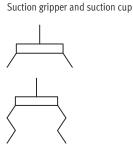
Suction grippers





Suction grippers Key features

Product overview



Festo vacuum suction grippers offer outstanding functionality and quality. An extensive range of modular suction cups in different shapes, materials and sizes, plus a wide selection of suction cup holders, angle and height compensators and filters within the

modular suction gripper system, provide users with a huge range of possible combinations for a wide variety of applications.

Suction gripper ESG → 6 Modular products with over 2000 variants • The ideal solution for the transport • Choose from: • Wide range of variants of workpieces of different weights, - 15 suction cup diameters • A suitable solution for every task surfaces and shapes - 5 different materials - including • Wide range to suit applications antistatic types with various temperature ranges - 5 suction cup shapes and workpiece surfaces - Various suction cup holders • Suction cups made from silicone - Optional accessories (filters and are approved for use in the food angle compensators) industry Suction grippers made from individual components Suction grippers as a complete solution Suction cup holder ESH Suction gripper ESG Angle compensator ESWA (optional) Filter ESF (optional) Suction cup ESS Suction cup ESV (optional)

Suction grippers Key features

Suction cups VAS/VASB

Sturdy and reliable

- The ideal solution for the transport of workpieces of different weights, surfaces and shapes
- Choose from:
- 12 suction cup diameters - 2 suction cup shapes: round and
- bellows design
- 3 suction cup materials: nitrile rubber, polyurethane and silicone for use in a wide variety of applications
- Wide range to suit applications with various temperature ranges and workpiece surfaces
- Suction cups made from silicone are approved for use in the food industry
- All tubing connector sizes correspond to a holder size







FESTO

Technical data → Internet: vas

Suction grippers

Key features

At a glance

The Festo suction gripper range offers a wide variety of possible combinations with a modular product system containing more than 2000 variants.

Choose from:

- 2 suction cup shapes:
 - Round, 15 different diametersOval, 11 different diameters
- 6 suction cup designs
- 6 different suction cup materials
- Various suction cup holders:
 With and without height compensators
- With different tubing connectors:
 Push-in fitting, barbed fitting, or
- threaded • Optional accessories: Filters and
- angle compensators

Even extremely small workpieces, e.g. in the electronics industry, can be accurately and gently transported. Additionally, all components included in the modular range are easily and quickly interchangeable in the event that requirements change.

Suction grippers can be ordered complete, or as individual components.

Cost savings thanks to:

- Modular range
- The handy suction cup can be replaced easily (wearing part)
- Reduced warehousing
- Long service life
- Low investment costs
- Large range including industryrelated solutions

The complete solution

The suction gripper ESG comes already assembled to meet your specific requirements and is ready to use. The suction cup shape and dimensions together form a part number. You can then expand this part number to form a personalised type code by adding your own choice of suction cup material, holder type, tubing connector and accessories.

Your benefits:

With just one part number and type code you can order your own complete suction gripper system.



The individual components

If, for instance, you have to handle a different workpiece surface finish, all you need to do is add the right suction cup.

Suction cup holder ESH

The area of application determines which is the right suction cup holder to use.

The suction cup or accessories are attached directly to the suction cup holder.

- 6 holder sizes
- 8 holder types
- 3 tubing connectors

Technical data 🗲 Internet: esh

By adding individual components you

can create new areas of application

for your suction gripper ESG.



Your benefits:

Suction cup with mounting ESS

The suction cup consists of the suction cup itself, plus the support plate with mounting. Here too, the area of application of the suction gripper determines which is the right suction cup to use.

