FESTO



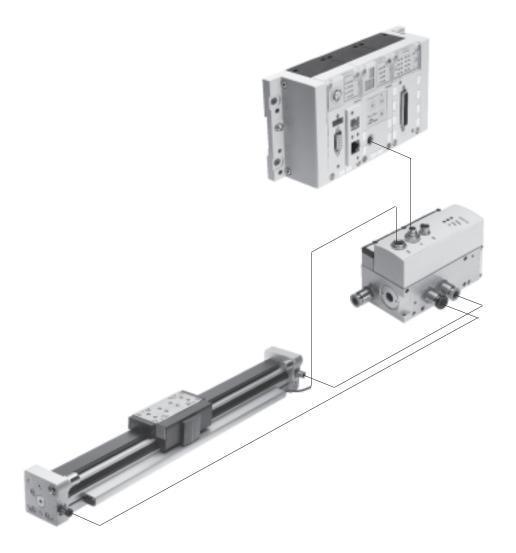
Overviev



Servo-pneumatic drive technology

Positioning and Soft Stop applications as an integral component of the valve terminal CPX – the modular peripheral system for decentralised automation tasks. The modular design means that valves, digital inputs and outputs, positioning modules and end-position controllers, as appropriate to the application, can be combined in almost any way on the CPX terminal.

- Pneumatics and electrics control and positioning on one platform
- Innovative positioning technology piston rod drives, rodless drives, rotary drives
- Actuation via fieldbus
- Remote maintenance, remote diagnostics, web server, SMS and e-mail alert are all possible via TCP/IP
- Modules can be quickly exchanged and expanded without altering the wiring



Key features



Axis controllers CPX-CMAX



Free choice:

Position and force control, directly actuated or selected from one of 64 configurable position sets. If you are looking for something

the configurable function for switching to the next set enables simple functional sequences to be realised in the axis controller CPX-CMAX.

Everything is recognisable: the auto-identification function identifies each station with its device data on the controller CPX-CMAX.

Also included:

The functional scope of the controller CPX-CMAX includes actuation of a brake or clamping unit via the proportional directional control valve VPWP.

Up to 7 modules (max. 7 axes) can be operated in parallel and independently of each other.
Commissioning via FCT (Festo configuration software) or via fieldbus:

no programming, only configuration.

Technical data → Internet: cpx-cmax

Advantages:

- Greater flexibility
- OEM friendly commissioning also via fieldbus
- Clear installation and fast commissioning
- Cost-effective
- You program the system in your PLC environment

End-position controllers CPX-CMPX



Fast travel between the mechanical end stops of the cylinder, stopping gently and without impact in the end position.

Fast commissioning via control panel, fieldbus or handheld unit. Improved control of downtime. Actuation of a brake or clamping unit via the proportional directional control valve VPWP is an integral component of the controller CMPX.

Depending on the fieldbus chosen, up to 9 end-position controllers can be actuated on the CPX terminal. All system data can be read and written via the fieldbus, including, for example the mid positions.

Technical data → Internet: cpx-cmpx

Advantages:

- Greater flexibility
- OEM friendly commissioning also via fieldbus
- Clear installation and fast commissioning
- Cost-effective
 - Up to 30% faster cycle rates
 - Significantly reduced system vibration
- Improved work ergonomics thanks to significantly reduced noise level
- The extended diagnostics help to reduce the service time of the machine

Proportional directional control valve VPWP



The 5/3-way proportional directional control valve for applications with Soft Stop and pneumatic positioning. Fully digitalised – with integrated pressure sensors, with new diagnostic functions. In sizes 4, 6 and 8. Flow rate of 350, 700 and 1,400 l/min.

With switching output for actuating a brake.

Coloured supply ports.

Pre-assembled cables guarantee faultless and fast connection with the controllers CPX-CMPX and CPX-CMAX.

Technical data → 7

- Clear installation and fast commissioning
- Reduction of system downtimes thanks to the new diagnostic options
- With switching output for actuating a brake/clamping unit

Drive options



System with linear drive DGCI



- 1 Controller module CPX-CMPX or CPX-CMAX
- 2 Proportional directional control valve VPWP
- 3 Linear drive DGCI with displacement encoder
- 6 Connecting cable KVI-CP-3-...

