Vacuum generators OVEM

Vacuum generators OVEM

Key features

At a glance

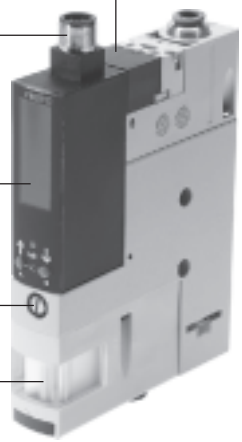
Accelerated vacuum reduction for safe placement of the workpiece by means of integrated solenoid valve for controlling the ejector pulse

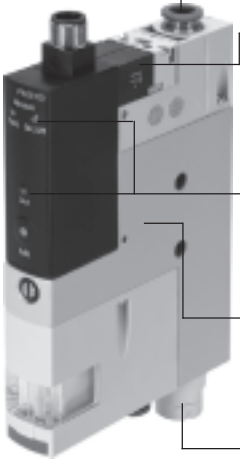
Central electrical connection via M12 plug

OVEM-...-2P/2N/PU/NU/PI/NI
Monitoring and visualisation of the vacuum by means of a vacuum sensor with LCD display (bar)

Adjustment of the ejector pulse via flow control screw

Prevention of contamination of the vacuum generator by means of integrated filter





Quick and secure installation thanks to QS fitting

Fast vacuum build-up by means of integrated solenoid valve for controlling the compressed air supply

OVEM-...-1P/1N
Monitoring of the vacuum and status displays for switching output and solenoid valves by means of a vacuum sensor with LED display

Prevention of pressure drops by means of integrated non-return valve

Maintenance-free operation and reduced noise level through integrated, open silencer

The modular vacuum generator series

The modular vacuum generator series OVEM offers a wide range of individually selectable functions, making it possible to find a solution for the most varied of applications.

Functions	Values
Laval nozzle	0.45 mm
	0.7 mm
	0.95 mm
	1.4 mm
Vacuum generator characteristic	High vacuum
	High suction rate
Housing size	20 mm, metric version, display in bar
	20 mm, NPT version, display in inchHg[1)]
Pneumatic connections	QS fittings, with or without open silencer
	QS fittings (inch), with or without open silencer[1)]
	G female thread, with or without open silencer
	NPT female thread, with or without open silencer[1)]
	Prepared for supply manifold
Normal position of the vacuum generator	Normally open, with or without ejector pulse
	Normally closed, with or without ejector pulse
Electrical connection	M12 plug (5-pin)
Vacuum sensor	Without vacuum sensor
	Switching output 1x PNP or 1x NPN[2)]
	Switching output 2x PNP or 2x NPN[3)]
	Switching output 1x PNP or 1x NPN and analogue output[3)]
Alternative vacuum display	inchHg[3)]
	inchH2O[1) 3)]
	bar[1) 3)]

1) Product documentation ➔ Internet: ovem-npt
2) Vacuum sensor with LED display
3) Vacuum sensor with LCD display

Vacuum generators OVEM

Key features

The innovative vacuum generator

Economical

- Short switching times thanks to integrated solenoid valves
  - Vacuum on/off
  - Ejector pulse
- Quick, precise and safe placement of the workpiece by means of the ejector pulse
- Cost saving through preventive maintenance/service thanks to maintenance indicator
- Cost saving through integrated air-saving function
- Powerful supply of multiple vacuum generators via a common supply manifold (➔ page 17)
- Low-cost variants with one switching output (OVEM-...-1P/1N)

Easy to use

- Simple installation via M12 plugs and QS fittings
- Simple mounting via screws
- All control elements on one side
- Quiet operation thanks to integrated silencers
- Vacuum sensor with LCD display (OVEM-...-2P/2N/PU/NU/PI/N)
  - Vacuum is displayed numerically and as a bar chart
  - Important parameters and diagnostic information are displayed

Reliable

- Permanent monitoring of the entire vacuum system via a vacuum sensor to reduce downtimes (condition monitoring)
- Prevention of pressure drop by means of an integrated air-saving function in conjunction with an integrated non-return valve

Space-saving

All functions are compactly integrated in one unit

- No protruding elements such as valves or vacuum sensor
- Space-optimised installation is possible as all the control elements can be accessed from one side

Easy to maintain

- Integrated filter with inspection window for maintenance display
- Reduced contamination of the vacuum generator thanks to an open silencer

Choice of mounting types

- Direct mounting or via mounting bracket
- Straightforward mounting on H-rail via accessories
- Interlocking of multiple vacuum generators on a common supply manifold (➔ page 17)

Operating principle of OVEM

Vacuum ON/OFF

The compressed air supply is controlled by an integrated solenoid valve. The solenoid valve can be supplied with two different switching functions, NC and NO.

- NC - normally closed:
  The vacuum is generated when the vacuum generator is pressurised with compressed air and the solenoid valve has been switched.
- NO - normally open:
  The vacuum is generated when the vacuum generator is pressurised with compressed air and the solenoid valve is in the normal position.

Vacuum sensor

The set or taught-in reference value for the generated vacuum is monitored via an integrated vacuum sensor. If the reference value is reached or if it is not reached due to malfunctions (e.g. leakages, dropped workpiece), the vacuum sensor emits an electrical signal.

Ejector pulse

With a second integrated solenoid valve, an ejector pulse is activated and generated after the vacuum is switched off to release the workpiece safely from the suction cup and to reduce the vacuum quickly.

Connection to higher-level systems

The connection to higher-level systems as well as the configuration of the switching outputs depends on the type of vacuum sensor.

OVEM-...-1P/1N

- Switching inputs for actuating the solenoid valves for vacuum generation and ejector pulse
- One switching output for supplying a control signal
  - Configured as an N/O contact
  - Switching function configured as a threshold value comparator

OVEM-...-2P/2N/PU/NU/PI/NI

- One digital switching input for actuating the solenoid valves
- Two digital switching outputs or one digital switching output and one analogue output for supplying control signals
  - Switching outputs can be configured as N/C or N/O contacts
  - Switching function of the outputs can be configured as a threshold value or window comparator
- If there are two switching outputs, these can be configured independently of each other. This enables tasks to be performed in parallel with one vacuum generator, reducing the time needed for sorting good and reject parts, for example.

