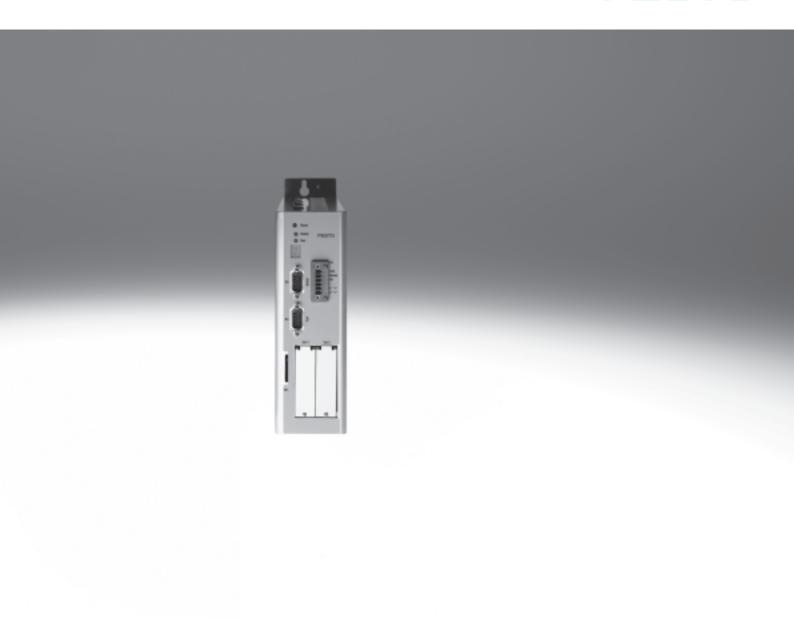
### **FESTO**





**FESTO** 

Kev features

Comparison of motor controller	S				
Motor controller		CMMD-AS	CMMS-AS	CMMP-AS	CMMS-ST
for motor type		Servo motor	Servo motor	Servo motor	Stepper motor
Torque at standstill	[Nm]	2x 4.7	4.7	25	9.3
Peak torque	[Nm]	2x 9.2	9.2	48	9.3
Speed	[rpm]	2x 6,000	6,000	6,000	2,000
Positioning records		2x 63	63	255	63
Measuring system		Incremental/absolu	te	Incremental/absolute	Incremental
Extended I/O interface		4 working modes		Flexibly configurable	4 working modes
Notification of remaining distan	ce	1 for n		Separately for all positions	1 for n
Torque reduction		No		Separately for all positions	No
Set linking		Linear		With branching	Linear
STO/SS1		To EN 61800-5-2		To EN 61800-5-2	To EN 61800-5-2
					with external circuitry

### Performance characteristics

### Compactness

- · Small dimensions
- Full integration of all components for controller and power section, including RS232 and CANopen interface
- Integrated brake chopper
- Integrated EMC filters
- Automatic actuation for a holding brake integrated in the motor
- Complies with the current CE and EN standards without additional external measures (motor cable length of up to 25 m)

### Motion control

- Digital absolute shaft encoder in single-turn and multi-turn versions
- Can be operated as a torque, speed or position controller
- Integrated position controller
- Time-optimised (trapezoidal) or jerk-free (S-shaped) positioning
- Absolute and relative movements
- Point-to-point positioning with and without motion path smoothing
- Position synchronisation
- Electronic gear unit
- 255 position sets
- Wide range of homing methods

### Fieldbus interfaces

Integrated:



Optional:









### Input/output

- Freely programmable I/Os
- High-resolution 16-bit analogue input
- Jog/teach mode
- Simple linking to a higher-level controller via I/O or fieldbus
- Synchronous operation
- Master/slave mode
- Additional I/Os with the plug-in card CAMC-D-8E8A → 12

### Integrated sequence control

- Automatic sequence of position sets without a higher-level controller
- Linear and cyclical position sequences
- Adjustable delay times
- Branches and wait positions
- Overlapping restart possible during the movement



