

Proportional pressure regulators VPPM

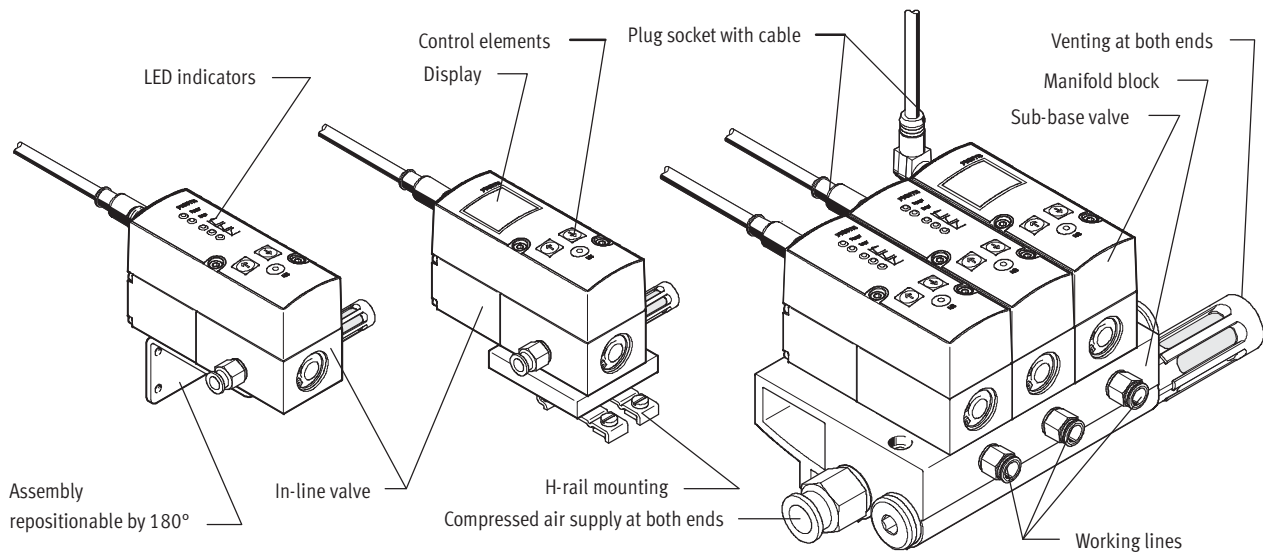
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Proportional pressure regulators VPPM

General information

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Innovative

- Multi-sensor control (cascade control)
- Diagnostics
- Choice of regulation characteristics
- Temperature compensated
- High dynamic response
- High repetition accuracy
- Modular product system

Versatile

- Individual valves (in-line valve)
- Manifold valves (sub-base/flange valve)
- Various user interfaces
 - LED indicators
 - LCD display
 - Adjustment/selection buttons
- A choice of valves with different pressure ranges
- Pressure range can be modified on the valve
- Choice of different setpoint specifications
 - Current input
 - Voltage input

Reliable

- Integrated pressure sensor
 - with independent output
- Open circuit monitoring
- Pressure is maintained if the controller fails

Easy to mount

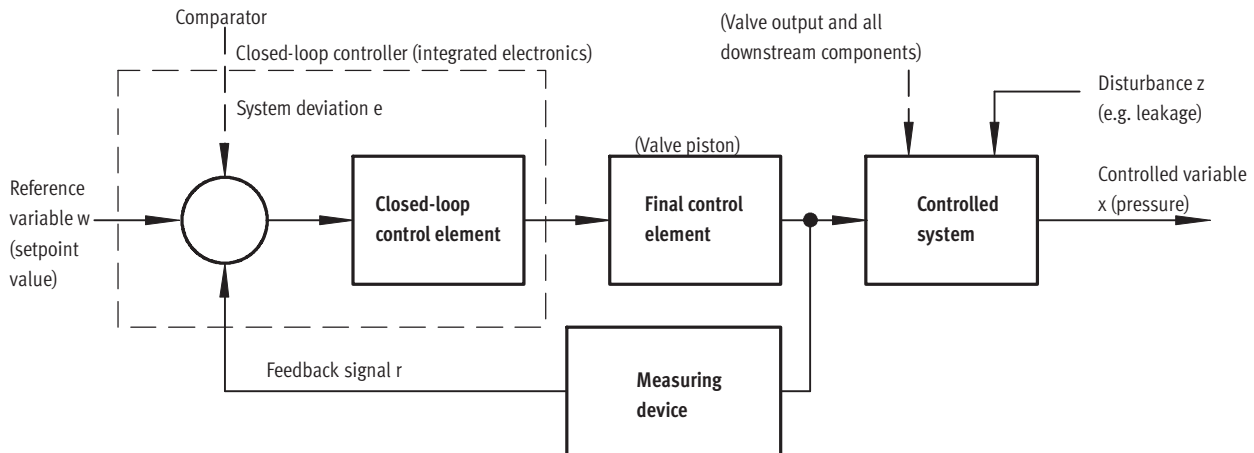
- Manifold block
- H-rail mounting
- Individually via mounting bracket
- QS fittings

Proportional pressure regulators VPPM

General information

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Layout of a control circuit



Layout

The figure shows a closed-loop control circuit. The reference variable w (setpoint value, e.g. 5 volts or 8 mA) initially acts on a comparator. The measuring device sends the controlled variable x value (actual value, e.g. 3 bar) to the comparator as a feedback signal r . The closed-loop control element detects the system

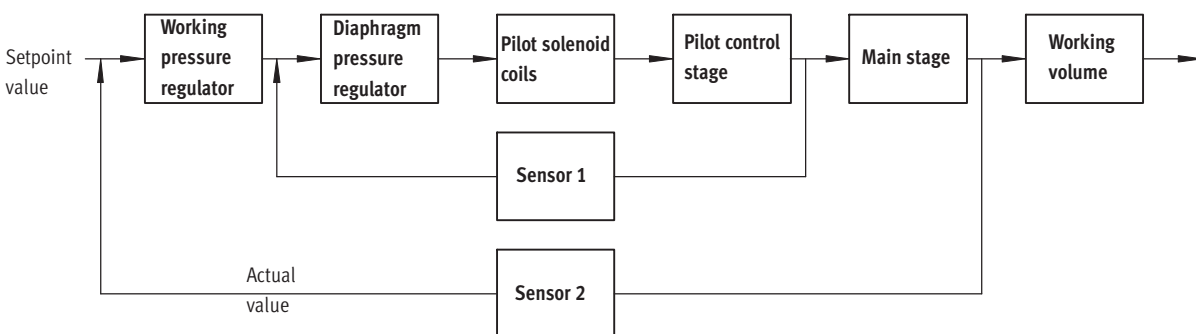
deviation e and actuates the final control element. The output of the final control element acts on the controlled system. The closed-loop control element thus attempts to compensate for the difference between the reference variable w and the controlled variable x by using the final control element.

Method of operation

This process runs continuously so changes in the reference variable are always detected. However, a system deviation will also appear if the reference variable is constant but the controlled variable changes. This happens when the flow through the valve changes in response to a switching action, a cylinder movement

or a change in load. The disturbance variable z will also cause a system deviation. An example of this is when the pressure drops in the air supply. The disturbance variable z acts on the controlled variable x unintentionally. In all cases, the regulator attempts to readjust the controlled variable x to the reference variable w .

Multi-sensor control (cascade control) of the VPPM



Cascade control

Unlike conventional direct-acting regulators, with multi-sensor control several control circuits are nested inside each other. The overall controlled

system is divided into smaller sub-controlled circuits that are easier to control for the specific task.

Control precision

Multi-sensor control significantly improves control precision and dynamic

response in comparison with single-acting regulators.