Vacuum generators OVEM

Key features

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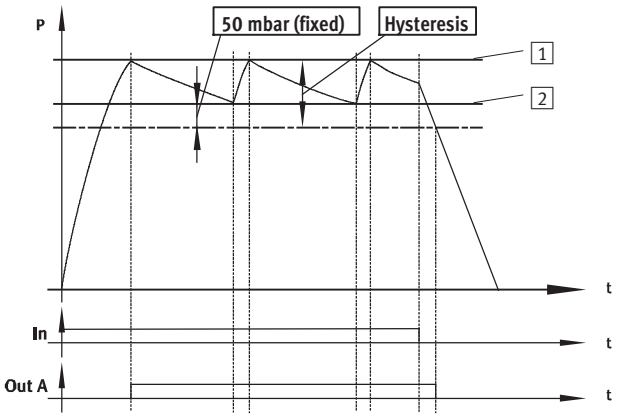
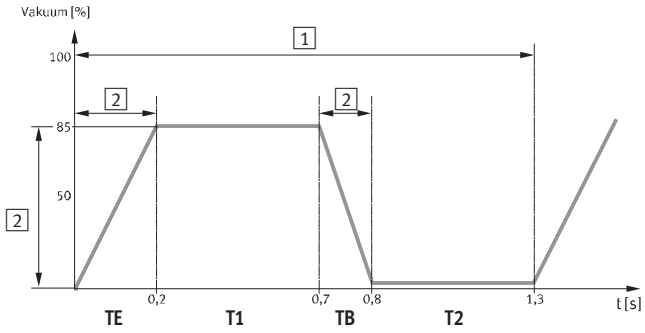
OVEM-...-2P/2N/PU/NU/PI/NI – Air-saving function LS (-CE, -OE)



If the desired threshold value 1 for the vacuum is reached, vacuum generation is automatically switched off. A non-return valve prevents the reduction of the vacuum. Nonetheless, leakage (e.g. due to rough workpiece surfaces) will slowly reduce the vacuum. If the pressure drops below the threshold value 2, vacuum generation is automatically switched on. Vacuum is generated until the set threshold value 1 is reached again.

OVEM-...-2P/2N/PU/NU/PI/NI – Condition monitoring and diagnostics



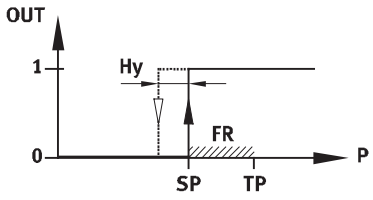
1 Cycle time
2 Monitoring
TE Evacuation time
T1 Transport time
TB Air supply time
T2 Return time

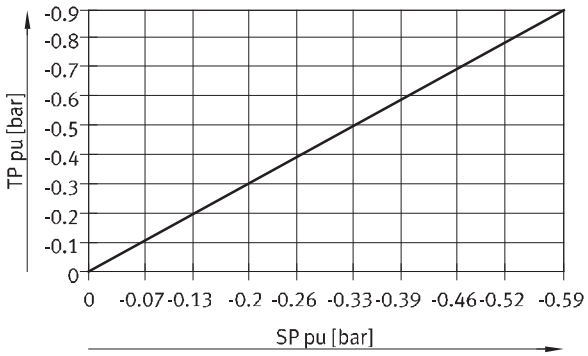
The main operating parameters
- vacuum
- evacuation time and
- air supply time

are continuously measured in the vacuum generator and compared with the individually set reference values (condition monitoring). If deviations in the reference values occur, these will be determined by the vacuum generator and shown on the display (diagnostics). An electrical signal will also be transmitted to the higher-order controller.

This permits preventative action
- in order to prevent machine failure or downtime, for example, through timely maintenance
- and to ensure process reliability (adherence to the cycle time).

OVEM-...-1P/1N – From the teach-in point to the switching point





TP Teach-in point
SP Switching point
Hy Hysteresis
FR Functional reserve

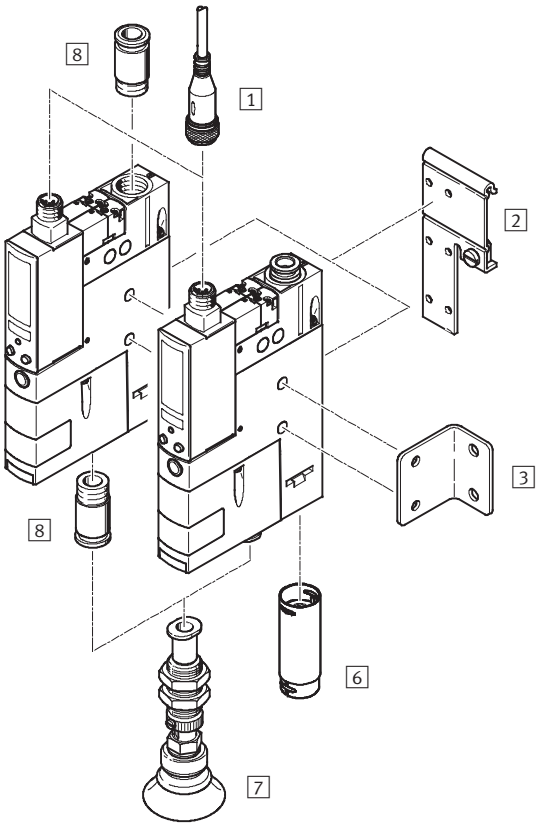
The switching point is determined from the teach-in point and the functional reserve.
A functional reserve (35% of the teach-in pressure) is subtracted from the teach-in pressure (SP = TP – 0.35*TP).

For example, a switching point of –0.33 bar is set at a teach-in pressure of –0.5 bar.
The hysteresis is fixed.

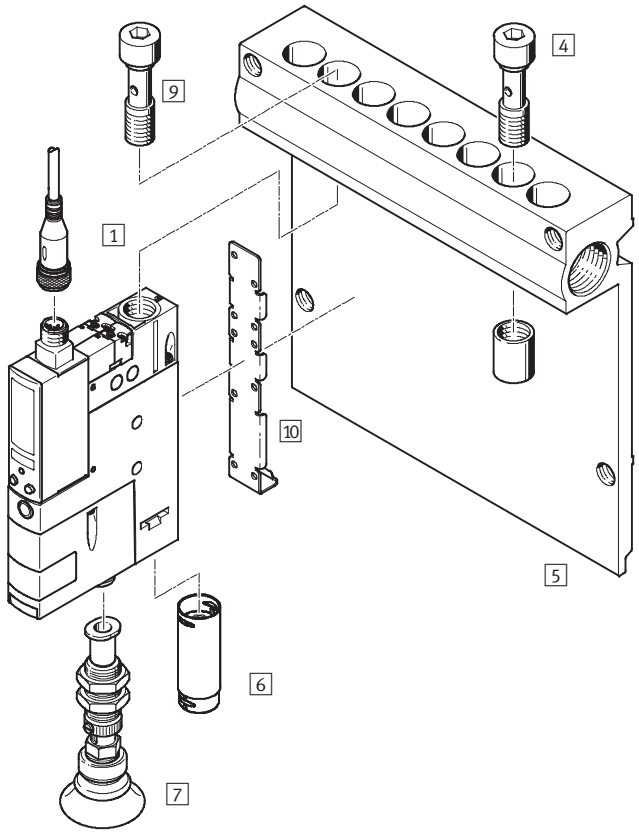
Vacuum generators OVEM

Peripherals overview

OVEM-...-QS/QO/GN/GO-...



