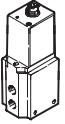



Proportional pressure regulators MPPE/MPPES



Proportional pressure regulators MPPE/MPPEs

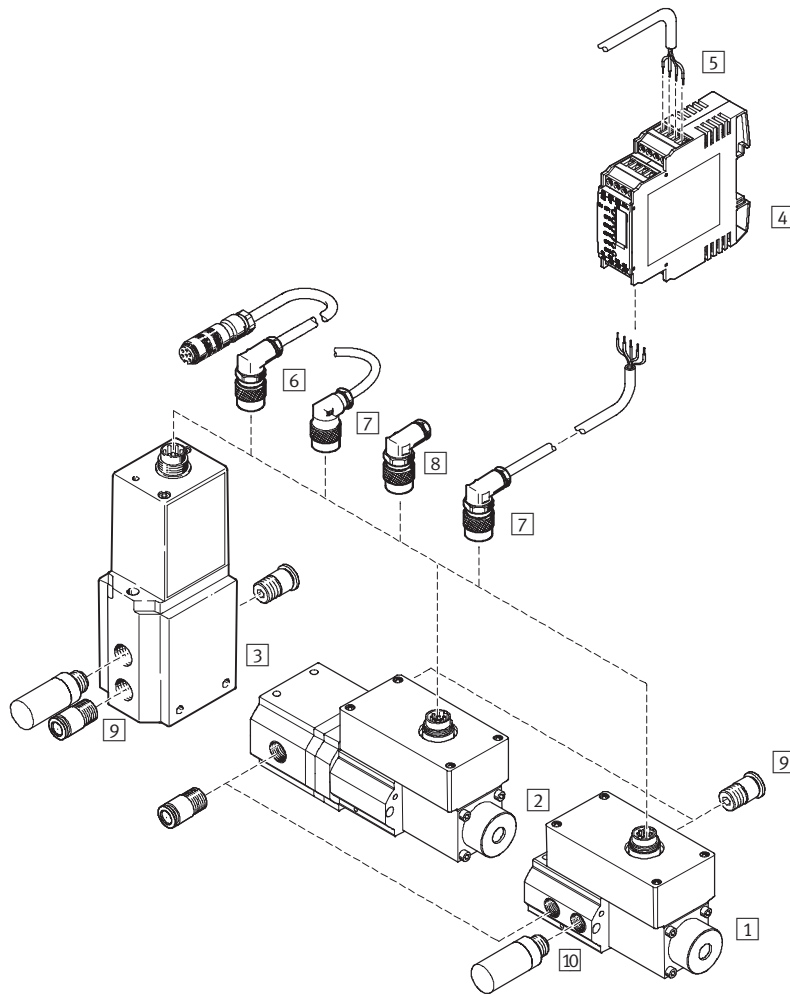
Product range overview

Function	Version	Type	Design	Pneumatic connection 1	Nominal size pressurise/exhaust [mm]	Pressure regulation range ¹⁾ [bar]	Setpoint input		→ Page/Internet	
							Voltage type 0 ... 10 V	Current type 4 ... 20 mA		
Pressure regulators	With pilot control via 2/2-way valves (switching valves)									
		MPPE	Pilot-actuated valve	G ¹ / ₈	5/5	0 ... 1	■	■	5	
				G ³ / ₄	7/7	0 ... 2.5	■	■		
				G ¹ / ₂	11/12	0 ... 6	■	■		
							0 ... 10	■	■	
	With proportional solenoid									
		MPPEs	Directly actuated valve	G ¹ / ₈	3/2	0 ... 2	■	■	10	
				G ³ / ₄	7/7	0 ... 6	■	■		
			Pilot-actuated valve	G ¹ / ₂	11/12	0 ... 10	■	■		

1) Pressure regulation range also by customer request

Proportional pressure regulators MPPE/MPPES

Peripherals overview



Accessories				
		Type	Brief description	→ Page/Internet
1	Proportional pressure regulator	MPPES	Directly controlled	10
2	Proportional pressure regulator	MPPES	Indirectly controlled	10
3	Proportional pressure regulator	MPPE	–	5
4	Setpoint module MPZ	MPZ	For generating 6+1 analogue voltage signals	14
5	Digital input/output	–	For controlling the setpoint module	–
6	Connecting cable	KVIA-MPPE	–	14
7	Plug socket with cable	KMPE-B	–	
8	Angled socket	MPPE-3-B	–	
9	Push-in fitting	QS	For connecting compressed air tubing	quick star
10	Silencer	U	For fitting in exhaust ports	u

