FESTO



Key features



Hardware

- The motor controller SFC-LAC serves as a positioning controller and closed loop position controller
- Available with or without control panel
- Thanks to IP54 protection, the motor controller can be mounted close to the drive

Parameter assignment via:

- Control panel:
 - suitable for simple position sequences
- FCT (Festo Configuration Tool) configuration package:
 - with RS 232 interface
 - Windows-based PC user interface, Festo Configuration Tool
- Easy actuation via:
 - I/O interface
- Profibus
- CANopen, "Interpolated position mode" included
- DeviceNet







For controlling

linear module HME



FHPP - Festo Handling and Positioning Profile

Optimised data profile

Festo has developed an optimised data profile, the "Festo Handling and Positioning Profile (FHPP)", that is tailored to the target applications for handling and positioning tasks.

The FHPP data profile permits the actuation of Festo motor controllers, using a fieldbus interface, via standardised control and status bytes.

The following are defined, among others:

- Operating modes
- I/O data structure
- Parameter objects
- Sequence control





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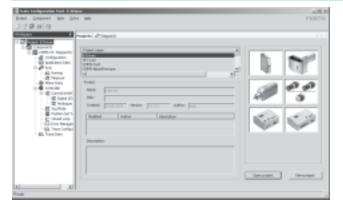
Set selection Direct operation Parameter channel Free access to all parameters for reading and writing The parameter operation of the parameter operation of the parameter operation of the parameter operation oper





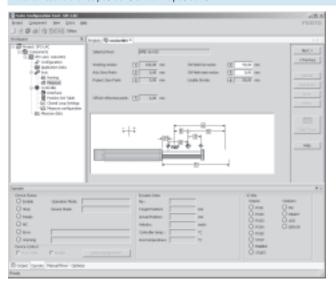
FCT software - Festo Configuration Tool

Software platform for electric drives from Festo



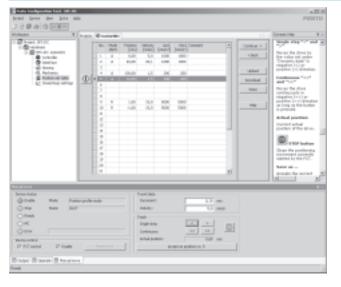
- All drives in a system can be managed and archived in a common project
- Project and data management for all supported device types
- Simple to use thanks to graphically-supported parameter entry
- Universal mode of operation for all drives
- Working offline at your desk or online at the machine

Mechanical reference positions and limit positions



- Reference positions can be either edited or taught in
- Flexible adaptation to installation conditions
- Settings are displayed clearly

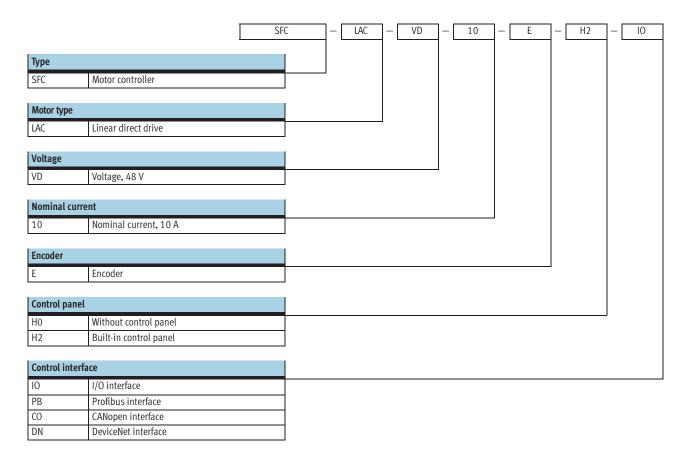
Position set table



- 31 position sets ensure flexibility in positioning
- Absolute or relative positioning values can be used
- The following parameters can be set flexibly for each application:
 - Position
 - Speed
 - Acceleration
 - Braking ramps
- Complete function test