OVEM-...-PL/PO-...[1)]



1) Hollow bolt 9 and mounting bracket 10 are included in the scope of delivery of the OVEM-...-PL/PO-....

Mounting attachments and accessories								
		OVEM-...-QS/QO/GN/GO-...				OVEM-...-PL/PO-...		→ Page/Internet
		QS	QO	GN	GO	PL	PO	
1	Connecting cable NEBU-M12G5	■				■		nebu
2	H-rail mounting kit OABM-H	■				–		18
3	Mounting bracket HRM-1	■				–		hrm-1
4	Blanking plug OASC-G1-P	–				■		18
5	Common supply manifold OABM-P...	–				■		17
6	Silencer extension UOMS-¼	–	■	–	■	–	■	uoms
7	Suction gripper ESG	■				■		esg
8	Push-in fitting QS	–		■		–		quick star
–	Suction cup holder ESH	■				■		esh
–	Suction cup ESS	■				■		ess

Vacuum generators OVEM

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Type codes

OVEM – 10 – H – B – QO – CE – N – 2P –

Type	
OVEM	Vacuum generator

Nominal size of laval nozzle [mm]	
05	0.45
07	0.7
10	0.95
14	1.4

Ejector characteristic	
H	High vacuum
L	High suction rate

Housing width	
B	Grid dimension 20 mm

Pneumatic connections	
QS	P-V-R with QS fitting
QO	P-V with QS fitting, R with open silencer
GN	P-V-R with female thread
GO	P-V with female thread, R with open silencer
PL	Prepared for common supply manifold, V-R with QS fitting
PO	Prepared for common supply manifold, V with QS fitting, R with open silencer

Normal position of the vacuum generator	
ON	NO, normally open (vacuum generation)
OE	NO, normally open with ejector pulse
CN	NC, normally closed (vacuum generation)
CE	NC, normally closed with ejector pulse

Electrical connection	
N	Plug M12 (5-pin)

Vacuum sensor	
–	Without vacuum sensor
1P	1 switching output PNP
1N	1 switching output NPN
2P	2 switching outputs PNP
2N	2 switching outputs NPN
PU	1 switching output PNP, 1 analogue output 0 ... 10 V
PI	1 switching output PNP, 1 analogue output 4 ... 20 mA
NU	1 switching output NPN, 1 analogue output 0 ... 10 V
NI	1 switching output NPN, 1 analogue output 4 ... 20 mA

Vacuum display	
–	bar
H	inchHg

Vacuum generators OVEM

Technical data

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Function

NC, normally closed:

- Ejector pulse
- QS fitting or G female thread
- With open silencer
- Prepared for common supply manifold

NO, normally open:

- Ejector pulse
- QS fitting or G female thread
- With open silencer
- Prepared for common supply manifold

Temperature range
0 ... +50 °C

Operating pressure
2 ... 8 bar

OVEM-...-2P/2N/PU/NU/PI/NI

OVEM-...-1P/1N

General technical data					
Type		OVEM-05	OVEM-07	OVEM-10	OVEM-14
Nominal size of laval nozzle	[mm]	0.45	0.7	0.95	1.4
Grid dimension	[mm]	20			
Grade of filtration	[µm]	40			
Mounting position		Any			
Type of mounting		Via through-hole			
		Via female thread			
		Via accessories			
Pneumatic connection 1 (P)		➔ Dimensions on page 12			
Vacuum port (V)		➔ Dimensions on page 12			
Pneumatic connection 3 (R)		➔ Dimensions on page 12			

Technical data – Design			
Type		OVEM-05/07/10/14-...-QO/PO/GO	OVEM-05/07/10/14-...-QS/GN/PL
Design		Modular	
Ejector characteristic		High vacuum/standard H	
		High suction rate/standard L	
Silencer design		Open	–
Integrated function	ON/CN	On-off valve, electrical	On-off valve, electrical
		Vacuum sensor[1]	Vacuum sensor[1]
		Filter	Filter
		Silencer, open	–
	OE/CE	On-off valve, electrical	On-off valve, electrical
		Ejector pulse, electrical	Ejector pulse, electrical
		Flow control valve	Flow control valve
		Vacuum sensor[1]	Vacuum sensor[1]
		Air-saving function, electrical[2]	Air-saving function, electrical[2]
		Non-return valve	Non-return valve
		Filter	Filter
		Silencer, open	–
Valve function	ON/OE	Open	
	CN/CE	Closed	
Manual override		Non-detenting	
		Additionally via control buttons[1]	

1) Only with OVEM-...-2P/2N/PU/NU/PI/NI/1P/1N
2) Only possible with OVEM-...-2P/2N/PU/NU/PI/NI

Vacuum generators OVEM

Technical data

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Operating and environmental conditions			
Type		OVEM-05/07/10/14-...-QO/PO/GO	OVEM-05/07/10/14-...-QS/GN/PL
Operating pressure	[bar]	2 ... 8	2 ... 6
Nominal operating pressure	[bar]	6	
Operating medium		Filtered, unlubricated compressed air, grade of filtration 40 µm	
Ambient temperature	[°C]	0 ... +50	
Temperature of medium	[°C]	0 ... +50	
Corrosion resistance class CRC[1]		2	
CE mark (see declaration of conformity)[2]		To EU EMC Directive	
Certification		cULus recognized (OL)	
		C-Tick	

1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

2) For information about the applicability of the component see the manufacturer's EC declaration of conformity at: www.festo.com → Support → User documentation.
If the component is subject to restrictions on usage in residential, office or commercial environments or small businesses, further measures to reduce the emitted interference may be necessary.

