

## Valve terminals type 34 MPA-L

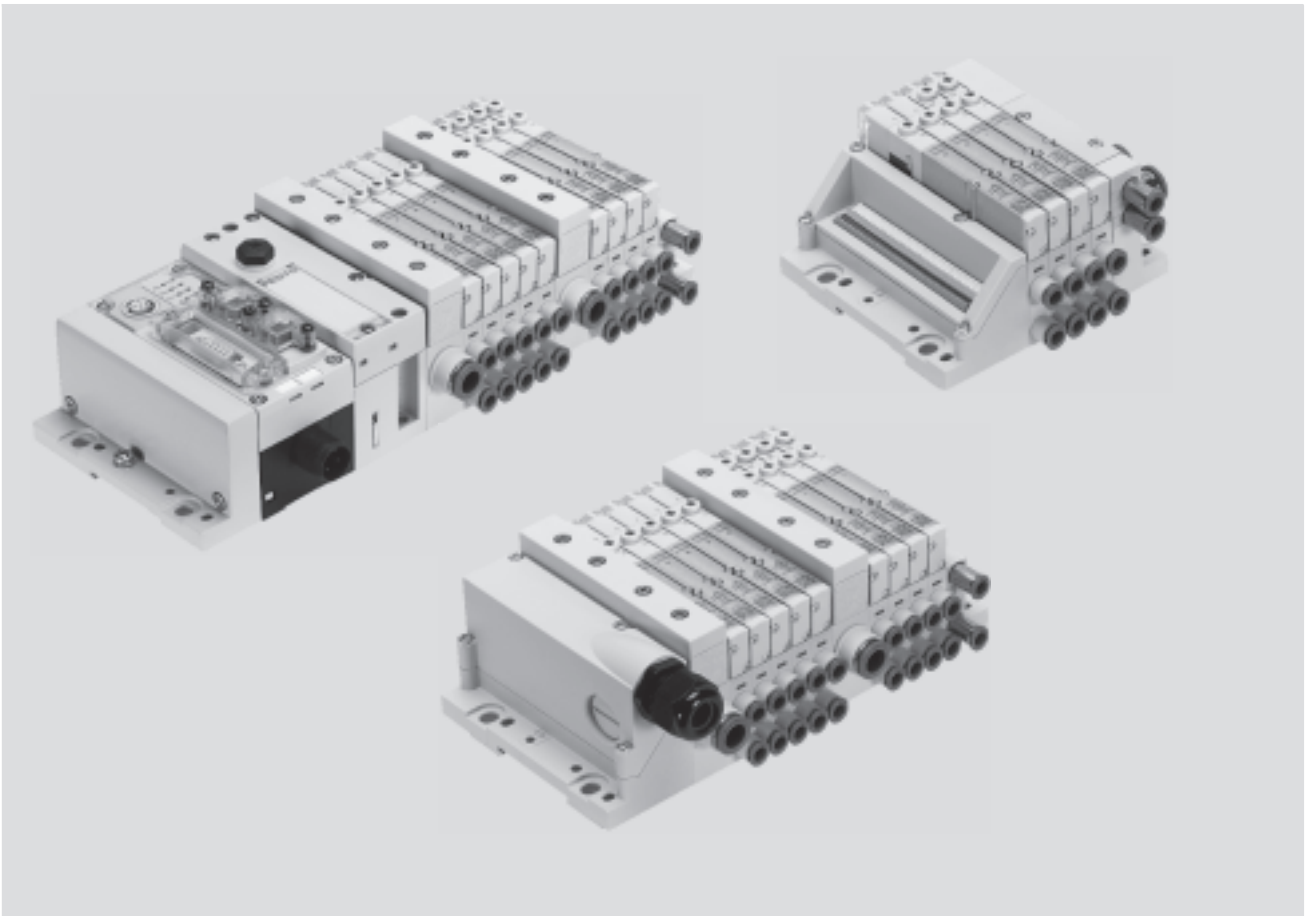
**FESTO**



## Valve terminals type 34 MPA-L

Key features

**FESTO**



### Innovative

- Slim high-performance valves in a sturdy metal housing
- Flow rates up to 360 l/min
- Wide range of electrical connection options for multi-pin plug: Sub-D, flat cable or terminal strip
- Connection to the electrical peripherals CPX with a wide range of communication options
- Freely configurable push-in connectors

### Versatile

- Modular system offering a range of configuration options
- Freely extendable system with individual sub-bases and modular tie rods
- Up to 32 solenoid coils
- Conversions and extensions possible at a later date
- Air supply can be extended by additional pressure zones via supply modules
- Wide range of pressures –0.9 ... 10 bar
- Wide range of valve functions

### Reliable

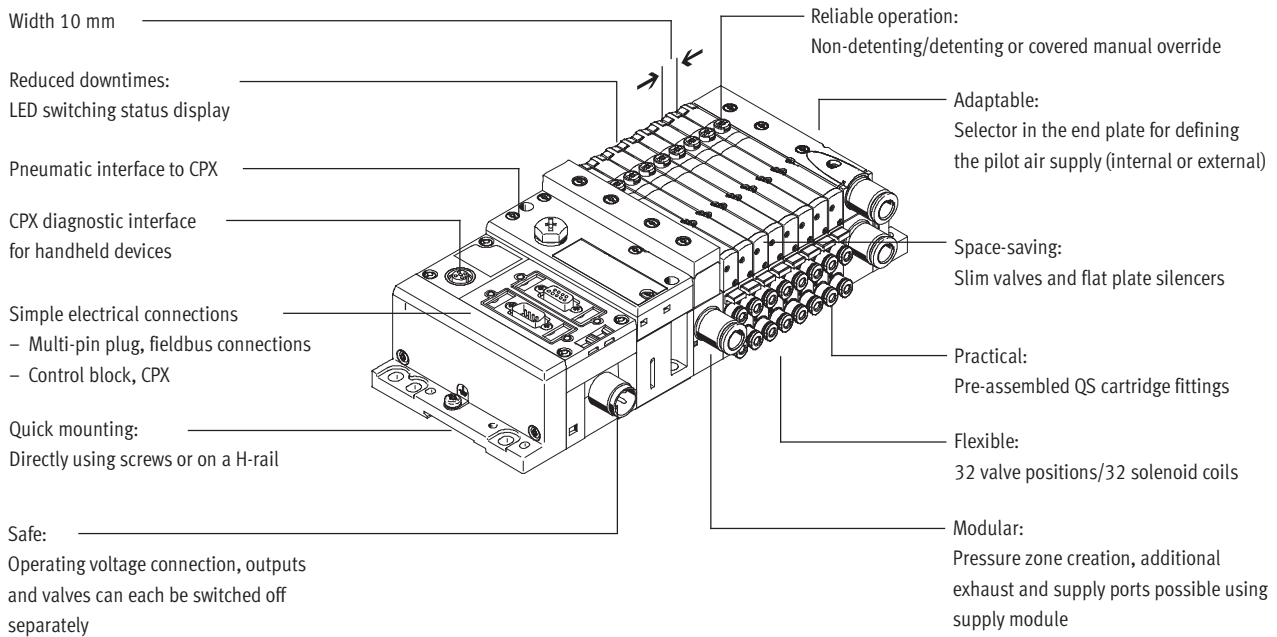
- High output reserves thanks to large pneumatic cross sections and venting with high flow rates
- Resilient thanks to high mechanical rigidity
- Lightweight and low-cost polymer components
- Fast troubleshooting thanks to LEDs on the valves
- Easy to service thanks to replaceable valves and electronic modules
- Manual override either non-detenting, detenting or secured against unauthorised activation (covered)
- Durable thanks to tried-and-tested piston spool valves

### Easy to assemble

- Fast and reliable in-house assembly using individual components or delivered as a ready-to-install and tested unit
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail

# Valve terminals type 34 MPA-L

## Key features



## Equipment options

### Valve functions

- |  |  |   |   |
|--|--|---|---|
| <ul style="list-style-type: none"> <li>• 5/2-way valve, single solenoid</li> <li>• 5/2-way valve, double solenoid</li> <li>• 2x 3/2-way valve, normally open</li> <li>• 2x 3/2-way valve, normally closed</li> <li>• 2x 3/2-way valve, 1x normally open, 1x normally closed</li> </ul> | <ul style="list-style-type: none"> <li>• 5/3-way valve, mid-position pressurised</li> <li>• 5/3-way valve, mid-position closed</li> <li>• 5/3-way valve, mid-position exhausted</li> <li>• 2x 2/2-way valve, 1x normally closed, 1x normally closed, reversible</li> </ul> | <ul style="list-style-type: none"> <li>• 2x 2/2-way valve, normally closed</li> <li>• 1x 3/2-way valve, normally closed, external compressed air supply</li> <li>• 1x 3/2-way valve, normally open, external compressed air supply</li> </ul> | <p>All valves have the same compact dimensions with an overall length of 107 mm and a width of 10.5 mm.</p> |
|--|--|---|---|

### Special features

- |   |   |   |  |
|---|---|---|--|
| <ul style="list-style-type: none"> <li>• Max. 32 valve positions/ max. 32 solenoid coils</li> <li>• Parallel, modular valve linking</li> <li>• Electrical interlinking with integrated holding current reduction</li> </ul> | <ul style="list-style-type: none"> <li>• Any compressed air supply (max. 8 supply modules)</li> </ul> | <ul style="list-style-type: none"> <li>• Creation of pressure zones</li> <li>• Modular, individually extendable tie rods</li> <li>• Single valves or combinations of four valves</li> </ul> | <ul style="list-style-type: none"> <li>• Tubing size at each connection freely selectable</li> </ul> |
|---|---|---|--|

## Valve terminal selection

### Valve terminal configurator

The appropriate MPA-L valve terminal can be chosen quickly and easily using the online catalogue. This includes a convenient valve terminal configurator, which makes it much simpler to order the right product.

The valve terminals are fully assembled according to your order specification and are individually tested. This reduces assembly and installation time to a minimum.

You order a valve terminal type 34 using the order code.

- Ordering system for type 34  
 → Internet: mpal  
 Ordering system for CPX  
 → Internet: cpx

Online via: → [www.festo.com](http://www.festo.com)

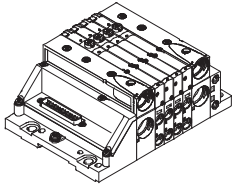
### 2D/3D CAD data

You can request the CAD data for a valve terminal you have configured. To do so, start the product search as described above. Go to the shopping basket and click on the CAD icon (compass). On the next page you can generate a 3D preview or request another data format of your choice by e-mail.

# Valve terminals type 34 MPA-L

Key features

## Multi-pin plug connection



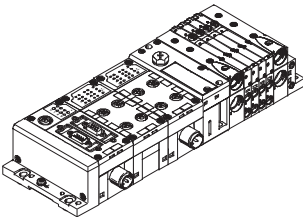
The signal flow from the controller to the valve terminal takes place via a pre-assembled or self-assembled multi-wire cable to the multi-pin plug connection, which substantially reduces installation time.

The valve terminal can be equipped with max. 32 solenoid coils. This corresponds to 2 to 32 valves.

### Versions

- Sub-D connection
  - Pre-assembled multi-pin cable
  - Multi-pin cable for self-assembly
- Flat cable connection
- Terminal strip connection

## Fieldbus connection via the CPX system



An integrated fieldbus node manages communication with a higher-order PLC. This enables a space-saving pneumatic and electronic solution. Valve terminals with fieldbus interfaces can be configured with up to 32 sub-bases.

The CPX terminal also enables the integration of digital and analogue electrical inputs and outputs, pressure sensors and controllers for pneumatic or electric positioning axes.

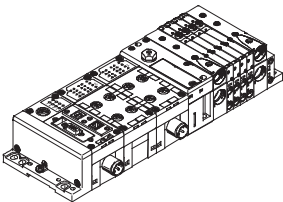
A detailed description of the extensive functionality can be found in the documentation for the CPX terminal

➔ Internet: [cpx](http://cpx)

### Fieldbus protocols/CPX variants:

- Profibus DP
- ProfiNet
- Interbus
- DeviceNet
- CANopen
- CC-Link
- Ethernet/IP
- Front End Controller Remote I/O
- Modbus/TCP
- EtherCAT

## Control block connection via the CPX system



Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets.

In the slave operating mode, these valve terminals can be used for intelligent preprocessing and are therefore ideal modules for designing decentralised intelligence.

In the master operating mode, terminal groups can be designed with many options and functions that can autonomously control a medium-sized machine/system.

# Valve terminals type 34 MPA-L

Peripherals overview

## Modular pneumatic components

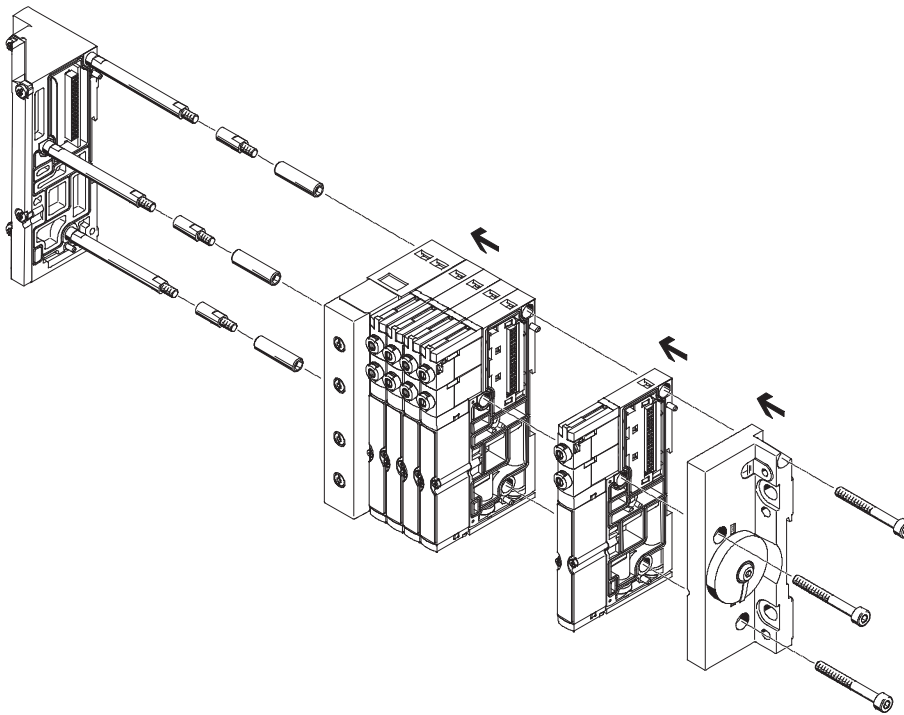
The modular design of the MPA-L facilitates maximum flexibility right from the planning stage and offers maximum ease of servicing during operation.


The system consists of sub-bases and valves.

The sub-bases form the support system for the valves. They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve.

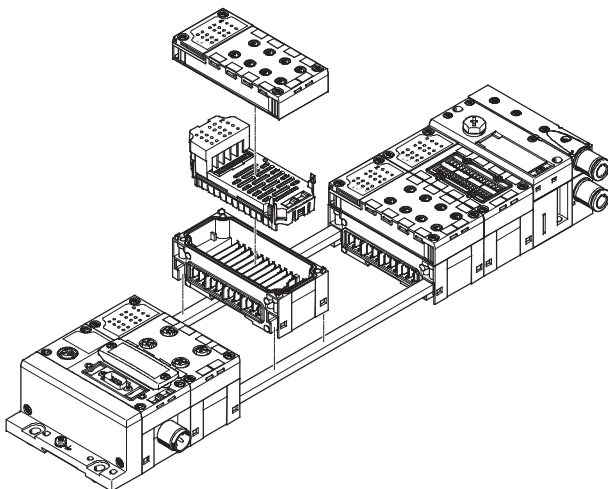
The sub-bases are joined together via a tie rod system. This consists of a threaded rod, threaded sleeve and screw. The threaded rod/sleeve combination is selected as appropriate to the chosen number of individual sub-bases.

A valve terminal can be easily extended by adding individual sub-bases or supply modules. This is done by inserting suitable tie rod extenders between the threaded rod and sleeve. This ensures that the valve terminal can be rapidly and reliably extended.



 Note  
 The tie rod system for the valve terminals MPA-L consists of at least four sub-bases or two sub-bases and one supply module. Shorter valve terminals with two or more valve positions can be constructed without a sleeve.

## Modular electrical peripherals



The mechanical connection between the CPX modules is established using tie rods. Two screws in the end plates are all that are needed to assemble the entire unit.

The tie rod ensures that the unit resists high mechanical loads and is therefore the mechanical backbone of the CPX terminal.

The open design allows interlinking blocks to be replaced in assembled state.

The tie rod extension kit allows an extra module to be added to the CPX terminal.

The input/output modules, connection blocks, fieldbus nodes or control block of the CPX system are mounted on the interlinking blocks using four screws and can be almost infinitely replaced or modified.

# Valve terminals type 34 MPA-L

Peripherals overview

## Valve terminal pneumatic components

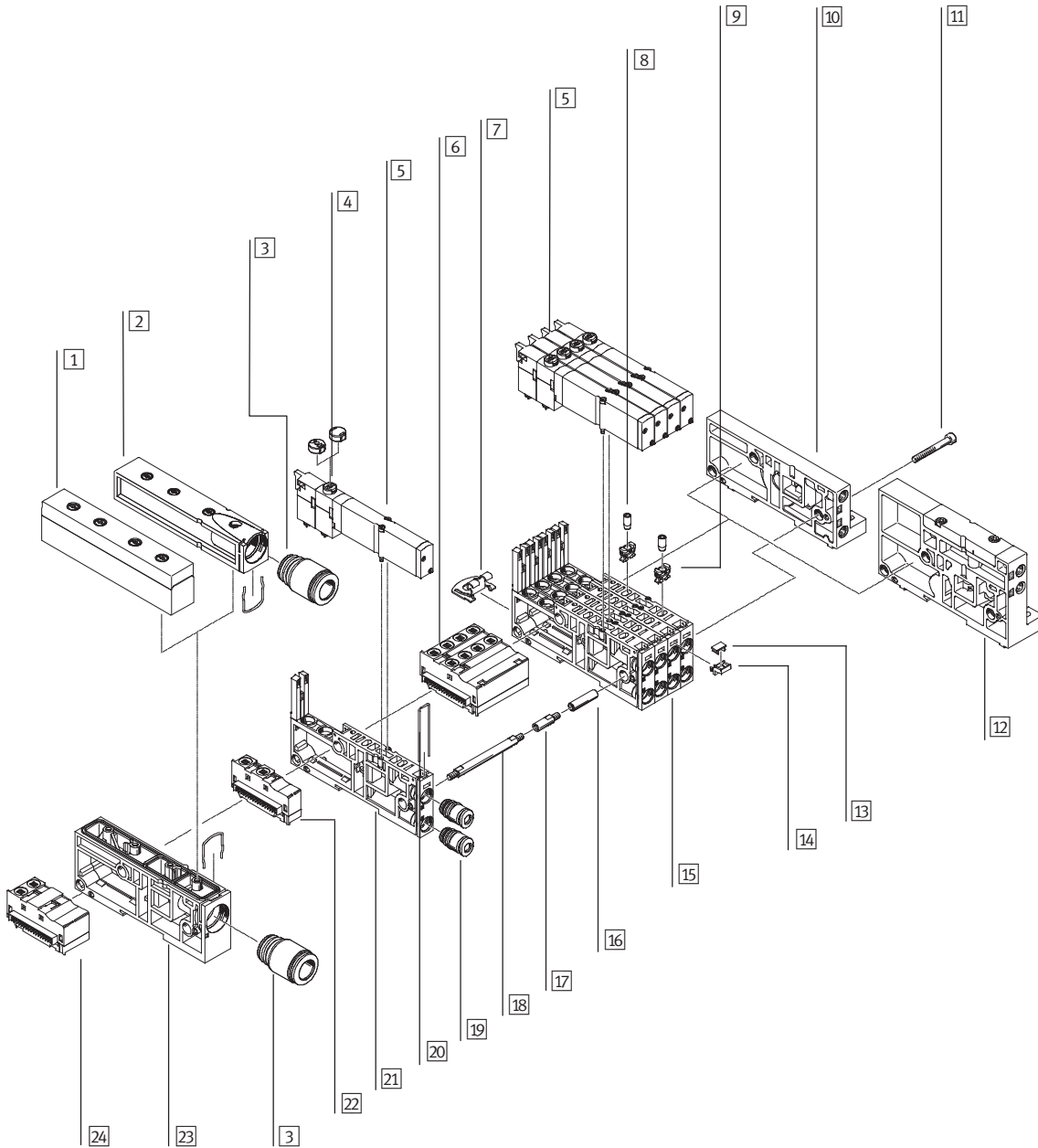
The sub-bases are available individually with one valve position or with four valve positions.