**FESTO** 

Key features

### **Performance characteristics**

Integrated safety functions

- The position controllers of the CMMP-AS family range support the "Safe Torque off (STO)" and "Safe Stop 1 (SS1)" safety functions with protection against unexpected start-up in accordance with EN 61800-5-2
- Protection against unexpected start-up
- Two-channel disconnection of the output stage
- · Less external circuitry
- Shorter response times in the event of an error
- Faster restart, intermediate circuit remains charged

### Interpolating multi-axis movement

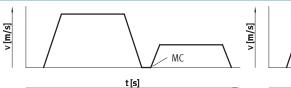
- With a suitable controller, the CMMP-AS can perform path movements with interpolation via CAN-open or Sercos. The controller specifies setpoint position values in
- a fixed time pattern to this end. In between, the servo position controller independently interpolates the data values between two data points.

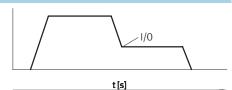
### Travel program

- Linking of any number of position sets into a travel program
- Step criteria for the travel program possible via digital inputs, for example

 $\mathsf{MC}-\mathsf{motion}\;\mathsf{complete}$ 

I/O - digital inputs





### Library for EPLAN



EPLAN macros for fast and reliable planning of electrical projects in combination with motor controllers,

motors and cables. This enables a high level of planning reliability, standardisation of documentation,

no need to create symbols, graphics and master data.

### Cam disc functionality

The "electronic cam disc" application type creates optimised motion profiles that generate less vibration and acceleration force at the machine. In addition, the motion of the motor is always synchronous in position with a master axis, which enables easy definition of overlapping, time-optimised motion sequences. To be able to use the cam disc function, you will need the Festo Configuration Tool (FCT) and also the curve 

13

### Key features:

- High flexibility of the system. The mechanism does not need to be modified if the requirements for the lobe shapes change
- User-friendly motion plan editor. All limits for position, speed and acceleration are immediately displayed in the editor
- Up to 16 cam discs with a total of up to 2,048 data points can be managed. The data points can be randomly distributed along the cam discs
- There are four digital trip cams coupled with each cam disc
- Each cam disc can be offset by a certain amount from the master axis

**→** 13

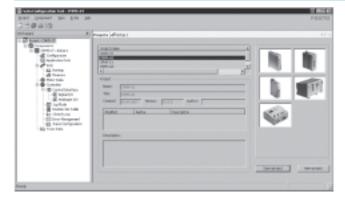


**FESTO** 

Key features

### FCT software - Festo Configuration Tool

Software platform for electric drives from Festo



- All drives in a system can be managed and saved in a common project
- Project and data management for all supported device types
- Simple to use thanks to graphically-supported parameter entry
- Universal mode of operation for all drives
- Working offline at your desk or online at the machine

### FHPP - Festo Handling and Positioning Profile

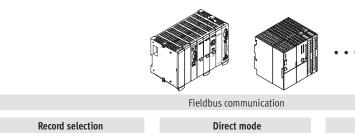
Optimised data profile

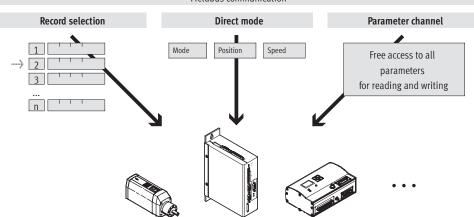
Festo has developed an optimised data profile, the "Festo Handling and Positioning Profile (FHPP)", that is tailored to handling and positioning applications.

The FHPP data profile permits the actuation of Festo motor controllers, using a fieldbus interface, via standardised control and status bytes.