Performance data – High vacuum																	
Type		OVEM-05				OVEM-07				OVEM-10				OVEM-14			
Normal position of the vacuum generator		ON	OE	CN	CE	ON	OE	CN	CE	ON	OE	CN	CE	ON	OE	CN	CE
Max. vacuum	[%]	93															
Operating pressure for max. vacuum	[bar]	5.1				4.1				3.5				3.6			
Max. suction rate with respect to atmosphere	[l/min]	6				16				19.5				50.5			
Suction rate at p_1 = 6 bar	[l/min]	5.9				15.1				18.6				46			
Air supply time[1] for 1 l volume, at p_1 = 6 bar	[s]	4.8	2	4.8	2	1.9	0.4	1.9	0.4	1.2	0.2	1.2	0.2	0.6	0.2	0.6	0.2
Noise level at p_1 = 6 bar	db(A)	51				58				73				77			

1) Time required to reduce vacuum to –0.05 bar.

Performance data – High suction rate																	
Type		OVEM-05				OVEM-07				OVEM-10				OVEM-14			
Normal position of the vacuum generator		ON	OE	CN	CE	ON	OE	CN	CE	ON	OE	CN	CE	ON	OE	CN	CE
Max. suction rate with respect to atmosphere	[l/min]	13				31.5				45				92			
Suction rate at p_1 = 6 bar	[l/min]	12.8				31.5				45.1				88.7			
Air supply time[1] for 1 l volume, at p_1 = 6 bar	[s]	2	1.3	2	1.3	1	0.2	1	0.2	0.8	0.2	0.8	0.2	0.4	0.2	0.4	0.2
Noise level at p_1 = 6 bar	db(A)	45				53				64				70			

1) Time required to reduce vacuum to –0.05 bar.

Vacuum generators OVEM

Technical data

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Technical data – Vacuum sensor									
Electrical switching output		2P	2N	PU	NU	PI	NI	1P	1N
Mechanical									
Measured variable		Relative pressure							
Measuring principle		Piezoresistive							
Pressure measuring range	[bar]	–1 ... 0							
Accuracy FS[1]	[%]	3						–	
Repetition accuracy of switching value FS[1]	[%]	0.6						0.6	
Setting options		Via display and keys						Teach-in	
Threshold value setting range	[bar]	–0.999 ... 0						–1 ... 0	
Hysteresis setting range	[bar]	–0.9 ... 0						–	
Display type		4-character alphanumeric, backlit LCD						LED	
Displayable units	–	bar						–	
	H	inchHg						–	
Display range	[bar]	–0.999 ... 0						–	
	[inchHg]	–29.5 ... 0						–	
Switching status display		Visual						Visual	
Switching position display		LCD						LED	
Electrical connection		Plug M12x1, 5-pin							
Electrical									
Switching output		2x PNP	2x NPN	1x PNP	1x NPN	1x PNP	1x NPN	1x PNP	1x NPN
Switching input to standard		IEC 61131-2							
Switching element function		N/O contact							
		N/C contact						–	
Switching function		Window comparator						–	
		Threshold value comparator[2]							
Fixed hysteresis	[mbar]	–						20	
Operating voltage range	[V DC]	20.4 ... 27.6							
Duty cycle	[%]	100							
Idle current	[mA]	< 70						< 80	
Coil characteristics 24 V DC	[W]	Low-current phase: 0.3							
		High-current phase: 2.55							
Residual current	[mA]	0.1							
Max. output current	[mA]	100							
Voltage drop	[V]	≤ 1.5							
Inductive protective circuit		Adapted to MZ, MY, ME coils							
Analogue output	[V]	–		0 ... 10		–		–	
	[mA]	–		–		4 ... 20		–	
Permitted load resistance for analogue output	[ohms]	–		Min. 2,000		Max. 500		–	
Accuracy of analogue output FS[1]	[%]	–		4				–	
Protection against short circuit		Yes							
Protection against overloading		Yes							
Reverse polarity protection		For all electrical connections							
Protection class		IP65							
Electrical protection class		III							

1) % FS = % of the measuring range final value (full scale)
2) OVEM-...-1P/1N threshold value with fixed hysteresis

Vacuum generators OVEM

Technical data

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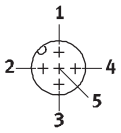
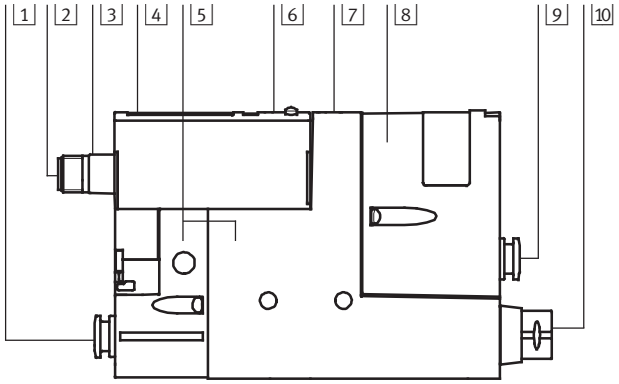
Pin allocation			
Plug M12x1, 5-pin	Pin	Meaning	
		OVEM-...-2P/2N/PU/NU/PI/NI	OVEM-...-1P/1N
	1	Supply voltage +24 V DC	Supply voltage +24 V DC
	2	Output B (function depending on variant)	Switching input for vacuum ON/OFF
	3	0 V	0 V
	4	Output A (switching output for vacuum sensor)	Switching output[1)]
	5	Switching input In (vacuum ON/OFF and ejector pulse)	Switching input for ejector pulse ON/OFF

1) Pin 4 not used in types without vacuum sensor

Materials

Sectional view



Type OVEM			2P/2N/PU/NU/PI/NI	1P/1N
1	Fitting	QS	Nickel-plated brass	
		QO		
	Connecting thread	GN	Anodised wrought aluminium alloy	
		GO		
2	Pin contacts		Gold-plated brass	
3	Plug housing		Nickel-plated brass	
4	Inspection window		PA	–
5	Housing		Die-cast aluminium, PA-reinforced	
6	Key pad		TPE-U	PA-reinforced
7	Adjusting screw	CE	Steel	
		OE		
8	Filter housing		PA-reinforced	
9	Fitting	QS	Nickel-plated brass	
		QO		
		PL		
		PO		
	Connecting thread	GN	Anodised wrought aluminium alloy	
		GO		
10	Silencer	QO	Wrought aluminium alloy, PU foam	
		GO		
		PO		
	Fitting	QS	Nickel-plated brass	
		PL		
	Connecting thread	GN	Anodised wrought aluminium alloy	
–	Screws		Steel	
–	Pins		Steel	
–	Jet nozzle		Wrought aluminium alloy	
–	Receiver nozzle		POM	
–	Filter		Fabric, PA, sintered steel	
–	Seals		Nitrile rubber	
–	Hollow bolt	PL	Wrought aluminium alloy	
		PO		
–	Mounting bracket	PL	Stainless steel	
		PO		
	Note on materials	QO	Contains PWIS (paint-wetting impairment substances)	
		GO		
		PO		

