



Key features

Comparison of motor contro	ollers				
Motor controller		CMMD-AS	CMMS-AS	CMMP-AS	CMMS-ST
for motor type		Servo motor	Servo motor	Servo motor	Stepper motor
Torque at standstill	[Nm]	2x 4.7	4.7	25	9.3
Peak torque	[Nm]	2x 9.2	9.2	48	9.3
Speed	[rpm]	2x 6,000	6,000	6,000	2,000
Positioning records		2x 63	63	255	63
Measuring system		Incremental/absol	ute	Incremental/absolute	Incremental
Extended I/O interface		4 working modes		Flexibly configurable	4 working modes
Notification of remaining di	istance	1 for n		Separately for all positions	1 for n
Torque reduction		No		Separately for all positions	No
Set linking		Linear		With branching	Linear
STO/SS1		To EN 61800-5-2		To EN 61800-5-2	To EN 61800-5-2
					with external circuitry

## Performance characteristics

Compactness

- Small dimensions
- Full integration of all components for controller and power section, including RS232 and CANopen interface
- Integrated brake chopper
- Integrated EMC filters

## Automatic actuation for a holding

brake integrated in the motor
Adheres to the current CE and EN standards without additional external measures (motor cable length of up to 15 m)

#### Motion control

- Digital absolute shaft encoder in single-turn and multi-turn versions
- Can be operated as a torque, speed or position controller
- Integrated positioning controller
- Time-optimised (trapezoidal) or jerk-free (S-shaped) positioning
- Absolute and relative movements

## Input/output

- Freely programmable I/Os
- High-resolution 12-bit analogue
   input
- Jog/teach mode
- Simple linking to a higher-level controller via I/O or fieldbus
- Synchronous operation
- Master/slave mode

- Point-to-point positioning with and without approximate positioning
- Position synchronisation
- Electronic gear unit
- 63 position sets
- 8 travel profiles
- Wide range of homing methods

### Integrated sequence control

## • Automatic sequence of position sets without a higher-level controller

- Linear and cyclic position sequences
- Adjustable delay times





DeviceNet.

→ Internet: www.festo.com/catalog/...

Key features

### FESTO

Performance characteristics Integrated safety functions		Interpolating multi-axis movement	
<ul> <li>The positioning controllers included in the CMMS-AS range support "Safe Torque off (STO)" and "Safe Stop 1 (SS1)" functions with protection against unexpected startup in accordance with EN 61800-5-2</li> <li>Protection against unexpected</li> </ul>	<ul> <li>start-up</li> <li>Two-channel disconnection of the output stage</li> <li>Less external circuitry</li> <li>Shorter response times in the event of an error</li> <li>Faster restart, intermediate circuit remains charged</li> </ul>	• With a suitable controller, the CMMS-AS can perform path movements with interpolation via CANopen. The controller specifies setpoint position values in a fixed	time pattern to this end. In between, the servo positioning controller independently interpolates the data values between two data points.
Travel program			
<ul> <li>Linking of any number of position sets into a travel program</li> <li>Further switching conditions for the</li> </ul>	<u>[s/m]</u>	[m/s]	1/0

/ MC

t [s]

 Further switching conditions for the travel program possible via digital inputs, for example

MC – motion complete

I/O – digital inputs

### Library for EPLAN

electrick

EPLAN macros for fast and reliable planning of electrical projects in combination with motor controllers, motors and cables. This enables a high level of planning reliability, standardisation of documentation, no need to create symbols, graphics and master data.

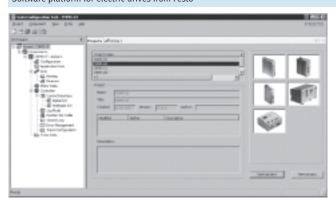
→ 11

t [s]

### FESTO

Key features

#### FCT software – Festo Configuration Tool Software platform for electric drives from Festo



- All drives in a system can be managed and archived in a common project
- Project and data management for all supported device types
- Simple to use thanks to graphically-supported parameter entry
- Universal mode of operation for all drives
- Working offline at your desk or online at the machine