- 6 connection sizes: a tubing connector for every holder size
- 2 suction cup shapes
- 6 suction cup designs
- 6 suction cup materials

Technical data → Internet: ess

Technical data → Internet: eswa



Accessories Filter ESF

• For protecting vacuum generators from contamination or damage

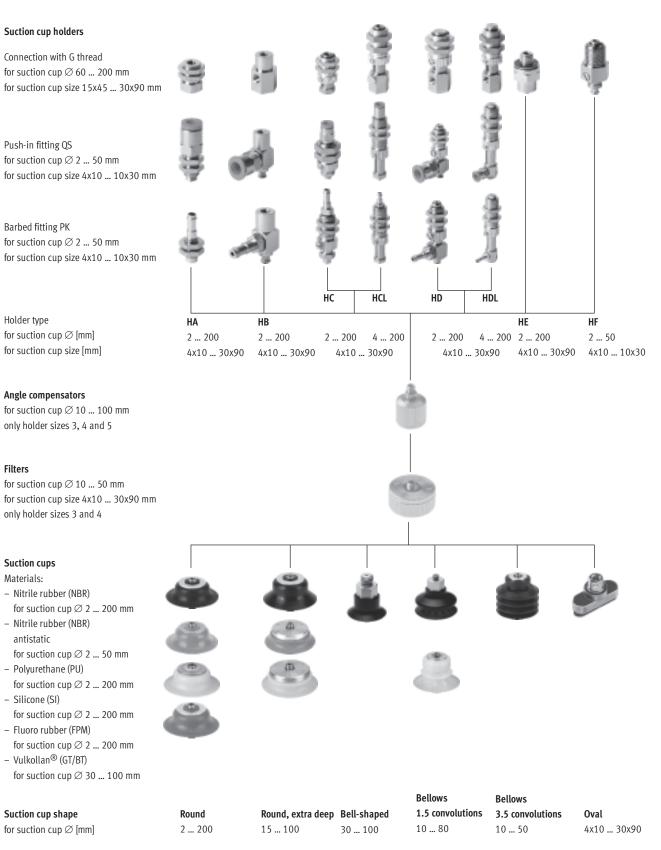


- Angle compensator ESWA
- The angle compensator ensures maximum suction cup grip for workpieces with sloping surfaces.



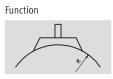
Suction grippers

Product range overview



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- Temperature range -30 ... +200 °C

Suction cup type: • Standard, round



General technical data – Suction cup											
Suction cup \varnothing	Suction cup connection	Effective suction cup \varnothing	Breakaway force at -0.7 bar	Suction cup volume ²⁾	Min. radius R ³⁾ of workpiece	Weight					
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[g]					
Standard, round											
2	3 ¹⁾	1.4	0.1	0.002	10	0.1					
4	3 ¹⁾	3.3	0.4	0.008	10	0.1					

1) Is plugged onto or into the suction cup

Volume to be evacuated
 Minimum arc radius of the workpiece to be gripped

Material types – Suction cup										
Material	Ν	U	S	F	NA					
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5	50 ±5					
Material	Nitrile rubber	Polyurethane	Silicone		Nitrile rubber, antistatic					
	Free of copper, PTFE and silicone									
Colour	Black	Blue	Transparent	Grey	Black with white dot					

Ambient conditions – Suction cup										
Material		Ν	U	S	F	NA				
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200	-10 +70				
Corrosion resistance	CRC ¹⁾	1								

1) Corrosion resistance class 1 according to Festo standard 940 070

Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Suction cup ho	lder size 1				
Holder type HA			Vacuum port 1		
				QS4	PK-3
1	1	Mounting thread 2		M6x0.75	M5x0.5
E A A A A A A A A A A A A A A A A A A A	峊	Max. tightening torque	[Nm]	3	2
	H	Suction cup connection 3	[mm]	3	3
		Temperature range	[°C]	0 +60	-10 +60
2	₩ P	Materials		Steel, polyacetate, nitrile rubber	Steel
	З	Weight	[g]	6	3
З					

Holder type HB			Vacuum port 1		
				QS4	РК-3
2	2	Mounting thread 2		M3x0.5	M3x0.5
		Suction cup connection 3	[mm]	3	3
		Temperature range	[°C]	0 +60	-10 +60
	│╎ ┟ <u></u> ╧╧╧╝	Materials		Steel, polyacetate, nitrile rubber	Steel
		Weight	[g]	5	4
	Ξ				