Vacuum generators OVEM

Technical data

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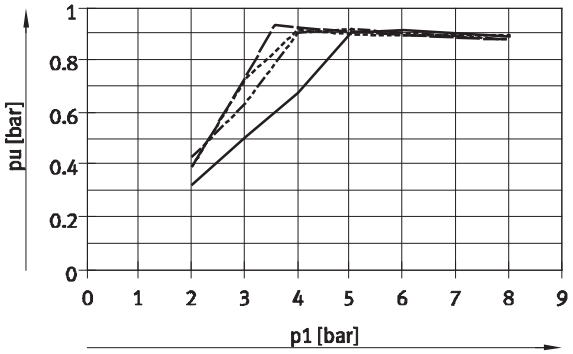
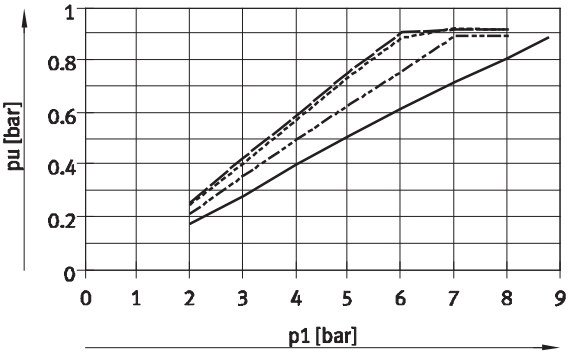
Vacuum p_u as a function of operating pressure p_1

High vacuum



OVEM-05-H
OVEM-07-H
OVEM-10-H
OVEM-14-H

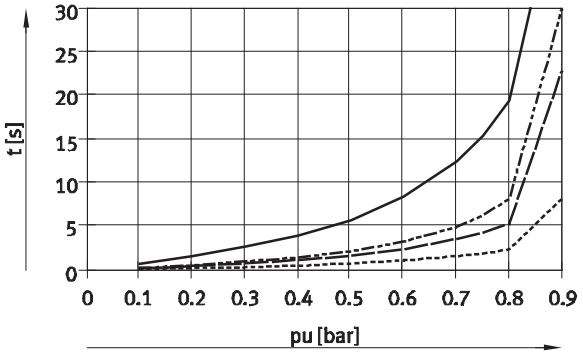
High suction rate



OVEM-05-L
OVEM-07-L
OVEM-10-L
OVEM-14-L

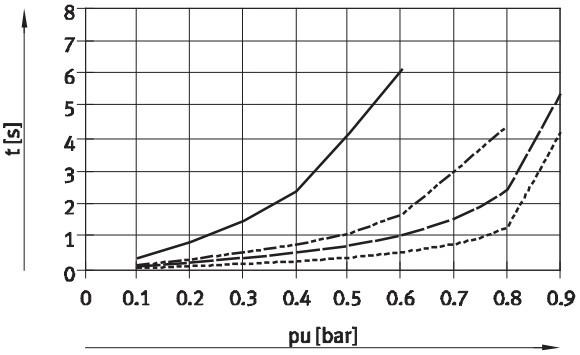
Evacuation time t as a function of vacuum p_u for 1 l volume at 6 bar operating pressure

High vacuum



OVEM-05-H
OVEM-07-H
OVEM-10-H
OVEM-14-H

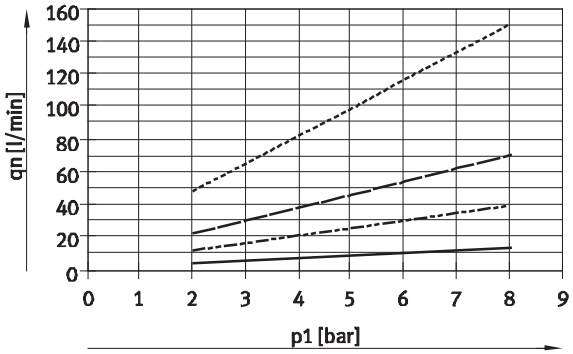
High suction rate



OVEM-05-L
OVEM-07-L
OVEM-10-L
OVEM-14-L

Air consumption q_n as a function of operating pressure p_1

High vacuum/high suction rate



OVEM-05
OVEM-07
OVEM-10
OVEM-14

Vacuum generators OVEM

Technical data

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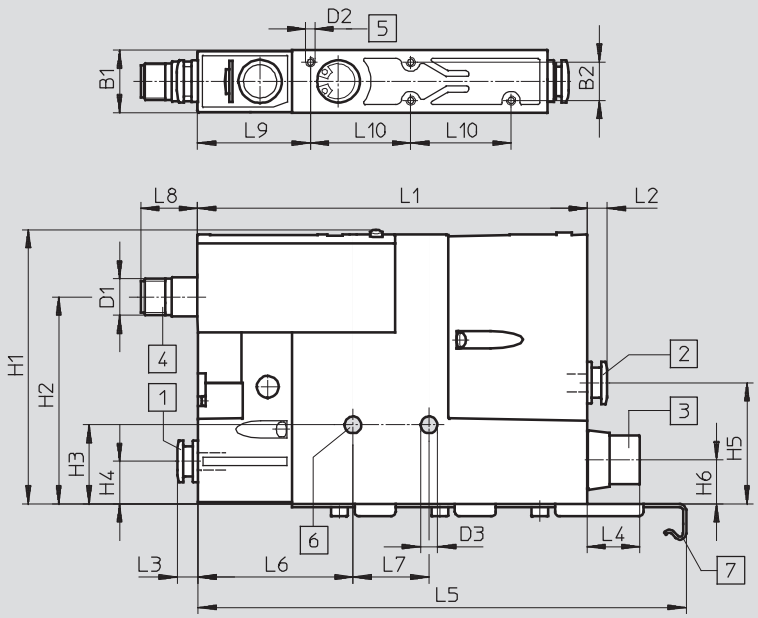
Dimensions Download CAD data ➔ **www.festo.com**