The electrical interlinking modules are available for:

- 1 or 4 single solenoid valves
- 1 or 4 double solenoid valves

• Double solenoid valve positions can be fitted with any valve or a blanking plate.

• Single solenoid valve positions can only be fitted with single solenoid valves or a blanking plate.



## Valve terminals type 34 MPA-L

Peripherals overview

Valve terminal pneumatic components		
Designation	Brief description	→ Page/Internet
1 Plate	Exhaust plate as flat plate silencer	41
2 Plate	Exhaust plate for ducted exhaust air	41
3 Cartridge fitting	For supply and exhaust ports	44
4 Cover cap for manual override	Conversion from detenting/non-detenting to non-detenting or covered	42
5 Solenoid valve	Single solenoid	38
6 Electrical interlinking module, 4-way	Electrical interlinking module for combination of four sub-bases, single solenoid/double solenoid	40
7 Mounting bracket	Mounting bracket for wall mounting	40
8 Restrictor	Fixed restrictor for installation in duct 3 or 5 of the sub-base	40
9 Retainer for fixed restrictor	Required to install the fixed restrictor	40
10 Right-hand end plate, low	End plate with pilot air selector, with ports 12/14, 82/84	42
11 Screw	Tie rod system, connects the sub-bases	39
12 Right-hand end plate, high	End plate with pilot air selector, with ports 1, 3, 5, 12/14, 82/84	42
13 Inscription label	6 x 10 mm	46
14 Holder for inscription label	–	46
15 Sub-base	Four individual sub-bases screwed together to form one unit	38
16 Sleeve	Tie rod system, connects the sub-bases	39
17 Tie rod extender	For subsequent modular extension of the valve terminal	39
18 Tie rod	Threaded rod, clamps the sub-bases between the end plates	39
19 Cartridge fitting	For working lines	44
20 Clamp strap for cartridge fitting	–	–
21 Sub-base, individual	Sub-base with one valve position	38
22 Electrical interlinking module	Electrical interlinking module for single sub-base, single solenoid/double solenoid	40
23 Supply module	For compressed air supply/exhaust air	41
24 Electrical interlinking module	Electrical interlinking module for supply module, signals are passed through	40

# Valve terminals type 34 MPA-L

Peripherals overview

## Valve terminal with multi-pin plug connection

Order code:

- 34P-...

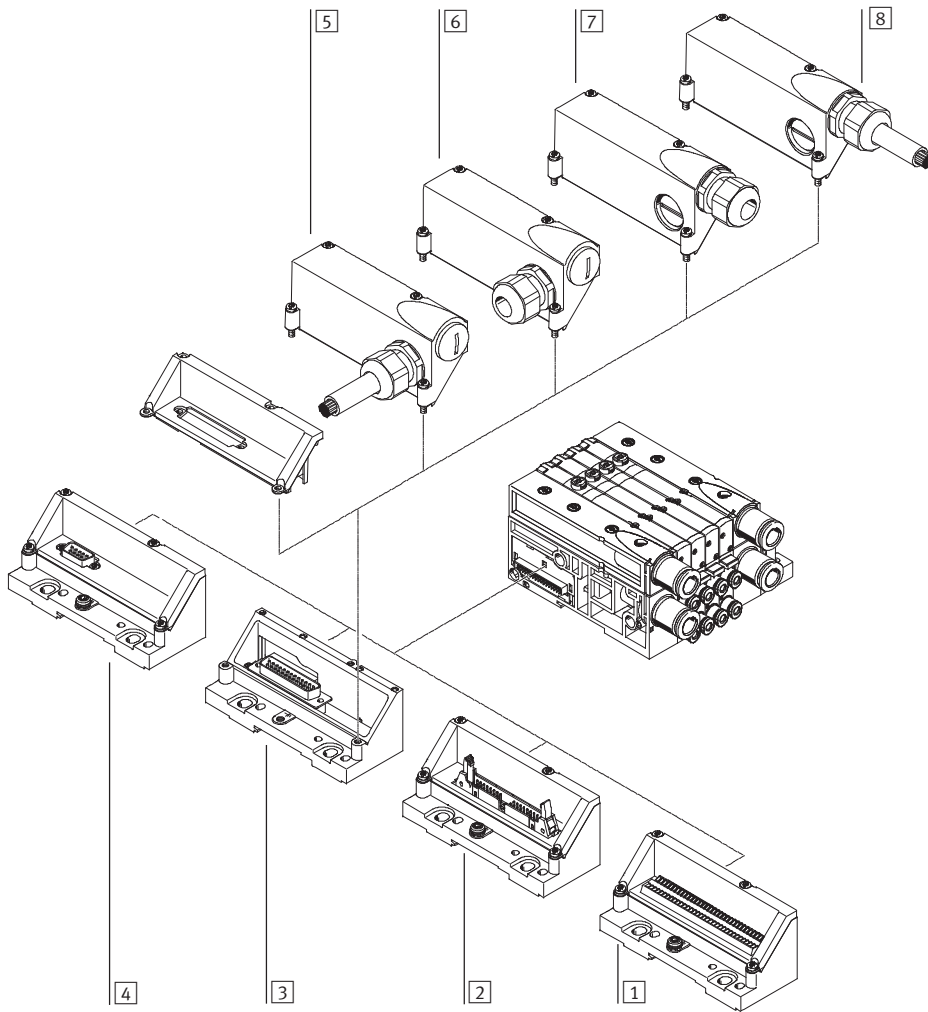
MPA-L valve terminals with multi-pin plug connection can be expanded by up to 32 solenoid coils/valve positions.

The multi-pin plug connection is removable and designed as a 9, 25 or 44-pin Sub-D connection. The multi-pin plug connection can alternatively be ordered as a terminal strip (33-pin) or flat cable connection (40-pin).

The Sub-D multi-pin plug connection, 25 and 44-pin, is available to IP40 and IP67 or with multi-pin plug cover, without connecting cable, with a choice of cable outlet to the side or front.

Sub-D multi-pin plug connection, 25 and 44-pin, with multi-pin plug cover with pre-assembled cable:

- 2.5 m
- 5 m
- 10 m
- Variable, up to 30 m



Designation	Brief description	→ Page/Internet
1 Multi-pin plug connection	Terminal strip, 33-pin, IP40	42
2 Multi-pin plug connection	For flat cable, 40-pin, IP40	42
3 Multi-pin plug connection	Sub-D, 25-pin	42
4 Multi-pin plug connection	Sub-D, 9-pin, IP40	42
5 Connecting cable	With cover, pre-assembled, connection on side, IP67	43
6 Cover	For self-assembly, connection on side, IP67	43
7 Cover	For self-assembly, connection on front, IP67	43
8 Connecting cable	With cover, pre-assembled, connection on front, IP67	43



# Valve terminals type 34 MPA-L

Peripherals overview

## Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

Order code:

- 34P-... for the pneumatic components
- 50E-... for the electrical peripherals

Valve terminals with CPX interface can be expanded by up to 32 solenoid coils/valve positions.

Up to 32 valve positions can be equipped in combination with single solenoid valves; the maximum number of valve positions is reduced to 16 if only double solenoid valves are used.

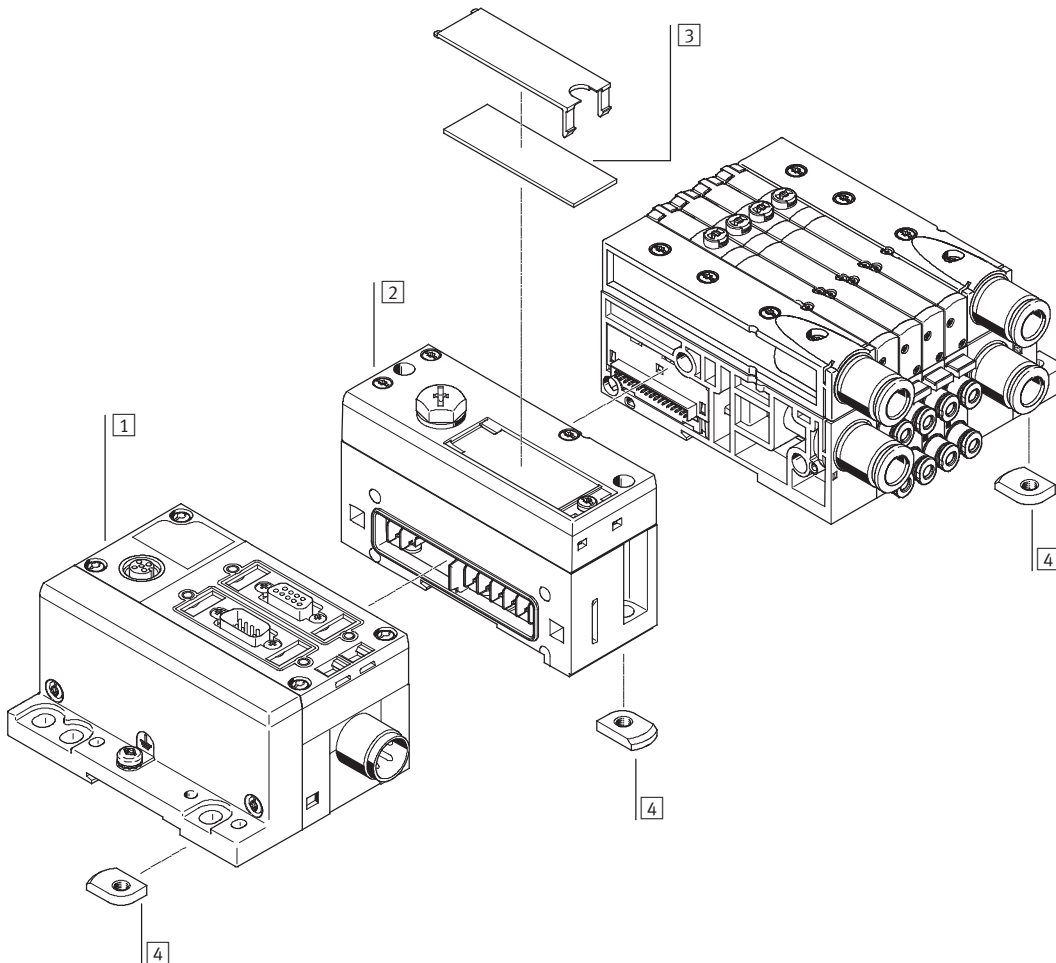
The maximum number of addresses is set in the range 4 ... 32 solenoid coils via a selector switch.

This enables extensions to be pre-assigned in a control program and called up by means of manual settings.

Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.

In general:

- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated multi-featured diagnostic system
- Preventive maintenance concepts

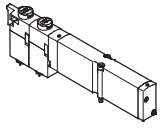


Designation	Brief description	→ Page/Internet
1 CPX modules	Fieldbus node, control block, input and output modules	cpx
2 Left-hand end plate	Pneumatic interface for CPX terminal	42
3 Inscription label	Large, for left-hand end plate/pneumatic interface for CPX terminal	-
4 H-rail mounting	-	40

# Valve terminals type 34 MPA-L

Key features – Pneumatic components

## Sub-base valve



MPA-L offers a comprehensive range of valve functions. All valves are equipped with piston spool and patented sealing system that facilitates efficient sealing, a broad pressure range and long service life. They have a pneumatic pilot control for optimising performance.

Air is supplied by means of pilot air supply.  
Sub-base valves can be quickly replaced since the tubing connectors remain on the sub-base.  
This design is also particularly slim.

Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils (double solenoid or two single solenoid valves in one housing).

## Design

### Valve replacement

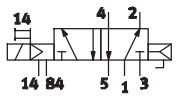
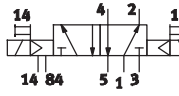
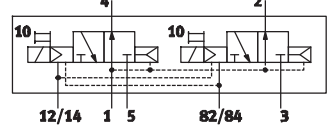
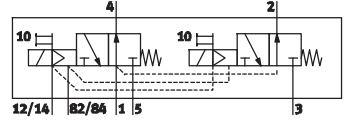
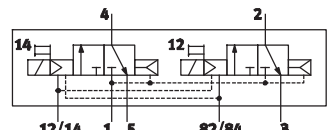
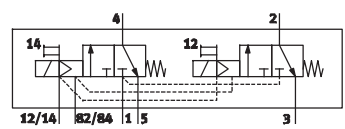
The valves are attached to the sub-base using two screws, which means that they can be easily replaced. The

mechanical sturdiness of the sub-base guarantees good long-term sealing.

### Extension

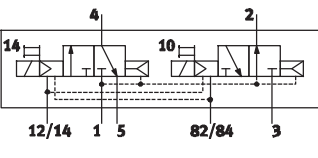
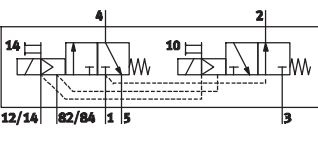
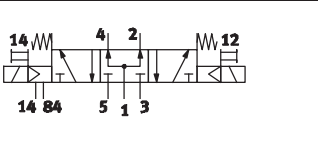
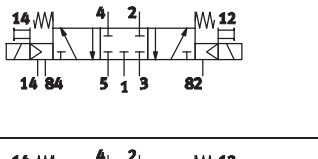
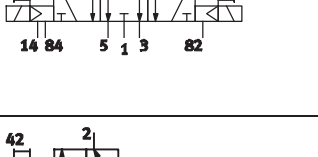
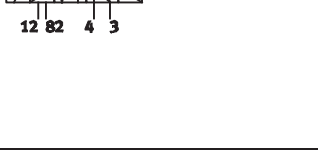
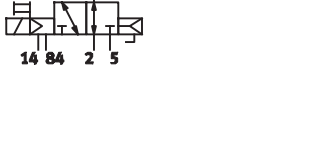
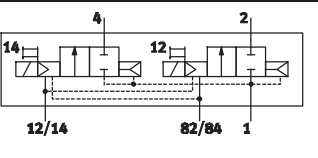
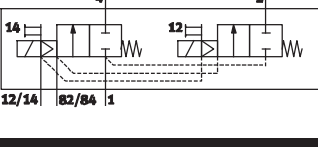
Blanking plates can be replaced by valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged in this case.

The valve code (M, J, N, NS, K, KS, H, HS, B, G, E, X, W, D, DS, I) is located on the front of the valve beneath the manual override.

Valve function		
Circuit symbol	Code	Description
	Position function 1-32: M	5/2-way valve, single solenoid <ul style="list-style-type: none"> <li>• Pneumatic spring return</li> <li>• Reversible</li> <li>• Suitable for vacuum</li> </ul>
	Position function 1-32: J	5/2-way valve, double solenoid <ul style="list-style-type: none"> <li>• Reversible</li> <li>• Suitable for vacuum</li> </ul>
	Position function 1-32: N	2x 3/2-way valve, single solenoid <ul style="list-style-type: none"> <li>• Normally open</li> <li>• Pneumatic spring return</li> <li>• Operating pressure &gt; 3 bar</li> </ul>
	Position function 1-32: NS	2x 3/2-way valve, single solenoid <ul style="list-style-type: none"> <li>• Normally open</li> <li>• Mechanical spring return</li> <li>• Operating pressure -0.9 ... +8 bar</li> </ul>
	Position function 1-32: K	2x 3/2-way valve, single solenoid <ul style="list-style-type: none"> <li>• Normally closed</li> <li>• Pneumatic spring return</li> <li>• Operating pressure &gt; 3 bar</li> </ul>
	Position function 1-32: KS	2x 3/2-way valve, single solenoid <ul style="list-style-type: none"> <li>• Normally closed</li> <li>• Mechanical spring return</li> <li>• Operating pressure -0.9 ... +8 bar</li> </ul>

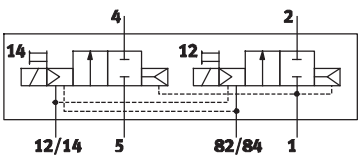
## Valve terminals type 34 MPA-L

Key features – Pneumatic components


Valve function		
Circuit symbol	Code	Description
	Position function 1-32: H	2x 3/2-way valve, single solenoid <ul style="list-style-type: none"> <li>• Normally               <ul style="list-style-type: none"> <li>– 1x closed</li> <li>– 1x open</li> </ul> </li> <li>• Pneumatic spring return</li> <li>• Operating pressure &gt; 3 bar</li> </ul>
	Position function 1-32: HS	2x 3/2-way valve, single solenoid <ul style="list-style-type: none"> <li>• Normally               <ul style="list-style-type: none"> <li>– 1x closed</li> <li>– 1x open</li> </ul> </li> <li>• Mechanical spring return</li> <li>• Operating pressure –0.9 ... +8 bar</li> </ul>
	Position function 1-32: B	5/3-way valve <ul style="list-style-type: none"> <li>• Mid-position pressurised<sup>1)</sup></li> <li>• Mechanical spring return</li> <li>• Reversible</li> <li>• Suitable for vacuum</li> </ul>
	Position function 1-32: G	5/3-way valve <ul style="list-style-type: none"> <li>• Mid-position closed<sup>1)</sup></li> <li>• Mechanical spring return</li> <li>• Reversible</li> <li>• Suitable for vacuum</li> </ul>
	Position function 1-32: E	5/3-way valve <ul style="list-style-type: none"> <li>• Mid-position exhausted<sup>1)</sup></li> <li>• Mechanical spring return</li> <li>• Reversible</li> <li>• Suitable for vacuum</li> </ul>
	Position function 1-32: X	1x 3/2-way valve, single solenoid <ul style="list-style-type: none"> <li>• Normally closed</li> <li>• External compressed air supply</li> <li>• Pneumatic spring return</li> <li>• Reversible</li> </ul> Compressed air (–0.9 ... +10 bar) supplied at working line 4 can be switched with both internal and external pilot air supply.
	Position function 1-32: W	1x 3/2-way valve, single solenoid <ul style="list-style-type: none"> <li>• Normally open</li> <li>• External compressed air supply</li> <li>• Pneumatic spring return</li> <li>• Reversible</li> </ul> Compressed air (–0.9 ... +10 bar) supplied at working line 2 can be switched with both internal and external pilot air supply.
	Position function 1-32: D	2x 2/2-way valve <ul style="list-style-type: none"> <li>• Normally closed</li> <li>• Pneumatic spring return</li> <li>• Operating pressure &gt; 3 bar</li> </ul>
	Position function 1-32: DS	2x 2/2-way valve <ul style="list-style-type: none"> <li>• Normally closed</li> <li>• Mechanical spring return</li> <li>• Operating pressure –0.9 ... +8 bar</li> </ul>

# Valve terminals type 34 MPA-L

Key features – Pneumatic components

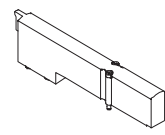
Valve function		
Circuit symbol	Code	Description
	Position function 1-32: I	<p>2x 2/2-way valve</p> <ul style="list-style-type: none"> <li>• 1x normally closed</li> <li>• 1x normally closed, reversible</li> <li>• Pneumatic spring return</li> <li>• Operating pressure &gt; 3 bar</li> <li>• Vacuum at port 3/5 only</li> </ul>

- 1) If neither solenoid coil is energised, the valve moves to its mid-position by means of spring force.  
 If both coils are energised at the same time, the valve remains in the previously assumed switching position.

