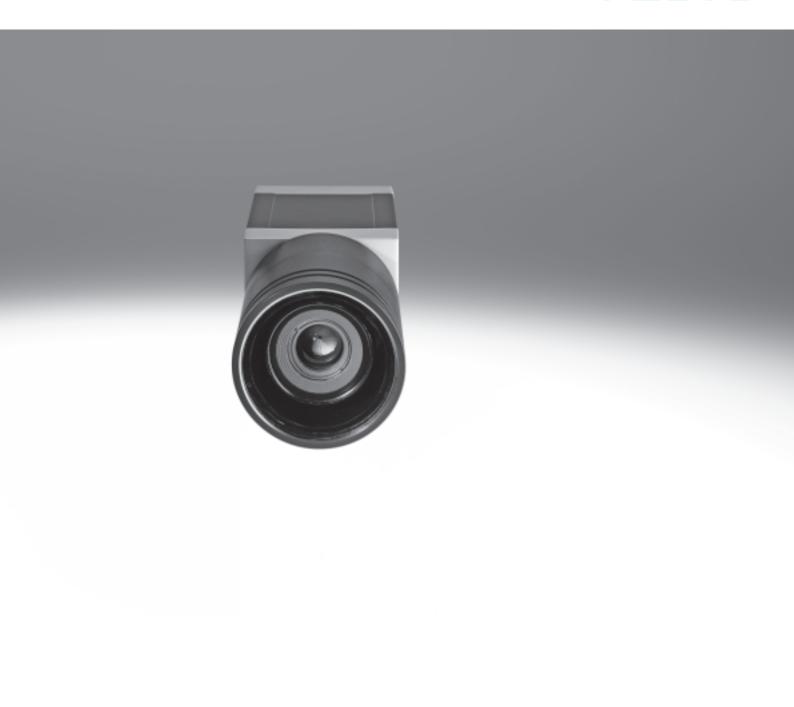
Compact Vision System SBOC-M/SBOI-M

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Compact Vision System SBOC-M/SBOI-M

Key features

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Problem description

Modern automation systems are for the most part designed for high production speeds which the human eye has trouble following. Disadvantage of this high speed: Fitters and service employees cannot detect errors in the motion sequence and their causes straight away. It is also becoming increasingly difficult to set the system parameters to their optimum values.

Typical applications

Mobile deployment of the high-speed camera for service and commissioning to increase the productivity and availability of automation systems

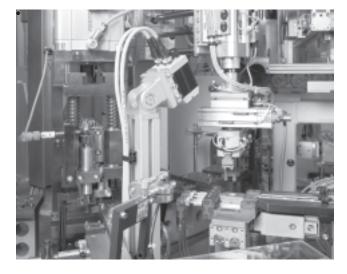
Stationary mounting of the high-

availability of automation systems

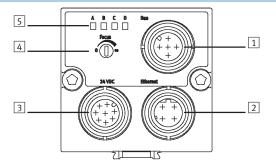
speed camera to increase the

- Cycle time reduction through pinpointing of idle periods in motion sequences
- Optimum harmonisation of the travel times of individual axes in multi-axis systems, localisation of critical movements
- Time-synchronised visualisation of movement processes from several sides on a PC for greater ease of handling
- Localisation of unwanted vibrations which have a negative effect on the repetition accuracy of movement processes and can cause premature material fatigue
 - Continuous recording of processes in the ring buffer of the camera
 - If a fault occurs, recording is stopped by an external signal.
 The case history of the fault is then stored in the camera, thus permitting an analysis of the cause





Interfaces



- 1 Bus connection
- 2 Ethernet connection
- 3 Power supply and inputs/outputs
- 4 Adjusting screw for focus
- 5 Status LEDs:
 - A Operating system
 - B Ethernet traffic
 - C Recording
 - D Recording status

