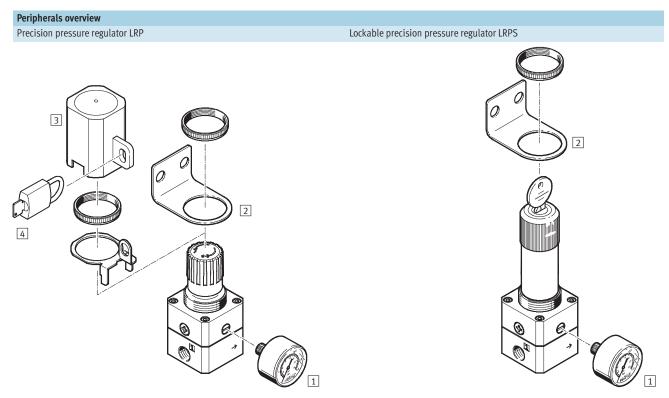
# **FESTO**

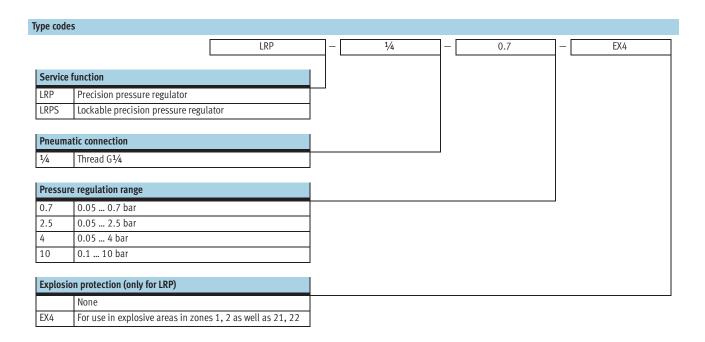


# **Precision pressure regulators LRP/LRPS**Peripherals overview and type codes

**FESTO** 



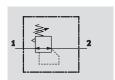
Mou	nting attachments and accessories	→ Page/Internet
1	Precision pressure gauge MAP	map
2	Mounting bracket HR-1/4-P	7
3	Regulator lock with lock plate LRVS-LRP-1/4	7
4	Padlock LRVS-D	7



# Precision pressure regulators LRP/LRPS Technical data

**FESTO** 

#### Function



Flow rate 800 ... 2,300 l/min

Temperature range −10 ... +60 °C

Supply pressure 1 ... 12 bar

www.festo.com

The precision pressure regulator controls operating pressure (secondary side) with a diaphragm pilot control, which acts upon the main seat and thus achieves improved regulating characteristics.



- Precision pressure adjustment possible both in static and dynamic applications
- Pressure hysteresis of < 0.02 bar for flow rate characteristic curve
- Good response characteristics during rapid alteration of supply pressure and flow rate
- Supply pressure fluctuations are almost entirely compensated

• Product variants LRP-...-EX4 can be used in zones 1 and 2 of explosive gas atmospheres and in zones 21 and 22 of explosive dust atmospheres

Manufacturer's certificate:

→ www.festo.com/en/ex

General technical data							
LRP/LRPS-1/4		0.7	2.5	4	10		
Pneumatic connection 1, 2		G1/4					
Constructional design		Pilot-actuated precis	Pilot-actuated precision diaphragm regulating valve				
Regulating function		Output pressure constant					
		Via secondary ventin	Via secondary venting				
Type of mounting		Via accessories					
		Front panel mounting	g				
		In-line installation					
Mounting position		Any					
Actuator lock		Rotary knob with detent					
		Rotary knob with integrated lock					
Pressure regulation range	[bar]	0.05 0.7	0.05 2.5	0.05 4	0.1 10		
Max. hysteresis [bar]		0.02					
Pressure indicator		G1/8 prepared					

Standard nominal flow rate <sup>1)</sup> qnN [l/min]					
LRP/LRPS-1/4	0.7	2.5	4	10	
Standard nominal flow rate [l/min]	800	1,800	2,000	2,300	

1) Measured at p1 = 12 bar,  $\Delta$ p2 = 100 mbar

Operating and environmental conditions			
Supply pressure 1	[bar]	1 12	
Operating medium		Filtered compressed air, unlubricated, grade of filtration 40 µm	
Ambient temperature	[°C]	-10 +60	
Temperature of medium	[°C]	-10 +60	
Corrosion resistance class	CRC <sup>1)</sup>	2	

Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

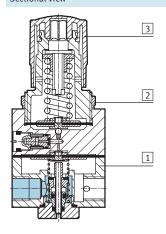
**FESTO** 

Technical data

Weight [g]				
Type	LRP	LRPS		
Precision pressure regulator	380	470		

#### Materials

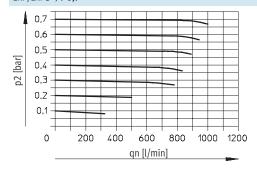
Sectional view



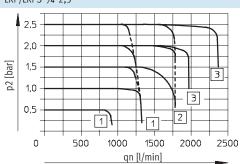
Precision pressure regulator			
1 Housing	Aluminium		
2 Knurled nut	Aluminium		
3 Rotary knob	Polyamide		
- Seals	Nitrile rubber		
Note on materials	RoHS-compliant		

### Standard flow rate qn as a function of output pressure p2

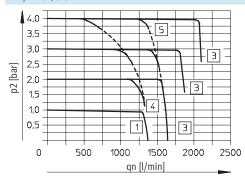
LRP/LRPS-1/4-0,7



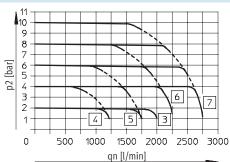
## LRP/LRPS-1/4-2,5



## LRP/LRPS-1/4-4



## LRP/LRPS-1/4-10



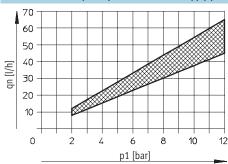
- 1 Supply pressure p1 = 5 ... 12 bar
- 2 Supply pressure  $p1 = 7 \dots 12$  bar
- 3 Supply pressure p1 = 10 ... 12 bar
- 4 Supply pressure p1 = 5 bar

- 5 Supply pressure p1 = 7 bar
- 6 Supply pressure p1 = 10 bar
- 7 Supply pressure p1 = 12 bar

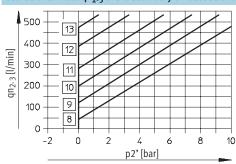
**FESTO** 

Technical data

#### Internal air consumption qn as a function of supply pressure p1



## Standard flow rate qn<sub>2-3</sub> of the secondary exhaust as a factor of the excess output pressure p2'

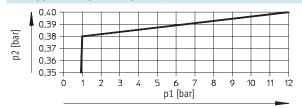


Supply pressure p1 = 5 ... 12 bar

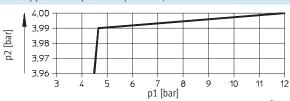
- 8 Output pressure p2 = 0.7 bar
- 9 Output pressure p2 = 2 bar
- $\boxed{10}$  Output pressure p2 = 4 bar
- $\boxed{11}$  Output pressure p2 = 6 bar
- 12 Output pressure p2 = 8 bar
- 13 Output pressure p2 = 10 bar



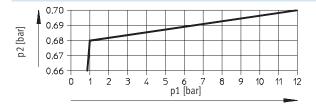
Primary pressure dependence qn = 35 l/min



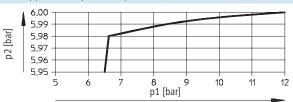
Primary pressure dependence qn = 220 l/min



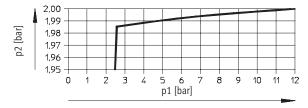
## Primary pressure dependence qn = 55 l/min



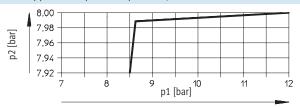
#### Primary pressure dependence qn = 340 l/min