 - Note

A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).

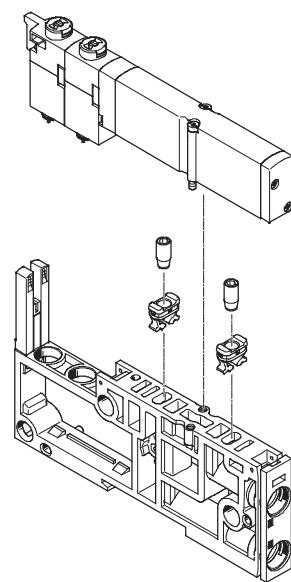
## Blanking plate



Blanking plate (code L) without valve function, for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the sub-base using two screws.

## Fixed restrictor



The fixed restrictor can be used to permanently set the flow rate when venting in ducts 3 and 5.

**Mounting:**

- Press the retainer as far as it will go into the exhaust openings on the sub-base
- Screw the fixed restrictor into the retainer
- Mount the valve on the sub-base

The restrictor cuts a thread into the retainer as it is screwed in. For that reason, the retainer should be changed when a restrictor is repeatedly replaced.

The restrictor is available in seven different nominal sizes (0.3 ... 1.7 mm). The individual sizes are colour-coded to make them easy to distinguish.

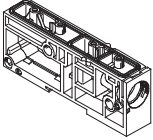
Fixed restrictors enable, for example, the cylinder speed to be set to a predefined limit in response to known flow rate conditions. They cannot be accessed during operation and are therefore protected against manipulation. This is beneficial in the production of standard machines since the required speed can be determined once and the installation simply duplicated for further machines, saving time and costs for repeated commissioning.

# Valve terminals type 34 MPA-L

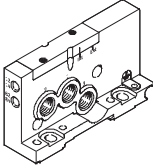
Key features – Pneumatic components

## Compressed air supply and venting

Supply module



Right-hand end plate



The valve terminal MPA-L can be supplied with compressed air at one or more points via supply modules and/or the right-hand end plate. The generously sized pneumatic system enables good performance from all functional components, even with large-scale expansions.

Venting (ducts 3 and 5) either takes place via silencers or ports for ducted exhaust air via the supply modules or the right-hand end plate.

There are two types of supply module with venting:

- Exhaust air 3/5 via flat plate silencer
- Exhaust air 3/5 ducted

Venting (ducts 3 and 5) can alternatively or additionally take place via the right-hand end plate.

The ducts 3 and 5 are separate in the terminal and are only joined together in the supply module. The exhaust air from the pilot air (duct 82/84) is entirely separate from ducts 3 and 5.

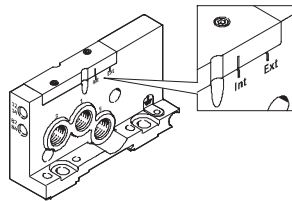
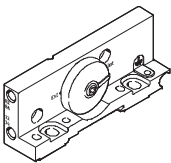
## Pilot air supply

The valve terminal type 34 MPA-L is supplied with pilot air exclusively via the right-hand end plate. The pilot air

supply can be selected at the pilot air selector on the end plate:

- Internal (from duct 1) or
- External (from duct 12/14)

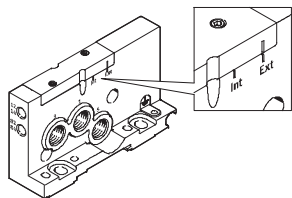
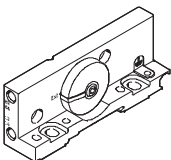
### Switching position for internal, marked "Int"



Internal pilot air supply can be selected if the supply pressure for the terminal is between 3 and 8 bar. In this case, the pilot air supply is branched by means of an internal

connection from duct 1 in the right-hand end plate. Port 12/14 on the right-hand end plate can be sealed using a blanking plug.

### Switching position for external, marked "Ext"



If the supply pressure (at the right-hand end plate) is less than 3 bar or greater than 8 bar, then the valve terminal MPA-L must be operated with an external pilot air supply. The pilot air supply is then fed via port 12/14

on the right-hand end plate. When using several pressure zones, the supply pressure in the pressure zone with the right-hand end plate is decisive.

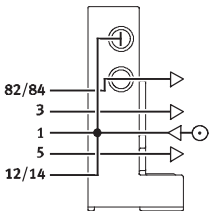
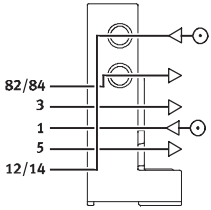
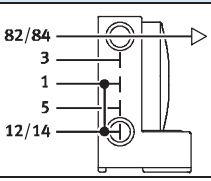
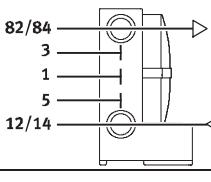
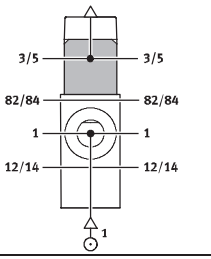
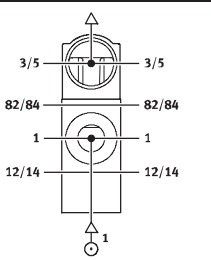
 Note

If a gradual pressure build-up in the system using a soft-start valve is chosen, an external pilot air supply

should be connected so that the control pressure applied during switch-on is already very high.

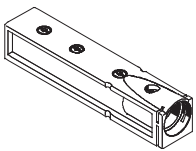
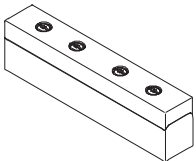
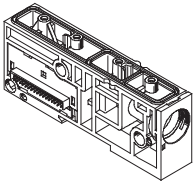
# Valve terminals type 34 MPA-L

Key features – Pneumatic components

Compressed air supply and pilot air supply		
Pictorial representation	Code	Notes
<b>Right-hand end plate, with supply ports</b>		
	Right-hand end plate: D Pilot air: –	Internal pilot air supply <ul style="list-style-type: none"> <li>• Pilot air is branched internally from port 1 in the right-hand end plate</li> <li>• Exhaust air 3/5 via right-hand end plate or supply module</li> <li>• Pilot exhaust air 82/84 via right-hand end plate</li> <li>• For operating pressure in the range 3 ... 8 bar</li> </ul>
	Right-hand end plate: D Pilot air: E	External pilot air supply <ul style="list-style-type: none"> <li>• Pilot air supply (3 ... 8 bar) is connected at the right-hand end plate at port 12/14</li> <li>• Exhaust air 3/5 via right-hand end plate or supply module</li> <li>• Pilot exhaust air 82/84 via right-hand end plate</li> <li>• For operating pressure in the range –0.9 ... 10 bar (suitable for vacuum)</li> </ul>
<b>Right-hand end plate, without supply ports</b>		
	Right-hand end plate: – Pilot air: –	Internal pilot air supply <ul style="list-style-type: none"> <li>• Pilot air is branched internally from port 1 in the right-hand end plate</li> <li>• Exhaust air 3/5 via supply module</li> <li>• Pilot exhaust air 82/84 via right-hand end plate</li> <li>• For operating pressure in the range 3 ... 8 bar</li> </ul>
	Right-hand end plate: – Pilot air: E	External pilot air supply <ul style="list-style-type: none"> <li>• Pilot air supply (3 ... 8 bar) is connected at the right-hand end plate at port 12/14</li> <li>• Exhaust air 3/5 via supply module</li> <li>• Pilot exhaust air 82/84 via right-hand end plate</li> <li>• For operating pressure in the range –0.9 ... 10 bar (suitable for vacuum)</li> </ul>
<b>Supply module, flat plate silencer</b>		
	Type of module block 1-40: U Exhaust port: –	<ul style="list-style-type: none"> <li>• Exhaust air 3/5 via flat plate silencer</li> <li>• Pilot exhaust air 82/84 via right-hand end plate</li> <li>• For operating pressure in the range –0.9 ... 10 bar (suitable for vacuum)</li> </ul>
<b>Supply module, ducted exhaust air</b>		
	Type of module block 1-40: U Exhaust port: UD, UE, UF, UM, UN, UP or UG	<ul style="list-style-type: none"> <li>• Exhaust air 3/5 via supply module</li> <li>• Pilot exhaust air 82/84 via right-hand end plate</li> <li>• For operating pressure in the range –0.9 ... 10 bar (suitable for vacuum)</li> </ul>

## Valve terminals type 34 MPA-L

Key features – Pneumatic components

Supply module				
Pictorial representation	Code	Type	Designation	Notes
	Exhaust port: UD, UE, UF, UM, UN, UP or UG	VMPAL-EG	Exhaust plate for ducted exhaust air	Additional supply modules can be used for larger terminals or to create additional pressure zones. Supply modules can be configured at any point upstream or downstream of the sub-bases. Supply modules contain the following ports: <ul style="list-style-type: none"> <li>Compressed air supply (duct 1)</li> <li>Exhaust air (duct 3/5)</li> </ul> Depending on your order, the exhaust ducts are either ducted or vented via the flat plate silencer.
	Exhaust port: –	VMPAL-EU	Flat plate silencer	
	Type of module block 1-40: U	VMPAL-SP-0	Supply module with electrical interlinking module	

### Pneumatic interface

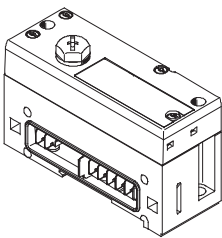
The electrical power for the valves can also be supplied via the serial bus of the CPX terminal. The interlinking in the pneumatic section of the valve terminal remains the same as with a multi-pin plug connection. The pneumatic interface (left-hand end plate) serves as an adapter between the two current feeds.

In the pneumatic interface, the serial signals from the CPX terminal are converted into parallel signals. The number of addresses (solenoid coils that can be connected) is set via a selector (rotary switch) on the pneumatic interface.

#### Advantage:

Switching from a multi-pin plug connection to fieldbus connection via the CPX terminal and vice versa is possible by swapping the left-hand end

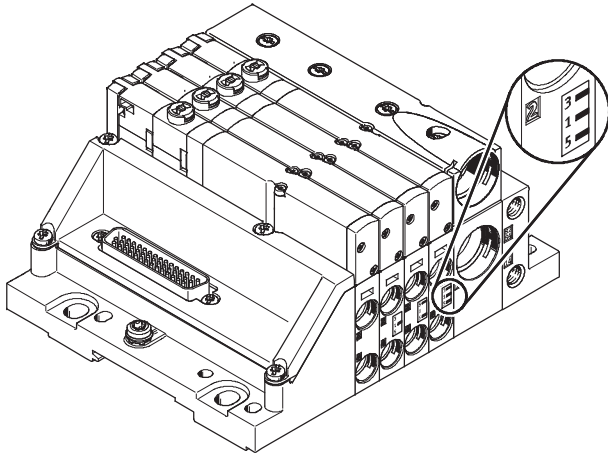
plate; the pneumatic interlinking is left as it is.

Pneumatic interface			
Pictorial representation	Code	Type	Notes
	Electrical connection: CX	VMPAL-...-EPL	After converting or extending the valve terminal, the number of output addresses occupied by the pneumatic components must be checked and if applicable adjusted via the rotary switch on the pneumatic interface. This is not necessary if a sufficiently large address space was previously reserved for the extension (the standard setting on delivery provides for 32 valves). The maximum number of addresses is specified via a selector switch in the range 4 ... 32 solenoid coils. This enables extensions to be pre-assigned in a control program and called up by means of manual settings.

# Valve terminals type 34 MPA-L

Key features – Pneumatic components

## Creating pressure zones and separating exhaust air



MPA-L offers a number of options for creating pressure zones if different working pressures are required. Up to nine pressure zones in total are possible.

Pressure zones are created by isolating the internal supply ducts in a special sub-base. Each pressure zone must have its own compressed air supply.

Compressed air can be supplied and vented via a supply module and/or the right-hand end plate.

The position of the supply modules and the sub-bases with pressure zone separation can be freely chosen with the valve terminal MPA-L.

The sub-bases with pressure zone separation are integrated in the terminal ex-works as per your order. They can be distinguished by their coding, even when the valve terminal is assembled. Duct separation is always takes place to the right of the sub-base.

Creating pressure zones		Code	Notes
Sub-bases with pressure zone separation			
Pictorial examples	Coding		
		Duct separation to the right of sub-base 1 - 40: –	<ul style="list-style-type: none"> <li>No duct separation</li> </ul>
		Duct separation to the right of sub-base 1 - 40: T	<ul style="list-style-type: none"> <li>Duct 1 separated</li> <li>VMPAL-...-T1</li> </ul>
		Duct separation to the right of sub-base 1 - 40: TR	<ul style="list-style-type: none"> <li>Duct 3/5 separated</li> <li>VMPAL-...-T35</li> </ul>
		Duct separation to the right of sub-base 1 - 40: TS	<ul style="list-style-type: none"> <li>Ducts 1 and 3/5 separated</li> <li>VMPAL-...-T135</li> </ul>



# Valve terminals type 34 MPA-L

Key features – Pneumatic components

## Examples: Compressed air supply and pilot air supply

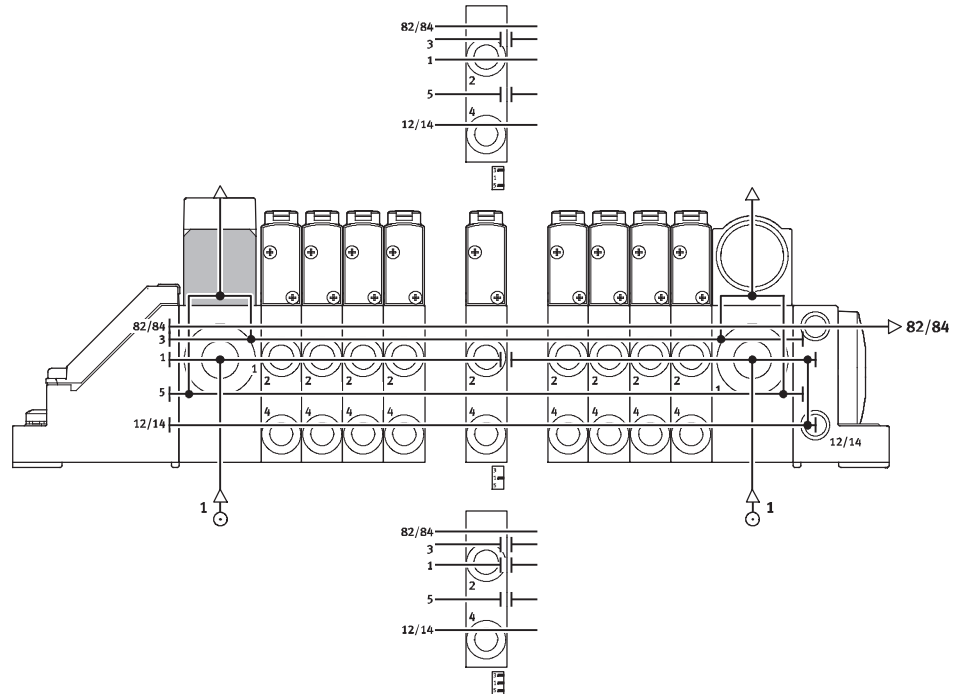
### Internal pilot air supply, right-hand end plate without supply ports

The illustration opposite shows an example of the configuration and connection of the air supply with internal pilot air supply.

The exhaust air (duct 3/5) is discharged via supply modules.

The pilot exhaust air (duct 82/84) is discharged via the right-hand end plate.

Special sub-bases are used to create pressure zones.



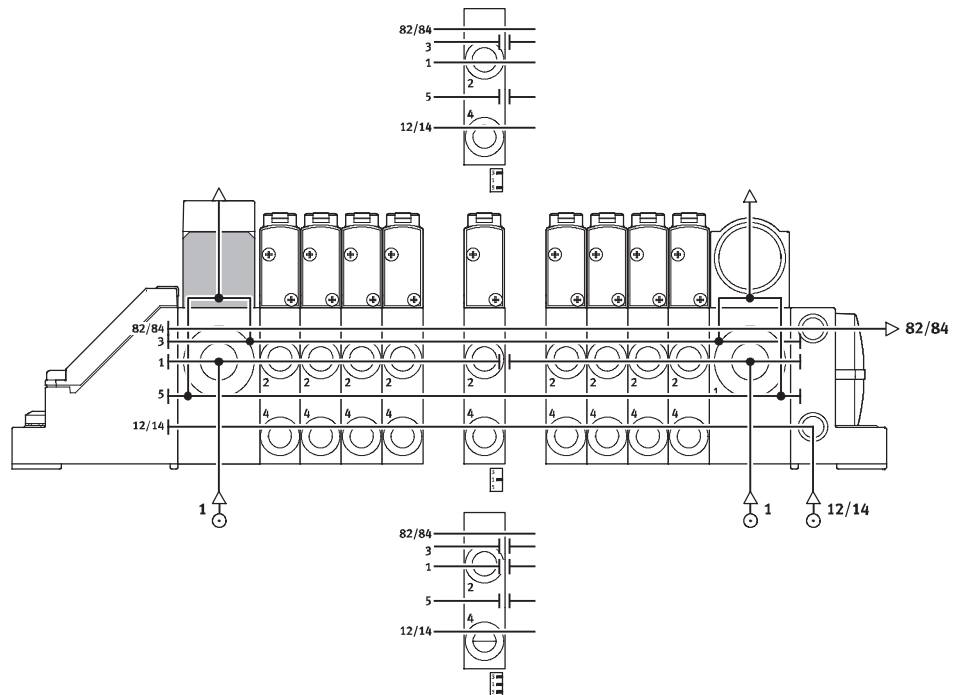
### External pilot air supply, right-hand end plate without supply ports

The illustration opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 12/14 on the right-hand end plate is equipped with a fitting for this.

The exhaust air (duct 3/5) is discharged via supply modules.

The pilot exhaust air (duct 82/84) is discharged via the right-hand end plate.

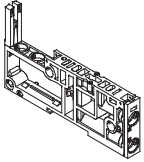
Special sub-bases are used to create pressure zones.



# Valve terminals type 34 MPA-L

Key features – Pneumatic components

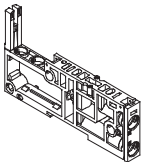
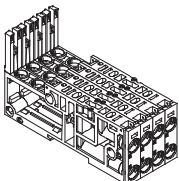
## Sub-base

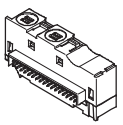
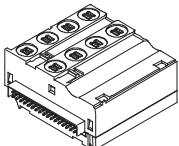
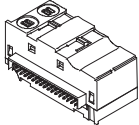


MPA-L is based on a modular system consisting of sub-bases and valves. The sub-bases are connected together using tie rods and thus form the support system for the valves. They contain the connection ducts for supplying compressed air to and venting from the valve terminal as well as the working lines for the pneumatic drives for each valve.

The sub-bases are joint together via tie rods. The tie rod consists of a threaded rod, threaded sleeve and screw. In principle, sub-bases have a modular structure. If this modularity is not required within a terminal, then four individual sub-bases can be combined with a 4-way electrical interlinking module to save costs.