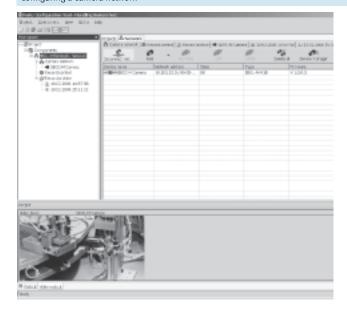
Compact Vision System SBOC-M/SBOI-M



Key features

FCT software with SBO.. Network plug-in

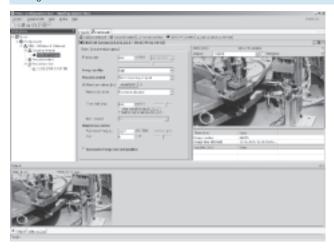
Configuring a camera network



The "SBO..-M Network" is a plug-in for the Festo configuration tool (FCT for short). It provides the following functions:

- Configuration and commissioning of a camera network with any desired number of Compact Vision Systems of the type SBOC-M or SBOI-M
- Creation of time-synchronised recordings using all devices in the camera network in order to record a scene from various angles, for example

Setting the camera



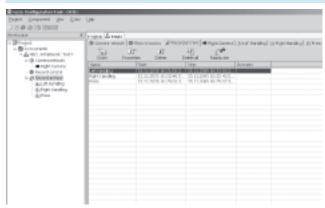
Using the live pictures from the camera, the lens can be set and parameters such as exposure time, frames per second, recording duration and picture quality, for example, adjusted.

With the parameters you can also define what is to happen when a trigger signal (edge change of an external 24 V signal) occurs:

- Start the recording
- Stop the recording
- Record only one picture

Time delays between trigger signal and start of recording or stop recording as well as recording several films or pictures in the camera memory (multi-recording) can also be determined in a user-friendly manner.

Recording control

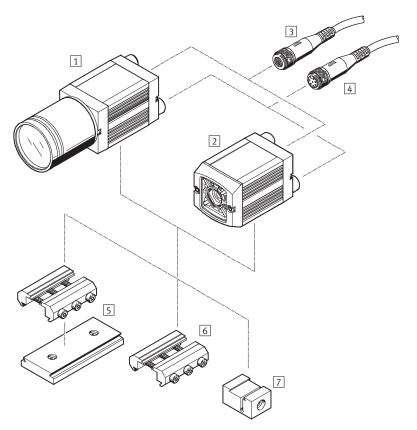


Recording can be started once the camera has been set up. You can choose whether the camera should wait for the occurrence of an external trigger condition, start recording directly following initialisation or store the pictures sent via Ethernet on a PC without buffering them in the camera. The PC can be removed once recording has been started in "Wait for trigger"

signal" mode. The camera operates automatically and waits for the trigger condition to occur. Recorded sequences are stored in the internal memory of the respective camera and can be transmitted to the FCT software once a connection has been re-established with a PC. The sequences are archived and can be analysed on the PC.

Compact Vision System SBOC-M/SBOI-M Peripherals overview

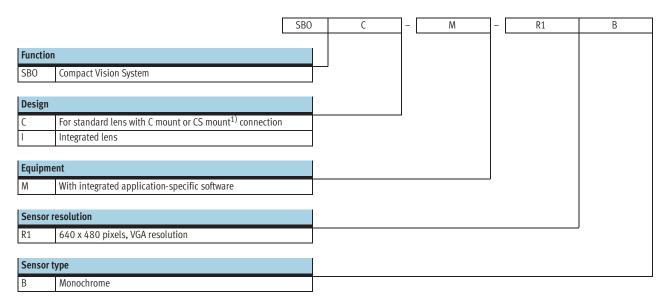




Accessories	Brief description	→ Page/Internet	
Compact Vision System			
1 SBOC-M-R1B	For standard lens with C mount connection	6	
2 SBOI-M-R1B	With integrated lens and light		
- SBOA-M-SYSTAINER	Systainer with Compact Vision System SBOC-M-R1B and an extensive range of accessories	9	
Cable with socket	Tea	T-	
3 SBOA-K30E-M12S	Ethernet diagnostic cable	9	
4 SIM-M12-8GDPU	For supplying the operating voltage		
Lens			
- SBOL-12	Focal distance 12 mm	9	
- SBOL-25	Focal distance 25 mm		
M. C.			
Mounting components			
5 Adapter kit SBOA-HMSV-39	With screw-on adapter plate	8	
6 Adapter kit SBOA-HMSV-40	6 Adapter kit SBOA-HMSV-40 Without screw-on adapter plate		
7 Adapter kit SBOA-HMSV-41	With female thread G1/4 for mounting on commercially available tripods		
- Adapter SBOL-C-5	5 mm spacer ring (CS mount to C mount)	9	