The following are defined, among others:

- Operating modes
- I/O data structure
- Parameter objects
- Sequence control

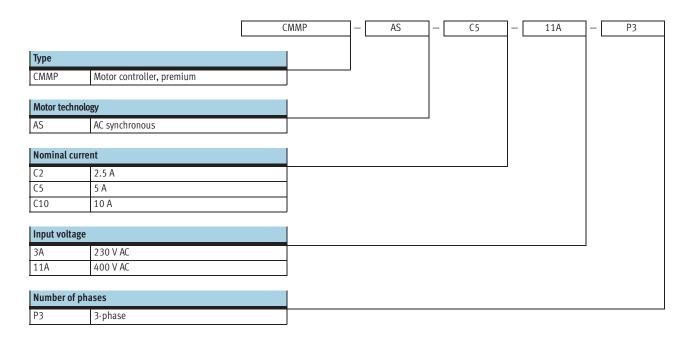






## **Motor controllers CMMP-AS, for servo motors** Type codes

**FESTO** 





# **Motor controllers CMMP-AS, for servo motors**Technical data

**FESTO** 

Fieldbus interfaces













General technical data								
CMMP-AS-		C2-3A	C5-3A	C5-11A-P3	C10-11A-P3			
Type of mounting		Screwed to a mount	Screwed to a mounting plate					
Display	7-segment display							
Parameterisation interface		RS232 (9,600 11	5,000 bits/s)					
Encoder interface input		, ,,	,	ave drive in synchronous mode				
		Encoder signal setp	oint speed					
		EnDat						
		RS422						
		HIPERFACE						
		SINCOS						
Encoder interface output		Actual value feedba	Actual value feedback via encoder signals in speed control mode					
		Setpoint specificati	Setpoint specification for downstream slave drive					
		Resolution 16,384 ppr						
Braking resistor, integrated	[Ω]	165	110	68				
Pulse power of braking resistor	[kVA]	1.1	1.6	8.5				
Braking resistor, external	$[\Omega]$	≥ 100	≥ 80	≥ 60				
Impedance of setpoint input	[kΩ]	20						
Number of analogue outputs		2						
Operating range of analogue outputs	[V]	±10						
Resolution of analogue outputs		9 bits	9 bits					
Characteristics of analogue outputs		Short circuit proof	Short circuit proof					
Number of analogue inputs		3	3					
Operating range of analogue inputs	[V]	±10						
Characteristics of analogue inputs		Differential inputs						
	Configurable for speed							
		Configurable for cur	rrent					
Mains filter		Integrated						
Max. length of motor cable	[m]	25						
without external mains filter								
Product weight	[g]	2,000	2,100	3,700				

Technical data – Fieldbus interface		1,10	Lean	Int. c.	In at no	la e u e		
Interfaces		1/0	CANopen	EtherCat	Profibus DP	DeviceNet		
Number of digital logic outputs		5	-					
Characteristics of digital logic output	S	Freely configurable	-					
Number of digital logic inputs		10	-					
Operating range of logic inputs	[V]	8 30	-					
Characteristics of logic inputs		Freely configurable	_					
Process coupling		For 16 position sets	-					
		For 255 position sets <sup>1)</sup>	-					
Communication profile		-	DS301, FHPP	DS301, FHPP	DP-V0/FHPP	FHPP		
		-	DS301, DSP402	DS301, DSP402	-			
Max. fieldbus transmission rate	[Mbps]	-	1	100	12	0.5		
Interface	Integrated	•	•	-	-	-		
	Optional	-	-	•		•		
				<b>→</b> 12	<b>→</b> 12	<b>→</b> 12		

<sup>1)</sup> With plug-in card CAMC-D-8E8A → 12.



