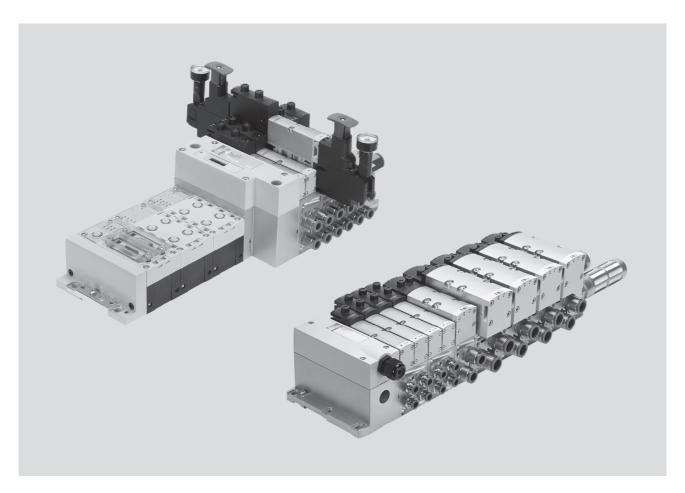


Key features



#### Innovative

- High-performance valves in sturdy metal housing
- Four valve sizes on one valve terminal
- Standardised from the multi-pin plug to the fieldbus connection and control block
- Dream team: fieldbus valve terminal suitable for electrical peripherals CPX. This means:
  - Forward-looking internal communication system for actuating the valves and CPX modules
  - Four valve sizes on one valve terminal without adapters
- Valve functions for integration in control architectures of higher categories to EN ISO 13849-1

#### Versatile

- Modular system offering a range of configuration options
- Expandable with up to 32 solenoid coils
- Conversions and extensions are possible at any time
- Manifold sub-bases can be extended using four screws, sturdy duct separation on metal support
- Integration of innovative function modules possible
- Supply plates enable a flexible air supply and variable pressure zones
- Reverse operation
- High pressure range
  -0.9 ... 10 bar,
  flow range 400 ... 2,900 l/min
- Wide range of valve functions
- Valve supply 24 V DC or 110 V AC

#### Reliable

- Sturdy and durable metal components
- Valves
- Manifold sub-bases
- Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Convenient servicing thanks to valves that can be replaced quickly and easily
- Manual override either non-detenting, non-detenting/detenting or covered
- Durable thanks to tried-and-tested piston spool valves
- Large and durable labelling system
- 100% duty cycle

#### Easy to mount

- Ready-to-install and tested unit
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail



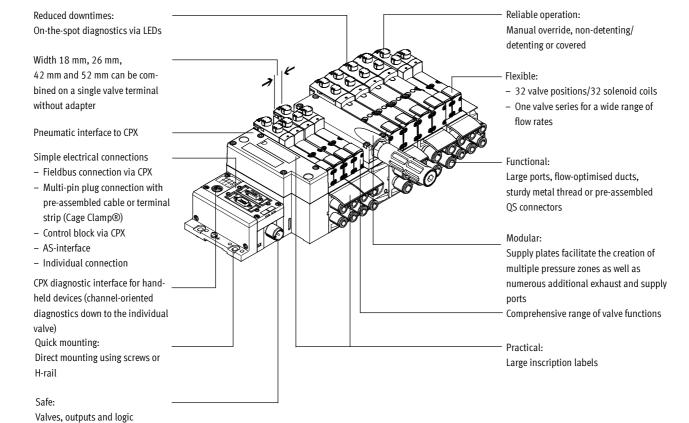
Not

The key features, valves and functions of width 65 mm are described separately in the chapter "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

→ Page 124.

Key features





#### **Equipment options**

voltage can be switched off

Valve functions

separately

- 2x 2/2-way valve, single solenoid, pneumatic spring, normally closed
- 2x 3/2-way valve, single solenoid
  - Normally open
  - Normally open, reversible
  - Normally closed
- Normally closed, reversible
- 2x 3/2-way valve, single solenoid
  - 1x normally open, 1x normally closed
  - 1x normally open, 1x normally closed, reversible

- 5/2-way valve
  - Single solenoid, pneumatic spring/mechanical spring
  - Double solenoid
  - Double solenoid with dominant signal
- 5/2-way valves for special functions, single solenoid
  - Mechanical spring
  - Switching position sensing via inductive sensors with PNP or NPN output
  - Protection against unexpected start-up to EN 1037
  - Reversing

- 5/3-way solenoid valve
  - Mid-position pressurised
  - Mid-position closed
  - Mid-position exhausted
- 5/3-way solenoid valve for special functions
  - Switching position 14 with memory function (switching position 14 is retained in the event of an emergency-stop application/ power failure), there is no spring return on switching position 12
  - Only for valve terminal (plug-in)

  - Switching position 14 with memory function
  - Pneumatic spring return

- Soft-start valve for slow and safe pressure build-up
  - High degree of safety
  - Sensor function provides feedback on switching operation

#### - 📱 - No

The key features, valves and functions of width 65 mm are described separately in the chapter

- "Adaptation to width 65 mm, ISO size 3 (technology type 04)"
- → Page 124.

**FESTO** 

Key features

#### Special features

Individual valve on individual sub-base up to width 52 mm

#### Plug-in

- Electrical connection via standardised 4-pin M12 plug or via 4-pin spring-loaded terminal for configuration by the user
- Available with internal/external pilot air supply

## Square plug or plug-in, with integrated piston position sensing

- Electrical connection to EN 175301-803 type C (square plug) or
- For configuration by the user via 4-pin spring-loaded terminal or
- Cable with open end

#### Valve terminal with fieldbus connection and electrical peripherals

#### **CPX terminal**

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

## Valve terminal with individual connection

- Max. 20 valve positions/ max. 20 solenoid coils
- · Any compressed air supply
- Any number of pressure zones

## Valve terminal with multi-pin plug

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- Any compressed air supply
- Any number of pressure zones

#### AS-interface

- 1 to 8 valve positions/ max. 8 solenoid coils
- Soft-start valve for slow and safe pressure build-up

#### Combinable

- Valve width 18 mm: flow rate up to 550 (700) l/min
- Valve width 26 mm: flow rate up to 1,100 (1,400) l/min
- Valve width 42 mm: flow rate up to 1,400 l/min
- Valve width 52 mm: flow rate up to 2,900 l/min
- Valve widths 18 mm, 26 mm, 42 mm and 52 mm can be combined on a single valve terminal



Note

Valve terminal VTSA complies with

- ISO 15407-2 in width 18 and 26 mm and
- ISO 5599-2 in width 42 and 52 mm

Values in brackets apply to VTSA-F

#### Valve terminal configurator

A valve terminal configurator is available to help you select a suitable VTSA/VTSA-F valve terminal. This makes it much easier to order the right product.

The valve terminals are fully assembled according to your order specification and are individually tested. This reduces assembly and installation time to a minimum.

You order a valve terminal VTSA using the order code:

Ordering system for VTSA  $\,$ 

→ Internet: vtsa

Ordering system for CPX

→ Internet: cpx

→ Internet: www.festo.com

You order a valve terminal VTSA-F using the order code:

Ordering system for VTSA-F

→ Internet: vtsa-f

Ordering system for CPX

→ Internet: cpx

**FESTO** 

Key features

#### Individual pneumatic connection

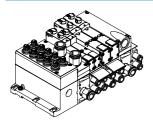


Valves on individual sub-bases up to width 52 mm can be used for actuators further away from the valve terminal.

The electrical connection is established either via a standardised 4-pin M12 plug, 24 V DC (EN 61076-2-101), 4-pin spring-

loaded terminal or a cable with open end 24 V DC or 110 V AC, which are configured by the user.

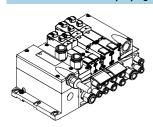
#### Valve terminal with individual electrical connection



Control signals from the controller to the valve terminal are transmitted via an individual connecting cable. The valve terminal can be equipped with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug, 24 V DC.

#### Valve terminal with multi-pin plug connection



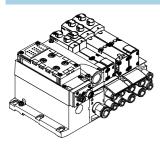
Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable or a self-assembled multi-pin plug connection (spring-loaded terminal), which substantially reduces installation time.

The valve terminal can be equipped with max. 32 valves and max. 32 solenoid coils.

#### Versions

- Multi-pin plug connection with terminal strip (spring-loaded terminal)
   24 V DC or 110 V AC
- Pre-assembled connecting cable 24 V DC
- Sub-D plug connector for assembly by the user, 37-pin
- Round plug connector M23, 19-pin, 24 V DC

#### AS-interface connection



A special feature of the AS-interface is the simultaneous transmission of data and supply power via a two-wire cable. The encoded cable profile prevents connection with incorrect polarity.

The valve terminal with AS-interface is available in the following versions:

- With one to eight modular valve positions (max. 8 solenoid coils). This corresponds to one to eight VSVA valves.
- With all available valve functions. The connection technology used for the inputs can be selected as with

CPX: M8, M12, quick connection, Sub-D, spring-loaded terminal (terminals to IP20).

Additional information

→ Internet: as-interface



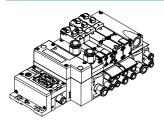
The valve terminal VTSA/VTSA-F with AS-interface connection is based on the same electrical interlinking module as the valve terminal with multipin plug connection. This means it is possible to convert a valve terminal with multi-pin plug connection using

an AS-interface module (→ 93). The technical specifications of the AS-interface system must be observed in this case.

- → Page 51
- → Internet: as-interface

Key features

#### Valve terminal with fieldbus connection from the CPX system



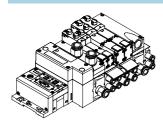
An integrated fieldbus node manages the communication connection with a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve terminals with fieldbus interfaces from the CPX system can be configured with up to 16 manifold sub-bases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

#### Versions

- Profibus DP
- Interbus
- DeviceNet
- CANopen
- CC-Link
- CPX terminal
- Ethernet/IP
- EtherCAT
- CoDeSys controller
- Modbus/TCP
- PROFINET
- → Internet: cpx

#### Valve terminal with control block connection from the CPX system



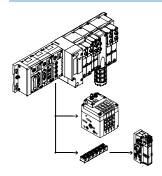
A controller integrated in the Festo valve terminal enables the construction of stand-alone control units with protection to IP65 without a control cabinet thanks to two different operating modes.

In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designs using decentralised intelligence.

In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/system.

→ Internet: cpx

#### CP string extension from the CPX system



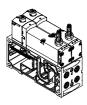
The optional CP string extension enables additional valve terminals and I/O modules to be connected to the fieldbus node of the CPX terminal on up to 4 CP strings. Different input and output modules as well as CPV-SC, CPV and CPA valve terminals can be connected.

The maximum length of the CP string extension is 10 metres, which means that the extension modules can be mounted directly on-site. All of the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

One CP string offers:

- 32 input signals
- 32 output signals for output modules 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output module
- → Internet: ctec

#### Solenoid valve with switching position sensing, width 18 mm, 26 mm



The single solenoid 5/2-way valve with spring return features switching position sensing.

The parmal position of the piston

The normal position of the piston spool valve is monitored.

Designed as plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C. This valve is not a safety component in accordance with the Machinery Directive 2006/42/EC.

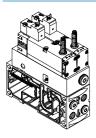
It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 96

Key features - Valves

#### **FESTO**

#### Control block with safety function, width 26 mm



5/2-way solenoid valve These valves are used for special applications, for example for:

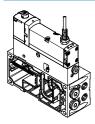
- Protecting against unexpected start-up
- · Safe reversing
- Drives in manually loaded devices

This control block is suitable for use as a press safety valve to EN 962.

This valve is a safety component in accordance with the Machinery Directive 2006/42/EC.

→ Page 103

#### Pilot air switching valve, width 18 mm, 26 mm



The pilot air switching valve is a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S. It enables verifiable switching on and off (sensor function) of the pilot air supply from duct 1 to 14 for the entire

pressure zone or valve terminal. The piston position sensing feature is realised by means of an inductive PNP proximity sensor with cable and push-in connector in the size M12x1 to EN 61076-2-104.

This valve is not a safety component in

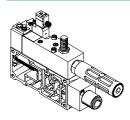
accordance with the Machinery Directive 2006/42/EC. It is suitable for use in safety-related parts of control systems to EN ISO 13849-1.

→ Page 109



The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ- .... Port 14 on the right-hand end plate must be sealed for this.

#### Soft-start valve, module width 43 mm



The soft-start valve is separately electrically actuated, independently of the multi-pin plug, AS-interface or field-bus connection, via a 4-pin plug to ISO 15407-1 or optionally via an M12 adapter.

The valve can optionally be ordered

with a sensor that monitors switching of the soft-start valve. The soft-start valve can supply the valve terminal or one or more pressure zones with supply air.

The optimum pressure build-up and filling time required by the application

for each pressure zone is configured directly on the valve terminal.

A maximum of 5 soft-start valves can be integrated on one valve terminal in this way.

→ Page 117

#### 5/3-way solenoid valve for special functions

For holding, blocking a movement (mechanically)

5/3-way solenoid valve for special functions; port 2 is pressurised, port 4 exhausted. Switching position 14 features a memory function. Possible applications:

- Using lifting cylinders
- Using rotary cylinders

For pressureless switching, self-holding, pneumatic operation

5/3-way solenoid valve for special functions (3 phases). Mid-position is exhausted. Switching position 14 features a memory function.

Possible applications:

• Pneumatic manual clamps for devices (inserting stations)

Peripherals

#### **FESTO**

#### Modular pneumatic peripherals

The modular design of the valve terminal VTSA/VTSA-F enables maximum flexibility right from the planning stage and offers maximum ease of service in operation.

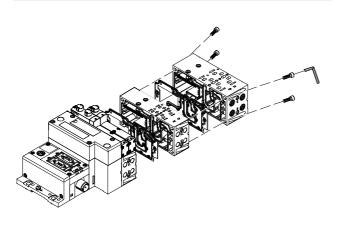
The system consists of manifold sub-bases and valves.

The manifold sub-bases are screwed together and thus form the support system for the valves.

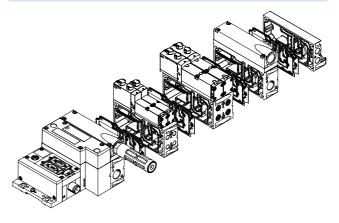
Inside the manifold sub-bases are the connection ducts for supplying compressed air to and venting from the valves on the terminal as well as the working lines for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws.
Individual valve terminal sections can be isolated and further blocks easily inserted by loosening these screws.
This ensures that the valve terminal can be rapidly and reliably extended.

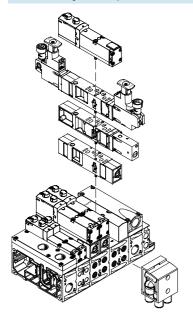
#### Basic system modularity



#### Valve modularity



#### Vertical stacking modularity





Note

See also "Adaptation to width 65 mm, ISO size 3

(technology type 04)"

→ Page 124

Peripherals



#### Modular electrical peripherals

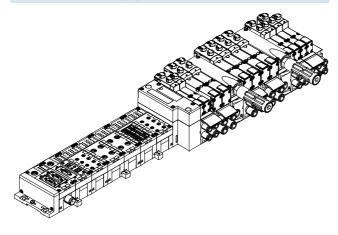
The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal or fieldbus terminal.

The VTSA/VTSA-F with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

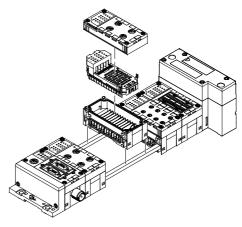
Parallel linking enables the following:

- Transmission of switching information
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Option of CP interface
- CPX-FEC as stand-alone controller with access via Ethernet and web
   server
- Transmission of status, parameter and diagnostic data
  - → Internet: cpx

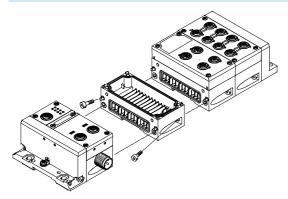
#### VTSA/VTSA-F with electrical peripherals CPX



#### Modularity with electrical peripherals CPX



#### CPX terminal in metal design



The mechanical connection between the CPX modules in metal design is created using special angled fittings. The CPX terminal can thus be expanded at any time.



#### Note

The CPX manifold blocks are also available in a metal design. This means a complete solution in a sturdy metal design can be selected for applications of the valve terminal VTSA/VTSA-F in welding environments.

**FESTO** 

#### Individual sub-base, width 18 mm, ISO 15407-2

Order code:

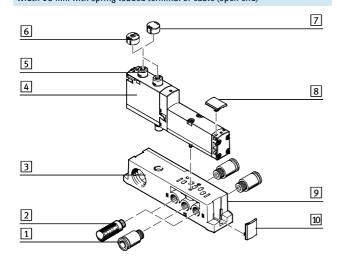
• Using individual part numbers

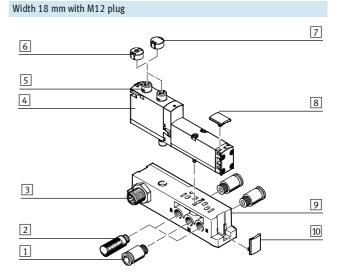
Individual sub-bases can be equipped with any valve.

The electrical connection is established via a standardised 4-pin M12 plug (EN 61076-2-101) or it can be

configured by the user via a 4-pin clamped terminal connection/open cable end.

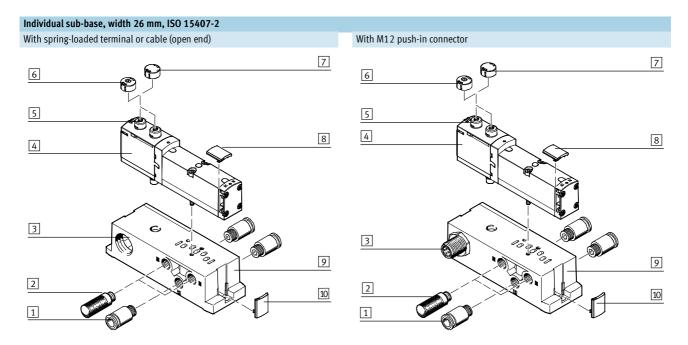
### Width 18 mm with spring-loaded terminal or cable (open end)





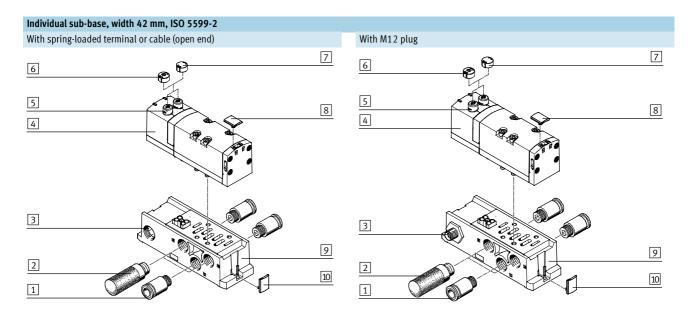
		Brief description	→ Page/Internet
1	Fitting	G½ for supply/exhaust ports (1, 3, 5) and working lines (2, 4)	157
2	Silencer	U-1/8-B for exhaust ports (3, 5)	157
3	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 <sup>1)</sup> , 4-pin	-
4	Valve VSVA	Width 18 mm	81
5	Manual override	Non-detenting/detenting, per solenoid coil	-
6	Cover cap	For non-detenting manual override	92
7	Cover cap	For covered manual override	92
8	Inscription label holder	For valves	95
9	Individual sub-base	For valve VSVA	155
10	Inscription label holder	For manifold blocks	95

<sup>1)</sup> Only for 24 V DC



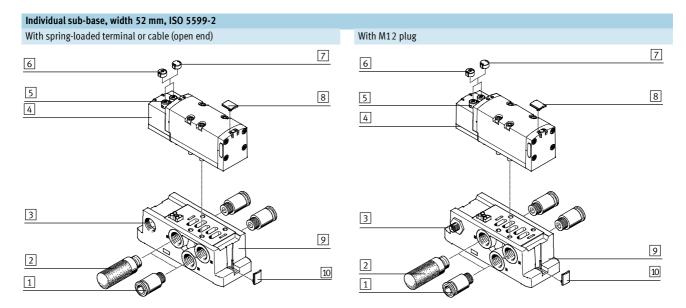
	Brief description		→ Page/Internet
1	Fitting	G½ for supply air/exhaust ports (1, 3, 5) and working lines (2, 4)	157
2	Silencer	U-1/4-B for exhaust ports (3, 5)	157
3	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 <sup>1)</sup> , 4-pin	-
4	Valve VSVA	Width 26 mm	81
5	Manual override	Non-detenting/detenting, per solenoid coil	-
6	Cover cap	For non-detenting manual override	92
7	Cover cap	For covered manual override	92
8	Inscription label holder	For valves	95
9	Individual sub-base	For valve VSVA	155
10	Inscription label holder	For manifold blocks	95

<sup>1)</sup> Only for 24 V DC



		Brief description	→ Page/Internet
1 Fitti	ting	G3/8 for supply air/exhaust ports (1, 3, 5) and working lines (2, 4)	157
2 Sile	encer	U-3/8-B for exhaust ports (3, 5)	157
3 Elec	ctrical connection	Spring-loaded terminal, cable (open end) or plug M12 <sup>1)</sup> , 4-pin	-
4 Valv	ve VSVA	Width 42 mm	81
5 Mar	nual override	Non-detenting/detenting, per solenoid coil	-
6 Cove	ver cap	For non-detenting manual override	92
7 Cove	ver cap	For covered manual override	92
8 Insc	cription label holder	For valves	95
9 Indi	lividual sub-base	For valve VSVA	155
10 Insc	cription label holder	For manifold blocks	95

<sup>1)</sup> Only for 24 V DC



		Brief description	→ Page/Internet
1	Fitting	$G\frac{1}{2}$ for supply air/exhaust ports (1, 3, 5) and working lines (2, 4)	157
2	Silencer	U-1/2-B for exhaust ports (3, 5)	157
3	Electrical connection	Spring-loaded terminal, cable (open end) or plug M12 <sup>1)</sup> , 4-pin	-
4	Valve VSVA	Width 52 mm	81
5	Manual override	Non-detenting/detenting, per solenoid coil	-
6	Cover cap	For non-detenting manual override	92
7	Cover cap	For covered manual override	92
8	Inscription label holder	For valves	95
9	Individual sub-base	For valve VSVA	155
10	Inscription label holder	For manifold blocks	95

<sup>1)</sup> Only for 24 V DC

#### **FESTO**

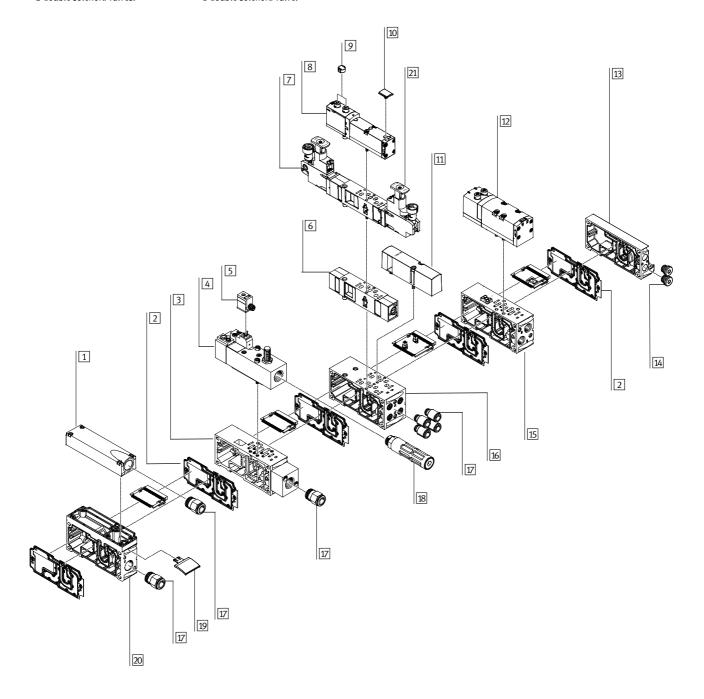
#### Valve terminal pneumatics

The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for

- 2 single solenoid valves or
- 2 double solenoid valves.

The manifold sub-bases for valves with a width of 42 or 52 mm are suitable for

- 1 single solenoid valve or
- 1 double solenoid valve.
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.





Valve terminal pneumatics		
•	Brief description	→ Page/Internet
1 Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	87
2 Duct separation/seal	-	87
3 Manifold sub-base	For soft-start valve	117
4 Soft-start valve	For slow and safe pressure build-up	117
5 Plug socket	-	123
6 Flow control plate	-	92
7 Pressure regulator plate	-	88
8 Valve	Width 18 mm or 26 mm	78
9 Cover cap	For manual override, non-detenting, covered	92
10 Inscription label holder	For valve	95
11 Blanking plate	For unused valve position (vacant position)	92
12 Valve	Width 42 mm or 52 mm	80
13 End plate with pilot air selector	-	86
14 Blanking plug	-	157
15 Manifold sub-base VTSA	For valves with a width of 42 mm or 52 mm	86
15 Manifold sub-base VTSA-F	For valves with a width of 42 mm or 52 mm	86
16 Manifold sub-base VTSA	For valves with a width of 18 mm or 26 mm	86
16 Manifold sub-base VTSA-F	For valves with a width of 18 mm or 26 mm	86
17 Fittings	-	157
18 Silencer	-	157
19 Inscription label holder	For manifold sub-base, sub-base, 90° connection plate	95
20 Supply plate	-	87
21 Control element	Regulator knobs in different versions	34

Peripherals – Pneumatic components

#### **FESTO**

#### Valve terminal widths

Order code for VTSA:

- 44E-... for the electrical components
- 44P-... for the pneumatic components

Order code for VTSA-F:

- 45E-... for the electrical components
- 45P-... for the pneumatic components

Regardless of the type of actuation (e.g. multi-pin plug, fieldbus, etc.), valve terminals VTSA/VTSA-F in the widths

- 18 mm
- 26 mm
- 42 mm
- 52 mm

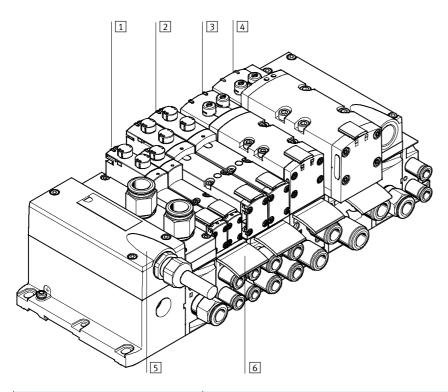
can be combined without adapters. This enables a flow range of 400 l/min to 2,900 l/min in the case of VTSA and

700 l/min to 2,900 l/min in the case of VTSA-F

to be covered on one valve terminal. A wide range of valve functions and vertical stacking components are available for all widths. Valves with a width of 65 mm can be mixed with other widths. However, these are only configured after the adapter plate VABA and are thus always at the end of the valve terminal configuration.

See "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

→ Page 124



	Brief description -	
1 Valve	Width 18 mm	86
2 Valve	Width 26 mm	86
3 Valve	Width 42 mm	86
4 Valve	Width 52 mm	86
5 Multi-pin plug connection	Via multi-pin cable 24 V DC	93
6 Inscription labels	For manifold sub-base, sub-base, 90° connection plate	95

Peripherals – Electrical components



#### Valve terminal with individual electrical connection

Order code for VTSA:

- 44E-... for the electrical components
- 44P-... for the pneumatic components

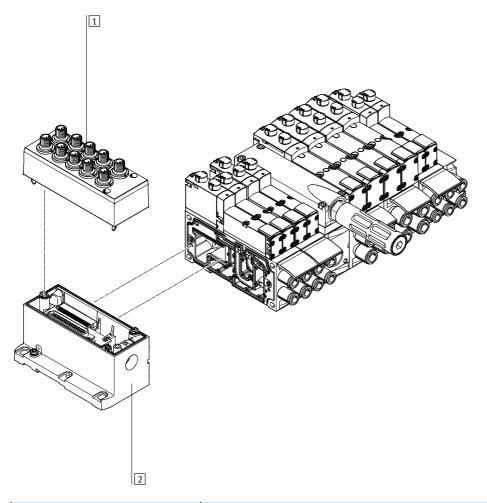
Order code for VTSA-F:

- 45E-... for the electrical components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with individual electrical connection can be expanded with up to 20 valves with max. 20 solenoid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.
- The electrical connection is established via a 5-pin M12 plug (24 V DC).
- Valves with a width of 65 mm cannot be mixed with other widths –
  these are always at the end of the valve terminal configuration. See
  "Adaptation to width 65 mm,
  ISO size 3 (technology type 04)"
- → Page 124



	Brief description	→ Page/Internet
Cover	For individual connection	93
Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)	93

Peripherals – Electrical components

#### Valve terminal with electrical multi-pin plug connection

Order code for VTSA:

- 44E-... for the electrical components
- 44P-... for the pneumatic components

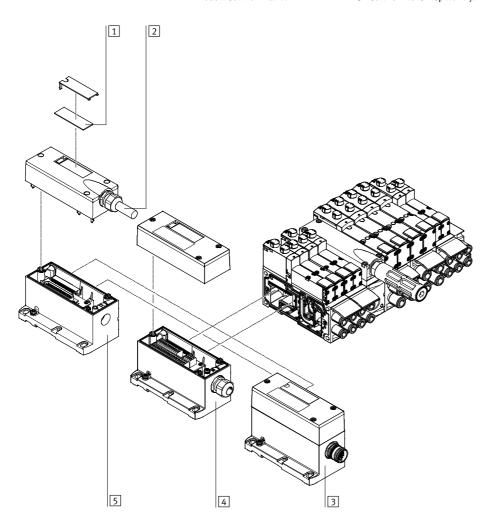
Order code for VTSA-F:

- 45E-... for the electrical components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with multi-pin plug connection can be expanded with up to 32 valves with max. 32 solenoid coils. The manifold sub-bases for valves with a width of 18 or 26 mm are prepared for

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.
- The following multi-pin plug connections to IP65 are available:
- 37-pin Sub-D connection (24 V DC): the connecting cable can be ordered in lengths of 2.5 m, 5 m and 10 m for max. 8, 22 or 32 solenoid coils respectively.
- Terminal strip (24 V DC or 110 V AC) 19-pin round plug connector (24 V DC)
- Valves with a width of 65 mm cannot be mixed with other widths —
  these are always at the end of the valve terminal configuration. See
  "Adaptation to width 65 mm,
  ISO size 3 (technology type 04)"
- → Page 124



		Brief description	→ Page/Internet
1	Inscription labels	Large, for multi-pin plug connection	_
2	Multi-pin plug cable	-	94
3	Multi-pin plug connection	Via M23 round plug connection, 24 V DC	93
4	Multi-pin plug connection	Via terminal strip (Cage Clamp®) 24 V DC or 110 V AC	93
5	Multi-pin plug connection	Via multi-pin cable 24 V DC	93

Peripherals – Electrical components

#### **FESTO**

#### Valve terminal with AS-interface connection

Order code for VTSA:

- 52E-... for the electrical components
- 44P-... for the pneumatic components

Order code for VTSA-F:

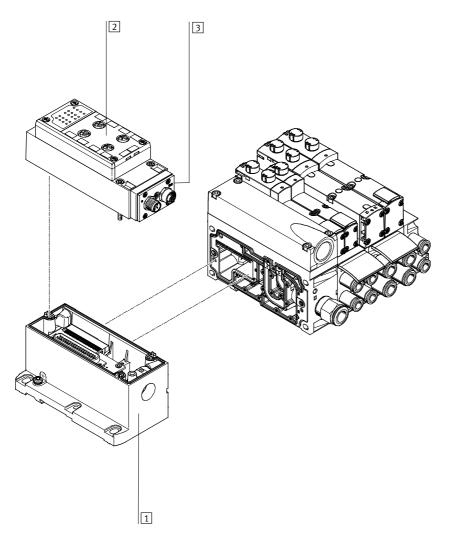
- 52E-... for the electrical components
- 45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with ASinterface connection can be expanded with up to 8 valves with max. 8 solenoid coils.

The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for

- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.
- Valves with a width of 65 mm cannot be mixed with other widths –
  these are always at the end of the valve terminal configuration. See
  "Adaptation to width 65 mm,
  ISO size 3 (technology type 04)"
- → Page 124



	Brief description			
1	Multi-pin plug connection	Can be ordered together with the AS-interface module as an electrical connection	93	
		for AS-interface		
2	Manifold block for AS-interface		94	
3	AS-interface module		93	

Peripherals - Electrical components

#### **FESTO**

#### Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:

- 50E-... for the electrical peripherals, plastic manifold module
- 51E-... for the electrical peripherals, metal manifold module
- 53E-... for the electrical peripherals, for control cabinet installation

#### For VTSA:

• 44P-... for the pneumatic components

#### For VTSA-F:

45P-... for the pneumatic components

Valve terminals VTSA/VTSA-F with fieldbus interface can be expanded with up to 32 valves with max. 32 solenoid coils.

The manifold sub-bases for valves with a width of 18 or 26 mm are either prepared for

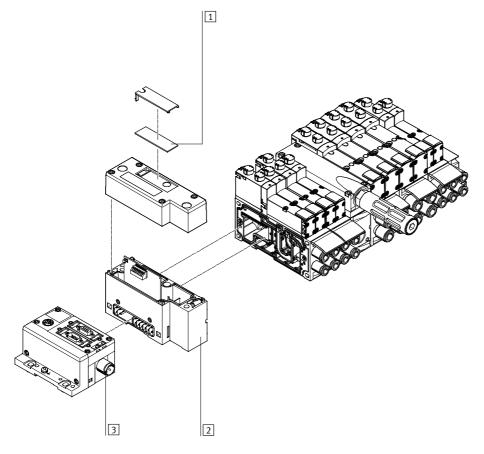
- 2 single solenoid valves or
- 2 double solenoid valves and the manifold sub-bases for valves with a width of 42, 52 and 65 mm are prepared for
- 1 single solenoid valve or
- 1 double solenoid valve.

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.

Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX. In general:

- Max. 10 electrical modules
- Digital inputs/outputs
- Analogue inputs/outputs

- Parameterisation of inputs and outputs
- Integrated convenient diagnostic system
- Preventive maintenance concepts
- Valves with a width of 65 mm cannot be mixed with other widths –
  these are always at the end of the valve terminal configuration. See
  "Adaptation to width 65 mm,
  ISO size 3 (technology type 04)"
- → Page 124



	Brief description		→ Page/Internet
	1 Inscription labels	Large, for pneumatic interface CPX	-
Ī	2 Pneumatic interface	-	93
	3 Fieldbus interface		срх

Peripherals – Electrical components



#### Valve terminal with fieldbus/multi-pin plug connection and individually electrically actuated valve

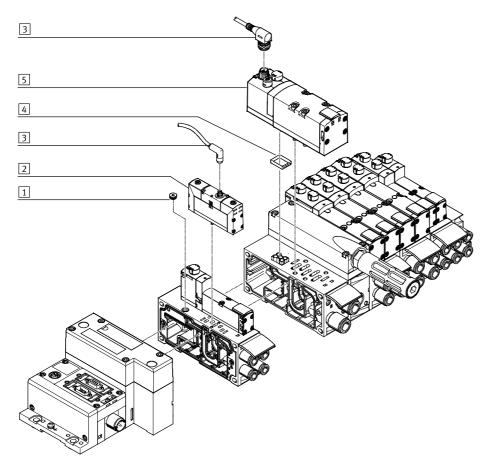
In applications with specific emergency stop conditions, it may be necessary to switch one or more valves separately from the valve terminal controller. Standard valves (VSVA) with individual electrical connection (round or square plug) are mounted on the

valve terminal to this end.
In order for protection class IP65 to be achieved, the functionless opening in the sub-base for the electrical connection must be sealed.
A sealing cap is available for the 18 mm and 26 mm widths. With

manifold or individual sub-bases, valves with width 42 mm and 52 mm must be used with a seal to comply with the IP protection class (see → page 92).

For central control of the valve terminal via a multi-pin plug or fieldbus

connection, the valve position occupied in this way acts like a vacant position, i.e. the assigned address in the fieldbus node or the corresponding connection in the multi-pin plug connection is occupied.



		Brief description	→ Page/Internet
1	Sealing cap	For sealing the electrical connection on the sub-base	92
2	Valve	Width 18 mm or width 26 mm	valves vsva
3	Connecting cable	-	valves vsva
4	Seal	For ensuring the IP protection class (with width 42 mm and 52 mm)	92
5	Valve	Width 42 mm or width 52 mm	valves vsva



Standard valves VSVA can be used for valve terminal allocation. A vacant position must be provided for this in the valve terminal configurator.

The corresponding standard valve VSVA can be ordered on the Internet at:

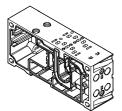
→ vsva

**FESTO** 

Key features – Pneumatic components

#### Manifold sub-base

000



VTSA/VTSA-F is based on a modular system which consists of manifold sub-bases and valves. Manifold sub-bases are available for valve widths 18 mm and 26 mm in a double grid, i.e. two valves per manifold sub-base. For valves with a width of 42 mm or 52 mm, there are manifold sub-bases with one valve per sub-base. The manifold sub-base contains a duct seal and an electrical interlinking

module. They can be freely mixed within a valve terminal. The manifold sub-bases are screwed together and thus form the support system for the valves. Inside the manifold sub-bases are the connection ducts for supplying compressed air to and venting from the valves on the terminal as well as the working lines for the pneumatic cylinders for each valve. Each manifold sub-base is connected to the

next using four screws. Individual valve terminal sections can be isolated and further manifold sub-bases inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

See also "Adaptation to width 65 mm, ISO size 3 (technology type 04)"

→ Page 124

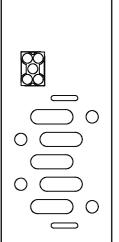
### Port patterns on the manifold sub-base for one valve position

Width 18 mm

Width 26 mm

Width 42 mm

Width 52 mm



· 🌡 - Not

The illustrations shown depict a schematic representation of the pneumatic ISO port patterns.

The port patterns on the valve terminal VTSA-F do not correspond to the ISO standard.