OVEM-05



1 Supply port
2 Vacuum port
3 Silencer (SD)/exhaust port
4 Electrical connection to fit NEBU-M12G5-K-...
5 Mounting thread M3, max. tightening torque 0.8 Nm
6 Mounting hole, max. tightening torque 2.5 Nm
7 Mounting bracket (only with OVEM-...-PL/PO)

Type	Pneumatic connections			D1	D2	D3	B1	B2	H1	H2	H3	H4
	P D1	V D2	R									
OVEM-05-...-QS-...	QS6	QS6	QS8	M12x1	M3	5.5	20.5	12.6	90	68	26	14.5
OVEM-05-...-QO-...			SD									
OVEM-05-...-PL-...	G¼		QS8									
OVEM-05-...-PO-...			SD									
OVEM-05-...-GN-...	G⅛	G⅛	G⅛									
OVEM-05-...-GO-...			SD									

Type	H5	H6	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
OVEM-05-...-QS-...	40	14.5	115	6.5	6.5	12	–	51	25	19	37	33
OVEM-05-...-QO-...						–						
OVEM-05-...-PL-...					–	12	160.5					
OVEM-05-...-PO-...						–						
OVEM-05-...-GN-...				8.2	8.2	8.2	–					
OVEM-05-...-GO-...						–						

1) Thread for mounting on the common supply manifold (➔ 17)

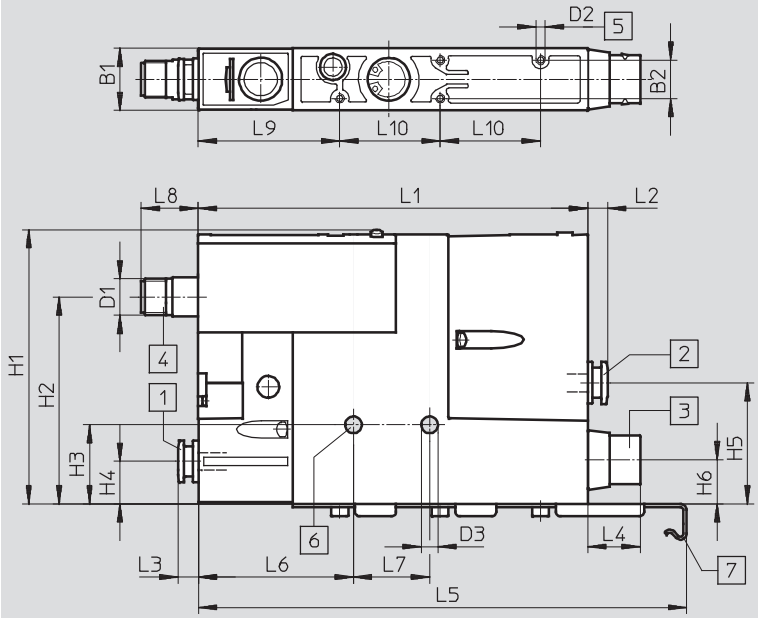
Vacuum generators OVEM

Technical data

FESTO

Dimensions Download CAD data ➔ **www.festo.com**

OVEM-07/10



1 Supply port
2 Vacuum port
3 Silencer (SD)/exhaust port
4 Electrical connection to fit NEBU-M12G5-K-...
5 Mounting thread M3, max. tightening torque 0.8 Nm
6 Mounting hole, max. tightening torque 2.5 Nm
7 Mounting bracket (only with OVEM-...-PL/PO)

Type	Pneumatic connections			D1	D2	D3	B1	B2	H1	H2	H3	H4
	P D1	V D2	R									
OVEM-07/10-...-QS-...	QS8	QS8	QS8	M12x1	M3	5.5	20.5	12.6	90	68	26	14.5
OVEM-07/10-...-QO-...			SD									
OVEM-07/10-...-PL-...	G¼		QS8									
OVEM-07/10-...-PO-...			SD									
OVEM-07/10-...-GN-...	G¼	G¼	G⅜									
OVEM-07/10-...-GO-...			SD									

Type	H5	H6	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10
OVEM-07/10-...-QS-...	40	14.5	128	6.5	6.5	12	–	51	25	19	46.5	33
OVEM-07/10-...-QO-...						17.3						
OVEM-07/10-...-PL-...					–	12	160.5					
OVEM-07/10-...-PO-...						17.3						
OVEM-07/10-...-GN-...				17.2	17.2	–	–					
OVEM-07/10-...-GO-...						17.3						

1) Thread for mounting on the common supply manifold (➔ 17)

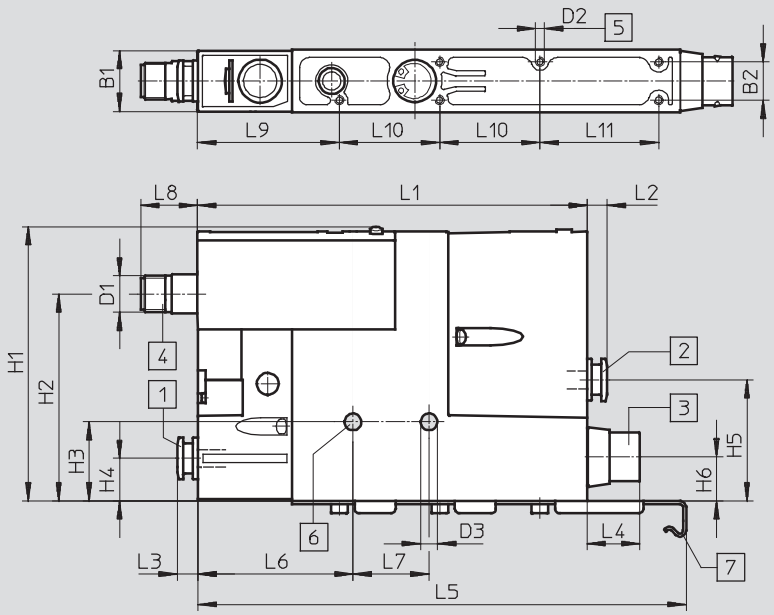
Vacuum generators OVEM

Technical data

FESTO

Dimensions Download CAD data ➔ **www.festo.com**

OVEM-14



1 Supply port
2 Vacuum port
3 Silencer (SD)/exhaust port
4 Electrical connection to fit NEBU-M12G5-K-...
5 Mounting thread M3, max. tightening torque 0.8 Nm
6 Mounting hole, max. tightening torque 2.5 Nm
7 Mounting bracket (only with OVEM-...-PL/PO)

