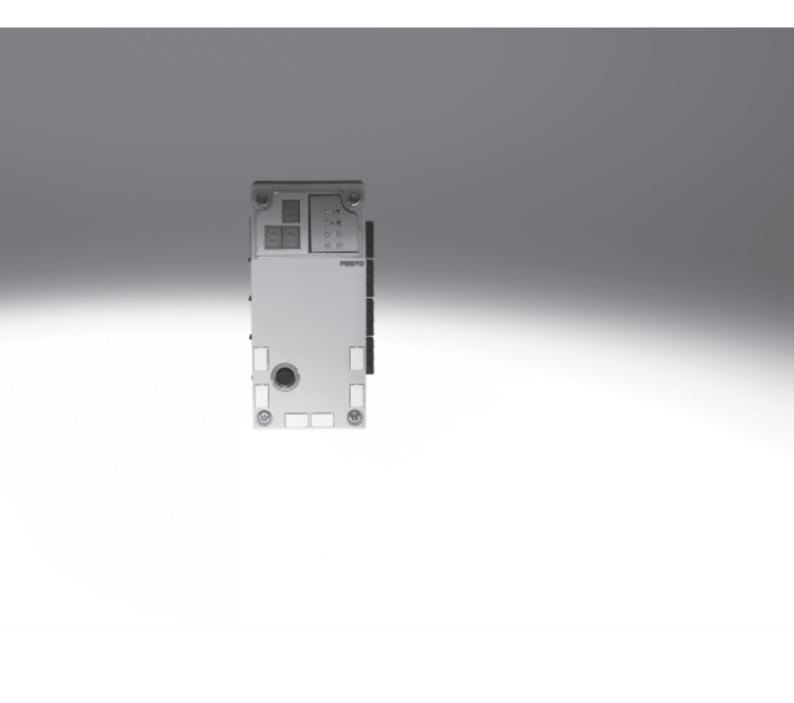
Measuring modules CPX-CMIX

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Measuring modules CPX-CMIX

Key features

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At a glance

Movement and measurement in one, as an integral component of the valve terminal CPX - the modular peripheral system for decentralised automation tasks.

The modular design means that valves, digital inputs and outputs, positioning modules, end-position controllers and measuring modules, as appropriate to the application, can be combined in almost any way on the CPX terminal.

Advantages:

- Pneumatics and electrics movement and measurement on one platform
- · Innovative measurement technology – piston rod drives, rodless drives, rotary drives
- Actuation via fieldbus
- Remote maintenance, remote diagnostics, web server, SMS and e-mail alert are all possible via TCP/IP
- Modules can be quickly exchanged and expanded without altering the wiring

Retracting/advancing and measuring in one work step

Fully digital data acquisition and transmission means pneumatic cylinders can now be used as sensors. With very high repetition accuracy and incorporating both analogue and digital measuring sensors.

Time and space-saving

Electrical peripherals enable the highly efficient measuring module to be seamlessly and compactly integrated into existing control environments. The new component is tailored to the proven CPX system and can be commissioned quickly and easily.

Process reliability

All process steps are measured and documented, which significantly improves quality. The adjustable contact force (via pressure regulator) also increases the precision of the "displacement sensor".

Reduced system costs

As with all modules in the electrical terminal CPX, easy functional integration in fieldbus/Ethernet networks is a matter of course.

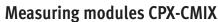
Drives to use

Linear drives DGCI



- The measurement signal of the linear drive DGCI supplies a CAN signal, which is read in directly into the CPX-CMIX module
- The measuring system measures absolute values, in other words the actual position is immediately available for the controller after the system is switched on

Technical data		
Linearity	[%]	$\leq \pm 0.01$ full scale (nominal length)
Repetition accuracy	[mm]	<±0.01
Hysteresis	[µm]	< 4
Shortest measurable speed	[mm/s]	10



Key features



Drives to use

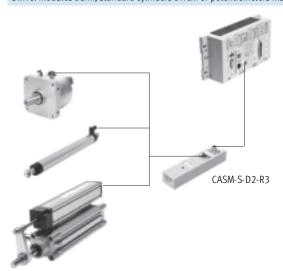
Linear drives DNCI



- The measuring signal of the linear drive DNCI is an incremental signal, which is converted to a CAN signal in the sensor interface CASM-S-D3-R7. The converted signal is then read into the CPX-CMIX
- The measuring system does not measure absolute values, so must be homed after it is switched on.
 The actual position is available for the controller once this has been done