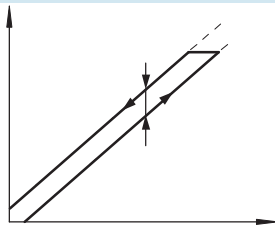
Proportional pressure regulators VPPM

General information

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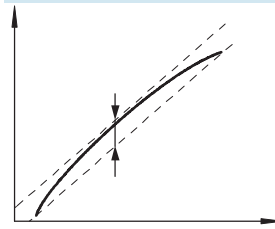
Terms related to the proportional pressure regulator

Hysteresis



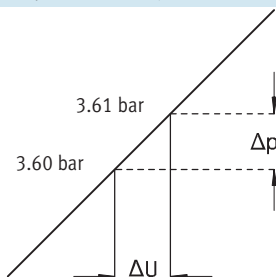
There is always a linear relationship within a certain tolerance between the setpoint value entered and the pressure output. Nevertheless it makes a difference whether the setpoint value is entered as rising or falling. The difference between the maximum deviations is referred to as hysteresis.

Linearity error



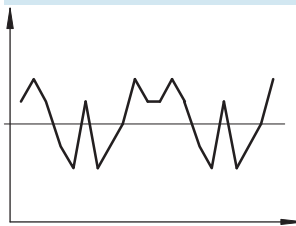
A perfectly linear progression of the control characteristic of the output pressure is theoretical. The maximum percentage deviation from this theoretical control characteristic is referred to as the linearity error. The percentage value refers to the maximum output pressure (full scale).

Response sensitivity



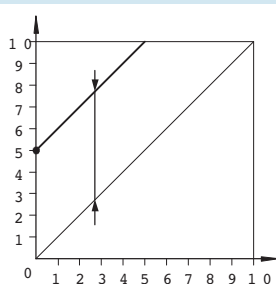
The response sensitivity of the device determines how sensitively one can change, i.e. adjust, a pressure. The smallest setpoint value difference that results in a change in the output pressure is referred to as the response sensitivity. In this case, 0.01 bar.

Repetition accuracy (reproducibility)



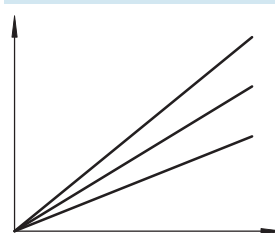
The repetition accuracy is the margin within which the fluid output variables are scattered when the same electrical input signal coming from the same direction is repeatedly adjusted. The repetition accuracy is expressed as a percentage of the maximum fluid output signal.

Zero offset



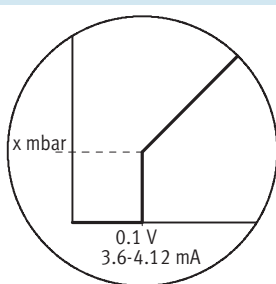
If, for example, a VPPM cannot be vented for safety reasons, the minimum pressure can be increased from the zero point. The smallest setpoint value is then assigned an output pressure of 5 bar, for example, and the largest setpoint value an output pressure of 10 bar. Zero suppression is automatically switched off if zero offsetting is used.

Pressure range adaptation



In the delivery condition, 100% setpoint value equals 100% fluid output signal. Pressure range adaptation or adjustment enables the fluid output variable to be matched to the setpoint value.

Zero point suppression



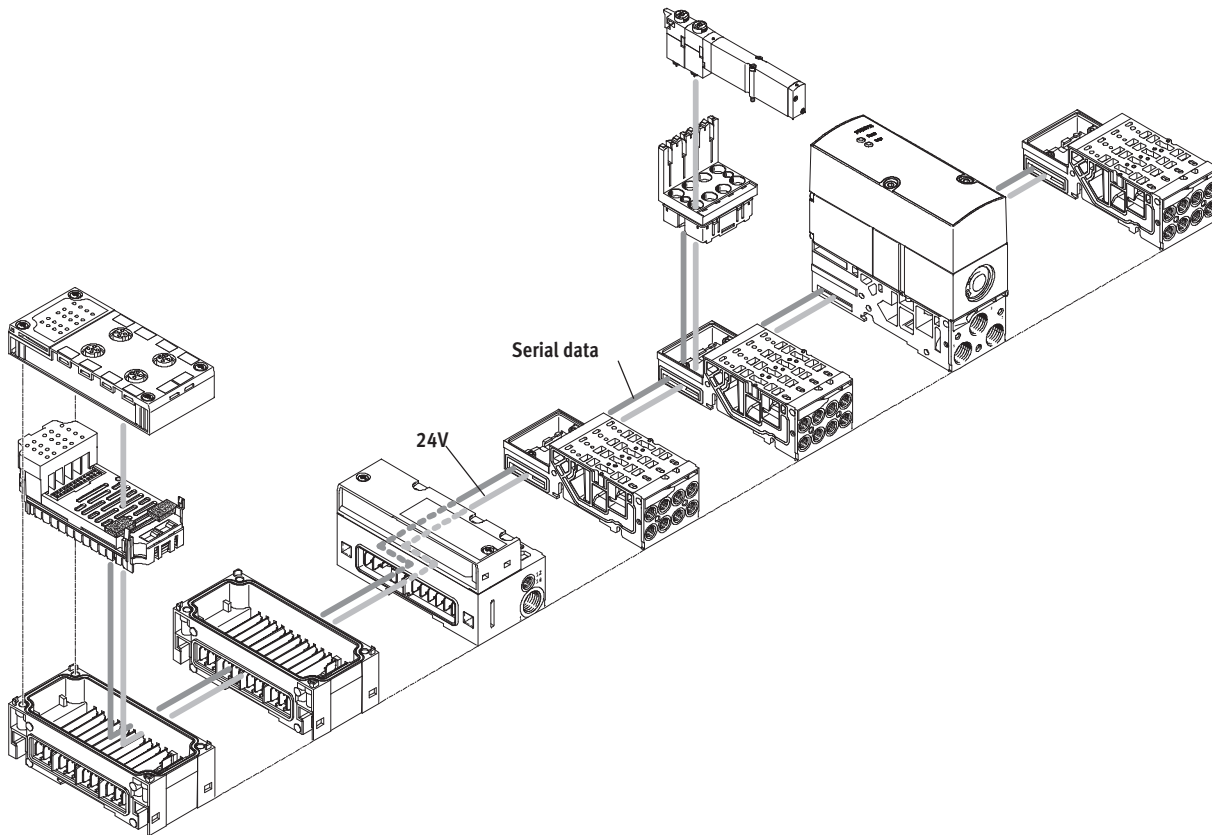
In practice there exists the possibility of residual voltage or residual current at the setpoint input of the VPPM via the setpoint generator. Zero point suppression is used so that the valve is reliably vented at a setpoint value of zero.

Proportional pressure regulators VPPM

General information

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VPPM on the valve terminal MPA



Innovative

- Multi-sensor control
- Diagnostics via bus
- Choice of regulation characteristics
- High dynamic response
- 2 accuracy levels

Versatile

- For all common protocols
- As an individual pressure regulator
- As a pressure zone regulator
- Choice of 3 valves with different pressure ranges
- 3 pressure ranges (presets) can be set via the bus
- Internal or external compressed air supply possible

Reliable

- Long service life
- LED display for the operating status
- Pressure is maintained if the supply voltage fails
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Ease of servicing through replaceable valves

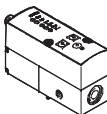
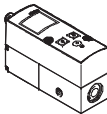
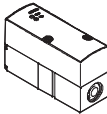
Easy to mount

- Simple replacement of the valves
- Tested units
- Easy extension of the valve terminal