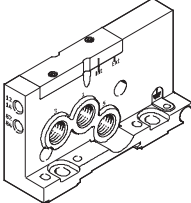
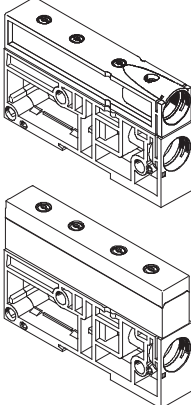
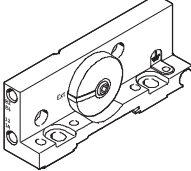
The threaded rod/sleeve combination is selected as appropriate to the number and width of the individual plates or plate combination. To add further blocks, simply loosen the tie rod and adapt with extenders. There are no restrictions on extensions; a tie rod could be constructed almost entirely from extenders.

Sub-base variants			
Pictorial representation	Code	Type	Notes
	-	VMPAL-AP-10	<ul style="list-style-type: none"> <li>Working lines 2, 4 on the sub-base</li> <li>Without electrical interlinking module</li> </ul>
		VMPAL-AP-10-QS	<ul style="list-style-type: none"> <li>Working lines 2, 4 on the sub-base</li> <li>With electrical interlinking module</li> </ul>
		VMPAL-AP-10-...-T1	<ul style="list-style-type: none"> <li>Working lines 2, 4 on the sub-base</li> <li>With/without electrical interlinking module</li> <li>Duct separation in duct 1</li> </ul>
		VMPAL-AP-10-T35	<ul style="list-style-type: none"> <li>Working lines 2, 4 on the sub-base</li> <li>Without electrical interlinking module</li> <li>Duct separation in ducts 3 and 5</li> </ul>
		VMPAL-AP-10-T135	<ul style="list-style-type: none"> <li>Working lines 2, 4 on the sub-base</li> <li>Without electrical interlinking module</li> <li>Duct separation in ducts 1, 3 and 5</li> </ul>
	Combination of 4 sub-bases: Z	VMPAL-AP-4x10	<ul style="list-style-type: none"> <li>Working lines 2, 4 on the sub-base</li> <li>With/without electrical interlinking module</li> <li>No duct separation</li> <li>4-valve unit, not suitable for pressure zone separation</li> </ul>

Electrical interlinking module				
Pictorial representation	Code	Type	No. of solenoid coils (valve positions)	Notes
	Type of module block 1-40: A	VMPA1-EVAP-10-2	2 (1), double solenoid	Each solenoid coil must be assigned to a specific pin of the multi-pin plug in order for the valve to be actuated. Regardless of whether blanking plates or valves are used, valve positions occupy <ul style="list-style-type: none"> <li>one coil/address (single solenoid valves)</li> <li>two coils/addresses (double solenoid valves)</li> </ul>
	Type of module block 1-40: C	VMPA1-EVAP-10-1	1 (1), single solenoid	
	Type of module block 1-40: A	VMPA1-EVAP-10-2-4	8 (4), double solenoid	The electrical interlinking modules are colour-coded: <ul style="list-style-type: none"> <li>Single solenoid – grey</li> <li>Double solenoid – black</li> </ul>
	Type of module block 1-40: C	VMPA1-EVAP-10-1-4	4 (4), single solenoid	
	Type of module block 1-40: U	VMPA1-EVAP-20-SP	-	Electrical interlinking module for supply module

## Valve terminals type 34 MPA-L

Key features – Pneumatic components

Ports for supply and venting					
	Code	Port		QS fitting/cartridge fitting	
<b>Right-hand end plate with supply ports 1, 3, 5</b>					
	Right-hand end plate: D	1	Air/vacuum supply	Thread G $\frac{1}{4}$	QS-G $\frac{1}{4}$ , straight, for tubing O.D. 8 mm, 10 mm, 12 mm, $\frac{5}{16}$ " , $\frac{3}{8}$ " , $\frac{1}{2}$ "
		3	Exhaust air	Thread G $\frac{1}{4}$	
		5	Exhaust air	Thread G $\frac{1}{4}$	
		12/14	Pilot air supply	Thread M7	QSM-M7, straight or angled, for tubing O.D. 4 mm, 6 mm, $\frac{1}{4}$ "
		82/84	Pilot exhaust air	Thread M7	
<b>Supply module</b>					
	Type of module block 1-40: U	1	Air/vacuum supply	Cartridge fitting	QSPKG20, straight, for tubing O.D. 8 mm, 10 mm, 12 mm, $\frac{5}{16}$ " , $\frac{3}{8}$ " , $\frac{1}{2}$ " , adapter to thread G $\frac{1}{4}$
		3/5	Exhaust air	Flat plate silencer	–
				Cartridge fitting	QSPKG20, straight, for tubing O.D. 8 mm, 10 mm, 12 mm, $\frac{5}{16}$ " , $\frac{3}{8}$ " , $\frac{1}{2}$ " , adapter to thread G $\frac{1}{4}$
		12/14	Pilot air supply	–	–
		82/84	Pilot exhaust air	–	–
<b>Right-hand end plate without supply ports</b>					
	Right-hand end plate: –	1	Air/vacuum supply	–	–
		3	Exhaust air	–	–
		5	Exhaust air	–	–
		12/14	Pilot air supply	Thread M7	QSM-M7, straight or angled, for tubing O.D. 4 mm, 6 mm, $\frac{1}{4}$ "
		82/84	Pilot exhaust air	Thread M7	

# Valve terminals type 34 MPA-L

Key features – Assembly

## Valve terminal assembly

Sturdy terminal assembly thanks to:

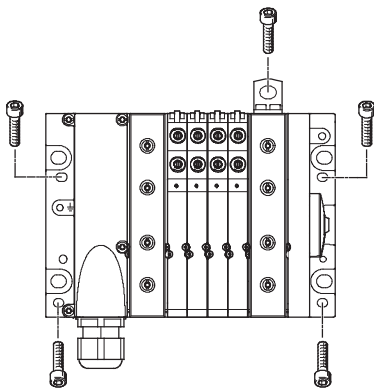
- Four through-holes for wall mounting
- Additional mounting brackets
- H-rail mounting

 **Note**

If the terminal is subject to strong vibrations or shock loads, use additional mounting brackets of the type VMPAL-BD for wall mounting.

These should be attached to the valve terminal every 13 cm (one mounting bracket every 10 valve positions).

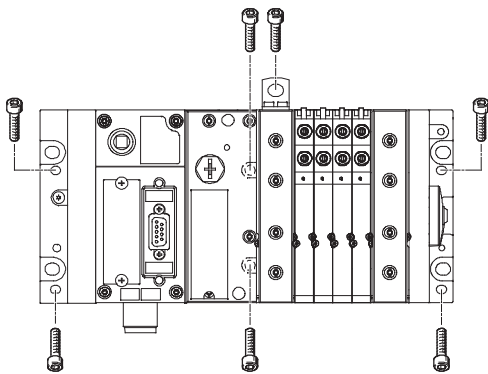
## Wall mounting – Multi-pin plug connection



The MPA-L valve terminal is screwed onto the mounting surface using four M4 or M6 screws. The mounting holes are on the multi-pin plug connection

and on the right-hand end plate. Optional mounting brackets are also available.

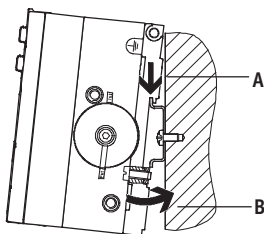
## Wall mounting – Fieldbus connection (CPX terminal)



The MPA-L valve terminal is screwed onto the mounting surface using four M4 and two M6 screws or using six M6 screws. The mounting holes are

on the left-hand and right-hand end plate and on the pneumatic interface. Optional mounting brackets are also available.

## H-rail mounting



The MPA-L valve terminal is attached to the H-rail (see arrow A). The terminal is then swivelled onto the H-rail and secured in place with the clamping component (see arrow B).

The following MPA-L mounting kit is required for H-rail mounting of the valve terminal:

- With multi-pin plug connection: CPA-BG-NRH
- With fieldbus connection (CPX terminal): VMPAF-FB-BG-NRH

This enables mounting of the valve terminal on a H-rail to EN 60715.

 **Note**

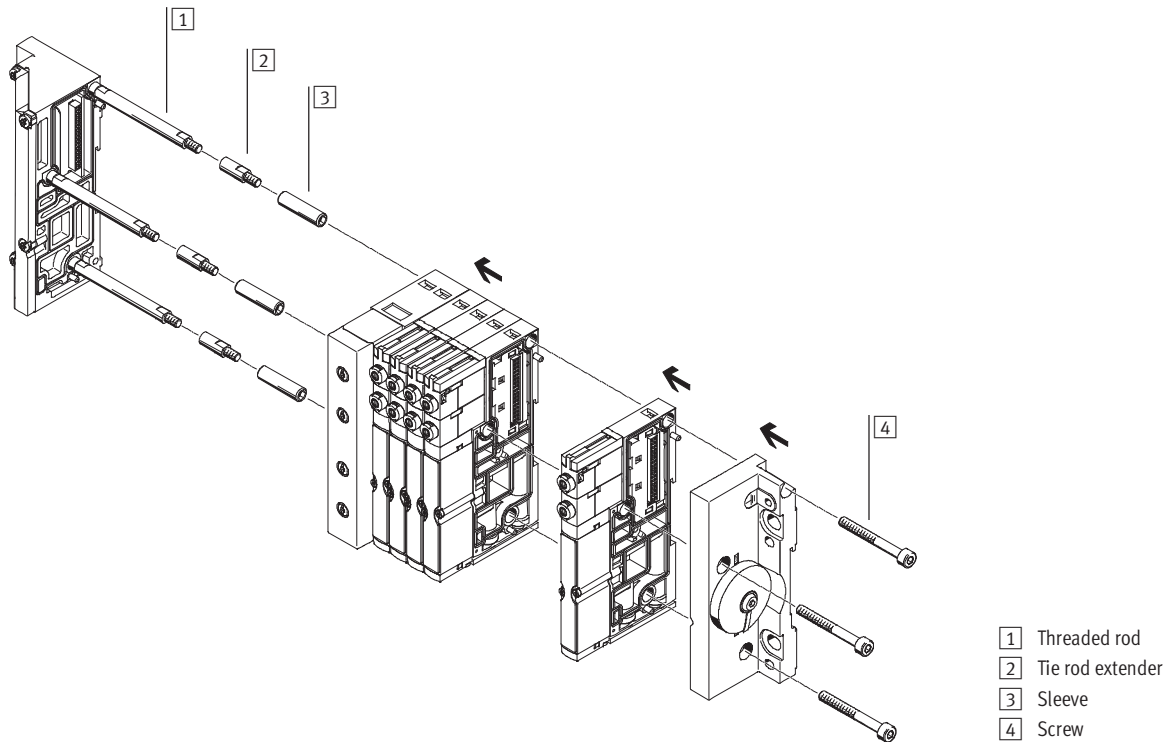
The mounting kits (see above) only lock the valve terminal in horizontal mounting position.

# Valve terminals type 34 MPA-L

Key features – Assembly

## Tie rod

Design



- 1 Threaded rod
- 2 Tie rod extender
- 3 Sleeve
- 4 Screw

## Mode of operation

The tie rod for MPA-L consists of four parts:

- Threaded rod
- Tie rod extender
- Sleeve
- Screw

This enables valve terminals of any length to be constructed.

The tie rod and valve terminal are assembled in just four steps:

- Screw the threaded rods to the left-hand end plate
- Screw the sleeves to the threaded rods
- Push the sub-bases and supply modules onto the rod/sleeve combination
- Push on the right-hand end plate and secure with screws that engage into the sleeves

The tie rod enables subsequent extension of the valve terminal. This is done by loosening the tie rod screws and disassembling the relevant components. The additional sub-base or supply module is inserted at the required location. The previously disassembled components are then re-assembled.

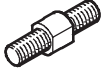
To compensate for the change in length, the tie rod must be extended by the increase in length. This is done by screwing in extenders between the threaded rod and sleeve. There are suitable extenders for each sub-base, combination of four sub-bases and supply module.

# Valve terminals type 34 MPA-L

Key features – Assembly

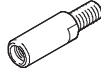
## Tie rod – Components and design

### Tie rod (threaded rod)



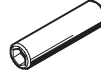
The threaded rod is used to construct a cost-optimised fixed-grid tie rod. The threaded rod is required with valve terminal lengths exceeding 42.45 mm, for example at least four sub-bases (10.7 mm each) or two sub-bases (10.7 mm each) and one supply module (21.2 mm), since only the combination of a threaded rod and sleeve offers the optimum compensation of tolerances (by compressing the seals between the sub-bases).

### Tie rod extender



The valve terminal can be extended almost infinitely using tie rod extenders. The tie rod extenders are inserted between the threaded rod and sleeve and are available in appropriate lengths for sub-bases and supply modules.

### Sleeve



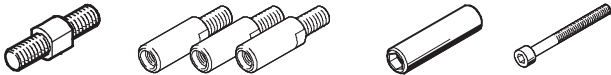
The primary purpose of the sleeve is to compensate tolerances that occur, for example, when the seals are compressed between the sub-bases during assembly. The sleeves come in different lengths, tailored to the use of a tie rod in a fixed grid as well as generally for the modular tie rods.

### Screw



The entire valve terminal is clamped via the tie rod using the screw. Tolerances that occur, for example, when the seals are compressed between the sub-bases during assembly are compensated by the interaction of the screw and sleeve.

## Individual modular tie rod



Tie rods can be constructed entirely using tie rod extenders. The threaded rod and sleeve are required to compensate tolerances that occur, for

example, when the seals are compressed between the sub-bases during assembly.

## Fixed-grid tie rod with extension



The tie rod extenders are inserted between the threaded rod and sleeve.

They are available in suitable lengths for sub-bases and supply modules.

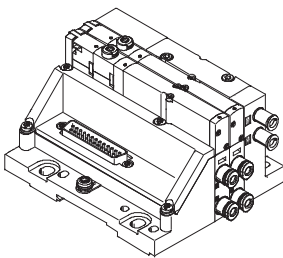
## Fixed-grid tie rod



The fixed-grid tie rod minimises assembly costs when assembling previously defined valve terminals. These valve terminals can be extended at any time.

The threaded rod (and if applicable also the sleeve) must be replaced if the valve terminal length is reduced.

## Short valve terminal



Valve terminals with a small number of valve positions are created by means of the following combinations:

- Valve terminals with two valve positions and without a supply module are connected solely using screws
- Valve terminals with three valve positions and without a supply module (or with one valve position and one supply module) are connected using a 10 mm tie rod extender and screw

## Valve terminals type 34 MPA-L

Key features – Assembly

Ordering data – Fixed-grid tie rod				
Reference length	Part No.	Type	Part No.	Type
L = 10.65 x V + 21.15 x S	Tie rod		Sleeve	
42.45 ... 62.65	561116	VMPAL-ZAS-5	561135	VMPAL-ZAH-36
62.66 ... 72.30	561116	VMPAL-ZAS-5	561136	VMPAL-ZAH-46
72.31 ... 81.95	561116	VMPAL-ZAS-5	561137	VMPAL-ZAH-56
81.96 ... 91.60	561116	VMPAL-ZAS-5	561138	VMPAL-ZAH-66
91.61 ... 101.25	561117	VMPAL-ZAS-45	561135	VMPAL-ZAH-36
101.26 ... 110.90	561117	VMPAL-ZAS-45	561136	VMPAL-ZAH-46
110.91 ... 120.55	561117	VMPAL-ZAS-45	561137	VMPAL-ZAH-56
120.56 ... 130.20	561117	VMPAL-ZAS-45	561138	VMPAL-ZAH-66
130.21 ... 139.85	561118	VMPAL-ZAS-85	561135	VMPAL-ZAH-36
139.86 ... 149.50	561118	VMPAL-ZAS-85	561136	VMPAL-ZAH-46
149.51 ... 159.50	561118	VMPAL-ZAS-85	561137	VMPAL-ZAH-56
159.51 ... 169.15	561118	VMPAL-ZAS-85	561138	VMPAL-ZAH-66
169.16 ... 178.80	561119	VMPAL-ZAS-125	561135	VMPAL-ZAH-36
178.81 ... 188.45	561119	VMPAL-ZAS-125	561136	VMPAL-ZAH-46
188.46 ... 198.10	561119	VMPAL-ZAS-125	561137	VMPAL-ZAH-56
198.11 ... 207.75	561119	VMPAL-ZAS-125	561138	VMPAL-ZAH-66
207.76 ... 217.40	561120	VMPAL-ZAS-165	561135	VMPAL-ZAH-36
217.41 ... 227.05	561120	VMPAL-ZAS-165	561136	VMPAL-ZAH-46
227.06 ... 236.70	561120	VMPAL-ZAS-165	561137	VMPAL-ZAH-56
236.71 ... 246.35	561120	VMPAL-ZAS-165	561138	VMPAL-ZAH-66
246.36 ... 256.00	561121	VMPAL-ZAS-205	561135	VMPAL-ZAH-36
256.01 ... 266.00	561121	VMPAL-ZAS-205	561136	VMPAL-ZAH-46
266.01 ... 275.65	561121	VMPAL-ZAS-205	561137	VMPAL-ZAH-56
275.66 ... 285.30	561121	VMPAL-ZAS-205	561138	VMPAL-ZAH-66
285.31 ... 294.95	561122	VMPAL-ZAS-245	561135	VMPAL-ZAH-36
294.96 ... 304.60	561122	VMPAL-ZAS-245	561136	VMPAL-ZAH-46
304.61 ... 314.25	561122	VMPAL-ZAS-245	561137	VMPAL-ZAH-56
314.26 ... 323.90	561122	VMPAL-ZAS-245	561138	VMPAL-ZAH-66
323.91 ... 333.55	561123	VMPAL-ZAS-285	561135	VMPAL-ZAH-36
333.56 ... 343.20	561123	VMPAL-ZAS-285	561136	VMPAL-ZAH-46
343.21 ... 352.85	561123	VMPAL-ZAS-285	561137	VMPAL-ZAH-56
352.86 ... 362.50	561123	VMPAL-ZAS-285	561138	VMPAL-ZAH-66
362.51 ... 372.50	561124	VMPAL-ZAS-325	561135	VMPAL-ZAH-36
372.51 ... 382.50	561124	VMPAL-ZAS-325	561136	VMPAL-ZAH-46
382.51 ... 392.50	561124	VMPAL-ZAS-325	561137	VMPAL-ZAH-56
392.51 ... 402.50	561124	VMPAL-ZAS-325	561138	VMPAL-ZAH-66
402.51 ... 412.50	561125	VMPAL-ZAS-365	561135	VMPAL-ZAH-36
412.51 ... 422.50	561125	VMPAL-ZAS-365	561136	VMPAL-ZAH-46
422.51 ... 432.50	561125	VMPAL-ZAS-365	561137	VMPAL-ZAH-56
432.51 ... 442.50	561125	VMPAL-ZAS-365	561138	VMPAL-ZAH-66
442.51 ... 452.50	561126	VMPAL-ZAS-405	561135	VMPAL-ZAH-36
452.51 ... 462.50	561126	VMPAL-ZAS-405	561136	VMPAL-ZAH-46
462.51 ... 472.50	561126	VMPAL-ZAS-405	561137	VMPAL-ZAH-56
472.51 ... 482.50	561126	VMPAL-ZAS-405	561138	VMPAL-ZAH-66
482.51 ... 492.50	561127	VMPAL-ZAS-445	561135	VMPAL-ZAH-36
492.51 ... 502.50	561127	VMPAL-ZAS-445	561136	VMPAL-ZAH-46
502.51 ... 512.50	561127	VMPAL-ZAS-445	561137	VMPAL-ZAH-56
512.51 ... 522.50	561127	VMPAL-ZAS-445	561138	VMPAL-ZAH-66

V Number of valve positions  
 S Number of supply modules

# Valve terminals type 34 MPA-L

Key features – Display and operation

## Display and operation

### Signal status display

Each solenoid coil is allocated an LED that indicates its signal status.