Technical data		
Linearity	[mm]	≤ ±0.07
Repetition accuracy	[mm]	<±0.02
Hysteresis	[µm]	< 0.03
Shortest measurable speed	[mm/s]	10

Swivel modules DSMI, standard cylinders DNCM or potentiometers MLO-POT



- The measuring systems supply an analogue measuring signal, which is converted to a CAN signal in the sensor interface CASM-S-D2-R3.
 The converted signal is then read into the CPX-CMIX
- Potentiometers measure absolute values, in other words the actual position is immediately available for the controller after the potentiometer is switched on

Other potentiometers can be used, in which case the following must be noted:

- The connection resistance of the potentiometer must be 3 ... 20 $k\Omega$
- Poorer potentiometer values for linearity and temperature coefficient will decrease the accuracy of the measured value
- A special cable must be used for connection to the sensor interface

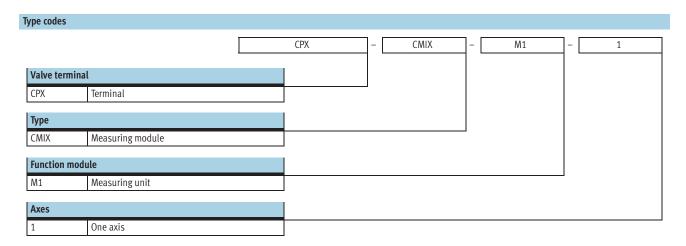
Technical data								
Measuring length	[mm]	100	150	225	300	360	450	500
Linearity	[% of stroke]	±0.1	±0.09	±0.08	±0.07	±0.06	±0.05	±0.05
Repetition accuracy	[mm]	±0.01	±0.01	±0.01	±0.01	±0.011	±0.014	±0.016
Shortest measurable speed	[mm/s]	3	5	7	9	11	14	15
Temperature coefficient	[ppm/°C]	5		•	·			

Measuring length	[mm]	600	750	1,000	1,250	1,500	1,750	2,000
Linearity	[% of stroke]	±0.05	±0.04	±0.04	±0.03	±0.03	±0.03	±0.02
Repetition accuracy	[mm]	±0.019	±0.023	±0.03	±0.038	±0.046	±0.054	±0.062
Shortest measurable speed	[mm/s]	18	23	31	38	46	53	61
Temperature coefficient	[ppm/°C]	5						

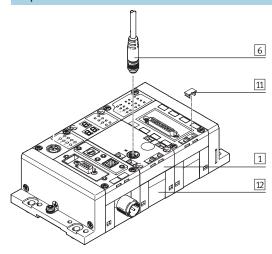


Measuring modules CPX-CMIX Type codes and peripherals overview

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Peripherals overview



Access	sories		
	Туре	Brief description	→ Page/Internet
1	Measuring module	Integrated in the CPX terminal.	5
	CPX-CMIX	Screws for mounting on the plastic interlinking block are included in the scope of delivery.	
6	Connecting cable	For connecting the measuring module CPX-CMIX and displacement encoder.	7
	KVI-CP-3		
11	Inscription label	For labelling the modules.	7
	IBS		
12	Interlinking block	Connects the individual modules.	8
	CPX-GE	Two versions are available: plastic or metal interlinking block.	
-	Screws	For mounting on the metal interlinking block.	7
	CPX-M-M3		



Measuring modules CPX-CMIX Technical data

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The measuring module CPX-CMIX is intended exclusively for use in valve terminals CPX.



General technical data			
Operating voltage			
Operating voltage range		[V DC]	18 30
Nominal operating voltage		[V DC]	24
Current consumption at nominal operating voltage		[mA]	80
Protection against short circu	it		Yes
Power failure bridging		[ms]	10
No. of axis strings			1
Axes per string			1
Length of connecting cable to	avic	[m]	1 ≤ 30
Max. no. of modules	dXIS	[III]	
			9
Display	2.1.1	F1 **1	7-segment display
Assigned addresses	Outputs	[bit]	6x8
	Inputs	[bit]	6x8
Diagnostics			Channel and module-oriented
			Via local 7-segment display
			Undervoltage of modules
			Undervoltage of measuring system
Status display			Power Load
			Error
Control interface			
Data			CAN bus with Festo protocol
			Digital
Electrical connection			5-pin
			M9
			Socket
Matariala Hausina			Dainfaread naluamida
Materials: Housing			Reinforced polyamide
Product weight		[g]	140
Dimensions	Length	[mm]	107
	Width	[mm]	50
	Height	[mm]	55