Proportional pressure regulators VPPM

Product range overview

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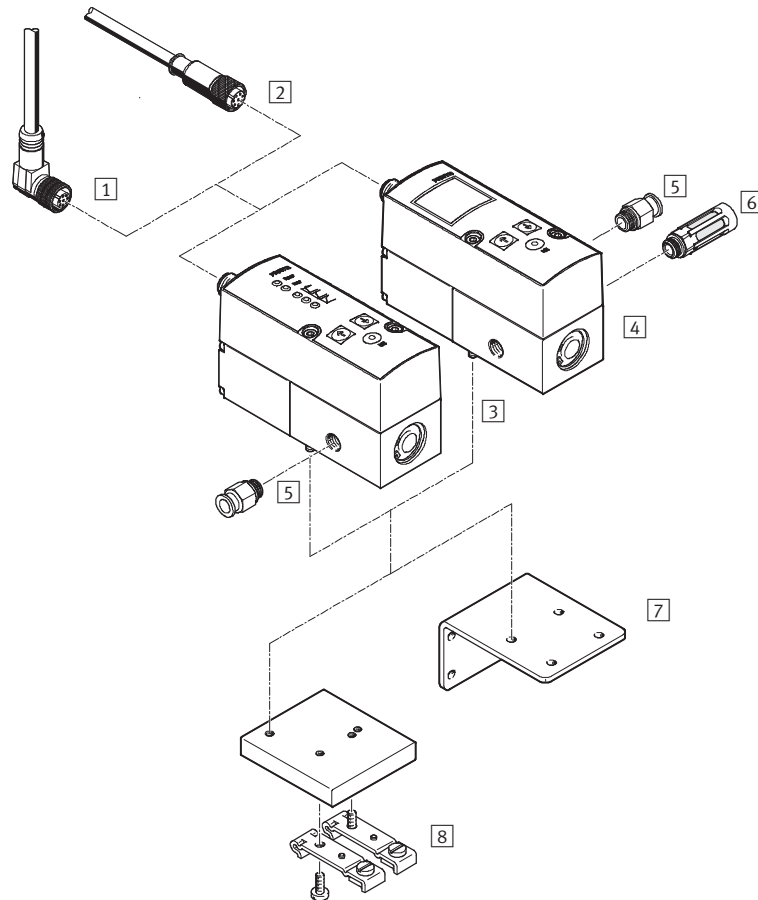
Function	Version	Construc- tional design	Pneumatic connection 1, 2, 3	Nominal diameter pressurise/ exhaust [mm]	Pressure regulation range [bar]	Setpoint value input			→ Page/ Internet
						Voltage type	Current type	Digital	
						0 ... 10 V	4 ... 20 mA	–	
Pressure regulators	With LED								
		Pilot actuated diaphragm valve	G1/8	6/4.5	0.02 ... 2 0.06 ... 6 0.1 ... 10	■	■	–	11
			Sub-base	6/4.5	0.02 ... 2 0.06 ... 6 0.1 ... 10	■	■	–	
	With LCD								
		Pilot actuated diaphragm valve	G1/8	6/4.5	0.02 ... 2 0.06 ... 6 0.1 ... 10	■	■	–	11
			Sub-base	6/4.5	0.02 ... 2 0.06 ... 6 0.1 ... 10	■	■	–	
	With LED for valve terminal MPA								
		Pilot actuated diaphragm valve	Manifold block MPA	6/4.5	0.02 ... 2 0.06 ... 6 0.1 ... 10	–	–	■	11

Proportional pressure regulators VPPM

Peripherals overview

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Individual valve



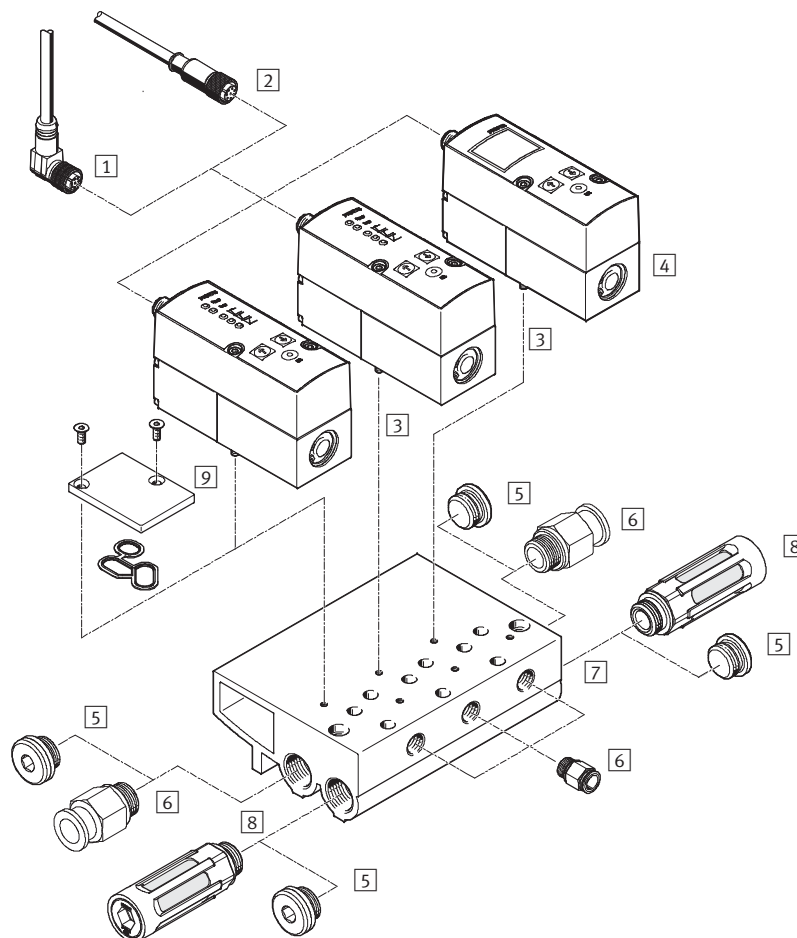
Accessories		
	Brief description	→ Page/Internet
1	Plug socket with cable, angled NEBU-M12W8-...	23
2	Plug socket with cable, straight SIM-M12-8GD-...	23
3	Proportional pressure regulator VPPM	Operator unit with LED 11
4	Proportional pressure regulator VPPM	Operator unit with LCD 11
5	Push-in fitting QS	For connecting compressed air tubing with standard outside diameter qs
6	Silencer	For fitting on exhaust ports u
7	Mounting bracket VAME-P1-A	For attaching the valve 20
8	H-rail mounting VAME-P1-T	For mounting on a H-rail 18

Proportional pressure regulators VPPM

Peripherals overview

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Valve manifold



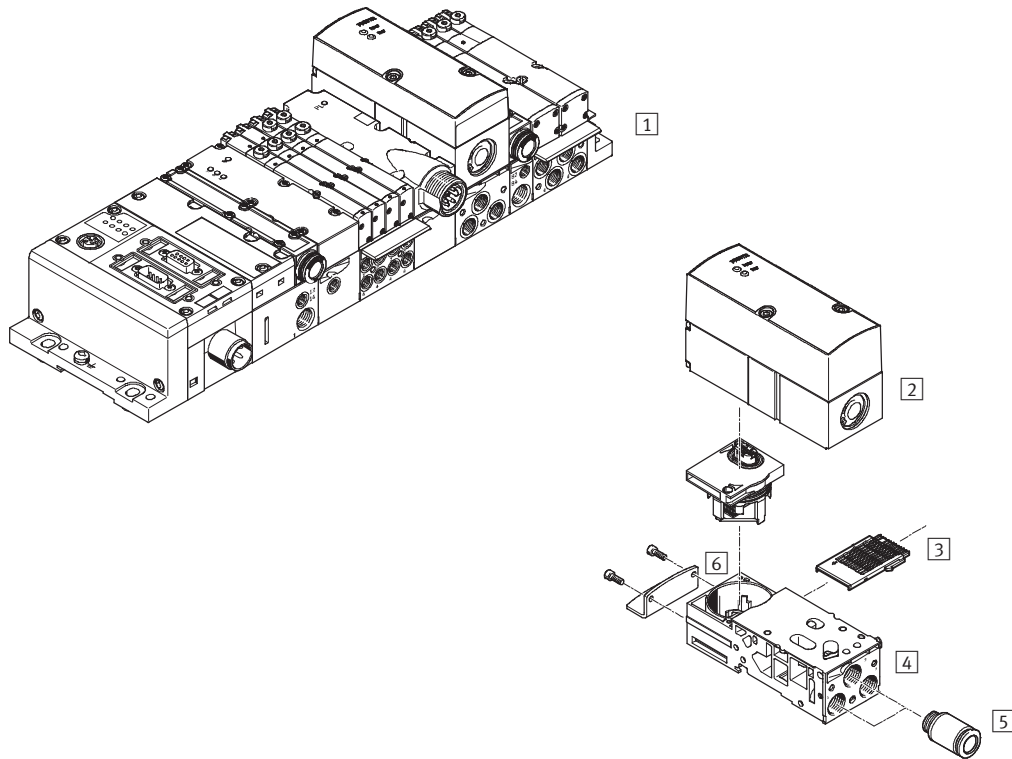
Accessories		
	Brief description	→ Page/Internet
1	Plug socket with cable, angled NEBU-M12W8-...	23
2	Plug socket with cable, straight SIM-M12-8GD-...	23
3	Proportional pressure regulator VPPM	Operator unit with LED 11
4	Proportional pressure regulator VPPM	Operator unit with LCD 11
5	Blanking plug B	— b
6	Push-in fitting QS	For connecting compressed air tubing with standard outside diameter qs
7	Manifold block VABM	— 18
8	Silencer	For fitting on exhaust ports u
9	Blanking plate VABB-P1	For vacant position; seal and countersunk screws included in the scope of delivery 19