Type codes



Technical data

FESTO

Fieldbus interfaces









General technical data						
Туре		SFC10	SFCPB	SFCCO	SFCDN	
Operating mode		Adaptive status controller				
Position sensor		Encoder				
Encoder input		CAN bus				
Display (optional)		Interface with full-text disp	lay via graphic LCD display (128 x 64 pixels)		
Control elements (optional)		4 keys				
Interface		I/O interface for 31	Profibus DP	CANopen	DeviceNet	
		position sets and homing				
Number of digital logic inputs		8	-			
Number of digital logic outputs		4	-			
Bus terminating resistor		-	Not integrated in the device	he device		
Communication profile		-	DP-V0/V1 / FHPP	DS301 / FHPP	FHPP	
		-	Step7 functional modules	DS301, DSP402	Device type 0C _h	
Max. fieldbus baud rate [Mbit/s]		-	12	1	0.5	
Mains filter		Integrated				
Type of mounting		H-rail, wall or surface bracket				
Product weight	[g]	1,200				

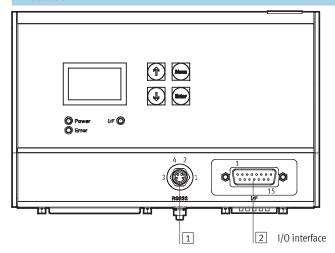
Electrical data				
General				
Rated output	[VA]	480		
Parameterisation interface		RS232; 38,400 baud		
Max. intermediate circuit voltage	[V DC]	48		
Peak power	[VA]	960		
Peak current per phase, effective	[A]	15		
Load supply				
Nominal voltage	[V DC]	48 +5/-10%		
Nominal current	[A]	10		
Peak current	[A]	20		
Logic supply				
Nominal voltage	[V DC]	24 ±10%		
Nominal current	[A]	0.5		
Peak current	[A]	0.8		
Max. current per output	[A]	0.5		
(digital logic outputs)				

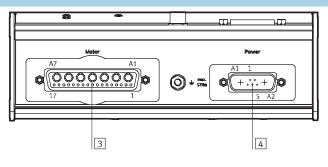


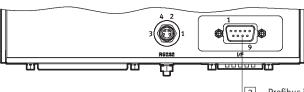


Operating and environmental conditions					
Туре	SFC10	SFCPB	SFCCO	SFCDN	
Digital logic outputs	Electrically isolated	-	-	-	
Logic inputs	Electrically isolated	-	-	-	
Logic input specification	IEC 61131	-	-	-	
Mains filter	Integrated				
Protection class	IP54				
Vibration resistance	To DIN EN 60068-2-6	To DIN EN 60068-2-6			
Shock resistance	To DIN EN 60068-2-27				
Protective function	I ² t monitoring				
	Current monitoring				
	Voltage failure detection				
	Lag error monitoring				
	Software end position detection				
	Temperature monitoring				
CE mark (see declaration of conformity)	In accordance with EU EMC directive				
Ambient temperature [°C]	0 +40				
Relative air humidity [%]	0 95 (non-condensing)				
Certification	C-Tick				

Pin allocation







Profibus interface CANopen interface DeviceNet interface





1 RS	1 RS232 interface, 4-pin M8 socket			
Pin	Function			
1	0 V			
2	Transmitted data (TxD)			
3	Received data (RxD)			
4	-			

2 I/O	2 I/O interface, 15-pin Sub-D plug			
Pin	Function			
1	24 V (supply for output)			
2	Position set coding, bit 1			
3	Position set coding, bit 2			
4	Position set coding, bit 3			
5	Position set coding, bit 4			
6	Position set coding, bit 5			
7	Stop bit			
8	0 V			
9	Enable bit			
10	Start bit			
11	MC			
12	Ready			
13	Acknowledge			
14	Error			
15	0 V			

2 Pro	2 Profibus interface, 9-pin Sub-D socket				
Pin	Function				
1	-				
2	-				
3	RxD/TxD-P				
4	CNTR-P				
5	DGND				
6	VP				
7	-				
8	RxD/TxD-N				
9	-				