# Valve terminals VTSA/VTSA-F Key features – Pneumatic components



Code		Туре	Width			No. of valve	Working lines (2, 4)		
			18 mm	26 mm	42 mm	52 mm	positions/ solenoid coils <sup>1)</sup>	Code M large	Code N small
Manifol	d sub-base for double solenoi								
A		VABV-S4-2S-G18-2T2					2 (4)	QS-G <sup>1</sup> / <sub>8</sub> -8	-
ΑK			-		_	_		-	QS-G <sup>1</sup> / <sub>8</sub> -6
3	030	VABV-S4-1S-G14-2T2		_			2 (4)	QS-G <sup>1</sup> / <sub>4</sub> -10	
ВК			_		_	_		-	QS-G1/4-8
С		VABV-S2-1S-G38-T2			_		1 (2)	QS-G3/8-12	-
CK			-	_		_		-	QS-G3/8-10
D		VABV-S2-2S-G12-T2					1 (2)	QS-G <sup>1</sup> /2-16	-
DK			_	-	-	•		_	QS-G½-12
M : C- 1		I ve live e					l		
Manifoi E	d sub-base for single solenoic	VABV-S4-2S-G18-2T1	1	1		ı	2 (2)	QS-G <sup>1</sup> / <sub>8</sub> -8	<u> </u>
L		VADV-34-23-010-211					2 (2)	Q3-G-78-6	_
EK			•	-	-	-		-	QS-G <sup>1</sup> / <sub>8</sub> -6
F	0.00	VABV-S4-1S-G14-2T1		_			2 (2)	QS-G <sup>1</sup> / <sub>4</sub> -10	-
FK			_	•	_	_		-	QS-G <sup>1</sup> / <sub>4</sub> -8
Ĵ		VABV-S2-1S-G38-T1			_		1 (1)	QS-G3/8-12	-
ЭK			_	_	•	-		-	QS-G3/8-10
<del></del>		VABV-S2-2S-G12-T1					1 (1)	QS-G <sup>1</sup> /2-16	-
						1			

<sup>1)</sup> Value in brackets is max. number of controllable solenoid coils

# Valve terminals VTSA/VTSA-F Key features – Pneumatic components

		Туре	Width				No. of valve	Working lines	(2, 4)
			18 mm	26 mm	42 mm	52 mm	positions/ solenoid coils <sup>1)</sup>	Code M large	Code N small
lanifo	ld sub-base for double solenoic								
١	62 e	VABV-S4-2HS-G18-2T2			_		2 (4)	QS-G <sup>1</sup> / <sub>8</sub> -8	-
K	10 20 20 20 20 20 20 20 20 20 20 20 20 20		_					-	QS-G <sup>1</sup> / <sub>8</sub> -6
	590	VABV-S4-1HS-G14-2T2					2 (4)	QS-G <sup>1</sup> / <sub>4</sub> -10	-
K			_	-	_	_		-	QS-G <sup>1</sup> / <sub>4</sub> -8
		VABV-S2-1S-G38-T2			_		1 (2)	QS-G <sup>3</sup> / <sub>8</sub> -12	-
:K			_	_		_		-	QS-G3/8-10
)		VABV-S2-2S-G12-T2				_	1 (2)	QS-G <sup>1</sup> /2-16	-
OK			_	_	_			-	QS-G <sup>1</sup> /2-12
Manifo	ld sub-base for single solenoid	valvos			L				
naiiiiu	Id Sub-base for strigge societion	VABV-S4-2HS-G18-2T1				l	2 (2)	QS-G <sup>1</sup> / <sub>8</sub> -8	
		VADV 34 2113 010 211					2 (2)		
			_					Q3 0 / 8 0	_
K			•	-	-	-		-	QS-G <sup>1</sup> / <sub>8</sub> -6
K	000	VABV-S4-1HS-G14-2T1	-	-	-	-	2 (2)		QS-G <sup>1</sup> / <sub>8</sub> -6
	300	VABV-S4-1HS-G14-2T1	-	-	-	-	2 (2)	_	
K		VABV-S4-1HS-G14-2T1  VABV-S2-1S-G38-T1	-	-	-	-	2 (2)	_	-
K			-	-	-	-		- QS-G <sup>1</sup> / <sub>4</sub> -10	QS-G <sup>1</sup> / <sub>4</sub> -8
			-	-	-	-		QS-G <sup>1</sup> / <sub>4</sub> -10  - QS-G <sup>3</sup> / <sub>8</sub> -12	QS-G1/4-8

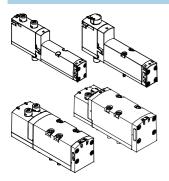
<sup>1)</sup> Value in brackets is max. number of controllable solenoid coils

90° coni	90° connection plate for working lines 2 and 4									
Code		Туре	Width				Ports	Working ports (2, 4) on the 90°		
			18 mm	26 mm	42 mm	52 mm		connection plate		
P	P	VABF-S4A2G2-G		_	-	-	2 and 4	G1/8		
			-		-	-		G1/4		
			-	-		-		G3/8		
			-	-	-			G <sup>1</sup> / <sub>2</sub>		

Key features – Pneumatic components

#### **FESTO**

#### Sub-base valve



All valves are fitted with piston spool and patented sealing system, which ensures efficient sealing, a broad operating pressure range and long service life.

Sub-base valves can be quickly replaced since the tubing connections remain on the sub-base.

Irrespective of the valve function

there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils for double solenoid or double valve functions.

#### Reverse/vacuum operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke. Please note that the valves must then be operated via a separate pressure zone.

The reversible 3/2-way solenoid valves are also suitable for vacuum operation.

Reverse operation is only possible in

pressure zones with external pilot air supply (the valve terminal can be supplied with internal pilot air supply).

#### Blanking plate

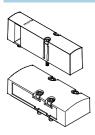


Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold sub-base using screws.

#### Design

#### Valve replacement

The valves are attached to the metal manifold sub-base using two or four screws, which means that they can be

easily replaced. The mechanical robustness of the manifold sub-base guarantees efficient long-term sealing.

#### Expansion

Vacant positions can be fitted with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged during this process.

For more information and technical data on expansion, refer to the manual:

→ Internet: P.BE-VTSA-44

## Valve terminals VTSA/VTSA-F Key features – Pneumatic components

**FESTO** 

Valve fu	ınctions					
Code	Circuit symbol	Width				Description
		18 mm	26 mm	42 mm	52 mm	
VC	4 2					2x 2/2-way valve, single solenoid
	12	_	_	_	_	Normally closed
		-	-	-	-	Pneumatic spring return
	12/14 1 (14)					
W	4 2					2x 2/2-way valve, single solenoid
	114 112 112 112 112 112 112 112 112 112					Reverse operation
			-	-	-	Normally closed
	112/114 11 1 11 (14) (5) (3)					Pneumatic spring return
						Vacuum operation possible at 3 and 5
N	4 2					2x 3/2-way valve, single solenoid
	10 10 10 10 10 10 10 10 10 10 10 10 10 1	_	_	_	_	Normally open
		-	-	-	-	Pneumatic spring return
	12/14 1 5 3 (14)					Operating pressure > 3 bar
K	4 2					2x 3/2-way valve, single solenoid
	14 12 12 14 1					Normally closed
			-	•	•	Pneumatic spring return
	12/14 1 5 (14)					Operating pressure > 3 bar
Н	4 2					2x 3/2-way valve, single solenoid
	10 - 10 - 10 - 10 - 10 - 10 - 10 - 10 -					Normal position
		_	_	_	_	– 1x closed
	12/14 1 5 3 (14)	_	-	-	-	– 1x open
	(14)					Pneumatic spring return
						Operating pressure > 3 bar
Р	4 2					2x 3/2-way valve, single solenoid
	30 72 73 74 75 75 75 75 75 75 75 75 75 75 75 75 75	_	_	_	_	Reverse operation only
			•	•	•	Normally open
	30/50 5 1 3 12 (14)					Pneumatic spring return
Q	4  2					2x 3/2-way valve, single solenoid
	54 32 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7					Reverse operation only
			-	-		Normally closed
	32/54 5 1 3 12 (14)					Pneumatic spring return
D	(14)		-			2x 3/2-way valve, single solenoid
R	54 30					Reverse operation only
	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		-	-	•	Normal position     1x closed
	30/54 5 1 3 12 (14)					- 1x closed - 1x open
						· ·
						Pneumatic spring return



A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

## Valve terminals VTSA/VTSA-F Key features – Pneumatic components



	ınctions					
Code	Circuit symbol	Width				Description
		18 mm	26 mm	42 mm	52 mm	
M	14 4 2 12	•	•	•	•	<ul><li>5/2-way valve, single solenoid</li><li>Reverse operation</li><li>Pneumatic spring return</li></ul>
0	14 4 2 14 5 1 3	•			•	5/2-way valve, single solenoid  Reverse operation  Mechanical spring return
J	14 2 12 (14) 5 1 3	•	•			5/2-way valve, double solenoid
D	14 4 2 12 (14) 5 1 3	•	•	•	•	5/2-way valve, double solenoid  Dominant signal at port 14 on the control side
SO SQ	4 2 W	-	•	-	-	5/2-way solenoid valve <sup>2)</sup> , single solenoid, as plug-in or via pilot valve with pneumatic interface to ISO 15218  See also special valve function in the chapter "Control block with safety function" > Page 100
В	14 W 4 2 W 12 (14) 5 1 3	•	•	•	•	5/3-way solenoid valve  • Mid-position pressurised <sup>1)</sup> • Mechanical spring return
G	14 W 4 2 W 12 W 12 W 12 W 14 W 14 W 14 W	•	•	•	•	5/3-way solenoid valve  • Mid-position closed <sup>1)</sup> • Mechanical spring return
E	14 W 4 2 W 12 (14) 5 1 3	•	•	•		5/3-way solenoid valve  • Mid-position exhausted <sup>1)</sup> • Mechanical spring return
SA	14   2   12   12   12   12   12   12   1	-	•	_	-	5/3-way solenoid valve, for special functions through signal storage in switching position 14  • Pressureless switching, self-holding, pneumatic operation  • Mid-position exhausted, switching position 14 with memory function  • Mechanical spring return
SB	14 M 4 2 14 (12) 12/14 5 1 3	-	•	-	-	<ul> <li>5/3-way solenoid valve, for special functions through signal storage in switching position 14</li> <li>Holding, blocking a movement (mechanically)</li> <li>Mid-position: port 2 pressurised, port 4 exhausted, switching position 14 with memory function</li> <li>Mechanical spring return</li> </ul>
L	-	•	•	•	•	For valve terminal only: Blanking plate for vacant valve position

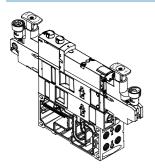
<sup>1)</sup> If neither solenoid coil is energised, the valve moves to its mid-position by means of a mechanical spring. If the two coils are permanently energised one after the other, the valve remains in the switching position of

The symbol represents a valve with a proximity sensor with a switching output signal, in the illustration an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts as well as N/C contacts. The switching element function of all sensors used here is an N/C contact.

**FESTO** 

Key features – Pneumatic components

#### Vertical stacking



Additional functions can be added to each valve position between the subbase and the valve. These functions are known as vertical stacking modules and enable special

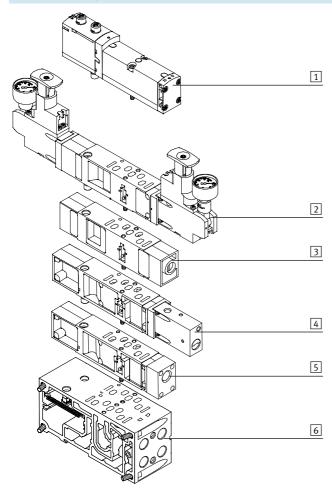
functioning or control of an individual valve position. Combinations of several valve sizes on one valve terminal are possible.

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Note

Certain combinations are not recommended due to the design of the individual vertical stacking components.

### Vertical stacking components



The following component sequence is recommended for valve positions with vertical stacking:

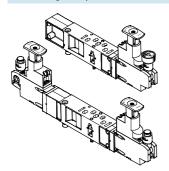
- 1 Valve VSVA
- 2 Pressure regulator plate
- 3 Flow control plate
- 4 Vertical pressure shut-off plate
- 5 Vertical supply plate
- 6 Manifold sub-base

Key features - Pneumatic components

#### **FESTO**

#### Vertical stacking

#### Pressure regulator plate



An adjustable pressure regulator can be installed between the sub-base and the valve in order to control the force of the triggered actuator.

This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption. Also suitable for valves with symmetrical coil layout (one valve on each side).

Standard version:

- Standard port pattern to ISO 15407-2 or ISO 5599-2
- For supply pressure up to 6 bar or up to 10 bar
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, free running)



With the A, B and AB pressure regulators VABF-S...-1-..., the control pressure should not be under 2 bar.

Use the reversible A, B or AB pressure regulators for control pressures under 2 bar.



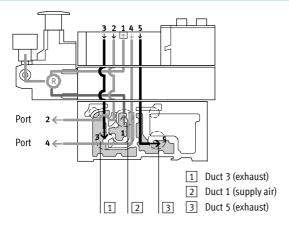
Please note for repeat orders of pressure regulators in sizes 42 mm and 52 mm:

The part number imprinted on the regulator plate refers only to the standard equipment.

When reordering pressure regulators with additional features, such as a lockable rotary knob, extended design etc., only use the VABF configurator.

→ Internet: vabf-s2

#### Mode of operation of the pressure regulator plate (P regulator) for port 1; code: ZA, ZAY, ZF, ZFY



This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

#### Advantages

- The pressure regulator is not affected by venting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.

#### Application examples

- An equal working pressure is required at working ports 2 and 4.
- A lower working pressure

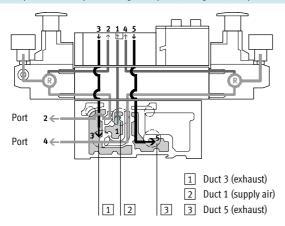
   (e.g. 3 bar) than the operating pressure present on the valve terminal
   (e.g. 8 bar) is required.

Key features – Pneumatic components

#### **FESTO**

#### Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator) for ports 2 and 4; code: ZD, ZDY, ZI, ZIY



This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator.

Example with the following switching position:

The supply air flows from duct 1 of the manifold sub-base via the valve to duct 2, it is then regulated and made available at port 2 of the manifold sub-base. At the same time, venting takes place via duct 4 of the manifold sub-base, via the regulator and via the valve into duct 5 of the manifold sub-base.

#### Restrictions

 The pressure regulator cannot be adjusted in the exhaust position.
 For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurised in the switching position from duct 1 to duct 2 and vented from duct 4 to duct 5.

#### Application examples

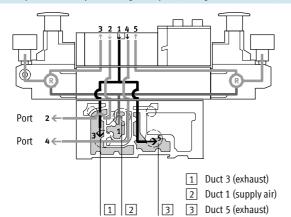
 Two different working pressures are required at ports 2 and 4 instead of the valve terminal operating pressure.

Key features - Pneumatic components



#### Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator, reversible) for ports 2 and 4, reversible; code: ZE, ZEY, ZJ, ZJY



With this pressure regulator, the supply air (duct 1) is split and routed directly to both pressure regulators. In each case the regulated supply air is present in ducts 3 and 5 on the valve. The valve is thus operated in reversible mode.

This means:

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:

The supply air in duct 1 is split between ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the supply air is routed to port 2 of the manifold sub-base. The exhaust air is simultaneously routed via duct 4 of the manifold sub-base and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then expelled via the manifold sub-base.

#### Application examples

- Two different pressures are required in ducts 2 and 4 instead of the valve terminal's operating pressure.
- Fast venting is required.
- The pressure regulator must always be adjustable.



- Reversible pressure regulator
   plates may only be combined with
   valves that can be operated in
   reversible mode.
- Valves in valve positions with vertical pressure shut-off plates are operated with internal pilot air supply, even when the valve terminal is operated with external pilot air supply.
- The following combination of reversible valve terminals with vertical stacking components is not permitted:
  - Reversible pressure regulator plates
  - Flow control plates
  - Vertical pressure shut-off plates
- Vertical supply plates

#### Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not vented via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

#### Disadvantages

- 2x 3/2-way solenoid valves (code N, K, H) cannot be used, as pressure is present at ports 3 and 5.
- No practical combination with a flow control plate possible.

# Valve terminals VTSA/VTSA-F Key features – Pneumatic components

Vertical	stacking – Pressure regulator plate	, variants <sup>1)</sup>							
Code	Type Width					Supply	pressure	Description	
			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
Pressure	e regulator plate for port 1 (P regulat								
ZA	<b>O</b>	VABF-SR1C2-C-10	•	•	-		-	-	Regulates the operating
ZAY <sup>2)</sup>	<u> </u>	VABF-SR1C2-C-10-E	•	•	-	-		pressure in duct 1 up- stream of the solenoid	
ZF		VABF-SR1C2-C-6	•	•	•	•		-	directional control valve
ZFY <sup>2)</sup>	14 5  1   3 12	VABF-SR1C2-C-6-E			•	-	•	-	
Droccura	e regulator plate for port 2 (B regulat	or)							
ZC	regulator plate for port 2 (b regulat	VABF-SR2C2-C-10	Τ_	Τ_	Τ_	Ι_		T _	Regulates the operating
	4 2		•	•			-		pressure in duct 2 down-
ZCY <sup>2)</sup>	<b>*</b>	VABF-SR2C2-C-10-E	•	-	-	•	-	-	stream of the solenoid
ZH		VABF-SR2C2-C-6						-	directional control valve
ZHY <sup>2)</sup>	14 5 1 3 12	VABF-SR2C2-C-6-E	•	-	-	-			
Droccure	e regulator plate for port 4 (A regulat	or)							
ZB <sup>2)</sup>	regulator plate for port 4 (A regular	VABF-SR3C2-C-10							Regulates the operating
	4 2		-	-	-	•	-	•	pressure in duct 4 down- stream of the solenoid
ZG <sup>2)</sup>	14 5 1 3 12	VABF-SR3C2-C-6	•	•	•	•	•	-	directional control valve
Droccura	e regulator plate for ports 2 and 4 (Al	3 regulator)							
ZD	, _ , _ , _ , ,	VABF-SR4C2-C-10			T			1	Regulates the working
	<b>♦ 2 ♦</b>		•	•	-	•	-	-	pressure in ducts 2 and 4
ZDY <sup>2)</sup>		VABF-SR4C2-C-10-E	•	•	-	•	-	•	downstream of the solen- oid directional control valve
ZI	14 5 1 3 12	VABF-SR4C2-C-6							<b>≜</b>
			•	-	-	•		-	- Note  These pressure regulator
ZIY <sup>2)</sup>	-	VABF-SR4C2-C-6-E							plates cannot be combined
Z11~/		VMDI - 3R4C2-C-0-E	•	•	-	•	•	_	plates cannot be combined with reversible 2x 3/2-way solenoid valves (code P, Q, R).

<sup>1)</sup> These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2)
2) Also suitable for valves with symmetrical coil layout

# Valve terminals VTSA/VTSA-F Key features – Pneumatic components



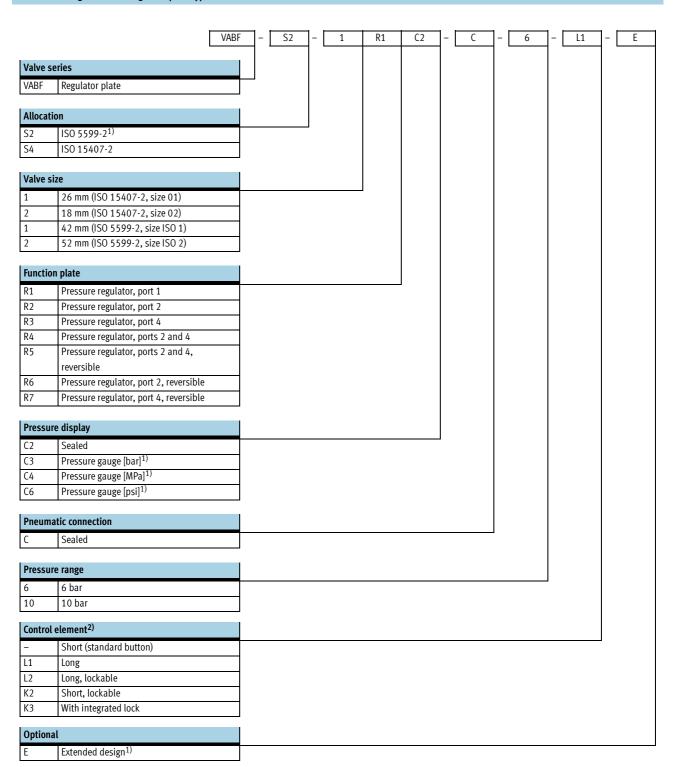
Vertical:	stacking – Pressure regulator plate,	reversible, variants <sup>1)</sup>							
Code		Туре	Width				Supply	pressure	Description
			18 mm	26 mm	42 mm	52 mm	6 bar	10 bar	
Pressure	regulator plate for port 2, reversible	(B regulator)	•	•	•	•	•	•	
ZL	4    2	VABF-SR6C2-C-10					-		Reversible pressure regulator for port 2
ZLY <sup>2)</sup>		VABF-SR6C2-C-10-E	•	•	•	•	-		- regulator for port 2
ZN		VABF-SR6C2-C-6	-	-	-	-	-	-	
ZNY <sup>2)</sup>	14 5 1 3 12	VABF-SR6C2-C-6-E	-	•	-	•	-	-	
Pressure	regulator plate for port 4, reversible	(A regulator)							
ZK <sup>2)</sup>		VABF-SR7C2-C-10	1		1				Reversible pressure
	***		•	•	-	•	-	•	regulator for port 4
ZM <sup>2)</sup>	14 5 1 3 12	VABF-SR7C2-C-6	•	•	•	•	•	-	
			<u> </u>		<u> </u>				
Pressure	regulator plate for ports 2 and 4, rev	versible (AB regulator)							
ZE	O O	VABF-SR5C2-C-10							Reversible pressure reg-
	4 2		•	•	•	•	-	•	ulator for ports 2 and 4 • Pressure regulation upstream of the solenoid directional control valve
ZEY <sup>2)</sup>	14 5 1 3 12	VABF-SR5C2-C-10-E	•	•	•	•	-	-	<ul> <li>Routes the operating pressure from duct 1 to ducts 3 and 5</li> <li>Routes the exhaust air from duct 1 to ducts 3 and 5</li> </ul>
ZJ		VABF-SR5C2-C-6							- 📗 - Note
			•	•	•	•	•	-	These pressure regulator plates cannot be combined with standard 2x 3/2-way solenoid valves (code N, K, H).  Reversible 2x 3/2-way solenoid valves (code P, Q, R) must not be operated in a separate pressure zone in combination with these pressure regulators.
ZJY <sup>2)</sup>		VABF-SR5C2-C-6-E	•	•	•	•	•	-	

<sup>1)</sup> These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2)
2) Also suitable for valves with symmetrical coil layout

**FESTO** 

Key features – Pneumatic components

### Vertical stacking – Pressure regulator plate type codes



<sup>1)</sup> These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) only
Alternatively they can be selected for all four sizes in the valve terminal configurator or via their own order numbers in the chapter Accessories on page 90

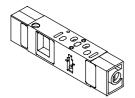
<sup>2)</sup> All variants are only possible for VABF-S2





#### Vertical stacking

Flow control plate



The flow control plate is equipped with two flow control valves on which the exhaust air flow rate at exhaust ports 3 or 5 can be adjusted. This enables the movement of the drive to

be initiated and the desired speed to be set on the valve terminal using the manual override.

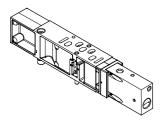
Ducts 3 and 5 can be adjusted independently of each other.



On reversible valve terminals, supply air flow control takes place in ducts 3 and 5 upstream of the valve.

Code		Туре	Width			Description	
			18 mm	26 mm	42 mm	52 mm	
X	14 5 1 3 12	VABF-S4F1B1-C	•	•	•	•	Restricts the exhaust air down- stream of the valve in ducts 3 and 5

#### Vertical pressure shut-off plate



The vertical pressure shut-off plate is equipped with a switch via which the compressed air supply can be shut off. This enables a solenoid directional control valve or subsequent vertical stacking plate to be replaced without switching off the overall air supply. If the control chain has a redundant

connection, the cycle can continue in the case of a cyclical control system. Following activation of the shut-off, the exhaust air/return air from the cylinder is expelled via the M5 threaded connection in the case of width 18 and 26 mm and via duct 3 in the case of width 42 and 52 mm.

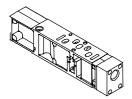


Note

It must be ensured that the operating pressure of the valve terminal lies within the range of the required pilot pressure (i.e. min. 3 bar). When using the end plate with pilot air selector, only the switching position with the code W and U can be used.

Code		Туре	Width			Description	
			18 mm	26 mm	42 mm	52 mm	
ZT	33	VABF-SL1D1-C	•	•	-	-	3/2-way solenoid valve for shutting off the operating pressure at the valve position     Blocks ducts 1 and 14 for the valve position
ZT	14 5 1 9 12	VABF-SL1D1-C	-	-	•	•	Supplies the valve position with internal pilot air

#### Vertical supply plate



This plate enables a valve to be supplied with individual operating pressure independently of the operating pressure of the valve terminal.

As additional pressure supply for a valve. To supply an additional pressure zone.

Code		Туре	Width			Description	
			26 mm	18 mm	42 mm	52 mm	
ZU	11 11 11 11	VABF-S4P1A3	•	•	•	•	Plate with port 11 for supplying individual operating pressure to a valve position

Key features – Pneumatic components

#### **FESTO**

#### Compressed air supply and venting

Right-hand end plate

- Code V
- · Internal pilot air supply



Right-hand end plate

- Code V1, V3
- · Internal pilot air supply



Right-hand end plate (size ISO 3)

- Code V2, for width 65 mm
- Internal pilot air supply



Port configuration for supply plates Exhaust port 3/5 separated

• Code K



Right-hand end plate

- Code X
- · External pilot air supply



Right-hand end plate

- Code X1, X3
- · External pilot air supply



Right-hand end plate (size ISO 3)

- Code X2, for width 65 mm
- · External pilot air supply



Port configuration for supply plates Exhaust port 3/5 common

• Code L



End plate with pilot air selector

• Code Z, Y, W, U



The valve terminal VTSA/VTSA-F can be supplied with compressed air at one or more points. This is a reliable way of ensuring that all functional components will always offer good performance, even with large-scale extensions. The valve terminal is generally supplied via supply plates (max. 16 per valve terminal) and/or via the right-hand end plate. When using valves with a width of 65 mm, the compressed air can also be supplied and vented using the adapter plate VABA-....

Venting is via silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate.



Note

Compressed air supply and venting for size ISO 3 is described in a separate chapter on adaptation to width 65 mm (internal/external pilot air is regulated via MUH plate (solenoid valve)).

There are two types of supply plates:

- Exhaust port 3/5 common
- Exhaust port 3/5 separated





#### Additional compressed air supply/duct separation

Additional supply plates can be used to ensure the compressed air supply for larger valve terminals or to create additional pressure zones.

These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:

- Compressed air supply (1)
- Exhaust port (3/5) common or separated

Depending on your order, the exhaust air ducts are either ducted or vented via silencers.

## VTSA/VTSA-F with ducted exhaust

With ducted exhaust air, venting can be via a supply plate or a right-hand end plate (code V or X).

If duct separation is required, there are three different options:

- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:

- Supply plate with duct separation on the left-hand side: code SU, TU,
- Supply plate with duct separation on the right-hand side: code US, UT,
- 2 supply plates with intermediate duct separation: code USU, UTU,

Supply	plates						
Code		Туре	Width				Description
			18 mm	26 mm	42 mm	52 mm	
U		<ul> <li>Exhaust port 3/5 common VABF-S6-10-P1A7-G12</li> <li>Exhaust port 3/5 separated VABF-S6-10-P1A6-G12</li> </ul>	•	•	•	•	Supply plate without duct separation (no R, S or T selected)
SU TU RU			•	•	•	•	Supply plate with duct separation on left, if R, S or T selected
US UT UR			•	•	•	•	Supply plate with duct separation on right, if R, S or T selected
USU UTU URU			•	•	•	•	2 supply plates with duct separation in centre, if R, S or T selected

Key features - Pneumatic components



#### Right-hand end plate

Right-hand end plates with different port sizes are available depending on the air rate required.

With the following right-hand end plates, the outlet direction of the ports is aligned with the horizontal stacking direction.

Right-hand end plates with pilot air supply/pilot exhaust air

- Internal pilot air supply: code V, V1, V2 and V3 (ducts 1 and 14 are connected)
- External pilot air supply: code X, X1, X2 and X3, as well as XP1, XP2, XP3 and XS

For end plates with pilot air selector, the outlet direction of the ports is to the front of the valve terminal. This means that all the ports on the valve terminal can be combined in one outlet direction.

The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- External pilot air supply: selector position 1 (code Z)
- Internal pilot air supply: selector position 2 (code Y)
- External pilot air supply, ducted pilot exhaust air: selector position 3 (code W)
- Internal pilot air supply, ducted pilot exhaust air: selector position 4 (code U)

#### Note

- The end plate with pilot air selector must be used in combination with a supply plate.
- The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or
- Ducted pilot exhaust air via port 12 is only possible with turned seals on the valve.

Right-ha	nd end plate, variants					
Code	Blanking plug in duct	Pilot air supply	Ducted pilot exhaust air <sup>1)</sup>	Connecting thread		
			Position of seal on solenoid valve ("ISO" is visible)	1, 3, 5	12, 14	
V	14	Internal	-	G1/2	G1/4	
V1	14		-	G3/4	G1/4	
V2	14		-	G1	G1/8	
V3	14			G3/4	G1/4	
Х	-	External	-	G1/2	G1/4	
X1	-		_	G3/4	G1/4	
X2	-		-	G1	G1/8	
Х3	-			G3/4	G1/4	
XP1 <sup>2)</sup>	1	External, via soft-start valve	-	G1/2	G1/4	
XP2 <sup>3)</sup>	1, 14	("gradual pressure build-up")	-	G1/2	G1/4	
XP3 <sup>3)</sup>	1, 3, 5, 14		-	G1/2	G1/4	
XS <sup>4)</sup>	14	External, via pilot air switching valve ("switchable pilot air")	-	G <sup>1</sup> / <sub>2</sub>	G <sup>1</sup> / <sub>4</sub>	

- Pilot exhaust air is ducted on the end plate via port duct 12 and vented (done by turning the seal on the solenoid valve to position "ISO")
- Not possible in combination with soft-start valve code PQ, PP, PO (with internal pilot air supply)
- Not possible in combination with soft-start valve code PN, PM, PK (with external pilot air supply)
- Only possible in combination with pilot air switching valve code SS with intermediate plate code ZO

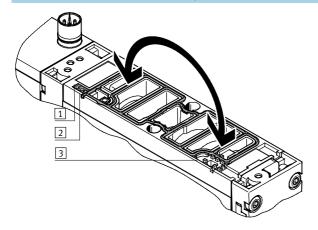
Right-ha	ght-hand end plate with pilot air selector									
Code	Pilot air supply	Selector position	Ducted pilot exhaust air <sup>1)</sup> Position of seal on solenoid valve (" <del>ISO"</del> is visible)	Connecting thread 12, 14						
Z	External	1	-	G1/4						
Υ	Internal	2	-	G1/4						
W	External (ducted)	3		G <sup>1</sup> / <sub>4</sub>						
U	Internal (ducted)	4		G1/4						

<sup>1)</sup> Pilot exhaust air is ducted on the end plate via port duct 12 and vented (done by turning the seal on the solenoid valve to position "ISO")

Key features - Pneumatic components



#### Handling of the seals with ducted/unducted pilot exhaust air



Unducted pilot exhaust air:

- The seal is visible in the inspection window on control side 14.
- The "ISO" mark is visible on the designation label on the seal surface.

Ducted pilot exhaust air:

- The seal is visible in the inspection window on control side 12.
- The "ISO" mark is visible on the designation label on the seal surface.
- 1 Designation label
- 2 Inspection window on control side 14 ("ISO" is visible)
- 3 Inspection window on control side 12 ("ISO" is visible)

#### Pilot air supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply:

- Internal
- External



If a gradual pressure build-up is required in the system by means of a soft-start valve, then external pilot

air should be selected whereby the pilot pressure is already applied at the point of switch-on.

#### Internal pilot air supply

Internal pilot air supply can be selected if the working pressure is between 3 and 10 bar.

In this case the pilot air supply is branched from the compressed air supply 1 using an internal connection. Port 14 on the right-hand end plate is sealed with a blanking plug.

#### External pilot air supply

If the supply pressure is less than 3 bar, you must operate your valve terminal VTSA/VTSA-F using external pilot air supply.

The pilot air supply is then supplied via port 14 on the right-hand end plate. This is the case even if the valve terminal is operated with different pressure zones.



When using valves with a width of 65 mm, ISO size 3, the internal/external pilot air supply for the valves with a width of 18 ... 52 mm is provided via the adapter plate VABA-....

The external pilot air supply for the valves with a width of 65 mm is provided via the right-hand end plate IEPR ....

**FESTO** 

Key features – Pneumatic components

Right-hand	end plate		
Code	Type of compressed air supply and	d pilot air supply	Description
Right-hand e	end plate (symbolic representation)		
V V1 V3 V2 (ISO3)	0000	3 5 12 14 1	Internal pilot air supply  Pilot air supply is branched internally from port 1  Port 14 is sealed with a blanking plug  Exhaust air via ports 3 and 5  For operating pressure in the range 3 10 bar  Pilot exhaust air via port 12 <sup>1)</sup> V1 cannot be selected in combination with a soft-start valve in the last pressure zone
X X1 X3 X2 (ISO3)	6000	3	<ul> <li>External pilot air supply</li> <li>Pilot air supply between 2 and 10 bar is connected at port 14</li> <li>Exhaust air via ports 3 and 5</li> <li>For operating pressure in the range -0.9 10 bar (suitable for vacuum)</li> <li>Pilot exhaust air via port 12<sup>1)</sup></li> <li>X1 cannot be selected in combination with a soft-start valve in the last pressure zone</li> </ul>
XP1	600	3	External pilot air supply, pressure supply via soft-start valve <sup>2)</sup> Port 1 is sealed with a blanking plug  Exhaust air via ports 3 and 5  Pilot exhaust air via port 12 <sup>1)</sup>
XP2	660	3	External pilot air supply, pressure supply via soft-start valve  Internal pilot air supply 14 via soft-start valve  Ports 1 and 14 are sealed with a blanking plug  Exhaust air via ports 3 and 5  Pilot exhaust air via port 12 <sup>1)</sup>
XP3	666	3 5 12 14 1	External pilot air supply, pressure supply via soft-start valve  Internal pilot air supply 14 via soft-start valve  Ports 1, 3, 5 and 14 are sealed with a blanking plug  Pilot exhaust air via port 12 <sup>1)</sup>
XS	6000	3	External pilot air supply via pilot air switching valve <sup>3)</sup> Internal pilot air supply 14 via pilot air switching valve  Port 14 is sealed with a blanking plug  Exhaust air via ports 3 and 5  Pilot exhaust air via port 12 <sup>1)</sup>

- Ducted pilot exhaust air is only possible with turned seals on the valve
- Application with XP1, XP2, XP3 and soft-start valve in combination with valves of width 52 mm: please note the maximum flow rate of the soft-start valve in this pressure zone
   Application with XS and pilot air switching valve in combination with intermediate plate



Note

The key features, valves and functions of width 65 mm are described separately in the chapter

"Adaptation to width 65 mm, ISO size 3 (technology type 04)" → Page 124.

## Valve terminals VTSA/VTSA-F Key features – Pneumatic components

**FESTO** 

Right-hand	end plate		
Code <sup>1)</sup>	Type of compressed air supply and	l pilot air supply	Description
End plate wi	th pilot air selector		
Z (1)		3 5 12 14 1	External pilot air supply  Pilot air supply is connected at port 14  Port 12 is sealed with a blanking plug  Ports 12 and 14 are internally connected  Pilot exhaust air unducted via valve housing
Y (2)		3 5 12 14	Internal pilot air supply  Pilot air supply is branched internally from port 1  Ports 1, 12 and 14 are internally connected  Ports 12 and 14 are sealed with blanking plugs  Pilot exhaust air unducted via valve housing
W (3)		3 5 12 14 1	External pilot air supply, ducted pilot exhaust air     Pilot air supply is connected at port 14     Pilot exhaust air via port 12 <sup>2)</sup> Cannot be selected in combination with a soft-start valve in the last pressure zone
U (4)		3 5 12 14	<ul> <li>Internal pilot air supply, ducted pilot exhaust air</li> <li>Pilot air supply is branched internally from port 1</li> <li>Ports 1 and 14 are internally connected</li> <li>Port 14 is sealed with a blanking plug</li> <li>Pilot exhaust air via port 12<sup>2)</sup></li> <li>Cannot be selected in combination with a soft-start valve in the last pressure zone</li> </ul>

- Selector setting in brackets
   Ducted pilot exhaust air is only possible with turned seals on the valve (pilot exhaust air 82/84 including venting air for valves)



- Note

The reversible 3/2-way solenoid valves (code P, Q, R) must only be operated in selector position 1 or 2.