Compact Vision System SBOC-M/SBOI-M Type codes





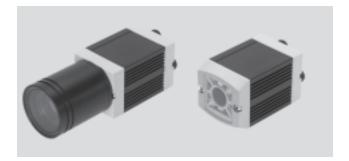
¹⁾ CS mount without protective tube.

Compact Vision System SBOC-M/SBOI-M Technical data









General technical data				
Туре		SBOC-M	SBOI-M	
Sensor resolution	[pixels]	640x480		
Exposure time	[ms]	0.04 1,000		
Frame rate (full image)	[fps]	185		
Sensor type Monochrome				
Lens mounting		C mount Integrated lens		
		CS mount ¹⁾		
Operating distance	[mm]	Dependent on the lens selected	22 1,000	
Field of vision	[mm]	Dependent on the lens selected	14x10 520x390	

¹⁾ Without protective tube.

Electrical data			
Туре		SBOC-M	SBOI-M
Nominal operating voltage	[V DC]	24	
Permissible voltage fluctuations	[%]	±10	
Current consumption	[mA]	120	
with load-free outputs			
Max. residual current	[A]	1.5 at the 24 V outputs	
Protection class		IP65, IP67 ¹⁾	IP65, IP67
Ethernet interface			
Bus interface		IEEE802.3U (100BaseT)	
Connection technology		Plug M12	
Transmission speed	[Mbps]	100	
Supported protocols		TCP/IP	

¹⁾ Only in combination with protective tube (included in scope of delivery).

Operating and environmental co	nditions	
Ambient temperature	[°C]	−10 +50
Storage temperature	[°C]	-10 +60
Ambient conditions		Screened from extreme external light sources
		Cleanest possible ambient air
CE mark		To EU EMC Directive
Certification		c UL us - Recognized (OL)
		C-Tick

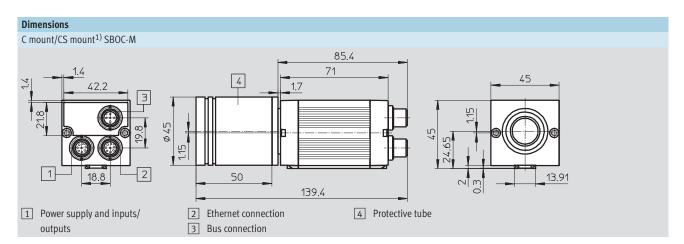
Compact Vision System SBOC-M/SBOI-M Technical data

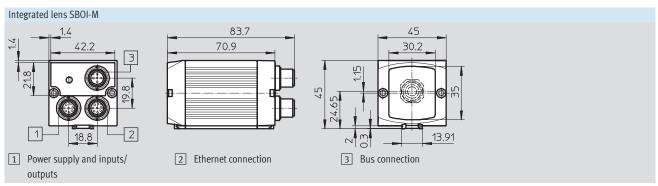


Materials	
Housing	Anodised aluminium
Cap	Acrylic butadiene styrene, glass fibre reinforced
Note on materials	Free of copper and PTFE
	RoHS-compliant

Weight [g]				
Lens mounting	C mount/CS mount ¹⁾	Integrated lens		
Туре	SBOC-M	SBOI-M		
Compact Vision System	182	184		

1) CS mount without protective tube.





1) CS mount without protective tube.