Proportional pressure regulators MPPE

Type codes

Basic version

MPPE		-	3	-	1/8	-	1	-	010	-	B
Type											
MPPE	Proportional pressure regulator with switching valve head										
Valve function											
3	3-way pressure regulator										
Pneumatic connection											
1/8	Female thread G1/8										
1/4	Female thread G1/4										
1/2	Female thread G1/2										
Pressure regulation range											
1	0 ... 1 bar										
2,5	0 ... 2.5 bar										
6	0 ... 6 bar										
10	0 ... 10 bar										
Analogue setpoint input											
010	0 ... 10 V										
420	4 ... 20 mA										
Generation											
B	B series										

Special pressure regulation range by customer request


MPPE		-	3	-	1/8	-	2	-	4	-	010	-	B
Type													
MPPE	Proportional pressure regulator with switching valve head												
Valve function													
3	3-way pressure regulator												
Pneumatic connection													
1/8	Female thread G1/8												
1/4	Female thread G1/4												
1/2	Female thread G1/2												
Required pressure at 0 V or 4 mA [bar]													
Required pressure at 10 V or 20 mA [bar]													
Analogue setpoint input													
010	0 ... 10 V												
420	4 ... 20 mA												
Generation													
B	B series												

Proportional pressure regulators MPPE

Technical data

Flow rate
350 ... 8,800 l/min

Voltage
18 ... 30 V DC

 Pressure regulation range
0 ... 1 bar
0 ... 2.5 bar
0 ... 6 bar
0 ... 10 bar

- Variants
- Setpoint input as analogue voltage signal 0 ... 10 V
 - Setpoint input as analogue current signal 4 ... 20 mA

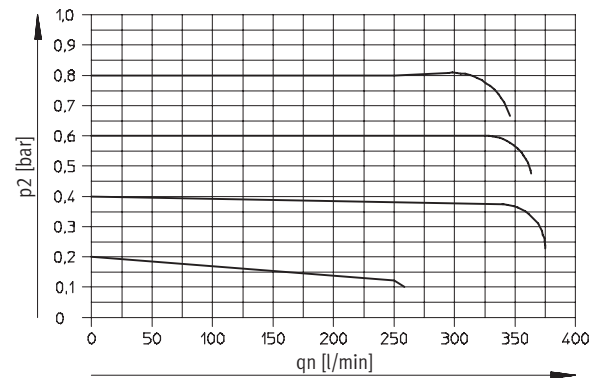


General technical data					
Pneumatic connection		G ¹ / ₈	G ¹ / ₄	G ¹ / ₂	
Design	Pilot-actuated piston regulator				
Sealing principle	Soft				
Actuation type	Electrical				
Type of control	Pilot-actuated via 2/2-way valves				
Type of mounting	Via through-hole				
Mounting position	Any				
Nominal size	Pressurisation	[mm]	5	7	11
	Exhaust	[mm]	5	7	12
Standard nominal flow rate	[l/min]	→ Graphs			
Product weight	[g]	710	920	2,400	

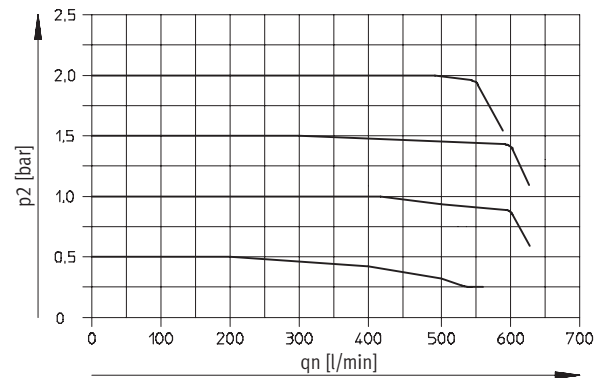
Flow rate qn as a function of output pressure p2