## Valve terminals VTSA/VTSA-F Key features – Pneumatic components

**FESTO** 

Configu	ration of all pneumatic threaded co	nnections				
Code			Port (duct)	Designation	Code M Push-in connector, large	Code N Push-in connector, small
Right-ha	and end plate					
V		3———	1	Push-in fitting	QS-G <sup>1</sup> / <sub>2</sub> -16	QS-G <sup>1</sup> / <sub>2</sub> -12
		5	3 and 5	Silencer	U-1/2-B	U-1/2-B
		12		or	or	or
	6000	14		push-in fitting	QS-G½-16	QS-G½-12
			12	Silencer	U-1/4	U-1/4
				or	or	or
		<u></u>		push-in fitting	QS-G <sup>1</sup> / <sub>4</sub> -10	QS-G <sup>1</sup> / <sub>4</sub> -8
		$_{\odot}$	14	Blanking plug	B-1/4	B-1/4
Х		3	1	Push-in fitting	QS-G <sup>1</sup> / <sub>2</sub> -16	QS-G <sup>1</sup> /2-12
		5	3 and 5	Silencer	U-1/2-B	U-1/2-B
		12		or	or	or
	60000	14		push-in fitting	QS-G <sup>1</sup> /2-16	QS-G <sup>1</sup> /2-12
			12	Silencer	U-1/4	U-1/4
				or	or	or
		<u> </u>		push-in fitting	QS-G <sup>1</sup> / <sub>4</sub> -10	QS-G <sup>1</sup> / <sub>4</sub> -8
		00	14	Push-in fitting	QS-G <sup>1</sup> / <sub>4</sub> -10	QS-G <sup>1</sup> / <sub>4</sub> -8
V1		3	1	Female hose connector	N-3/4-P-19 <sup>1)</sup>	_
V3		5	3 and 5	Silencer	U-3/4-B	-
		12		or	or	
		14		female hose connector	N-3/4-P-19 <sup>1)</sup>	
			12	Silencer	U-1/4	U-1/4
				or	or	or
		<u> </u>		push-in fitting	QS-G1/4-12	QS-G <sup>1</sup> / <sub>4</sub> -10
		· ·	14	Blanking plug	B-1/4	B-1/4
X1		3	1	Female hose connector	N-3/4-P-19 <sup>1)</sup>	-
Х3		5	3 and 5	Silencer	U-3/4-B	-
		12		or	or	
		14		female hose connector	N-3/4-P-19 <sup>1)</sup>	
			12	Silencer	U-1/4	U-1/4
				or	or	or
				push-in fitting	QS-G <sup>1</sup> / <sub>4</sub> -12	QS-G <sup>1</sup> / <sub>4</sub> -10
		<b>○</b> ○	14	Push-in fitting	QS-G <sup>1</sup> / <sub>4</sub> -12	QS-G <sup>1</sup> / <sub>4</sub> -10

<sup>1)</sup> For tubing with I.D. 19 mm. Use tubing clips to DIN 3017



# Valve terminals VTSA/VTSA-F Key features – Pneumatic components



ith pilot air selector	3 5 12	Port (duct)	Designation  Blanking plug	Code M Push-in connector, large	Code N Push-in connector, small
ith pilot air selector	5———	12	Blanking plug	D 1/2	
	5———	12	Blanking plug	D 1/	
				B-*/4	B-1/4
	1	14	Push-in fitting	QS-G <sup>1</sup> / <sub>4</sub> -10	QS-G <sup>1</sup> / <sub>4</sub> -8
	3	12	Blanking plug	B-1/4	B-1/4
	14	14	Blanking plug	B-1/4	B-1/4
${2}$	3————	12	Silencer	U-1/4	U-1/4 or
	12		push-in fitting	01 Q3-G74-10	QS-G <sup>1</sup> / <sub>4</sub> -8
		14	Push-in fitting	QS-G <sup>1</sup> / <sub>4</sub> -10	QS-G <sup>1</sup> / <sub>4</sub> -8
	3————	12	Silencer	U-1/4	U-1/4 or
	12		push-in fitting	01 Q3-074-10	QS-G <sup>1</sup> / <sub>4</sub> -8
		14			B-1/4
		3 3 5 12 14 14 14 14 14 14 14 14 14 14 14 14 14	14 14 12 14	or push-in fitting  14 Push-in fitting  12 Silencer or push-in fitting	or push-in fitting  14 Push-in fitting  OS-G1/4-10  15 Silencer or push-in fitting  OS-G1/4-10  17 Or push-in fitting  OS-G1/4-10

<sup>1)</sup> Selector setting in brackets

Key features – Pneumatic components

#### **FESTO**

#### Creating pressure zones and separating exhaust air

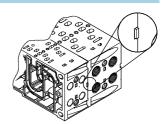
The valve terminal VTSA/VTSA-F offers a number of options for creating pressure zones if different working pressures are required.

Pressure zones are created by isolat-

Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases by means of appropriate duct separation.

Compressed air is supplied and vented via a supply plate.
The position of the supply plates and duct separations can be freely selected for VTSA/VTSA-F.

Duct separations are integrated ex-works as per your order.
Duct separations can be distinguished by their coding, even when the valve terminal is assembled.



Creatin	reating pressure zones							
Code	Separating seal		Width			Description		
	Pictorial examples	Coding	18 mm	26 mm	42 mm	52 mm		
T			•	•	•	•	Duct 1 separated	
S	5 3		•	•	•	•	Ducts 1, 3 and 5 separated	
R			•	•	•	•	Ducts 3 and 5 separated	

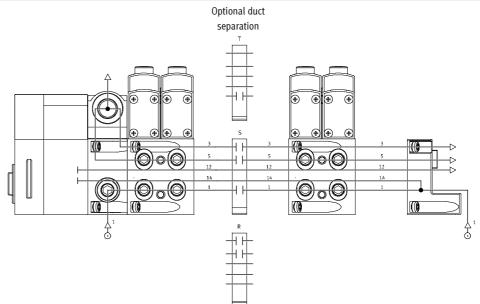
#### Examples: Compressed air supply and pilot air supply, right-hand end plate

Internal pilot air supply, silencer/ducted exhaust air

The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 14 on the right-hand end plate is tightly sealed. At exhaust port 3/5 the air is expelled via the silencer.

Right-hand end plate: code V and V1

Duct separations can optionally be used to create pressure zones.



**FESTO** 

Key features – Pneumatic components – Compressed air supply and pressure zones, examples

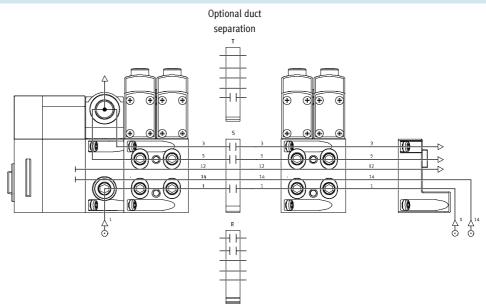
#### Examples: Compressed air supply and pilot air supply, right-hand end plate

External pilot air supply, silencer/ducted exhaust air

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 14 on the right-hand end plate is equipped with a fitting for this. At exhaust port 3/5 the air is expelled via the silencer.

Right-hand end plate: code X and X1

Duct separations can optionally be used to create pressure zones.



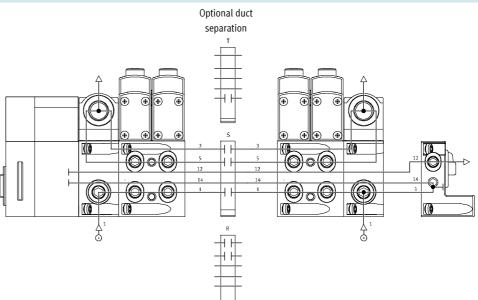
#### Examples: Compressed air supply and pilot air supply via end plate with pilot air selector

Internal pilot air supply, ducted exhaust air/silencer

The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 14 on the right-hand end plate is tightly sealed. At exhaust port 3/5 the air is ducted or expelled via the silencer. The selector switch on the pilot air selector is in position 4.

Right-hand end plate: code U

Duct separations can optionally be used to create pressure zones.



**FESTO** 

Key features – Pneumatic components – Compressed air supply and pressure zones, examples

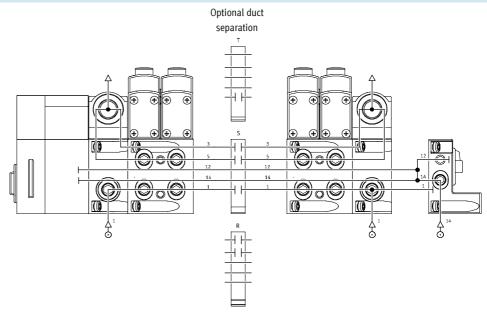
#### Examples: Compressed air supply and pilot air supply via end plate with pilot air selector

External pilot air supply, ducted exhaust air/silencer

The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 14 on the right-hand end plate is equipped with a fitting for this. Port 12 is sealed with a blanking plug since it is internally connected with port 14. At exhaust port 3/5 the air is ducted or expelled via the silencer. The selector switch on the pilot air selector is in position 1.

Duct separations can optionally be used to create pressure zones.

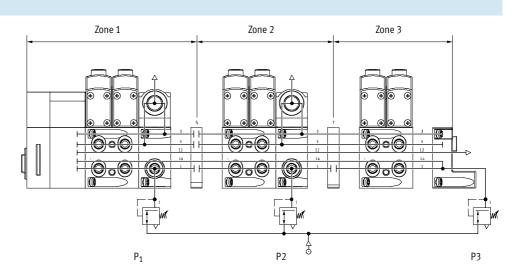
Right-hand end plate: code Z



#### **Examples: Creating pressure zones**

VTSA/VTSA-F with CPX terminal

VTSA/VTSA-F facilitates the creation of up to 16 pressure zones (up to 32 pressure zones if only size 1, ISO 5599-2, is fitted). The diagram shows an example of the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.





Examples with pressure zones and soft-start valve are described separately in the

chapter "Soft-start valve"

→ Page 120.

Key features - Assembly

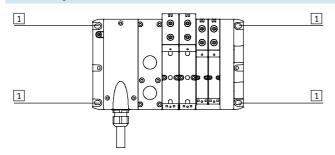
#### **FESTO**

#### Valve terminal mounting

Sturdy valve terminal mounting thanks to:

- Through-holes for wall mounting
- · Additional mounting brackets
- H-rail mounting

#### Wall mounting



- 1 Hole for M6 screw
- 2 Hole for M5 screw
- 3 Hole for H-rail mounting

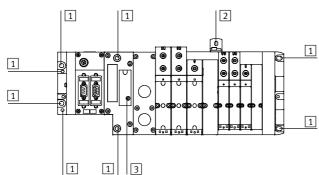
The valve terminal VTSA/VTSA-F is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

- Multi-pin plug (4 pieces):
   2 each on the multi-pin connection block and the right-hand end plate
- Fieldbus, CPX (6 pieces):
   2 each on the left-hand (CPX) and right-hand (VTSA, VTSA-F) end plate and the pneumatic interface.

Mounting brackets can be mounted on pneumatic supply plates and manifold sub-bases.

If using CPX components, see:

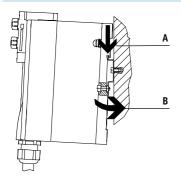
→ Internet: cpx





When wall mounting valve terminals with more than five manifold subbases, use additional mounting brackets of the type VAME-S6... to prevent damage to the valve terminal.

#### H-rail mounting



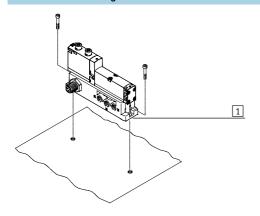
The valve terminal VTSA/VTSA-F is hooked onto the H-rail (see arrow A). It is then swivelled onto the H-rail and secured in place with the clamping component (see arrow B).

For H-rail mounting of the valve terminal you will need the following VTSA/VTSA-F mounting kit:

• CPX-CPA-BG-NRH

This permits mounting of the valve terminal on an H-rail to EN 60715. Wall mounting is recommended if more than one vertical stacking element or a long-chain form is required.

#### Individual valve mounting



1 Vertical mounting holes

The individual sub-base for wall mounting is designed for integration into a system or machine. It is mounted vertically.

Key features - Display and operation

#### **FESTO**

#### Display and operation

Each solenoid coil is allocated an LED which indicates its switching status.

- Indicator 12 shows the switching status of the pilot control for output 2
- Indicator 14 shows the switching status of the pilot control for output 4

#### Manual override

the manual override.

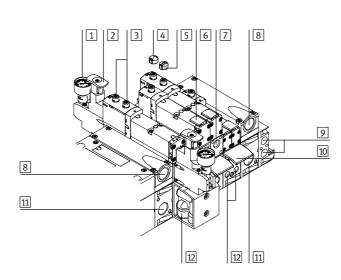
The manual override enables the valve to be switched when not electrically actuated or energised.

The valve is switched by pushing the manual override. The set switching status can also be locked by turning

#### Alternatives:

- A cover cap (accessory code N) can be fitted over the manual override to prevent it from being turned. The valve can then only be actuated by pressing it.
- A cover cap (code V) can be fitted over the manual override to prevent it from being accidentally actuated.

#### Pneumatic connection and control elements



- 1 Pressure gauge (optional)
- 2 Adjusting knob of optional pressure regulator plate
- 3 Manual override (for each pilot solenoid coil, non-detenting or non-detenting)
- 4 Optional cover cap for manual override (prevents usage of manual override)
- 5 Optional cover cap for manual override with non-detenting function
- 6 Inscription label holder for valve
- 7 Adjusting screw of optional flow control plate
- 8 Exhaust ports "Valves" (3/5)

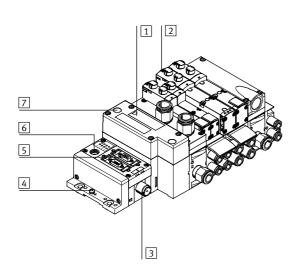
- 9 Pilot ports 12 and 14 for supplying the external pilot air
- 10 Inscription label holder for sub-base
- Supply port 1 (operating pressure)
- Working lines 2 and 4, for each valve position



#### Note

A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

#### Electrical connection and display components



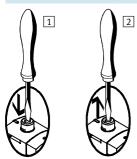
- 1 Inscription area and cover for H-rail mounting
- 2 Yellow LEDs: signal status display of the pilot solenoid coils
- 3 Power supply connection
- 4 Earth terminal
- 5 Fieldbus connection (bus-specific)
- 6 Service interface for handheld unit, etc.
- 7 Red LED: common error display for valves





#### Manual override (MO)

MO with automatic return (non-detenting)



- Press in the stem of the manual override using a pointed object or screwdriver.
- Valve is in switching position. Remove the pointed object or

screwdriver.

Spring force pushes the stem of the manual override back. Valve returns to initial position (not with double solenoid valve code )).

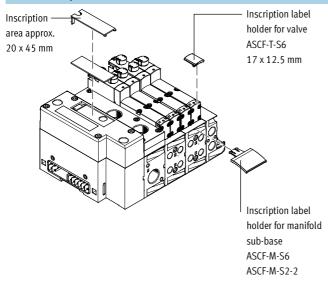
#### MO with detent (covered)





- 1 Press in the stem of the manual override using a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.
  - Valve remains in switching position.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. Spring force pushes the stem of the manual override back. Valve returns to initial position (not with double solenoid valve code J and D).

#### Identification system



Inscription label holders can be applied to the valves and manifold sub-bases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories.

Scope of delivery: inscription label holder including inscription label. The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: Part No. 540888
- Inscription label holder for manifold sub-base type ASCF-M-S6: Part No. 540889
- Inscription label holder for manifold sub-base (for valve width 52 mm) type ASCF-M-S2-2: Part No. 562577 Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the

smaller labels.

**FESTO** 

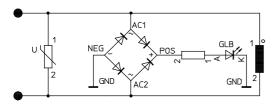
Key features – Electrical components

#### **Protective circuit**

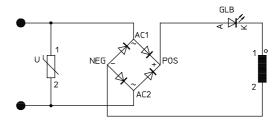
Each VSVA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

The 24 V DC version of width 52 mm additionally features integrated holding current reduction.

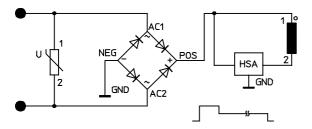
#### 24 V DC version (width 18 to 42 mm)



#### 110 V AC version (width 18 to 52 mm)



#### 24 V DC version (width 52 mm)



#### Individual valve

Valves can also be used on individual sub-bases for actuators further away from the valve terminal.

- Electrical connection M12, 4-pin, 24 V DC
- 4-pin clamped terminal connection for configuration by the user
   24 V DC or 110 V AC
- Cable (open end) for configuration by the user 24 V DC or 110 V AC

#### Individual electrical connection

A maximum of 20 solenoid coils can be actuated. 2 solenoid coils per valve can be addressed. Individual electrical connection:

- M12
- 6-way or 10-way
- 5-pin
- 24 V DC

Key features - Electrical components

#### **FESTO**

#### Electrical multi-pin plug connection

The following multi-pin plug connection variants are offered for the valve terminal VTSA/VTSA-F:

• Sub-D multi-pin plug connection

- (37-pin for 24 V DC): this valve terminal can be equipped with 1 ... 16 valve positions (with double solenoid valves) or with 1 ... 32 valve positions (with single solenoid valves). A maximum of 32 solenoid coils can be actuated.
- Terminal box (terminal strip for 24 V DC or 110 V AC): this valve terminal can be equipped with 1 ... 16 valve positions (with double

solenoid valves), or with 1 ... 32 valve positions (with single solenoid valves). A maximum of 32 solenoid coils can be actuated.

Multi-pin node (round plug connector): electrical multi-pin plug connection with round plug connector, 19-pin to CNOMO E03.62.530.N, connecting thread M23 for 24 V DC. The valve terminals can be fitted with max. 16 solenoid coils.

The valves are switched by means of positive or negative logic (PNP or

NPN). Mixed operation is not permitted.

Each pin on the multi-pin plug (Sub-D) or terminal box (terminal strip) can actuate exactly one solenoid coil. If the maximum configurable number of valve positions is 32, this means that 32 valves, each with a single solenoid coil, can be addressed.

With 16 or fewer valve positions, 2 solenoid coils per valve can be

addressed.

· 📱 - Note

Use the following 37-pin connecting cables from Festo to connect the valve terminal VTSA/VTSA-F with Sub-D multi-pin plug connection:

- NEBV-S1W37-...-LE10 for max. 8 solenoid coils
- NEBV-S1W37-...-LE26 for max. 22 solenoid coils
- NEBV-S1W37-...-LE37 for max. 32 solenoid coils
- NECV-S1W37 pre-assembled plug connector

#### AS-interface connection

Valve terminals VTSA/VTSA-F with ASinterface connection can be expanded with up to 8 valves with max. 8 solenoid coils.

The valve terminal with AS-interface connection is based on the same electrical manifold module as the

valve terminal with multi-pin plug connection.

This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-interface module.

The technical specifications of the AS-interface system must be observed in this case.



Note

AS-i module VAEM-S6-S-FAS-4-4E. Always operate the AS-i module with additional power supply if 4 solenoid coils (width 52 mm) are simultaneously supplied with current. More information can be found at:

→ Internet: as-interface

#### Fieldbus connection/control block

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means:

- The valves and electrical outputs are supplied via the operating voltage connection CPX
- The valves are supplied and switched off independently via a separate port on the CPX



Note

More information can be found at:

→ Internet: cpx

**FESTO** 

Key features - Electrical components

#### **Rules for addressing**

Address allocation

Address allocation does not depend on whether single or double solenoid valves are fitted.

Addresses are allocated in ascending order without gaps, from left to right.

#### Single solenoid valve

A valve position for actuating one solenoid coil (VABV...T1) occupies one address.

#### Double solenoid valve

A valve position for actuating two solenoid coils (VABV...T2) occupies two addresses. The following allocation applies in this case:

- Coil 14: lower-value address
- Coil 12: higher-value address

Pin allocation	– Multi-pin	plug, Sub-D so	ocket, 24	V DC; electrical conn	ection code MP1			
			Pin <sup>2)</sup>	Address/coil	Wire colour <sup>1)</sup>	Pin <sup>2)</sup>	Address/coil	Wire colour <sup>1)</sup>
(	~		1	0	WH	17	16	WH PK
PIN 1 +		PIN 20	2	1	BN	18	17	PK BN
		1 11 1 20	3	2	GN	19	18	WH BU
	00		4	3	YE	20	19	BN BU
	00		5	4	GY	21	20	WH RD
	000		6	5	PK	22	21	BN RD
	00		7	6	BU	23	22	GY GN
	000		8	7	RD	24	23	YE GY
	00		9	8	GY PK	25	24	PK GN
	000		10	9	RD BU	26	25	YE PK
			11	10	WH GN	27	26	GN BU
	000		12	11	BN GN	28	27	YE BU
	000		13	12	WH YE	29	28	GN RD
PIN 19		PIN 37	14	13	YE BN	30	29	YE RD
			15	14	WH GY	31	30	GN BK
			16	15	GY BN	32	31	GY BU
- 🖣 - Note			Conduct	or				
*	Note		33	0 N <sub>3)</sub>	YE BK	35	0 N <sub>3)</sub>	BN BK
The drawing sh			34	0 N <sub>3)</sub>	WH BK	36	0 N <sub>3)</sub>	BK
Sub-D plug soc		onnecting	Earthing					
cable NEBV-S1	W37		37	FE	VT	-	-	-

- 1) To IEC 757
- 2) Pin 9 ... 35: not used with connecting cable NEBV-S1-W37-...-LE10 Pin 23 ... 33: not used with connecting cable NEBV-S1-W37-...-LE26
- 3) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

#### Dimensions Download CAD data → www.festo.com Connecting cable NEBV-S1W37-... 1 Cable connector M20x1.5 The wire colours refer to the following pre-assembled connecting cables from Festo: • NEBV-S1W37-...-LE10 for valve ter-54 minal with max. 8 solenoid coils • NEBV-S1W37-...-LE26 for valve terminal with max. 22 solenoid coils 142 • NEBV-S1W37-...-LE37 for valve terminal with max. 32 solenoid coils 0 41 36

# Valve terminals VTSA/VTSA-F Key features – Electrical components



Sheath	Length [m]	Cable composition [mm <sup>2</sup> ]	Cable diameter [mm]	Part No.	Туре
Polyurethane	2.5	10 x 0.34	7.7	539240	NEBV-S1W37-E2,5-LE10
	5			539241	NEBV-S1W37-E5-LE10
	10			539242	NEBV-S1W37-E10-LE10
	2.5	26 x 0.34	11.5	539243	NEBV-S1W37-E2,5-LE26
	5			539244	NEBV-S1W37-E5-LE26
	10			539245	NEBV-S1W37-E10-LE26
	2.5	37 x 0.34	13	539246	NEBV-S1W37-K2,5-LE3
	5			539247	NEBV-S1W37-K5-LE37
	10			539248	NEBV-S1W37-K10-LE37
Polyvinyl chloride,	2.5	10 x 0.34	7.7	543271	NEBV-S1W37-KM-2,5-L
cable properties	5			543272	NEBV-S1W37-KM-5-LE1
(standard)	10			543273	NEBV-S1W37-KM-10-LE
	2.5	27 x 0.34	11.5	543274	NEBV-S1W37-KM-2,5-L
	5			543275	NEBV-S1W37-KM-5-LE2
	10			543276	NEBV-S1W37-KM-10-LE
	2.5	37 x 0.34	13	543277	NEBV-S1W37-KM-2,5-L
	5			543278	NEBV-S1W37-KM-5-LE3
	10			543279	NEBV-S1W37-KM-10-LE

Pin allocation - Multi-pin, te	rminal strip (Cage Clamp®), 24 V	DC and 110 V AC; elec	trical connection code	T		
		Terminal	Coil/address		Terminal	Coil/address
Each solenoid coil must be ass	signed to a specific terminal on	1	0		17	16
the terminal strip in order for	the valves to be actuated.	2	1		18	17
		3	2		19	18
Coil 0	Coil 19	4	3		20	19
		5	4		21	20
		6	5		22	21
		7	6		23	22
		8	7		24	23
		9	8		25	24
		10	9		26	25
	.                 \  ^\  ^\ \^\ ^\ \^\ \^\ \\ \\ \	11	10		27	26
		12	11		28	27
		13	12		29	28
		14	13		30	29
		15	14		31	30
0 V <sup>1)</sup> Coil 2	0 Coil 31	16	15		32	31
- Note		Conductor				
=	nto the multi-pin terminal strip	33	0 V		35	0 V
(Cage Clamp®).		34	0 V	1	36	0 V

Pin allocation – Multi-pin, round plug connector, 24 V DC; electrical connection code MP4									
	Address	Pin <sup>1)</sup>		Address	Pin <sup>1)</sup>				
	0	15		8	17				
5 6 7	1	7		9	9				
\[ \left( + \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	2	5		10	2				
$\left( \left( \begin{array}{ccc} 3 + \begin{array}{ccc} +2 & -1 & -1 & -1 & -1 \\ 3 + & +1 & -1 & -1 & -1 & -1 \end{array} \right) \right)$	3	4		11	13				
$\left( \left( \frac{1}{2} + \frac{1}{4} + \frac{1}{10} \right) \right)$	4	16		12	11				
1 <sup>+</sup> + †1	5	8		13	10				
	6	3		14	1				
	7	14		15	18				

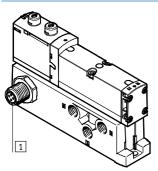
Pin allocation - Multi-pin plug, round plug connector, 24 V D	C; electrical connection	- CNOMO assignment		
	Pin	Valve position/	Pin	Valve position/
		solenoid coil		solenoid coil
	1	8/14	10	7/12
120 10	2	6/14	11	7/14
110 18 0 2 10 17 <sub>0</sub> 19 0 3	3	4/14	12	FE
	4	2/12	13	6/12
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	5	2/14	14	4/12
07 06 05	6	0 V <sup>1)</sup>	15	1/14
	7	1/12	16	3/14
	8	3/12	17	5/14
	9	5/12	18	8/12
			19	Unused

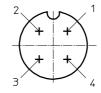
Pin 6: 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.
 Pin 12: earth
 Pin 19: unused

Key features - Electrical components

#### **FESTO**

#### Electrical connection, individual valve with connector plug 24 V DC up to width 52 mm





1 Connector plug M12x1, 4-pin to EN 61076-2-101

Pin allocation M12 on individual valve to ISO 20401

With positive logic:

Pin1 – Unused

Pin2 – U<sub>B</sub> for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 - U<sub>B</sub> for coil 14

With negative logic:

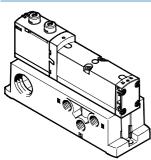
Pin1 - Unused

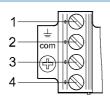
Pin2 - 0 V for coil 12

Pin 3 - U<sub>B</sub> for coil 12 and 14

Pin4 - 0 V for coil 14

#### Electrical connection, individual valve 24 V DC or 110 V AC up to width 52 mm





Pin allocation for assembly by the

user

With positive logic:

Pin1 – Unused (with 110 V AC connection for earthing)

Pin2 – U<sub>B</sub> for coil 12

Pin 3 - 0 V for coil 12 and 14

Pin4 – U<sub>B</sub> for coil 14

With negative logic:

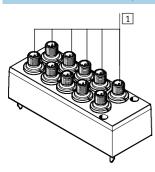
Pin1 - Unused

Pin2 - 0 V for coil 12

Pin 3 - U<sub>B</sub> for coil 12 and 14

Pin4 - 0 V for coil 14

#### Individual electrical connection, 6-way or 10-way, 24 V DC, code MP2/MP3 for valve terminal up to width 52 mm





1 Connector plug M12x1, 5-pin

Pin allocation M12 With positive logic:

Pin1 – Unused

Pin2 – U<sub>B</sub> for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4  $- U_B$  for coil 14

Pin5 - Functional earth

Pin allocation M12

With negative logic:

Pin1 – Unused

Pin2 - 0 V for coil 12

Pin3 - U<sub>B</sub> for coil 12 and 14

Pin4 - 0 V for coil 14

Pin5 - Functional earth



Note

Mixed operation of positive switching (PNP) and negative switching (NPN) control signals is not permitted.

**FESTO** 

Instructions for use

#### System equipment

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life.

The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used. Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40  $^{\circ}$ C).

#### **Bio-oils**

When using bio-oils (oils which are based on synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1:2010 Class 2).

#### Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1:2010 Class 4).

A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

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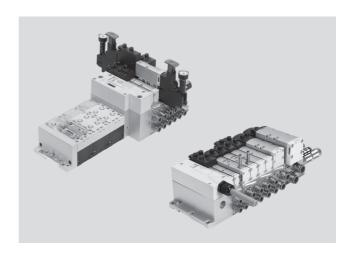
- **[]** - Valve width to ISO 15407-2

- 18 mm
- 26 mm to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)





Flow rate Width 18 mm: up to 550 (700) l/min Width 26 mm: up to 1,100 (1,350) l/min Width 42 mm: up to 1,300 l/min Width 52 mm: up to 2,900 l/min



Flow rates in brackets apply to VTSA-F

General technical data					
Design		Piston spool valve			
Sealing principle		Soft			
Actuation type		Electrical			
Type of control		Piloted			
Exhaust function, with flow	control	Via flow control plate			
Lubrication		Lubricated for life			
Type of mounting		Wall mounting			
		On H-rail to EN 60715	j		
Mounting position		Any			
Manual override		Non-detenting, detent	ing, covered		
Valve terminal design		Modular and expanda	ble		
Max. no of valve positions		32 <sup>1)</sup>			
Pneumatic connections – T	hreaded co		Tax	1	T
Width		18 mm	26 mm	42 mm	52 mm
Pneumatic connection		Via manifold sub-base		1	
Supply port <sup>2)</sup>	1	• G½	• G½	• G3/4	• G3/ <sub>4</sub>
		• QS-G½-16	• QS-G <sup>1</sup> /2-16	• N-3/4-P-19	• N-3/4-P-19
		• QS-G <sup>1</sup> / <sub>2</sub> -12	• QS-G <sup>1</sup> / <sub>2</sub> -12		
Exhaust port <sup>2)</sup>	3/5	• G½	• G½	• G3/4	• G <sup>3</sup> / <sub>4</sub>
		• QS-G½-16	• QS-G <sup>1</sup> / <sub>2</sub> -16	• N-3/4-P-19	• N-3/4-P-19
		• QS-G <sup>1</sup> / <sub>2</sub> -12	• QS-G <sup>1</sup> / <sub>2</sub> -12		
Working port	2/4	Dependent on the con	nection type selected		
		• G¹/8	• G1/4	• G3/8	• G½
		• QS-G <sup>1</sup> / <sub>8</sub> -8	• QS-G <sup>1</sup> / <sub>4</sub> -10	• QS-G3/8-12	• QS-G <sup>1</sup> / <sub>2</sub> -16
		• QS-G <sup>1</sup> / <sub>8</sub> -6	• QS-G <sup>1</sup> / <sub>4</sub> -8	• QS-G3/8-10	• QS-G <sup>1</sup> / <sub>2</sub> -12
External pilot air supply po	rt 14	• G1/4	• G1/4	• G1/4	• G <sup>1</sup> / <sub>4</sub>
		• QS-G <sup>1</sup> / <sub>4</sub> -10	• QS-G <sup>1</sup> / <sub>4</sub> -10	• QS-G <sup>1</sup> / <sub>4</sub> -10	• QS-G <sup>1</sup> / <sub>4</sub> -12
		• QS-G1/4-8	• QS-G <sup>1</sup> / <sub>4</sub> -8	• QS-G <sup>1</sup> / <sub>4</sub> -8	• QS-G <sup>1</sup> / <sub>4</sub> -10
Pilot exhaust air port	12	• G <sup>1</sup> / <sub>4</sub>	• G1/4	• G1/4	• G¹/4
		• QS-G <sup>1</sup> / <sub>4</sub> -10	• QS-G <sup>1</sup> / <sub>4</sub> -10	• QS-G <sup>1</sup> / <sub>4</sub> -10	• QS-G <sup>1</sup> / <sub>4</sub> -12
		• QS-G <sup>1</sup> / <sub>4</sub> -8	• QS-G1/4-8	• QS-G1/4-8	• QS-G <sup>1</sup> / <sub>4</sub> -10

<sup>1)</sup> Dependent on the electrical interface and the manifold sub-bases used

<sup>2)</sup> Dependent on the end plate or supply plate used

 $<sup>\</sup>cdot$  |  $\cdot$  Note: This product conforms to ISO 1179-1 and to ISO 228-1

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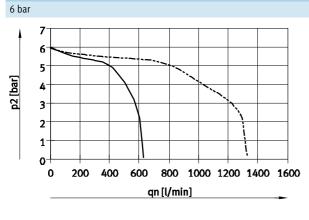
Valve function order code		VC	VV	N	K	Н	Р	Q	R	M	0	J	D	В	G	Ε	SA	SB
Width 18 mm		1	1	1							<u> </u>	-	<u> </u>		_			
Flow rate of valve	[l/min]	700		600						750				700	1), 3302	2)	-	-
Flow rate of valve on valve terminal VTSA	[l/min]	500		400						550				450 330			-	-
Flow rate of valve on valve terminal VTSA-F	[l/min]	650		550						700				480 330 650			-	-
Width 26 mm																		
Flow rate of valve	[l/min]	1,350		1,25	0					1,40	0			1,40	001)		1,400	700
Flow rate of valve on valve terminal VTSA	[l/min]	1,000		900						1,10	0			1,00 700			1,000	700
Flow rate of valve on valve terminal VTSA-F	[l/min]	1,300		1,15	0					1,35	0			1,35 700			1,000	700
Width 42 mm																		
Flow rate of valve	[l/min]	1,600		1,60	0					2,00	0			1,90	001), 95	02)	-	-
Flow rate of valve on valve terminal VTSA	[l/min]	1,400		1,20	0					1,30	0			1,20	00 <sup>1),</sup> 80	02)	-	-
Flow rate of valve on valve terminal VTSA-F	[l/min]	1,400		1,20	0					1,30	0			1,20	)0 <sup>1),</sup> 80	0 <sup>2)</sup>	-	-
Width 52 mm																		
Flow rate of valve	[l/min]	4,000	<b> </b> -	3,00	0					4,00	0			3,60	001), 1,7	700 <sup>2)</sup>	-	-
Flow rate of valve on valve terminal VTSA	[l/min]	2,800	-	2,40	2,400 2,90			2,900			2,800 <sup>1),</sup> 1,700 <sup>2)</sup>			-	-			
Flow rate of valve on valve terminal VTSA-F	[l/min]	2,800	-	2,40	0					2,90	0			2,80	00 <sup>1),</sup> 1,7	700 <sup>2)</sup>	-	-

Switching position
 Mid-position

Standard nominal flow rate	e of vertical st	acking			
Widths		18 mm	26 mm	42 mm	52 mm
Flow control plate					
VABF-S4-2-F1B1-C	[l/min]	See characteristic curve graph	-	-	-
VABF-S4-1-F1B1-C	[l/min]	-	See characteristic curve graph	-	-
VABF-S2-1-F1B1-C	[l/min]	-	-	1,100	-
VABF-S2-2-F1B1-C	[l/min]	-	-	-	See characteristic curve graph
/ertical supply plate					
VABF-S4-2-P1A3-G18	[l/min]	430	-	-	-
/ABF-S4-1-P1A3-G14	[l/min]	-	900	-	-
/ABF-S2-1-P1A3-G38	[l/min]	-	-	1,300	-
/ABF-S2-2-P1A3-G12	[l/min]	-	-	-	2,800
/ertical pressure shut-off p	late				
/ABF-S4-2-L1D1-C	[l/min]	400	-	-	-
/ABF-S4-1-L1D1-C	[l/min]	-	800	-	-
/ABF-S2-1-L1D1-M5	[l/min]	-	-	1,200	-
/ABF-S2-2-L1D1-C	[l/min]	-	-	-	1,950



#### Flow rate qn as a function of output pressure p2 with pressure regulator plates (P regulator plate) for port 1

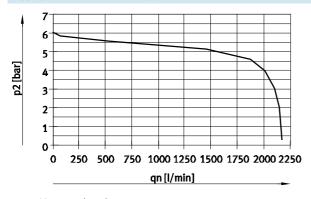


10 bar 5 p2 [bar] 3-2 1 200 400 600 800 1000 1200 1400 1600 0 qn [l/min]

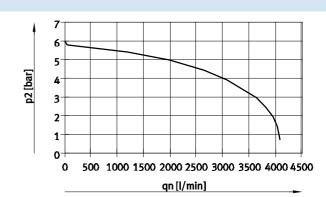
Width 18 mm ----- Width 26 mm

Width 18 mm ----- Width 26 mm

#### Supply pressure 10 bar, set control pressure 6 bar

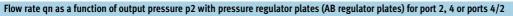


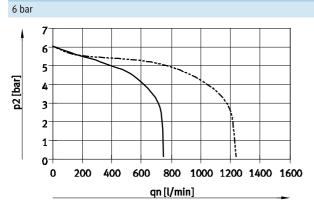
Width 42 mm (ISO 1)



Width 52 mm (ISO 2)

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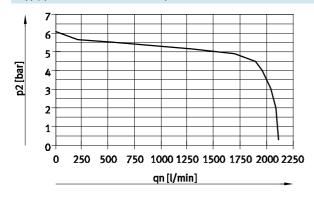


10 bar 6 5 p2 [bar] 2 1 200 600 800 1000 1200 1400 1600 0 400 qn [l/min]

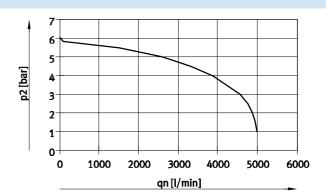
Width 18 mm ----- Width 26 mm

Width 18 mm ----- Width 26 mm

#### Supply pressure 10 bar, set controller pressure 6 bar



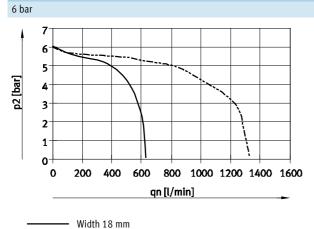
Width 42 mm (ISO 1)



Width 52 mm (ISO 2)



#### Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates, rev.) for ports 4/2, reversible

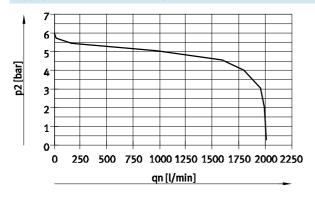


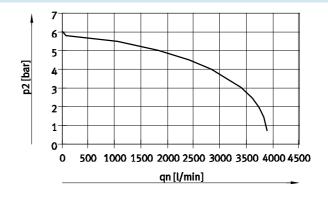
10 bar 6-5 p2 [bar] 3-2 1 200 400 600 800 1000 1200 1400 1600 qn [l/min]

Width 18 mm ----- Width 26 mm

#### Supply pressure 10 bar, set controller pressure 6 bar

----- Width 26 mm

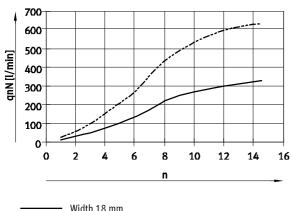




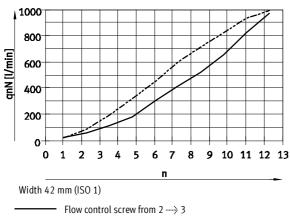
Width 42 mm (ISO 1) Width 52 mm (ISO 2)

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#### Flow rate qn as a function of flow control

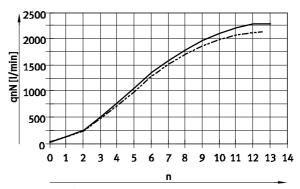


Width 18 mm ----- Width 26 mm



------ Flow control screw from 4 ----> 5

n Revolutions of the adjusting



Width 52 mm (ISO 2)

Flow control screw from 2 → 3

----- Flow control screw from 4 --- 5

n Revolutions of the adjusting screw

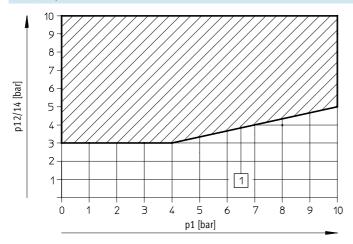
Pneumatic characteristic data																	
Valve function order code	VC	VV	N	K	Н	Р	Q	R	M	0	J	D	В	G	E	SA	SB
Direction of flow																	
Any	-		-	-	-	-	-	-								-	
Reversible only	-	-	-	-	-				-	-	-	-	-	-	-	-	-
Non-reversible		-				-	-	-	-	-	-	-	-	-	-		_
Reset method																	
Pneumatic spring				-						-	-	-	-	-	-		
Mechanical spring	-	-	-	-	-	-	-	-	-		-	-		•		-	-

Technical data - Valve terminal



#### Pilot pressure p12/14 as a function of operating pressure p1

For 3/2-way solenoid valves



1 Operating range for valves with external pilot air supply

#### Direction of flow of solenoid valves

Solenoid valves with reversible only flow direction

- These valves must only be operated on pressure zones with reversible supply (3 and 5 with supply pressure 1 as exhaust air) or on a reversible pressure regulator. If necessary create pressure separation zones with duct separation.
- Reversible 3/2-way solenoid valves do not permit the special function "ducted pilot exhaust air"
- Ports 12 and 14 on the end plate variants must be supplied with the same pressure
- Right-hand end plate with pilot air selector: can be realised via position 1 or 2
- Right-hand end plate with threaded connections: 12 and 14 must be supplied with the same pressure level

#### Solenoid valves with any flow direction

- Valves with any flow direction such as the 5/2-way solenoid valve, code M, for example, are suitable for vacuum operation (standard valves such as the 2x 2/2-way solenoid valve with code VC, for example, may not be used for vacuum operation).
- An exception is the 2x 2/2-way solenoid valve with code VV, which only allows vacuum operation at ports 3 and 5. The solenoid valve with code VV cannot be combined with other valve functions; a separate pressure zone is required.