Type	Pneumatic connections			D1	D2	D3	B1	B2	H1	H2	H3	H4
	P D1	V D2	R									
OVEM-14-...-QS-...	QS8	QS8	QS8	M12x1	M3	4.3	20.5	12.6	90	68	26	14.5
OVEM-14-...-QO-...			SD									
OVEM-14-...-PL-...	G¼		QS8									
OVEM-14-...-PO-...			SD									
OVEM-14-...-GN-...	G¼	G¼	G⅜									
OVEM-14-...-GO-...			SD									

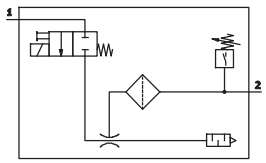
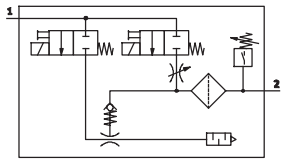
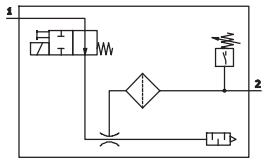
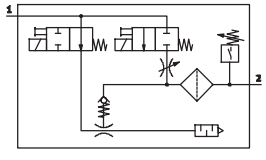
Type	H5	H6	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10	L11
OVEM-14-...-QS-...	40	14.5	158	6.5	6.5	12	–	57	25	19	46.5	33	39
OVEM-14-...-QO-...						17.3							
OVEM-14-...-PL-...					–	12	160.5						
OVEM-14-...-PO-...						17.3							
OVEM-14-...-GN-...				17.2	17.2	–	–						
OVEM-14-...-GO-...						17.3							

1) Thread for mounting on the common supply manifold (➔ 17)

Vacuum generators OVEM

Technical data

FESTO

Ordering data and weight						
Circuit symbol	Description	Electrical switching output	Nominal size [mm]	Weight [g]	Part No.	Type
Normally closed						
	With open silencer	2x PNP	0.45	317	538834	OVEM-05-H-B-QO-CN-N-2P
			0.7	322	538835	OVEM-07-H-B-QO-CN-N-2P
			0.95		538836	OVEM-10-H-B-QO-CN-N-2P
			1.4	370	539998	OVEM-14-H-B-QO-CN-N-2P
	With ejector pulse and open silencer	2x PNP	0.45	325	538831	OVEM-05-H-B-QO-CE-N-2P
			0.7	330	538832	OVEM-07-H-B-QO-CE-N-2P
			0.95		538833	OVEM-10-H-B-QO-CE-N-2P
			1.4	380	539997	OVEM-14-H-B-QO-CE-N-2P
		2x NPN	0.7	330	540018	OVEM-07-H-B-QO-CE-N-2N
			0.95		540019	OVEM-10-H-B-QO-CE-N-2N
			1.4	380	540020	OVEM-14-H-B-QO-CE-N-2N
		PNP	0.45	325	540021	OVEM-05-H-B-QO-CE-N-1P
			0.7	330	540022	OVEM-07-H-B-QO-CE-N-1P
			0.95		540023	OVEM-10-H-B-QO-CE-N-1P
			1.4	380	540024	OVEM-14-H-B-QO-CE-N-1P
		2x PNP	0.7	335	540015	OVEM-07-H-B-GO-CE-N-2P
			0.95		540016	OVEM-10-H-B-GO-CE-N-2P
			1.4	385	540017	OVEM-14-H-B-GO-CE-N-2P
		2x NPN	0.7	335	540012	OVEM-07-H-B-GO-CE-N-2N
			0.95		540013	OVEM-10-H-B-GO-CE-N-2N
			1.4	385	540014	OVEM-14-H-B-GO-CE-N-2N
		PNP	0.45	310	540025	OVEM-05-H-B-GO-CE-N-1P
			0.7	335	540026	OVEM-07-H-B-GO-CE-N-1P
			0.95		540027	OVEM-10-H-B-GO-CE-N-1P
			1.4	385	540028	OVEM-14-H-B-GO-CE-N-1P
Normally open						
	With open silencer	2x PNP	0.45	317	538828	OVEM-05-H-B-QO-ON-N-2P
			0.7	322	538829	OVEM-07-H-B-QO-ON-N-2P
			0.95		538830	OVEM-10-H-B-QO-ON-N-2P
			1.4	370	539996	OVEM-14-H-B-QO-ON-N-2P
	With ejector pulse and open silencer	2x PNP	0.45	325	538825	OVEM-05-H-B-QO-OE-N-2P
			0.7	331	538826	OVEM-07-H-B-QO-OE-N-2P
			0.95		538827	OVEM-10-H-B-QO-OE-N-2P
			1.4	380	539995	OVEM-14-H-B-QO-OE-N-2P
		2x NPN	0.7	331	540009	OVEM-07-H-B-QO-OE-N-2N
			0.95		540010	OVEM-10-H-B-QO-OE-N-2N
			1.4	380	540011	OVEM-14-H-B-QO-OE-N-2N
		2x PNP	0.7	334	540006	OVEM-07-H-B-GO-OE-N-2P
			0.95		540007	OVEM-10-H-B-GO-OE-N-2P
			1.4	385	540008	OVEM-14-H-B-GO-OE-N-2P
		2x NPN	0.7	334	540003	OVEM-07-H-B-GO-OE-N-2N
			0.95		540004	OVEM-10-H-B-GO-OE-N-2N
			1.4	385	540005	OVEM-14-H-B-GO-OE-N-2N