Pneumatic connection G¹/₈

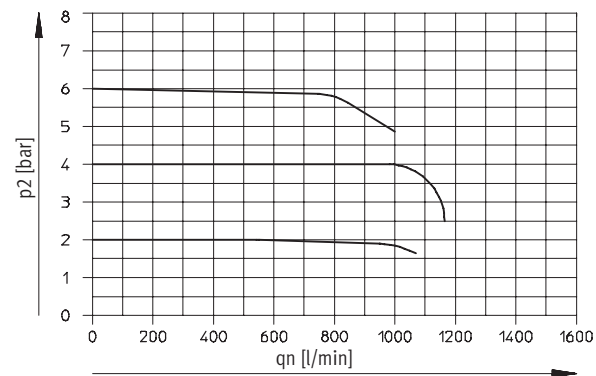
Pressure regulation range 0 ... 1 bar



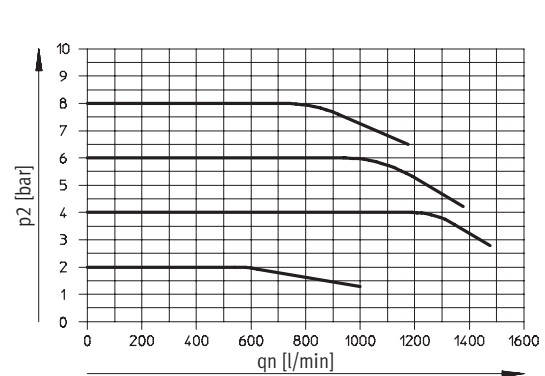
Pressure regulation range 0 ... 2.5 bar



Pressure regulation range 0 ... 6 bar



Pressure regulation range 0 ... 10 bar



Proportional pressure regulators MPPE

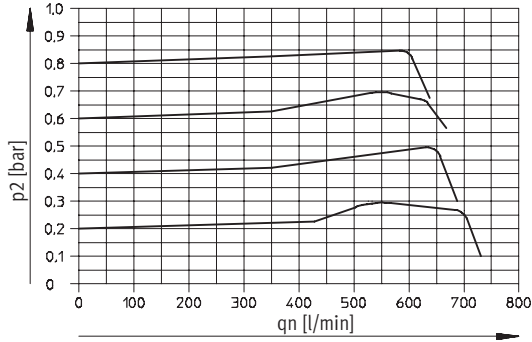
Technical data



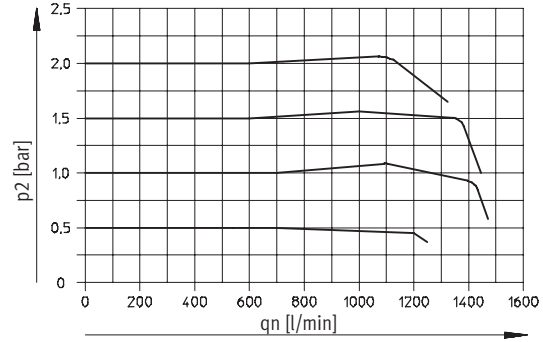
Flow rate q_n as a function of output pressure p_2

Pneumatic connection G $\frac{1}{4}$

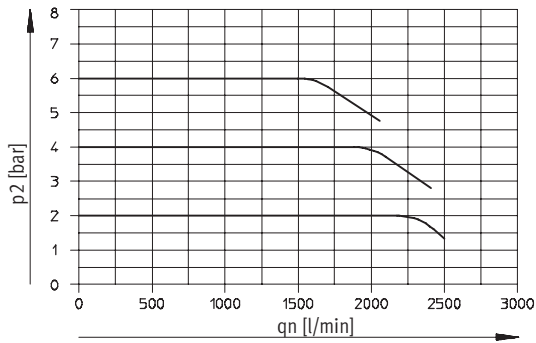
Pressure regulation range 0 ... 1 bar



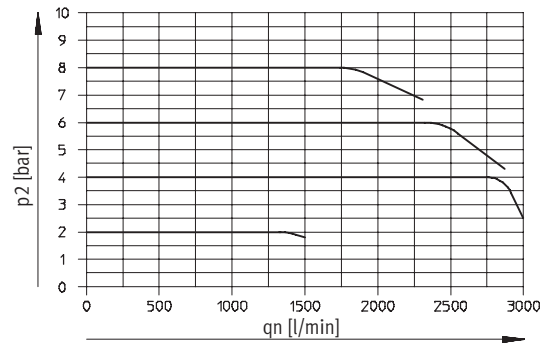
Pressure regulation range 0 ... 2.5 bar



Pressure regulation range 0 ... 6 bar

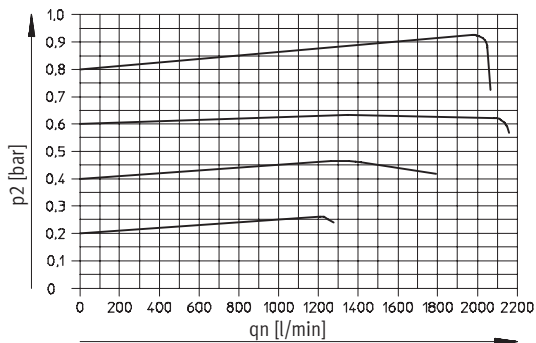


Pressure regulation range 0 ... 10 bar

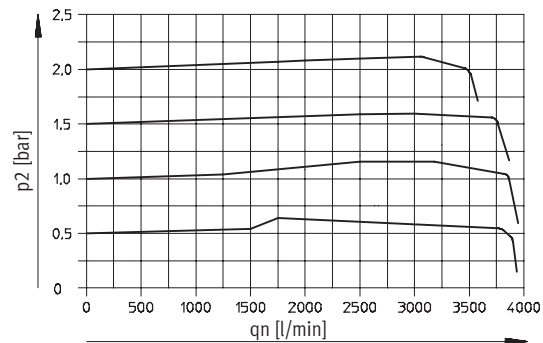


Pneumatic connection G $\frac{1}{2}$

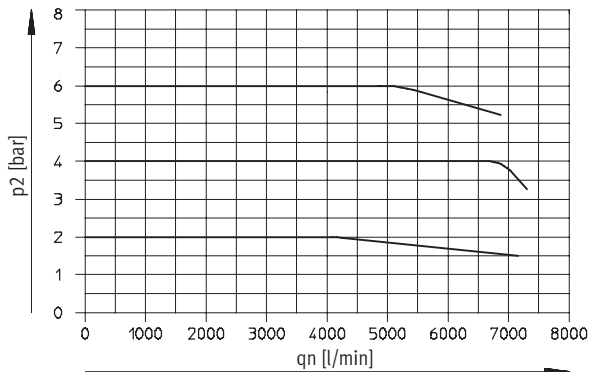
Pressure regulation range 0 ... 1 bar



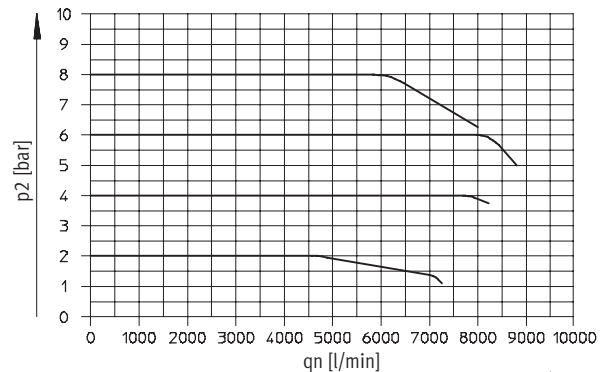
Pressure regulation range 0 ... 2.5 bar



Pressure regulation range 0 ... 6 bar



Pressure regulation range 0 ... 10 bar



Proportional pressure regulators MPPE

Technical data

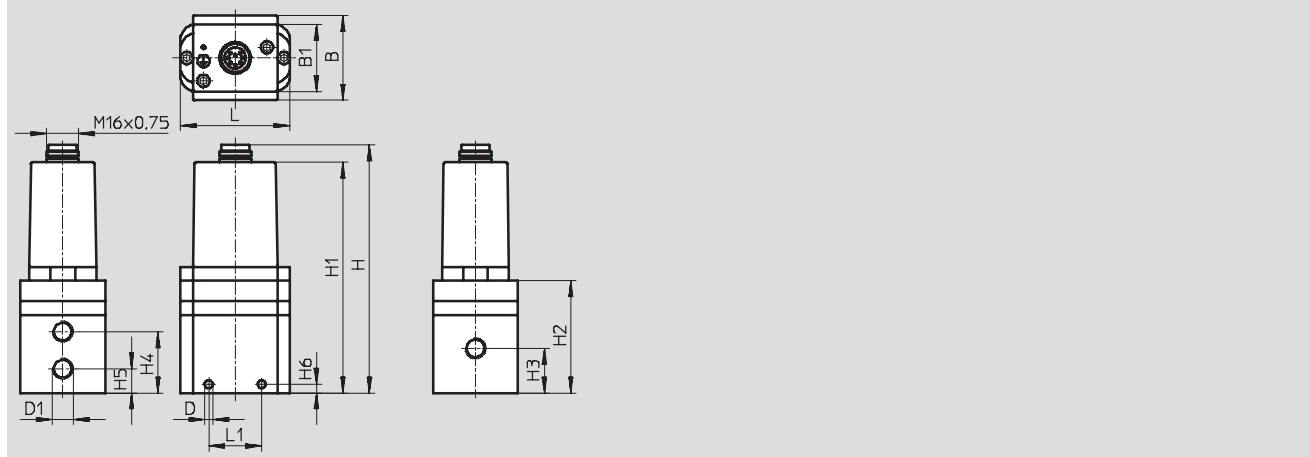
Operating and environmental conditions					
Pressure regulation range	[bar]	0 ... 1	0 ... 2.5	0 ... 6	0 ... 10
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm, neutral gases			
Supply pressure 1	[bar]	1.5 ... 2	3.5 ... 4.5	7 ... 8	11 ... 12
Max. pressure hysteresis	[mbar]	30	40	40	50
Ambient temperature	[°C]	0 ... 50			
Temperature of medium	[°C]	0 ... 60			
Corrosion resistance class	[CRC]	2 ¹⁾			