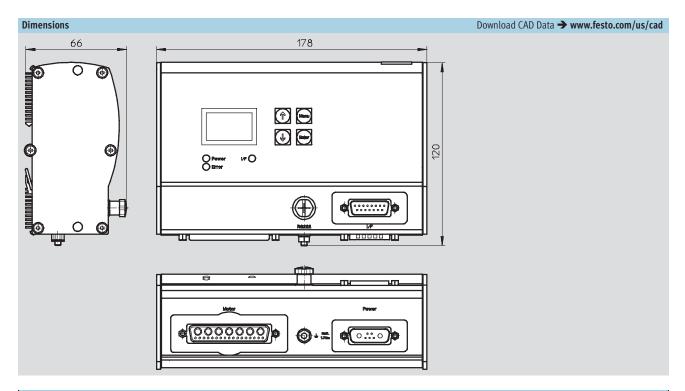
2 CAI	2 CANopen interface, 9-pin Sub-D plug				
Pin	Function				
1	-				
2	CAN_L				
3	CAN_GND				
4	-				
5	CAN_SHLD				
6	CAN_V-				
7	CAN_H				
8	_				
9	CAN_V+				

2 DeviceNet interface, 9-pin Sub-D plug			
Pin	Function		
1	-		
2	CAN_L		
3	CAN_GND		
4	-		
5	CAN_SHLD		
6	CAN_V-		
7	CAN_H		
8	-		
9	CAN_V+		

3 Mo	tor interface, 24-pin plug connector
Pin	Function
A1	String 1+
A2	String 1-
А3	String 2+
A4	0 V
A5	String 2-
A6	String 3+
A7	String 3-
1	24 V
2	-
3	_
4	CAN-H line
5	CAN-L line
6	CAN ground
7	-
8	_
9	-
10	-
11	-
12	-
13	-
14	-
15	-
16	0 V
17	_

4 Po	4 Power supply, 7-pin plug			
Pin	Function			
A1	48 V (load)			
A2	0 V (load)			
1	24 V (logic)			
2	0 V (logic)			
3	_			
4	PE			
5	-			

Technical data



Ordering data			
Motor controller	Brief description	Part No.	Туре
	With I/O interface		
	Without control panel	540 038	SFC-LAC-VD-10-E-H0-IO
	With control panel	540 039	SFC-LAC-VD-10-E-H2-IO
	With Profibus interface		
	Without control panel	540 631	SFC-LAC-VD-10-E-H0-PB
	With control panel	540 632	SFC-LAC-VD-10-E-H2-PB
	With CANopen interface		
	Without control panel	540 633	SFC-LAC-VD-10-E-H0-CO
	With control panel	540 634	SFC-LAC-VD-10-E-H2-CO
	With DeviceNet interface		
	Without control panel	552 346	SFC-LAC-VD-10-E-H0-DN
	With control panel	552 347	SFC-LAC-VD-10-E-H2-DN



Accessories

Ordering data – Cables					
	Brief description	Cable length [m]	Part No.	Туре	
	Supply cable,	2.5	538 914	KPWR-MC-1-SUB-15HC-2,5	
SC 30	for connecting load and logic supply	5	538 915	KPWR-MC-1-SUB-15HC-5	
		10	538 916	KPWR-MC-1-SUB-15HC-10	
	Motor cable,	2.5	539 489	KMTR-LAC-S50HC-S50HC-2,5	
	for connecting motor and controller	5	539 490	KMTR-LAC-S50HC-S50HC-5	
		10	539 491	KMTR-LAC-S50HC-S50HC-10	
	Control cable,	2.5	538 919	KES-MC-1-SUB-15-2,5	
	for I/O interface to any controller	5	538 920	KES-MC-1-SUB-15-5	
		10	538 921	KES-MC-1-SUB-15-10	
	Programming cable,	2.5	537 926	KDI-MC-M8-SUB-9-2,5	
STATE OF THE PARTY	for parameterisation and commissioning via RS232 interface using FCT software				