Operating and environmental of	conditions																	
Valve function order code		VC	N	K	Н	VV	Р	Q	R	M	0	J	D	В	G	Е	SA	SB
Operating medium		Comp	ressed	air to	ISO 85	73-1:2	010 [7	:4:4]										
Note about the operating/		Lubrio	cated c	perati	on pos	sible (re	equire	d durir	g sub	sequent	operati	on)						
pilot medium																		
Operating pressure	[bar]	3 1	0			-0.9	+1	0										
Operating pressure for valve	[bar]	3 1	0															
terminal with internal pilot air																		
supply																		
Pilot pressure	[bar]	3 1	0															
Noise level LpA	[dB(A)]	85																
Ambient temperature	[°C]	-5 <b></b> ·	+50															
Temperature of medium	[°C]	-5 <b></b> ·	+50															
Storage temperature	[°C]	-20	. +40 (	for lon	ıg-term	storage	e)											
Relative humidity	[%]	90																
PWIS criterion		Free o	f paint	-wettir	ng impa	airment	subst	ances										
Certification		BIA (fo	or char	acteris	stic SP	and/or	SN onl	y)										
		C-Tick																
		cULus	recog	nized (	OL)													
CE marking		In accordance with EU Low Voltage Directive (not VTSA/VTSA-F-ASI)																
(see declaration of conformity)		In acc	ordano	e with	EU EM	C Direc	tive <sup>1)</sup>											

<sup>1)</sup> For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com Support Support User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

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Valve switching times																		
Valve function order code <sup>1)</sup>		VC	VV	N	K	Н	Р	Q	R	М	0	J	D	В	G	E	SA	SB
Width 18 mm, nominal operati	ing voltage 24 V D	C/110	V AC															
Switching times [ms]	On	12	12	12	12	12	25	25	25	22	12	-	-	15	15	15	-	-
	Off	30	30	30	30	30	12	12	12	28	38	-	-	44	44	44	-	-
	Change- over	-	-	-	-	-	-	-	-	-	-	11	13	-	-	-	_	-
Width 26 mm, nominal operati	ing voltage 24 V D	C/110	V AC															
Switching times [ms]	On	20	20	20	20	20	32	32	32	25	20	T-	Ī-	22	22	22	9/22	9/19
	Off	38	38	38	38	38	30	30	30	45	65	-	-	65	65	65	49	36
	Change- over	-	-	-	-	-	-	-	-	-	-	18	21	-	-	-	33	32
Width 42 mm, nominal operati	ing voltage 24 V D	^																
Switching times [ms]	On	20	20	20	20	20	34	34	34	27	22	T-	T-	22	22	22	I-	I –
	Off	38	38	38	38	38	28	28	28	45	60	_	_	65	65	65	_	_
	Change- over	-	-	-	-	-	-	-	-	-	-	16	19	-	-	-	-	-
	Ovei													1				
Width 42 mm, nominal operati	ing voltage 110 V /																	
Switching times [ms]	On	22	22	22	22	22	34	34	34	20	20	-	-	22	22	22	-	-
	Off	46	46	46	46	46	38	38	38	55	55	-	-	68	68	68	-	-
	Change- over	-	-	-	-	-	-	-	-	-	-	16	19	-	-	-	-	-
Million of the control of the contro		2 11																
Width 52 mm, nominal operati Switching times [ms]	On	with 1	notaing	20	it reau		30	30	30	140	20	1	1	23	23	122	1	1
Switching times [ms]	Off	35	-			20	30	30		40	_	-	-	4		23	_	-
	Change-	35	-	35	35 -	35	-	-	30	45 -	60	- 18	- 18	60	60	60	-	_
	over	_	_	_	_		_	_	_	_	_	10	10		_	_	_	_
Width 52 mm, nominal operati	ing voltage 110 V	AC																
	On	35	Ī-	35	35	35	50	50	50	70	25	-	Ī-	30	30	30	-	-
Switching times [ms]		1	+	+		7.0	<b>6</b> 5	7.5	7.5	90	110	_	-	100	100	100	_	-
Switching times [ms]	Off	70	-	70	70	70	65	65	65	90	110	I –	_	100	100	100	_	

<sup>1)</sup> Valve code SA, switching time 22 ms for control side 12, 9 ms for control side 14 Valve code SB, switching time 19 ms for control side 12, 9 ms for control side 14

Electrical data – Coil characteristics					
Width		18 mm	26 mm	42 mm	52 mm
Coil characteristics at 24 V DC					
2/2-way and 3/2-way solenoid valve	[W]	1.3			4.6
5/2-way solenoid valve (code D)	[W]	1.3			4.6
5/2-way, 5/3-way solenoid valve	[W]	1.6			4.6
Coil characteristics at 110 V AC					
2/2-way and 3/2-way solenoid valve	[VA]	1			
5/2-way, 5/3-way solenoid valve	[VA]	1.6			



Electrical data – Maximum current consumption per solenoid coil, width 52 mm										
At nominal voltage 24 V DC (valves with holding current reduction)										
Nominal pick-up current	[mA]	165								
Nominal current following current	[mA]	35								
reduction										
Time until current reduction	[ms]	30								

Electrical data – Individual electrical connection								
Load voltage supply for valves (Uval)								
Operating voltage	[V DC]	24 ±10%						
Max. residual current at 24 V DC	[A]	10						
Duty cycle		100%						
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)						

Electrical data – Multi-pin plug connection								
Load voltage supply for valves (U <sub>val</sub> )								
Operating voltage	[V DC]	24 ±10%						
	[V AC]	110 ±10% (50 60 Hz)						
Max. residual current	[A]	6						
Acceptable current load at 40 °C	[A]	1						
Surge resistance	[kV]	1.5						
Degree of contamination		3						
Duty cycle		100%						
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)						

Electrical data – With CPX terminal		
Power supply for electronics (U <sub>EL/SEN</sub> )		
Operating voltage	[V DC]	24 ±10%
Max. intrinsic current consumption	[mA]	20
at 24 V DC		
Duty cycle		100%
Load voltage supply for valves (U <sub>val</sub> )		
Operating voltage	[V DC]	24 ±10%
Diagnostic message undervoltage	[V]	21.6 21.5
U <sub>OFF</sub> , load voltage outside function		
range		
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)

Materials	
Manifold sub-base	Die-cast aluminium
Valve	Die-cast aluminium, reinforced polyamide
Seals	Nitrile rubber, elastomer (support made of steel)
Supply plate	Die-cast aluminium
Right-hand end plate	Die-cast aluminium
Pneumatic interface for CPX	Die-cast aluminium
Flow control plate	Die-cast aluminium
Pressure regulator plate	Die-cast aluminium, reinforced polyamide
Multi-pin connection block	Die-cast aluminium
Cover for the pneumatic interface and multi-pin	Reinforced polyamide
plug connection	
Note on materials	RoHS-compliant

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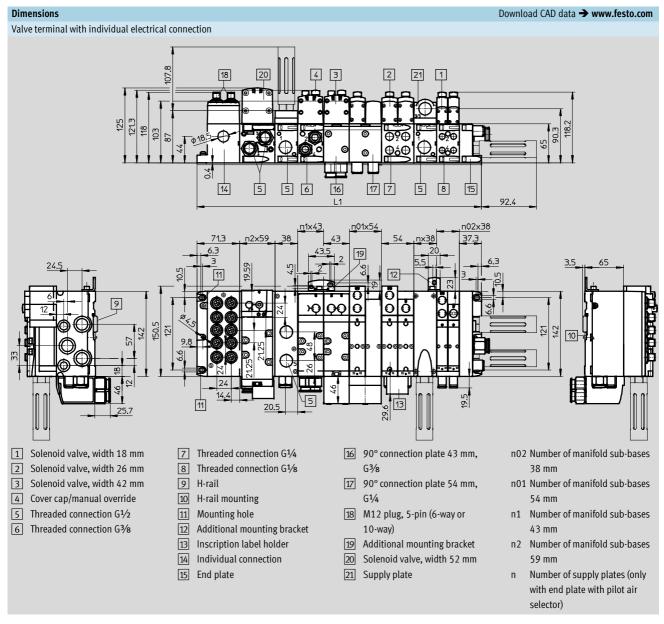
Product weight				
Approx. weight [g]				
Width	18 mm	26 mm	42 mm	52 mm
Multi-pin node with Sub-D or terminal strip <sup>1)</sup>	550			
Multi-pin node with M12 individual	760			
connection				
Pneumatic interface CPX <sup>1)</sup>	1,470			
Electrical connection for AS-interface	300			
AS-interface module	850			
Supply plate <sup>2)</sup>				
<ul> <li>Exhaust plate with 3 and 5 common</li> </ul>	617	617		
• Exhaust port cover with 3 and 5 separated	597			
Right-hand end plate <sup>3)</sup>				
<ul> <li>With threaded connections</li> </ul>	339			336
– Selector	281			-
Manifold sub-base <sup>4)</sup>	447	634	340	815
90° connection plate <sup>3)</sup>	170	230	176	359
Pressure regulator plate				
for port 1 (P)	350	402	640	1,190
for port 4 or 2 (A or B)	367	448	640	1,230
for ports 4 and 2 (A/B)	611	692	920	1,990
Flow control plate	228	320	220	565
Vertical supply plate <sup>3)</sup>	140	191	340	605
Vertical pressure shut-off plate	209	273	600	1,030
Valves				
• 5/3-way solenoid valve	191	320	456	780
(code: B, G, E)				
• 5/3-way solenoid valve	-	301	_	-
(code: SA, SB)				
• 5/2-way valve, single solenoid	163	293	426	702
(code: M, O)				
• 5/2-way valve, double solenoid	172	276	439	732
(code: J, D)				
• 2x 3/2-way solenoid valve	190	335	442	740
(code: N, K, H, P, Q, R)				
• 2x 2/2-way solenoid valve	190	335	442	740
(code: VC, VV)				
Blanking plate	34	73	68	146

<sup>1)</sup> With sheet metal seal, printed circuit board

With sheet metal seal and electrical interlinking module
 With screws
 With sheet metal seal, electrical interlinking module, inscription label holder, 4 screws

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Technical data – Valve terminal

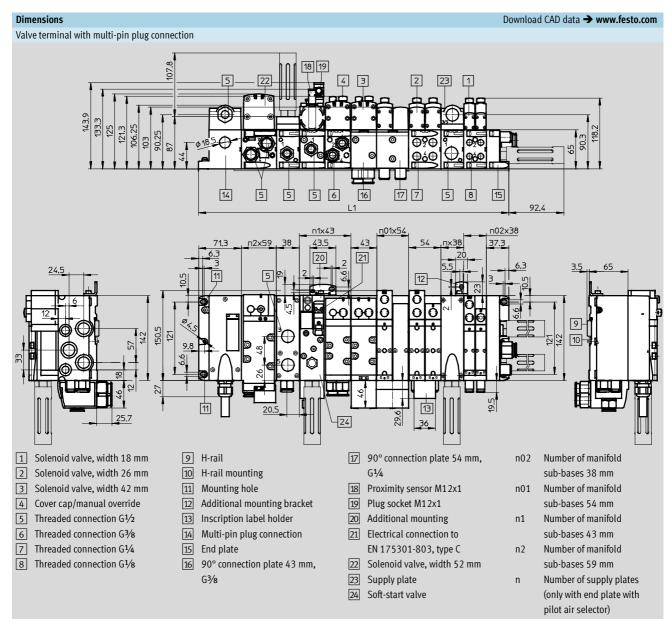


Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
52 mm	71.3 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2x59 + n x 38 + 37.3

Note: This product conforms to ISO 1179-1 and to ISO 228-1

**FESTO** 

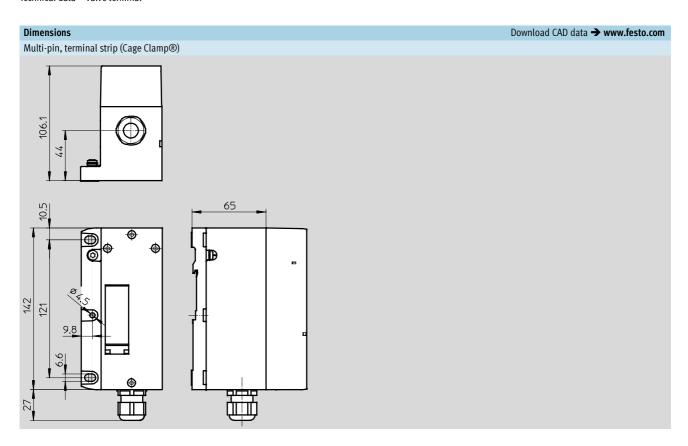
Technical data - Valve terminal

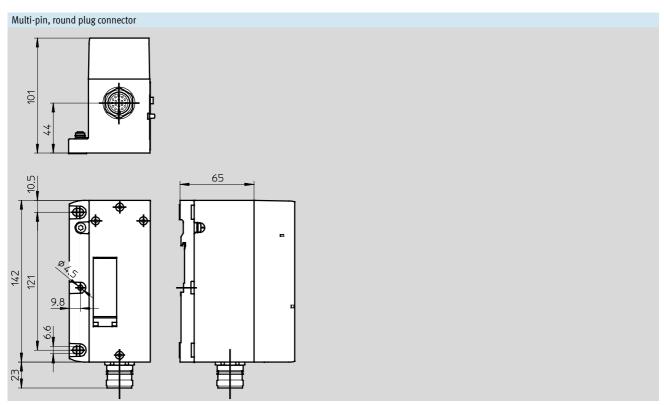


Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
52 mm	71.3 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2 x 59 +n x 38+ 37.3

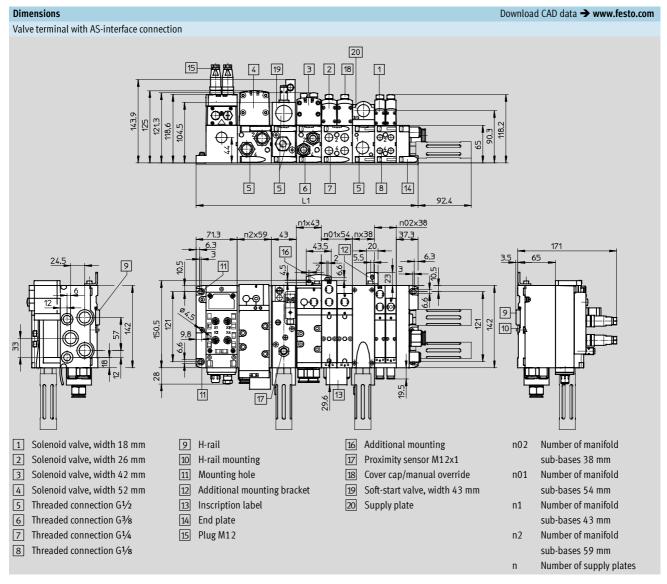
Note: This product conforms to ISO 1179-1 and to ISO 228-1







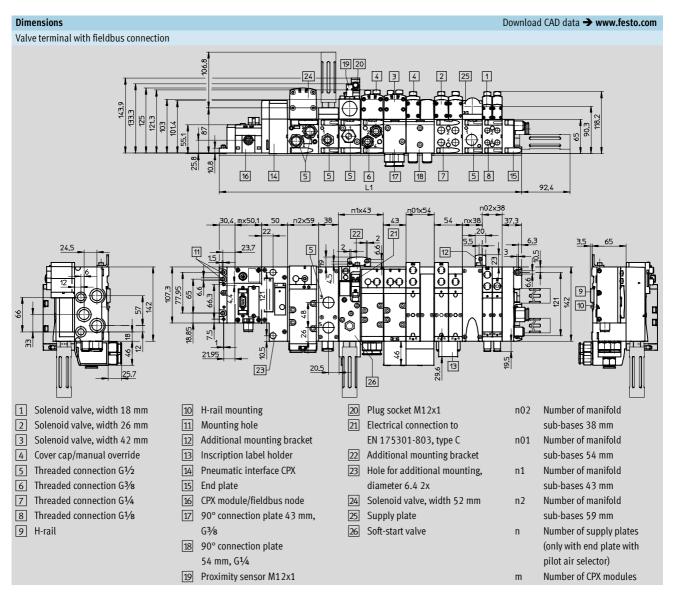
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Width	l1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
52 mm	71.3 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n2 x 59 + n x 38 + 37.3

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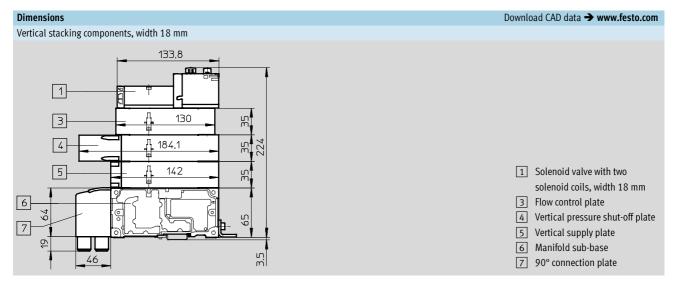
Technical data - Valve terminal

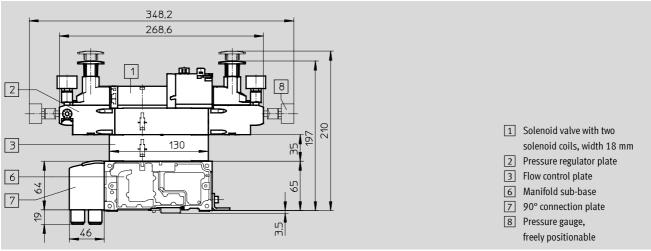


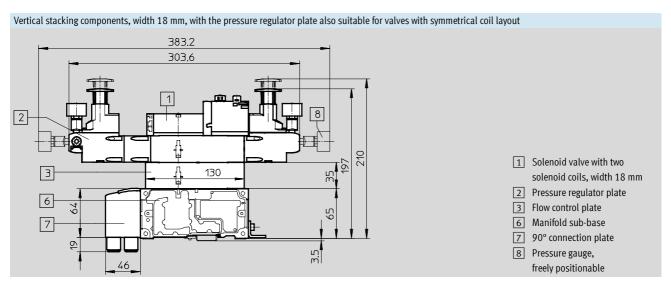
Width	L1
18 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n x 38 + 37.3
26 mm	30.4 + m x 50.1 + 50 + n01 x 54 + n x 38 + 37.3
42 mm	30.4 + m x 50.1 + 50 + n1 x 43 + n x 38 + 37.3
52 mm	30.4 + m x 50.1 + 50 + n2 x 59 + n x 38 + 37.3
Mixture of 18 mm, 26 mm, 42 mm and 52 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n01 x 54 + n1 x 43 + n2x59 + n x 38 + 37.3

Note: This product conforms to ISO 1179-1 and to ISO 228-1

**FESTO** 

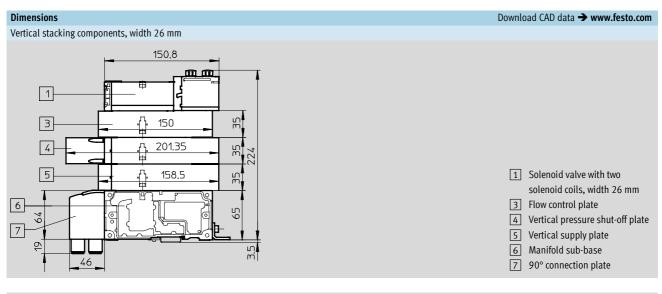


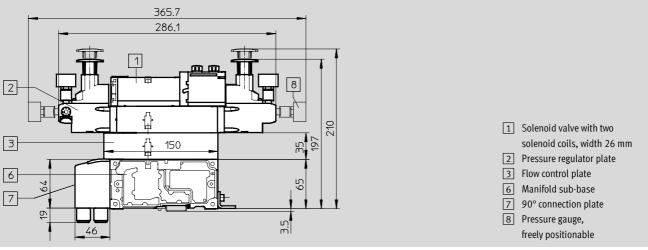


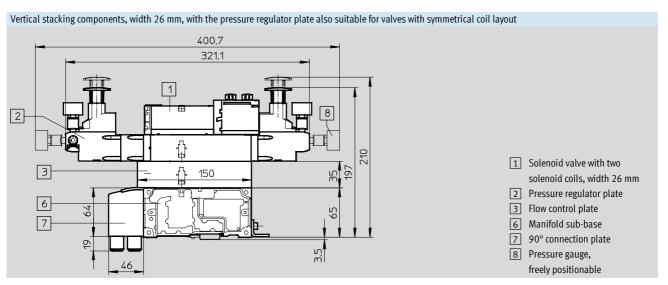




Technical data – Valve terminal

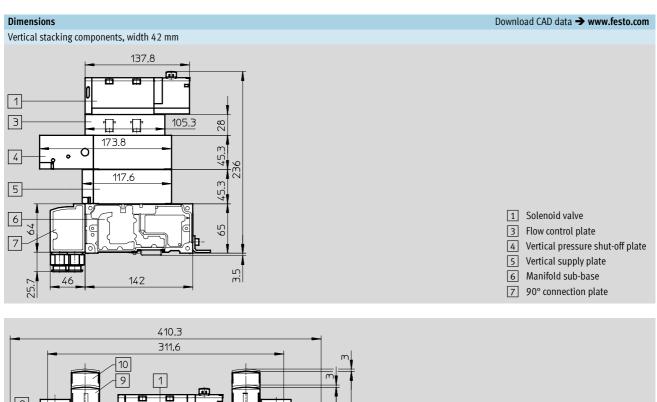


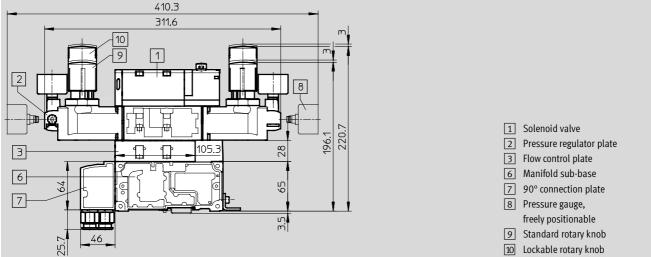




#### Valve terminals VTSA/VTSA-F Technical data – Valve terminal



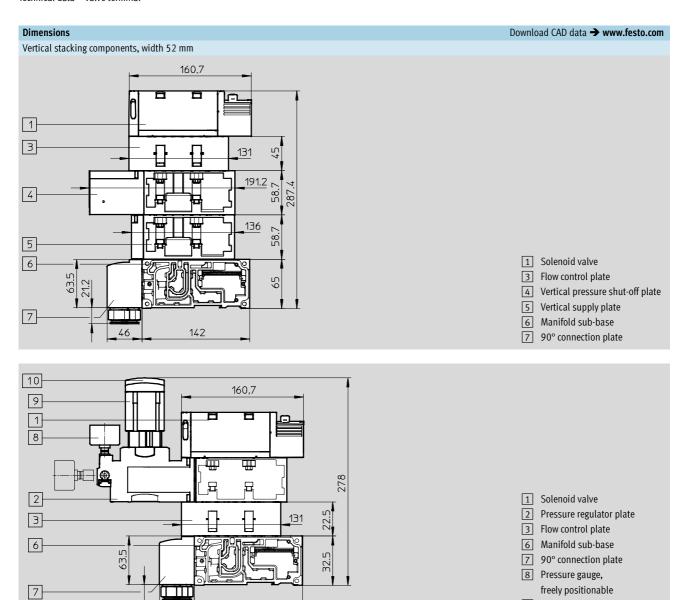




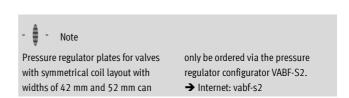




Technical data – Valve terminal



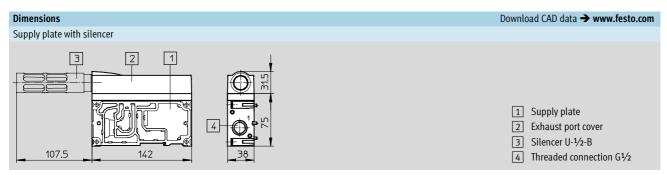
142

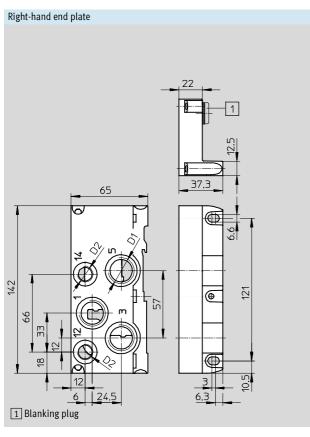


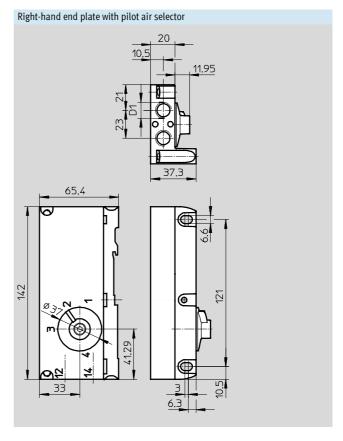
9 Standard rotary knob

10 Lockable rotary knob

### Valve terminals VTSA/VTSA-F Technical data – Valve terminal





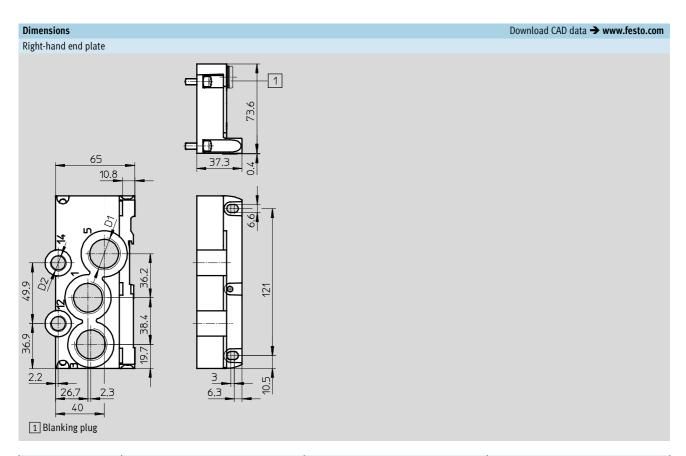


Туре	D1	D2	With
VABE-S6-1R-G12	G½	G1/4	1
VABE-S6-1RZ-G12	G <sup>1</sup> / <sub>2</sub>	G1/4	-

Туре	D1
VABE-S6-1RZ-G-B1	G1/4

Note: This product conforms to ISO 1179-1 and to ISO 228-1

# Valve terminals VTSA/VTSA-F Technical data – Valve terminal



Туре	D1	D2	With
VABE-S6-2R-G34	G3/4	G1/4	1
VABE-S6-2RZ-G34	G3/4	G1/4	

 $<sup>\</sup>cdot$  |  $\cdot$  | Note: This product conforms to ISO 1179-1 and to ISO 228-1

ordering data					
	Code	Valve function	Width	Part No.	Туре
lenoid valves	, 24 V DC				
	VC	2x 2/2-way valve, single solenoid,	18 mm	561155	VSVA-B-T22C-AZD-A2-1T1L
		normally closed,			
		pneumatic spring return			
Ay S.	W	2x 2/2-way valve, single solenoid,	18 mm	561159	VSVA-B-T22CV-AZD-A2-1T1L
		normally closed,			
		pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	18 mm	539178	VSVA-B-T32U-AZD-A2-1T1L
		normally open			
	K	2x 3/2-way valve, single solenoid,	18 mm	539176	VSVA-B-T32C-AZD-A2-1T1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	18 mm	539180	VSVA-B-T32H-AZD-A2-1T1L
		1x normally open, 1x normally closed			
	P	2x 3/2-way valve, single solenoid,	18 mm	539179	VSVA-B-T32F-AZD-A2-1T1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	18 mm	539177	VSVA-B-T32N-AZD-A2-1T1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	18 mm	539181	VSVA-B-T32W-AZD-A2-1T1L
		reverse operation,			
		1x normally open, 1x normally closed			
	M	5/2-way valve, single solenoid,	18 mm	539184	VSVA-B-M52-AZD-A2-1T1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	18 mm	539185	VSVA-B-M52-MZD-A2-1T1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	18 mm	539182	VSVA-B-B52-ZD-A2-1T1L
	D	5/2-way valve, double solenoid,	18 mm	539183	VSVA-B-D52-ZD-A2-1T1L
		with dominant signal			
	В	5/3-way solenoid valve,	18 mm	539186	VSVA-B-P53U-ZD-A2-1T1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	18 mm	539188	VSVA-B-P53C-ZD-A2-1T1L
		mid-position closed			
	E	5/3-way solenoid valve,	18 mm	539187	VSVA-B-P53E-ZD-A2-1T1L
		mid-position exhausted			



Ordering data					
_	Code	Valve function	Width	Part No.	Туре
Solenoid valves, 24 V	DC		•		
€	VC	2x 2/2-way valve, single solenoid,	26 mm	561149	VSVA-B-T22C-AZD-A1-1T1L
		normally closed,			
		pneumatic spring return			
A STATE OF THE STA	VV	2x 2/2-way valve, single solenoid,	26 mm	561153	VSVA-B-T22CV-AZD-A1-1T1L
		normally closed,			
		pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	26 mm	539152	VSVA-B-T32U-AZD-A1-1T1L
		normally open			
	K	2x 3/2-way valve, single solenoid,	26 mm	539150	VSVA-B-T32C-AZD-A1-1T1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	26 mm	539154	VSVA-B-T32H-AZD-A1-1T1L
		1x normally open, 1x normally closed			
	P	2x 3/2-way valve, single solenoid,	26 mm	539153	VSVA-B-T32F-AZD-A1-1T1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	26 mm	539151	VSVA-B-T32N-AZD-A1-1T1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	26 mm	539155	VSVA-B-T32W-AZD-A1-1T1L
		reverse operation,			
		1x normally open, 1x normally closed			
	M	5/2-way valve, single solenoid,	26 mm	539158	VSVA-B-M52-AZD-A1-1T1L
	0	pneumatic spring return	2.4		V9/4 P 44-2 44-2
	0	5/2-way valve, single solenoid,	26 mm	539159	VSVA-B-M52-MZD-A1-1T1L
		mechanical spring return	26	F20454	VCVA D DE 2 7D A4 4741
	J	5/2-way valve, double solenoid	26 mm	539156	VSVA-B-B52-ZD-A1-1T1L
	D	5/2-way valve, double solenoid,	26 mm	539157	VSVA-B-D52-ZD-A1-1T1L
		with dominant signal			
	В	5/3-way solenoid valve,	26 mm	539160	VSVA-B-P53U-ZD-A1-1T1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	26 mm	539162	VSVA-B-P53C-ZD-A1-1T1L
		mid-position closed			
	E	5/3-way solenoid valve,	26 mm	539161	VSVA-B-P53E-ZD-A1-1T1L
		mid-position exhausted			
	SA	5/3-way solenoid valve,	26 mm	560727	VSVA-B-P53ED-ZD-A1-1T1L
		mid-position exhausted, switching position 14 detenting,			
		mechanical spring return			
	SB	5/3-way solenoid valve,	26 mm	560728	VSVA-B-P53AD-ZD-A1-1T1L
		mid-position 1x exhausted from 4 to 5, 1x pressurised from 1 to 2,			
		switching position 14 detenting,			
		same function in both switching positions: pressurised from 1 to 4			
		and exhausted from 2 to 3,			
		mechanical spring return			

rdering data					
	Code	Valve function	Width	Part No.	Туре
enoid valves, 2	24 V DC				
	VC	2x 2/2-way valve, single solenoid,	42 mm	561340	VSVA-B-T22C-AZD-D1-1T1L
		normally closed,			
	$\geq$	pneumatic spring return			
	W	2x 2/2-way valve, single solenoid,	42 mm	561344	VSVA-B-T22CV-AZD-D1-1T1L
		normally closed,			
~		pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	42 mm	543692	VSVA-B-T32U-AZD-D1-1T1L
		normally open			
	K	2x 3/2-way valve, single solenoid,	42 mm	543690	VSVA-B-T32C-AZD-D1-1T1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	42 mm	543694	VSVA-B-T32H-AZD-D1-1T1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	42 mm	543693	VSVA-B-T32F-AZD-D1-1T1L
		reverse operation,	·		
		normally open			
	Q	2x 3/2-way valve, single solenoid,	42 mm	543691	VSVA-B-T32N-AZD-D1-1T1L
		reverse operation,	·		
		normally closed			
	R	2x 3/2-way valve, single solenoid,	42 mm	543695	VSVA-B-T32W-AZD-D1-1T1L
		reverse operation,			
		1x normally open, 1x normally closed			
	М	5/2-way valve, single solenoid,	42 mm	543698	VSVA-B-M52-AZD-D1-1T1L
		pneumatic spring return	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	3.5050	
	0	5/2-way valve, single solenoid,	42 mm	543699	VSVA-B-M52-MZD-D1-1T1L
		mechanical spring return	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	3.3077	
	1	5/2-way valve, double solenoid	42 mm	543696	VSVA-B-B52-ZD-D1-1T1L
	ľ	372 way valve, adable solellold	72 11111	313030	1311 0 0 0 0 1 1 1 1 1
	D	5/2-way valve, double solenoid,	42 mm	543697	VSVA-B-D52-ZD-D1-1T1L
		with dominant signal	72 11111	313077	131110 072 20 01 1112
	В	5/3-way solenoid valve,	42 mm	543700	VSVA-B-P53U-ZD-D1-1T1L
		mid-position pressurised	72 11111	343700	V3VA D 1 330 ED D1 111E
	G	5/3-way solenoid valve,	42 mm	543702	VSVA-B-P53C-ZD-D1-1T1L
	U	mid-position closed	42 111111	J4J/02	4244-0-L 22C-50-01-111F
	E	5/3-way solenoid valve,	42 mm	543701	VSVA-B-P53E-ZD-D1-1T1L
	E		42 111111	545/01	A24W-D-L32C-TA-M1-111F
		mid-position exhausted			



Ordering data					
	Code	Valve function	Width	Part No.	Туре
olenoid valves, 24	¥ V DC				
	VC	2x 2/2-way valve, single solenoid,	52 mm	560831	VSVA-B-T22C-AZD-D2-1T1L
		normally closed,			
		pneumatic spring return			
	N	2x 3/2-way valve, single solenoid,	52 mm	560827	VSVA-B-T32U-AZD-D2-1T1L
	<b>∠</b>	normally open			
~	K	2x 3/2-way valve, single solenoid,	52 mm	560825	VSVA-B-T32C-AZD-D2-1T1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	52 mm	560829	VSVA-B-T32H-AZD-D2-1T1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	52 mm	560828	VSVA-B-T32F-AZD-D2-1T1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	id, 52 mm <b>560826 VSVA</b>	VSVA-B-T32N-AZD-D2-1T1L	
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	52 mm	560830	VSVA-B-T32W-AZD-D2-1T1L
		reverse operation,			
		1x normally open, 1x normally closed			
	М	5/2-way valve, single solenoid,	52 mm	560820	VSVA-B-M52-AZD-D2-1T1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	52 mm	560821	VSVA-B-M52-MZD-D2-1T1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	52 mm	560818	VSVA-B-B52-ZD-D2-1T1L
	D	5/2-way valve, double solenoid,	52 mm	560819	VSVA-B-D52-ZD-D2-1T1L
		with dominant signal			
	В	5/3-way solenoid valve,	52 mm	560822	VSVA-B-P53U-ZD-D2-1T1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	52 mm	560824	VSVA-B-P53C-ZD-D2-1T1L
		mid-position closed			
	E	5/3-way solenoid valve,	52 mm	560823	VSVA-B-P53E-ZD-D2-1T1L
		mid-position exhausted	[		

rdering data					
	Code	Valve function	Width	Part No.	Туре
olenoid valves, 1	10 V AC				
	VC	2x 2/2-way valve, single solenoid,	18 mm	561156	VSVA-B-T22C-AZD-A2-2AT1L
		normally closed,			
		pneumatic spring return			
My Son	> W	2x 2/2-way valve, single solenoid,	18 mm	561160	VSVA-B-T22CV-AZD-A2-2AT1L
		normally closed,			
4		pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	18 mm	539165	VSVA-B-T32U-AZD-A2-2AT1L
		normally open			
	K	2x 3/2-way valve, single solenoid,	18 mm	539163	VSVA-B-T32C-AZD-A2-2AT1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	18 mm	539167	VSVA-B-T32H-AZD-A2-2AT1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	18 mm	539166	VSVA-B-T32F-AZD-A2-2AT1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	18 mm	539164	VSVA-B-T32N-AZD-A2-2AT1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	18 mm	539168	VSVA-B-T32W-AZD-A2-2AT1L
		reverse operation,			
		1x normally open, 1x normally closed			
	М	5/2-way valve, single solenoid,	18 mm	539171	VSVA-B-M52-AZD-A2-2AT1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	18 mm	539172	VSVA-B-M52-MZD-A2-2AT1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	18 mm	539169	VSVA-B-B52-ZD-A2-2AT1L
	ſ				· <del>-</del>
	D	5/2-way valve, double solenoid,	18 mm	539170	VSVA-B-D52-ZD-A2-2AT1L
		with dominant signal			
	В	5/3-way solenoid valve,	18 mm	539173	VSVA-B-P53U-ZD-A2-2AT1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	18 mm	539175	VSVA-B-P53C-ZD-A2-2AT1L
		mid-position closed	[		
	E	5/3-way solenoid valve,	18 mm	539174	VSVA-B-P53E-ZD-A2-2AT1L
		mid-position exhausted	120 111111		