## Primary pressure dependence qn = 120 l/min

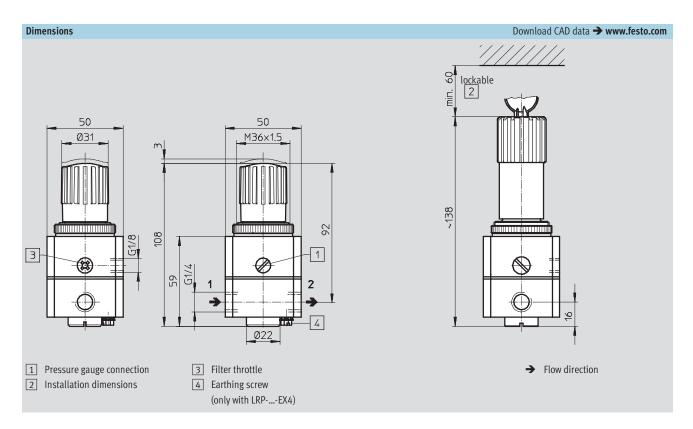


## Primary pressure dependence qn = 420 l/min



# Precision pressure regulators LRP/LRPS Technical data





Ordering data				
Pressure regulation range [bar]	Precision pressure regulator LRP	Lockable precision pressure regulator LRPS		
	Part No. Type	Part No. Type		
0.05 0.7	159500 LRP-1/4-0,7	194690 LRPS-1/4-0,7		
0.05 2.5	162834 LRP-1/4-2,5	194691 LRPS- <sup>1</sup> / <sub>4</sub> -2,5		
0.05 4	159501 LRP-1/4-4	194692 LRPS-1/4-4		
0.1 10	159502 LRP-1/4-10	194693 LRPS-1/4-10		
For use in explosive areas in zones 1, 2 a	s well as 21, 22			
0.05 0.7	549918 LRP-1/4-0,7-EX4	-		
0.05 2.5	549919 LRP-1/4-2,5-EX4	-		
0.05 4	549920 LRP-1/4-4-EX4	-		
0.1 10	549921 LRP-1/4-10-EX4	-		

Accessorie

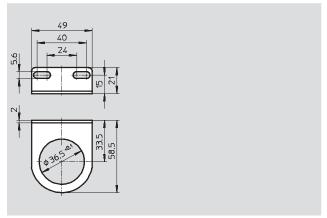
### **FESTO**

#### Mounting bracket HR

for wall mounting

Material: Galvanised steel Free of copper and PTFE





Ordering data		
CRC <sup>1)</sup>	Part No.	Туре
2	159503	HR-1/4-P

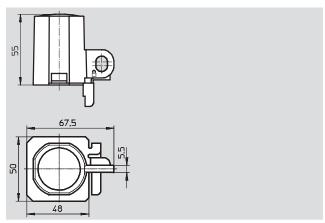
1) Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

#### Regulator lock LRVS-LRP

Material: Cap: Polyacetate Lock plate: Steel Knurled nut: Aluminium Free of copper and PTFE

Ambient temperature:  $-20 \dots +60 \, ^{\circ}\text{C}$ 





Ordering data				
Weight [g]	Part No.	Туре		
36	193785	LRVS-LRP-1/4		

## Padlock LRVS-D

Material: Housing: Brass

Ambient temperature: −20 ... +60 °C



Ordering data					
Weight [g]	Part No.	Туре			
120	193786	LRVS-D			

## **Product Range and Company Overview**

#### **A Complete Suite of Automation Services**

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components** Complete custom engineered solutions



**Custom Control Cabinets** Comprehensive engineering support and on-site services



**Complete Systems** Shipment, stocking and storage services

### The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



**Pneumatics** Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

#### Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

#### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



## **Festo North America**

#### **Festo Regional Contact Center**

5300 Explorer Drive Mississauga, Ontario L4W 5G4 Canada

#### **USA Customers:**

For ordering assistance,

**Call:** 1.800.99.FESTO (1.800.993.3786) 1.800.96.FESTO (1.800.963.3786) Email: customer.service@us.festo.com For technical support,

**Call:** 1.866.GO.FESTO (1.866.463.3786) Fax: 1.800.96.FESTO (1.800.963.3786) Email: product.support@us.festo.com

Canadian Customers:

Call: 1.877.GO.FESTO (1.877.463.3786) Fax: 1.877.FX.FESTO (1.877.393.3786) Email: festo.canada@ca.festo.com

#### **USA Headquarters**

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788, USA www.festo.com/us

#### **USA Sales Offices**

#### Appleton

North 922 Tower View Drive, Suite N Greenville, WI 54942, USA

#### Boston

120 Presidential Way, Suite 330 Woburn, MA 01801, USA

#### Chicago

1441 East Business Center Drive Mt. Prospect, IL 60056, USA

## Dallas

1825 Lakeway Drive, Suite 600 Lewisville, TX 75057, USA

**Detroit** – Automotive Engineering Center 2601 Cambridge Court, Suite 320 Auburn Hills, MI 48326, USA

#### **New York**

395 Moreland Road Hauppauge, NY 11788, USA

## Silicon Valley

4935 Southfront Road, Suite F Livermore, CA 94550, USA

#### **United States**



**USA Headquarters, East**: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788 Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: info@festo-usa.com www.festo.com/us

#### Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4 Phone: 1.905.624.9000; Fax: 1.905.624.9001; Email: festo.canada@ca.festo.com

#### Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquinahuac, 54020 Tlalnepantla, Edo, de México Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65; Email: festo.mexico@mx.festo.com www.festo.com/mx

#### Central USA

Festo Corporation 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Phone: 1.847.759.2600 Fax: 1 847 768 9480



#### Western USA

Festo Corporation 4935 Southfront Road, Livermore, CA 94550. USA

Phone: 1.925.371.1099 Fax: 1.925.245.1286



## Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela