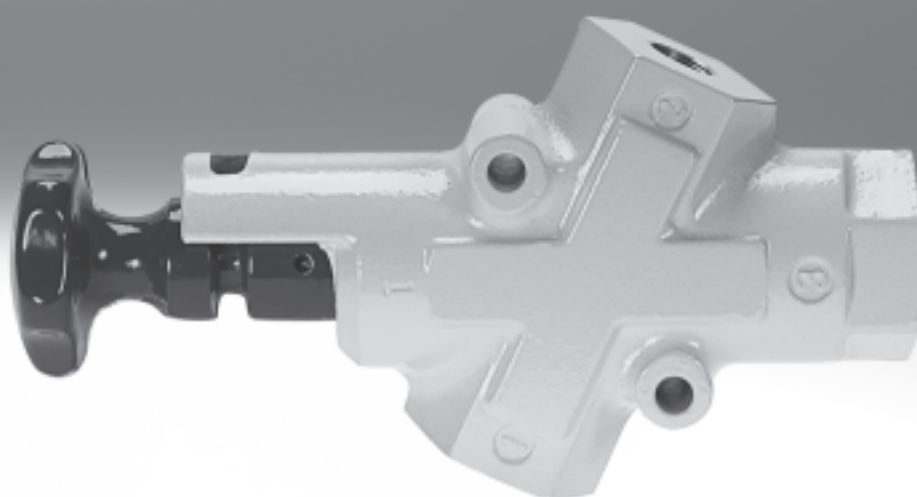


Shut-off valves HE-LO

FESTO

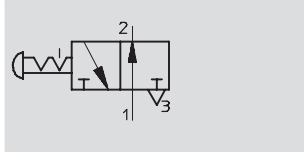


Shut-off valves HE-LO, to safety standard

Technical data

FESTO

Function



-  - Flow rate
5,200 ... 12,000 l/min
-  - Temperature range
-10 ... +60 °C
-  - Operating pressure
1 ... 10 bar



-  - Note
The shut-off valve may not be used as an emergency stop valve.

For units that require a pneumatic shut-off in order to carry out maintenance or repair work, for example.

The valve is installed into the air supply line and fulfils requirements set forth by OSHA 29 CFR 147, "Controlling Dangerous Energy Sources", issued by the United States Department of Labor.

Function:
The valve is used for shutting off the compressed air supply, while simultaneously exhausting systems which are powered using compressed air.
Flow from port 1 to port 2 is blocked when the actuator knob is pressed, and flow from port 2 to port 3 is opened.

The largest exhaust flow rate is achieved by keeping the actuating knob in the actuated position until the connected system is completely exhausted.
The valve can be locked in the closed position using a padlock. This ensures that a decommissioned system (e.g. during maintenance work) cannot be pressurised without authorisation.

General technical data					
Type		HE-G3/8-LO	HE-G1/2-LO	HE-G3/4-LO	HE-G1-LO
Design		Manually actuated 3/2-way valve with piston slide			
Type of mounting		Screwed into piping 2 through holes in housing with Ø 8 mm for wall mounting			
Mounting position		Any, but make sure there is easy access to the actuating knob			
Connection	1, 2	G3/8	G1/2	G3/4	G1
(Female thread)	3	G1			
Operating pressure	[bar]	1 ... 10			

-  - Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Standard nominal flow rate ¹⁾ qnN [l/min]				
Connection	G3/8	G1/2	G3/4	G1
1 > 2	5,200	6,200	8,000	10,000
2 > 3	12,000			

1) Measured at primary pressure p_l = 6 bar and Δp = 1 bar.

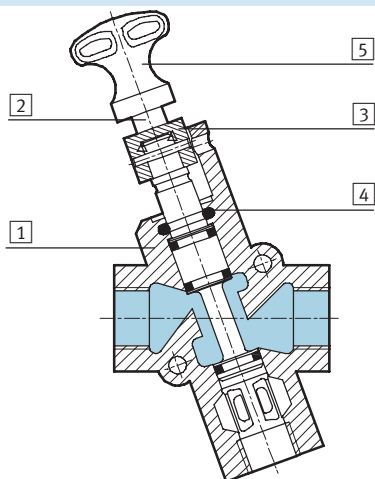
Ambient conditions		
Ambient temperature	[°C]	-10 ... +60
Corrosion resistance	CRC ¹⁾	3

1) Corrosion resistance class 3 according to Festo standard 940 070
Components requiring higher corrosion resistance. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

Weights [g]				
	G3/8	G1/2	G3/4	G1
HE-...-LO	1,100		1,000	

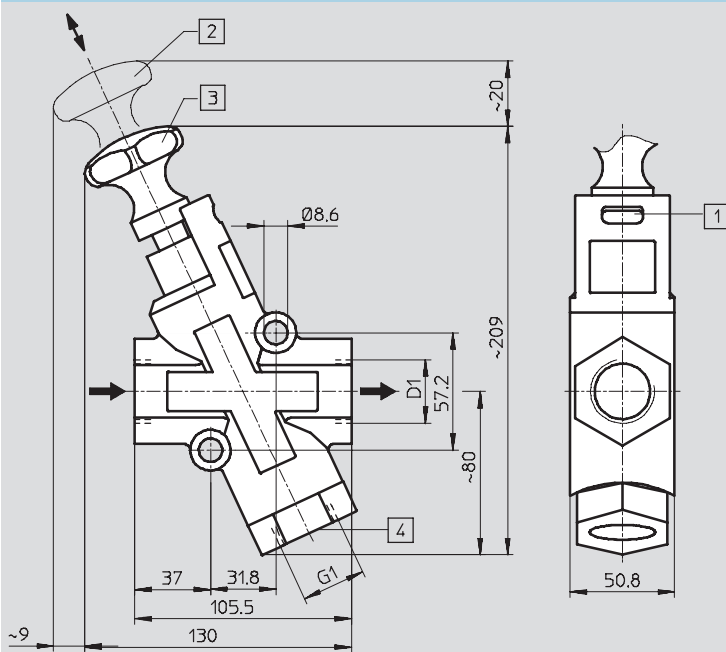
Technical data

Sectional view



Shut-off valve		
1	Housing	Die-cast aluminium
2	Piston spool	Aluminium
3	Guide	Polytetrafluoroethylene
4	O-ring	Polyurethane
5	Actuating knob	Die-cast aluminium
–	Seals	Nitrile rubber

Download CAD data → www.festo.com



- 1 Slot for padlock
- 2 Actuating knob open
- 3 Actuating knob locked
- 4 Threaded connection, e.g. for silencer

→ Flow direction

Type	D1
HE-G $\frac{3}{8}$ -LO	G $\frac{3}{8}$
HE-G $\frac{1}{2}$ -LO	G $\frac{1}{2}$
HE-G $\frac{3}{4}$ -LO	G $\frac{3}{4}$
HE-G1-LO	G1

• Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Connection	Part No.	Type
G $\frac{3}{8}$	197133	HE-G $\frac{3}{8}$ -LO
G $\frac{1}{2}$	197134	HE-G $\frac{1}{2}$ -LO
G $\frac{3}{4}$	197135	HE-G $\frac{3}{4}$ -LO
G1	197136	HE-G1-LO

Shut-off valves HE-LO, to safety standard

Accessories

FESTO

Padlock LRVS-D
for shut-off valve

Material:
Housing: Brass



Ordering data			
	Weight [g]	Part No.	Type
Padlock	120	193786	LRVS-D

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Festo North America

Festo Regional Contact Center

5300 Explorer Drive
Mississauga, Ontario L4W 5G4
Canada

USA Customers:

For ordering assistance,

Call: 1.800.99.FESTO (1.800.993.3786)

Fax: 1.800.96.FESTO (1.800.963.3786)

Email: customer.service@us.festo.com

For technical support,

Call: 1.866.GO.FESTO (1.866.463.3786)

Fax: 1.800.96.FESTO (1.800.963.3786)

Email: product.support@us.festo.com

Canadian Customers:

Call: 1.877.GO.FESTO (1.877.463.3786)

Fax: 1.877.FX.FESTO (1.877.393.3786)

Email: festo.canada@ca.festo.com

USA Headquarters

Festo Corporation
395 Moreland Road
P.O. Box 18023
Hauppauge, NY 11788, USA
www.festo.com/us

USA Sales Offices

Appleton

North 922 Tower View Drive, Suite N
Greenville, WI 54942, USA

Boston

120 Presidential Way, Suite 330
Woburn, MA 01801, USA

Chicago

1441 East Business Center Drive
Mt. Prospect, IL 60056, USA

Dallas

1825 Lakeway Drive, Suite 600
Lewisville, TX 75057, USA

Detroit – Automotive Engineering Center

2601 Cambridge Court, Suite 320
Auburn Hills, MI 48326, USA

New York

395 Moreland Road
Hauppauge, NY 11788, USA

Silicon Valley

4935 Southfront Road, Suite F
Livermore, CA 94550, USA

United States



USA Headquarters, East: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788

Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: info@festo-usa.com

www.festo.com/us

Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4

Phone: 1.905.624.9000; Fax: 1.905.624.9001;

Email: festo.canada@ca.festo.com

www.festo.ca

Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquahuac,
54020 Tlalneapantla, Edo. de México

Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65;

Email: festo.mexico@mx.festo.com

www.festo.com/mx

Central USA

Festo Corporation
1441 East Business
Center Drive
Mt. Prospect, IL 60056, USA
Phone: 1.847.759.2600
Fax: 1.847.768.9480



Western USA

Festo Corporation
4935 Southfront Road,
Suite F
Livermore, CA 94550, USA
Phone: 1.925.371.1099
Fax: 1.925.245.1286



Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark
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