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System overview

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VPPM for valve terminal MPA



Accessories		Brief description	→ Page/Internet
1	Valve terminal MPA	With fieldbus connection and VPPM	mpa
2	Proportional pressure regulator VPPM	For valve terminal MPA	mpa
3	Electrical manifold module VMPA1-FB-EV-AB	For sub-base of the proportional pressure regulator	mpa
4	Sub-base VMPA-FB-AP-P1	Without electrical manifold module and electrical module	mpa
5	Push-in fitting QS	–	qs
6	Attachment VMPA-BG	–	mpa


Type codes

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Proportional pressure regulators VPPM

Technical data

-  - Flow rate
380 ... 1,400 l/min

-  - Voltage
21.6 ... 26.4 V DC

-  - Pressure regulation range
0.02 ... 10 bar


Variants

- Setpoint input as analogue voltage signal 0 ... 10 V
- Setpoint input as analogue current signal 4 ... 20 mA
- LED version
- With LCD display
- NPN or PNP switching output
- Integration in valve terminal via fieldbus



General technical data					
			G1/8	Sub-base	Valve terminal MPA
Constructional design			Pilot actuated diaphragm regulator		
Sealing principle			Soft		
Actuation type			Electric		
Type of control			Pilot actuated via 2/2-way valves		
Type of mounting			Via through-hole, via accessories		
Mounting position			Any		
Nominal diameter	Pressurisation	[mm]	6		
	Exhaust	[mm]	4.5		
Standard nominal flow rate		[l/min]	➔ Graphs		
Product weight		[g]	400		

Electrical data					
			G1/8	Sub-base	Valve terminal MPA
Electrical connection			Plug, round design, 8-pin, M12		Terminal linking
Operating voltage range		[V DC]	24 ± 10% = 21.6 ... 26.4		
Residual ripple			10%		
Max. electrical power consumption		[W]	7		
Signal setpoint input	Voltage	[V DC]	0 ... 10		Digitally via fieldbus
	Current	[mA]	4 ... 20		
Protection against short circuit			For all electrical connections		
Protection against polarity reversal			For all electrical connections		
Protection class			IP65		
CE mark			EU conformity in accordance with the directive 89/336/EEC (EMC)		

-  - Note
If the power supply cable is interrupted, output pressure is maintained unregulated.

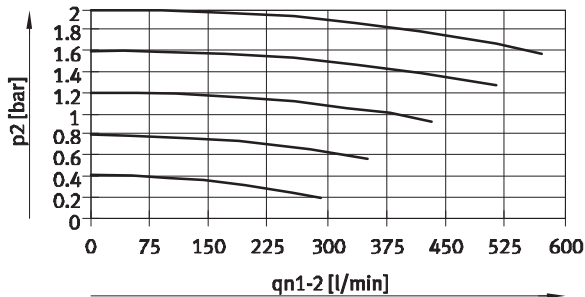
Proportional pressure regulators VPPM

Technical data

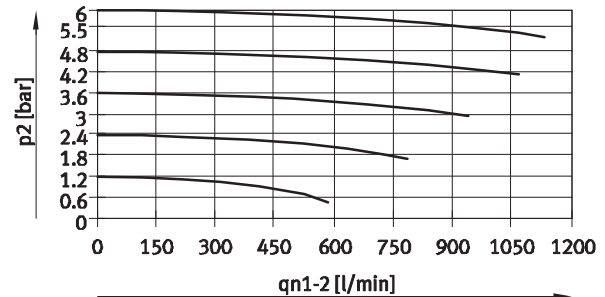
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Flow rate q_n from 1 → as a function of output pressure p_2

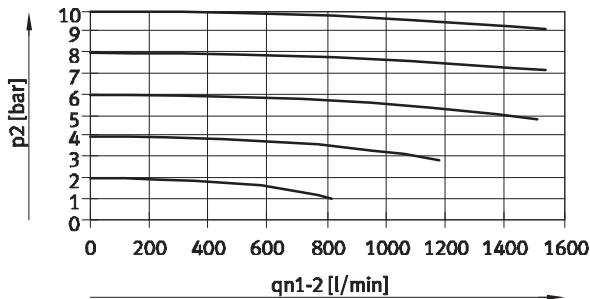
VPPM-6L-...-0L2H-... (2 bar)



VPPM-6L-...-0L6H-... (6 bar)

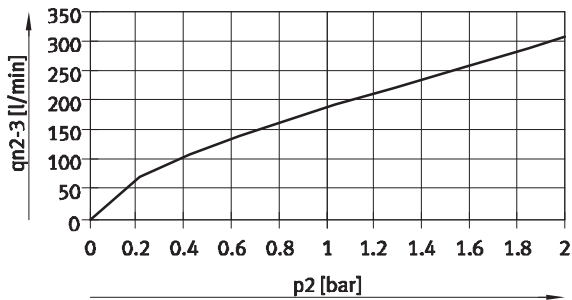


VPPM-6L-...-0L10H-... (10 bar)

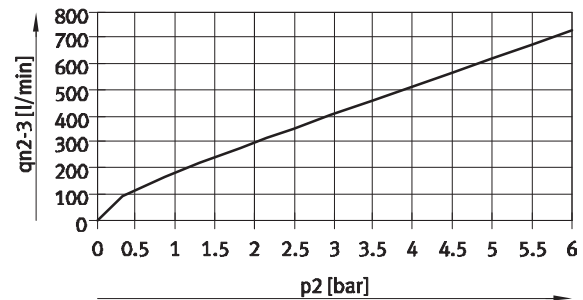


Flow rate q_n from 2 → 3 as a function of output pressure p_2

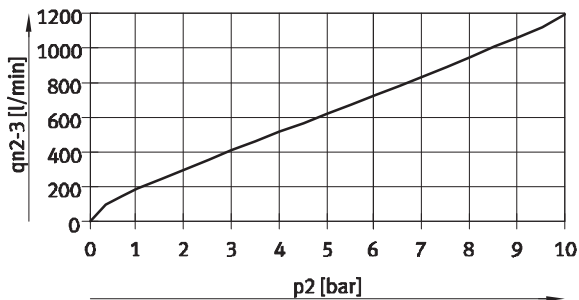
VPPM-6L-...-0L2H-... (2 bar)



VPPM-6L-...-0L6H-... (6 bar)



VPPM-6L-...-0L10H-... (10 bar)