## Motor controllers CMMP-AS, for servo motors Technical data



Function blocks for PLC programming								
Programming software	Controller manufacturer	Interfaces	Interfaces					
		CANopen	EtherCat	Profibus DP	DeviceNet			
CoDeSys	Festo							
	Beckhoff		•	•	•			
	Other manufacturers							
RSLogix5000	Rockwell Automation	-	-	-				
Step7	Siemens	-	-	•	-			

Electrical data								
CMMP-AS-		C2-3A	C5-3A	C5-11A-P3	C10-11A-P3			
Output port data								
Output voltage range	[V AC]	0 270		0 360				
Nominal output current	[A]	2.5	5	5	10			
Peak current	[A]	5	10	15	20			
Max. peak current duration	[s]	5		3	·			
Max. intermediate circuit voltage	[V DC]	380		560				
Output frequency	[Hz]	0 1,000	0 1,000					
Load supply								
Nominal voltage phases		1		3				
Input voltage range	[V AC]	100 230		3x 230 480				
Max. nominal input current	[A]	3	6	5.5	11			
Rated output	[VA]	500	1,000	3,000	6,000			
Peak output	[VA]	1,000	2,000	6,000	12,000			
Mains frequency	[Hz]	50 60						
Logio cumplu								
Logic supply	0.10.01	T						
Nominal voltage	[V DC]	24 ±20%						
Nominal current	[A]	0.55/2.55 <sup>1)</sup>	0.65/2.65 <sup>1)</sup>	1/3 <sup>1)</sup>				
Max. current of digital logic outputs	[mA]	100						

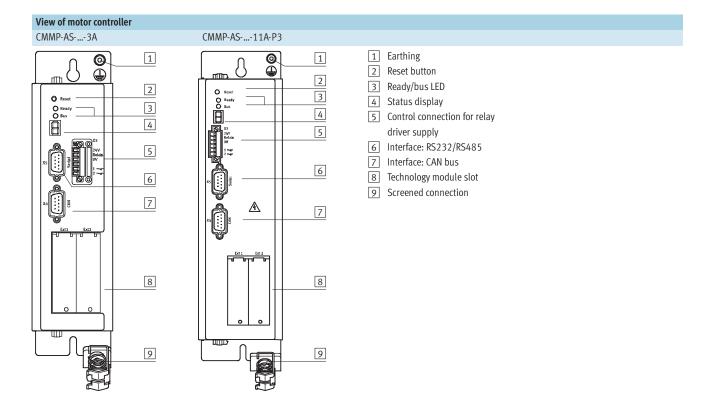
<sup>1)</sup> Max. current with brake

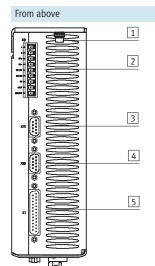
Operating and environmental conditions	
Digital logic outputs	Galvanically isolated
Logic inputs	Galvanically isolated
Protection class	IP20
Ambient temperature [°C]	0+50
Storage temperature [°C]	-25 +70
Relative air humidity [%]	0 90 (non-condensing)
CE mark (see declaration of conformity)	To EU Low Voltage Directive
	To EU EMC Directive <sup>1)</sup>
	To EU Machinery Directive
Certification	c UL us - Listed (OL)
STO/SS1	To EN 61800-5-2
Safety function	"Protection against unexpected start-up" to DIN EN ISO 13849-1, category 3, performance level d, SIL 2
	to Table 4