Vacuum generators OVEM

Ordering data – Modular products

FESTO

Ordering table						
Size		20	Conditions	Code		Enter code
M	Module No.	**539074**				
	Vacuum generator	Vacuum generator with solenoid valve for vacuum on/off and manual override		**OVEM**		OVEM
	Nominal size of laval nozzle [mm]	0.45		**-05**		
		0.7		**-07**		
		0.95		**-10**		
		1.4		**-14**		
	Ejector characteristic	High vacuum		**-H**		
		High suction rate		**-L**		
	Housing size/width [mm]	20		**-B**		-B
	Pneumatic connections	All connections with QS fittings		**-QS**		
		Supply/vacuum port with QS fittings, exhaust port with open silencer		**-QO**		
		All connections with G female thread		**-GN**		
		Supply/vacuum port with G female thread, exhaust port with open silencer		**-GO**		
		Prepared for supply manifold, vacuum port and exhaust port with QS fittings		**-PL**		
		Prepared for supply manifold, vacuum port with QS fittings, exhaust port with open silencer		**-PO**		
	Normal position of the vacuum generator	NO, normally open (vacuum generation)		**-ON**		
		NO, normally open (vacuum generation) with ejector pulse		**-OE**		
		NC, normally closed (no vacuum generation)		**-CN**		
		NC, normally closed (no vacuum generation) with ejector pulse		**-CE**		
	Electrical connection	Plug M12 (5-pin)		**-N**		-N
O	Vacuum sensor (standard scale in bar)	Without vacuum sensor (switching input PNP)				
		Switching output 1x PNP		**-1P**		
		Switching output 1x NPN		**-1N**		
		Switching output 2x PNP		**-2P**		
		Switching output 1x PNP + U		**-PU**		
		Switching output 1x PNP + I		**-PI**		
		Switching output 2x NPN		**-2N**		
		Switching output 1x NPN + U		**-NU**		
		Switching output 1x NPN + I		**-NI**		
	Alternative vacuum display	inchHg		**-H**		

Transfer order code

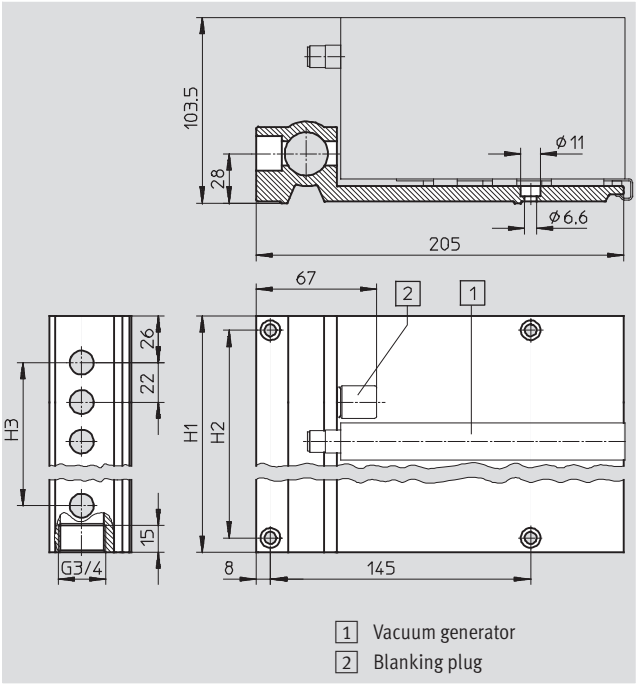
539074	OVEM	–		–		–	B	–		–		–	N	–		–	

Common supply manifold OABM-P
for vacuum generator
OVEM-...-PL/PO

Pneumatic connection 1: G¾
Type of mounting: Via through-hole

Material: Wrought aluminium alloy

Note on materials:
RoHS-compliant



Dimensions			
Number of device locations	H1	H2	H3
4	118	102	66
6	162	146	110
8	206	190	154

Tubing I.D. d_i as a function of total air consumption q_{nN}																
Total air consumption [l/min]																
50	75	154	175	225	310	400	480	500	750	890	1,000	1,190	1,340	1,850	2,240	2,300	2,900
Tubing I.D.[1] [mm]																
≥ 2.5	≥ 2.9	≥ 3.8	≥ 4	≥ 4.4	≥ 5	≥ 5.5	≥ 5.9	≥ 6	≥ 7	≥ 7.5	≥ 8	≥ 8.4	≥ 8.8	≥ 10	≥ 10.8	≥ 11	≥ 12
Recommended tubing														Technical data ➔ Internet: pun, pan			
PUN-4	PUN-6			PUN-8			PUN-10			PUN-12		PUN-16					PAN-16

1) With a tubing length of 3 m

Note

The total air consumption of the fully equipped common supply manifold can be determined by adding the individual consumption of each generator used. Note that in the case of vacuum generators with ejector pulse (OE, CE), the individually set values for the ejector pulse (duration and intensity) can result in much higher air consumption.

Ordering data and weight					
	Number of device locations	CRC[1]	Weight [g]	Part No.	Type
Common supply manifold	4	2	767	**549456**	**OABM-P-4**
	6	2	1,045	**549457**	**OABM-P-6**
	8	2	1,330	**549458**	**OABM-P-8**

1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Blanking plug OASC-G1-P
for common supply manifold
OABM-P-...

Type of mounting: Screw-in
Max. tightening torque: 10 Nm

Materials:
Hollow bolt: Wrought aluminium alloy
Blanking cap: Steel
Seals: Steel, nitrile rubber
Note on materials:
RoHS-compliant

Ordering data				
	CRC[1]	Weight [g]	Part No.	Type
Blanking plug	2	53	**549460**	**OASC-G1-P**

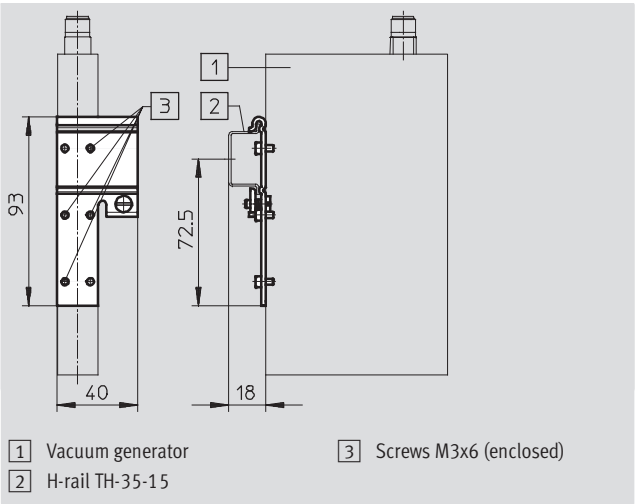
1) Corrosion resistance class 2 according to Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

H-rail mounting kit
OABM-H
for vacuum generator OVEM

Max. tightening torque for H-rail mounting: 0.8 Nm

Material: Galvanised steel

Note on materials:
RoHS-compliant



1 Vacuum generator
2 H-rail TH-35-15
3 Screws M3x6 (enclosed)

Ordering data			
	Weight [g]	Part No.	Type
H-rail mounting kit	52	**549461**	**OABM-H**