Ordering data		
	Part No.	Туре
[F + 1 11 11 C + CC + 11 11	F / 4 200	CDOC M D4D
For standard lens with C mount or CS mount ¹⁾ connection	541 398	SBOC-M-R1B

1) CS mount without protective tube.

Compact Vision System SBOC-M/SBOI-MAccessories

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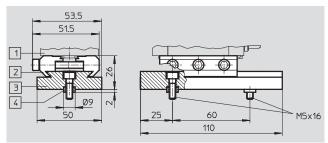
Adapter kit SBOA-HMSV-39

with screw-on adapter plate

Material:

Wrought aluminium alloy, anodised





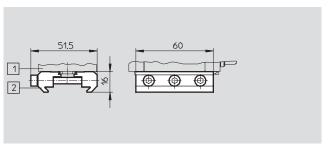
Ordering data		
	Part No.	Туре
Adapter kit	541 599	SBOA-HMSV-39

Adapter kit SBOA-HMSV-40

without screw-on adapter plate

Wrought aluminium alloy, anodised





Ordering data		
	Part No.	Туре
Adapter kit	541 600	SBOA-HMSV-40

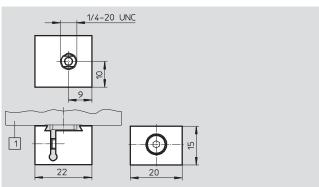
Adapter kit SBOA-HMSV-41

with female thread G1/4 for mounting on commercially available tripods

Material:

Wrought aluminium alloy, anodised





Ordering data		
	Part No.	Туре
Adapter kit	542 140	SBOA-HMSV-41

Compact Vision System SBOC-M/SBOI-MAccessories

FESTO

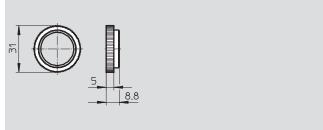
Adapter SBOL-C-5

5 mm spacer ring (CS mount to C mount)

Material:

Wrought aluminium alloy, anodised





Ordering data		
	Part No.	Туре
Adapter	541 601	SBOL-C-5

Systainer with Compact Vision System SBOA-M-SYSTAINER

- Camera SBOC-M-R1B
- Mounting kit for tripod
- Zoom lens (10 40 mm)
- Plug-type power supply unit incl. trigger button
- Extension cable for triggering button
- Manual cable drum

- M12 to RJ45 Ethernet cable
- Ethernet crossover patch cable
- RJ45 coupling
- 1,000 W light
- 2 tripods (one each for camera and
- FCT configuration software
- Documentation package



Ordering data		
	Part No.	Туре
Systainer with Compact Vision System SBOC-M-R1B and accessories	543 408	SBOA-M-SYSTAINER

Ordering data – Lens							
	Brief description	Focal distance [mm]	Part No.	Туре			
	C mount with fixed focal distance	12	549 132	SBOL-12			
		25	549 133	SBOL-25			

Ordering data - Cables M12x1 Technical data → Internet: sim, soba							
	Assembly	Use	Connection	Cable length [m]	Part No.	Туре	
Straight socket							
	Union nut M12x1	Operating voltage supply	8-pin	2	525 616	SIM-M12-8GD-2-PU	
1				5	525 618	SIM-M12-8GD-5-PU	
CONT	Union nut M12x1	Ethernet diagnostic cable	4-pin, d-coded	3	542 139	SBOA-K30E-M12S	

Compact Vision System SBOC-M/SBOI-M Accessories



Ordering data – Documentation						
	Brief description	Language	Part No.	Туре		
	Description User documentation in paper form is not included in the	German	542 122	P.BE-SBO-M-DE		
	scope of delivery of the camera system.	English	542 123	P.BE-SBO-M-EN		
8	Documentation package	German	542 121	P.BE-SBO-M-UDOK		
	The user documentation on CD-ROM is included in the scope	English				
	of delivery of the Compact Vision System.					
	Configuration software	German	539 622	P.SW-FCT		
	The FCT (Festo configuration tool) configuration software on	English				
	CD-ROM is included in the scope of delivery of the Compact	French				
	Vision System.					