Ordering data					
	Code	Valve function	Width	Part No.	Туре
Solenoid valves, 1	10 V AC			•	
	VC	2x 2/2-way valve, single solenoid,	26 mm	561150	VSVA-B-T22C-AZD-A1-2AT1L
		normally closed,			
		pneumatic spring return			
A CO	> W	2x 2/2-way valve, single solenoid,	26 mm	561154	VSVA-B-T22CV-AZD-A1-2AT1L
		normally closed,			
4	*	pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	26 mm	539139	VSVA-B-T32U-AZD-A1-2AT1L
		normally open			
	K	2x 3/2-way valve, single solenoid,	26 mm	539137	VSVA-B-T32C-AZD-A1-2AT1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	26 mm	539141	VSVA-B-T32H-AZD-A1-2AT1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	26 mm	539140	VSVA-B-T32F-AZD-A1-2AT1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	26 mm	539138	VSVA-B-T32N-AZD-A1-2AT1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	26 mm	539142	VSVA-B-T32W-AZD-A1-2AT1L
		reverse operation,			
		1x normally open, 1x normally closed			
	M	5/2-way valve, single solenoid,	26 mm	539145	VSVA-B-M52-AZD-A1-2AT1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	26 mm	539146	VSVA-B-M52-MZD-A1-2AT1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	26 mm	539143	VSVA-B-B52-ZD-A1-2AT1L
	D	5/2-way valve, double solenoid,	26 mm	539144	VSVA-B-D52-ZD-A1-2AT1L
		with dominant signal			
	В	5/3-way solenoid valve,	26 mm	539147	VSVA-B-P53U-ZD-A1-2AT1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	26 mm	539149	VSVA-B-P53C-ZD-A1-2AT1L
		mid-position closed			
	E	5/3-way solenoid valve,	26 mm	539148	VSVA-B-P53E-ZD-A1-2AT1L
		mid-position exhausted			

dering data					
	Code	Valve function	Width	Part No.	Туре
enoid valves	s, 110 V AC				
	VC	2x 2/2-way valve, single solenoid,	42 mm	561341	VSVA-B-T22C-AZD-D1-2AT1L
		normally closed,			
(P.)	<b>~</b>	pneumatic spring return			
	W	2x 2/2-way valve, single solenoid,	42 mm	561345	VSVA-B-T22CV-AZD-D1-2AT1
6		normally closed,			
	*	pneumatic spring return,			
		vacuum operation possible at 3 and 5			
	N	2x 3/2-way valve, single solenoid,	42 mm	543679	VSVA-B-T32U-AZD-D1-2AT1L
		normally open			
	К	2x 3/2-way valve, single solenoid,	42 mm	543677	VSVA-B-T32C-AZD-D1-2AT1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	42 mm	543681	VSVA-B-T32H-AZD-D1-2AT1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	42 mm	543680	VSVA-B-T32F-AZD-D1-2AT1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	42 mm	543678	VSVA-B-T32N-AZD-D1-2AT1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	42 mm	543682	VSVA-B-T32W-AZD-D1-2AT1L
		reverse operation,			
		1x normally open, 1x normally closed			
	М	5/2-way valve, single solenoid,	42 mm	543685	VSVA-B-M52-AZD-D1-2AT1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	42 mm	543686	VSVA-B-M52-MZD-D1-2AT1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	42 mm	543683	VSVA-B-B52-ZD-D1-2AT1L
	D	5/2-way valve, double solenoid,	42 mm	543684	VSVA-B-D52-ZD-D1-2AT1L
		with dominant signal			
	В	5/3-way solenoid valve,	42 mm	543687	VSVA-B-P53U-ZD-D1-2AT1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	42 mm	543689	VSVA-B-P53C-ZD-D1-2AT1L
		mid-position closed			
	E	5/3-way solenoid valve,	42 mm	543688	VSVA-B-P53E-ZD-D1-2AT1L
		mid-position exhausted			



Ordering data					
	Code	Valve function	Width	Part No.	Туре
olenoid valves, 1	.10 V AC				
~ Osc	VC	2x 2/2-way valve, single solenoid,	52 mm	560812	VSVA-B-T22C-AZD-D2-2AT1L
		normally closed,			
	2	pneumatic spring return			
	N N	2x 3/2-way valve, single solenoid,	52 mm	560808	VSVA-B-T32U-AZD-D2-2AT1L
	/	normally open			
*	K	2x 3/2-way valve, single solenoid,	52 mm	560806	VSVA-B-T32C-AZD-D2-2AT1L
		normally closed			
	Н	2x 3/2-way valve, single solenoid,	52 mm	560810	VSVA-B-T32H-AZD-D2-2AT1L
		1x normally open, 1x normally closed			
	Р	2x 3/2-way valve, single solenoid,	52 mm	560809	VSVA-B-T32F-AZD-D2-2AT1L
		reverse operation,			
		normally open			
	Q	2x 3/2-way valve, single solenoid,	52 mm	560807	VSVA-B-T32N-AZD-D2-2AT1L
		reverse operation,			
		normally closed			
	R	2x 3/2-way valve, single solenoid,	52 mm	560811	VSVA-B-T32W-AZD-D2-2AT1L
		reverse operation,			
		1x normally open, 1x normally closed			
	M	5/2-way valve, single solenoid,	52 mm	560801	VSVA-B-M52-AZD-D2-2AT1L
		pneumatic spring return			
	0	5/2-way valve, single solenoid,	52 mm	560802	VSVA-B-M52-MZD-D2-2AT1L
		mechanical spring return			
	J	5/2-way valve, double solenoid	52 mm	560799	VSVA-B-B52-ZD-D2-2AT1L
	D	5/2-way valve, double solenoid,	52 mm	560800	VSVA-B-D52-ZD-D2-2AT1L
		with dominant signal			
	В	5/3-way solenoid valve,	52 mm	560803	VSVA-B-P53U-ZD-D2-2AT1L
		mid-position pressurised			
	G	5/3-way solenoid valve,	52 mm	560805	VSVA-B-P53C-ZD-D2-2AT1L
		mid-position closed			
	E	5/3-way solenoid valve,	52 mm	560804	VSVA-B-P53E-ZD-D2-2AT1L
		mid-position exhausted			

ring data	le i	10	Large Lat	In	T
	Code	Description	Width	Part No.	Туре
-hand end p					
	V	With supply air/exhaust air, internal pilot air supply, G1/2		539234	VABE-S6-1R-G12
	V1	With supply air/exhaust air, internal pilot air supply, G¾		560837	VABE-S6-2R-G34
	Х	With supply air/exhaust air, external pilot air supply, G½		539236	VABE-S6-1RZ-G12
	X1	With supply air/exhaust air, external pilot air supply, G3/4		560839	VABE-S6-2RZ-G34
d plate with pil	ot air selecto				
/3	Υ	Internal pilot air supply		539238	VABE-S6-1RZ-G-B1
	U	Internal pilot air supply, ducted pilot exhaust air			
	Z	External pilot air supply			
	W	External pilot air supply, ducted pilot exhaust air			
ınifold sub-bas		pattern to ISO 15407-2 and ISO 5599-2			
•	А	2 valve positions, 4 addresses, for double solenoid valves	18 mm	539224	VABV-S4-2S-G18-2T2
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	539220	VABV-S4-1S-G14-2T2
	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	542458	VABV-S2-1S-G38-T2
	D	1 valve position, 2 addresses, for double solenoid valves	52 mm	560841	VABV-S2-2S-G12-T2
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	539226	VABV-S4-2S-G18-2T1
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	539222	VABV-S4-1S-G14-2T1
	G	1 valve position, 1 address, for single solenoid valves	42 mm	542459	VABV-S2-1S-G38-T1
	Н	1 valve position, 1 address, for single solenoid valves	52 mm	560842	VABV-S2-2S-G12-T1
inifold sub-bas		mised for flow rate			
	Α	2 valve positions, 4 addresses, for double solenoid valves	18 mm	546215	VABV-S4-2HS-G18-2T2
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	546211	VABV-S4-1HS-G14-2T2
∠ a#AB#X o _/1	Е	2 valve positions, 2 addresses, for single solenoid valves	18 mm	546214	VABV-S4-2HS-G18-2T1
	_				

# Valve terminals VTSA/VTSA-F Accessories – Pneumatic components



Ordering data					
	Code	Description	Width	Part No.	Туре
Separator plate					
	S	Duct separation 1, 3, 5		539228	VABD-S6-10-P3-C
	T	Duct separation 1		539227	VABD-S6-10-P1-C
	R	Duct separation 3, 5		539229	VABD-S6-10-P2-C
90° connection plat	:e				
88	P	Outlet at bottom, connecting thread G½	18 mm	539719	VABF-S4-2-A2G2-G18
80		Outlet at bottom, connecting thread G1/4	26 mm	539721	VABF-S4-1-A2G2-G14
	ē	Outlet at bottom, connecting thread G3/8	42 mm	546097	VABF-S2-1-A1G2-G38
	9	Outlet at bottom, connecting thread G½	52 mm	555702	VABF-S2-2-A1G2-G12
Cumply plate			·	•	
Supply plate	L	With exhaust plate, 3/5 common, G½		539231	VABF-S6-1-P1A7-G12
	К	With exhaust port cover, 3/5 separated, G½		539230	VABF-S6-1-P1A6-G12
Vertical supply plate	e (operating	g pressure 0.9 10 bar)			
	ZU	Connecting thread G½	18 mm	540173	VABF-S4-2-P1A3-G18
		Connecting thread G1/4	26 mm	540171	VABF-S4-1-P1A3-G14
		Connecting thread G3/8	42 mm	546093	VABF-S2-1-P1A3-G38
<b>CONTRACT</b>		Connecting thread G1/2	52 mm	555786	VABF-S2-2-P1A3-G12

lering data	Code	Description	Width	Part No.	Time
		Description	Width	Part No.	Туре
gulator plate, wi					
	ZA	For port 1, 0.510 bar	18 mm	540153	VABF-S4-2-R1C2-C-10
5	ZF	For port 1, 0.56 bar	18 mm	540151	VABF-S4-2-R1C2-C-6
The R	ZC	For port 2, 210 bar	18 mm	540161	VABF-S4-2-R2C2-C-10
	ZH	For port 2, 26 bar	18 mm	540159	VABF-S4-2-R2C2-C-6
	ZB	For port 4, 210 bar	18 mm	540157	VABF-S4-2-R3C2-C-10
	ZG	For port 4, 26 bar	18 mm	540155	VABF-S4-2-R3C2-C-6
	ZD	For ports 2 and 4, 210 bar	18 mm	540165	VABF-S4-2-R4C2-C-10
	ZI	For ports 2 and 4, 26 bar	18 mm	540163	VABF-S4-2-R4C2-C-6
	ZE	For ports 2 and 4, reversible, 0.510 bar	18 mm	540169	VABF-S4-2-R5C2-C-10
	ZJ	For ports 2 and 4, reversible, 0.56 bar	18 mm	540167	VABF-S4-2-R5C2-C-6
	ZL	For port 2, reversible, 0.510 bar	18 mm	546252	VABF-S4-2-R6C2-C-10
	ZN	For port 2, reversible, 0.56 bar	18 mm	546248	VABF-S4-2-R6C2-C-6
	ZK	For port 4, reversible, 0.510 bar	18 mm	546254	VABF-S4-2-R7C2-C-10
	ZM	For port 4, reversible, 0.56 bar	18 mm	546250	VABF-S4-2-R7C2-C-6
	•				
egulator plate, wi	dth 26 mm				
<b>&amp;</b>	ZA	For port 1, 0.510 bar	26 mm	540154	VABF-S4-1-R1C2-C-10
	ZF	For port 1, 0.56 bar	26 mm	540152	VABF-S4-1-R1C2-C-6
	ZC	For port 2, 210 bar	26 mm	540162	VABF-S4-1-R2C2-C-10
	ZH	For port 2, 26 bar	26 mm	540160	VABF-S4-1-R2C2-C-6
311/20	ZB	For port 4, 210 bar	26 mm	540158	VABF-S4-1-R3C2-C-10
*	ZG	For port 4, 26 bar	26 mm	540156	VABF-S4-1-R3C2-C-6
	ZD	For ports 2 and 4, 210 bar	26 mm	540166	VABF-S4-1-R4C2-C-10
	ZI	For ports 2 and 4, 26 bar	26 mm	540164	VABF-S4-1-R4C2-C-6
	ZE	For ports 2 and 4, reversible, 0.510 bar	26 mm	540170	VABF-S4-1-R5C2-C-10
	ZJ	For ports 2 and 4, reversible, 0.56 bar	26 mm	540168	VABF-S4-1-R5C2-C-6
	ZL	For port 2, reversible, 0.510 bar	26 mm	546251	VABF-S4-1-R6C2-C-10
	ZN	For port 2, reversible, 0.56 bar	26 mm	546247	VABF-S4-1-R6C2-C-6
	ZK	For port 4, reversible, 0.510 bar	26 mm	546253	VABF-S4-1-R7C2-C-10
	ZM	For port 4, reversible, 0.56 bar	26 mm	546249	VABF-S4-1-R7C2-C-6

# Valve terminals VTSA/VTSA-F Accessories – Pneumatic components



Ordering data					
	Code	Description	Width	Part No.	Туре
Regulator plate, widt	n 42 mm				
Q	ZA	For port 1, 0.510 bar	42 mm	546084	VABF-S2-1-R1C2-C-10
	ZF	For port 1, 0.56 bar	42 mm	546083	VABF-S2-1-R1C2-C-6
	ZC	For port 2, 0.510 bar	42 mm	546088	VABF-S2-1-R2C2-C-10
	ZH	For port 2, 0.56 bar	42 mm	546087	VABF-S2-1-R2C2-C-6
	ZB	For port 4, 0.510 bar	42 mm	546086	VABF-S2-1-R3C2-C-10
	ZG	For port 4, 0.56 bar	42 mm	546085	VABF-S2-1-R3C2-C-6
	ZD	For ports 2 and 4, 0.510 bar	42 mm	546090	VABF-S2-1-R4C2-C-10
	ZI	For ports 2 and 4, 0.56 bar	42 mm	546089	VABF-S2-1-R4C2-C-6
	ZE	For ports 2 and 4, reversible, 0.510 bar	42 mm	546092	VABF-S2-1-R5C2-C-10
	ZJ	For ports 2 and 4, reversible, 0.56 bar	42 mm	546091	VABF-S2-1-R5C2-C-6
	ZL	For port 2, reversible, 0.510 bar	42 mm	546832	VABF-S2-1-R6C2-C-10
	ZN	For port 2, reversible, 0.56 bar	42 mm	546831	VABF-S2-1-R6C2-C-6
	ZK	For port 4, reversible, 0.510 bar	42 mm	546834	VABF-S2-1-R7C2-C-10
	ZM	For port 4, reversible, 0.56 bar	42 mm	546833	VABF-S2-1-R7C2-C-6
	-				
Regulator plate, widt	1 52 mm				
Q	ZA	For port 1, 0.510 bar	52 mm	555772	VABF-S2-2-R1C2-C-10
	ZF	For port 1, 0.56 bar	52 mm	555771	VABF-S2-2-R1C2-C-6
	ZC	For port 2, 0.510 bar	52 mm	555774	VABF-S2-2-R2C2-C-10
	ZH	For port 2, 0.56 bar	52 mm	555773	VABF-S2-2-R2C2-C-6
	ZB	For port 4, 0.510 bar	52 mm	555776	VABF-S2-2-R3C2-C-10
	ZG	For port 4, 0.56 bar	52 mm	555775	VABF-S2-2-R3C2-C-6
	ZD	For ports 2 and 4, 0.510 bar	52 mm	555778	VABF-S2-2-R4C2-C-10
	ZI	For ports 2 and 4, 0.56 bar	52 mm	555777	VABF-S2-2-R4C2-C-6
	ZE	For ports 2 and 4, reversible, 0.510 bar	52 mm	555780	VABF-S2-2-R5C2-C-10
	ZJ	For ports 2 and 4, reversible, 0.56 bar	52 mm	555779	VABF-S2-2-R5C2-C-6
	ZL	For port 2, reversible, 0.510 bar	52 mm	555782	VABF-S2-2-R6C2-C-10
	ZN	For port 2, reversible, 0.56 bar	52 mm	555781	VABF-S2-2-R6C2-C-6
	ZK	For port 4, reversible, 0.510 bar	52 mm	555784	VABF-S2-2-R7C2-C-10
	ZM	For port 4, reversible, 0.56 bar	52 mm	555783	VABF-S2-2-R7C2-C-6

Ordering data					
	Code	Description	Width	Part No.	Туре
Regulator plate for v	alves with	symmetrical coil layout, width 18 mm			
<b>\$</b>	ZAY	For port 1, 0.510 bar	18 mm	560756	VABF-S4-2-R1C2-C-10-E
	ZFY	For port 1, 0.56 bar	18 mm	560758	VABF-S4-2-R1C2-C-6-E
	ZCY	For port 2, 210 bar	18 mm	560763	VABF-S4-2-R2C2-C-10-E
	ZHY	For port 2, 26 bar	18 mm	560765	VABF-S4-2-R2C2-C-6-E
	ZDY	For ports 2 and 4, 210 bar	18 mm	560767	VABF-S4-2-R4C2-C-10-E
•	ZIY	For ports 2 and 4, 26 bar	18 mm	560769	VABF-S4-2-R4C2-C-6-E
	ZEY	For ports 2 and 4, reversible, 0.510 bar	18 mm	560771	VABF-S4-2-R5C2-C-10-E
	ZJY	For ports 2 and 4, reversible, 0.56 bar	18 mm	560773	VABF-S4-2-R5C2-C-6-E
	ZLY	For port 2, reversible, 0.510 bar	18 mm	560775	VABF-S4-2-R6C2-C-10-E
	ZNY	For port 2, reversible, 0.56 bar	18 mm	560777	VABF-S4-2-R6C2-C-6-E
				•	
Regulator plate for v	alves with	symmetrical coil layout, width 26 mm			
<b>\$</b>	ZAY	For port 1, 0.510 bar	26 mm	560757	VABF-S4-1-R1C2-C-10-E
	ZFY	For port 1, 0.56 bar	26 mm	549876	VABF-S4-1-R1C2-C-6-E
	ZCY	For port 2, 210 bar	26 mm	560764	VABF-S4-1-R2C2-C-10-E
	ZHY	For port 2, 26 bar	26 mm	560766	VABF-S4-1-R2C2-C-6-E
1.4	ZDY	For ports 2 and 4, 210 bar	26 mm	560768	VABF-S4-1-R4C2-C-10-E
	ZIY	For ports 2 and 4, 26 bar	26 mm	560770	VABF-S4-1-R4C2-C-6-E
	ZEY	For ports 2 and 4, reversible, 0.510 bar	26 mm	560772	VABF-S4-1-R5C2-C-10-E
	ZJY	For ports 2 and 4, reversible, 0.56 bar	26 mm	560774	VABF-S4-1-R5C2-C-6-E
	ZLY	For port 2, reversible, 0.510 bar	26 mm	560776	VABF-S4-1-R6C2-C-10-E
	ZNY	For port 2, reversible, 0.56 bar	26 mm	560778	VABF-S4-1-R6C2-C-6-E
Regulator plate for v		symmetrical coil layout, width 42 mm <sup>1)</sup>			
P	ZAY	For port 1, 0.510 bar	42 mm	-	VABF-S2-1-R1C2-C-10-E
	ZFY	For port 1, 0.56 bar	42 mm	-	VABF-S2-1-R1C2-C-6-E
9	ZCY	For port 2, 0.510 bar	42 mm	-	VABF-S2-1-R2C2-C-10-E
	ZHY	For port 2, 0.56 bar	42 mm	-	VABF-S2-1-R2C2-C-6-E
	ZBY	For port 4, 0.510 bar	42 mm	-	VABF-S2-1-R3C2-C-10-E
	ZGY	For port 4, 0.56 bar	42 mm	-	VABF-S2-1-R3C2-C-6-E
	ZDY	For ports 2 and 4, 0.510 bar	42 mm	-	VABF-S2-1-R4C2-C-10-E
	ZIY	For ports 2 and 4, 0.56 bar	42 mm	-	VABF-S2-1-R4C2-C-6-E
	ZEY	For ports 2 and 4, reversible, 0.510 bar	42 mm	-	VABF-S2-1-R5C2-C-10-E
	ZJY	For ports 2 and 4, reversible, 0.56 bar	42 mm	-	VABF-S2-1-R5C2-C-6-E
	ZLY	For port 2, reversible, 0.510 bar	42 mm	-	VABF-S2-1-R6C2-C-10-E
	ZNY	For port 2, reversible, 0.56 bar	42 mm	-	VABF-S2-1-R6C2-C-6-E
	ZKY	For port 4, reversible, 0.510 bar	42 mm	-	VABF-S2-1-R7C2-C-10-E
	ZMY	For port 4, reversible, 0.56 bar	42 mm	-	VABF-S2-1-R7C2-C-6-E

<sup>1)</sup> These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) only

Ordering data					
	Code	Description	Width	Part No.	Туре
Regulator plate for va		symmetrical coil layout, width 52 mm <sup>1)</sup>			
<u></u>	ZAY	For port 1, 0.510 bar	52 mm	-	VABF-S2-2-R1C2-C-10-E
	ZFY	For port 1, 0.56 bar	52 mm	_	VABF-S2-2-R1C2-C-6-E
	ZCY	For port 2, 0.510 bar	52 mm	-	VABF-S2-2-R2C2-C-10-E
	ZHY	For port 2, 0.56 bar	52 mm	-	VABF-S2-2-R2C2-C-6-E
	ZBY	For port 4, 0.510 bar	52 mm	-	VABF-S2-2-R3C2-C-10-E
·	ZGY	For port 4, 0.56 bar	52 mm	-	VABF-S2-2-R3C2-C-6-E
	ZDY	For ports 2 and 4, 0.510 bar	52 mm	-	VABF-S2-2-R4C2-C-10-E
	ZIY	For ports 2 and 4, 0.56 bar	52 mm	-	VABF-S2-2-R4C2-C-6-E
	ZEY	For ports 2 and 4, reversible, 0.510 bar	52 mm	-	VABF-S2-2-R5C2-C-10-E
	ZJY	For ports 2 and 4, reversible, 0.56 bar	52 mm	-	VABF-S2-2-R5C2-C-6-E
	ZLY	For port 2, reversible, 0.510 bar	52 mm	-	VABF-S2-2-R6C2-C-10-E
	ZNY	For port 2, reversible, 0.56 bar	52 mm	-	VABF-S2-2-R6C2-C-6-E
	ZKY	For port 4, reversible, 0.510 bar	52 mm	-	VABF-S2-2-R7C2-C-10-E
	ZMY	For port 4, reversible, 0.56 bar	52 mm	-	VABF-S2-2-R7C2-C-6-E
Pressure gauge					
	T	With cartridge connection for regulator, 10 bar,	18 mm	543487	PAGN-26-16-P10
		scale bar/psi,	26 mm		
		display range 016 bar/0240 psi,	42 mm	548010	PAGN-40-16-P10
		for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	52 mm		
	U	With cartridge connection for regulator, 6 bar,	18 mm	543488	PAGN-26-10-P10
		scale bar/psi,	26 mm		
		display range 010 bar/0145 psi,	42 mm	548009	PAGN-40-10-P10
		for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	52 mm		
	WT	With cartridge connection for regulator, 10 bar,	18 mm	563735	PAGN-26-1.6M-P10
		scale MPa,	26 mm		
		display range 016 bar/01.6 MPa,	42 mm	563737	PAGN-40-1.6M-P10
		for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	52 mm		
	WU	With cartridge connection for regulator, 6 bar,	18 mm	563736	PAGN-26-1M-P10
		scale MPa,	26 mm		
		display range 016 bar/01 MPa,	42 mm	563738	PAGN-40-1M-P10
		for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	52 mm		
	VT	With cartridge connection for regulator, 10 bar,	18 mm	563731	PAGN-26-232P-P10
		scale psi/bar,	26 mm		
		display range 016 bar/0232 psi,	42 mm	563733	PAGN-40-232P-P10
		for regulator plate code ZA, ZB, ZC, ZD, ZE, ZK, ZL	52 mm		
	VU	With cartridge connection for regulator, 6 bar,	18 mm	563732	PAGN-26-145P-P10
		scale psi/bar,	26 mm		
		display range 010 bar/0145 psi,	42 mm	563734	PAGN-40-145P-P10
		for regulator plate code ZF, ZG, ZH, ZI, ZJ, ZM, ZN	52 mm		

<sup>1)</sup> These functions are available via the pressure regulator configurator VABF-S2 for width 42 mm and 52 mm (ISO 5599-2, ISO 1 and ISO 2) only

Ordering data					
	Code	Description		Part No.	Туре
artridge for regulato	r plate				
	-	For tubing O.D. 4 mm	1 piece	172972	QSP10-4
	-	Adapter for pressure gauge (allows products with threaded connection G½ to be attached to the cartridge connection)	6 pieces	565811	QSP10-G1/8
ow control plate					
	Х	Controls the flow of exhaust air downstream of the valve to ducts 3 and 5	18 mm	540176	VABF-S4-2-F1B1-C
		and 5	26 mm	540175	VABF-S4-1-F1B1-C
			42 mm	546095	VABF-S2-1-F1B1-C
A(1)			52 mm	555789	VABF-S2-2-F1B1-C
ertical pressure shu	t-off plate				
<u>~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~</u>	ZT	2/2-way solenoid valve for shutting off the operating pressure at the	18 mm	542884	VABF-S4-2-L1D1-C
		valve position	26 mm	542885	VABF-S4-1-L1D1-C
			42 mm	546096	VABF-S2-1-L1D1-C
			52 mm	555791	VABF-S2-2-L1D1-C
N/Or					
over	Īι	Blanking plate for vacant position	18 mm	539213	VABB-S4-2-WT
		Statistics facility position	26 mm	539212	VABB-S4-1-WT
			42 mm	543186	VABB-S2-1-WT
•			52 mm	560845	VABB-S2-2-WT
	N	Cover cap for manual override, non-detenting	10 pieces	541010	VAMC-S6-CH
<u>-</u>	V	Cover cap for manual override, covered	10 pieces	541011	VAMC-S6-CS
			10 pieces	547713	VABD-S4-E-C
9	-	End cap for electrical interlinking module (with individual connection), size 18 mm and 26 mm Seal (with individual connection),	To pieces	547713	VABD-S2-1-S-C

# Valve terminals VTSA/VTSA-F Accessories – Electrical components



Ordering data				
	Code	Description	Part No.	Туре
Multi-pin node			•	
	T	Terminal strip, 36-pin	543412	VABE-S6-1LF-C-M1-C36M
	MP1	Sub-D plug, 37-pin	543414	VABE-S6-1LT-C-M1-S37
	MP4	Round plug, 19-pin	543415	VABE-S6-1LF-C-M1-R19
Individual electrical co	nnoction			
individual electrical co	-MP2	Multi-pin node with individual connection M12, 6-way	549046	VABE-S6-LT-C-S6-R5
	IVII Z	multi pri riode witi muividuat connection wi12, o way	347040	VADE-30-EI-C-30-R3
	-MP3	Multi-pin node with individual connection M12, 10-way	549047	VABE-S6-LT-C-S10-R5
	-	Cover for individual connection M12, 6-way	549048	VAEM-S6-C-S6-R5
	ı	Cover for individual connection M12, 10-way	549049	VAEM-S6-C-S10-R5
Pneumatic interface				
^	_	For electrical terminal CPX in plastic design	543416	VABA-S6-1-X1
		Tot electrical terminal et A in plastic design	343410	VIEW 30 1 XI
	-	For electrical terminal CPX in metal design	550663	VABA-S6-1-X2
	-	For electrical terminal CPX in metal design,	573613	VABA-S6-1-X2-D
		with changed diagnostic function		
Electrical interface for	ΔS-interfa	re		
	-	4 inputs/4 outputs	549042	VABE-S6-1LF-C-A4-E
	-	8 inputs/8 outputs	549043	VABE-S6-1LF-C-A8-E
			1	
AS-interface module		I through the contract	F. (00.)	VACAL CA C FAC A AF
	_	4 inputs/4 outputs	549044	VAEM-S6-S-FAS-4-4E
	-	8 inputs/8 outputs	549045	VAEM-S6-S-FAS-8-8E

Ordering data					
	Code	Description		Part No.	Туре
anifold block for As	S-interface				
	Х	4x M12, 5-pin, double, socket		195704	CPX-AB-4-M12x2-5POL
	GW	4x M12, 5-pin, socket, metal thread		541254	CPX-AB-4-M12x2-5POL-R
	R	8x M8, 3-pin, socket		195706	CPX-AB-8-M8-3POL
	J	8x spring-loaded terminal, Cage Clamp®, 4-pin		195708	CPX-AB-8-KL-4POL
	Н	4xHarax®, 4-pin, socket		525636	CPX-AB-4-HAR-4POL
	В	Sub-D, 25-pin, socket		525676	CPX-AB-1-SUB-BU-25POL
nnecting cable wit	th Sub-D p	lug socket (polyurethane, IP65)			
<u></u> ♦>>	GA	Connecting cable for max. 8 solenoid coils, 10-pin	2.5 m	539240	NEBV-S1W37-E-2,5-LE10
0	GB		5 m	539241	NEBV-S1W37-E-5-LE10
	GC		10 m	539242	NEBV-S1W37-E-10-LE10
	GD	Connecting cable for max. 22 solenoid coils, 26-pin	2.5 m	539243	NEBV-S1W37-E-2,5-LE26
	GE		5 m	539244	NEBV-S1W37-E-5-LE26
T .	GF		10 m	539245	NEBV-S1W37-E-10-LE26
O	GG	Connecting cable for max. 32 solenoid coils, 37-pin	2.5 m	539246	NEBV-S1W37-K-2,5-LE37
	GH		5 m	539247	NEBV-S1W37-K-5-LE37
	GI		10 m	539248	NEBV-S1W37-K-10-LE37
nnecting cable wit	th Sub-D p	lug socket (polyvinyl chloride, IP65)			
<u>^</u>	GK	Connecting cable for max. 8 solenoid coils, 10-pin,	2.5 m	543271	NEBV-S1W37-KM-2,5-LE10
	GL	cable properties (standard)	5 m	543272	NEBV-S1W37-KM-5-LE10
	GM		10 m	543273	NEBV-S1W37-KM-10-LE10
	GN	Connecting cable for max. 22 solenoid coils, 27-pin,	2.5 m	543274	NEBV-S1W37-KM-2,5-LE27
الل	GO	cable properties (standard)	5 m	543275	NEBV-S1W37-KM-5-LE27
	GP	7	10 m	543276	NEBV-S1W37-KM-10-LE27
O	GQ	Connecting cable for max. 32 solenoid coils, 37-pin,	2.5 m	543277	NEBV-S1W37-KM-2,5-LE37
	GR	cable properties (standard)	5 m	543278	NEBV-S1W37-KM-5-LE37
	GS		10 m	543279	NEBV-S1W37-KM-10-LE37
	•	•	•	•	
er for multi-pin p	lug				
	-	For user configuration		545974	NECV-S1W37

# Valve terminals VTSA/VTSA-F Accessories – General

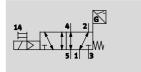


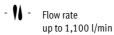
Ordering data					
	Code	Description		Part No.	Туре
nscription label h	older/inscri	ption labels			
$\bigcirc$	В	Clip-on inscription label holder for valve cap	5 pieces	540888	ASCF-T-S6
	Т	Inscription label holder for manifold blocks	5 pieces	540889	ASCF-M-S6
	TD	Inscription label holder for manifold blocks, size 52 mm	5 pieces	562577	ASCF-M-S2-2
A CONTRACTOR OF THE CONTRACTOR	-	Inscription label (20 labels in frames)	20 pieces	18182	IBS-9x20
	-	Inscription label for pressure zone separation  4 inscription labels, duct 1/3/5 closed  4 inscription labels, duct 1 closed  4 inscription labels, duct 3/5 closed	3x 4 pieces	8003303	ASLR-L-S6-2016
I-rail mounting					
	-	VTSA and VTSA-F	3 pieces	526032	CPX-CPA-BG-NRH
Vall mounting					
	U	Mounting bracket	5 pieces	539214	VAME-S6-10-W
	-	Mounting bracket	I	567038	VAME-S6-W-M46
<u> </u>					
lanual		T	1.	1	
	D	Manual for valve terminal VTSA/VTSA-F	German	538922	P.BE-VTSA-44-DE
	E E	4	English	538923	P.BE-VTSA-44-EN
	S	4	Spanish	538924	P.BE-VTSA-44-ES
•	ŀ	_	French	538925	P.BE-VTSA-44-FR
	I V	_	Italian	538926	P.BE-VTSA-44-IT
	V		Swedish	538927	P.BE-VTSA-44-SV
neumatic connect	tion accesso	ories			
ther pneumatic a r on the Internet v	ccessories o	, blanking plugs, silencers and can be found in the chapter Accessories → page 157 vidual search terms: blogy, silencer, blanking plug			

**FESTO** 

Technical data - Solenoid valve with switching position sensing



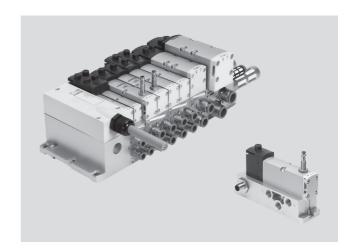












#### ISO valves with switching position sensing for safety-oriented pneumatic components

The single solenoid 5/2-way valve with spring return in width 18 mm and 26 mm features valve diagnostics. Designed as plug-in or individual connection valve with pilot valves to ISO 15218 and square plug type C. The normal position of the pis-

ton spool valve is monitored by the inductive sensor.

This valve is not a safety component in accordance with the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control

systen

This valve is suitable for use in safetyrelated parts of control systems to EN ISO 13849-1. The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-2. This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode).

#### Decentralised individual connection variant



Valve on individual sub-base (square plug or plug-in), with integrated piston position sensing.

The electrical connection is established either via a standardised 4-pin M12 plug 24 V DC (ISO 15407-2), a 4-pin spring-loaded terminal or a cable (open end) 24 V DC/110 V AC,

which are configured by the user. The individual sub-base can be supplied with internal or external pilot air depending on the version.

#### Variant for valve terminal VTSA/VTSA-F



The valves with integrated piston position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

Pilot air supply:

The valve terminal can be supplied with internal or external pilot air via the various end plate variants.



Note

Valves in plug-in design always get their pilot air from duct 14 in the manifold sub-base.

1) The circuit symbol represents a valve with a proximity sensor with switching output signal with an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts as well as N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.



Note

Pilot exhaust air port 12 vents directly at the valve, without a connection.

If the customer requests a "turned seal", exhaust air is vented at the end plates of the valve terminal, which does not conform to the ISO standard.

### **Valve terminal VTSA/VTSA-F**Technical data – Solenoid valve with switching position sensing



General technical data			
Valve	VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1
Width	18 mm	26 mm	26 mm
Conforms to	ISO 15407-2		ISO 15407-1
Design	Piston spool valve		•
Sealing principle	Soft		
Actuation type	Electrical		
Type of control	Piloted		
Exhaust function, with flow control	Via individual sub-base, via flow co	ontrol plate	
Lubrication	Lubricated for life		
Type of mounting	Via through-hole, on manifold sub-	base	
Mounting position	Any		
Manual override	Covered		
	·		
Individual sub-base			<b>→</b> 143
	•		
Valve terminal			<b>→</b> 57

Standard nominal flow rate [l/min]					
Valve	VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1		
Width	18 mm	26 mm	26 mm		
Flow rate of valve on individual sub-base	600	1,200	1,100		
Flow rate of valve on valve terminal	550	1,100	1,100		
VTSA					
Flow rate of valve on valve terminal	700	1,350	-		
VTSA-F					

Operating and environmental conditions				
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]		
Note about the operating/		Lubricated operation possible (required during subsequent operation)		
pilot medium				
Operating pressure	[bar]	-0.9 10		
Operating pressure for valve	[bar]	3 10		
terminal with internal pilot air				
supply				
Pilot pressure	[bar]	3 10		
Ambient temperature	[°C]	-5 +50		
Temperature of medium	[°C]	-5 +50		
Storage temperature	[°C]	-20 +40 (for long-term storage)		
Note on materials		Contains PWIS (paint-wetting impairment substances), RoHS-compliant		
Noise level LpA	[dB(A)]	85		
CE mark (see declaration of conformity)		To EU EMC Directive <sup>1)</sup>		
Fire protection classification to UL 94		НВ		
Certification	•	UL - Recognized (OL), only Part Nos.: 560723, 560742, 560724, 560743, 570850		
		C-Tick		

<sup>1)</sup> For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com Support Superior User documentation.