Ordering data - Plugs						
	Brief description	Part No.	Туре			
Plug for Profibus						
	 9-pin Sub-D connection Bus terminating resistor integrated Position of DIL switch can be read externally IP65 	532 216	FBS-SUB-9-GS-DP-B			
Bus connection adapte	r for Profibus					
	9-pin Sub-D plug to 5-pin round plug/socket M12 Bus terminating resistor must be connected externally	533 118	FBA-2-M12-5POL-RK			
Plug for CANopen and I	DaviraNat					
	 9-pin Sub-D connection Bus terminating resistor integrated Position of DIL switch can be read externally IP65 	532 219	FBS-SUB-9-BU-2x5POL-B			
Bus connection adapter for CANopen and DeviceNet						
Bus connection adapte	- 9-pin Sub-D plug to 5-pin round plug/socket M12 - Bus terminating resistor must be connected externally	525 632	FBA-2-M12-5POL			
	 9-pin Sub-D plug to 5-pin strip Bus terminating resistor must be connected externally 	525 634	FBA-1-SL-5POL			
	 5-pin terminal strip for connecting the fieldbus cable to the bus connection adapter FBA-1-SL-5POL 	525 635	FBSD-KL-2x5POL			



Accessories

Ordering data – Central support					
	Brief description	Part No.	Туре		
Central support					
	For mounting the controller	160 909	MUP-8/12		

Ordering data – Power supply units						
	Brief description	range	Nominal output voltage [V DC]	Nominal output current [A]	Part No.	Туре
	Power supply for motor controller	100 240 100 240	48	5	542 403 542 404	SVG-1/230VAC-48VDC-5A SVG-1/230VAC-48VDC-10A
		400 500	48	20	542 405	SVG-3/400VAC-48VDC-20A

Ordering data – Documentation and software					
	Brief description	Part No.	Туре		
	Operating package contains: - CD-ROM - with user documentation for SFC-LAC, in the languages de, en, es, fr, it, sv - with FCT (Festo Configuration Tool) configuration software, in the languages de, en - Brief description This operating package is included in the scope of delivery.	542 004	P.BP-SFC-LAC		

Ordering data – Documentation ¹⁾					
	Language	Part No. Type		Part No. Type	
		For I/O interface		For Profibus interface	
	DE	540 547 P.BE-SFC-LAC-IO-DE	1	540 649 P.BE-SFC-LAC-PB-DE	
	EN	540 548 P.BE-SFC-LAC-IO-EN	1	540 650 P.BE-SFC-LAC-PB-EN	
	ES	540 549 P.BE-SFC-LAC-IO-ES	1	540 651 P.BE-SFC-LAC-PB-ES	
	FR	540 550 P.BE-SFC-LAC-IO-FR	1	540 652 P.BE-SFC-LAC-PB-FR	
	IT	540 551 P.BE-SFC-LAC-IO-IT		540 653 P.BE-SFC-LAC-PB-IT	
	SV	540 552 P.BE-SFC-LAC-IO-SV	1	540 654 P.BE-SFC-LAC-PB-SV	
		For CANopen interface		For DeviceNet interface	
	DE	540 655 P.BE-SFC-LAC-CO-DE	1	555 886 P.BE-SFC-LAC-DN-DE	
	EN	540 656 P.BE-SFC-LAC-CO-EN		555 887 P.BE-SFC-LAC-DN-EN	
	ES	540 657 P.BE-SFC-LAC-CO-ES		555 888 P.BE-SFC-LAC-DN-ES	
	FR	540 658 P.BE-SFC-LAC-CO-FR		555 889 P.BE-SFC-LAC-DN-FR	
	IT	540 659 P.BE-SFC-LAC-CO-IT		555 890 P.BE-SFC-LAC-DN-IT	
	SV	540 660 P.BE-SFC-LAC-CO-SV		555 891 P.BE-SFC-LAC-DN-SV	

¹⁾ User documentation in paper form is not included in the scope of delivery

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