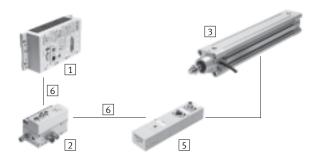
- Pneumatic rodless linear drive with displacement encoder and recirculating ball bearing guide
- Displacement encoder with absolute and contactless measuring
- Identical construction as pneumatic linear drive DGC
- Diameter: 18 ... 40 and 63 mm
- Stroke: 100 ... 2,000 mm in fixed lengths
- Range of application of Soft Stop and pneumatic positioning of loads from 1 ... 180 kg
- No sensor interface required

Technical data → Internet: dgci

Advantages:

- Finished drive unit, precision guide
- Excellent running characteristics
- For fast and accurate positioning down to ±0.2 mm (only with axis controller CPX-CMAX)

System with standard cylinder DNCI



- 1 Controller module CPX-CMPX or CPX-CMAX
- 2 Proportional directional control valve VPWP
- 3 Standard cylinder DNCI with displacement encoder
- 5 Sensor interface CASM-S-D3-R7
- 6 Connecting cable KVI-CP-3-...

Standard cylinder with integrated displacement encoder, conforms to DIN ISO 6432, VDMA 24 562, NF E 49 003.1 and Uni 10 290

- Displacement encoder with contactless and incremental measuring
- Diameter: Ø 32 ... 63 mm
- Stroke: (10) 100 ... 500 (2,000) mm
- Range of application of Soft Stop and pneumatic positioning: loads from 3 ... 180 kg and the matching sensor interface CASM-S-D3-R7
- Pre-assembled cables guarantee faultless and fast electrical connection

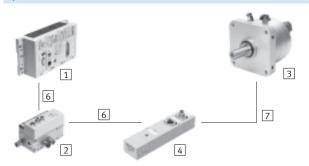
Technical data → Internet: dnci

- Compact drive unit
- Universal applications
- · Also with guide unit
- For fast and accurate positioning down to ±0.3 mm (only with axis controller CPX-CMAX)

Drive option:



System with swivel module DSMI



- 1 Controller module CPX-CMPX or CPX-CMAX
- 2 Proportional directional control valve VPWP
- 3 Swivel module DSMI with displacement encoder
- 4 Sensor interface CASM-S-D2-R3
- 6 Connecting cable KVI-CP-3-...
- 7 Connecting cable NEBC-P1W4-K-0,3-N-M12G5

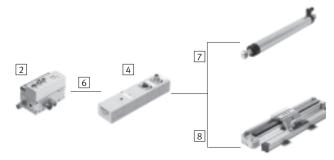
- Swivel module DSMI with integrated displacement encoder
- Identical construction as pneumatic swivel module DSM
- Absolute displacement encoder on basis of potentiometer
- Swivel range from 0 ... 270°
- Size: 25 and 40
- Max. torque: 5 or 20 Nm
- Range of application of Soft Stop and pneumatic positioning: mass moments of inertia from 15 ... 1,200 kgcm² and the matching sensor interface CASM-S-D2-R3
- Pre-assembled cables guarantee faultless and fast connection with the proportional directional control valve VPWP

Technical data → Internet: dsmi

Advantages:

- Complete drive unit, compact, can be used immediately
- High angular acceleration
- With adjustable fixed stops
- For fast and accurate positioning down to ±0.2° (only with axis controller CPX-CMAX)

System with potentiometer



- 2 Proportional directional control valve VPWP
- 4 Sensor interface CASM-S-D2-R3
- 6 Connecting cable KVI-CP-3-...
- 7 Connecting cable NEBC-P1W4-K-0,3-N-M12G5
- 8 Connecting cable NEBC-A1W3-K-0,4-N-M12G5

Attachable potentiometers with absolute measurement, with high degree of protection

- With connecting rod or moment compensator
- Measuring range:100 ... 2,000 mm
- Pre-assembled cables guarantee faultless and fast connection with the sensor interface CASM
- Range of application of Soft Stop and pneumatic positioning with cylinder Ø 18 ... 80 mm, loads from 1 ... 300 kg