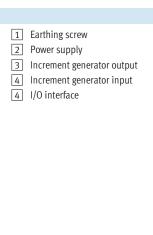


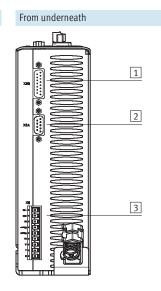
**FESTO** 

Technical data







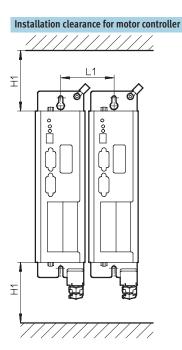


Encoder connection
 Resolver connection
 Motor connection

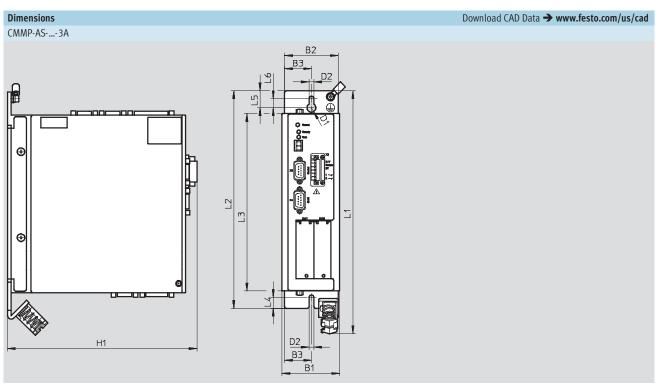


## **Motor controllers CMMP-AS, for servo motors** Technical data

**FESTO** 



Туре	H1	L1
CMMP-AS3A	100	71
CMMP-AS11A-P3	100	87



B1

66

В2

61

В3

30.7

D1

Ø

10

D2

Ø

5.5

Н1

216

Туре

CMMP-AS-...-3A

L1

277

L2

248

L3

202

L4

12.5

L5

19.5

L6

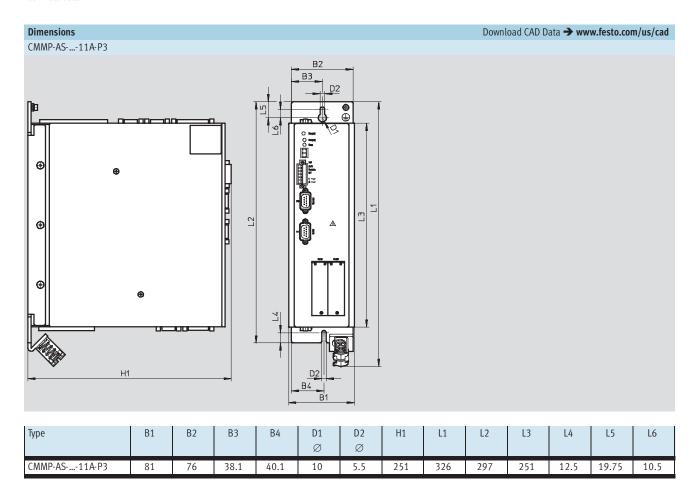
10.5



# **Motor controllers CMMP-AS, for servo motors**Technical data

**FESTO** 

10



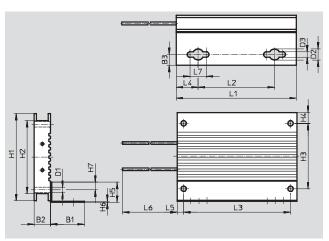
Ordering data			
	Brief description	Part No.	Туре
	The plug assortment NEKM ( $\Rightarrow$ 13) and the operator package ( $\Rightarrow$ 13) are	550041	CMMP-AS-C2-3A
	included in the scope of delivery.	550042	CMMP-AS-C5-3A
		551023	CMMP-AS-C5-11A-P3
		551024	CMMP-AS-C10-11A-P3



**FESTO** 

### Brake resistor BRW





Dimensions and order	ring data									
Size	B1	B2	В3	D1	D2	D3	H1	H2	Н3	H4
				Ø						
250	31	15	10	5	10	5	80	67	60	10
500										
Size	H5	Н6	H7	L1	L2	L3	L4	L5	L6	L7
						±0.2				
250	18.5	1	7	110	70	98	20	6	50	15
500	10.9	•	1 /		176	204	20	3	50	1,7

	Size	Resistance value	Rated output	Protection class	Weight	Part No.	Type
		[Ω]	[W]		[g]		
ı	250	72±5%	100	IP65	280	538940	BRW-250-072
ı	500	72±5%	200	IP65	550	538941	BRW-500-072

**FESTO** 

### Interface CAMC-D-8E8A

The interface is used to extend the digital I/Os. Up to two interfaces are supported simultaneously.