If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

### Valve terminal VTSA/VTSA-F Technical data – Solenoid valve with switching position sensing



Valve switching times [ms]				
Valve		VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1
Width		18 mm	26 mm	26 mm
Valve switching times	On	12	20	21
	Off	38	54	41
Sensor switching times	On	32	60	60
	Off	9	11	11

Electrical data – Valve				
Valve		VSVA-B-M52-MZD-A2-1T1L	VSVA-B-M52-MZD-A1-1T1L	VSVA-B-M52-MZ-A1-1C1
Width		18 mm	26 mm	26 mm
Electrical connection		4-pin plug to ISO 15407-2		Plug to EN 175301-803, type C,
				without protective earth conductor
Nominal operating voltage	[V DC]	24		
Permissible voltage	[%]	±10		-15/+10
fluctuations				
Surge resistance	[kV]	2.5		
Degree of contamination		3		
Power consumption	[W]	1.6 W		1.8 W
Piston position sensing		Normal position via sensor		
Duty cycle	[%]	100		
Max. positive test pulse with	[µs]	800		
0 signal				
Max. negative test pulse with	[µs]	800		
1 signal				
Protection class to EN 60529		IP65, NEMA 4 (for all types of signal tran	smission in assembled state)	

Electrical data – Sensor		
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Switching status display		Yellow LED
Operating voltage range	[V DC]	10 30
Residual ripple	[%]	±10
Sensor idle current	[mA]	≤10
Max. output current	[mA]	200
Voltage drop	[V]	≤2
Max. switching frequency	[Hz]	5,000
Protection against short circuit		Pulsed
Protection against polarity reversal for		For all electrical connections
sensor		
Measuring principle		Inductive
Piston position sensing	•	Valve normal position via sensor

# Valve terminal VTSA/VTSA-F Technical data – Solenoid valve with switching position sensing



Materials				
Sub-base/manifold sub-base	Die-cast aluminium			
Valve	Die-cast aluminium, reinforced polyamide			
Seals	Nitrile rubber, elastomer (support made of steel)			
Screws	Galvanised steel			
Sensor housing	High-alloy stainless steel			
Sensor cable sheath	Polyurethane			

Product weight		
Width	18 mm	26 mm
5/2-way solenoid valve type		
VSVA-B-M52-MZD-A2-1T1L-APX-0.5	157 g	-
VSVA-B-M52-MZD-A2-1T1L-APP	140 g	-
VSVA-B-M52-MZD-A2-1T1L-ANP	140 g	-
VSVA-B-M52-MZD-A1-1T1L-APC	-	307 g
VSVA-B-M52-MZD-A1-1T1L-APP	-	264 g
VSVA-B-M52-MZ-A1-1C1-APC	-	332 g
VSVA-B-M52-MZ-A1-1C1-APP	-	289 g
VSVA-B-M52-MZD-A1-1T1L-ANC	-	307 g
VSVA-B-M52-MZD-A1-1T1L-ANP	-	264 g
VSVA-B-M52-MZ-A1-1C1-ANC	-	332 g
VSVA-B-M52-MZ-A1-1C1-ANP	-	289 g
VSVA-B-M52-MZD-A1-1T1L-APX-0,5	-	281 g
Individual connection		
Individual sub-base	192 g	302 g

#### Valve terminal VTSA/VTSA-F Ordering data – Solenoid valve with switching position sensing

Ordering data					
	Code	Valve function	Width	Part No.	Туре
Solenoid valves, 24	V DC, plug	-in design for valve terminal VTSA/VTSA-F			
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with PNP output and cable, 3-wire, 2.5 m	26 mm	560723	VSVA-B-M52-MZD-A1-1T1L-APC
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with NPN output and cable, 3-wire, 2.5 m	26 mm	560742	VSVA-B-M52-MZD-A1-1T1L-ANC
	SS	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with PNP output with 0.5 m connecting cable and 4-pin sensor	26 mm	570850 573201	VSVA-B-M52-MZD-A1-1T1L-APX-0,5  VSVA-B-M52-MZD-A2-1T1L-APX-0,5
		push-in connector M12x1	10 111111	3/3201	V3VA-U-18132-1812U-RZ-111L-RFX-U,3
	S0	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with	18 mm	573202	VSVA-B-M52-MZD-A2-1T1L-APP
	3	PNP output and 3-pin sensor push-in connector M8x1	26 mm	560724	VSVA-B-M52-MZD-A1-1T1L-APP
	SQ	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with	18 mm	573203	VSVA-B-M52-MZD-A2-1T1L-ANP
		NPN output and 3-pin sensor push-in connector M8x1	26 mm	560743	VSVA-B-M52-MZD-A1-1T1L-ANP
olenoid valves, 24	V DC. with	pneumatic interface to ISO 15218 for individual sub-base			
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with PNP output and cable, 3-wire	26 mm	560725	VSVA-B-M52-MZ-A1-1C1-APC
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with NPN output and cable, 3-wire	26 mm	560744	VSVA-B-M52-MZ-A1-1C1-ANC
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with PNP output and 3-pin sensor push-in connector M8x1	26 mm	560726	VSVA-B-M52-MZ-A1-1C1-APP
	-	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor with NPN output and 3-pin sensor push-in connector M8x1	26 mm	560745	VSVA-B-M52-MZ-A1-1C1-ANP

- The sensors contained in the valves must not be replaced. Incorrect assembly can result in malfunctions or damage to the valve. Return the module to Festo for maintenance in the event of a fault.
- Valves with switching position sensing from the VSVA-B-M52-... series can only be ordered individually. If these are used on a valve terminal, appropriate vacant positions must be provided for them. Exceptions are the two valves with ident. code SO and

# Valve terminal VTSA/VTSA-F Accessories – Solenoid valve with switching position sensing



Ordering data						
	Code	Description		Part No.	Туре	
Individual sub-base,	port patt	ern to ISO 15407-2, electrical connection via plug connect	or M12			
	-	Threaded connection, internal pilot air supply,	G1/8	18 mm	541070	VABS-S4-2S-G18-B-R3
1000		lateral connections	G1/4	26 mm	541069	VABS-S4-1S-G14-B-R3
	-	Threaded connection, external pilot air supply,	G <sup>1</sup> /8	18 mm	541064	VABS-S4-2S-G18-R3
N. C.		lateral connections	G1/4	26 mm	541063	VABS-S4-1S-G14-R3
معما ماريما مريام	now noth	ave to ICO 15/07 2 alcaterial connection via achia townin	ala			
individual Sub-base,	port patt	ern to ISO 15407-2, electrical connection via cable termin Threaded connection, internal pilot air supply,	G1/8	18 mm	541067	VABS-S4-2S-G18-B-K2
	-	lateral connections				
10 20 20 20 20 20 20 20 20 20 20 20 20 20		lateral connections	G1/4	26 mm	541065	VABS-S4-1S-G14-B-K2
	-	Threaded connection, external pilot air supply,	G1/8	18 mm	539723	VABS-S4-2S-G18-K2
<u> </u>		lateral connections	G1/4	26 mm	539725	VABS-S4-1S-G14-K2
Plug socket for electr	rical conn	ection of individual valves, type C				
- 8	_	Angled socket, type C, 3-pin			151687	MSSD-EB
		• Straight plug, PG7	152007			
		• 230 V AC				
$\checkmark$		Angled socket, type C, 3-pin	539712	MSSD-EB-M12		
		Straight plug, M12x1				
Illuminating coal far	nlug nett	ove to EN 175201 202 has C				Technical data → Internet: meb-ld
illullillating seat for	plug patti	ern to EN 175301-803, type C				
	-	For plug socket MSSD, 12 24 V DC			151717	MEB-LD-12-24DC
		-				

#### Valve terminal VTSA/VTSA-F Accessories – Solenoid valve with switching position sensing



	Code	Description		Part No.	Туре
nnecting cab	le for electrical	connection of individual valves, type C		<u>'</u>	·
	<b>Ø</b> GG	Angled socket, type C, 3-pin, with LED     Open end, 3-wire	2.5 m	151688	KMEB-1-24-2,5-LED
	GH	• 24 V DC, PVC	5 m	151589	KMEB-1-24-5-LED
>	GJ		10 m	193457	KMEB-1-24-10-LED
	-	<ul><li>Angled socket, type C, 4-pin, with LED</li><li>Open end, 3-wire</li></ul>	2.5 m	174844	KMEB-2-24-2,5-LED
		• 24 V DC, polyurethane	5 m	174845	KMEB-2-24-5-LED
nnecting cab	le for electrical	connection of sensors for switching position sensing			
	GM	• Straight socket, M8x1, 3-pin • Open end, 3-wire	2.5 m	541333	NEBU-M8G3-K-2,5-LE3
	GN	<ul><li>Straight socket, M8x1, 3-pin</li><li>Open end, 3-wire</li></ul>	5 m	541334	NEBU-M8G3-K-5-LE3
	GO	<ul><li>Angled socket, M8x1, 3-pin</li><li>Open end, 3-wire</li></ul>	2.5 m	541338	NEBU-M8W3-K-2,5-LE3
	GP	<ul><li>Angled socket, M8x1, 3-pin</li><li>Open end, 3-wire</li></ul>	5 m	541341	NEBU-M8W3-K-5-LE3
	_	Angled socket, rotatable, M8x1, 3-pin     Open end, 3-wire	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
	-	<ul><li>Angled socket, rotatable, M8x1, 3-pin</li><li>Open end, 3-wire</li></ul>	5 m	8001661	NEBU-M8R3-K-5-LE3
	GQ	<ul><li>Straight socket, M8x1, 3-pin</li><li>Straight plug, M8x1, 4-pin</li></ul>	2.5 m	554037	NEBU-M8G3-K-2,5-M8G4
	-	Modular system for connecting cables	-	_	NEBU → Internet: nebu

#### Pneumatic connection accessories

A selection of possible fittings, blanking plugs, silencers and

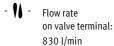
other pneumatic accessories can be found in the chapter **Accessories** → page: 157

or on the Internet via the individual search terms:

**Internet** → connection technology, silencer, blanking plug

Technical data – Control block with safety function

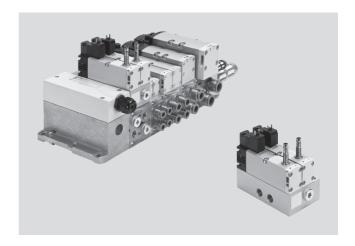
**FESTO** 



- **[]** - Solenoid valve width 26 mm

- **\** - Voltage 24 V DC

Operating pressure 3 ... 10 bar



#### Description

The control block is designed for twochannel actuation of pneumatic drive components such as double-acting linear cylinders, for example, and can be used to realise the following protective measures:

- Protection against unexpected start-up (EN 1037)
- Reversing hazardous movements, provided the reversing motion will not result in further hazards

The control attributes of the control block enable Performance Level e to be achieved for the safety measures. The control block has been developed and manufactured in accordance with the basic and proven safety principles of EN ISO 13849-1 and EN ISO 13849-2.

The requirements of EN ISO 13849-1 and EN ISO 13849-2 (e.g. CCF, DC) must be taken into consideration for implementation and operation of the component and for use in higher categories (2 to 4).

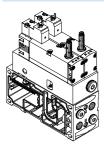
When using this product in machines or systems subject to specific C standards, the requirements specified in these standards must be observed.

The control block with safety function is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode). The control block with safety function is suitable for use as a press safety valve to EN 962.

More information and technical data

→ Internet: manual

#### Version for valve terminal VTSA/VTSA-F



The valves with integrated piston position sensing on manifold sub-base for valve terminal VTSA/VTSA-F must be supplied with electrical power regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

The electrical connection for the solenoid valves is established separately via a standardised square plug to EN 175301-803, type C.

The piston position sensing feature of

the inductive PNP or NPN proximity sensor is realised using a push-in connector in the size M8x1 to EN 61076-2-104.



Note

The control block with safety function (VOFA) is also available as a decentralised individual connection variant with electrical and pneumatic

individual connection.
For information see:

→ Internet: vofa



Technical data – Control block with safety function

#### Pneumatic/electrical interlinking

#### Function

The safety function is achieved through two-channel pneumatic interlinking of two single solenoid 5/2-way valves within the control block: port (4) is only fed with compressed air if both solenoid valves are switched to switching position (14).

Port (2) is always fed with compressed air if at least one of the two solenoid

valves is in normal position. The valve is reset via a mechanical spring.

The switching operation of the solenoid valves can be monitored by sensing via the proximity sensors at the solenoid valves (switching position sensing).

This is done by linking the control

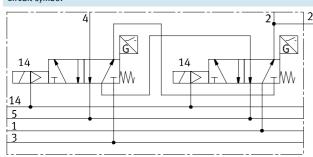
signal and signal change of the proximity sensor so that it is possible to check whether the piston spools of the solenoid valves are reaching or leaving the normal position (expectations).

The piston spools of the solenoid valves are designed so that pneumatic

short circuits between ports (2) and (4) are ruled out (freedom from overlap).

The two solenoid valves must be actuated via two independent channels in order to achieve the desired Category 4 (Performance Level e, to EN ISO 13849-1).

#### Circuit symbol<sup>1)</sup>



For the control block with safety function VOFA-B26-T52-... for the valve terminal, there is two-channel pneumatic interlinking of two 5/2-way solenoid

valves, width 26 mm, with the intermediate plate as vertical stacking (output 2 is switched in parallel, output 4 is switched in series).

1) The circuit symbol represents a valve with a proximity sensor with switching output signal with an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts as well as N/C contacts. The switching element function of the sensors used here is designed as an N/C contact.

Safety-related characteristics	
Conforms to	EN 13849-1
Safety function	Security against manipulation, protection against unexpected start-up (up to Category 4, Performance Level e)
	Reversing a movement
Performance Level (PL)	Security against manipulation, protection against unexpected start-up (up to Category 4, Performance Level e)
Reliable component	Yes
Note on forced dynamisation	Switching frequency min. 1/week
Certificate issuing authority	IFA 1001179
CE marking	To EU Machinery Directive
(see declaration of conformity)	
Max. positive test pulse with [µs]	1,000
0 signal	
Max. negative test pulse [µs]	800
with 1 signal	
Shock resistance	Shock test with severity level 2, to EN 60068-2-27
Vibration resistance	Transport application test with severity level 2, to EN 60068-2-6

# Valve terminals VTSA/VTSA-F Technical data – Control block with safety function



General technical data	
Design	Piston spool valve
Standard nominal flow rate [l/min]	830
Reset method	Mechanical spring
Sealing principle	Soft
Exhaust function	With flow control
Actuation type	Electrical
Non-overlapping	Yes
Type of control	Piloted
Direction of flow	Non-reversible Non-reversible
Exhaust function	With flow control
Suitability for vacuum	-
Nominal size [mm]	9
Pilot air supply	Via valve terminal
Type of mounting	Via through-hole, on manifold sub-base
Mounting position	Any
Manual override	-
Valve switching status display	Via accessories
Pneumatic connections	
Supply port 1	Via the manifold sub-base of the valve terminal
Exhaust port 3/5	
Working port 2/4	
Pilot air supply 14	
Pressure gauge	G1/4

Operating and environmenta	l conditions	
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Pilot medium		Compressed air to ISO 8573-1:2010 [7:4:4]
Note about the operating/		Lubricated operation possible (required during subsequent operation)
pilot medium		
Operating pressure	[bar]	0 10
Operating pressure for valve	[bar]	3 10
terminal with internal pilot		
air supply		
Pilot pressure	[bar]	3 10
Noise level LpA	[dB(A)]	85
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
CE marking		To EU Machinery Directive
(see declaration of conformity)	)	
Fire protection classification t	o UL94	HB
Corrosion resistance class CRO	Ĉ.	0

Electrical data – Con	itrol blo	ck	
Electrical connection	1		Plug to EN 175301-803, type C, without protective earth conductor
Nominal operating v	oltage	[V DC]	24
Permissible voltage		[%]	-15/+10
fluctuations			
Surge resistance		[kV]	2.5
Degree of contamina	tion		3
Power consumption		[W]	1.8
Max. magnetic disru	ption	[mT]	60
field			
Piston position sensi	ing		Normal position via sensor
Duty cycle		[%]	100
Protection class to El	N 60529	)	IP65, NEMA 4 (for all types of signal transmission in assembled state)
Protection against di	irect		PELV (Protective Extra-Low Voltage)
and indirect contact			Protected to EN 60950/IEC 950
Valve switching	On	[ms]	22
time	Off	[ms]	59
Valve sensor	On	[ms]	60
switching time <sup>1)</sup>	Off	[ms]	11

<sup>1)</sup> Valve sensor switching time off: period of time from coil being energised to sensor being switched off when using a PNP sensor. Valve sensor switching time on: period of time from coil being de-energised to 0-L edge at the sensor when using a PNP sensor.



With a duty cycle of 100%, the control

de-energised once per week.

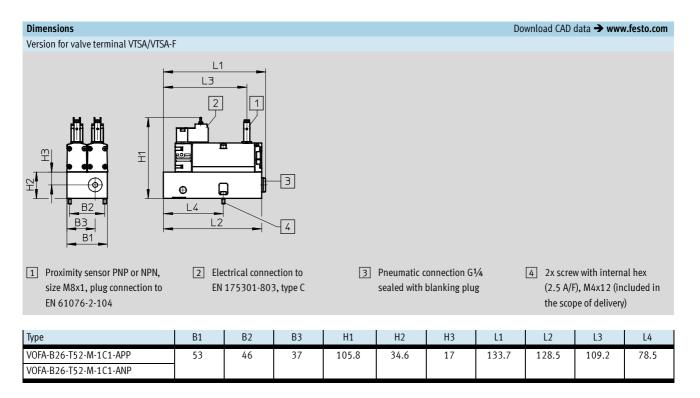
block must be

Electrical data – Sensor (to I	EN-60947-5	-2)
Electrical connection		Cable, 3-wire
		Plug M8x1, 3-pin
Cable length	[m]	2.5
Switching output		PNP or NPN
Switching element function		N/C contact
Switching status display		Yellow LED
Operating voltage range	[V DC]	10 30
Residual ripple	[%]	±10
Sensor idle current	[mA]	max. 10
Max. output current	[mA]	200
Voltage drop	[V]	max. 2
Max. switching frequency	[Hz]	5,000
Protection against short circuit		Pulsed
Protection against polarity reversal for		For all electrical connections
sensor		
Measuring principle		Inductive

Materials				
Sub-base/manifold sub-base	Wrought aluminium alloy			
Valve	Die-cast aluminium, polyamide			
Seals	NBR, FPM			
Screws	Galvanised steel			
Sensor housing	High-alloy stainless steel			
Sensor cable sheath	Polyurethane			
Note on materials	Contains PWIS (paint-wetting impairment substances), RoHS-compliant			

**FESTO** 

Technical data – Control block with safety function



Ordering data									
	Valve function	Code	Switching output	Width [mm]	Weight [g]	Part No.	Туре		
Control block, version	Control block, version for valve terminal VTSA/VTSA-F								
	5/2-way valve, single solenoid, mechanical spring return, with switching position sensing via inductive sensor and 3-pin sensor push-in connector M8, mounted on inter-	SP <sup>2)</sup>	PNP	53	1112	_1)	VOFA-B26-T52-M-1C1-APP		
600	mediate plate for pneumatic interlinking	SN <sup>2)</sup>	NPN	53	1112	_1)	VOFA-B26-T52-M-1C1-ANP		

- 1) The control block with safety function can only be ordered via the valve terminal configurator and therefore does not have a separate part number.
- 2) Code letter within the order code for a valve terminal configuration



dering data					
	Code	Description		Part No.	Туре
g socket for e	lectrical conn	ection of individual valves, type C			
×10	-	Angled socket, type C, 3-pin		151687	MSSD-EB
		• Straight plug, PG7			
		• 230 V AC			
	-	Angled socket, type C, 3-pin	539712	MSSD-EB-M12	
		• Straight plug, M12x1			
				I.	
minating sea	l for plug patt	ern to EN 175301-803, type C			Technical data → Internet: me
<u> </u>	-	For plug socket MSSD, 12 24 V DC		151717	MEB-LD-12-24DC
				1	
necting cable	e for electrica	l connection of individual valves, type C			
	<b>♥</b> GG	Angled socket, type C, 3-pin, with LED	2.5 m	151688	KMEB-1-24-2,5-LED
	CII	Open end, 3-wire	F	454600	VMED 4 2/ F LED
	GH	• 24 V DC, PVC	5 m	151689	KMEB-1-24-5-LED
	GJ	7	10 m	193457	KMEB-1-24-10-LED
<b>&gt;</b>					
.//	-	Angled socket, type C, 4-pin, with LED	2.5 m	174844	KMEB-2-24-2,5-LED
		Open end, 3-wire	5 m	174845	KMEB-2-24-5-LED
1		• 24 V DC, polyurethane	3	2,4045	Tanies E E 7 7 EES
nnecting cable	e for electrica	l connection of sensors for switching position sensing			
	GM	• Straight socket, M8x1, 3-pin	2.5 m	541333	NEBU-M8G3-K-2,5-LE3
		• Open end, 3-wire			
	GN	• Straight socket, M8x1, 3-pin	5 m	541334	NEBU-M8G3-K-5-LE3
		• Open end, 3-wire			
	G0	Angled socket, M8x1, 3-pin	2.5 m	541338	NEBU-M8W3-K-2,5-LE3
		• Open end, 3-wire			
	GP	Angled socket, M8x1, 3-pin	5 m	541341	NEBU-M8W3-K-5-LE3
		• Open end, 3-wire			
	-	Angled socket, rotatable, M8x1, 3-pin	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
		• Open end, 3-wire			
	-	Angled socket, rotatable, M8x1, 3-pin	5 m	8001661	NEBU-M8R3-K-5-LE3
		• Open end, 3-wire			
	GQ	Straight socket, M8x1, 3-pin	2.5 m	554037	NEBU-M8G3-K-2,5-M8G4
- 38	)	• Straight plug, M8x1, 4-pin			
***		Modular system for connecting cables			NEBU
	) [	modular system for connecting capies	-	_	NEDU  → Internet: nebu
7	/				≠ micmei, nebu

#### Pneumatic connection accessories

A selection of possible fittings, blanking plugs, silencers and

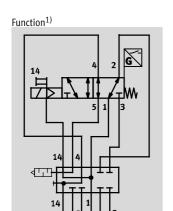
other pneumatic accessories can be found in the chapter Accessories → Page: 157

or on the Internet via the individual search terms:

Internet → connection technology, silencer, blanking plug

Technical data - Pilot air switching valve, width 18 mm, 26 mm



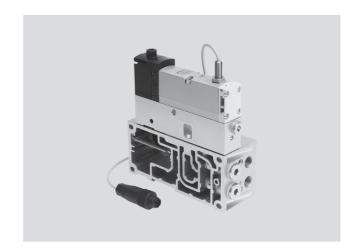


Flow rate
150 l/min (18 mm)
450 l/min (26 mm)

Valve width
18 mm
26 mm

- **\** - Voltage 24 V DC

Operating pressure -0.9 ... 10 bar



#### Description

The pilot air switching valve is essentially a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S. It enables verifiable switching on and off (sensor function) of the pilot air supply from duct 1 to 14 for the entire pressure zone or valve terminal.

This valve is not a safety component in accordance with the Machinery Directive 2006/42/EC. When used in higher categories, the sensor signal from the valve must be evaluated by the control system.

This valve is suitable for use in safetyrelated parts of control systems to EN ISO 13849-1. This valve is designed for installation in machines and automation systems and must only be used in industrial applications (high-demand mode). More information and technical data

→ Internet: manual

## Alternative switching position sensing with pressure switch

As an alternative to the sensor function in the solenoid valve, a pressure switch can be mounted (instead of the blanking plug) in the intermediate plate VABF-S4-...-S. This pressure switch enables verifiable switching on

and off (sensor function) of the pilot air supply. An ISO solenoid valve can therefore be mounted on the intermediate plate without a sensor for the same function.

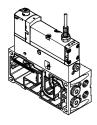
→ Internet: spba



- Note

The pilot air switching valve can only be operated on the valve terminal VTSA/VTSA-F in combination with a right-hand end plate for external pilot air type VABE-S6-1RZ-.... Port 14 on the right-hand end plate must be sealed for this.

#### Vertical stacking variant for valve terminal VTSA/VTSA-F, width 18 mm, 26 mm



The valves with integrated piston position sensing in plug-in design for valve terminal VTSA/VTSA-F can be used regardless of the type of electrical actuation (individual, multi-pin plug or fieldbus/control block connection).

This module is supplied pre-assembled together with the valve terminal VTSA/VTSA-F. No other assembly steps are required before installation. The piston position sensing feature is realised by means of an inductive PNP proximity sensor with cable and

push-in connector in the size M12x1 to EN 61076-2-104.

Alternatively, combinations with the pressure switch in the intermediate plate and ISO solenoid valves are possible.



Note

All VSVA solenoid valves to ISO 15407-1 can be used.

→ Internet: vsva

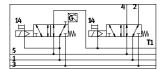
<sup>1)</sup> The circuit symbol represents a valve with a proximity sensor with switching output signal with an N/O contact. In accordance with ISO 1219-1, this symbol applies to both N/O contacts as well as N/C contacts.

The switching element function of the sensors used here is designed as an N/C contact.

Technical data - Pilot air switching valve, width 18 mm, 26 mm

### **FESTO**

#### Function - Pneumatic/electrical interlinking



The function for switching off the pilot air is essentially achieved by combining the intermediate plate type VABF-S4-...-S with the single solenoid 5/2-way valve type

VSVA-B-M52-MZD-...-1T1L-APX-0,5. The valve terminal is not supplied with any pilot air via the right-hand end plate type VABE-S6-1 (ident. code XS, external pilot air). Port 14 on the end plate is sealed.

The pilot air for the valve is branched from duct (1) in the intermediate plate

and redirected to the pilot air duct (14) of the valve terminal when the valve is in the switching position.

Ports (2) and (4) of the manifold subbase are sealed with blanking plugs.

The switching operation of the solenoid valve can be monitored by sensing via the proximity sensor in the solenoid valve (or pressure switch in the intermediate plate VABF...).

This is done by linking the control signal and signal change of the proximity sensor so that it is possible to check whether the piston spools of the solenoid valves are reaching or leaving the normal position (expectations).

The piston spool of the solenoid valve is designed so that pneumatic short circuits between ports (2) and (4) are ruled out (freedom from overlap).

Alternatively, combinations with the pressure switch in the intermediate plate and ISO solenoid valves are nossible



Note

A valve from the VTSA/VTSA-F modular system can be planned or configured to the right of the valve with piston position sensing on the intermediate plate of the pilot air switching valve.

### Pilot air switching valve with integrated piston position sensing

The pilot air switching valve is a combination of a 5/2-way solenoid valve with switching position sensing and the intermediate plate VABF-S4-...-S.

### Alternative switching position sensing with pressure switch

As an alternative to the pilot air switching valve with integrated piston position sensing, a combination of ISO solenoid valve and pressure switch in the intermediate plate is possible.

Various 5/2-way solenoid valves are available in combination with a pressure switch SPBA-... for this purpose.

General technical data					
			Intermediate plate type VABF-S4-1-S and solenoid valve type VSVA-B-M52-MZD-A1-1T1L-APX-0,5		
Width		18 mm	26 mm		
Design		Piston spool valve			
Sealing principle		Soft			
Actuation type		Electrical			
Type of control		Piloted			
Type of mounting:					
Solenoid valve on intermediate	plate	M3	M4		
Intermediate plate on manifold		M3x12 (captive)	M4x12 (captive)		
sub-base					
Mounting position		Any			
Pneumatic connections					
Supply port	1	Via the manifold sub-base of the valve terminal			
Exhaust port	3/5	Via the manifold sub-base of the valve terminal			
Working port 2	2/4	Sealed with blanking plug type B-1/4			
Pilot air supply	14	Via the manifold sub-base of the valve terminal			
Pressure gauge/pressure switch	1	G1/8			

# **Valve terminals VTSA/VTSA-F** Technical data – Pilot air switching valve, width 18 mm, 26 mm



Operating and environmenta	Operating and environmental conditions				
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]			
Note about the operating/		Lubricated operation possible (required during subsequent operation)			
pilot medium					
Operating pressure	[bar]	3 10			
Noise level LpA	[dB(A)]	85			
Ambient temperature	[°C]	-5 +50			
Temperature of medium	[°C]	-5 +50			
Fire protection classification	to UL94	НВ			
Note on materials		Contains PWIS (paint-wetting impairment substances), RoHS-compliant			
Certification		cULus recognized (OL), only Part Nos.: 560723, 560724, 560742, 560743, 560727, 560728, 570850			

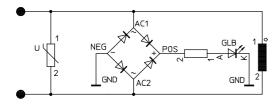
Switching times [ms]					
Width		18 mm	26 mm		
Valve type		5/2	5/2		
Identifier		MZD-A2	MZD-A1	MZ-A1	
Valve switching time	On	12	20	21	
	Off	38	54	41	
Valve sensor switching	On	32	60	60	
time <sup>1)</sup>	Off	9	11	11	

<sup>1)</sup> Valve sensor switching time off: period of time from coil being energised to sensor being switched off when using a PNP sensor. Valve sensor switching time on: period of time from coil being de-energised to 0-L edge at the sensor when using a PNP sensor.

## Protective circuit

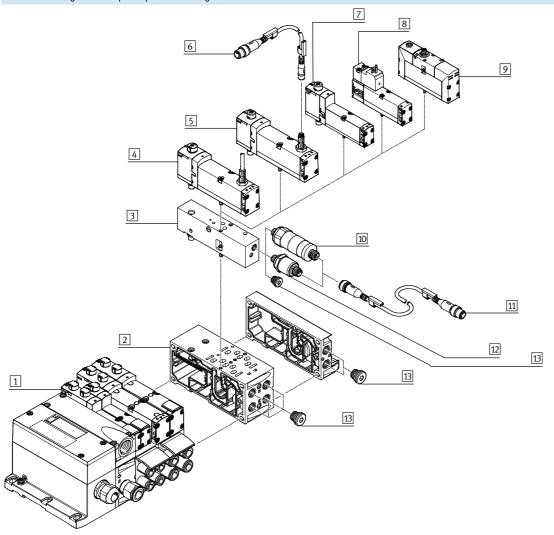
Each VSVA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

# 24 V DC version



### Peripherals overview

Pilot air switching valve with piston position sensing



Peripl	Peripherals overview – Pilot air switching valve						
		Brief description	→ Page/Internet				
1	Valve terminal VTSA/VTSA-F	Valve terminal with multi-pin plug interface	vtsa				
2	Manifold sub-base VABF	Width 18 mm or 26 mm	87				
3	Intermediate plate VABF-S4	For pilot air switching valve	115				
4	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with sensor and integrated cable 0.5 m	115				
5	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with sensor for external connecting cable	115				
6	Connecting cable NEBU-M8	For connection to sensor	116				
7	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm <sup>1)</sup>	115				
8	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with plug to EN 175301, type C <sup>1)</sup>	115				
9	Solenoid valve VSVA-B-M52	Width 18 mm or 26 mm, with round plug <sup>1)</sup>	vsva				
10	Pressure switch SPBA	Mechanically actuated	116				
11	Connecting cable NEBU-M12G5	For connection to pressure switch	116				
12	Pressure switch SPBA	Solenoid actuated	116				
13	Blanking plug	-	157				

<sup>1)</sup> The switching position sensing function is performed with pressure switches when using solenoid valves without integrated sensor. The pressure switch is screwed into the intermediate plate instead of the blanking plug.

# Valve terminals VTSA/VTSA-F Technical data – Pilot air switching valve, width 18 mm, 26 mm



Electrical data – Pilot air swi	Electrical data – Pilot air switching valve				
Nominal operating voltage	[V DC]	24			
Permissible voltage	[%]	±10			
fluctuations					
Surge resistance	[kV]	2.5			
Degree of contamination		3			
Power consumption	[W]	1.6 W			
Max. magnetic disruption	[mT]	60			
field					
Piston position sensing		Normal position via sensor			
Duty cycle	[%]	100			
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)			

Electrical data – Sensor						
Sensor identifier		APP	ANP	APC	ANC	APX
Switching output		PNP	NPN	PNP	NPN	PNP
Sensor connection		Plug, M8x1, 3-	oin	With fixed cab	le and open end	With fixed cable and
						plug M12x1, 4-pin
Cable length	[m]	0.5 (with socke	t M8x1, plug M12x1)	2.5		0.5
Switching element function		N/C contact				<u>.</u>
Switching status display		Yellow LED (on s	sensor)			
Operating voltage range	[V DC]	10 30				
Residual ripple	[%]	±10				
Rated operating voltage	[V DC]	24				
Max. idle current	[mA]	10				
Max. output current	[mA]	200				
Max. voltage drop	[V]	2				
Max. switching frequency	[Hz]	5,000				
Protection against short circuit		Pulsed				
Reverse polarity protection		For all electrical connections				
Measuring principle		Inductive				
Piston position sensing		Valve normal position via sensor				

# Valve terminals VTSA/VTSA-F Technical data – Pilot air switching valve, width 18 mm, 26 mm



Materials				
Sub-base/manifold sub-base	Die-cast aluminium			
Valve	Die-cast aluminium, reinforced polyamide			
Seals	Nitrile rubber, elastomer (support made of steel)			
Screws	Galvanised steel			
Sensor housing	High-alloy stainless steel			
Sensor cable sheath	Polyurethane			

Product weight	Product weight					
Width	18 mm	26 mm				
5/2-way solenoid valve type						
VSVA-B-M52-MZD-A1-1T1L-APC	-	307 g				
VSVA-B-M52-MZD-A1-1T1L-APP	-	264 g				
VSVA-B-M52-MZ-A1-1C1-APC	-	332 g				
VSVA-B-M52-MZ-A1-1C1-APP	-	289 g				
VSVA-B-M52-MZD-A1-1T1L-ANC	-	307 g				
VSVA-B-M52-MZD-A1-1T1L-ANP	-	264 g				
VSVA-B-M52-MZ-A1-1C1-ANC	-	332 g				
VSVA-B-M52-MZ-A1-1C1-ANP	-	289 g				
VSVA-B-M52-MZD-A1-1T1L-APX-0.5	-	281 g				
VSVA-B-M52-MZD-A2-1T1L-APX-0.5	157 g	-				
VSVA-B-M52-MZD-A2-1T1L-APP	140 g	-				
VSVA-B-M52-MZD-A2-1T1L-ANP	140 g	-				
VSVA-B-M52-MZD-A1-1T1L	-	293 g				
VSVA-B-M52-MZD-A2-1T1L	163 g	-				
Intermediate plate						
VABF-S4-2-S	203.5 g	-				
VABF-S4-1-S	-	295 g				

# Valve terminals VTSA/VTSA-F Ordering data – Pilot air switching valve, width 18 mm, 26 mm



Ordering data						
	Code	Valve function			Part No.	Туре
5/2-way solenoid valv	e, 24 V D	C, plug-in design for valve terminal VTSA/VTSA-F with p	roximity se	nsor		
	SS	5/2-way valve, single solenoid, mechanical spring	PNP	18 mm	573201	VSVA-B-M52-MZD-A2-1T1L-APX-0,5
		return, with 0.5 m connecting cable and 4-pin		26 mm	570850	VSVA-B-M52-MZD-A1-1T1L-APX-0,5
		sensor push-in connector M12x1				<u> </u>
	-	5/2-way valve, single solenoid, mechanical spring	PNP	26 mm	560723	VSVA-B-M52-MZD-A1-1T1L-APC
		return, with 2.5 m connecting cable	NPN	26 mm	560742	VSVA-B-M52-MZD-A1-1T1L-ANC
49	-	5/2-way valve, single solenoid, mechanical spring	PNP	18 mm	573202	VSVA-B-M52-MZD-A2-1T1L-APP
		return, with 3-pin sensor push-in connector M8x1		26 mm	560724	VSVA-B-M52-MZD-A1-1T1L-APP
			NPN	18 mm	573203	VSVA-B-M52-MZD-A2-1T1L-ANP
				26 mm	560743	VSVA-B-M52-MZD-A1-1T1L-ANP
	-	5/2-way valve, single solenoid, mechanical spring	PNP	26 mm	560725	VSVA-B-M52-MZ-A1-1C1-APC
		return, with plug to EN 175301, type C, with 2.5 m				
		connecting cable				
			NPN	26 mm	560745	VSVA-B-M52-MZ-A1-1C1-ANP
	-	5/2-way valve, single solenoid, mechanical spring	PNP	26 mm	560726	VSVA-B-M52-MZ-A1-1C1-APP
		return, with plug to EN 175301, type C, with 3-pin sensor push-in connector M8x1				
			NPN	26 mm	560744	VSVA-B-M52-MZ-A1-1C1-ANC
			INFIN	20 111111	300744	V3VA-B-IM32-IM2-A1-1C1-ANC
/2-way solenoid valv	e, 24 V D	C, plug-in design for valve terminal VTSA/VTSA-F				
	-	5/2-way valve, single solenoid, mechanical spring ret	turn	26 mm	539159	VSVA-B-M52-MZD-A1-1T1L
				18 mm	539185	VSVA-B-M52-MZD-A2-1T1L
				1		
ntermediate plate for	pilot air s	switching valve for valve terminal VTSA/VTSA-F				
^	ZO	Intermediate plate, for switching the pilot air from du	ct 1 to 14	18 mm	573200	VABF-S4-2-S
Q : , , , ,						
6 6 6				26 mm	570851	VABF-S4-1-S
$\overline{}$						



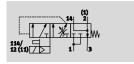
The sensors contained in the valves must not be replaced. Incorrect assembly can result in malfunctions or damage to the valve. Please contact Festo in the event of a malfunction.