Technical data → Internet: casm

- Clear installation and fast commissioning
- Cost-effective
- Can also be used in harsh environmental conditions
- Variety in the drives: CPX-CMPX and CPX-CMAX also support cylinders with external displacement encoder

Proportional directional control valves VPWPDrive options



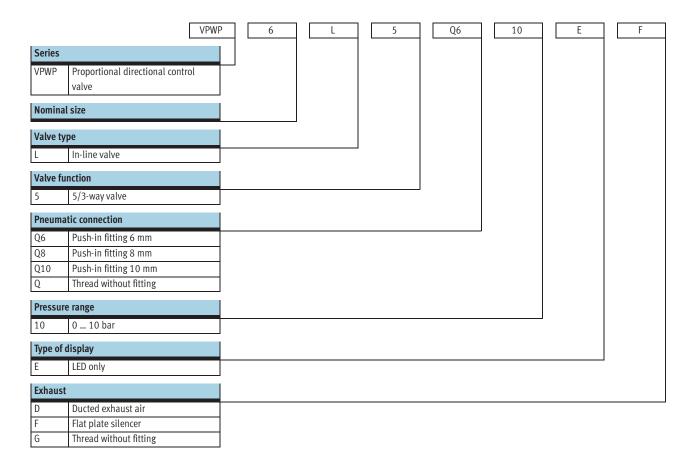
Syster	System components for Soft Stop systems with end-position controller CPX-CMPX											
3		Linear drive DGCI	Standard cylinder DNCI	Swivel module DSMI	Potentiometer LWG	Potentiometer TLF	→ Page/Internet					
1	End-position controller CPX-CMPX	•	•	•	•	•	срх-стрх					
2	Proportional directional control valve VPWP		•	•	•	•	7					
4	Sensor interface CASM-S-D2-R3	-	-	•	•	•	casm					
5	Sensor interface CASM-S-D3-R7	-	•	-	-	-	casm					
6	Connecting cable KVI-CP-3	•	•	•	•	•	14					
7	Connecting cable NEBC-P1W4	-	-	•	-	-	nebc					
8	Connecting cable NEBC-A1W3	-	-	-	-	•	nebc					

System components for pneumatic positioning systems with axis controller CPX-CMAX											
3		Linear drive DGCI	Standard cylinder DNCI	Swivel module DSMI	Potentiometer LWG	Potentiometer TLF	→ Page/Internet				
1	Axis controller CPX-CMAX	•	•	•	•	•	cpx-cmax				
2	Proportional directional control valve VPWP	•	•	•	•	•	7				
4	Sensor interface CASM-S-D2-R3	-	-	•	•	•	casm				
5	Sensor interface CASM-S-D3-R7	-	•	-	-	-	casm				
6	Connecting cable KVI-CP-3	•	•	•	•	•	14				
7	Connecting cable NEBC-P1W4	-	-	•	•	-	nebc				
8	Connecting cable NEBC-A1W3	-	-	-	-	•	nebc				

Proportional directional control valves VPWP Type codes

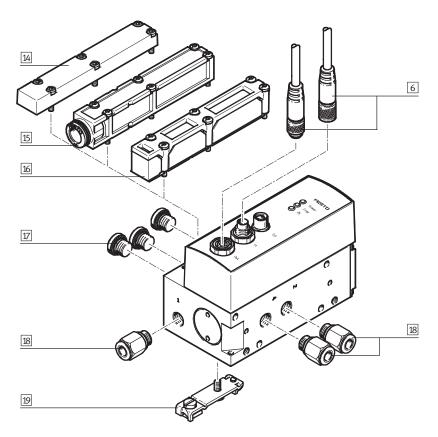


7



Proportional directional control valves VPWP Peripherals overview

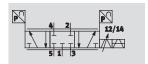




Acce	ssories		
		Brief description	→ Page/Internet
6	Connecting cable	For connecting proportional directional control valve VPWP to the end-position controller	14
	KVI-CP-3	CPX-CMPX/axis controller CPX-CMAX or to the sensor interface CASM	
14	Blanking plate	For using the connections on the cover plate	14
	VABB-P3-1		
15	Plate	For ducted exhaust air	14
	VMPA-AP		
16	Plate	With flat plate silencer	14
	VMPA-APU		
17	Blanking plug	For sealing the exhaust ports on the cover plate	blanking plug
	В		
18	Push-in fitting	Different coloured push-in fittings, for simple and error-free tubing	14
	QS	For connecting compressed air tubing with standard outside diameter	
19	Mounting	For mounting on a H-rail	14
	CPASC1-BG, CPV10/14-VI-BG		