Proportional pressure regulators VPPM

Technical data

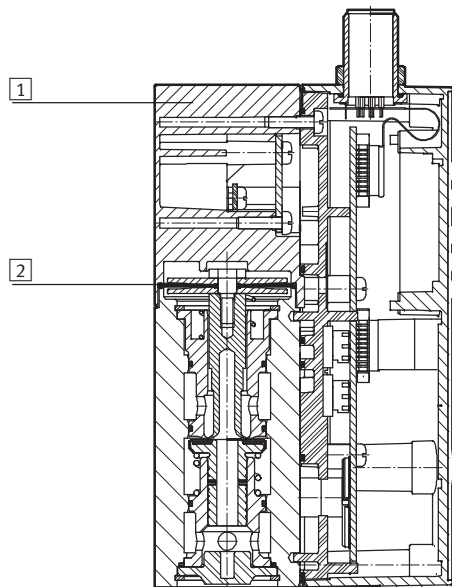
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Operating and environmental conditions				
Pressure regulation range	[bar]	0.02 ... 2	0.06 ... 6	0.1 ... 10
Operating medium		Compressed air, filtered, unlubricated, grade of filtration 40 µm Neutral gases		
Supply pressure 1	[bar]	2 ²⁾ ... 4	2 ²⁾ ... 8	2 ²⁾ ... 11
Max. hysteresis	[mbar]	10	30	50
FS (full scale) linearity error	[%]	± 0.5		
FS (full scale) repetition accuracy	[%]	0.5		
Temperature coefficient	[%/°C]	0.04/1		
Ambient temperature	[°C]	0 ... 60		
Temperature of medium	[°C]	10 ... 50		
Corrosion resistance	[CRC]	2 ¹⁾		

- 1) Corrosion resistance class 2 as per Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.
- 2) Supply pressure 1 should always be 1 bar greater than the maximum regulated output pressure.

Materials

Sectional view



1	Housing	Wrought aluminium alloy
2	Diaphragm	Nitrile rubber

Proportional pressure regulators VPPM

Technical data

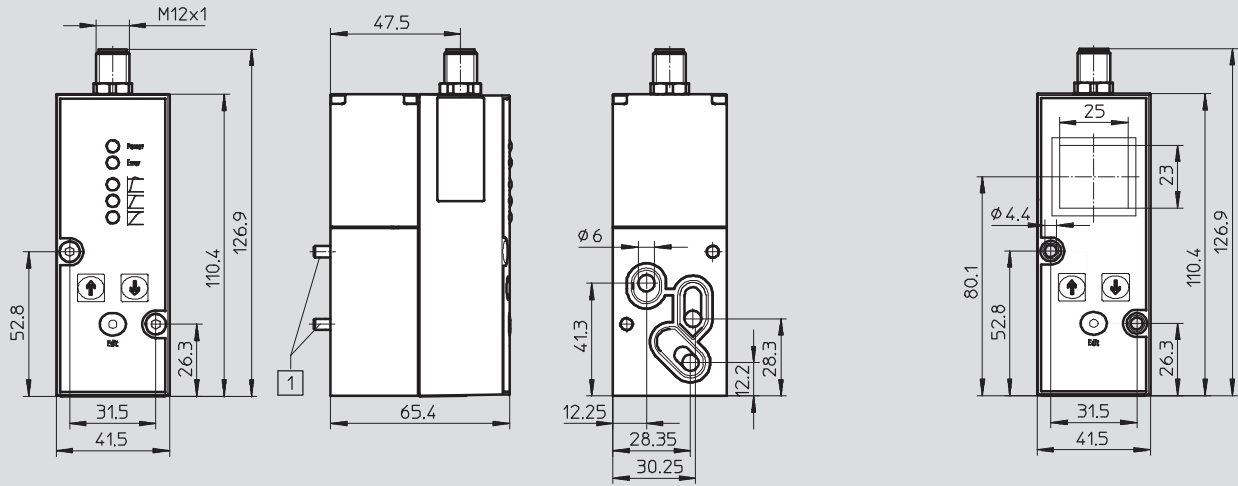
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Dimensions

Download CAD data → www.festo.com

VPPM-6F

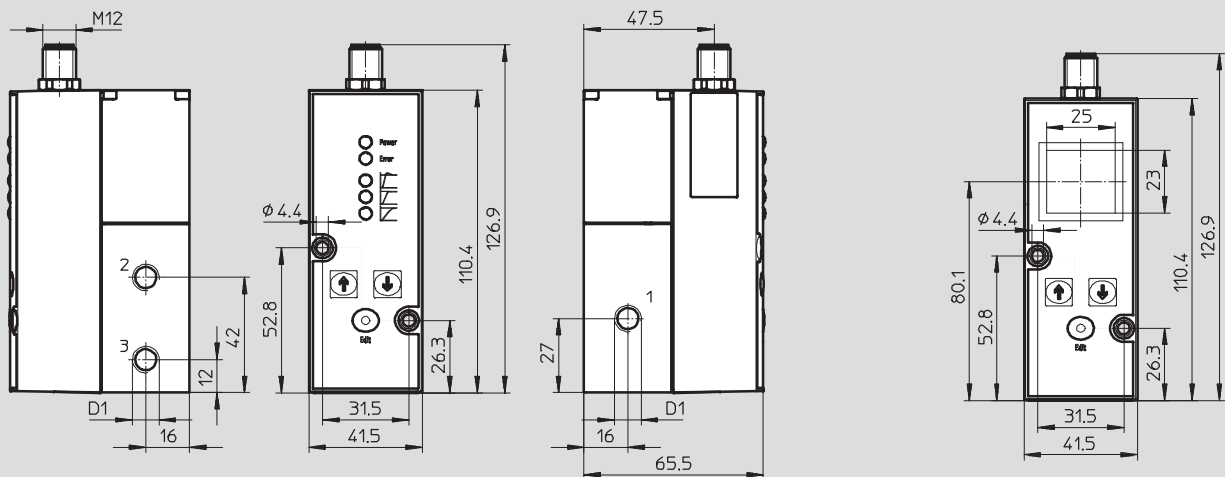
With LCD



1 Socket head screw M4x65

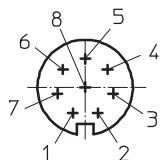
VPPM-6L

With LCD



D1 = G1/8

M12 – Pin allocation



- 1 Digital input D1
- 2 DC +24 V supply voltage
- 3 Analogue input W-
- 4 Analogue input W+
- 5 Digital input D2
- 6 Analogue output X
- 7 DC 0 V or GND
- 8 Digital output D3

Proportional pressure regulators VPPM

Technical data

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Ordering data						
Pneumatic connection	Pressure regulation range [bar]	Voltage type 0 ... 10 V		Current type 4 ... 20 mA		
		Part No.	Type	Part No.	Type	
Overall accuracy 2%						
G1/8	0.02 ... 2	542 233	VPPM-6L-L-1-G18-0L2H-V1N	542 236	VPPM-6L-L-1-G18-0L2H-A4N	
		542 234	VPPM-6L-L-1-G18-0L6H-V1N	542 237	VPPM-6L-L-1-G18-0L6H-A4N	
	0.06 ... 6	554 043	VPPM-6L-L-1-G18-0L6H-V1P	554 045	VPPM-6L-L-1-G18-0L6H-A4P	
		558 337	VPPM-6L-L-1-G18-0L6H-V1P-C1	558 338	VPPM-6L-L-1-G18-0L6H-A4P-C1	
		0.1 ... 10	542 235	VPPM-6L-L-1-G18-0L10H-V1N	542 238	VPPM-6L-L-1-G18-0L10H-A4N
			554 044	VPPM-6L-L-1-G18-0L10H-V1P	554 046	VPPM-6L-L-1-G18-0L10H-A4P
Sub-base	0.02 ... 2	542 245	VPPM-6F-L-1-F-0L2H-V1N	542 248	VPPM-6F-L-1-F-0L2H-A4N	
		542 246	VPPM-6F-L-1-F-0L6H-V1N	542 249	VPPM-6F-L-1-F-0L6H-A4N	
	0.06 ... 6	558 339	VPPM-6F-L-1-F-0L6H-V1P-C1	558 340	VPPM-6F-L-1-F-0L6H-A4P-C1	
		558 347	VPPM-6F-L-1-F-0L6H-V1N-C1			
	0.1 ... 10	542 247	VPPM-6F-L-1-F-0L10H-V1N	542 250	VPPM-6F-L-1-F-0L10H-A4N	
Overall accuracy 1%						
G1/8	0.02 ... 2	542 227	VPPM-6L-L-1-G18-0L2H-V1N-S1	542 230	VPPM-6L-L-1-G18-0L2H-A4N-S1	
		0.06 ... 6	542 228	VPPM-6L-L-1-G18-0L6H-V1N-S1	542 231	VPPM-6L-L-1-G18-0L6H-A4N-S1
	554 039		VPPM-6L-L-1-G18-0L6H-V1P-S1	554 041	VPPM-6L-L-1-G18-0L6H-A4P-S1	
	0.1 ... 10	542 229	VPPM-6L-L-1-G18-0L10H-V1N-S1	542 232	VPPM-6L-L-1-G18-0L10H-A4N-S1	
		554 040	VPPM-6L-L-1-G18-0L10H-V1P-S1	554 042	VPPM-6L-L-1-G18-0L10H-A4P-S1	
		558 335	VPPM-6L-L-1-G18-0L10H-V1P-S1-C1	558 336	VPPM-6L-L-1-G18-0L10H-A4P-S1-C1	
Sub-base	0.02 ... 2	542 239	VPPM-6F-L-1-F-0L2H-V1N-S1	542 242	VPPM-6F-L-1-F-0L2H-A4N-S1	
	0.06 ... 6	542 240	VPPM-6F-L-1-F-0L6H-V1N-S1	542 243	VPPM-6F-L-1-F-0L6H-A4N-S1	
	0.1 ... 10	542 241	VPPM-6F-L-1-F-0L10H-V1N-S1	542 244	VPPM-6F-L-1-F-0L10H-A4N-S1	