Ordering data					
	Code	Description		Part No.	Туре
ressure switch fo	or intermedia	te plate for pilot air switching valve			
	WL	Mechanical pressure switch for switchable pilot air supply combination with intermediate plate ZO), with plug M12x	· ·	8000033	SPBA-P2R-G18-W-M12-0,25X
	WH	Electrical pressure switch for switchable pilot air supply, s 2xPNP (only in combination with intermediate plate ZO), v 4-pin		8000210	SPBA-P2R-G18-2P-M12-0,25X
nnecting cable	for connectic	on of pressure switches			
TOTAL STATE		Straight socket, M12x1, 5-pin     Straight plug, M12x1, 4-pin	0.5 m	8000208	NEBU-M12G5-K-0.5-M12G4
		connection of sensors for switching position sensing			
T. W.	<b>&gt;</b>	<ul> <li>Straight socket, M8x1, 3-pin</li> <li>Straight plug, M12x1, 3-pin</li> </ul>	0.5 m	8000209	NEBU-M8G3-K-0.5-M12G3
	GM	<ul><li>Straight socket, M8x1, 3-pin</li><li>Open end, 3-wire</li></ul>	2.5 m	541333	NEBU-M8G3-K-2,5-LE3
	GN	<ul><li>Straight socket, M8x1, 3-pin</li><li>Open end, 3-wire</li></ul>	5 m	541334	NEBU-M8G3-K-5-LE3
	GO	<ul><li>Angled socket, M8x1, 3-pin</li><li>Open end, 3-wire</li></ul>	2.5 m	541338	NEBU-M8W3-K-2,5-LE3
	GP	<ul><li>Angled socket, M8x1, 3-pin</li><li>Open end, 3-wire</li></ul>	5 m	541341	NEBU-M8W3-K-5-LE3
	-	<ul><li>Angled socket, rotatable, M8x1, 3-pin</li><li>Open end, 3-wire</li></ul>	2.5 m	8001660	NEBU-M8R3-K-2.5-LE3
	-	<ul><li>Angled socket, rotatable, M8x1, 3-pin</li><li>Open end, 3-wire</li></ul>	5 m	8001661	NEBU-M8R3-K-5-LE3
	GQ	<ul><li>Straight socket, M8x1, 3-pin</li><li>Straight plug, M8x1, 4-pin</li></ul>	2.5 m	554037	NEBU-M8G3-K-2,5-M8G4
	-	Modular system for connecting cables	-	-	NEBU → Internet: nebu
ver	'		ı		
9	-	Cover cap for manual override, non-detenting	10 pieces	541010	VAMC-S6-CH

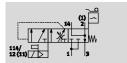
Technical data - Soft-start valve, width 43 mm

**FESTO** 

# Function without sensor



#### with sensor

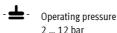


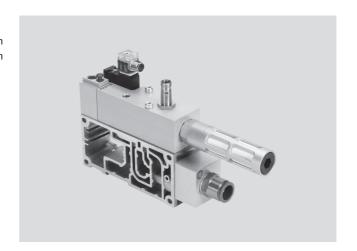


Flow rate
Pressurisation: 3,000 l/min
Exhaust: 3,300 l/min









#### Description

#### Function

The purpose of the soft-start valve is to slowly and safely build up the supply pressure in duct 1 of the valve terminal or to quickly vent it.

Switch-on takes place in two stages:

 First the working pressure provided for duct 1 gradually increases (the speed can be adjusted using a flow control screw).  Once the working pressure in duct 1 reaches a previously set value, the soft-start valve switches the full operating pressure at duct 1 of the valve terminal.

The switching point for full operating pressure is set to 4 bar at the factory, but can be changed using an adjusting screw.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position.

Duct 1 of the valve terminal is exhausted via the soft-start valve's exhaust port only in the normal

position, when the valve is not switched. The exhaust air can optionally be ducted with a QS fitting or using a silencer.

A self-resetting manual override is available for maintenance and service purposes.

#### Diagnostics

The piston position of the soft-start valve can be monitored by a sensor with integrated LED display. This sensor registers whether the valve has

switched and thus whether the valve terminal is being supplied with air. Pressure sensing via a pressure gauge (optional) is also possible. The soft-start valve can alternatively be ordered with a sensor. Due to the calibration that is required, it is not intended for subsequent retrofitting of a sensor.

Connecting cables with integrated LED display are provided for displaying the signal status.

### Pilot air supply

The valve terminal can either be supplied with internal pilot air via the soft-start valve or with internal or external pilot air via the various end

plate variants. The type of pilot air supply is determined by the seal of the soft-start valve.

The scope of delivery of the soft-start valve includes both the seal for internal pilot air supply (with hole) and

the seal for external pilot air supply (without hole).

### Creation of pressure zones with a soft-start valve

The soft-start valve can be used for the pneumatic compressed air supply of the valve terminal or of a pressure zone. The soft-start valve may only be used as the single compressed air supply component on valve terminals with a pressure zone or within a pressure zone.

If a soft-start valve in combination with a right-hand end plate (code XP3) is chosen for a pressure zone, a supply plate with a blanking plug in duct 1 (code W) is required in this pressure zone.

When using a soft-start valve, a supply plate (with blanking plug in duct 1) is generally also required for this pressure zone for removal of the exhaust air (duct 3/5).

A supply plate is not required if the exhaust air (duct 3/5) in a pressure zone with soft-start valve can be removed via the right-hand end plate.

# **Valve terminals VTSA/VTSA-F** Technical data – Soft-start valve, width 43 mm

**FESTO** 

Restrictions			
Compressed air supply	Exhaust air	Pilot air supply	Reverse operation
There must be no other elements supplying compressed air in the pressure zone in which the soft-start valve is being operated.	Exhaust air cannot be expelled via the soft-start valve. If it is being operated in a pressure zone with duct 3/5 separated, an exhaust plate is required.	If internal pilot air supply (duct 14) via the soft-start valve is chosen, there must be no other pilot air supply within the valve terminal.	The soft-start valve is not approved for reverse operation.
		- Note  Setting options as well as drawings with descriptions of the components for the soft-start valve can be found in the manual.	The adjusting screws are freely accessible in the built-in state.

General technical data	ieneral technical data				
Design	Piston spool valve				
Actuation type	Electrical				
Sealing principle	Soft				
Type of mounting	On sub-base, ISO size 1 to ISO 5599-2				
Mounting position	Any				
Valve function	Soft-start function				
Manual override	Non-detenting				
Reset method	Mechanical spring				
Type of control	Piloted				
Pilot air supply	Internal, external				
Direction of flow	Non-reversible				
Piston position sensing	Switching position via sensor				

Standard nominal flow rate [l/min]	
Pressurisation	3,000
Exhaust	3,300

Operating and environmental conditions				
Туре		VABF-S6-1-P5A41	VABF-S6-1-P5A42A	
Operating medium Compressed air to ISO 8573-1:2010 [7:4:4]				
Note about the operating/		Lubricated operation possible (required du	uring subsequent operation)	
pilot medium				
Operating pressure	[bar]	2 12	2 10	
Switchover pressure	[bar]	4		
presetting				
Ambient temperature	[°C]	−5 +50		
Note on materials		Conforms to RoHS		
CE marking		-	To EU Low Voltage Directive	
(see declaration of conformit	ty)			

# **Valve terminals VTSA/VTSA-F** Technical data – Soft-start valve, width 43 mm



Valve switching times [ms]		
Valve switching time	On	17
	Off	50

Electrical data – Soft-start valve				
Туре	VABF-S6-1-P5A41	VABF-S6-1-P5A42A		
Electrical connection	Plug type C to EN 175301-803, square design			
Nominal operating voltage [V]	24 DC 110 AC			
Operating voltage range [V]	24 DC ±10%	110 AC ±10%		
Coil characteristics	24 V DC: 2.5 W	110 V AC: 50/60 Hz, 3.0 VA pull		
110 V AC: 50/60 Hz, 2.4 VA hold		110 V AC: 50/60 Hz, 2.4 VA hold		
Protection class to EN 60529	IP65, NEMA 4 (for all types of signal transmission in assembled state)			

Electrical data - Sensor				
Туре		SIEN-M12B-PS-S-L	SIEN-M12B-NS-S-L	
Electrical connection		Plug M12x1 to EN 60947-5-2, 4-pin		
Switching output		PNP	NPN	
Switching element function		N/O contact		
Switching status display		Yellow LED		
Operating voltage range	[V DC]	10 30		
Residual ripple	[%]	±10		
Rated operating voltage	[V DC]	24		
Sensor idle current	[mA]	10		
Max. output current	[mA]	200		
Max. voltage drop	[V]	2		
Max. switching frequency	[Hz]	3,000		
Protection against short circl	uit	Pulsed		
Protection against polarity reversal for		For all electrical connections		
sensor				
Measuring principle		Inductive		
Piston position sensing		Switching position via sensor		

Materials – Soft-start valve		
Housing	Wrought aluminium alloy	
Seals	Nitrile rubber	
Screws	Galvanised steel	

Technical data - Soft-start valve, width 43 mm

### **FESTO**

Seal for

# **Example 1: Pressure zone with soft-start valve and pilot air supply**

Internal, external pilot air supply

#### Requirements

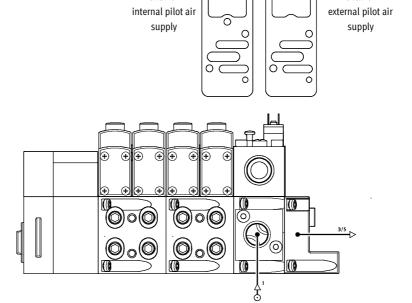
- Compressed air supply via soft-start valve
- Right-hand end plate<sup>1)</sup>: blanking plug in duct 1

For internal pilot air supply:

- Seal (soft-start valve manifold sub-base) with pilot air supply hole "open" and
- Right-hand end plate: blanking plug in duct 14

For external pilot air supply:

- Seal (soft-start valve manifold sub-base) with pilot air supply hole "closed" and
- Pilot air supply via duct 14 in the right-hand end plate



Seal for

1) With this configuration, a right-hand end plate with pilot air selector is not possible, as it does not allow the removal of exhaust air

### Example 2: Pressure zone with soft-start valve, supply plate and pilot air supply

Internal, external pilot air supply

#### Requirements

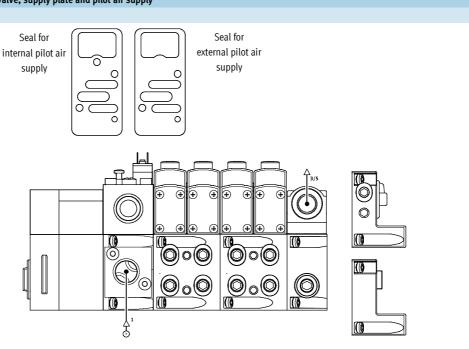
- Compressed air supply via soft-start valve
- Supply plate:
   blanking plug in duct 1
- Right-hand end plate: blanking plug in duct 1, 3, 5 or
- Right-hand end plate with pilot air selector

For internal pilot air supply:

- Seal (soft-start valve manifold sub-base) with pilot air supply hole "open" and
- Right-hand end plate: blanking plug in duct 14 or
- End plate with coding (position 2, internal pilot air supply)

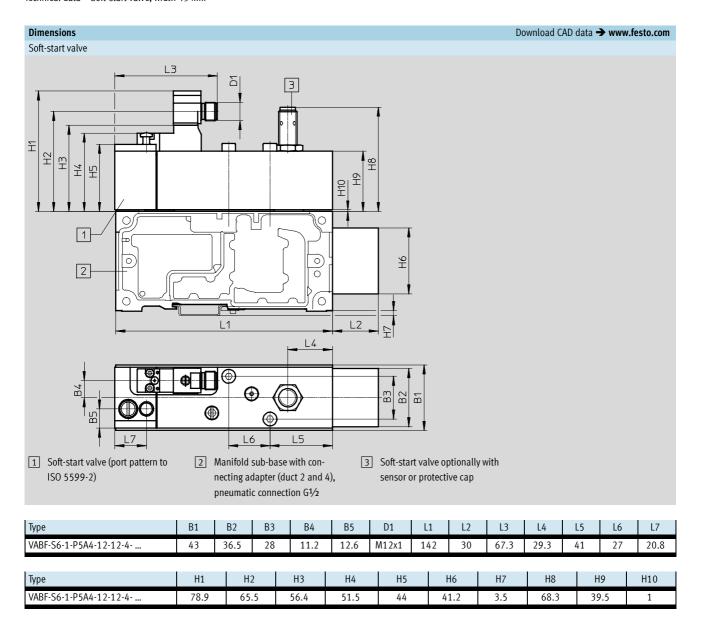
For external pilot air supply:

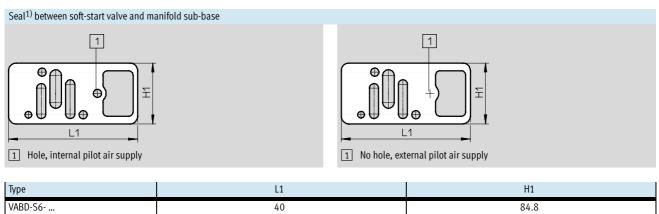
- Seal (soft-start valve manifold sub-base) with pilot air supply hole "closed" and
- Pilot air supply via duct 14 in the right-hand end plate or
- End plate with coding (position 1, external pilot air supply)



# Valve terminals VTSA/VTSA-F Technical data – Soft-start valve, width 43 mm

**FESTO** 





<sup>1)</sup> Seals included with the manifold sub-base

# **Valve terminals VTSA/VTSA-F** Technical data – Soft-start valve, width 43 mm

**FESTO** 

ordering data				
	Description	Weight [g]	Part No.	Туре
oft-start valve, 24	V DC			
	Without sensor output, pneumatic connection G½	590	558230	VABF-S6-1-P5A4-G12-4-1
	With sensor output PNP, pneumatic connection G½	605	557377	VABF-S6-1-P5A4-G12-4-1-P
	With sensor output NPN, pneumatic connection G½	605	558233	VABF-S6-1-P5A4-G12-4-1-N
oft-start valve, 11	D V AC		•	
	Without sensor output, pneumatic connection G½	590	558228	VABF-S6-1-P5A4-G12-4-2A
anifold sub-base				
	Prepared for mounting of a soft-start valve (ports for duct 2 and 4 combined), pneumatic connection G½	570	556989	VABV-S6-1Q-G12

Ordering data					
Designation	Code	Description		Part No.	Туре
Protective cap					
	-	M12, for sealing the sensor opening	10 pieces	165592	ISK-M12
Plug socket for elect	trical connect	tion of the soft-start valve			
Trug socker for elect	P1	Angled socket, type C, 2-pin, with LED		188024	MSSD-EB-M12-MONO
		<ul><li>Straight plug, M12x1, 2-pin</li><li>24 V DC</li></ul>			
	GB	<ul><li>Straight socket, M12x1, 5-pin</li><li>Open end, 4-wire</li></ul>	5 m	541328	NEBU-M12G5-K-5-LE4
Connecting cable fo	r electrical co	onnection of the proximity sensor			
	GC	Angled socket, M12x1, 5-pin	5 m	541370	NEBU-M12W5-K-5-LE3
G THE STATE OF THE		• Open end, 3-wire			
	-	Straight socket, M12x1, 5-pin	5 m	541364	NEBU-M12G5-K-5-LE3
OF THE		• Open end, 3-wire			
	-	Modular system for connecting cables	,	-	NEBU → Internet: nebu
Connecting cable fo	v alastviaal sa			_ I	
Connecting cable to	GG	• Angled socket, type C, 3-pin, with LED	2.5 m	151688	KMEB-1-24-2,5-LED
	GH	Open end, 3-wire	5 m	151689	KMEB-1-24-5-LED
	GJ	• 24 V DC, PVC	10 m	193457	KMEB-1-24-10-LED
	GK	Angled socket, type C, 3-pin	2.5 m	151690	KMEB-1-230AC-2,5
<b>*</b>	GL	Open end, 3-wire     230 V AC, PVC	5 m	151691	KMEB-1-230AC-5
//		Angled socket, type C, 4-pin, with LED	2.5 m	174844	KMEB-2-24-2,5-LED
		<ul><li>Open end, 3-wire</li><li>24 V DC, polyurethane</li></ul>	5 m	174845	KMEB-2-24-5-LED
	-	Angled socket, type C, 4-pin	2.5 m	174846	KMEB-2-230-2,5
		<ul><li> Open end, 3-wire</li><li> 230 VAC, polyurethane</li></ul>	5 m	174847	KMEB-2-230-5
Pressure gauge					
	-	0 10 bar, pneumatic connection M5		526323	MA-27-10-M5
Silencer	•				
	-	Connecting thread	G1/2	6844	U-1/2-B
Pneumatic connecti	ion accessoris		<u> </u>		
		es lanking plugs, silencers and			
other pneumatic ac	cessories can	be found in the chapter Accessories → Page: 157			
or on the Internet vi		ual search terms: gy, silencer, blanking plug			
	5	סיים בייים לייים בייים לייים בייים לייים בייים לייים ליים לייים ליים לייים ליי			

**FESTO** 

Adaptation to width 65 mm

- Valve width 65 mm ISO size 3

Flow rate

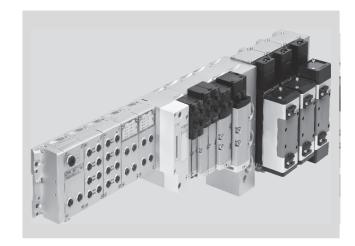
Up to 4,000 l/min

O size 3

Operating pressure
-0.9 ... 10 bar

Voltage 24 V DC

Temperature range



### Description

#### Function

The adaptation of valves, regulator and flow control plates of width 65 mm, ISO size 3 in type 04

technology further expands the scope of application of the valve terminal VTSA/VTSA-F:

- 5 valve sizes with pneumatic function integration on a valve terminal VTSA/VTSA-F
- Max. flow rate up to 4,000 l/min.
- Max. 26 solenoid coils of width 65 mm, ISO size 3 can be adapted to the valve terminal VTSA/VTSA-F. The total number of solenoid coils of all widths must not exceed 32.

### Restrictions

End plate with pilot air selector

If components of ISO size 3 are used, the end plate with pilot air selector is not available for selection.

Pilot air supply via adapter plate

If no pneumatic components are installed on the left-hand side of the adapter plate (electrical components only), ducts 12 and 14 of the adapter plate must be sealed with blanking plugs.

### Pressure zones

With ISO size 3 a max. of 2 pressure zones are possible.

Key features - Adaptation to width 65 mm

### **FESTO**

#### **Equipment options**

Valve functions for width 65 mm, ISO size 3

- 5/2-way valve
  - Single solenoid, pneumatic spring/mechanical spring
  - Double solenoid
  - Double solenoid with dominant signal
- 5/3-way valve
  - Mid-position pressurised
  - Mid-position closed
  - Mid-position exhausted

#### Special features

Fieldbus connection/CPX terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

### Multi-pin plug connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- · Any compressed air supply
- Any number of pressure zones

#### AS-interface

 1 to 8 valve positions/max. 8 solenoid coils. Auxiliary power supply is required.

#### Combinable

- Width 26 mm: valve flow rate up to 4,000 l/min
- Width 18 mm, 26 mm, 42 mm and 52 mm can be combined on a single valve terminal. Width 65 mm is mounted at the end of the VTSA/ VTSA-F configuration via adapter VABA ....



- Note

The total number of solenoid coils of all widths must not exceed 32.

### Valve terminal configurator

A valve terminal configurator is available to help you select a suitable VTSA/VTSA-F valve terminal. This makes it much easier to order the right product.

The valve terminals are fully assembled according to your order specification and are individually tested. This reduces assembly and installation time to a minimum.

You order a valve terminal VTSA using the order code:

Ordering system for VTSA

→ Internet: vtsa

Ordering system for CPX

→ Internet: cpx

## → Internet: www.festo.com

You order a valve terminal VTSA-F using the order code:

Ordering system for VTSA-F

→ Internet: vtsa-f

Ordering system for CPX

→ Internet: cpx



- Note

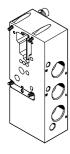
Please note that despite the basic configuration for ISO size 3 valves

- The manual override is always non-detenting.
- Exhaust air 3/5 of the adapter plate for ISO size 3 is always routed separately.
- There is no option for 90° connection plate, outlet at bottom.
- There is no option for sintered silencers.
- There is no option for pneumatic accessories.

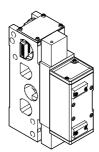
Peripherals - Pneumatic components

#### Overview of modules for width 65 mm, ISO size 3

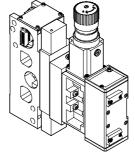
ISO 5599-2 size 3



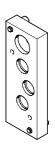




Valve with manifold sub-base



Vertical stacking



End plate

#### **Pneumatic components**

Pneumatic modules

- Manifold sub-base for ISO valves
- Size 3: (G½) 4,000 l/min

### Adapter plate

- Pressure supply connection duct 1
- Exhaust connection duct 3/5 (separated)
- External pilot air supply connection (optional) for pneumatic components on the left-hand side

#### Pneumatic modules

- Manifold sub-base for one ISO valve
- Pilot control via intermediate solenoid plate
- ISO size 3

#### Vertical stacking

- Valves
- Flow control plates
- Intermediate pressure regulator plates
- Pressure gauge
- Creation of pressure zones with 10 bar or vacuum (with external pilot air supply only)

Information on valve activation for ISO size 3

- All intermediate solenoid plates feature a non-detenting manual override
- Valve terminals with internal pilot air supply: restricted pressure range
- Valve terminals with external pilot air supply: pressure zones up to 10 bar or vacuum operation possible. In this case, the pilot air supply must be regulated and supplied externally.

#### Additional modules

- Flow control plates: one-way flow control valves can be mounted between the manifold sub-base and the valve so that the speed of travel can be set separately for single and double-acting cylinders
- Pressure regulators: intermediate pressure regulator plates for setting the contact pressure of a cylinder, either separately on duct 1, 2 or 4, or shared by 2 and 4
- Pressure gauge on pressure regulator

#### Flexible compressed air supply

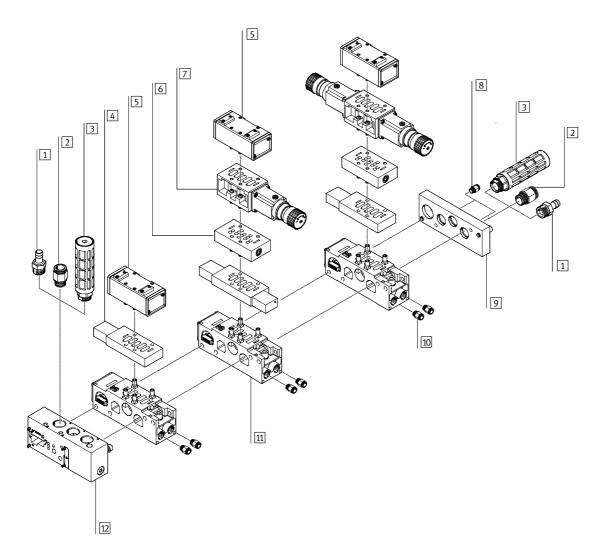
- Compressed air supply via the adapter plate or the right-hand end plate
- With large valve terminals, compressed air can be supplied at both sides

- Creation of pressure zones: maximum of 2 pressure zones, up to 10 bar as well as for vacuum, are possible for all valve sizes.
   Compressed air supply at both sides is essential in this case
- Regulated external pilot air supply should be used for pressures
   3 bar

#### Options

- Vacant positions for subsequent extensions
- All pneumatic connections can also be supplied with an NPT thread

# Pneumatic components of width 65 mm, ISO size 3



		Brief description	→ Page/Internet
1	Female hose connector 1"	-	157
2	Fitting	For compressed air supply	157
3	Silencer	For exhaust air	157
4	Intermediate solenoid plate	For pneumatically actuated standard valves	141
5	Valve	Pneumatically actuated standard valve	141
6	Flow control plate	For exhaust air flow control	142
7	Intermediate pressure regulator plate	-	142
8	Fitting	For pilot air	157
9	End plate	Right-hand end plate	142
10	Fitting	For supply air (QS 16, QS 12)	157
11	Manifold sub-base	For linking the valve terminal	142
12	Adapter plate VABA	For adaptation of ISO size 3 components to valve terminal VTSA/VTSA-F	142

**FESTO** 

Key features – Pneumatic components

### Key features - Pneumatic components

Adapter plate VABA ..



The adapter plate VABA ... is used for adaptation of valves of width 65 mm ISO size 3 to valve terminal VTSA/VTSA-F. Connections for supply/exhaust air and pilot air supply are

available.
The external pilot air used here supplies the valve terminal with valves of width 18 ... 52 mm on the left-hand side of the adapter.

The external pilot air supply for the valves with a width of 65 mm, ISO size 3 is provided via the end plate IEPR ....

### Blanking plates



Blanking plates are used to seal off vacant valve positions. No intermediate solenoid plate is mounted underneath the blanking plate. This depends on the valve used and must be ordered with the valve if

the terminal is expanded at a later

#### Valves and pilot control



The valves used are pneumatically actuated standard valves that are controlled by means of an intermediate solenoid plate.

#### Valves and flow lines

The selection of pilot air supply is made at the intermediate solenoid plate by configuring two plugs. Air can

be taken from the supply air, or from a separate air supply. A separate pilot air supply is required in principle if supply pressure is less than 3 bar (including vacuum).

In this case it is advisable to restrict

the pilot air supply to max. 10 bar with a suitable regulator.

# Valve terminals VTSA/VTSA-F Key features – Pneumatic components



Valve fo	unction		
Code	Circuit symbol	Width 65 mm	Description
0	14 2 W	•	<ul><li>5/2-way valve</li><li>With intermediate solenoid plate</li><li>Mechanical spring</li></ul>
M	12 14 5 7 12	•	<ul><li>5/2-way valve</li><li>With intermediate solenoid plate</li><li>Pneumatic spring</li></ul>
J	4   2 14   3   12	•	5/2-way valve, double solenoid  • With intermediate solenoid plate
D	14. 12 12 12 12 12 12 12 12 12 12 12 12 12	•	<ul><li>5/2-way valve, double solenoid</li><li>With intermediate solenoid plate</li><li>Dominant signal</li></ul>
G	14 5 V 3 12	•	5/3-way valve  • With intermediate solenoid plate  • Mid-position closed
Е	14 5 V 3 12	•	5/3-way valve  • With intermediate solenoid plate  • Mid-position exhausted
В	14 5 V 3 12	•	5/3-way valve  • With intermediate solenoid plate  • Mid-position pressurised
L	000	•	Blanking plate

- Note

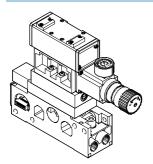
A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in

the intake air getting into the valve (e.g. when operating a suction cup).

# Valve terminals VTSA/VTSA-F Key features – Pneumatic components

## **FESTO**

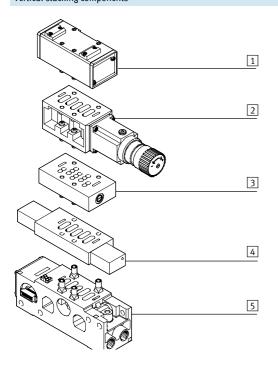
## Vertical stacking for width 65 mm



Additional components can be added to each ISO size 3 valve position between the sub-base (manifold subbase) and the valve. These functions

are known as vertical stacking modules and enable special functioning or control of an individual valve position.

### Vertical stacking components



- 1 Valve ISO size 3
- 2 Intermediate pressure regulator
- Flow control plate
- Intermediate solenoid plate
- Manifold sub-base with port pattern to DIN ISO 5599-2



Note

Certain combinations are not possible due to the design of the individual vertical stacking components.



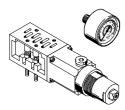


## Flow control plate, width 65 mm



Intermediate plate with integrated exhaust air flow control valves at ports 3 and 5 for regulating cylinder speed

## Intermediate pressure regulator plate and pressure gauge, for width 65 mm



Intermediate plate with integrated pressure regulator for regulating pressure at

- ports 2 and 4 (B, A)
- port 4 (A)
- port 2 (B)
- port 1 (P)

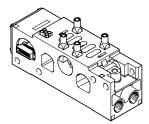
#### Easy pressure adjustment

Pressure gauges can be screwed directly into the intermediate pressure regulator plate to adjust the pressure.

Function	unctions					
Code	Circuit symbol	Width 65 mm	Description			
X	5 1 3	•	Flow control plate (with two one-way flow control valves for exhaust air flow control)			
ZA	N 14 5 4 1 2 3 12	•	Intermediate pressure regulator plate, port 1			
ZB		•	Intermediate pressure regulator plate, port 4			
ZC	45412312	•	Intermediate pressure regulator plate, port 2			
ZD	0 3 0 0	•	Intermediate pressure regulator plate, ports 2 and 4			
S T R	0		Isolating disc for creating pressure zones Duct separation 1, 3, 5 Duct separation 1 Duct separation 3, 5			
T		-	Pressure gauge for regulator, max. 10 bar			
-		-	Pressure gauge for regulator, max. 16 bar			

Key features – Pneumatic components

### Manifold sub-base for valves, width 65 mm

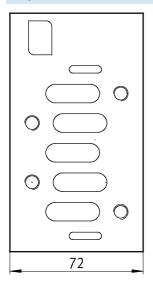


Adaptation to size 65 mm ISO size 3 is based on a modular system which consists of manifold sub-bases and valves. The manifold sub-bases contain a duct seal and an electrical interlinking module, are screwed together and thus form the support system for the valves. Inside the manifold

sub-bases are the connection ducts for supplying compressed air to and venting from the valves on the terminal as well as the working lines for the pneumatic cylinders for each valve. Each manifold sub-base is connected to the next using two screws.

Individual valve terminal sections can be isolated and further manifold sub-bases inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended, even for width 65 mm, ISO size 3.

Port pattern to ISO 5599-2 of the manifold sub-base for valves with width 65 mm

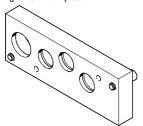


Key features - Pneumatic components

### **FESTO**

#### Compressed air supply and venting

Right-hand end plate



The adaptation to width 65 mm, ISO size 3 is supplied with compressed air via the right-hand end plate and/or the adapter plate VABA ....

Venting is via silencers or ports for ducted exhaust air on the adapter plate VABA ... and/or on the right-hand end plate.

The external pilot air supply for the valves with a width of 65 mm, ISO size 3 is provided via the end plate IEPR ....

#### Pilot air supply

When using valves with a width of 65 mm, the internal/external pilot air supply for the valves with a width of 18 ... 52 mm is provided via the adapter plate VABA-....

The external pilot air supply for the valves with a width of 65 mm is provided via the right-hand end plate IEPR ....

#### Internal pilot air supply

Internal pilot air supply can be selected if the working pressure is between 3 ... 10 bar.

The pilot air supply is then branched from the compressed air supply 1 using an internal connection. Ports 12 and 14 on the right-hand end plate are sealed with a blanking plug.

### External pilot air supply

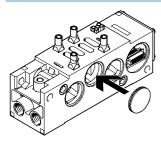
If the working pressure is not within the range from 3 ... 10 bar, you must operate the valves with a width of 65 mm, ISO size 3 using external pilot air supply. The pilot air supply is then supplied via ports 12 and 14 on the right-hand end plate.



Note

If a gradual pressure build-up is required in the system by means of an external soft-start valve, then external pilot air should be selected whereby the pilot pressure is already applied at the point of switch-on.

#### **Creating pressure zones**



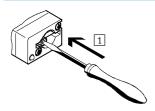
Different supply pressures are possible in the area containing the valves with a width of 65 mm by installing isolating discs between two connection blocks. When doing this it should

be noted that the isolating disc is inserted into the manifold sub-base from the right. The supply and exhaust is effected on the left-hand side via the adapter plate VABA ... and via the

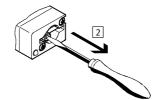
right end plate. Usually, only duct 1 has to be isolated. In special cases, isolating discs may also be inserted into exhaust ducts 3 and 5.

#### Manual override (MO)

MO with automatic return (non-detenting)



Press in the stem of the manual override using a pointed object or screwdriver.
Valve is in switching position.



2 Remove the pointed object or screwdriver. Spring force pushes the stem of the manual override back. Valve returns to its initial position (not with double solenoid valve code J, D).

# Valve terminals VTSA/VTSA-F Key features – Electrical components

**FESTO** 

## **Electrical connection concept**

Replacing the solenoid coil fuse

Each solenoid coil is protected with a (fast-blowing) 0.315 A fuse. These fuses are located behind the cover of each manifold sub-base on the printed circuit board. Each single solenoid manifold sub-base has one fuse, while

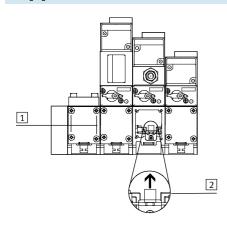
each double solenoid manifold sub-base has two fuses.



Note

Make sure that there is sufficient clearance for maintenance purposes.

## Changing the solenoid coil fuse

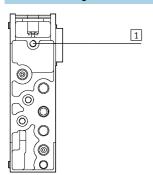


- 1 Loosen the fastening screws in the cover
- Carefully remove the fuse from its base. Right fuse for valve solenoid 14 Left fuse for valve solenoid 12



Key features – Assembly

## Rear side mounting

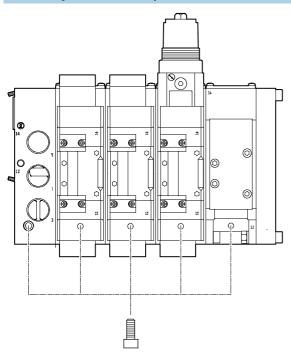


1 Blind hole for rear side mounting

The rear side of the manifold sub-bases has holes (blind holes) for mounting the valve terminal on machines or metal racks (rear side mounting).

M8 threads need to be cut for this purpose.

### Wall mounting in the area of the adaptation to width 65 mm, ISO size 3



- With screws M8 on the adapter plate and the manifold sub-bases
- Holes (blind holes) on the underside of the manifold sub-bases
- Hole (through-hole) in the adapter
  plate.



The mounting holes of every second manifold sub-base must be used for the wall mounting of a valve terminal VTSA-ASI in size ISO 3.