Function



Voltage

24 V DC

Flow rate

350 ... 1,400 l/min





Nominal size Pneumatic connection Nominal size [mm] Standard nominal flow rate [l/min] Valve function Constructional design Sealing principle Actuation type Reset method Type of control	G1/8 4 350 5/3-way proportional directional of Piston spool with integrated press Hard Electric Magnetic spring Direct Non-reversible – Direct mounting via through-hol		8 G½ 8 1,400					
Nominal size [mm] Standard nominal flow rate [l/min] Valve function Constructional design Sealing principle Actuation type Reset method	4 350 5/3-way proportional directional of Piston spool with integrated press Hard Electric Magnetic spring Direct Non-reversible - Direct mounting via through-hol	700 control valve, closed	8					
Standard nominal flow rate [l/min] Valve function Constructional design Sealing principle Actuation type Reset method	350 5/3-way proportional directional of Piston spool with integrated press Hard Electric Magnetic spring Direct Non-reversible - Direct mounting via through-hol	700 control valve, closed						
Valve function Constructional design Sealing principle Actuation type Reset method	5/3-way proportional directional of Piston spool with integrated press Hard Electric Magnetic spring Direct Non-reversible — Direct mounting via through-hol	control valve, closed	1,400					
Constructional design Sealing principle Actuation type Reset method	Piston spool with integrated press Hard Electric Magnetic spring Direct Non-reversible - Direct mounting via through-hol							
Sealing principle Actuation type Reset method	Hard Electric Magnetic spring Direct Non-reversible - Direct mounting via through-hol	ure sensors						
Actuation type Reset method	Electric Magnetic spring Direct Non-reversible - Direct mounting via through-hol							
Reset method	Magnetic spring Direct Non-reversible - Direct mounting via through-hol							
	Direct Non-reversible - Direct mounting via through-hol							
Type of control	Non-reversible - Direct mounting via through-hol							
	- Direct mounting via through-hol							
Direction of flow			·					
Type of mounting		les						
	– Via H-rail							
Assembly position ¹⁾	Preferably horizontal (display elem	nents facing upwards)						
Product weight [g]	780	780	1,060					
Pressure sensors								
Repetition accuracy FS [%]	< 1							
Pressure resolution [bar]	0.01							
Linearity error FS ²⁾ [%]	< 1.5							
Diagnostics								
LED indicators Green	Nominal operating voltage							
Red	Error							
Yellow	Load voltage							
Device-specific diagnostics	- Undervoltage with operating and load voltage							
via control interface	- Temperature monitoring							
	- Valve sticking							
	- Short-circuit monitoring							
	- Device data							
Control interface								
Data	CAN bus with Festo protocol							
	Digital							
	Integrated terminating resistor							
Electrical connection	5-pin							
	M9							
	Plug							

If the proportional directional control valve moves during operation, it must be mounted at right angles to the direction of movement
 Referred to 6 bar

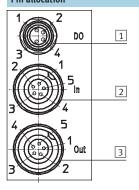


Electrical data									
Load supply									
Operating voltage range	[V DC]	18 30							
Nominal operating voltage	[V DC]	24							
Load voltage range	[V DC]	18 30							
Nominal load voltage	[V DC]	24							
Residual ripple	[Vss]	4							
Max. current consumption	[A]	0.15							
(logic)									
Max. current consumption	[A]	1.2							
(valve drive)									
Power supply requirement		PELV (Protected Extra-Low Voltage)							
Safety note		The valve assumes the closed mid position if there is a problem with the control interface							
Digital output (plug D0, PIN2)									
Supply voltage	[V DC]	24 (coming from load voltage)							
Max. load current	[mA]	500							
Characteristics		- Positive logic (PNP) to IEC 61131-2							
		- No electrical isolation							
		- Protected against short circuits							
		- Reverse supply with no damage							
Voltage output (plug D0, PIN4)									
Supply voltage	[V DC]	24 (coming from load voltage)							
Max. load current	[mA]	500							
Characteristics		- Positive logic (PNP) to IEC 61131-2							
		- No electrical isolation							
		- Protected against short circuits							
		- Reverse supply with no damage							