Technical data								
General information	General information							
Max. cable cross section	[mm <sup>2</sup> ]	0.5						
Digital inputs								
Number		8						
Nominal voltage	[V DC]	24						
Voltage range	[V]	−30 +30 (protected against reverse polarity and short circuit proof)						
Nominal value for True	[V]	8						
Nominal value for False	[V]	2						
Input impedance	[kΩ]	4.7						
Digital outputs								
Number		8						
Nominal voltage	[V DC]	24						
Voltage range	[V]	+18 +30 (protected against reverse polarity and short circuit proof, protection in the event of thermal overload)						
Output current	[mA]	100						
Short circuit, overcurrent protection	[mA]	500						

Ordering data – Plug-in card					
	Brief description	Part No.	Туре		
	For additional I/Os (the plugs are included in the scope of delivery. Plug NEKM for reorder → 13.)	567855	CAMC-D-8E8A		

Ordering data – Plug-in cards for fieldbus interface					
	Brief description	Part No.	Туре		
	For Profibus interface	547450	CAMC-PB		
	For DeviceNet interface	547451	CAMC-DN		
	For Sercos interface	552258	CAMC-SC		
	For EtherCat interface	567856	CAMC-EC		
97					





Ordering data – Cables and plugs					
	Brief description	Cable length [m]	Part No.	Туре	
	Control cable, for I/O interface to any controller	2.5	552254	NEBC-S1G25-K-2.5N-LE26	
	Programming cable	1.5	160786	PS1-ZK11-NULLMODEM-1,5M	
	Encoder plug	-	552274	NECC-S-S1G9-C2M	
	Plug range for CMMP-AS3A	-	552255	NEKM-C-2 <sup>1)</sup>	
THE REAL PROPERTY AND ASSESSMENT OF THE PERSON OF THE PERS	Plug range for CMMP-AS11A-P3	-	552256	NEKM-C-3 <sup>1)</sup>	
	Plug range interface CAMC-D-8E8A	_	569959	NEKM-C-5 <sup>2)</sup>	
./4	Plug for Profibus interface	-	533780	FBS-SUB-9-WS-PB-K	
	Plug for CANopen interface	-	533783	FBS-SUB-9-WS-CO-K	
	Plug for DeviceNet interface	-	525635	FBSD-KL-2X5POL	

- Comprising plug for power supply and plug for motor connection. The plug range is included in the scope of delivery of the motor controller.
   Plugs are included in the scope of delivery of the interface card CAMC-D-8ESA.

Ordering data – Software and documentation					
	Brief description	Part No.	Туре		
	Operator package contains:  - CD-ROM  - with manual for CMMP-AS,     in de, en, es, fr, it, sv  - with FCT (Festo Configuration Tool) configuration software,     in de, en  - Brief description This package is included in the scope of delivery	558329	P.BP-CMMP-AS		

Ordering data – Software for EPLAN					
	Brief description	Part No.	Туре		
	EPLAN macros for fast and reliable planning of electrical projects in combination	572327	GSWC-CD-EP-MC-1-ML		
	with motor controllers, motors and cables.				
	The CD-ROM is not included in the scope of delivery.				

Ordering data – Software and documentation for the curve editor					
	Brief description	Part No.	Туре		
	Software package contains:  - CD-ROM  - with manual in de  - with additional functions for the cam disc functionality  The software package is not included in the scope of delivery	570903	GSPF-CAM-MC-ML		