- Indicator 12 shows the switching status of the coil for duct 2
- Indicator 14 shows the switching status of the coil for duct 4

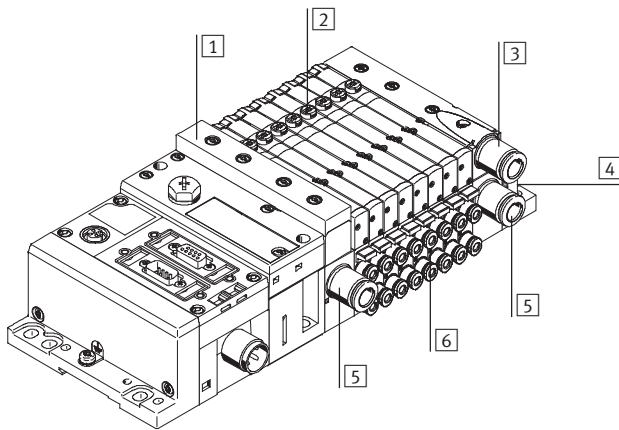
### Manual override

The manual override (MO) enables the valve to be actuated when not electrically activated or energised. The valve is activated by pushing the manual override.


Alternatives:

- A cover (code: N or as accessory) enables the manual override to be actuated by pressing it using an appropriate tool.
- A cover (code V) can be fitted over the manual override to prevent it from being accidentally actuated.

## Pneumatic connection and control elements

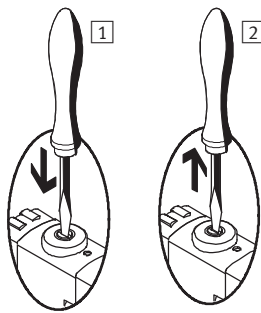


- 1 Flat plate silencer, duct 3/5
- 2 Manual override (for each pilot solenoid coil, non-detenting or non-detenting/detenting)
- 3 Ducted exhaust air, duct 3/5
- 4 Ports 12/14 for external pilot air supply and 82/84 for pilot exhaust air in the right-hand end plate (depending on version also ducts 1, 3 and 5)
- 5 Supply port, duct 1
- 6 Working lines, ducts 2 and 4, for each valve position

 **Note**  
A valve actuated manually (by means of the manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the manual override.

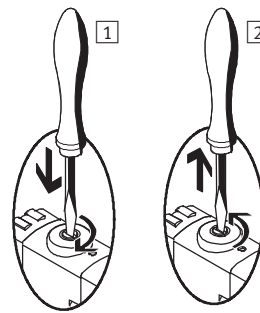
## Manual override (MO)

### MO with automatic return (non-detenting)



- 1 Press in the stem of the MO with a pointed object or screwdriver. Pilot valve switches and actuates the main valve.
- 2 Remove the pointed object or screwdriver. Spring force pushes the stem of the MO back. Pilot valve returns to its initial position and so too the single solenoid main valve (not with double solenoid valve code J).

### MO set via turning (detenting)



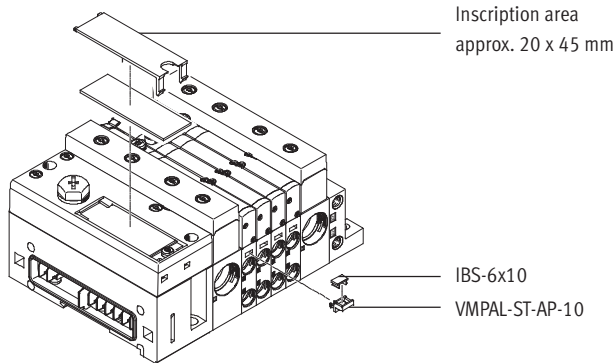
- 1 Press in the stem of the MO with a pointed object or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached. Valve remains switched.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pointed object or screwdriver. Spring force pushes the stem of the MO back. Valve returns to its initial position (not with double solenoid valve code J).



# Valve terminals type 34 MPA-L

Key features – Electrical components

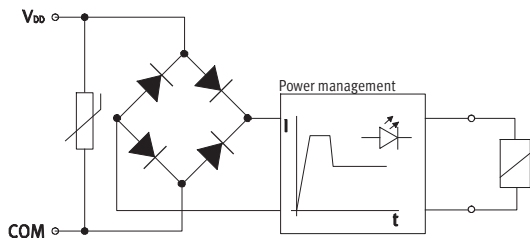
## Inscription system



A holder VMPAL-ST-AP-10 (Part No. 561109) with inscription labels (Part No. 18576, IBS-6x10) can be mounted on each sub-base for labelling the valves.

Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

## Electrical power as a result of current reduction



Each solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal. All valve types are additionally equipped with integrated current reduction.

MPA-L valves are supplied with operating voltage in the range 21.6 ... 26.4 V (24 V +/-10%).

## Electrical multi-pin plug connection

The following multi-pin plug connections are offered for the valve terminal MPA-L:


- Sub-D (9-pin), 8 addresses
- Sub-D (25-pin), 24 addresses
- Sub-D (44-pin), 32 addresses
- Flat cable connection (40-pin), 32 addresses
- Terminal strip connection (33-pin), 32 addresses

Pins 1 ... 32 are used for addresses 0 ... 31 in order.

If fewer addresses are used for the valve terminal, the remaining pins (up to 32) are left free.

The valves are switched by means of positive or negative logic (PNP or NPN). Mixed operation is not permitted.

Each pin on the multi-pin plug can actuate exactly one solenoid coil. If the maximum configurable number of valve positions is 32, this means that 32 valves, each with a single solenoid coil, can be addressed.

 Note  
If a single solenoid valve is assembled on a double solenoid valve position, the second address is also occupied and cannot be used.


## Guidelines on addressing for valves/solenoid coils

- The maximum possible number of addresses is 32.
- The numbering of the addresses goes from left to right in ascending consecutive order. The following applies to the individual valve positions: address x for coil 14 and address x+1 for coil 12.
- If single solenoid valves are mounted on sub-bases for double solenoid valves, the address of coil 12 and the assigned pin will remain unused.
- Each sub-base/electrical interlinking module occupies a defined number of addresses/pins:
  - For single solenoid valve: 1
  - For double solenoid valve: 2
- For combination of four sub-bases for single solenoid valves: 4
- For combination of four sub-bases for double solenoid valves: 8

## Fieldbus connection CPX

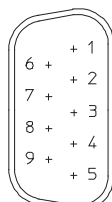
All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means:


- The valves and outputs are supplied via the system supply for the CPX terminal
- The valves can optionally be actuated or switched off separately from the outputs

 Note  
Further information can be found at:  
➔ Internet: cpx

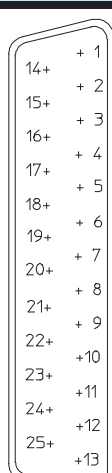
# Valve terminals type 34 MPA-L


Key features – Electrical components

Pin allocation – Sub-D plug, 9-pin			
	Pin	Address/coil	
	1	0	6
	2	1	7
	3	2	8
	4	3	9
	5	4	0 V <sup>1)</sup>
			6
			7
			8
			9
			0 V <sup>1)</sup>

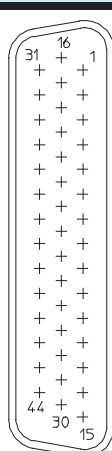
 **Note**  
 The drawing shows the view onto the pins of the Sub-D plug.


1) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

Pin allocation – Sub-D plug, 25-pin, connecting cable VMPAL-KM							
	Pin	Address/coil	Connecting cable wire colour <sup>2)</sup>		Pin	Address/coil	Connecting cable wire colour <sup>2)</sup>
	1	0	WH		14	13	BN YE
	2	1	GN		15	14	GY WH
	3	2	YE		16	15	BN GY
	4	3	GY		17	16	WH PK
	5	4	PK		18	17	BN PK
	6	5	BU		19	18	BU WH
	7	6	RD		20	19	BN BU
	8	7	VT		21	20	RD WH
	9	8	GY PK		22	21	BN RD
	10	9	RD BU		23	22	BK WH
	11	10	GN WH		24	23	BN
	12	11	BN GN		25	0 V <sup>1)</sup>	BK
	13	12	YE WH				

 **Note**  
 The drawing shows the view onto the pins of the Sub-D plug.

1) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.  
 2) To IEC 757

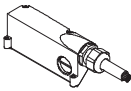
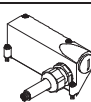
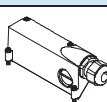
Pin allocation – Sub-D plug, 44-pin, connecting cable VMPAL-KM											
	Pin	Address/coil	Connecting cable wire colour <sup>2)</sup>		Pin	Address/coil	Connecting cable wire colour <sup>2)</sup>		Pin	Address/coil	Connecting cable wire colour <sup>2)</sup>
	1	0	WH		18	17	BN PK		35	n.c.	n.c.
	2	1	GN		19	18	BU WH		36	n.c.	n.c.
	3	2	YE		20	19	BN BU		37	n.c.	n.c.
	4	3	GY		21	20	RD WH		38	n.c.	n.c.
	5	4	PK		22	21	BN RD		39	n.c.	n.c.
	6	5	BU		23	22	BK WH		40	n.c.	n.c.
	7	6	RD		24	23	BN		41	0 V <sup>1)</sup>	RD YE
	8	7	VT		25	24	BK BN		42	0 V <sup>1)</sup>	BK GN
	9	8	GY PK		26	25	GN GY		43	0 V <sup>1)</sup>	BK YE
	10	9	RD BU		27	26	YE GY		44	0 V <sup>1)</sup>	BK
	11	10	GN WH		28	27	GN PK				
	12	11	BN GN		29	28	YE PK				
	13	12	YE WH		30	29	GN BU				
	14	13	BN YE		31	30	YE BU				
	15	14	GY WH		32	31	RN GN				
	16	15	BN GY		33	n.c.	n.c.				
	17	16	WH PK		34	n.c.	n.c.				

 **Note**  
 The drawing shows the view onto the pins of the Sub-D plug.

1) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.  
 2) To IEC 757

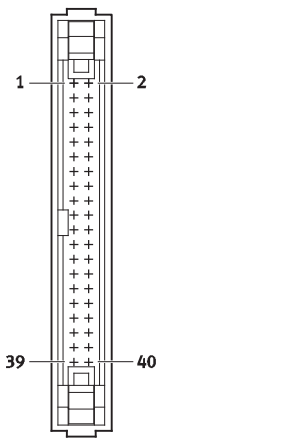

## Valve terminals type 34 MPA-L

Key features – Electrical components

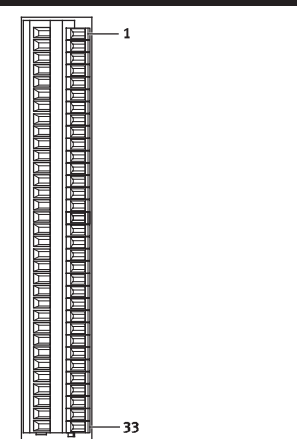

Ordering data						
Designation	Code	Description	Connection	Cable length	Part No.	Type
<b>Connecting cable for multi-pin plug connection with Sub-D plug socket</b>						
	Connecting cable: CA	Cable outlet to front (only with electrical connection code: MS6)	25-pin	2.5 m	<b>560416</b>	<b>VMPAL-KM-V-SD25-IP67-2,5</b>
	Connecting cable: CB			5 m	<b>560417</b>	<b>VMPAL-KM-V-SD25-IP67-5</b>
	Connecting cable: CC			10 m	<b>560418</b>	<b>VMPAL-KM-V-SD25-IP67-10</b>
	Connecting cable: –			Any	<b>562389</b>	<b>VMPAL-KM-V-SD25-IP67-X</b>
	Connecting cable: CQ	Cable outlet to front (only with electrical connection code: MS6)	25-pin	2.5 m	<b>560410</b>	<b>VMPAL-KMSK-V-SD25-IP67-2,5</b>
	Connecting cable: CR			5 m	<b>560411</b>	<b>VMPAL-KMSK-V-SD25-IP67-5</b>
	Connecting cable: CS			10 m	<b>560412</b>	<b>VMPAL-KMSK-V-SD25-IP67-10</b>
	Connecting cable: –			Any	<b>562391</b>	<b>VMPAL-KMSK-V-SD25-IP67-X</b>
	Connecting cable: CJ	Cable outlet to front (only with electrical connection code: MS8)	44-pin	2.5 m	<b>560422</b>	<b>VMPAL-KM-V-SD44-IP67-2,5</b>
	Connecting cable: CK			5 m	<b>560423</b>	<b>VMPAL-KM-V-SD44-IP67-5</b>
	Connecting cable: CL			10 m	<b>560424</b>	<b>VMPAL-KM-V-SD44-IP67-10</b>
	Connecting cable: –			Any	<b>562390</b>	<b>VMPAL-KM-V-SD44-IP67-X</b>
	Connecting cable: CD	Cable outlet to side (only with electrical connection code: MS6)	25-pin	2.5 m	<b>560419</b>	<b>VMPAL-KM-S-SD25-IP67-2,5</b>
	Connecting cable: CE			5 m	<b>560420</b>	<b>VMPAL-KM-S-SD25-IP67-5</b>
	Connecting cable: CH			10 m	<b>560421</b>	<b>VMPAL-KM-S-SD25-IP67-10</b>
	Connecting cable: –			Any	<b>562392</b>	<b>VMPAL-KM-S-SD25-IP67-X</b>
	Connecting cable: CT	Cable outlet to side (only with electrical connection code: MS6)	25-pin	2.5 m	<b>560413</b>	<b>VMPAL-KMSK-S-SD25-IP67-2,5</b>
	Connecting cable: CU			5 m	<b>560414</b>	<b>VMPAL-KMSK-S-SD25-IP67-5</b>
	Connecting cable: CV			10 m	<b>560415</b>	<b>VMPAL-KMSK-S-SD25-IP67-10</b>
	Connecting cable: –			Any	<b>562394</b>	<b>VMPAL-KMSK-S-SD25-IP67-X</b>
	Connecting cable: CM	Cable outlet to side (only with electrical connection code: MS8)	44-pin	2.5 m	<b>560425</b>	<b>VMPAL-KM-S-SD44-IP67-2,5</b>
	Connecting cable: CN			5 m	<b>560426</b>	<b>VMPAL-KM-S-SD44-IP67-5</b>
	Connecting cable: CP			10 m	<b>560427</b>	<b>VMPAL-KM-S-SD44-IP67-10</b>
	Connecting cable: –			Any	<b>562393</b>	<b>VMPAL-KM-S-SD44-IP67-X</b>
<b>Cover for multi-pin plug connection without connecting cable with Sub-D plug socket</b>						
	Connecting cable: EZ	Cable outlet to side or front (only with electrical connection code: MS6)	25-pin	–	<b>560428</b>	<b>VMPAL-KM-SD25-IP67-0</b>
	Connecting cable: EY	Cable outlet to side or front (only with electrical connection code: MS8)	44-pin	–	<b>560429</b>	<b>VMPAL-KM-SD44-IP67-0</b>

# Valve terminals type 34 MPA-L

Key features – Electrical components

Pin allocation – Flat cable, 40-pin								
	Pin	Address/coil		Pin	Address/coil		Pin	Address/coil
	1	0		18	17		35	0 V <sup>1)</sup>
	2	1		19	18		36	0 V <sup>1)</sup>
	3	2		20	19		37	0 V <sup>1)</sup>
	4	3		21	20		38	0 V <sup>1)</sup>
	5	4		22	21		39	0 V <sup>1)</sup>
	6	5		23	22		40	0 V <sup>1)</sup>
	7	6		24	23		 Note The drawing shows the view onto the pins of the flat cable plug. The flat cable connection is established using plug connectors, in accordance with DIN EN 60603-13:1998-09 (NECU-FCG40-K). → Internet: necu	
	8	7		25	24			
	9	8		26	25			
	10	9		27	26			
	11	10		28	27			
	12	11		29	28			
	13	12		30	29			
	14	13		31	30			
	15	14		32	31			
	16	15		33	0 V <sup>1)</sup>			
	17	16		34	0 V <sup>1)</sup>			

1) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

Pin allocation – Terminal strip, 33-pin								
	Pin	Address/coil		Pin	Address/coil		Pin	Address/coil
	1	0		16	15		31	30
	2	1		17	16		32	31
	3	2		18	17		33	0 V <sup>1)</sup>
	4	3		19	18		 Note The drawing shows the view onto the pins of the terminal strip. Cables with the following specifications can be connected: <ul style="list-style-type: none"> <li>• Cable cross section 0.08 ... 0.5 mm<sup>2</sup></li> <li>• Insulation 5 ... 6 mm</li> </ul>	
	5	4		20	19			
	6	5		21	20			
	7	6		22	21			
	8	7		23	22			
	9	8		24	23			
	10	9		25	24			
	11	10		26	25			
	12	11		27	26			
	13	12		28	27			
	14	13		29	28			
	15	14		30	29			

1) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

## Valve terminals type 34 MPA-L

Key features – Electrical components

Instructions for use		
Equipment	Bio-oils	Mineral oils
<p>Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as intended, they will not require additional lubrication and will still achieve a long service life.</p> <p>The quality of compressed air downstream of the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.</p>	<p>Unsuitable additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.</p> <p>Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).</p>	<p>When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 to 3) or similar oils based on poly-alpha-olefins (PAO), the maximum residual oil content of 5 mg/m<sup>3</sup> must not be exceeded (see ISO 8573-1 Class 4).</p> <p>A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.</p>

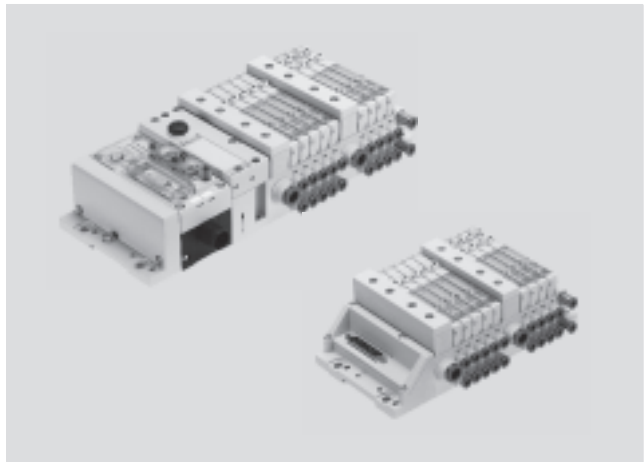
# Valve terminals type 34 MPA-L

Technical data

Flow rate  
Up to 360 l/min

Width  
10 mm

Voltage  
24 V DC



General technical data		
Design	Electromagnetically actuated piston spool valve	
Lubrication	Lubricated for life, PWIS-free (free of paint-wetting impairment substances)	
Type of mounting	Wall mounting	
	On H-rail to EN 60715	
Mounting position	Any (wall mounting)	
	Horizontal only (H-rail)	
Manual override	Non-detenting, detenting, blocked	
Width	[mm]	10
Pneumatic connections, right-hand end plate		
Supply	1	Thread G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ , straight, for tubing O.D. 8 mm, 10 mm, 12 mm, $\frac{5}{16}$ " , $\frac{3}{8}$ " , $\frac{1}{2}$ " )
Exhaust port	3	Thread G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ , straight, for tubing O.D. 8 mm, 10 mm, 12 mm, $\frac{5}{16}$ " , $\frac{3}{8}$ " , $\frac{1}{2}$ " )
	5	Thread G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ , straight, for tubing O.D. 8 mm, 10 mm, 12 mm, $\frac{5}{16}$ " , $\frac{3}{8}$ " , $\frac{1}{2}$ " )
Pilot air supply	12/14	Thread M7 (QSM-M7, straight or angled, for tubing O.D. 4 mm, 6 mm, $\frac{1}{4}$ " )
Pilot exhaust air	82/84	Thread M7 (QSM-M7, straight or angled, for tubing O.D. 4 mm, 6 mm, $\frac{1}{4}$ " )
Pneumatic connections, supply module		
Supply	1	Cartridge fitting 20 mm (QSPKG20, straight, for tubing O.D. 8 mm, 10 mm, 12 mm, $\frac{5}{16}$ " , $\frac{3}{8}$ " , $\frac{1}{2}$ " , adapter for thread G $\frac{1}{4}$ ), flat plate silencer
Exhaust port	3/5	Cartridge fitting 20 mm (QSPKG20, straight, for tubing O.D. 8 mm, 10 mm, 12 mm, $\frac{5}{16}$ " , $\frac{3}{8}$ " , $\frac{1}{2}$ " , adapter for thread G $\frac{1}{4}$ ), flat plate silencer
Pneumatic connections, sub-base		
Working lines	2	Cartridge fitting 10 mm (QSPKG10, straight or angled, for tubing O.D. 4 mm, 6 mm, $\frac{1}{8}$ " , $\frac{5}{32}$ " , $\frac{3}{16}$ " , $\frac{1}{4}$ " , adapter for thread M7)
	4	Cartridge fitting 10 mm (QSPKG10, straight or angled, for tubing O.D. 4 mm, 6 mm, $\frac{1}{8}$ " , $\frac{5}{32}$ " , $\frac{3}{16}$ " , $\frac{1}{4}$ " , adapter for thread M7)