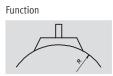
Holder type HC				Vacuum port 1	
				QS4	РК-3
1	1	Mounting thread 2		M12x1	M8x0.75
E E	₼	Max. tightening torque	[Nm]	14	3.5
	<u>A</u>	Suction cup connection 3	[mm]	3	3
		Height compensation	[mm]	3	3
		Max. spring force	[N]	0.1	0.1
L L		Temperature range	[°C]	0 +60	-10 +60
3		Materials		Steel, polyacetate, nitrile rubber	Steel
	3	Weight	[g]	17	8

Holder type HCL	Holder type HCL			Vacuum port 1		
				QS4	РК-3	
1	1	Mounting thread 2		M12x1	M12x1	
E FR	峊	Max. tightening torque	[Nm]	14	14	
		Suction cup connection 3	[mm]	3	3	
		Height compensation	[mm]	10	10	
		Max. spring force	[N]	0.1	0.1	
		Temperature range	[°C]	0 +60	-10 +60	
		Materials		Steel, polyacetate, nitrile rubber	Steel	
		Weight	[g]	20	19	
3	3					

Holder type HD			Vacuum port 1 QS4	РК-3
A A	Mounting thread 2		M8x0.75	M8x0.75
	Max. tightening torque	[Nm]	3.5	3.5
	Suction cup connection 3	[mm]	3	3
	Height compensation	[mm]	3	3
	Max. spring force	[N]	0.1	0.1
3 3	Temperature range	[°C]	0 +60	-10 +60
	Materials		Steel, polyacetate, nitrile rubber	Steel
	Weight	[g]	13	11

Suction cup holder size 1					
Holder type HDL			Vacuum port 1		
			QS4	PK-3	
jan jan	Mounting thread 2		M12x1	M12x1	
	Max. tightening torque	[Nm]	14	14	
	Suction cup connection 3	[mm]	3	3	
└┰┼┰ [┲] └┰┼┰₿	Height compensation	[mm]	10	10	
	Max. spring force	[N]	0.1	0.1	
	1 Temperature range	[°C]	0 +60	-10 +60	
	Materials		Steel, polyacetate, nitrile rubber	Steel	
Э З	Weight	[g]	29	28	
Holder type HE			Vacuum port 1		
			Direct		
1	Mounting thread 2		M3x0.5		
2	Max. tightening torque	[Nm]	0.7		
	Suction cup connection 3	[mm]	3		
	Temperature range	[°C]	-10 +60		
3	Materials		Steel, polyacetate		
	Weight	[g]	1		
Holder type HF			Vacuum port 1		
			Direct		
1	Mounting thread 2		M10x1		
<u> </u>	Max. tightening torque	[Nm]	7		
2	Suction cup connection 3	[mm]	3		
	Height compensation	[mm]	2.6		
	Min. spring force	[N]	2		
┕┯╧┯┛	Max. spring force	[N]	4		
	Temperature range	[°C]	-10 +60		
З	Materials		Steel, polyacetate, nitrile rubber		
—	Weight	[g]	14		

- 1



-Temperature range -30 ... +200 °C

Suction cup type:

• Standard, round



General technical da	General technical data – Suction cup											
Suction cup \varnothing	Suction cup connection	Effective suction cup \varnothing	Breakaway force at -0.7 bar	Suction cup volume ²⁾	Min. radius R ³⁾ of workpiece	Weight						
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[g]						
Standard, round												
6	4 ¹⁾	5.2	1.1	0.015	15	0.2						
8	4 ¹⁾	7.2	2.3	0.030	20	0.2						

Is plugged onto or into the suction cup
 Volume to be evacuated
 Minimum arc radius of the workpiece to be gripped

Material types – Suction cup										
Material	Ν	U	S	F	NA					
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5	50 ±5					
Material	Nitrile rubber	Polyurethane	Silicone	Fluoro rubber	Nitrile rubber, antistatic					
	Free of copper, PTFE and silicone									
Colour	Black	Blue	Transparent	Grey	Black with white dot					