**FESTO** 

Ordering data - Docu	mentation <sup>1)</sup>		
	Language	Part No. Type	Part No. Type
		For motor controller CMMP-AS3A	For motor controller CMMP-AS11A-P3
	DE	557325 P.BE-CMMP-AS-3A-HW-DE	557331 P.BE-CMMP-AS-11A-HW-DE
	EN	557326 P.BE-CMMP-AS-3A-HW-EN	557332 P.BE-CMMP-AS-11A-HW-EN
	ES	557327 P.BE-CMMP-AS-3A-HW-ES	557333 P.BE-CMMP-AS-11A-HW-ES
	FR	557328 P.BE-CMMP-AS-3A-HW-FR	557334 P.BE-CMMP-AS-11A-HW-FR
	IT	557329 P.BE-CMMP-AS-3A-HW-IT	557335 P.BE-CMMP-AS-11A-HW-IT
	SV	557330 P.BE-CMMP-AS-3A-HW-SV	557336 P.BE-CMMP-AS-11A-HW-SV
		Festo Handling and Positioning Profile (FHPP) for the motor	
		controller range CMM	
	DE	555695 P.BE-CMM-FHPP-SW-DE	
	EN	555696 P.BE-CMM-FHPP-SW-EN	
	ES	555697 P.BE-CMM-FHPP-SW-ES	
	FR	555698 P.BE-CMM-FHPP-SW-FR	
	IT	555699 P.BE-CMM-FHPP-SW-IT	
	SV	555700 P.BE-CMM-FHPP-SW-SV	
		For Profibus interface	For DeviceNet interface
	DE	557337 P.BE-CMMP-FHPP-PB-SW-DE	557349 P.BE-CMMP-FHPP-DN-SW-DE
	EN	557338 P.BE-CMMP-FHPP-PB-SW-EN	557350 P.BE-CMMP-FHPP-DN-SW-EN
	ES	557339 P.BE-CMMP-FHPP-PB-SW-ES	557351 P.BE-CMMP-FHPP-DN-SW-ES
	FR	557340 P.BE-CMMP-FHPP-PB-SW-FR	557352 P.BE-CMMP-FHPP-DN-SW-FR
	IT	557341 P.BE-CMMP-FHPP-PB-SW-IT	557353 P.BE-CMMP-FHPP-DN-SW-IT
	SV	557342 P.BE-CMMP-FHPP-PB-SW-SV	557354 P.BE-CMMP-FHPP-DN-SW-SV
		For CANopen interface	For EtherCat interface
	DE	557343 P.BE-CMMP-CO-SW-DE	570923 P.BE-CMMX-EC-SW-DE
	EN	557344 P.BE-CMMP-CO-SW-EN	570924 P.BE-CMMX-EC-SW-EN
	ES	557345 P.BE-CMMP-CO-SW-EN	570924 P.BE-CMMX-EC-SW-EN 570925 P.BE-CMMX-EC-SW-ES
	FR	557346 P.BE-CMMP-CO-SW-FR	570926 P.BE-CMMX-EC-SW-FR
	IT	557347 P.BE-CMMP-CO-SW-IT	570927 P.BE-CMMX-EC-SW-IT
	SV	557348 P.BE-CMMP-CO-SW-SV	570928 P.BE-CMMX-EC-SW-SV
		JOY JOY THE CHIMIN CO SH ST	1.DE CHIMA EC 311 31
		For Sercos interface	
	DE	557361 P.BE-CMMP-SC-SW-DE	
	EN	557362 P.BE-CMMP-SC-SW-EN	
	ES	557363 P.BE-CMMP-SC-SW-ES	
	FR	557364 P.BE-CMMP-SC-SW-FR	
	IT	557365 P.BE-CMMP-SC-SW-IT	
	SV	557366 P.BE-CMMP-SC-SW-SV	

<sup>1)</sup> Manual in paper form is not included in the scope of delivery

### **Product Range and Company Overview**

### **A Complete Suite of Automation Services**

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components** Complete custom engineered solutions



**Custom Control Cabinets** Comprehensive engineering support and on-site services



**Complete Systems** Shipment, stocking and storage services

### The Broadest Range of Automation Components

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



Electromechanical Electromechanical actuators, motors, controllers & drives



**Pneumatics** Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices PLC's, operator interfaces, sensors and I/O devices

### Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 12,000 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

### Quality Assurance, ISO 9001 and ISO 14001 Certifications

Festo Corporation is committed to supply all Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

To meet this commitment, we strive to ensure a consistent, integrated, and systematic approach to management that will meet or exceed the requirements of the ISO 9001 standard for Quality Management and the ISO 14001 standard for Environmental Management.