Operating and environmental conditions								
Operating medium		Filtered compressed air, unlubricated, grade of filtration 5 µm						
Operating pressure	[bar]	0 10						
Nominal operating pressure	[bar]	6						
Ambient temperature	[°C]	0 50						
Temperature of medium	[°C]	0 50						
Storage temperature	[°C]	-20 +70						
CE mark (see declaration of conformity)		To EU EMC Directive						
Protection class ¹⁾		IP65						
Vibration resistance to DIN/IEC 68, Part 2-6		With wall mounting: tested to severity level 2						
		With H-rail mounting: tested to severity level 1						
Continuous shock resistance to DIN/IEC 68, Pa	art 2-27	With wall mounting: tested to severity level 2						
		With H-rail mounting: tested to severity level 1						

- In assembled state, with plug, at nominal pressure and with tubing connected
 For brake or clamping unit

Pin allocation



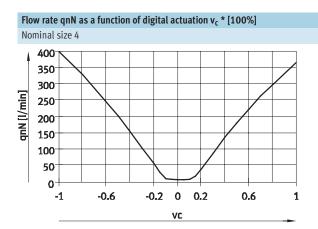
1 DO	1 DO, 4-pin M8 socket								
Pin	Function								
1	_								
2	Digital output								
3	0 V								
4	24 V voltage output								
-									
-									

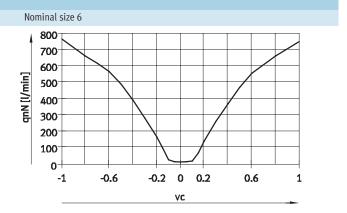
21	N, 5-pin M9 plug								
Pin	Function								
1	1 24 V operating voltage								
4	24 V load voltage								
3	0 V								
4	CAN_H								
5	CAN_L								
-	FE								

3 OUT, 5-pin M9 socket									
Pin	Function								
1	24 V operating voltage								
2	24 V load voltage								
3	0 V								
4	CAN_H								
5	CAN_L								
-	FE								