# Valve terminals type 34 MPA-L

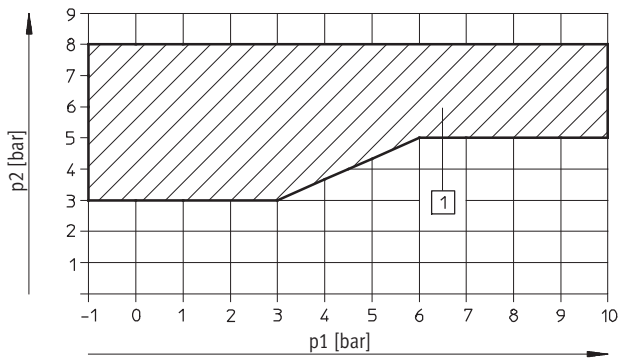
Technical data

Operating and environmental conditions																	
Code for position function 1-32	M	J	B	G	E	X	W	N	K	H	D	I	NS	KS	HS	DS	
Operating medium	Filtered compressed air, lubricated or unlubricated, inert gases → 29																
Operating pressure [bar]	-0.9 ... +10							3 ... 10				-0.9 ... +8					
Operating pressure for valve terminal with internal pilot air supply [bar]	3 ... 8																
Pilot pressure [bar]	3 ... 8																
Ambient temperature [°C]	-5 ... +50																
Temperature of medium [°C]	-5 ... +50																
Storage temperature <sup>1)</sup> [°C]	-20 ... +40																

1) Long-term storage

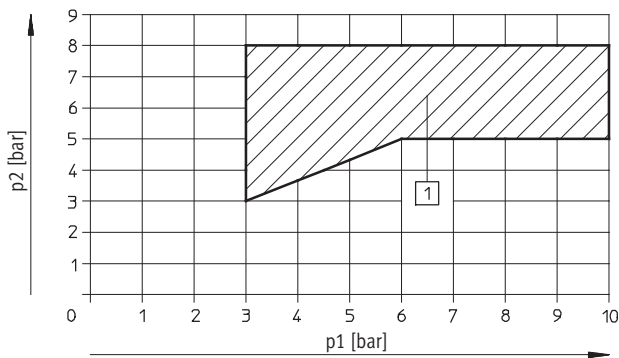
## Pilot pressure p2 as a function of working pressure p1 with external pilot air supply

For valves with code M, J, B, G, E, X, W



1) Operating range for valves with external pilot air supply

## For valves with code N, K, H, D, I



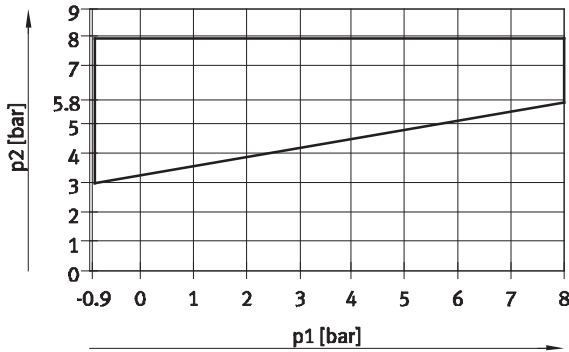
1) Operating range for valves with external pilot air supply

# Valve terminals type 34 MPA-L

Technical data

## Pilot pressure p2 as a function of working pressure p1 for valves with mechanical spring return

For valves with code NS, KS, HS, DS



Nominal flow rate [l/min]			
Valve function	Code Position function 1-32	With fitting QS-6	
		From port 1 to 2, or 1 to 4	From port 2 to 3, or 4 to 5
5/2-way valve, single solenoid	M	360	360
1x 3/2-way valve	X	255	295
5/2-way valve, double solenoid	J	360	360
5/3-way valve, mid-position pressurised	B	300 (220) <sup>1)</sup>	270
5/3-way valve, mid-position closed	G	320	350
2x 2/2-way valve	I	260	260
5/3-way valve, mid-position exhausted	E	240	240 (200) <sup>1)</sup>
2x 3/2-way valve, normally closed	K	230	310
2x 3/2-way valve, normally open	N	300	300
2x 3/2-way valve, 1x normally open, 1x normally closed	H	300	300
2x 2/2-way valve	D	230	-
1x 3/2-way valve	W	255 (2 to 4)	295 (4 to 5)
2x 3/2-way valve, normally closed, mechanical spring return	KS	230	310
2x 3/2-way valve, normally open, mechanical spring return	NS	300	300
2x 3/2-way valve, 1x normally open and 1x normally closed, mechanical spring return	HS	300	300
2x 2/2-way valve, mechanical spring return	DS	230	-

1) Value for mid-position

Valve switching times [ms]																	
Code for position function 1-32		M	J	N	K	H	B	G	E	X	W	D	I	NS	KS	HS	DS
Switching times	On	10	10	10	10	10	10	10	10	10	10	10	10	14	14	14	14
	Off	20	-	20	20	20	35	35	35	20	20	20	20	16	16	16	16
	Change-over	-	15	-	-	-	-	-	-	-	-	-	-	-	-	-	-



## Valve terminals type 34 MPA-L

Technical data

Electrical data		
Nominal voltage	[V DC]	24
Operating voltage range	[V DC]	21.6 ... 26.4
Protection class to EN 60529		IP65 (for all types of signal transmission in assembled state)
Current consumption per solenoid coil at nominal voltage		
Nominal pick-up current	[mA]	50
Nominal current with current reduction	[mA]	10
Time until current reduction	[ms]	20

Electrical data – MPA-L with electrical interface for CPX terminal		
Intrinsic current consumption of valve terminal (internal electronics, without valves)		
At 24 V $U_{EL/SEN}$ <sup>1)</sup>	[mA]	Typically 13
At 24 V $U_{val}$ <sup>2)</sup>	[mA]	Typically 35
Diagnostic message		
Undervoltage $U_{OFF}$ <sup>3)</sup>	[V]	17.7 ... 17.8

- 1) Power supply for electronics and sensors
- 2) Load voltage supply for valves
- 3) Load voltage outside of function range

## Valve terminals type 34 MPA-L

Technical data

Materials	
Sub-base	PA
Valve	Die-cast aluminium
Supply module	PPA
End plate	Die-cast aluminium, PA, PBT
Seals	NBR
Exhaust plate	PA
Flat plate silencer	PE
Electrical interlinking module	PBT, PA, copper alloy

Product weight	
	Approx. weight [g]
CPX module (complete)	Approx. 210
Left-hand end plate, multi-pin plug, Sub-D, 44-pin	130
Black sub-base (with seal, fibre-optic cable)	21
Electrical interlinking module for one sub-base	9
Electrical interlinking module for combination of four sub-bases	29
Supply module with seal, electrical interlinking module	51
Per valve VMPA1-M1H-M, X, W	49
Per valve VMPA1-M1H-J, N, K, H, B, G, E, D	56
Per vacant position L	24
Right-hand end plate without supply ports	105
Right-hand end plate with supply ports	160
Screw for tie rod	3
Threaded rods for tie rod, 5/45/85/205/285 mm	2/11/20/47/65
Sleeve for tie rod, 36/46/56/66 mm	6/8/9/11
Plate for ducted exhaust air/flat plate silencer	36/40
QSM-M7-4-I	4
QSM-M7-6-I	5
QS-G $\frac{1}{4}$ -8-I	22
QS-G $\frac{1}{4}$ -10-I	23
QSPKG10-3	1
QSPKG10-4	1
QSPKG10-6	2
QSPKG20-8	6
QSPKG20-10	9
QSPKG20-12	12

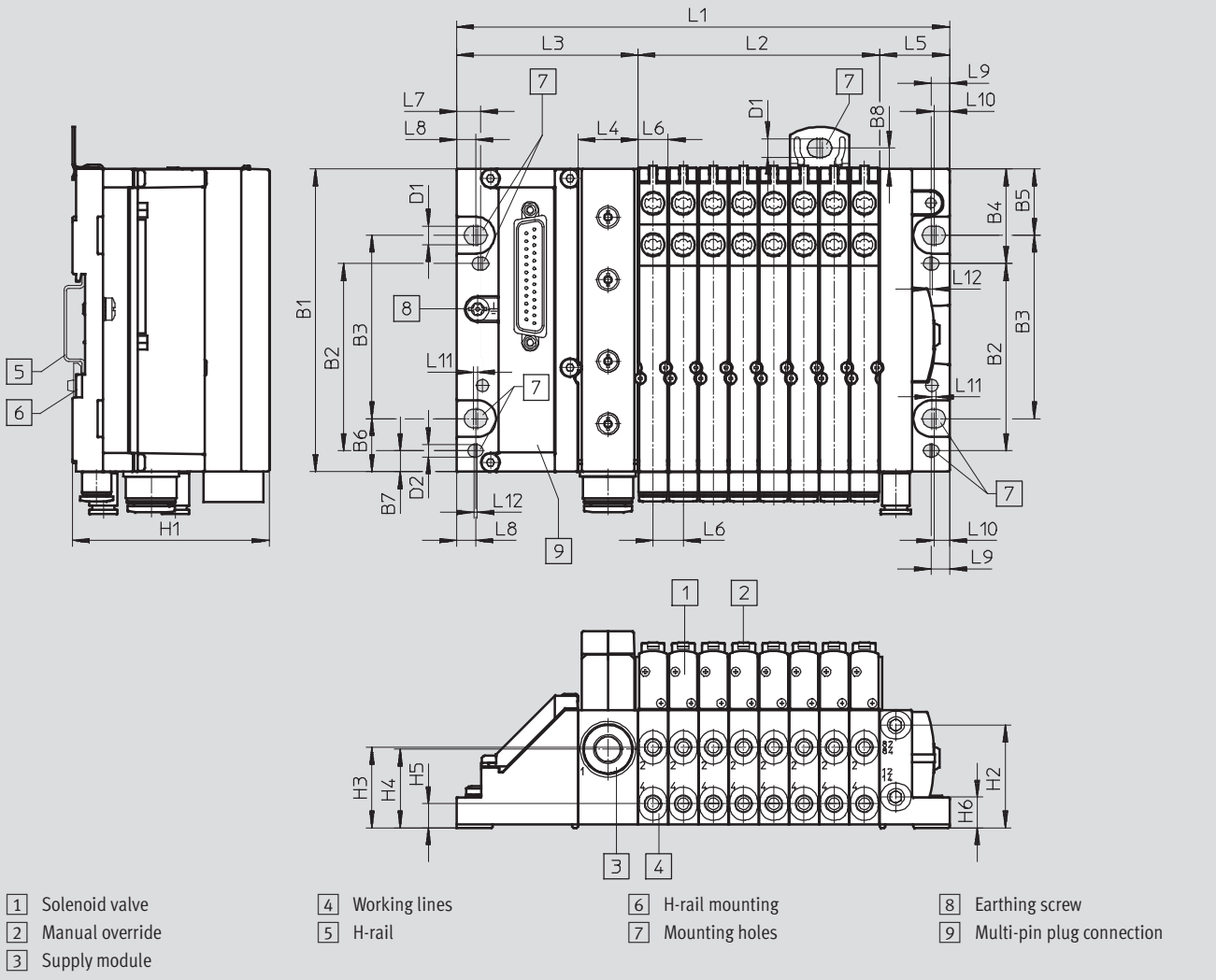
# Valve terminals type 34 MPA-L

Technical data

**Dimensions**

Download CAD data → [www.festo.com](http://www.festo.com)

Valve terminal with multi-pin plug connection



Type	L1 <sup>1)</sup>	L2 <sup>1)</sup>	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12
MPA-L	89.10 + n x 10.70	n x 10.70	64.3	21.2	24.9	10.7	8.5	6.8	6.5	5.6	1.5	1

Type	B1	B2	B3	B4	B5	B6	B7	B8	H1	H2	H3	H4	H5	H6	D1	D2
MPA-L	107.3	66.3	65	33.5	23.5	18.9	7.5	7.5	69.6	36.4	28.5	27.9	8.5	10.9	6.6	4.4

1) n = number of sub-bases/valve positions

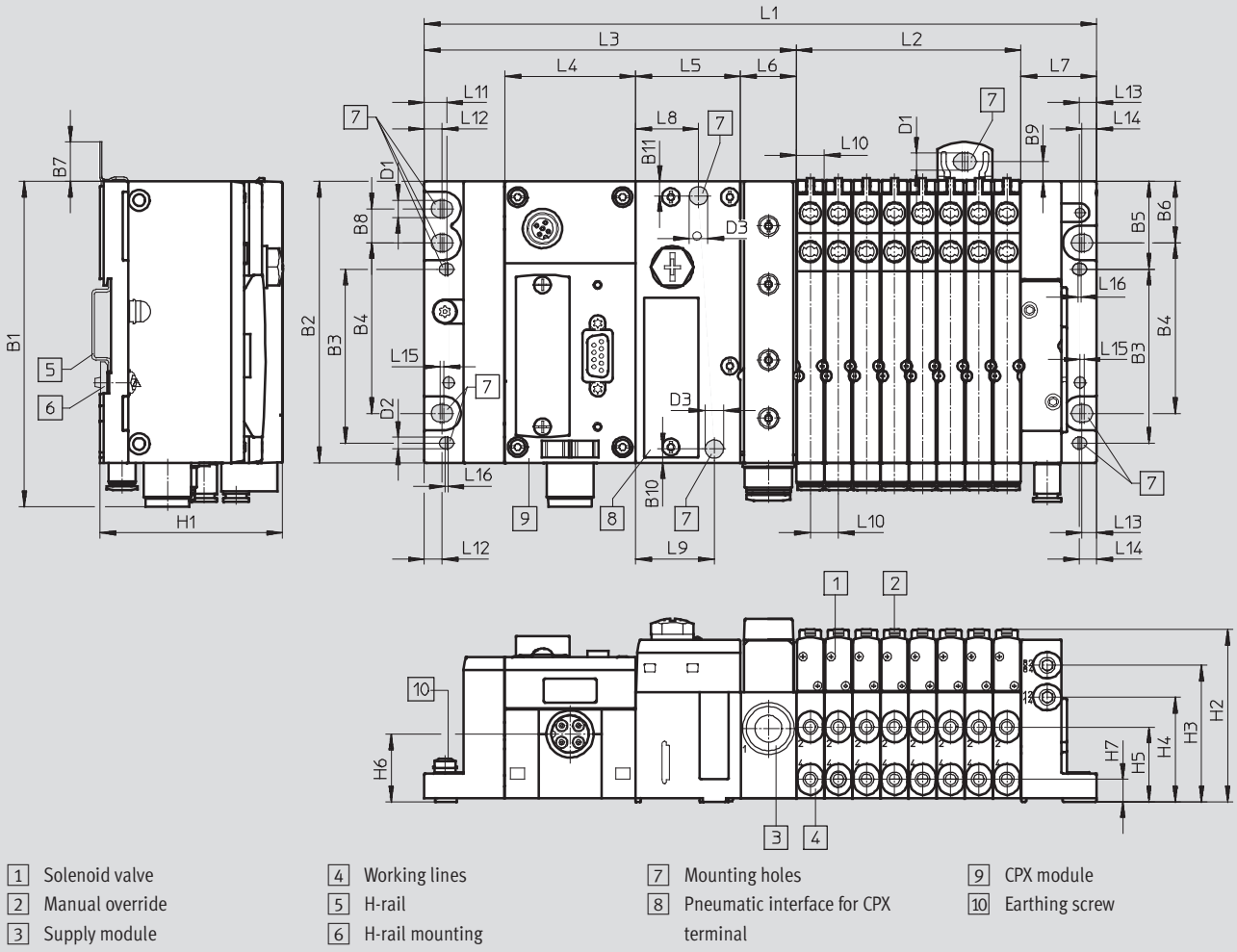
# Valve terminals type 34 MPA-L

Technical data

**Dimensions**

Download CAD data → [www.festo.com](http://www.festo.com)

Valve terminal with fieldbus connection



Type	L1 <sup>1)</sup>	L2 <sup>1)</sup>	L3	L4	L5	L6	L7	L8	L9	L10	L11	L12	L13	L14	D1	D2	D3
MPA-L	170.9 + n x 10.70	n x 10.70	142.1	50	40.1	21.2	28.8	24	30	10.7	8.5	6.8	5.6	6.5	6.6	4.4	7

Type	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10	B11	H1	H2	H3	H4	H5	H6	H7
MPA-L	124	107.3	66.3	65	33.5	23.5	15	13	7.5	5.3	5.5	69.6	65.7	52	39.8	28.5	25.8	8.5

1) n = number of sub-bases/valve positions

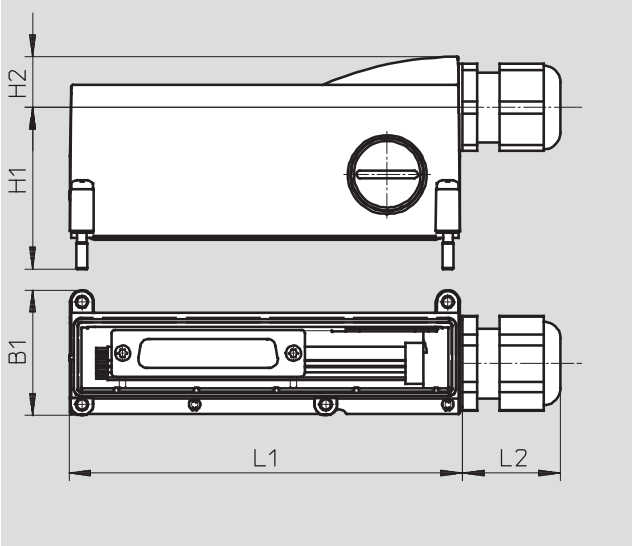
# Valve terminals type 34 MPA-L

Technical data

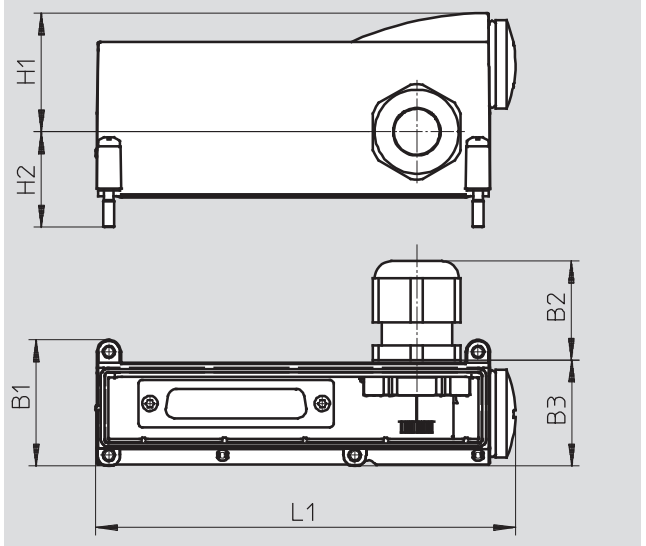
## Dimensions – Cover for multi-pin plug connection