- 1) Corrosion resistance class 2 according to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Electrical data					
Pressure regulation range	[bar]	0 ... 1	0 ... 2.5	0 ... 6	0 ... 10
Electrical connection		Plug, round design to DIN 45 326, M16 x 0.75, 8-pin			
Operating voltage range	U _B	[V DC]	18 ... 30		
Residual ripple		10%			
Power consumption	P _{max.}	[W]	3.6 (at 30 V DC and 100% duty cycle)		
Setpoint input signal	Voltage	V _w	[V DC]	0 ... 10	
	Current	I _w	[mA]	4 ... 20	
Actual value output signal	Voltage	V _x	[V DC]	0 ... 10	
	Current	I _x	[mA]	4 ... 20	
Actual value input signal, external	Voltage	V _{x,ext.}	[V DC]	0 ... 10	
	Current	I _{x,ext.}	[mA]	4 ... 20	
Protection class to DIN 60 529		IP65 (with connection socket)			
Safety note		In the event of a broken supply power wire or setpoint wire, output pressure remains and is uncontrolled. In the long-term, leakage results in pressure drop.			
Reverse polarity protection	Setpoint input, voltage signal 0 ... 10 V	For all electrical connections			
	Setpoint input, current signal 4 ... 20 mA	For operating voltage			
Protection against short circuit		Yes, for the types with voltage signal as setpoint input			

Materials	
Housing	Wrought aluminium alloy
Seals	NBR

Dimensions Download CAD Data → www.festo.com/us/cad



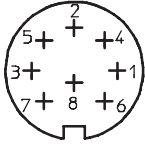
Connection D1	B	B1	∅ D	H	H1	H2	H3	H4	H5	H6	L	L1
G1/8	38	–	4.5	129.1	119.1	60.2	18.8	26.8	9.3	4	62	34
G1/4	48	38	4.5	140.7	130.7	63.6	25.3	34.8	13.8	5	62	30
G1/2	76	38	7	194.6	184.6	117.5	53	74	32	18	86	50

Proportional pressure regulators MPPE

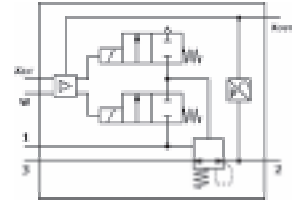
Technical data

FESTO

Pin allocation Switching function



- | | | |
|---|----|-----------------------------------------------------|
| 1 | WH | $X_{\text{ext,in}}$ (external actual value input) |
| 2 | BN | GND |
| 3 | GN | GND |
| 4 | YE | W_{in} (setpoint input) |
| 5 | GY | 10 V_{out} (external potentiometer supply) |
| 6 | PK | X_{out} (actual value output) |
| 7 | RD | 24 V DC (supply voltage) |
| 8 | BU | GND |



Ordering data					
Pneumatic connection	Pressure regulation range [bar]	Voltage type 0 ... 10 V		Current type 4 ... 20 mA	
		Part No.	Type	Part No.	Type
Basic version					
G $\frac{1}{8}$	0 ... 1	161160	MPPE-3-1/8-1-010-B	161163	MPPE-3-1/8-1-420-B
	0 ... 2.5	164315	MPPE-3-1/8-2,5-010-B	164316	MPPE-3-1/8-2,5-420-B
	0 ... 6	161161	MPPE-3-1/8-6-010-B	161164	MPPE-3-1/8-6-420-B
	0 ... 10	161162	MPPE-3-1/8-10-010-B	161165	MPPE-3-1/8-10-420-B
G $\frac{1}{4}$	0 ... 1	161166	MPPE-3-1/4-1-010-B	161169	MPPE-3-1/4-1-420-B
	0 ... 2.5	164317	MPPE-3-1/4-2,5-010-B	164318	MPPE-3-1/4-2,5-420-B
	0 ... 6	161167	MPPE-3-1/4-6-010-B	161170	MPPE-3-1/4-6-420-B
	0 ... 10	161168	MPPE-3-1/4-10-010-B	161171	MPPE-3-1/4-10-420-B
G $\frac{1}{2}$	0 ... 1	161172	MPPE-3-1/2-1-010-B	161175	MPPE-3-1/2-1-420-B
	0 ... 2.5	164319	MPPE-3-1/2-2,5-010-B	164320	MPPE-3-1/2-2,5-420-B
	0 ... 6	161173	MPPE-3-1/2-6-010-B	161176	MPPE-3-1/2-6-420-B
	0 ... 10	161174	MPPE-3-1/2-10-010-B	161177	MPPE-3-1/2-10-420-B
Special adaptation type¹⁾					
G $\frac{1}{8}$	0 ... 10	164330	MPPE-3-1/8-...-...-010-B ¹⁾	164330	MPPE-3-1/8-...-...-420-B ¹⁾
G $\frac{1}{4}$	0 ... 10	164331	MPPE-3-1/4-...-...-010-B ¹⁾	164331	MPPE-3-1/4-...-...-420-B ¹⁾
G $\frac{1}{2}$	0 ... 10	164332	MPPE-3-1/2-...-...-010-B ¹⁾	164332	MPPE-3-1/2-...-...-420-B ¹⁾

1) The special adaptation type allows a lower pressure to be assigned to the setpoint 0 V or 4 mA and an upper pressure to be assigned to the setpoint 10 V or 20 mA. Upper and lower pressure by customer request.