Proportional directional control valves VPWPTechnical data

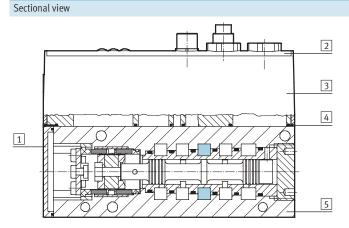






Nominal size 8 1400 1200 1000 800 600 400 200 0--0.2 0 0.2 -0.6 0.6 -1 ٧c

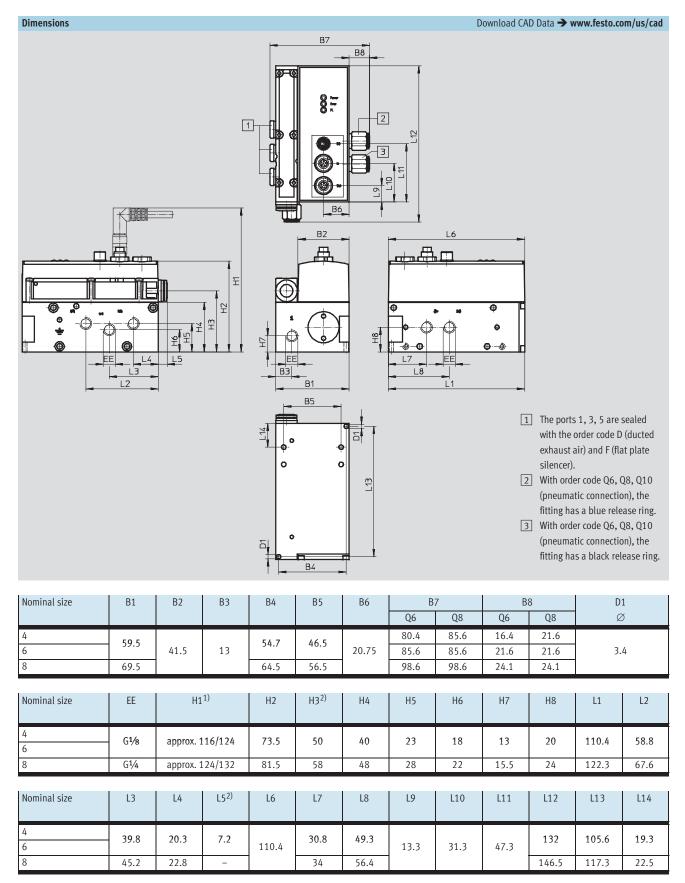
Materials



Prop	Proportional directional control valve							
1	Cap	Reinforced polyamide						
2	Inscription panel	Polyester						
3	Electronics housing	Reinforced polyamide						
4	Seals	Nitrile rubber						
5	Valve housing	Anodised wrought aluminium alloy						

Proportional directional control valves VPWPTechnical data





¹⁾ Angled plug/straight plug

²⁾ Only with variant D

Proportional directional control valves VPWP Ordering data – Modular products



ize	4	6	8	Condition s	Code	Enter code	
Module No.	550170	550171	550172				
Series	Proportional directional	control valve			VPWP	VPWP	
Nominal size	4	-	-		-4		
	-	- 6 –			-6		
	-	- 8					
Valve type	In-line valve	In-line valve					
Valve function	5/3-way valve		-5	-5			
Pneumatic connection	Push-in fitting 6 mm	-	-		-Q6		
	Push-in fitting 8 mm		-		-Q8		
	-	-	Push-in fitting 10 mm		-Q10		
	Thread without fitting				-Q		
	G1/8	G1/8	G1/4				
Pressure range	0 10 bar			-10	-10		
Indicator type	LED only				-E	-E	
Exhaust	Ducted exhaust air		-D				
	QSIK-S-10	QSIK-S-10 QSIK-S-10 QSIK-S-10					
	Flat plate silencer		-F				
	Thread without fitting				-G		
	G ¹ /8						

Transfer order code																
		VPWP	-		-	L	-	5	-		-	10	-	E	-	

Proportional directional control valves VPWP Accessories



Ordering data – Connecting cables				
	Brief description	Cable length [m]	Part No.	Туре
Connection between axis co	ontroller CPX-CMAX/end-position controller CPX-CMPX and proportional	directional contro	l valve VPWF	
or between proportional directional control valve VPWP and sensor interface CASM				
	Angled plug and angled socket	0.25	540 327	KVI-CP-3-WS-WD-0,25
		0.5	540 328	KVI-CP-3-WS-WD-0,5
		2	540 329	KVI-CP-3-WS-WD-2
		5	540 330	KVI-CP-3-WS-WD-5
		8	540 331	KVI-CP-3-WS-WD-8
	Straight plug and straight socket	2	540 332	KVI-CP-3-GS-GD-2
		5	540 333	KVI-CP-3-GS-GD-5
		8	540 334	KVI-CP-3-GS-GD-8
	Connector for control cabinet through-feed	-	543 252	KVI-CP-3-SSD

Ordering data – Mountings				
	Brief description	Part No.	Туре	
	For nominal size 4 and 6	527 392	CPASC1-BG-NRH	
	For nominal size 8	162 556	CPV10/14-VI-BG-NRH-35	
l No.				

Ordering data – Exhaust variants			
	Brief description	Part No.	Туре
	Plate with flat plate silencer	533 374	VMPA-APU
	Plate for ducted exhaust air	533 375	VMPA-AP
	Blanking plate, for using the connections on the valve block directly, for example for a silencer	563 896	VABB-P3-1

Ordering data – Push-in fittings				
	Nominal size	Part No.	Туре	
	Ports 2 and 4			
	4	186 096	QS-G ¹ / ₈ -6	
	4, 6	186 098	QS-G ¹ / ₈ -8	
	8	186 101	QS-G ¹ / ₄ -10	
	Port 1			
	4, 6	186 098	QS-G ¹ / ₈ -8	
	8	186 101	QS-G ¹ / ₄ -10	

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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