Note

Further variants can be ordered using the modular system.

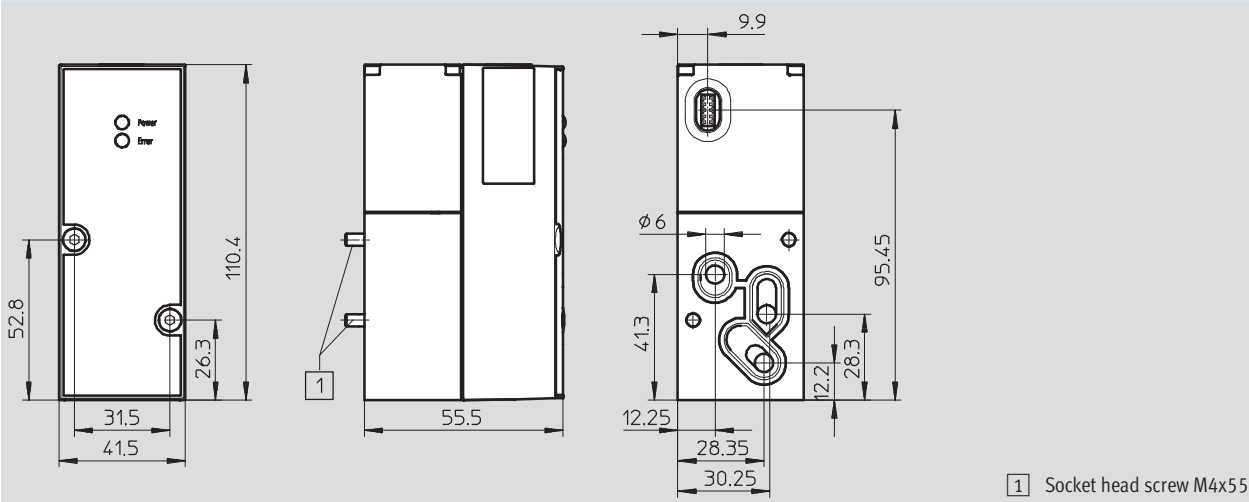
→ 16

VPPM for MPA fieldbus variant must be ordered together with the valve terminal.

Dimensions

Download CAD data → www.festo.com

VPPM for valve terminal MPA



Proportional pressure regulators VPPM

Ordering data – Modular products

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Mandatory data →

Module No.	Design	Nominal diameter	Valve type	Dynamic response	Valve mode	Type of connection
543 432	VPPM	6	L F	L	1	G18 F
Order example						
543 432	VPPM	- 6	F	- L	- 1	- F

Ordering table					
Size	6	Condi- tions	Code	Enter code	
M Module No.	543 432				
Design	Modular pressure regulator		VPPM		VPPM
Nominal diameter	6		-6		-6
Valve type	In-line	[1]	L		
	Flanged valve	[2]	F		
Dynamic response	Low dynamic response (pilot-actuated, soft-sealing)		-L		-L
Valve mode	3/2-way valve, normally closed		-1		-1
Type of connection	G1/8 thread		-G18		
	Flange/sub-base		-F		

[1] L Only with connection type G18 (G1/8 thread)

[2] F Only with connection type F (flange/sub-base)

Transfer order code

543 432	VPPM	- 6		- L	- 1	-	
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Proportional pressure regulators VPPM

Ordering data – Modular products

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→ [M] Mandatory data					[O] Options	
Pressure regulation range	Alternative lower pressure regulation range	Alternative upper pressure regulation range	Setpoint specification	Switching output	Overall accuracy	Operator unit
0L2H 0L6H 0L10H	0.1 ... 10L	0.1 ... 10H	V1 A4	P N	S1	C1
-	6.5L	7.1H	- A4	P	- S1	C1

Ordering table					
Size	6	Condi- tions	Code		Enter code
↓ [M]	Pressure regulation range	0 ... 2 bar	-0L2H		
		0 ... 6 bar	-0L6H		
		0 ... 10 bar	-0L10H		
	Alternative lower pressure regulation range	0.1 ... 10 bar	[3] -...L		
	Alternative upper pressure regulation range	0.1 ... 10 bar	[4] ...H		
	Setpoint specification	Voltage (standard 0 ... 10 V)	-V1		
		Current (standard 4 ... 20 mA)	-A4		
	Switching output	Positive switching	P		
		Negative switching	N		
[O]	Overall accuracy	1%	-S1		
	Operator unit	With LCD, pressure unit variable	C1		

[3] ...L Not with pressure regulation range (0L2H, 0L6H, 0L10H).
Must always be less than alternative upper pressure regulation range H

[4] ...H Not with pressure regulation range (0L2H, 0L6H, 0L10H).
Must always be greater than alternative lower pressure regulation range L

Transfer order code

- - -

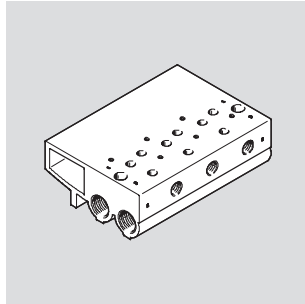
Proportional pressure regulators VPPM

Accessories

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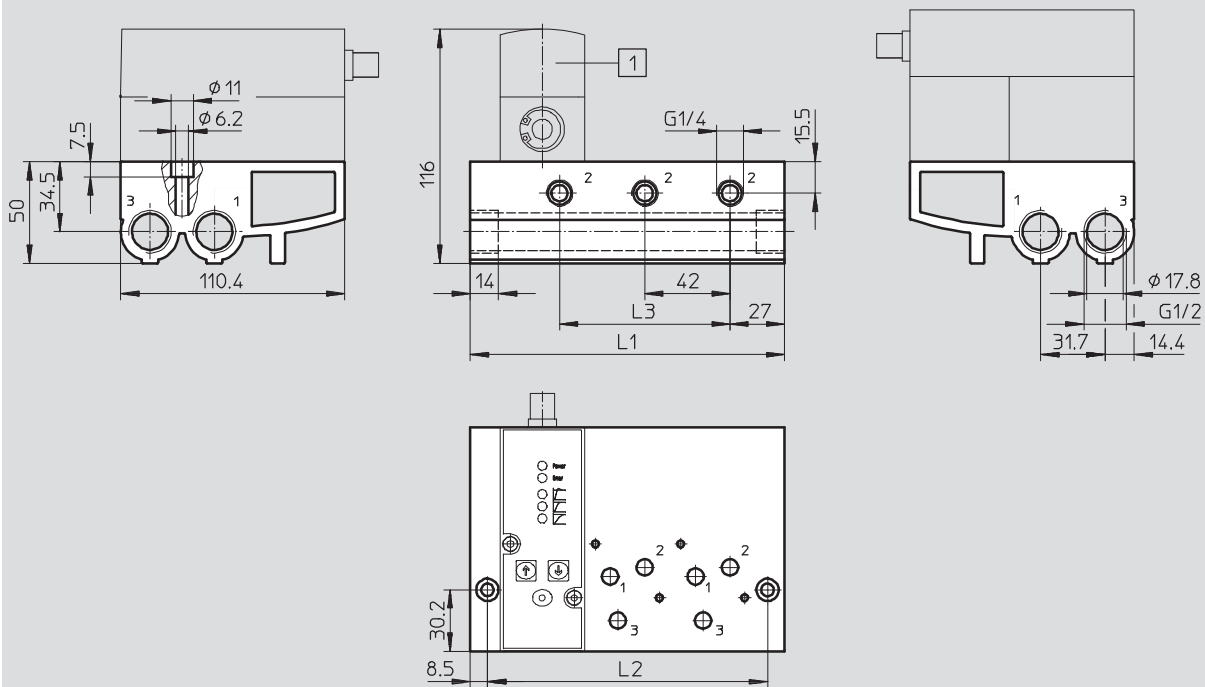
Sub-base VABM-P1