#### FHPP – Festo Handling and Positioning Profile Optimised data profile

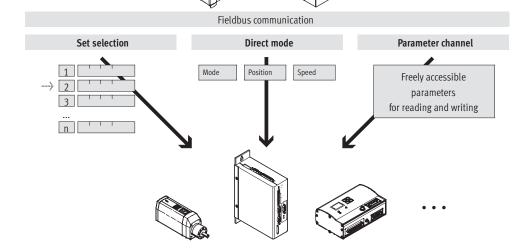
Festo has developed an optimised data profile, the "Festo Handling and Positioning Profile (FHPP)", that is tailored to handling and positioning applications. The FHPP data profile permits the actuation of Festo motor controllers, using a fieldbus interface, via

- standardised control and status bytes.
- Operating modes I/O data structure Parameter objects

others:

The following are defined, among

- Sequence control





**FESTO** 

# Motor controllers CMMS-AS, for servo motors

		CMMS	-	AS	-	C4	_	3A	
-		I							
Туре									
CMMS	Motor controller, standard								
Motor technolo	ogy								
AS	AC synchronous								
Motor current									
C4	Nominal current, 4 A								
Nominal volta	ge								
3A	230 V AC/50 60 Hz								



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DeviceNet.



General technical data						
Type of mounting		Screwed to a mounting plate				
Display		7-segment display				
Parameterisation interface		RS232 (9,600 115,000 bits/s)				
Encoder interface input		Setpoint position value as encoder signal				
		EnDat V2.2				
Encoder interface output		Actual value feedback via encoder signals in speed control mode				
		Setpoint specification for downstream slave drive				
		Resolution 4,096 ppr				
Braking resistor, integrated	[Ω]	230				
Pulse power of braking resistor	[kVA]	0.7				
Braking resistor, external	[Ω]	≥ 100				
Impedance of setpoint input	[kΩ]	20				
Number of analogue outputs		1				
Operating range of analogue outputs	[V]	010				
Resolution of analogue outputs	[Bit]	8				
Characteristics of analogue outputs		Short circuit-proof				
Number of analogue inputs		1				
Operating range of analogue inputs	[V]	±10				
Characteristics of analogue inputs		Differential inputs				
		Configurable for speed				

1.1	
	Differential inputs
	Configurable for speed
	Configurable for torque
	Integrated
[m]	15
[g]	1,400
	[m]

Technical data – Fieldbus interface									
Interfaces	Interfaces		CANopen	Profibus DP	DeviceNet				
Number of digital logic outputs		5	5						
Characteristics of digital logic outputs		Freely configurable in so	ome cases						
Number of digital logic inputs	14	-							
Operating range of logic inputs	12 30	-	-						
Characteristics of logic inputs	Freely configurable	-	-						
Process coupling		For 63 position sets	For 63 position sets						
Communication profile		-	DS301, FHPP	DP-V0 / FHPP	FHPP				
		-	DS301, DSP402	-					
Max. fieldbus transmission rate	[Mbit/s]	-	1	12	0.5				
Interface	Integrated			-	-				
	Optional	-	-						
				→ 10	→ 10				