Proportional pressure regulators MPPES

Type codes

Basic version

		MPPES	-	3	-	1/8	-	1	-	010
Type										
MPPES	Proportional pressure regulator with proportional solenoid									
Valve function										
3	3-way pressure regulator									
Pneumatic connection										
1/8	Female thread G1/8									
1/4	Female thread G1/4									
1/2	Female thread G1/2									
Pressure regulation range										
2	0 ... 2 bar									
6	0 ... 6 bar									
10	0 ... 10 bar									
Analogue setpoint input										
010	0 ... 10 V									
420	4 ... 20 mA									

Special pressure regulation range by customer request

		MPPES	-	3	-	1/8	-	2	-	4	-	010
Type												
MPPES	Proportional pressure regulator with proportional solenoid											
Valve function												
3	3-way pressure regulator											
Pneumatic connection												
1/8	Female thread G1/8											
1/4	Female thread G1/4											
1/2	Female thread G1/2											
Required pressure at 0 V or 4 mA [bar]												
Required pressure at 10 V or 20 mA [bar]												
Analogue setpoint input												
010	0 ... 10 V											
420	4 ... 20 mA											


Proportional pressure regulators MPPES

Technical data

FESTO

Flow rate
230 ... 8,500 l/min

Voltage
18 ... 30 V DC

 Pressure regulation range
0 ... 2 bar
0 ... 6 bar
0 ... 10 bar

- Variants
- Setpoint input as analogue voltage signal 0 ... 10 V
 - Setpoint input as analogue current signal 4 ... 20 mA

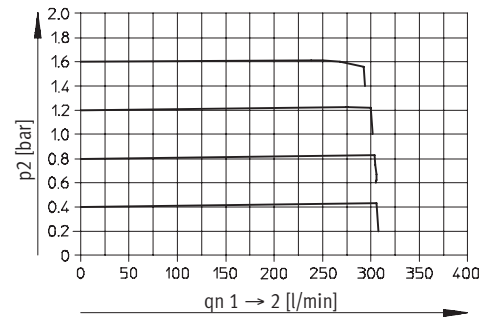


General technical data			
Pneumatic connection	G ¹ / ₈	G ¹ / ₄	G ¹ / ₂
Design	Directly actuated piston regulator	Pilot-actuated piston regulator	
Sealing principle	Soft		
Actuation type	Electrical		
Type of mounting	Via through-hole		
Mounting position	Any		
Nominal size	Pressurisation [mm]	3	7
	Exhaust [mm]	2	7
Standard nominal flow rate	[l/min]	→ Graphs	
Product weight	[g]	915	1,310
			2,670

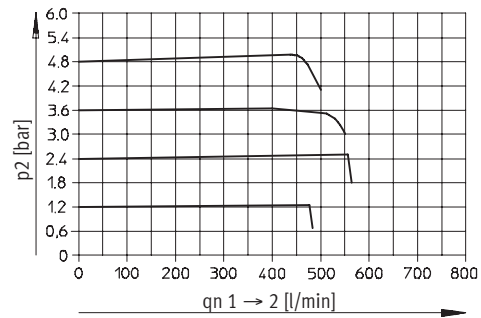
Flow rate qn as a function of output pressure p2