Download CAD data → [www.festo.com](http://www.festo.com)

Cable outlet to front



Cable outlet to side

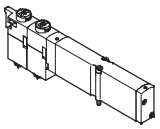
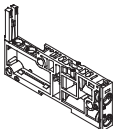
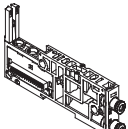


Type	L1	L2	H1	H2	B1	B2	B3
Cable outlet to front	108.3	27	44.4	14	34.5	–	–
Cable outlet to side	114.5	–	32.4	26	34.5	27	29

## Valve terminals type 34 MPA-L

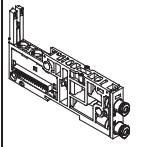
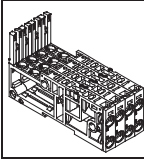
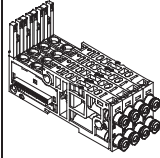
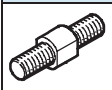
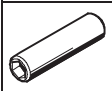
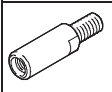
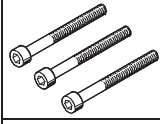

Accessories



Ordering data						
	Code	Valve function	Part No.	Type		
<b>Sub-base valve</b>						
	Position function 1-32: M	5/2-way valve, single solenoid	533342	VMPA1-M1H-M-PI		
	Position function 1-32: J	5/2-way valve, double solenoid	533343	VMPA1-M1H-J-PI		
	Position function 1-32: N	2x 3/2-way valve, normally open	533348	VMPA1-M1H-N-PI		
	Position function 1-32: NS	2x 3/2-way valve, normally open, mechanical spring return	556839	VMPA1-M1H-NS-PI		
	Position function 1-32: W	1x 3/2-way valve, normally open, external compressed air supply	540050	VMPA1-M1H-W-PI		
	Position function 1-32: K	2x 3/2-way valve, normally closed	533347	VMPA1-M1H-K-PI		
	Position function 1-32: KS	2x 3/2-way valve, normally closed, mechanical spring return	556838	VMPA1-M1H-KS-PI		
	Position function 1-32: H	2x 3/2-way valve, 1x normally open, 1x normally closed	533349	VMPA1-M1H-H-PI		
	Position function 1-32: HS	2x 3/2-way valve, 1x normally open, 1x normally closed, mechanical spring return	556840	VMPA1-M1H-HS-PI		
	Position function 1-32: B	5/3-way valve, mid-position pressurised	533344	VMPA1-M1H-B-PI		
	Position function 1-32: G	5/3-way valve, mid-position closed	533345	VMPA1-M1H-G-PI		
	Position function 1-32: E	5/3-way valve, mid-position exhausted	533346	VMPA1-M1H-E-PI		
	Position function 1-32: X	1x 3/2-way valve, normally closed, external compressed air supply	534415	VMPA1-M1H-X-PI		
	Position function 1-32: D	2x 2/2-way valve, normally closed	533350	VMPA1-M1H-D-PI		
	Position function 1-32: DS	2x 2/2-way valve, normally closed, mechanical spring return	556841	VMPA1-M1H-DS-PI		
Position function 1-32: I	2x 2/2-way valve, 1x normally closed, 1x normally closed, reversible	543605	VMPA1-M1H-I-PI			
<b>Sub-base</b>						
	Duct separation to the right of sub-base 1-40: –	Single, without electrical interlinking module, without cartridge fitting	No duct separation	–	554311	VMPAL-AP-10
	Duct separation to the right of sub-base 1-40: T		Duct 1 separated	–	554312	VMPAL-AP-10-T1
	Duct separation to the right of sub-base 1-40: TR		Ducts 3, 5 separated	–	554313	VMPAL-AP-10-T35
	Duct separation to the right of sub-base 1-40: TS		Ducts 1 and 3, 5 separated	–	554315	VMPAL-AP-10-T135
	–	Single, with electrical interlinking module, with cartridge fitting, no duct separation	Single solenoid (for 1 solenoid coil)	6 mm	560987	VMPAL-AP-10-QS6-1
				4 mm	560994	VMPAL-AP-10-QS4-1
			1/4"	560999	VMPAL-AP-10-QS1/4"-1	
				5/32"	561005	VMPAL-AP-10-QS5/32"-1
			Double solenoid (for 2 solenoid coils)	6 mm	560993	VMPAL-AP-10-QS6-2
				4 mm	560988	VMPAL-AP-10-QS4-2
			1/4"	561000	VMPAL-AP-10-QS1/4"-2	
				5/32"	561006	VMPAL-AP-10-QS5/32"-2
Single, with electrical interlinking module, with cartridge fitting, duct 1 separated	Single solenoid (for 1 solenoid coil)	6 mm	561011	VMPAL-AP-10-QS6-1-T1		




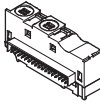
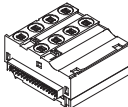
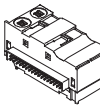
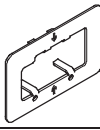



# Valve terminals type 34 MPA-L

Accessories

Ordering data						
	Code	Description	Part No.	Type		
<b>Sub-base</b>						
	-	Single, with electrical interlinking module, with cartridge fitting, duct 1 separated	Single solenoid (for 1 solenoid coil)	4 mm	561017	VMPAL-AP-10-QS4-1-T1
				1/4"	561023	VMPAL-AP-10-QS1/4"-1-T1
				5/32"	561029	VMPAL-AP-10-QS5/32"-1-T1
			Double solenoid (for 2 solenoid coils)	6 mm	561012	VMPAL-AP-10-QS6-2-T1
				4 mm	561018	VMPAL-AP-10-QS4-2-T1
				1/4"	561024	VMPAL-AP-10-QS1/4"-2-T1
				5/32"	561030	VMPAL-AP-10-QS5/32"-2-T1
<b>Combination of four sub-bases</b>						
	Combination manifold block: Z	Without electrical interlinking module, without cartridge fitting	-	-	560981	VMPAL-AP-4x10
	-	With electrical interlinking module, with cartridge fitting, no duct separation, single solenoid (for 1 solenoid coil)	Tubing O.D.	6 mm	561083	VMPAL-AP-4x10QS6-1
				4 mm	561089	VMPAL-AP-4x10QS4-1
				1/4"	561095	VMPAL-AP-4x10QS1/4"-1
				5/32"	561101	VMPAL-AP-4x10QS5/32"-1
		With electrical interlinking module, with cartridge fitting, no duct separation, double solenoid (for 2 solenoid coils)	Tubing O.D.	6 mm	561084	VMPAL-AP-4x10QS6-2
				4 mm	561090	VMPAL-AP-4x10QS4-2
				1/4"	561096	VMPAL-AP-4x10QS1/4"-2
				5/32"	561102	VMPAL-AP-4x10QS5/32"-2
<b>Tie rod</b>						
	Tie rod: -	Threaded rod for tie rod, width across flats 5 mm The threaded rod/sleeve combination is selected based on the number and width of the individual sub-base	5 mm	561116	VMPAL-ZAS-5	
			45 mm	561117	VMPAL-ZAS-45	
			85 mm	561118	VMPAL-ZAS-85	
			125 mm	561119	VMPAL-ZAS-125	
			165 mm	561120	VMPAL-ZAS-165	
			205 mm	561121	VMPAL-ZAS-205	
			245 mm	561122	VMPAL-ZAS-245	
			285 mm	561123	VMPAL-ZAS-285	
			325 mm	561124	VMPAL-ZAS-325	
			365 mm	561125	VMPAL-ZAS-365	
			405 mm	561126	VMPAL-ZAS-405	
			445 mm	561127	VMPAL-ZAS-445	
	-	Sleeve, internal hex 4 mm	36 mm	561135	VMPAL-ZAH-36	
			46 mm	561136	VMPAL-ZAH-46	
			56 mm	561137	VMPAL-ZAH-56	
			66 mm	561138	VMPAL-ZAH-66	
	-	Tie rod extender for subsequently extending the valve terminal	For one sub-base	561139	VMPAL-ZAE-10	
			For one supply module	561141	VMPAL-ZAE-20	
			For four sub-bases	570779	VMPAL-ZAE-10-4	
	-	Screw M4x30 mm with internal hex 2.5 mm, for tie rod	3 pieces	571924	VMPAL-M-4x30	
<b>Screw</b>						
	-	Screw M4x10 mm and nut with internal hex 2.5 mm, for linking four sub-bases	10 pieces	561142	VMPAL-MS-4x10	

## Valve terminals type 34 MPA-L

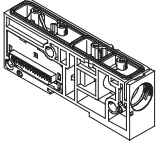
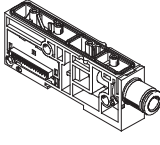
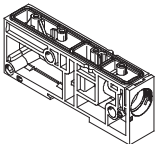
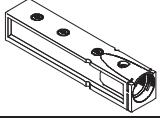
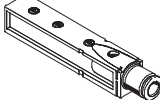
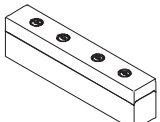
Accessories

Ordering data				
	Code	Description	Part No.	Type
<b>Mounting</b>				
	-	Mounting bracket Wall brackets should be mounted max. every 13 cm on the valve terminal.	10 pieces	<b>560949</b> VMPAL-BD
<b>H-rail mounting</b>				
	Mounting accessories: H	MPA-L with multi-pin plug connection	<b>173498</b>	CPA-BG-NRH
	Mounting accessories: H	MPA-L with fieldbus connection	<b>560798</b>	VMPAF-FB-BG-NRH
<b>Electrical interlinking module</b>				
	Type of module block 1-40: C	For one sub-base	Grey – single solenoid (for 1 solenoid coil)	<b>560961</b> VMPAL-EVAP-10-1
	Type of module block 1-40: A	For one sub-base	Black – double solenoid (for 2 solenoid coils)	<b>560962</b> VMPAL-EVAP-10-2
	Type of module block 1-40: C	For combination of four sub-bases	Grey – single solenoid (for 4 solenoid coils, 4 valve positions)	<b>560967</b> VMPAL-EVAP-10-1-4
	Type of module block 1-40: A	For combination of four sub-bases	Black – double solenoid (for 8 solenoid coils, 4 valve positions)	<b>560968</b> VMPAL-EVAP-10-2-4
	Type of module block 1-40: U	For supply module (signals are passed through)	Black	<b>571011</b> VMPAL-EVAP-20-SP
<b>Releasing tool</b>				
	-	For releasing the electrical interlinking module from the sub-base	<b>572017</b>	VMPAL-LW
<b>Restrictor set</b>				
	-	Fixed restrictor, two of each size, two retainers and assembly tool	<b>572543</b>	VMPA1-FT-NW0.3-1.7
<b>Fixed restrictor – Hollow bolt, for restricting the exhaust air in ducts 3 and 5, 10 pieces</b>				
	-	qnN 3.5 ... 5.5 l/min, orange, nominal size 0.3 mm	<b>572544</b>	VMPA1-FT-NW0.3-10
	-	qnN 9 ... 12 l/min, green, nominal size 0.5 mm	<b>572545</b>	VMPA1-FT-NW0.5-10
	-	qnN 18 ... 22 l/min, purple, nominal size 0.7 mm	<b>572546</b>	VMPA1-FT-NW0.7-10
	-	qnN 36 ... 41 l/min, black, nominal size 1.0 mm	<b>572547</b>	VMPA1-FT-NW1.0-10
	-	qnN 52 ... 58 l/min, red, nominal size 1.2 mm	<b>572548</b>	VMPA1-FT-NW1.2-10
	-	qnN 81 ... 89 l/min, blue, nominal size 1.5 mm	<b>572549</b>	VMPA1-FT-NW1.5-10
	-	qnN 105 ... 115 l/min, clear, nominal size 1.7 mm	<b>572550</b>	VMPA1-FT-NW1.7-10
<b>Retainer for fixed restrictor</b>				
	-	Retainer for exhaust opening in the sub-base	<b>572542</b>	VMPA1-FTI-10



## Valve terminals type 34 MPA-L

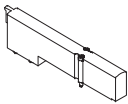


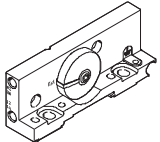
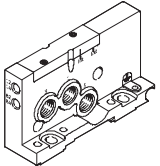
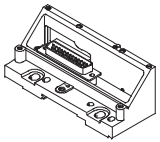
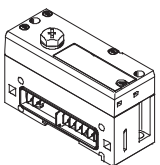
Accessories

Ordering data				
	Code	Description	Part No.	Type
<b>Supply module</b>				
	Type of module block 1-40: U	With electrical interlinking module, without cartridge fitting	<b>560950</b>	<b>VMPAL-SP-0</b>
	Type of module block 1-40: U	With electrical interlinking module, with cartridge fitting for tubing O.D.	8 mm	<b>573645</b> <b>VMPAL-SP-QS8</b>
			10 mm	<b>560951</b> <b>VMPAL-SP-QS10</b>
			12 mm	<b>560952</b> <b>VMPAL-SP-QS12</b>
			5/16"	<b>573646</b> <b>VMPAL-SP-QS5/16"</b>
			3/8"	<b>560953</b> <b>VMPAL-SP-QS3/8"</b>
	Type of module block 1-40: U	Without electrical interlinking module, without cartridge fitting	<b>570774</b>	<b>VMPAL-SP</b>
<b>Plate</b>				
	Exhaust port: UD, UE, UF, UM, UN, UP or UG	Exhaust plate for ducted exhaust air	<b>560956</b>	<b>VMPAL-EG</b>
	Exhaust port: UE	Exhaust plate for ducted exhaust air, with cartridge fitting for tubing O.D. 10 mm	<b>560957</b>	<b>VMPAL-EG-QS10</b>
	Exhaust port: UN	Exhaust plate for ducted exhaust air, with cartridge fitting for tubing O.D. 3/8"	<b>560959</b>	<b>VMPAL-EG-QS3/8"</b>
	Exhaust port: -	Flat plate silencer	<b>560955</b>	<b>VMPAL-EU</b>

## Valve terminals type 34 MPA-L

Accessories

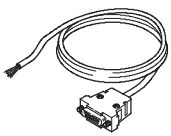
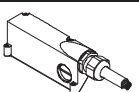
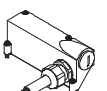
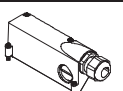



Ordering data					
	Code	Description	Part No.	Type	
<b>Cover</b>					
	Position function 1-32: L	Blanking plate for vacant valve position <sup>1)</sup>	<b>533351</b>	<b>VMPA1-RP</b>	
	Manual override: N	Cover for manual override, non-detenting (10 pieces)	<b>540897</b>	<b>VMPA-HBT-B</b>	
	Manual override: V	Cover for manual override, covered (10 pieces)	<b>540898</b>	<b>VMPA-HBV-B</b>	
<b>Right-hand end plate</b>					
	Right-hand end plate: -	Low, with ports 12/14, 82/84, with pilot air selector for choosing the pilot air supply (internal or external)	<b>560945</b>	<b>VMPAL-EPR</b>	
	Right-hand end plate: D	High, with ports 1, 3, 5, 12/14, 82/84, with pilot air selector for choosing the pilot air supply (internal or external), reversible operation possible	<b>560947</b>	<b>VMPAL-EPR-SP</b>	
<b>Left-hand end plate</b>					
	Electrical connection: MS2	Electrical interface for multi-pin plug connection, IP40	Sub-D, 9-pin, 8 addresses	<b>570777</b>	<b>VMPAL-EPL-SD9-IP40</b>
	Electrical connection: MS1		Sub-D, 25-pin, 24 addresses	<b>560940</b>	<b>VMPAL-EPL-SD25-IP40</b>
	Electrical connection: MS3		Sub-D, 44-pin, 32 addresses	<b>560941</b>	<b>VMPAL-EPL-SD44-IP40</b>
	Electrical connection: MF1		Flat cable, 40-pin, 32 addresses	<b>560942</b>	<b>VMPAL-EPL-FL40-IP40</b>
	Electrical connection: MC		Terminal strip, 33-pin, 32 addresses	<b>560943</b>	<b>VMPAL-EPL-KL33-IP40</b>
	Electrical connection: MS6	Electrical interface for multi-pin plug connection	Sub-D, 25-pin, 24 addresses	<b>560938</b>	<b>VMPAL-EPL-SD25</b>
	Electrical connection: MS8		Sub-D, 44-pin, 32 addresses	<b>560939</b>	<b>VMPAL-EPL-SD44</b>
	Electrical connection: CX	Pneumatic interface for CPX terminal	32 addresses	<b>570783</b>	<b>VMPAL-EPL-CPX</b>

1) A self-adhesive label is supplied.


