Silencers

FESTO



Silencers

Product range overview

Version	Туре	Connection D	1		For tubing I.D.	Push-in sleeve	Noise level	→ Page/ Internet
		M thread	G thread	NPT thread		diameter	[dB (A)]	
Sintered metal	•					•		
	U-PK-3	_	-	-	3	-	< 70	4
S	U-PK-4	_			4		< 74	
-	U-M3	M3			_		< 65	
	U-M5	M5			_		< 70	
						1	L	
Polymer, male thread	l							
6 N	U-1/8	-	G1/8	-	-	-	< 77	5
	U-1/4		G1/4				< 77	
	U-3/8		G3/8				< 82	
	U-1/2		G ¹ / ₂				< 80	
	U-3/4		G3/4				< 83	
	U-1		G1				< 84	
		•			•	•	•	
Polymer, female thre								
	U-1/8-I	-	G½8	-	-	-	< 77	6
Die-cast metal	In a c		l ad /			<u> </u>	T	<u> </u>
	U-1/8-B		G1/8		_	-	< 74	7
	U-1/4-B		G1/4				< 80	
	U-3/8-B		G3/8				< 80	
	U-1/2-B		G½				< 80	
	U-3/4-B		G3/4				< 81	
	U-1-B		G1				< 80	
	U-3/4-B-NPT	_	_	NPT3/4-14	_	-	< 81	8
name I I I I		00.0.11.0						
With push-in sleeve		QS, Quick Star				Ta	1.0	To.
	UC-QS-3H		-	-	_	3	< 60	9
	UC-QS-4H					4	< 60	
	UC-QS-6H					6	< 60	
	UC-QS-8H					8	< 60	
	UC-QS-10H					10	< 68	
Throaded samestics	for colonald!	os CDE Comme	+ Dorforms					
Threaded connection	UC-M5	M5	Performance -		T_	T_	< 60	10
	UC-M5		-	⊣ -	_	-		10
		M7		_			< 58	_
	UC-1/8	-	G ¹ / ₈	\dashv			< 59	_
	UC-1/4	-	G1/4				< 60	
For vacuum generato	rc VN_T2/T2							
~ vacuuiii generato	UO-M7	M7				T_		11
	UO-M/ UO-½8	M/	G1/8	$\dashv^{}$	-			11
600	UO-1/8	-	G½ G½	—				
	JU-74		U*/4					
For vacuum generato	rs VN-T///TA							
o vacuum generato	UOM-1/4		G1/4		T_	I_		12
	UOM-3/8	⊣ ¯	G ³ / ₈	— -				12
		-	-	_				
	UOMS-1/4 UOMS-3/8	4	-	\dashv				
	UUIVI3-7/8		_					

Note

Clean silencers with kerosene or benzene (not with trichloroethylene).

Version	Туре	Connection D1		For tubing I.D.	Push-in sleeve	Noise level	→ Page/ Internet	
		M thread	G thread	NPT thread		diameter	[dB (A)]	
For soft-start and exhaust valve MS6-SV								
	UOS-1	_	G1	_	_	_	< 75	ms6-sv
Filter silencer								
	LFU-1/4	-	G ¹ / ₄	-	-	-	< 40	lfu
	LFU-3/8	1	G3/8					
	LFU-1/2	1	G1/2					
	LFU-1	1	G1					

Silencers U FESTO

Technical data – Sintered metal design

Function



- For noise reduction and avoiding contamination at the exhaust ports of pneumatic components
- Compact design

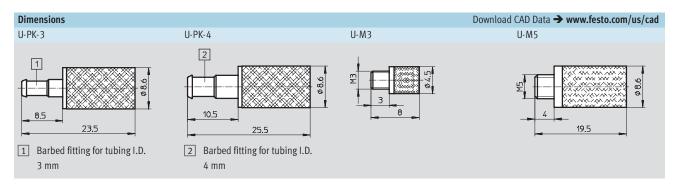


General technical data					
Pneumatic connection		PK-3	PK-4	M3	M5
Mounting position		Any			
Noise level ¹⁾	[dB (A)]	< 70	< 74	< 65	< 70
Flow rate with respect	[l/min]	80	150	110	320
to atmosphere ²⁾					
Product weight	[g]	5	5	4	5