Pneumatic connection G¹/₈

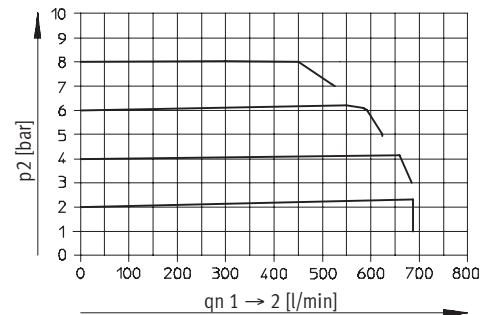
Pressure regulation range 0 ... 2 bar



Pressure regulation range 0 ... 6 bar



Pressure regulation range 0 ... 10 bar



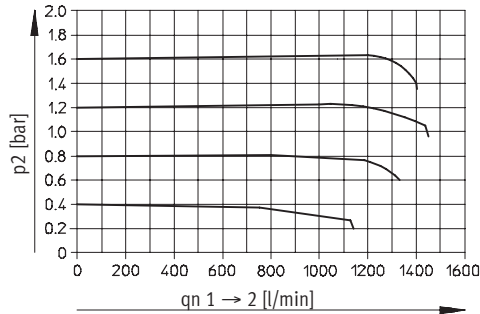
Proportional pressure regulators MPPES

Technical data

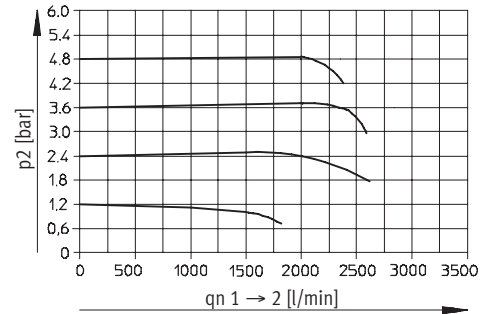
Flow rate q_n as a function of output pressure p_2

Pneumatic connection G $\frac{1}{4}$

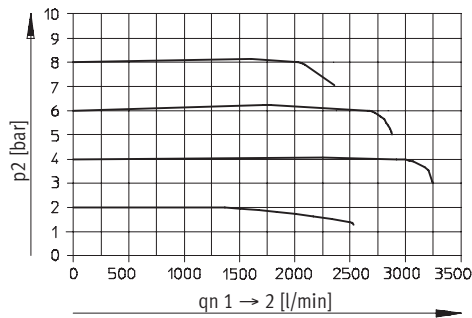
Pressure regulation range 0 ... 2 bar



Pressure regulation range 0 ... 6 bar

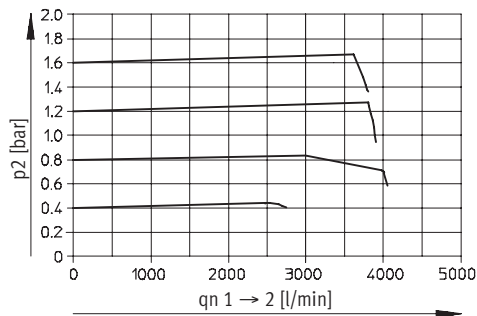


Pressure regulation range 0 ... 10 bar

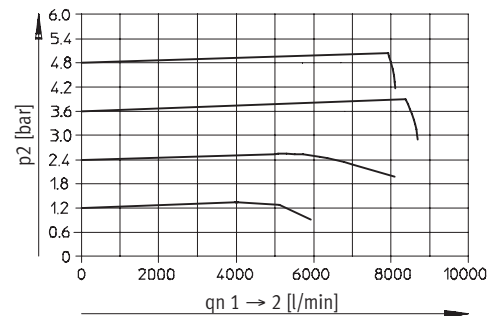


Pneumatic connection G $\frac{1}{2}$

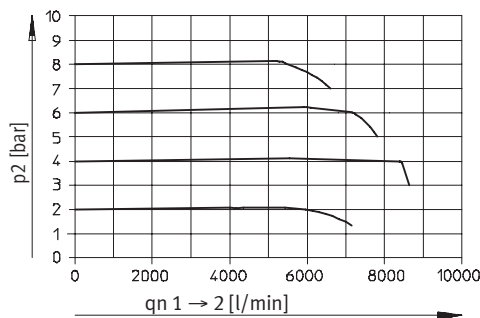
Pressure regulation range 0 ... 2 bar



Pressure regulation range 0 ... 6 bar



Pressure regulation range 0 ... 10 bar



Proportional pressure regulators MPPES

Technical data

Operating and environmental conditions				
Pressure regulation range	[bar]	0 ... 2	0 ... 6	0 ... 10
Operating medium		Filtered compressed air, lubricated or unlubricated, neutral gases		
Supply pressure 1	[bar]	3 ... 4	7 ... 8	11 ... 12
Max. pressure hysteresis	[mbar]	10	50	50
Ambient temperature	[°C]	0 ... 50		
Temperature of medium	[°C]	0 ... 60		
Corrosion resistance class CRC		2 ¹⁾		

- 1) Corrosion resistance class 2 according to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Electrical data				
Pressure regulation range	[bar]	0 ... 2	0 ... 6	0 ... 10
Electrical connection		Plug, round design to DIN 45 326, M16 x 0.75, 8-pin		
Operating voltage range	U_B	[V DC]	18 ... 30	
Residual ripple		10%		
Power consumption	$P_{max.}$	[W]	20 (at 30 V DC)	
Setpoint input signal	Voltage	V_w	[V DC]	0 ... 10
	Current	I_w	[mA]	4 ... 20
Actual value output signal	Voltage	V_x	[V DC]	0 ... 10
	Current	I_x	[mA]	4 ... 20
Protection class to DIN 60 529		IP65 (with connection socket)		
Safety note		Output pressure is not maintained if the power supply cable is interrupted		
Reverse polarity protection	Setpoint input, voltage signal 0 ... 10 V	For all electrical connections		
	Setpoint input, current signal 4 ... 20 mA	For operating voltage		
Protection against short circuit		Yes, for the types with voltage signal as setpoint input		

Materials	
Housing	Wrought aluminium alloy
Seals	NBR

Note

The working line is vented if the power supply cable is interrupted.