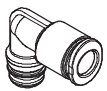
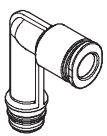

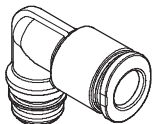
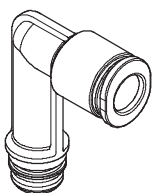


# Valve terminals type 34 MPA-L

Accessories

Ordering data							
	Code	Description	Part No.	Type			
<b>Connecting cable for multi-pin plug connection with Sub-D plug socket</b>							
	Connecting cable: DA	Socket 9-pin, Sub-D, open cable end 9-pin	2.5 m	<b>531184</b>	<b>KMP6-09P-08-2,5</b>		
	Connecting cable: DB		5 m	<b>531185</b>	<b>KMP6-09P-08-5</b>		
	Connecting cable: DC		10 m	<b>531186</b>	<b>KMP6-09P-08-10</b>		
	–	Socket 25-pin, Sub-D, open cable end 15-pin	2.5 m	<b>530049</b>	<b>KMP6-25P-12-2,5</b>		
	–		5 m	<b>530050</b>	<b>KMP6-25P-12-5</b>		
	–		10 m	<b>530051</b>	<b>KMP6-25P-12-10</b>		
	Connecting cable: DD	Socket 25-pin, Sub-D, open cable end 25-pin	2.5 m	<b>530046</b>	<b>KMP6-25P-20-2,5</b>		
	Connecting cable: DK		5 m	<b>530047</b>	<b>KMP6-25P-20-5</b>		
	Connecting cable: DJ		10 m	<b>530048</b>	<b>KMP6-25P-20-10</b>		
	Connecting cable: CA	Cable outlet to front (only with left-hand end plate MS6)	25-pin	2.5 m	<b>560416</b>	<b>VMPAL-KM-V-SD25-IP67-2,5</b>	
	Connecting cable: CB			5 m	<b>560417</b>	<b>VMPAL-KM-V-SD25-IP67-5</b>	
	Connecting cable: CC			10 m	<b>560418</b>	<b>VMPAL-KM-V-SD25-IP67-10</b>	
	–			Up to 30 m	<b>562389</b>	<b>VMPAL-KM-V-SD25-IP67-X</b>	
	Connecting cable: CQ	Cable outlet to front (only with left-hand end plate MS6)	25-pin	2.5 m	<b>560410</b>	<b>VMPAL-KMSK-V-SD25-IP67-2,5</b>	
	Connecting cable: CR			5 m	<b>560411</b>	<b>VMPAL-KMSK-V-SD25-IP67-5</b>	
	Connecting cable: CS			10 m	<b>560412</b>	<b>VMPAL-KMSK-V-SD25-IP67-10</b>	
	–			Up to 30 m	<b>562391</b>	<b>VMPAL-KMSK-V-SD25-IP67-X</b>	
	Connecting cable: CJ	Cable outlet to front (only with left-hand end plate MS8)	44-pin	2.5 m	<b>560422</b>	<b>VMPAL-KM-V-SD44-IP67-2,5</b>	
	Connecting cable: CK			5 m	<b>560423</b>	<b>VMPAL-KM-V-SD44-IP67-5</b>	
	Connecting cable: CL			10 m	<b>560424</b>	<b>VMPAL-KM-V-SD44-IP67-10</b>	
	–			Up to 30 m	<b>562390</b>	<b>VMPAL-KM-V-SD44-IP67-X</b>	
		Connecting cable: CD	Cable outlet to side (only with left-hand end plate MS6)	25-pin	2.5 m	<b>560419</b>	<b>VMPAL-KM-S-SD25-IP67-2,5</b>
		Connecting cable: CE			5 m	<b>560420</b>	<b>VMPAL-KM-S-SD25-IP67-5</b>
		Connecting cable: CH			10 m	<b>560421</b>	<b>VMPAL-KM-S-SD25-IP67-10</b>
–		Up to 30 m			<b>562392</b>	<b>VMPAL-KM-S-SD25-IP67-X</b>	
Connecting cable: CT		Cable outlet to side (only with left-hand end plate MS6)	25-pin	2.5 m	<b>560413</b>	<b>VMPAL-KMSK-S-SD25-IP67-2,5</b>	
Connecting cable: CU				5 m	<b>560414</b>	<b>VMPAL-KMSK-S-SD25-IP67-5</b>	
Connecting cable: CV				10 m	<b>560415</b>	<b>VMPAL-KMSK-S-SD25-IP67-10</b>	
–				Up to 30 m	<b>562394</b>	<b>VMPAL-KMSK-S-SD25-IP67-X</b>	
Connecting cable: CM		Cable outlet to side (only with left-hand end plate MS8)	44-pin	2.5 m	<b>560425</b>	<b>VMPAL-KM-S-SD44-IP67-2,5</b>	
Connecting cable: CN				5 m	<b>560426</b>	<b>VMPAL-KM-S-SD44-IP67-5</b>	
Connecting cable: CP				10 m	<b>560427</b>	<b>VMPAL-KM-S-SD44-IP67-10</b>	
–				Up to 30 m	<b>562393</b>	<b>VMPAL-KM-S-SD44-IP67-X</b>	
<b>Cover for multi-pin plug connection without connecting cable with Sub-D plug socket</b>							
		Electrical multi-pin plug cover: EZ	Cable outlet to side or front (only with left-hand end plate MS6)	25-pin	–	<b>560428</b>	<b>VMPAL-KM-SD25-IP67-0</b>
		Electrical multi-pin plug cover: EY	Outlet either to the side or front (only with left-hand end plate MS8)	44-pin	–	<b>560429</b>	<b>VMPAL-KM-SD44-IP67-0</b>
<b>Plug connector</b>							
	–	Pre-assembled plug connector for flat cable, 40-pin, for flat cable cross section 0.08 ... 0.13 mm <sup>2</sup>			<b>570895</b>	<b>NECU-FCG40-K</b>	




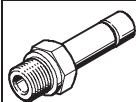

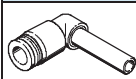
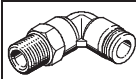

## Valve terminals type 34 MPA-L

Accessories

Ordering data					
	Code	Description	Part No.	Type	
<b>Cartridge fitting</b>					
	Standard connection for valve size 10 mm:	AA	10 mm cartridge fitting, plastic, for working lines, connection for tubing O.D.	3 mm	<b>132621</b> QSPKG10-3
		AB		4 mm	<b>132622</b> QSPKG10-4
		–		6 mm	<b>132623</b> QSPKG10-6
		AJ		1/8"	<b>132852</b> QSPKG10-1/8-U
		AQ		5/32"	<b>132624</b> QSPKG10-5/32-U
		AK		3/16"	<b>132625</b> QSPKG10-3/16-U
		AL		1/4"	<b>132626</b> QSPKG10-1/4-U
	–	10 mm cartridge fitting, plastic, L-shape, for working lines, connection for tubing O.D.	3 mm	<b>132853</b> QSPLKG10-3	
			4 mm	<b>132920</b> QSPLKG10-4	
			6 mm	<b>132921</b> QSPLKG10-6	
			1/8"	<b>132854</b> QSPLKG10-1/8-U	
			5/32"	<b>132922</b> QSPLKG10-5/32-U	
			3/16"	<b>132923</b> QSPLKG10-3/16-U	
			1/4"	<b>132924</b> QSPLKG10-1/4-U	
	–	10 mm cartridge fitting, plastic, long L-shape, for working lines, connection for tubing O.D.	3 mm	<b>132861</b> QSPLLKG10-3	
			4 mm	<b>132925</b> QSPLLKG10-4	
			6 mm	<b>132926</b> QSPLLKG10-6	
			1/8"	<b>132862</b> QSPLLKG10-1/8-U	
			5/32"	<b>132927</b> QSPLLKG10-5/32-U	
			3/16"	<b>132928</b> QSPLLKG10-3/16-U	
			1/4"	<b>132929</b> QSPLLKG10-1/4-U	
	–	20 mm cartridge fitting, plastic, for supply ports, connection for tubing O.D.	8 mm	<b>132633</b> QSPKG20-8	
			10 mm	<b>132634</b> QSPKG20-10	
			12 mm	<b>132635</b> QSPKG20-12	
			5/16"	<b>132636</b> QSPKG20-5/16-U	
			3/8"	<b>132637</b> QSPKG20-3/8-U	
			1/2"	<b>132638</b> QSPKG20-1/2-U	
	–	20 mm cartridge fitting, plastic, L-shape, for supply ports, connection for tubing O.D.	8 mm	<b>132855</b> QSPLKG20-8	
			10 mm	<b>132856</b> QSPLKG20-10	
			12 mm	<b>132857</b> QSPLKG20-12	
			5/16"	<b>132858</b> QSPLKG20-5/16-U	
			3/8"	<b>132859</b> QSPLKG20-3/8-U	
			1/2"	<b>132860</b> QSPLKG20-1/2-U	
	–	20 mm cartridge fitting, plastic, long L-shape, for supply ports, connection for tubing O.D.	8 mm	<b>132863</b> QSPLLKG20-8	
			10 mm	<b>132864</b> QSPLLKG20-10	
			12 mm	<b>132865</b> QSPLLKG20-12	
			5/16"	<b>132866</b> QSPLLKG20-5/16-U	
			3/8"	<b>132867</b> QSPLLKG20-3/8-U	
			1/2"	<b>132868</b> QSPLLKG20-1/2-U	
<b>Adapter</b>					
	Standard connection for valve size 10 mm: AG	Adapter for 10 mm cartridge fitting connection to thread M7	10 pieces	<b>572380</b> VMPAL-F10-M7	
	–	Adapter for 20 mm cartridge fitting connection to thread G1/4	10 pieces	<b>572381</b> VMPAL-FSP-G1/4	

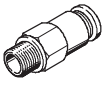

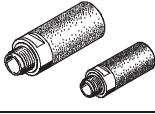
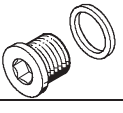
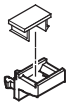

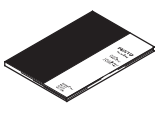
## Valve terminals type 34 MPA-L

Accessories

Ordering data					
	Code	Description	Part No.	Type	
<b>Push-in fitting</b>					
	-	Connecting thread G $\frac{1}{4}$ with sealing ring, with internal hex, for tubing O.D.	6 mm	<b>186108</b>	<b>QS-G<math>\frac{1}{4}</math>-6-I</b>
	-	Connecting thread G $\frac{1}{4}$ with sealing ring, with external hex, for tubing O.D.	6 mm	<b>186097</b>	<b>QS-G<math>\frac{1}{4}</math>-6</b>
			8 mm	<b>186099</b>	<b>QS-G<math>\frac{1}{4}</math>-8</b>
			10 mm	<b>186101</b>	<b>QS-G<math>\frac{1}{4}</math>-10</b>
		Connecting thread G $\frac{1}{4}$ , metal, with external hex, for tubing O.D.	6 mm	<b>193411</b>	<b>QS-F-G<math>\frac{1}{4}</math>-6</b>
			8 mm	<b>193412</b>	<b>QS-F-G<math>\frac{1}{4}</math>-8</b>
			10 mm	<b>193413</b>	<b>QS-F-G<math>\frac{1}{4}</math>-10</b>
			12 mm	<b>533848</b>	<b>QS-F-G<math>\frac{1}{4}</math>-12</b>
	-	Connecting thread G $\frac{1}{4}$ , metal, with internal hex, for tubing O.D.	8 mm	<b>533930</b>	<b>QS-F-G<math>\frac{1}{4}</math>-8-I</b>
			10 mm	<b>533931</b>	<b>QS-F-G<math>\frac{1}{4}</math>-10-I</b>
	-	Connecting thread G $\frac{1}{4}$ , metal, with push-in sleeve $\varnothing$	6 mm	<b>533881</b>	<b>QS-F-G<math>\frac{1}{4}</math>-6H</b>
			8 mm	<b>533882</b>	<b>QS-F-G<math>\frac{1}{4}</math>-8H</b>
			10 mm	<b>533883</b>	<b>QS-F-G<math>\frac{1}{4}</math>-10H</b>
			12 mm	<b>533884</b>	<b>QS-F-G<math>\frac{1}{4}</math>-12H</b>
	-	Connecting thread G $\frac{1}{4}$ , with external hex, flame-retardant, for tubing O.D.	6 mm	<b>186316</b>	<b>QS-V0-G<math>\frac{1}{4}</math>-6</b>
			8 mm	<b>186317</b>	<b>QS-V0-G<math>\frac{1}{4}</math>-8</b>
			10 mm	<b>186318</b>	<b>QS-V0-G<math>\frac{1}{4}</math>-10</b>
<b>Push-in L-connector</b>					
	-	Push-in sleeve $\varnothing$	6 mm	<b>153057</b>	<b>QSL-6H</b>
			8 mm	<b>153058</b>	<b>QSL-8H</b>
		Long push-in sleeve $\varnothing$	6 mm	<b>153066</b>	<b>QSL-6HL</b>
	-	Push-in fitting with sealing ring, connecting thread G $\frac{1}{4}$ , with external hex, for tubing O.D.	6 mm	<b>186118</b>	<b>QSL-G<math>\frac{1}{4}</math>-6</b>
			8 mm	<b>186120</b>	<b>QSL-G<math>\frac{1}{4}</math>-8</b>
			10 mm	<b>186122</b>	<b>QSL-G<math>\frac{1}{4}</math>-10</b>
		Push-in fitting, metal, with sealing ring, connecting thread G $\frac{1}{4}$ , with external hex, for tubing O.D.	6 mm	<b>193421</b>	<b>QSL-F-G<math>\frac{1}{4}</math>-6</b>
			8 mm	<b>193422</b>	<b>QSL-F-G<math>\frac{1}{4}</math>-8</b>
			10 mm	<b>193423</b>	<b>QSL-F-G<math>\frac{1}{4}</math>-10</b>
			12 mm	<b>533853</b>	<b>QSL-F-G<math>\frac{1}{4}</math>-12</b>
		Long push-in fitting, metal, connecting thread G $\frac{1}{4}$ , with external hex, for tubing O.D.	6 mm	<b>556846</b>	<b>QSL-F-G<math>\frac{1}{4}</math>-6</b>
			8 mm	<b>556847</b>	<b>QSL-F-G<math>\frac{1}{4}</math>-8</b>
			10 mm	<b>556848</b>	<b>QSL-F-G<math>\frac{1}{4}</math>-10</b>
12 mm	<b>556849</b>		<b>QSL-F-G<math>\frac{1}{4}</math>-12</b>		
	-	Push-in fitting, connecting thread G $\frac{1}{4}$ , with internal hex, for tubing O.D.	6 mm	<b>186149</b>	<b>QSLV-F-G<math>\frac{1}{4}</math>-6</b>
			8 mm	<b>186151</b>	<b>QSLV-F-G<math>\frac{1}{4}</math>-8</b>

## Valve terminals type 34 MPA-L

Accessories

Ordering data						
	Code	Description	Part No.	Type		
<b>Push-in fitting, self-sealing</b>						
	-	With sealing ring, with external hex, connecting thread G $\frac{1}{4}$ , for tubing O.D.	6 mm	1 piece	<b>186296</b>	<b>QSK-G<math>\frac{1}{4}</math>-6</b>
			8 mm	1 piece	<b>186298</b>	<b>QSK-G<math>\frac{1}{4}</math>-8</b>
			10 mm	1 piece	<b>186300</b>	<b>QSK-G<math>\frac{1}{4}</math>-10</b>
		With sealing ring, with external hex, L shape, connecting thread G $\frac{1}{4}$ , for tubing O.D.	6 mm	1 piece	<b>186306</b>	<b>QSKL-G<math>\frac{1}{4}</math>-6</b>
			8 mm	1 piece	<b>186308</b>	<b>QSKL-G<math>\frac{1}{4}</math>-8</b>
			10 mm	1 piece	<b>186310</b>	<b>QSKL-G<math>\frac{1}{4}</math>-10</b>
<b>Rotary push-in fitting</b>						
	-	With external hex, connecting thread G $\frac{1}{4}$ , for tubing O.D.	6 mm	1 piece	<b>186278</b>	<b>QSR-G<math>\frac{1}{4}</math>-6</b>
			8 mm	1 piece	<b>186280</b>	<b>QSR-G<math>\frac{1}{4}</math>-6</b>
		With external hex, L-shape, connecting thread G $\frac{1}{4}$ , for tubing O.D.	6 mm	1 piece	<b>186287</b>	<b>QSRL-G<math>\frac{1}{4}</math>-6</b>
			8 mm	1 piece	<b>186289</b>	<b>QSRL-G<math>\frac{1}{4}</math>-6</b>
<b>Silencer</b>						
	-	Connecting thread M7	1 piece		<b>161418</b>	<b>UC-M7</b>
			50 pieces		<b>534218</b>	<b>UC-M7-50</b>
		Connecting thread G $\frac{1}{4}$	1 piece		<b>165004</b>	<b>UC-<math>\frac{1}{4}</math></b>
			20 pieces		<b>534220</b>	<b>UC-<math>\frac{1}{4}</math>-20</b>
<b>Blanking plug</b>						
	-	Thread M7	10 pieces	<b>174309</b>	<b>B-M7</b>	
		Thread G $\frac{3}{8}$	10 pieces	<b>3570</b>	<b>B-<math>\frac{3}{8}</math></b>	
<b>Inscription label holder/inscription labels</b>						
	Inscription label holder for sub-bases: TM	Holder for inscription label IBS-6x10	10 pieces	<b>561109</b>	<b>VMPAL-ST-AP-10</b>	
	-	Inscription label, 6x10 mm	64 pieces in frame	<b>18576</b>	<b>IBS-6x10</b>	
<b>Manual</b>						
	Documentation: DE	MPA-L Pneumatic Components	German	<b>556353</b>	<b>P.BE-MPAL-DE</b>	
	Documentation: EN		English	<b>556354</b>	<b>P.BE-MPAL-EN</b>	
	Documentation: FR		French	<b>556356</b>	<b>P.BE-MPAL-FR</b>	
	Documentation: ES		Spanish	<b>556355</b>	<b>P.BE-MPAL-ES</b>	
	Documentation: IT		Italian	<b>556357</b>	<b>P.BE-MPAL-IT</b>	
	Documentation: SV		Swedish	<b>556358</b>	<b>P.BE-MPAL-SV</b>	

# Product Range and Company Overview

## A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components**  
Complete custom engineered solutions



**Custom Control Cabinets**  
Comprehensive engineering support and on-site services



**Complete Systems**  
Shipment, stocking and storage services

## The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



**Electromechanical**  
Electromechanical actuators, motors, controllers & drives



**Pneumatics**  
Pneumatic linear and rotary actuators, valves, and air supply



**PLCs and I/O Devices**  
PLC's, operator interfaces, sensors and I/O devices

## Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

## Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



Printed on recycled paper at New Horizon Graphic, Inc., FSC certified as an environmentally friendly printing plant.

# Festo North America

## Festo Regional Contact Center

5300 Explorer Drive  
Mississauga, Ontario L4W 5G4  
Canada

### USA Customers:

For ordering assistance,

**Call:** 1.800.99.FESTO (1.800.993.3786)

**Fax:** 1.800.96.FESTO (1.800.963.3786)

**Email:** [customer.service@us.festo.com](mailto:customer.service@us.festo.com)

For technical support,

**Call:** 1.866.GO.FESTO (1.866.463.3786)

**Fax:** 1.800.96.FESTO (1.800.963.3786)

**Email:** [product.support@us.festo.com](mailto:product.support@us.festo.com)

### Canadian Customers:

**Call:** 1.877.GO.FESTO (1.877.463.3786)

**Fax:** 1.877.FX.FESTO (1.877.393.3786)

**Email:** [festo.canada@ca.festo.com](mailto:festo.canada@ca.festo.com)

---

## USA Headquarters

Festo Corporation  
395 Moreland Road  
P.O. Box 18023  
Hauppauge, NY 11788, USA  
[www.festo.com/us](http://www.festo.com/us)

---

## USA Sales Offices

### Appleton

North 922 Tower View Drive, Suite N  
Greenville, WI 54942, USA

### Boston

120 Presidential Way, Suite 330  
Woburn, MA 01801, USA

### Chicago

1441 East Business Center Drive  
Mt. Prospect, IL 60056, USA

### Dallas

1825 Lakeway Drive, Suite 600  
Lewisville, TX 75057, USA

### Detroit – Automotive Engineering Center

2601 Cambridge Court, Suite 320  
Auburn Hills, MI 48326, USA

### New York

395 Moreland Road  
Hauppauge, NY 11788, USA

### Silicon Valley

4935 Southfront Road, Suite F  
Livermore, CA 94550, USA

## United States



**USA Headquarters, East:** Festo Corp., 395 Moreland Road, Hauppauge, NY 11788

Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: [info@festo-usa.com](mailto:info@festo-usa.com)

[www.festo.com/us](http://www.festo.com/us)

## Canada



**Headquarters:** Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4

Phone: 1.905.624.9000; Fax: 1.905.624.9001;

Email: [festo.canada@ca.festo.com](mailto:festo.canada@ca.festo.com)

[www.festo.ca](http://www.festo.ca)

## Mexico



**Headquarters:** Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquahuac,  
54020 Tlalneantla, Edo. de México

Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65;

Email: [festo.mexico@mx.festo.com](mailto:festo.mexico@mx.festo.com)

[www.festo.com/mx](http://www.festo.com/mx)

---

## Central USA

Festo Corporation  
1441 East Business  
Center Drive  
Mt. Prospect, IL 60056, USA  
Phone: 1.847.759.2600  
Fax: 1.847.768.9480



## Western USA

Festo Corporation  
4935 Southfront Road,  
Suite F  
Livermore, CA 94550, USA  
Phone: 1.925.371.1099  
Fax: 1.925.245.1286



---

## Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark  
Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia  
Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore  
Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela

[www.festo.com](http://www.festo.com)