- 1) Measured at 6 bar with respect to atmosphere at a distance of 1 m
- 2) Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure	[bar]	0 10		
Operating medium		Filtered compressed air, lubricated or unlubricated		
		Dried compressed air, lubricated or unlubricated		
Ambient temperature	[°C]	-10 +70		

Materials			
Threaded plug	Brass		
Silencer insert	Bronze		
Note on materials	RoHS-compliant		



Ordering data			
Pneumatic connection	Part No.	Type	PU ¹⁾
PK-3	4646	U-PK-3	10
PK-4	4932	U-PK-4	10
M3	163978	U-M3	10
M5	4645	U-M5	10
	534221	U-M5-50	50

1) Packaging unit

Silencers UTechnical data – Polymer design, male thread **FESTO**

Function



• For noise reduction at the exhaust ports of pneumatic components



General technical data							
Pneumatic connection		G ¹ /8	G1/4	G ³ / ₈	G1/2	G3/4	G1
Mounting position		Any					
Noise level ¹⁾	[dB (A)]	< 77	< 77	< 82	< 80	< 83	< 84
Flow rate with respect to atmosphere ²⁾	[l/min]	2,050	3,400	5,900	10,600	15,000	19,900
Product weight	[g]	2	8	30	58	83	140

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure	[bar]	0 10		
Operating medium		Filtered compressed air, lubricated or unlubricated		
		Dried compressed air, lubricated or unlubricated		
Ambient temperature	[°C]	-10 +70		

Materials			
Housing	Polyacetal		
Silencer insert	Polyethylene		
Note on materials	Free of copper and PTFE		
	RoHS-compliant		

Dimensions

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Ordering data						
Pneumatic connection	D2	L1	L2	Part No.	Туре	PU ¹⁾
D1	Ø					
G1/8	15.2	35.9	5.5	2307	U-1/8	1
				534222	U-1/8-50	50
G1/4	19	57	6.5	2316	U-1/4	1
				534223	U-1/4-20	20
G3/8	33.5	78.8	7.5	2309	U-3/8	1
				534224	U-3/8-20	20
G1/2	43	88.1	9	2310	U-1/2	1
				534225	U-½-20	20
G3/4	45	120.7	10.5	2311	U-3/4	1
G1	55	126.5	11.5	2312	U-1	1

1) Packaging unit

Silencers U **FESTO**

Technical data – Polymer design, female thread

Function



• For noise reduction at the exhaust ports of pneumatic components

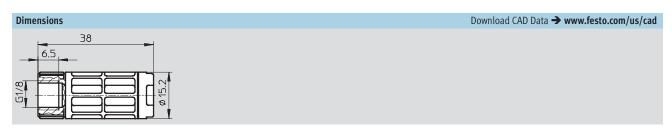


General technical data		
Pneumatic connection		G1/8
Mounting position		Any
Noise level ¹⁾	[dB (A)]	<77
Flow rate with respect	[l/min]	2,050
to atmosphere ²⁾		
Product weight	[g]	4

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions						
Operating pressure	[bar]	0 10				
Operating medium		Filtered compressed air, lubricated or unlubricated				
		Dried compressed air, lubricated or unlubricated				
Ambient temperature	[°C]	-10 +70				

Materials					
Housing	Polyacetal				
Silencer insert	Polyethylene				
Note on materials	Free of copper and PTFE				
	RoHS-compliant				



Ordering data		
Pneumatic connection	Part No.	Туре
G1/8	3670	U-½-1/8-I

Silencers UTechnical data – Die-cast design **FESTO**

Function



 $\bullet\;$ For noise reduction at the exhaust ports of pneumatic components



General technical data							
Pneumatic connection		G1/8	G1/4	G3/8	G½	G ³ / ₄	G1
Mounting position		Any					
Noise level ¹⁾	[dB (A)]	< 74	< 80	< 80	< 80	< 81	< 80
Flow rate with respect	[l/min]	1,204	2,838	5,734	7,622	13,266	15,102
to atmosphere ²⁾							
Product weight	[g]	8	17	37	75	120	233

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions						
Operating pressure	[bar]	0 10				
Operating medium		Filtered compressed air, lubricated or unlubricated				
		Dried compressed air, lubricated or unlubricated				
Ambient temperature	[°C]	-10 +70				