Subject to change - 2010/08

·O· New

## Motor controllers CMMS-AS, for servo motors

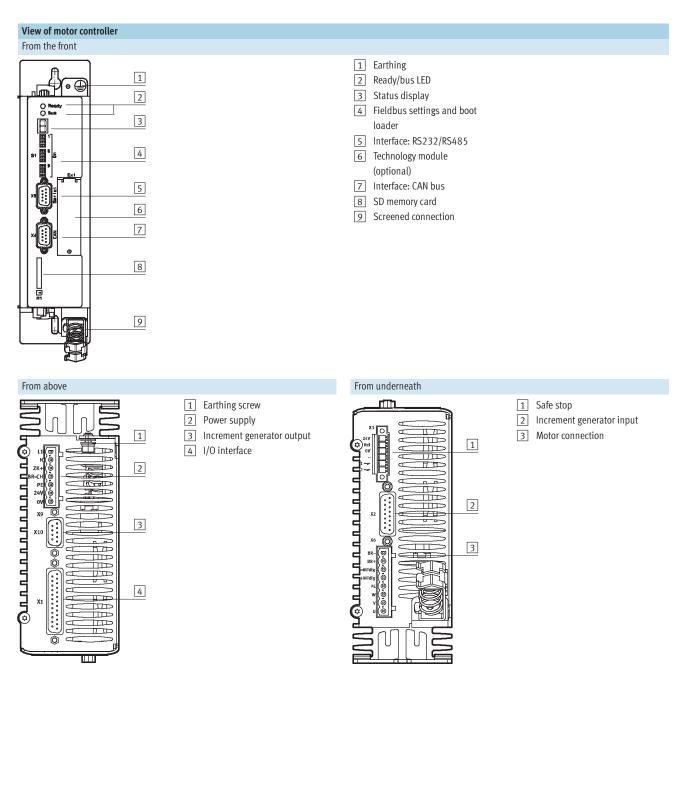
Programming software	Controller manufacturer	Interfaces			
		CANopen	Profibus DP	DeviceNet	
CoDeSys	Festo				
В	Beckhoff		-	-	
	Other manufacturers				
RSLogix5000	Rockwell Automation	-	-		
Step7	Siemens	-		-	
Electrical data					
Output connection data					
Output voltage range	[V AC]	0 210			
Nominal output current	[A]	4			
Peak current	[A]	10			
Max. peak current duratio		2			
Max. intermediate circuit	voltage [V DC]	380			
Output frequency	[Hz]	0 1,000			
Load supply					
Nominal voltage phases		1			
Input voltage range	[V AC]	95 255			
Max. nominal input currer		4			
Rated output	[VA]	600			
Peak output	[VA]	1,200			
Mains frequency	[Hz]	50 60			
Logic supply					
Nominal voltage	[V DC]	24 ±20%			
Nominal current	[A]	0.35			
Max. current (incl. holding		1.7			
Max. current of digital logi		100			

Operating and environmental conditions	
Digital logic outputs	Not electrically isolated
Logic inputs	Galvanically connected to logic potential
Protection class	IP20
Protective function	l <sup>2</sup> t monitoring
	Intermediate circuit over-/undervoltage
	Short circuit in output stage
	Standstill monitoring
	Temperature monitoring
Ambient temperature [°C]	0 +50
Storage temperature [°C]	-25 +70
Relative air humidity [%]	0 90 (non-condensing)
CE mark (see declaration of conformity)	To EU Low Voltage Directive
	To EU EMC Directive <sup>1)</sup>
	To EU Machinery Directive
STO/SS1	To EN 61800-5-2
Safety function	"Protection against unexpected start-up" to DIN EN ISO 13849-1, category 3, performance level d,
	SIL 2 to Table 4
Note on materials	RoHS-compliant

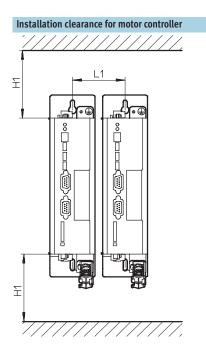
For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com 
 Support
 User documentation.
 If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

### **FESTO**

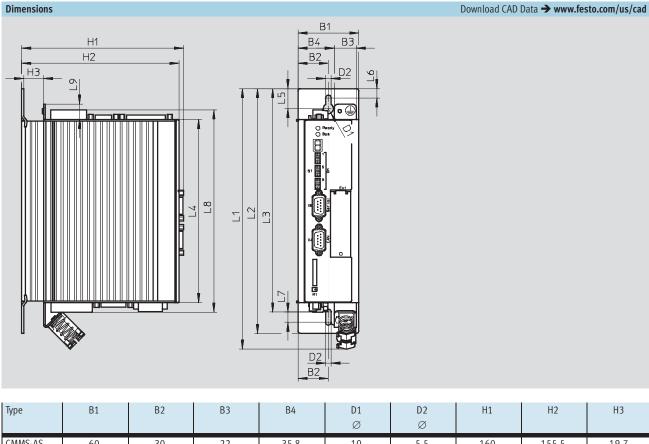
Technical data







H1	L1
100	70



CMMS-AS	60	30	22	35.8	10	5.5	160	155.5	19.7
Туре	L1	L2	L3	L4	L5	L6	L7	L8	L9
CMMS-AS	257.6	242.1	221.15	181	19.75	9.25	10	200	15.3

## Motor controllers CMMS-AS, for servo motors Technical data and accessories

## FESTO

Ordering data			
	Brief description	Part No.	Туре
	The plug assortment NEKM (→ 10) and the operator package (→ 11) are included in the scope of delivery.	552741	CMMS-AS-C4-3A