Proportional pressure regulators MPPES

Technical data

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Dimensions Download CAD Data → www.festo.com/us/cad

MPPES-3-1/4-... MPPES-3-1/8-... MPPES-3-1/8-... MPPES-3-1/4-...
MPPES-3-1/2-... MPPES-3-1/2-...

Connection D1	B	B1	∅D	H	H1	H2	H3	H4	H5	H6	L	L1
G ¹ / ₈	77.1	67.1	4.4	116.5	100	55	34	45	23	4	62	34
G ¹ / ₄	82.1	72.1	4.5	170.2	153.7	63.7	25.3	34.8	13.8	5	62	30
G ¹ / ₂	96.1	86.1	7	227.1	210.6	120.6	53	74	32	18	86	50

Connections

Pin allocation

1	WH	n.c.
2	BN	GND
3	GN	GND
4	YE	W _{in} (setpoint input)
5	GY	n.c.
6	PK	X _{out} (actual value output)
7	RD	24 V DC (supply voltage)
8	BU	GND

Switching function

MPPES-3-1/8-... MPPES-3-1/4-.../MPPES-3-1/2-...

Ordering data

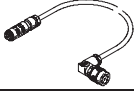


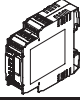
Pneumatic connection	Pressure regulation range [bar]	Voltage type 0 ... 10 V		Current type 4 ... 20 mA	
		Part No.	Type	Part No.	Type
Basic version					
G ¹ / ₈	0 ... 2	187350	MPPES-3-1/8-2-010	187351	MPPES-3-1/8-2-420
	0 ... 6	187352	MPPES-3-1/8-6-010	187353	MPPES-3-1/8-6-420
	0 ... 10	187348	MPPES-3-1/8-10-010	187349	MPPES-3-1/8-10-420
G ¹ / ₄	0 ... 2	187335	MPPES-3-1/4-2-010	187336	MPPES-3-1/4-2-420
	0 ... 6	187337	MPPES-3-1/4-6-010	187338	MPPES-3-1/4-6-420
	0 ... 10	187333	MPPES-3-1/4-10-010	187334	MPPES-3-1/4-10-420
G ¹ / ₂	0 ... 2	187328	MPPES-3-1/2-2-010	187329	MPPES-3-1/2-2-420
	0 ... 6	187330	MPPES-3-1/2-6-010	187331	MPPES-3-1/2-6-420
	0 ... 10	187326	MPPES-3-1/2-10-010	187327	MPPES-3-1/2-10-420
Special adaptation type¹⁾					
G ¹ / ₈	0 ... 10	187347	MPPES-3-1/8-PU-PO-010	187762	MPPES-3-1/8-PU-PO-420
G ¹ / ₄	0 ... 10	187339	MPPES-3-1/4-PU-PO-010	187744	MPPES-3-1/4-PU-PO-420
G ¹ / ₂	0 ... 10	187332	MPPES-3-1/2-PU-PO-010	187735	MPPES-3-1/2-PU-PO-420

1) The special adaptation type allows a lower pressure PU to be assigned to the setpoint 0 V or 4 mA and an upper pressure PO to be assigned to the setpoint 10 V or 20 mA. PU and PO by customer request.

Proportional pressure regulators MPPE/MPPEs

Accessories

FESTO

Ordering data				
	Description	Cable length [m]	Part No.	Type
Connecting cable Technical data → Internet: kvia-mppe				
	Connecting cable to the analogue module of valve terminal type 03/04	5	163882	KVIA-MPPE-5
		10	163883	KVIA-MPPE-10
Plug socket with cable Technical data → Internet: kmppe-b				
	Angled, 8-pin, M16x0.75	2.5	161879	KMPPE-B-2,5
		5	161878	KMPPE-B-5
Angled socket Technical data → Internet: mppe				
	Angled, 8-pin, M16x0.75	–	161839	MPPE-3-B
Setpoint module Technical data → Internet: mpz				
	Setpoint module for generating 6 + 1 analogue voltage signals	–	546224	MPZ-1-24DC-SGH-6-SW

Product Range and Company Overview

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Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



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Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

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