© Copyright 2008, Festo Corporation. While every effort is made to ensure that all dimensions and specifications are correct, Festo cannot guarantee that publications are completely free of any error, in particular typing or printing errors. Accordingly, Festo cannot be held responsible for the same. For Liability and Warranty conditions, refer to our "Terms and Conditions of Sale", available from your local Festo office. All rights reserved. No part of this publication may be reproduced, distributed, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the prior written permission of Festo. All technical data subject to change according to technical update.



### **Festo North America**

### **Festo Regional Contact Center**

5300 Explorer Drive Mississauga, Ontario L4W 5G4 Canada

### **USA Customers:**

For ordering assistance,

**Call:** 1.800.99.FESTO (1.800.993.3786) 1.800.96.FESTO (1.800.963.3786) Email: customer.service@us.festo.com For technical support,

**Call:** 1.866.GO.FESTO (1.866.463.3786) Fax: 1.800.96.FESTO (1.800.963.3786) Email: product.support@us.festo.com

Canadian Customers:

Call: 1.877.GO.FESTO (1.877.463.3786) Fax: 1.877.FX.FESTO (1.877.393.3786) Email: festo.canada@ca.festo.com

### **USA Headquarters**

Festo Corporation 395 Moreland Road P.O. Box 18023 Hauppauge, NY 11788, USA www.festo.com/us

### **USA Sales Offices**

### Appleton

North 922 Tower View Drive, Suite N Greenville, WI 54942, USA

#### Boston

120 Presidential Way, Suite 330 Woburn, MA 01801, USA

### Chicago

1441 East Business Center Drive Mt. Prospect, IL 60056, USA

### Dallas

1825 Lakeway Drive, Suite 600 Lewisville, TX 75057, USA

**Detroit** – Automotive Engineering Center 2601 Cambridge Court, Suite 320 Auburn Hills, MI 48326, USA

### **New York**

395 Moreland Road Hauppauge, NY 11788, USA

### Silicon Valley

4935 Southfront Road, Suite F Livermore, CA 94550, USA

### **United States**



**USA Headquarters, East**: Festo Corp., 395 Moreland Road, Hauppauge, NY 11788 Phone: 1.631.435.0800; Fax: 1.631.435.8026;

Email: info@festo-usa.com www.festo.com/us

### Canada



Headquarters: Festo Inc., 5300 Explorer Drive, Mississauga, Ontario L4W 5G4 Phone: 1.905.624.9000; Fax: 1.905.624.9001; Email: festo.canada@ca.festo.com

### Mexico



Headquarters: Festo Pneumatic, S.A., Av. Ceylán 3, Col. Tequesquinahuac, 54020 Tlalnepantla, Edo, de México Phone: 011 52 [55] 53 21 66 00; Fax: 011 52 [55] 53 21 66 65; Email: festo.mexico@mx.festo.com www.festo.com/mx

### Central USA

Festo Corporation 1441 East Business Center Drive Mt. Prospect, IL 60056, USA Phone: 1.847.759.2600 Fax: 1 847 768 9480



### Western USA

Festo Corporation 4935 Southfront Road, Livermore, CA 94550. USA

Phone: 1.925.371.1099 Fax: 1.925.245.1286



### Festo Worldwide

Argentina Australia Austria Belarus Belgium Brazil Bulgaria Canada Chile China Colombia Croatia Czech Republic Denmark Estonia Finland France Germany Great Britain Greece Hong Kong Hungary India Indonesia Iran Ireland Israel Italy Japan Latvia Lithuania Malaysia Mexico Netherlands New Zealand Norway Peru Philippines Poland Romania Russia Serbia Singapore Slovakia Slovenia South Africa South Korea Spain Sweden Switzerland Taiwan Thailand Turkey Ukraine United States Venezuela