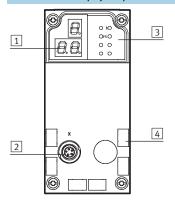


Measuring modules CPX-CMIX Technical data

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Operating and environmental conditions		
Ambient temperature [o	'C]	−5 +50
Relative air humidity [9	%]	5 95, non-condensing
Protection class to IEC 60529		IP65
CE mark (see declaration of conformity)		To EU EMC Directive

Connection and display components



- 1 3-digit display
- 2 Control interface
- 3 Status LEDs
- 4 Inscription labels

Pin allocation - Plug 2			
	Pin	Signal	Designation
/3	1	+24 V	Nominal operating voltage
2 0 0 4	2	+24 V	Load voltage
	3	0 V	Ground
1-4-5	4	CAN_H	CAN high
	5	CAN_L	CAN low
	Housing	Screened	Cable screening

Permitted bus nodes/FEC			
Bus node/FEC	Protocol	Max. no. of CMIX modules	Remarks
CPX-FEC	-	9	On request
CPX-FB6	Interbus	2	On request
CPX-FB11	DeviceNet	9	Revision 20 (R20) and above
CPX-FB13	Profibus DP	9	Revision 23 (R23) and above
CPX-FB14	CANopen	3	On request
CPX-FB23	CC-Link	9	On request
CPX-FB32	Ethernet/IP	9	On request
CPX-FB33	Profinet, M12	9	On request
CPX-M-FB34	Profinet, RJ45	9	On request
CPX-FB38	EtherCat	9	On request



Measuring modules CPX-CMIX Accessories



Ordering data - Measuring	Ordering data – Measuring module						
	Brief description	Part No.	Туре				
	Order code in the CPX configurator: T23	567417	CPX-CMIX-M1-1				

Ordering data - Connectin	g cables			
	Brief description	Cable length [m]	Part No.	Туре
	Connecting cable with angled plug and angled socket	0.25	540327	KVI-CP-3-WS-WD-0,25
		0.5	540328	KVI-CP-3-WS-WD-0,5
		2	540329	KVI-CP-3-WS-WD-2
		5	540330	KVI-CP-3-WS-WD-5
		8	540331	KVI-CP-3-WS-WD-8
	Connecting cable with straight plug and straight socket	2	540332	KVI-CP-3-GS-GD-2
		5	540333	KVI-CP-3-GS-GD-5
		8	540334	KVI-CP-3-GS-GD-8
	Connector for control cabinet through-feed	-	543252	KVI-CP-3-SSD

Ordering data – Screws			
	Brief description	Part No.	Туре
	For mounting on the metal interlinking block	550219	CPX-M-M3X22-4X

Ordering data – Inscription labels					
	Brief description	Number	Part No.	Туре	
	Inscription labels 6x10, in frames	64	18576	IBS-6X10	

Documentation ¹⁾			
	Language	Part No.	Туре
	DE	567053	P.BE-CPX-CMIX-DE
	EN	567054	P.BE-CPX-CMIX-EN
	ES	567055	P.BE-CPX-CMIX-ES
	FR	567056	P.BE-CPX-CMIX-FR
	IT	567057	P.BE-CPX-CMIX-IT
	SV	567058	P.BE-CPX-CMIX-SV

1) Manual in paper form is not included in the scope of delivery



Measuring modules CPX-CMIX Accessories



Ordering data – Interlinking block, plastic, as expansion block				
	Brief description	Connection	Part No.	Туре
	Without power supply	-	195742	CPX-GE-EV
		M18	195744	CPX-GE-EV-Z
		7/8" - 5-pin	541248	CPX-GE-EV-Z-7/8-5POL
		7/8" - 4-pin	541250	CPX-GE-EV-Z-7/8-4POL
	With additional power supply for valves	M18	533577	CPX-GE-EV-V
		7/8" – 4-pin	541252	CPX-GE-EV-V-7/8-4POL

Ordering data – Tie rod				
	Brief description	Expansion	Part No.	Туре
	For expansion using an interlinking block	1-fold	525418	CPX-ZA-1-E

Product Range and Company Overview

A Complete Suite of Automation Services

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



Custom Automation Components Complete custom engineered solutions



Custom Control Cabinets Comprehensive engineering support and on-site services



Complete Systems Shipment, stocking and storage services

The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



Pneumatics Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



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