Materials					
Housing	Die-cast aluminium				
Silencer insert	Polyethylene				
Note on materials	Free of copper and PTFE				
	RoHS-compliant				



Ordering data						
Pneumatic connection	D	L	L1	=©	Part No.	Туре
D1	Ø					
G1/8	16	39.2	5.5	14	6841	U-1/8-B
G1/4	19.5	55.6	6.5	17	6842	U-1/4-B
G3/8	25	86.6	7.5	19	6843	U-3/8-B
G1/2	28	116.5	9	24	6844	U-1/2-B
G3/4	38	138	10.5	32	6845	U-3/4-B
G1	47.8	177	11.5	36	151990	U-1-B

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Silencers U **FESTO**

Technical data – Die-cast design, NPT

Function



• For noise reduction at the exhaust ports of pneumatic components



General technical data		
Pneumatic connection		NPT3/4-14
Mounting position		Any
Noise level ¹⁾	[dB (A)]	<81
Flow rate with respect	[l/min]	11,834
to atmosphere ²⁾		
Product weight	[g]	128

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions					
Operating pressure	[bar]	0 10			
Operating medium		Filtered compressed air, lubricated or unlubricated			
Ambient temperature	[°C]	-10 +70			

Materials					
Housing	Die-cast aluminium				
Threaded plug	Wrought aluminium alloy				
Silencer insert	Polyethylene				
Note on materials	RoHS-compliant RoHS-compliant				



Ordering data						
Pneumatic connection	D	L	L1	=©	Part No.	Туре
D1	Ø					
NPT3/4-14	38	151	18	30	566823	U-3/4-B-NPT

Silencers UC Technical data – Design with push-in sleeve **FESTO**

Function



- $\bullet\;$ For noise reduction at the exhaust ports of pneumatic components
- For QS push-in connectors 3 ... 10 mm



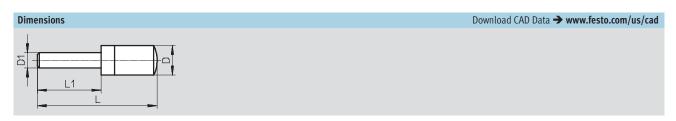
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General technical data							
Push-in sleeve diameter		3	4	6	8	10	
Mounting position		Any					
Noise level ¹⁾	[dB (A)]	< 60	< 60	< 60	< 60	< 68	
Flow rate with respect	[l/min]	170	350	800	1,500	3,100	
to atmosphere ²⁾							
Product weight	[g]	0.4	0.5	1.1	2.3	5.5	

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions					
Operating pressure	[bar]	0 10			
Operating medium		Filtered compressed air, lubricated or unlubricated			
Ambient temperature	[°C]	-10 +70			

Materials				
Threaded plug	Polyethylene			
Silencer insert	Polyethylene			
Note on materials	RoHS-compliant RoHS-compliant			



Ordering data							
Push-in sleeve diameter	D	L	L1	Part No.	Туре		
D1	Ø						
3	7.8	29.1	14.4	165005	UC-QS-3H		
4	7.8	31.0	16.3	165006	UC-QS-4H		
6	9.8	41.3	17.2	165007	UC-QS-6H		
8	13.8	54.4	23.4	175611	UC-QS-8H		
10	17.8	68.7	26.7	526475	UC-QS-10H		

Silencers UC **FESTO**

Technical data – Design with threaded connection

Function



- For noise reduction at the exhaust ports of pneumatic components
- For solenoid valves CPE, Compact Performance



General technical data							
Pneumatic connection		M5	M7	G ¹ / ₈	G1/4		
Mounting position		Any					
Noise level ¹⁾	[dB (A)]	< 60	< 58	< 59	< 60		
Flow rate with respect	[l/min]	350	800	1,700	3,200		
to atmosphere ²⁾							
Product weight	[g]	0.4	1.2	2.6	5.2		

- Measured at 6 bar with respect to atmosphere at a distance of 1 m
 Measured at p1 = 6 bar

Operating and environmental conditions				
Operating pressure	[bar]	0 10		
Operating medium		Filtered compressed air, lubricated or unlubricated		
Ambient temperature	[°C]	-10 +70		

Materials				
Threaded plug	Polyethylene			
Silencer insert	Polyethylene			
Note on materials	RoHS-compliant			



Ordering data					
Pneumatic connection D1	D ∅	L	L1	Part No. Type	PU ¹⁾
M5	7.8	19.4	4.5	165003 UC-M5	1
				534217 UC-M5-50	50
M7	9.8	30.0	5.5	161418 UC-M7	1
				534218 UC-M7-50	50
G1/8	13.8	38.0	6.5	161419 UC-1/8	1
				534219 UC-1/8-50	50
G1/4	17.8	51.0	8.5	165004 UC-1/4	1
				534220 UC-½-20	20

¹⁾ Packaging unit

Silencers UO FESTO

Technical data

Function



- Use only for vacuum generators VN-T2/T3
- Special minimal resistance silencer
- Facilitates trouble-free operation of the vacuum generator

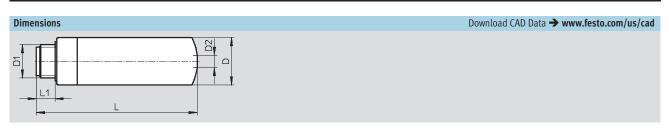


General technical data						
Pneumatic connection		M7	G ¹ / ₈	G ¹ / ₄		
Mounting position		Any				
Product weight	[g]	2.5	5	8		

Operating and environmental conditions				
Operating pressure	[bar]	0 8		
of vacuum generator				
Operating medium		Dried compressed air		
Ambient temperature	[°C]	-10 +60		
Corrosion resistance class	CRC ¹⁾	2		

1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Materials				
Threaded plug	Polyethylene			
Silencer insert	Polyethylene			
Note on materials	Free of copper and PTFE			



Ordering data						
Pneumatic connection	D	D2	L	L1	Part No.	Туре
D1	Ø					
M7	9.8	3	36.7	5.5	197582	UO-M7
G ¹ / ₈	13.8	3.5	48	6.5	197583	UO-1/8
G1/4	17.8	5.3	62.3	8.5	197584	UO-1/4

Silencers UOM/silencer extensions UOMSTechnical data



Function



- Use only for vacuum generators VN-T4/T6
- Special minimal resistance silencer
- Facilitates trouble-free operation of the vacuum generator
- Silencer extension for extending the silencer for further noise reduction

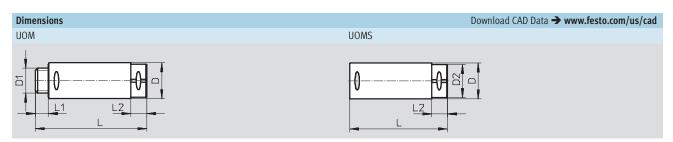


General technical data							
Туре	UOM-1/4	UOM-3/8	UOMS-1/4	UOMS-3/8			
Pneumatic connection	G1⁄4	G3/8	-				
Design	Silencer, open	•	•				
Type of mounting	Screw-in		Engaging				
Mounting position	Any						
Type of seal on threaded plug	No seal						
Product weight [g]	11.1	22.7	8.6	17.5			

Operating and environmental conditions						
Operating pressure	[bar]	0 8				
of vacuum generator						
Operating medium		Compressed air				
Ambient temperature	[°C]	0 +60				
Corrosion resistance class	CRC ¹⁾	2				

Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Materials				
Housing	Polyacetal			
Inner pipe	Wrought aluminium alloy			
Threaded plug	Polyacetal			
Silencer insert	Polyurethane foam			
Note on materials	Free of copper and PTFE			
	Contains PWIS (paint-wetting impairment substances)			



Ordering data									
Pneumatic connection	D	D2	L	L1	L2	Part No.	Туре		
D1	Ø	Ø							
Silencer									
G1/4	17.8	_	73	8	10	538432	UOM-1/4		
G3/8	23.8	-	74	8.6	10.5	538433	UOM-3/8		
Silencer extension									
_	17.8	16	64.5	-	10	538436	UOMS-1/4		
-	23.8	22	65.2	-	10.5	538437	UOMS-3/8		

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



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Complete Systems Shipment, stocking and storage services

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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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