### Accessories

Ordering data – Plug-in car	Ordering data – Plug-in cards							
	Brief description	Part No.	Туре					
	Interface, for Profibus interface	547450	САМС-РВ					
	Interface, for DeviceNet interface	547451	CAMC-DN					
	Memory card, for data backup and firmware downloads	562211	CAMC-M-S-F2-V1					

Ordering data – Cables and plugs				
	Brief description	Cable length [m]	Part No.	Туре
	Control cable, for I/O interface to any controller	2.5	552254	NEBC-S1G25-K-2.5N-LE26
	Programming cable	1.5	160786	PS1-ZK11-NULLMODEM-1,5M
	Encoder plug	-	564264	NECC-A-S-S1G9-C2M
A CONTRACTOR OF	Plug assortment, comprising plug for power supply and plug for motor connection. The plug assortment is included in the scope of delivery	-	560504	NEKM-C-4
	Plug for Profibus interface	-	533780	FBS-SUB-9-WS-PB-K
	Plug for DeviceNet interface	-	525635	FBSD-KL-2X5POL

·O· New

# Motor controllers CMMS-AS, for servo motors

Ordering data – Software and documentation				
	Brief description	Part No.	Туре	
6	<ul> <li>Operator package contains:</li> <li>CD-ROM</li> <li>with manual for CMMS-AS, in de, en, es, fr, it, sv</li> <li>with FCT (Festo Configuration Tool) configuration software, in de, en</li> <li>Brief description</li> <li>This package is included in the scope of delivery</li> </ul>	559868	GSIB-CMMS-AS	

Ordering data – Software for EPLAN					
	Brief description	Part No.	Туре		
	EPLAN macros for fast and reliable planning of electrical projects in combination with motor controllers, motors and cables. The CD-ROM is not included in the scope of delivery	572327	GSWC-CD-EP-MC-1-ML		

	Language	Part No. Type	Part No. Type
		for motor controller	Festo Handling and Positioning Profile (FHPP) for the motor
			controller family CMM
	DE	564227 P.BE-CMMS-AS-3A-HW-DE	555695 P.BE-CMM-FHPP-SW-DE
	≥ EN	564228 P.BE-CMMS-AS-3A-HW-EN	555696 P.BE-CMM-FHPP-SW-EN
	ES	564229 P.BE-CMMS-AS-3A-HW-ES	555697 P.BE-CMM-FHPP-SW-ES
$\checkmark$	FR	564230 P.BE-CMMS-AS-3A-HW-FR	555698 P.BE-CMM-FHPP-SW-FR
	IT	564231 P.BE-CMMS-AS-3A-HW-IT	555699 P.BE-CMM-FHPP-SW-IT
	SV	564232 P.BE-CMMS-AS-3A-HW-SV	555700 P.BE-CMM-FHPP-SW-SV
		for CANopen interface	for Profibus interface
	DE	554351 P.BE-CMMS-FHPP-CO-SW-DE	554345 P.BE-CMMS-FHPP-PB-SW-DE
	EN	554352 P.BE-CMMS-FHPP-CO-SW-EN	554346 P.BE-CMMS-FHPP-PB-SW-EN
	ES	554353 P.BE-CMMS-FHPP-CO-SW-ES	554347 P.BE-CMMS-FHPP-PB-SW-ES
	FR	554354 P.BE-CMMS-FHPP-CO-SW-FR	554348 P.BE-CMMS-FHPP-PB-SW-FR
	IT	554355 P.BE-CMMS-FHPP-CO-SW-IT	554349 P.BE-CMMS-FHPP-PB-SW-IT
	SV	554356 P.BE-CMMS-FHPP-CO-SW-SV	554350 P.BE-CMMS-FHPP-PB-SW-SV
		÷	
		for DeviceNet interface	
	DE	554357 P.BE-CMMS-FHPP-DN-SW-DE	
	EN	554358 P.BE-CMMS-FHPP-DN-SW-EN	
	ES	554359 P.BE-CMMS-FHPP-DN-SW-ES	
	FR	554360 P.BE-CMMS-FHPP-DN-SW-FR	
	IT	554361 P.BE-CMMS-FHPP-DN-SW-IT	
	SV	554362 P.BE-CMMS-FHPP-DN-SW-SV	

1) Manual in paper form is not included in the scope of delivery

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