Material:
Wrought aluminium alloy



Dimensions

Download CAD data → www.festo.com



1 Proportional pressure regulator
VPPM

Dimensions and ordering data							
Valve positions	L1	L2	L3	Weight [g]	CRC ¹⁾	Part No.	Type
2	113	96	42	900	2	542 252	VABM-P1-SF-G18-2-P3
3	155	138	84	1,230	2	542 253	VABM-P1-SF-G18-3-P3
4	197	180	126	1,565	2	542 254	VABM-P1-SF-G18-4-P3

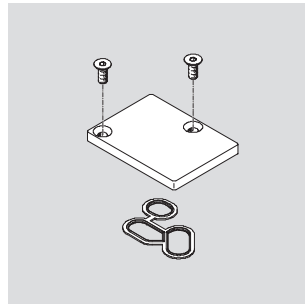
1) Corrosion resistance class 2 as per Festo standard 940 070
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Proportional pressure regulators VPPM

Accessories

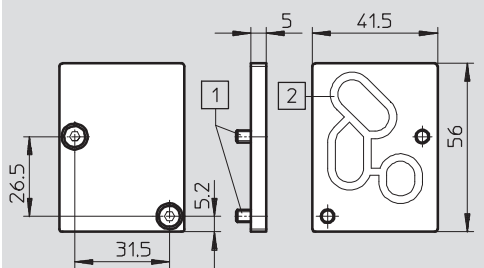
Blanking plate VABB-P1

Material:
Wrought aluminium alloy, NBR, steel



Dimensions

Download CAD data → www.festo.com



1 Countersunk screw M4x10

2 Seal VMPA- ...

Ordering data

Weight [g]	CRC	Part No.	Type
35	1 ¹⁾	558 350	VABB-P1

1) Corrosion resistance class 1 as per Festo standard 940 070
Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Proportional pressure regulators VPPM

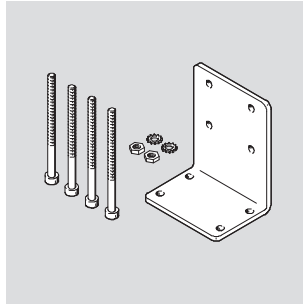
Accessories

FESTO

Mounting bracket VAME-P1-A

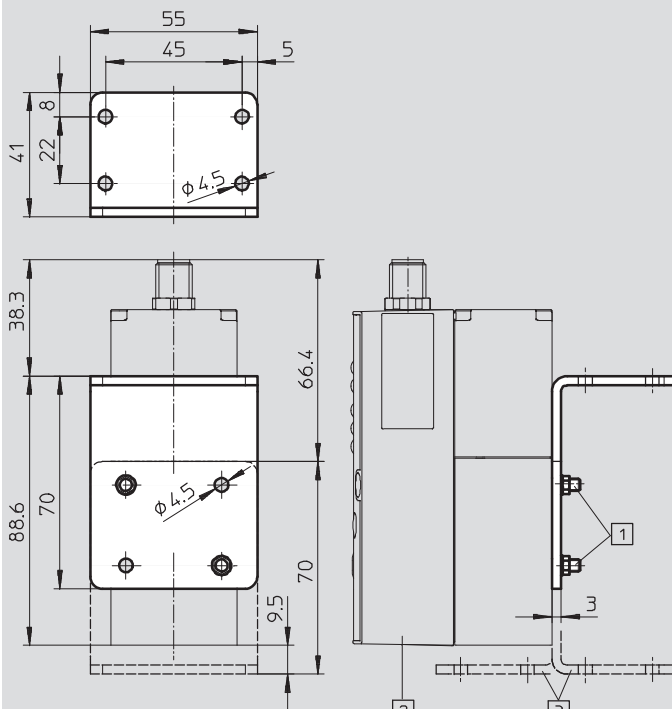
Material:

Wrought aluminium alloy, steel



Dimensions

Download CAD data → www.festo.com



1 Socket head screw M4

2 Proportional pressure regulator VPPM

3 Mounting bracket can be reversed if required

Ordering data			
Weight [g]	CRC	Part No.	Type
71	1 ¹⁾	542 251	VAME-P1-A

1) Corrosion resistance class 1 as per Festo standard 940 070
Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

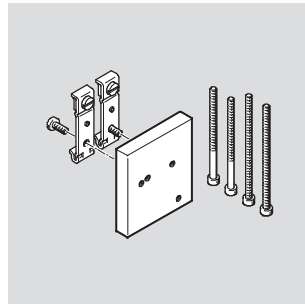
Proportional pressure regulators VPPM

Accessories

H-rail mounting VAME-P1-T

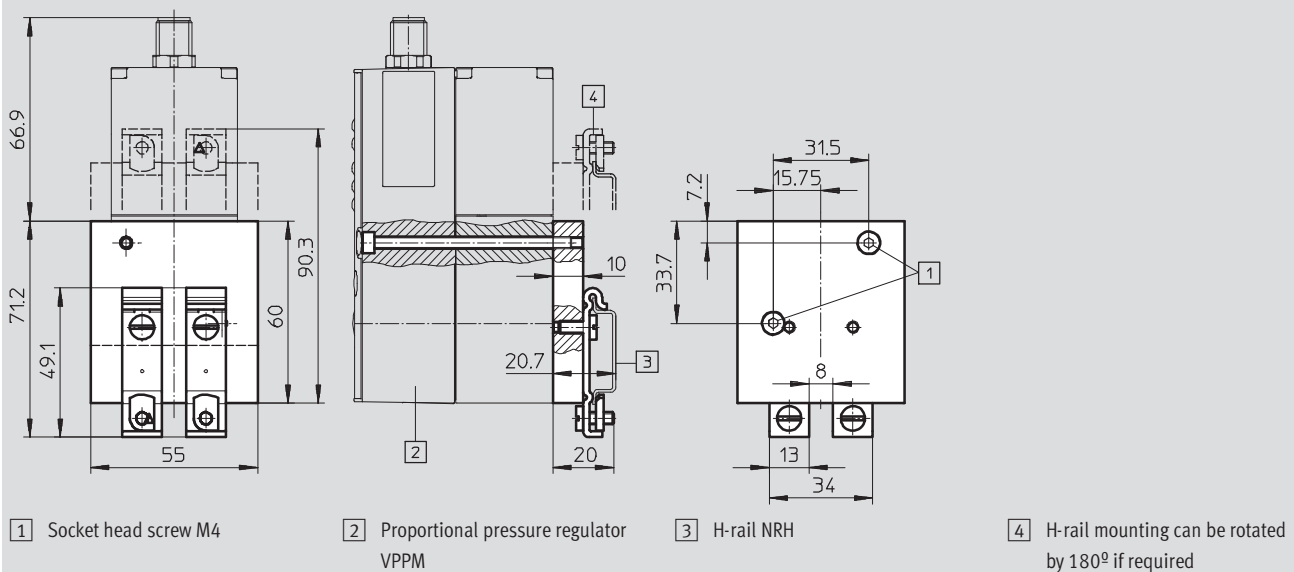
Material:

Wrought aluminium alloy, steel



Dimensions

Download CAD data → www.festo.com



Ordering data			
Weight	CRC	Part No.	Type
[g]			
150	1 ¹⁾	542 255	VAME-P1-T

1) Corrosion resistance class 1 as per Festo standard 940 070

Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

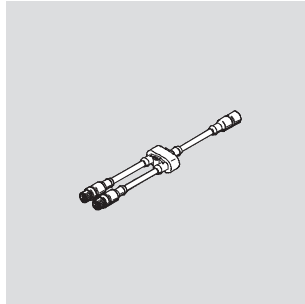
Proportional pressure regulators VPPM

Accessories

FESTO

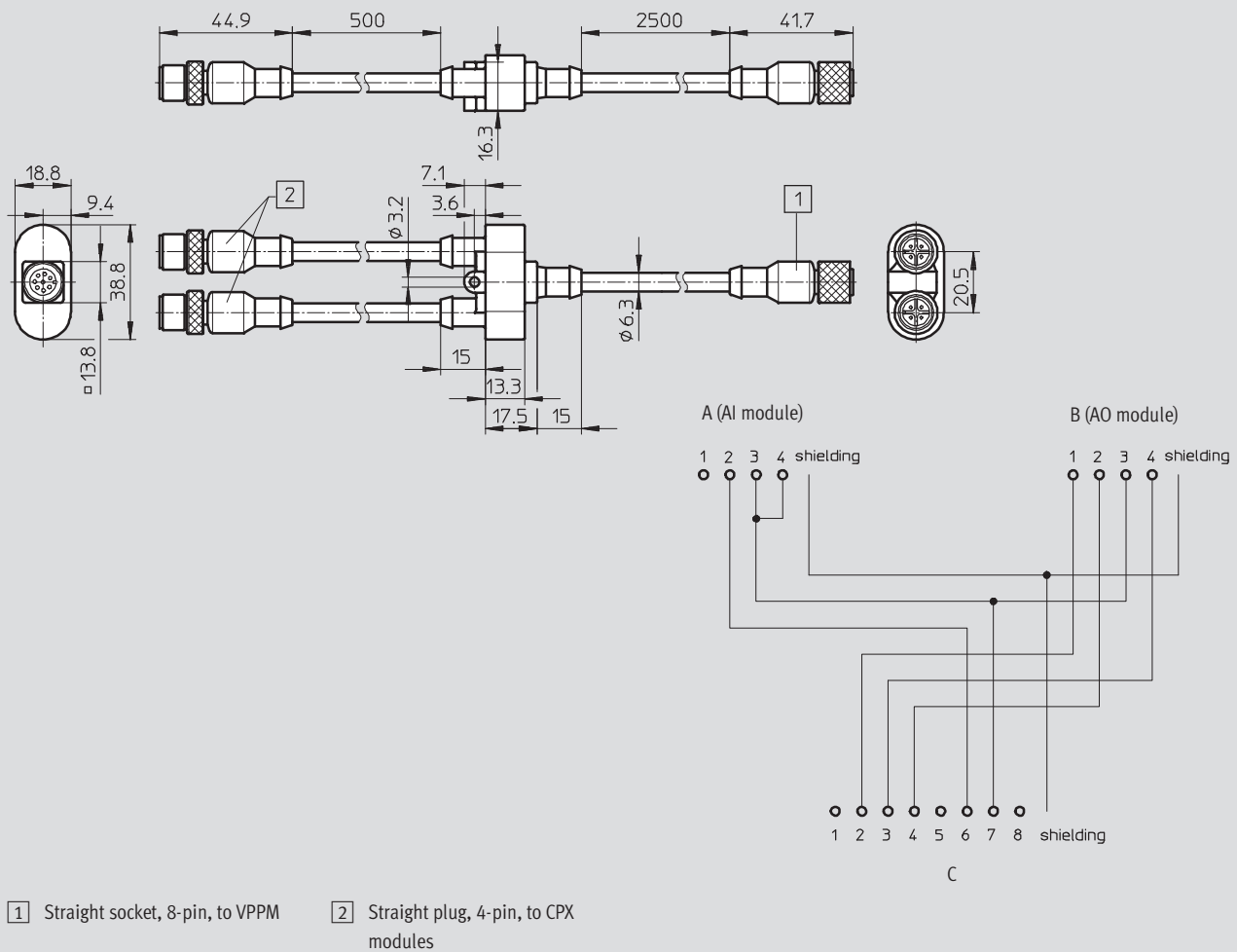
Plug socket with cable NEBV-M12G8-KD-3-M12G4

For connecting the VPPM with the
analogue input and output modules
of the controller CPX.



Dimensions and pin allocation

Download CAD data → www.festo.com



Proportional pressure regulators VPPM

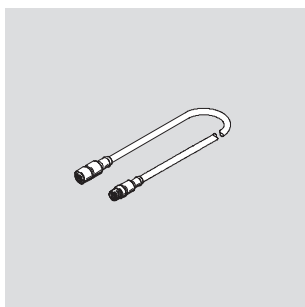
Accessories

Plug socket with cable

NEBV-M12G8-K-2-M12G4

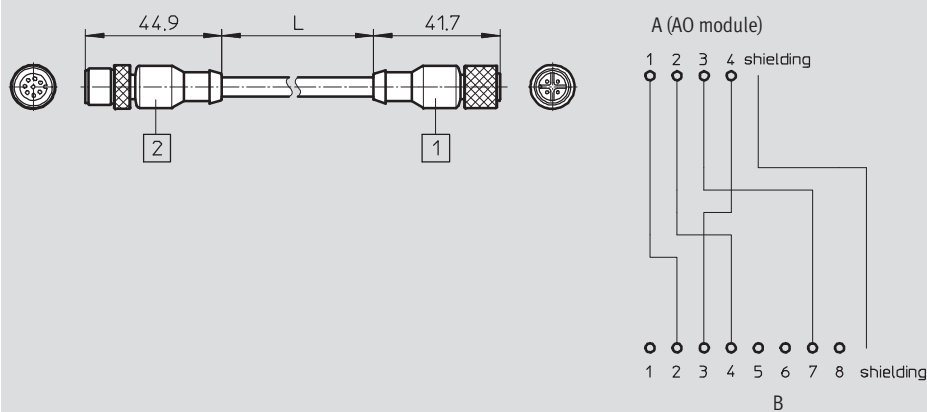
NEBV-M12G8-K-5-M12G4

For connecting the VPPM with the analogue output modules of the controller CPX.







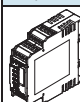
Dimensions and pin allocation

Download CAD data → www.festo.com



Type	2	1	L1
NEBV-M12G8-K-2-M12G4	Straight socket, M12, 8-pin to VPPM	Straight plug, M12, 4-pin to CPX module	2 m
NEBV-M12G8-K-5-M12G4			5 m

Ordering data

	Description	Cable length [m]	Part No.	Type
Plug socket with cable		Technical data → Internet: plug socket with cable		
	Straight socket, 8-pin, M12	2	525 616	SIM-M12-8GD-2-PU
		5	525 618	SIM-M12-8GD-5-PU
	Angled socket, 8-pin, M12	2	542 256	NEBU-M12W8-2-N-LE8
		5	542 257	NEBU-M12W8-5-N-LE8
	One straight socket, 8-pin, and one straight plug, 4-pin	2	553 575	NEBV-M12G8-K-2-M12G4
		5	553 576	NEBV-M12G8-K-5-M12G4
	One straight socket, 8-pin, and two straight plugs, 4-pin	–	547 888	NEBV-M12G8-KD-3-M12G4
Setpoint module		Technical data → Internet: mpz		
	Generation of 6+1 analogue setpoint values	–	546 224	MPZ-1-24DC-SGH-6-SW5