# Valve terminals VTSA/VTSA-F Technical data – General technical data



General technical data for valve functions			
Design			
• Valves	Piston spool valve		
Intermediate pressure regulator plate	Pressure regulator with secondary venting		
Width [mm]	65		
Nominal size [mm]	14.5		
Type of mounting			
• Valves	With through-holes on the manifold sub-base		
Flow control plate	With through-holes on the manifold sub-base		
Intermediate pressure regulator plate	With through-holes on the manifold sub-base		
Mounting position	Any		
Manual override	Non-detenting		
Pneumatic connections – Threaded conne	ection		
Supply air 1	G1		
Exhaust air 3/5	G1		
Working lines 2/4	G1/2		
Pilot air supply 12/14	G½		

Standard nominal flow rate						
Valves						
Flow rate of valve	[l/min]	4,500				
Flow rate of valve on valve	[l/min]	4,000				
terminal						
Intermediate pressure regulator plate						
Flow rate	[l/min]	1,800				

Operating and environmenta	l conditions								
Valve functions, adapter plate									
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]							
Note about the operating/		Lubricated operation possible (required during subsequent operation)							
pilot medium									
Operating pressure	[bar]	-0.9 +10							
Operating pressure for valve	[bar]	3 10							
terminal with internal pilot									
air supply									
Pilot pressure	[bar]	3 10							
Pressure regulation range	[bar]	0 12							
Intermediate pressure									
regulator plate									
Ambient temperature	[°C]	-5 +50							
Temperature of medium	[°C]	-5 +50							
Storage temperature	[°C]	-20 +40 (for long-term storage)							
Mounting position		Any							
Relative air humidity	[%]	90							

Pneumatic characteristic data									
Valve function order code	alve function order code O M J D G E B						В		
Reset method									
Pneumatic spring	-				-	-	-		
Mechanical spring		-	-	-					

# Valve terminals VTSA/VTSA-F Technical data – General technical data



Valve switching times										
Valve function order code	Valve function order code		0		M	J	D	G	E	В
Width 65 mm, nominal operating voltage 24 V DC										
Switching times [ms]	On	13	29	-	-	17	18	16		
	Off	43	36	-	-	61	63	60		
	Change-	-	_	0	-	-				
	over			O				_		

Electrical data – Solenoid coil						
Protection against electric shock	By means of PELV power supply unit					
(protection against direct and indirect						
contact to EN 60204-1/IEC 204)						
Operating voltage [V]	24 DC ±10%					
Electrical power [W]	3.1 (130 mA at 24 V DC)					
consumption per coil						
Duty cycle	100% (50% concurrence)					
Protection class to EN 60529	IP65 (in assembled state)					
Relative air humidity [%]	90% at 40°C, non-condensing					

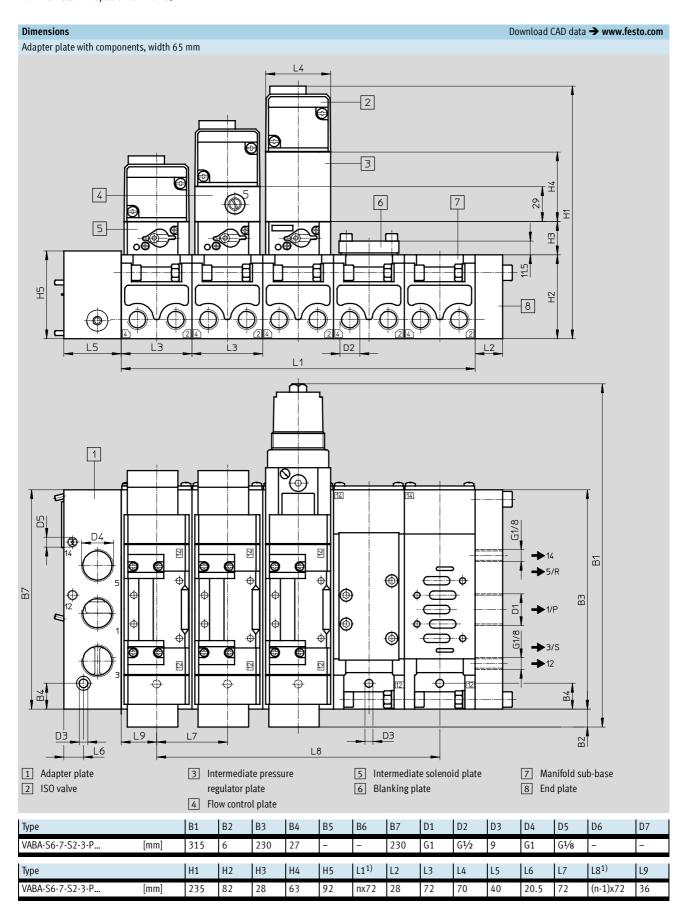
Electrical data – Adapter plate							
Width		60 mm					
Operating voltage	[V]	24 DC ±10%					
Max. acceptable current	[mA]	500					
load per signal							
Duty cycle		100%					
Protection class		IP65, NEMA 4 (for all types of signal transmission in assembled state)					

Materials						
Valves	Die-cast aluminium, steel					
Adapter plate	Wrought aluminium alloy					
Seals	Nitrile rubber					
Flow control plate	Anodised aluminium, brass					
Intermediate pressure regulator plate	Die-cast aluminium, steel					
Screws	Galvanised steel					
Note on materials	RoHS-compliant					

Product weight	
Approx. weight [g]	
Adapter plate	2,600
Manifold sub-base	1,120
Right-hand end plate	1,120
Intermediate solenoid plate	500
Valves	
Single solenoid, double solenoid	760
Mid-position	840
Blanking plate	180
Flow control plate	850
Intermediate pressure regulator plate	
• P, B, A	1,120
• A/B	1,770

<sup>1)</sup> Including manifold sub-base, intermediate solenoid plate and valve

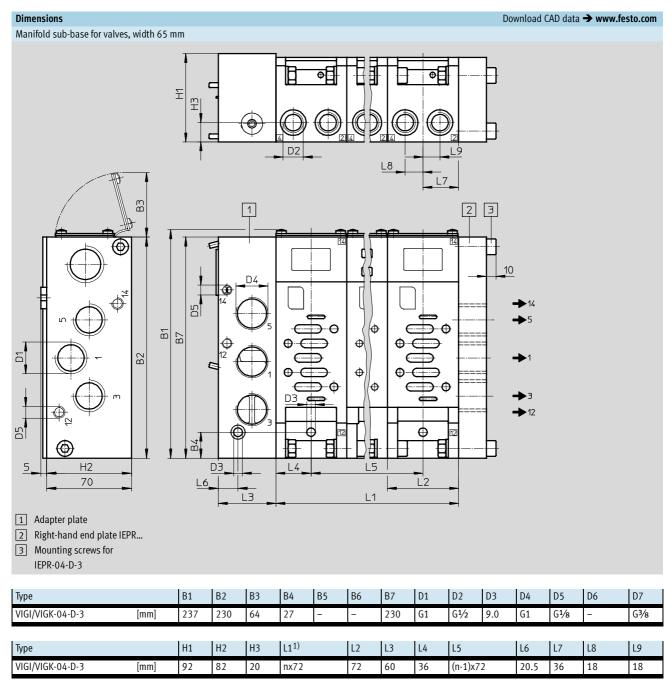
Technical data – Adaptation to width 65 mm



<sup>1)</sup> n = number of valves

# Valve terminals VTSA/VTSA-F Technical data – Dimensions

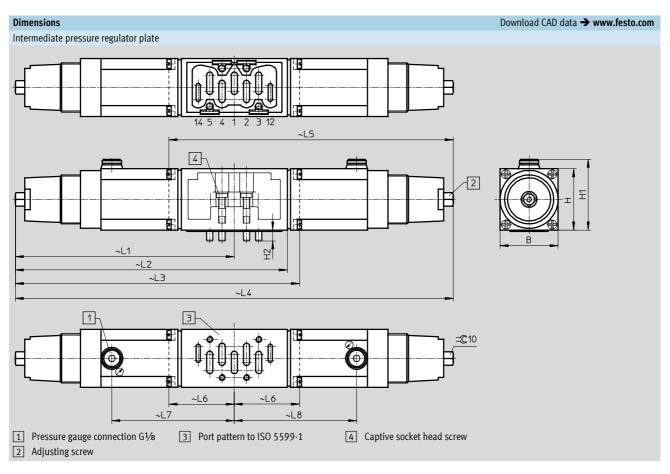
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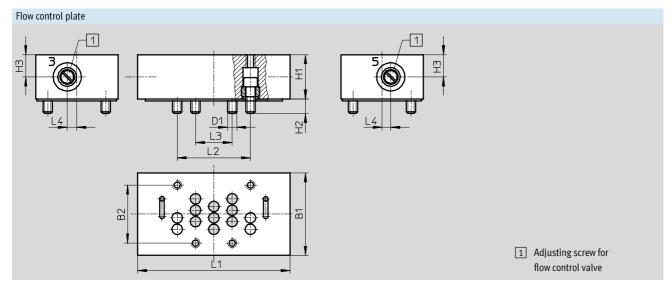
<sup>1)</sup> n = number of valves

# Valve terminals VTSA/VTSA-F Technical data – Dimensions

**FESTO** 



Туре		В	Н	H1	H2	L1	L2	L3	L4	L5	L6	L7	L8
LR-ZP-A-D-3	[mm]	70	63	65	14	201.5	-	274	-	-	-	119	-
LR-ZP-B-D-3	[mm]	70	63	65	14	201.5	-	-	-	274	72.5	-	119
LR-ZP-A/B-D-3	[mm]	70	63	65	14	201.5	-	-	403	-	-	119	119
LR-ZP-P-D-3	[mm]	70	63	65	14	201.5	260	-	-	-	-	119	-



Туре	B1	B2	D1	H1		H3	L1	L2	L3	L4
GRO-ZP-3-ISO-B [mm]	70	48	M8	33	12	16.5	132	64	32	7

# Valve terminals VTSA/VTSA-F Ordering data – Individual valve 24 V DC



rdering data				
signation	Code	Description	Part No.	Type
eumatic valve v	with intermed	iate solenoid plate		
<u></u>	0	• 5/2-way valve, single solenoid, mechanical spring return	120362	MUH-5/2-D-3-FRC-VI
		With intermediate solenoid plate		
	M	5/2-way valve, pneumatic spring return	120361	MUH-5/2-D-3C-VI
		With intermediate solenoid plate		
	J	• 5/2-way valve, double solenoid	120366	JMUH-5/2-D-3C-VI
	<b>7</b>	With intermediate solenoid plate		
45	D	• 5/2-way valve, double solenoid, dominant signal	120367	JDMUH-5/2-D-3C-VI
		With intermediate solenoid plate		
	G	• 5/3-way valve, mid-position closed	120363	MUH-5/3G-D-3C-VI
		With intermediate solenoid plate		
	E	• 5/3-way valve, mid-position exhausted	120364	MUH-5/3E-D-3C-VI
		With intermediate solenoid plate		
	В	• 5/3-way valve, mid-position pressurised	120365	MUH-5/3B-D-3C-VI
		With intermediate solenoid plate		•
		· · · · · · · · · · · · · · · · · · ·		
neumatic valve				
<u> </u>	-	5/2-way valve, single solenoid, (for Code O, M)	151863	VL-5/2-D-3-FR-C
		mechanical spring return		
	-	5/2-way valve, (for Code O, M)	151864	VL-5/2-D-3-C
		pneumatic spring return		
	_	5/2-way valve, double solenoid (for Code J, D, G, E, B)	151865	J-5/2-D-3-C
	-	5/2-way valve, double solenoid, (for Code J, D, G, E, B)	151866	JD-5/2-D-3-C
		dominant signal		
	_	5/3-way valve, mid-position closed (for Code J, D, G, E, B)	151867	VL-5/3G-D-3-C
	_	5/3-way valve, mid-position exhausted (for Code J, D, G, E, B)	151868	VL-5/3E-D-3-C
	_	5/3-way valve, mid-position pressurised (for Code J, D, G, E, B)	151869	VL-5/3B-D-3-C
				,
termediate sole	noid plate for	pneumatic valve		
^	<u> </u> -	For actuation of a single solenoid, pneumatically actuated directional control	34934	MUH-ZP-D-3-24G
		valve (for Code O, M)		
	<u>,</u>		2122	MUNIC TR B C C C
Y.	<b>9</b>  -	For actuation of double solenoid, pneumatically actuated directional control	34935	MUHX2-ZP-D-3-24G
4		valves or 5/3-way valves (for Code J, D, G, E, B)		

# Valve terminals VTSA/VTSA-F Accessories – Adaptation to width 65 mm

Ordering data				
Designation	Code	Description	Part No.	Туре
Adapter plate				
(00)	_	Adapter plate for adaptation of ISO size 3 components to valve terminal VTSA/VTSA-F (external pilot air)	1302079	VABA-S6-7-S2-3-P-G1
	-	Adapter plate for adaptation of ISO size 3 components to valve terminal VTSA/VTSA-F (internal pilot air)	1302090	VABA-S6-7-S2-3-P-B-G1
Blanking plate				
000	L	Blanking plate for vacant position	2241744	IAP-04-D-3
Manifold sub-base, po	ort pattern	ı to ISO 5599-2		
<u></u>	M	1 valve position, 2 addresses, for double solenoid valves (with QS 16)	18841	VIGI-04-D-3
	MK	1 valve position, 2 addresses, for double solenoid valves (with QS 12)		
000	N	1 valve position, 1 address, for single solenoid valves (with QS 16)	18835	VIGM-04-D-3
	NK	1 valve position, 1 address, for single solenoid valves (with QS 12)		Tiom 04 b 3
	·			
Right-hand end plate	ı	With supply air/exhaust air, internal/external pilot air supply	18880	IEPR-04-D-3
0.00000		(internal/external pilot air is regulated via MUH plate (solenoid valve))		
Flow control plate				
1.5.5.5.1 0	X	Flow control plate (with two one-way flow control valves for exhaust air flow control)	119674	GRO-ZP-3-ISO-B
Intermediate pressure	rogulator	v plata		
Intermediate pressure	ZA	Port 1	119672	LR-ZP-P-D-3
	ZB	Port 4	119630	LR-ZP-A-D-3
	ZC	Port 2	119631	LR-ZP-B-D-3
	ZD	Port 2 and 4	119632	LR-ZP-A/B-D-3
Isolating disc				
	Т	Duct separation 1	18910	NSC-04-D-3
$(\!($	R	Duct separation 3, 5	$\dashv$	
	S	Duct separation 1, 3, 5		
Pressure gauge			•	
Tressure gauge	Т	For regulator, max. 10 bar	162835	MA-40-10-1/8-EN
	-	For regulator, max. 16 bar	529046	MA-40-16-1/8-EN-DPA

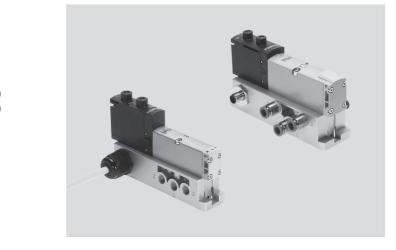
# Valve terminals VTSA/VTSA-F Technical data – Valves on individual sub-base

**FESTO** 

- N - Flow rate Width 18 mm: up to 600 l/min Width 26 mm: up to 1,200 l/min Width 42 mm: up to 1,500 l/min Width 52 mm: up to 3,400 l/min

- **\** - Voltage 24 V DC 110 V AC - **[]** - Valve width to ISO 15407-2

- 18 mm
- 26 mm to ISO 5599-2
- 42 mm (ISO 1)
- 52 mm (ISO 2)



General technical data											
Design		Piston spool valve									
Sealing principle		Soft									
Actuation type		Electrical									
Type of control		Piloted									
Exhaust function, with flow con	trol	Via individual sub-base									
Lubrication		Lubricated for life									
Type of mounting		Through-hole to ISO 15407-2									
Mounting position		Any									
Manual override		Detenting, non-detenting, covered									
Pneumatic connections – Threa	aded conr	ection									
Width		18 mm	26 mm	42 mm	52 mm						
Pneumatic connection		Via sub-base									
Supply port	1	G1/8	G1/4	G3/8	G1/2						
Exhaust port	3/5	G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>						
Working port	2/4	G1/8	G1/4	G3/8	G <sup>1</sup> / <sub>2</sub>						
External pilot air supply port	14	M5	G1/8	G1/8	G1/8						
Pilot exhaust air port	12	M5	G1/8	G1/8	G1/8						

# **Valve terminals VTSA/VTSA-F** Technical data – Valves on individual sub-base

**FESTO** 

Standard nominal flow rate [l/min]																	
Valve function order code	VC	VV	N	K	Н	Р	Q	R	М	0	J	D	В	Е	G	SA	SB
Width 18 mm																	
Flow rate of valve	700		600	1					750				700 <sup>1</sup>			-	-
Flow rate of valve on individual	500		500	1					600				500 <sup>1</sup>	l)	550	-	-
sub-base													3302	2)			
Width 26 mm																	
Flow rate of valve	1,350		1,2	50					1,40	00			1,40 700 <sup>2</sup>			1,400 <sup>1)</sup> 700 <sup>2)</sup>	700
Flow rate of valve on individual	1,100		1,10	00					1,20	00			1,20	01)		1,200 <sup>1)</sup>	700
sub-base													7002	2)		700 <sup>2)</sup>	
Width 42 mm																	
Flow rate of valve	1,600		1,60	00					2,00	00			1,90 950 <sup>2</sup>			-	-
Flow rate of valve on individual	1,400		1,20	00					1,50	00			1,40	01)		-	-
sub-base													8002	2)			
Width 52 mm																	
Flow rate of valve	4,000	-	3,00	00					4,00	00			3,60 1,70			-	
Flow rate of valve on individual sub-base	3,400	-	2,60	00					3,40	00			3,20 1,70			-	-

Switching position
 Mid-position

Operating and environmental conditions							
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]						
Note about the operating/	Lubricated operation possible (required during subsequent operation)						
pilot medium							
Operating pressure [bar]	-0.9 +10						
Ambient temperature [°C]	-5 +50						
Certification	cULus recognized (OL)						
CE marking	To EU Low Voltage Directive (including variants with round plug M12, VABS-S4R3-EX2, but not for variants with round						
(see declaration of conformity)	plug M12, VABS-S4R3)						
Protection class	IP65, NEMA 4 (for all types of signal transmission in assembled state)						



Pneumatic characteristic data																	
Valve function order code	VC	VV	N	K	Н	Р	Q	R	М	0	J	D	В	G	E	SA	SB
Direction of flow																	
Any	-		-	-	-	-	-	-								-	
Reversible only	-	-	-	-	-				-	-	-	-	-	-	-	-	-
Non-reversible		-				-	-	-	-	-	-	-	-	-	-		-
Reset method																	
Pneumatic spring				-						-	-	-	-	-	-		
Mechanical spring	-	-	-		-	-	-	-	-		-	-				-	-

Valve switching times																		
Valve function order code <sup>1)</sup>		VC	VV	N	K	Н	Р	Q	R	М	0	J	D	В	G	E	SA	SB
Width 18 mm, nominal opera	iting voltage	24 V D	C/110	V AC														
Switching times [ms]	On	12	12	12	12	12	25	25	25	22	12	-	-	15	15	15	-	-
	Off	30	30	30	30	30	12	12	12	28	38	-	-	44	44	44	-	-
	Change-	-	-	-	-	-	-	-	-	-	-	11	13	-	-	-	-	-
	over																	
Width 26 mm, nominal opera									1						1	1	1	
Switching times [ms]	On	20	20	20	20	20	32	32	32	25	20	-	-	22	22	22	9/22	9/19
	Off	38	38	38	38	38	30	30	30	45	65	-	-	65	65	65	49	36
	Change-	-	-	-	-	-	-	-	-	-	-	18	21	-	-	-	33	32
	over																	
Width 42 mm naminal anare	ting volte ==	241/0	r															
Width 42 mm, nominal opera				20	20	20	124	2.6	2.6	27	122	1_		22	122	122	1_	1_
Switching times [ms]	On Off	20 38	20 38	20 38	20	20	34	34	34 28	27	22		-	22	22	22	-	
		38	38	38	38	38	28	28	28	45	60	-	19	65	65 -	65 -	-	-
	Change-	_	_	_	-	_	_	-	-	-	-	16	19	_	_	_	_	_
	over																	
Width 42 mm, nominal opera	iting voltage	110 V	AC.															
Switching times [ms]	On	22	22	22	22	22	34	34	34	20	20	Ī-	T-	22	22	22	-	Ī-
•	Off	46	46	46	46	46	38	38	38	55	55	_	-	68	68	68	_	-
	Change-	-	-	-	-	-	-	-	-	-	-	16	19	-	-	-	-	-
	over																	
					1			1										
Width 52 mm, nominal opera	iting voltage	24 V D	C with I	holding	curren	t reduct	ion											
Switching times [ms]	On	14	-	20	20	20	30	30	30	40	20	-	-	23	23	23	-	-
	Off	35	-	35	35	35	30	30	30	45	60	-	-	60	60	60	-	-
	Change-	-	-	-	-	-	-	-	-	-	-	18	18	-	-	-	-	-
	over																	
Width 52 mm, nominal opera	ıting voltage		AC															
Switching times [ms]	On	35	-	35	35	35	50	50	50	70	25	-	-	30	30	30	-	-
	Off	70	-	70	70	70	65	65	65	90	110	-	-	100	100	100	-	-
	Change-	-	-	-	-	-	-	-	-	-	-	35	35	-	-	-	-	-
	over																	

Not for individual sub-base with round plug type VABS ...B-R3
 Order code SA, switching time 22 ms for control side 12, 9 ms for control side 14
 Order code SB, switching time 19 ms for control side 12, 9 ms for control side 14



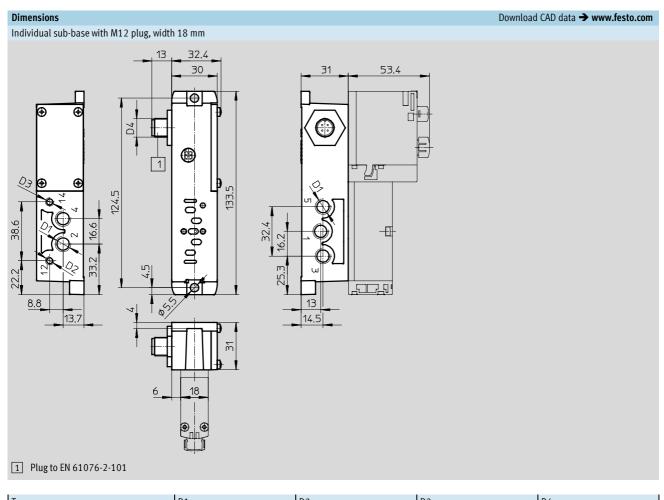
Electrical data		
Acceptable current load at 40°C	[A]	2 (1 A per coil)
Protection class to EN 60529		IP65, NEMA 4 (for all types of signal transmission in assembled state)
Variants with round plug M12	2	
Operating voltage range	[V DC]	24 ±10% (with variants with round plug M12 VABSR3)
Surge resistance	[kV]	0.8
Degree of contamination		3
Duty cycle	[%]	100%
Variants with cable connector	ſ	
Operating voltage range	[V AC]	110 ±10% (50 60 Hz) (with variants with cable and spring-loaded terminal VABSK1/C1)
Surge resistance	[kV]	4
Degree of contamination		3
Duty cycle	[%]	100%



A cable connector is needed to ensure the IP protection class and  $% \left( 1\right) =\left( 1\right) \left( 1$ to protect against tensile load, twisting and bending.

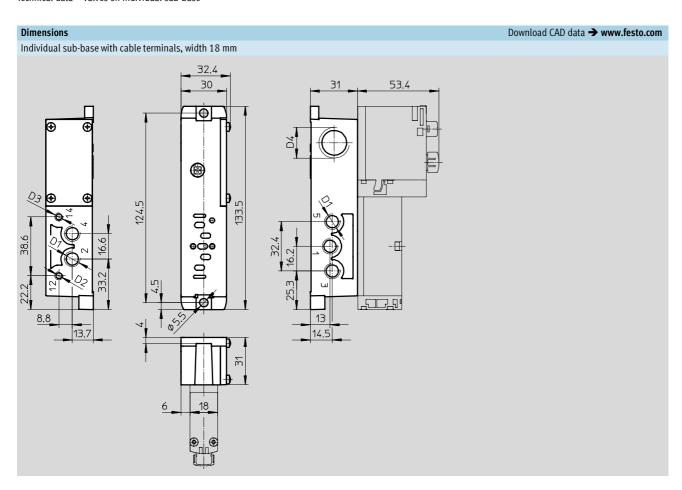
Materials							
Width	18 mm	26 mm	42 mm	52 mm			
Sub-base	Die-cast aluminium	Die-cast aluminium					
Valve	Die-cast aluminium, reinforce	Die-cast aluminium, reinforced polyamide					
Seals	Vitrile rubber, elastomer (support made of steel)						

Product weight [g]				
Width	18 mm	26 mm	42 mm	52 mm
Valves				
5/3-way solenoid valve	191	320	456	780
(code: B, G, E)				
5/3-way solenoid valve	-	301	-	-
(code: SA, SB)				
5/2-way valve, single solenoid	163	293	426	702
(code: M, O)				
5/2-way valve,	172	276	439	732
double solenoid (code: J, D)				
2x 3/2-way solenoid valve	190	335	442	740
(code: N, K, H, P, Q, R)				
2x 2/2-way solenoid valve	190	335	442	740
(code: VC, VV)				
Individual connection				
Individual sub-base	192	302	386	815



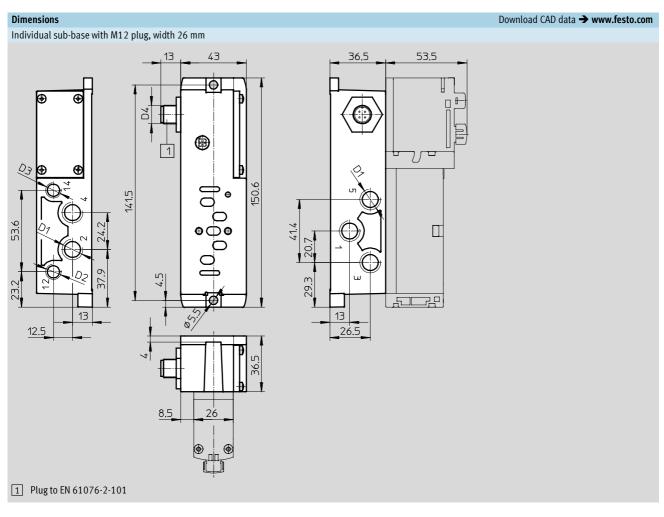
lype	D1	D2	D3	D4				
External pilot air supply								
VABS-S4-2S-G18-R3	G <sup>1</sup> / <sub>8</sub>	M5	M5	M12x1				
Internal pilot air supply								
VABS-S4-2S-G18-B-R3	G½	M5	-	M12x1				

 $<sup>\</sup>cdot$  |  $\cdot$  | Note: This product conforms to ISO 1179-1 and to ISO 228-1



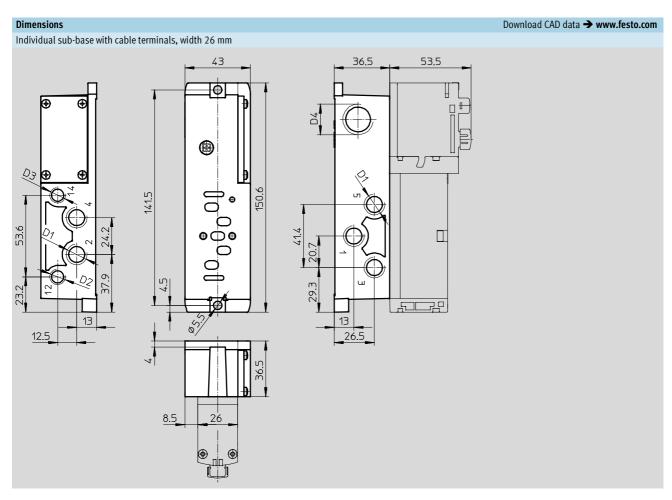
Туре	D1	D2	D3	D4				
External pilot air supply								
VABS-S4-2S-G18-K2	G1/8	M5	M5	M20x1.5				
Internal pilot air supply								
VABS-S4-2S-G18-B-K2	G1/8	M5	-	M20x1.5				

 $<sup>| \ | \ |</sup>$  Note: This product conforms to ISO 1179-1 and to ISO 228-1



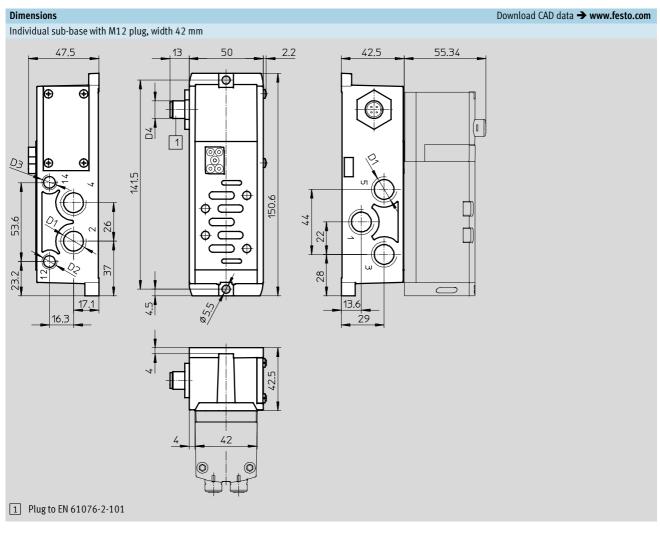
Type	D1	D2	D3	D4				
External pilot air supply								
VABS-S4-1S-G14-R3	G1/4	G1/8	G1/8	M12x1				
Internal pilot air supply								
VABS-S4-1S-G14-B-R3	G1⁄4	G1/8	-	M12x1				

Note: This product conforms to ISO 1179-1 and to ISO 228-1



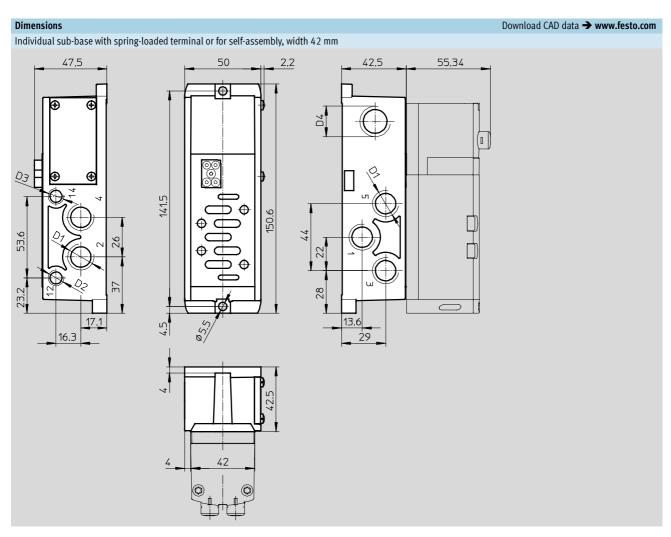
Туре	D1	D2	D3	D4				
External pilot air supply								
VABS-S4-1S-G14-K2	G1/4	G1/8	G <sup>1</sup> / <sub>8</sub>	M20x1.5				
Internal pilot air supply								
VABS-S4-1S-G14-B-K2	G1/4	G1/8	-	M20x1.5				

<sup>·</sup> Note: This product conforms to ISO 1179-1 and to ISO 228-1



Type	D1	D2	D3	D4				
External pilot air supply								
VABS-S2-1S-G38-R3	G3/8	G <sup>1</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>8</sub>	M12x1				
Internal pilot air supply								
VABS-S2-1S-G38-B-R3	G3/8	G1/8	-	M12x1				

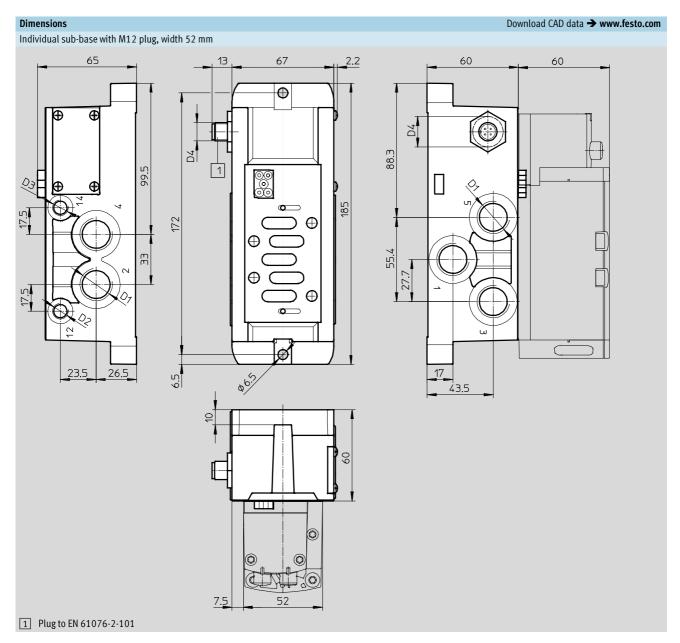
 $<sup>\</sup>cdot$  |  $\cdot$  Note: This product conforms to ISO 1179-1 and to ISO 228-1



Туре	D1	D2	D3	D4				
External pilot air supply								
VABS-S2-1S-G38-K1	G3/8	G1/8	G1/8	M20x1.5				
VABS-S2-1S-G38-C1	G3/8	G1/8	G1/8	M20x1.5				
			•	·				
Internal pilot air supply								
VABS-S2-1S-G38-B-K1	G3/8	G <sup>1</sup> / <sub>8</sub>	-	M20x1.5				
VABS-S2-1S-G38-B-C1	G3/8	G1/8	_	M20x1.5				

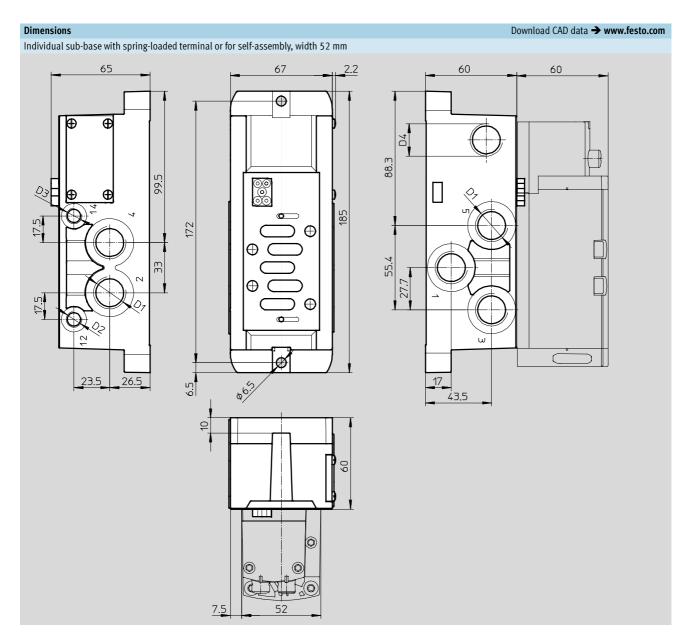
Note: This product conforms to ISO 1179-1 and to ISO 228-1





Туре	D1	D2	D3	D4				
External pilot air supply								
VABS-S2-2S-G12-R3	G <sup>1</sup> / <sub>2</sub>	G <sup>1</sup> / <sub>8</sub>	G1/8	M12x1				
Internal pilot air supply								
VABS-S2-2S-G12-B-R3	G <sup>1</sup> / <sub>2</sub>	G <sup>1</sup> / <sub>8</sub>	_	M12x1				

 $<sup>\</sup>cdot$  |  $\cdot$  | Note: This product conforms to ISO 1179-1 and to ISO 228-1



Туре	D1	D2	D3	D4
External pilot air supply				
VABS-S2-2S-G12-K1	G½	G1/8	G1/8	M20x1.5
VABS-S2-2S-G12-C1	G1/2	G1/8	G1//8	M20x1.5
Internal pilot air supply				
VABS-S2-2S-G12-B-K1	G1/2	G1/8	-	M20x1.5
VABS-S2-2S-G12-B-C1	G1/2	G1/8	-	M20x1.5

Note: This product conforms to ISO 1179-1 and to ISO 228-1



# Valve terminals VTSA/VTSA-F Accessories – Individual connection



	Description		Width	Part No.	Type
ividual sub-bas	se, electrical connection with plug connector M12 (withou	t CE marking)	•		
100000000000000000000000000000000000000	Threaded connection, internal pilot air supply	Connections G <sup>1</sup> / <sub>8</sub>	18 mm	541070	VABS-S4-2S-G18-B-R3
		Connections G <sup>1</sup> / <sub>4</sub>	26 mm	541069	VABS-S4-1S-G14-B-R3
		Connections G3/8	42 mm	546104	VABS-S2-1S-G38-B-R3
		Connections G <sup>1</sup> / <sub>2</sub>	52 mm	555645	VABS-S2-2S-G12-B-R3
	Threaded connection, external pilot air supply	Connections G <sup>1</sup> /8	18 mm	541064	VABS-S4-2S-G18-R3
		Connections G1/4	26 mm	541063	VABS-S4-1S-G14-R3
		Connections G3/8	42 mm	546101	VABS-S2-1S-G38-R3
		Connections G <sup>1</sup> / <sub>2</sub>	52 mm	555640	VABS-S2-2S-G12-R3
dividual sub-ba	se, electrical connection via cable terminals				
	Threaded connection, internal pilot air supply	Connections G½8	18 mm	541067	VABS-S4-2S-G18-B-K2
Threaded connection, ex		Connections G1/4	26 mm	541065	VABS-S4-1S-G14-B-K2
	Threaded connection, external pilot air supply	Connections G½8	18 mm	539723	VABS-S4-2S-G18-K2
		Connections G1/4	26 mm	539725	VABS-S4-1S-G14-K2
ividual sub-ba	se, electrical connection via spring-loaded terminal				
	Threaded connection, internal pilot air supply	Connections G3/8	42 mm	546762	VABS-S2-1S-G38-B-C1
		Connections G <sup>1</sup> / <sub>2</sub>	52 mm	555643	VABS-S2-2S-G12-B-C1
	Threaded connection, external pilot air supply	Connections G3/8	42 mm	546760	VABS-S2-1S-G38-C1
		Connections G1/2	52 mm	555638	VABS-S2-2S-G12-C1
	,	•			
dividual sub-ba	se, electrical connection via cable (open end)				
	Threaded connection, internal pilot air supply	Connections G3/8	42 mm	546102	VABS-S2-1S-G38-B-K1
		Connections G <sup>1</sup> / <sub>2</sub>	52 mm	555641	VABS-S2-2S-G12-B-K1
	Threaded connection, external pilot air supply	Connections G <sup>3</sup> / <sub>8</sub>	42 mm	546099	VABS-S2-1S-G38-K1

# Valve terminals VTSA/VTSA-F Accessories – Individual connection

Internet → connection technology, silencer, blanking plug

Ordering data				
	Description		Part No.	Туре
Plug socket for elec	trical connection of individual valves			
	Angled socket, M12x1, 4-pin, type A, screw terminal	ngled socket, M12x1, 4-pin, type A, screw terminal		
Connecting cable for	or electrical connection of individual valves at the individual elect	rical connection 6 way or 10	W2W	
connecting cable it	Angled socket, M12x1, 4-pin	5 m	164258	SIM-M12-4WD-5-PU
	• Open end, 4-wire	J III	104230	3III-III 2-4WD-3-1 0
	Straight socket, M12x1, 5-pin	5 m	541364	NEBU-M12G5-K-5-LE3
O THE	• Open end, 3-wire			
	Angled socket, M12x1, 5-pin	5 m	541370	NEBU-M12W5-K-5-LE3
C. Marie Control	Open end, 3-wire			
	Modular system for connecting cables	-	_	NEBU
				→ Internet: nebu
Pneumatic connect	ion accessories			
	ble fittings, blanking plugs, silencers and			
	ccessories can be found in the chapter Accessories $\rightarrow$ page: 157			
•	ia the individual search terms:			

Description			Part No.	Туре	
ributor					
15-pin Sub-D socket/8x 3-pin M8 plugs		8 I/Os	177669	MPV-E/A08-M8	
15-pin Sub-D socket/12x 3-pin M8 plugs 1		12 I/Os	177670	MPV-E/A12-M8	
15-pin cable/8x 5-pin M12 plugs 8 I/Os		8 I/Os	177671	MPV-E/A08-M12	
Connecting thread G1/4 for tubing O.D.	12 mm	10 pieces	186350	QS-G <sup>1</sup> ⁄ <sub>4</sub> -12	
	10 mm	10 pieces	186101	QS-G <sup>1</sup> / <sub>4</sub> -10	
	8 mm	·	186099	QS-G <sup>1</sup> / <sub>4</sub> -8	
Connecting thread G½ for tubing O.D.	10 mm	10 pieces	190643	QS-G <sup>1</sup> /8-10	
	8 mm	10 pieces	186098	QS-G <sup>1</sup> / <sub>8</sub> -8	
	6 mm	10 pieces	186096	QS-G <sup>1</sup> / <sub>8</sub> -6	
Connecting thread G½ for tubing O.D.	12 mm	1 piece	186104	QS-G <sup>1</sup> / <sub>2</sub> -12	
	16 mm	1 piece	186105	QS-G <sup>1</sup> / <sub>2</sub> -16	
Connecting thread G3/8 for tubing O.D.	10 mm	10 pieces	186102	QS-G3/8-10	
	12 mm	10 pieces	186103	QS-G3/8-12	
·					
ctor					
For right-hand end plate				N-3/4-P-19 N-1-P-19	
			372200	N-1-P-19	
For adapter plate	R1	K1			
	•		•		
Connecting thread				U-1/8-B	
	G½ G¾			U-1/4	
				U-1/2-B	
				U-3/4-B	
	61		151990	U-1-B	
Connecting thread	IMS	10 pieces	3843	B-M5	
Connecting timeau				B-1/8	
				B-1/4	
	G <sup>1</sup> / <sub>2</sub>	10 pieces	3571	B-1/2	
	G3/4	1 piece	3572	B-3/4	
	G1	1 piece	5763	B-1	
	101				
	GI	-	1	_	
nnection accessories		- p			
onnection accessories ible fittings, blanking plugs and silencers can be found	l d1	121			
onnection accessories ible fittings, blanking plugs and silencers can be found the individual search terms:	- UI	1 1 1 1 1 1			
	15-pin Sub-D socket/8x 3-pin M8 plugs  15-pin Sub-D socket/12x 3-pin M8 plugs  15-pin Cable/8x 5-pin M12 plugs  Connecting thread G1/4 for tubing O.D.  Connecting thread G1/2 for tubing O.D.  Connecting thread G3/8 for tubing O.D.  Connecting thread G3/8 for tubing O.D.	ibutor   15-pin Sub-D socket/8x 3-pin M8 plugs   15-pin Sub-D socket/12x 3-pin M8 plugs   15-pin cable/8x 5-pin M12 plugs   15-pin cable/8x 5-pin M12 plugs   16 mm   10 mm   8 mm   6 mm   6 mm   6 mm   10 mm   16 mm   10 m	15-pin Sub-D socket/8x 3-pin M8 plugs	15-pin Sub-D socket/8x 3-pin M8 plugs	