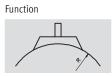
Ambient conditions – Suction cup										
Material		Ν	U	S	F	NA				
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200	-10 +70				
Corrosion resistance	CRC ¹⁾	1								

1) Corrosion resistance class 1 according to Festo standard 940 070

Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

Suction cup holder	size 2				
Holder type HA				Vacuum port 1	
				QS6	PK-4
1	1	Mounting thread 2		M10x1	M8x0.75
Ē	— —	Max. tightening torque	[Nm]	7	3.5
┟┯┿┯┪	Ш	Suction cup connection 3	[mm]	4	4
	ЦЦ	Temperature range	[°C]	0 +60	-10 +60
		Materials		Steel, polyacetate, nitrile rubber	Steel
		Weight	[g]	12	7
3	3				
Holder type HB				Vacuum port 1	
notael type no				QS6	PK-4
2	2	Mounting thread 2		M4x0.7	M4x0.7
		Suction cup connection 3	[mm]	4	4
		Temperature range	[°C]	0 +60	-10 +60
		Materials		Steel, polyacetate, nitrile rubber	Steel
	Ť	Weight	[g]	13	11
3	3	_			
Holder type HC				Vacuum port 1	
				QS6	PK-4
		Mounting thread 2		M12x1	M8x0.75
1	1	Max. tightening torque	[Nm]	14	3.5
	Щ	Suction cup connection 3	[mm]	4	4
_ لللل	曲	Height compensation	[mm]	3	3
	2 ====	Max. spring force	[N]	0.1	0.1
		Temperature range	[°C]	0 +60	-10 +60
Ψ	<u>₩</u>	Materials	[]	Steel, polyacetate, nitrile rubber	Steel
3	3	Weight	[g]	18	8
Holder type HCL				Vacuum port 1	
				QS6	PK-4
1	1	Mounting thread 2		M12x1	M12x1
Ē	Ĥ	Max. tightening torque	[Nm]	14	14
	Щ	Suction cup connection 3	[mm]	4	4
┟┞┊╤┓		Height compensation	[mm]	10	10
2		Max. spring force	[N]	0.1	0.1
		Temperature range	[°C]	0 +60	-10 +60
		Materials	1	Steel, polyacetate, nitrile rubber	Steel
Ŧ	Ψ	Weight	[g]	20	19
3	3	Weight	151	20	17
Holder type HD				Vacuum port 1	
inder openio				QS6	PK-3
đ	ф.	Mounting thread 2		M8x0.75	M8x0.75
		Max. tightening torque	[Nm]	3.5	3.5
□₩ _		Suction cup connection 3	[mm]	4	4
	Lite I	Height compensation	[mm]	3	3
		Max. spring force	[N]	0.1	0.1
Ē	Ē				
Э	З		. ~1		
			[g]		
3	3	Temperature range Materials Weight	[°C] [g]	0 +60Steel, polyacetate, nitrile rubber15	-10 +60 Steel 12

Suction cup holder size 2					
Holder type HDL			Vacuum port 1		
			QS6	РК-3	
	Mounting thread 2		M12x1	M12x1	
	Max. tightening torque	[Nm]	14	14	
	Suction cup connection 3	[mm]	4	4	
	Height compensation	[mm]	10	10	
	Max. spring force	[N]	0.1	0.1	
	Temperature range	[°C]	0 +60	-10 +60	
	Materials		Steel, polyacetate, nitrile rubber	Steel	
3 3	Weight	[g]	33	32	
			l	l	
Holder type HE			Vacuum port 1		
			Direct		
1	Mounting thread 2		M5x0.5		
	Max. tightening torque	[Nm]	1.9		
	Suction cup connection 3	[mm]	4		
	Temperature range	[°C]	-10 +60		
	Materials		Steel, polyacetate		
	Weight	[g]	3		
Holder type HF			Vacuum port 1		
			Direct		
1	Mounting thread 2		M10x1		
A A	Max. tightening torque	[Nm]	7		
	Suction cup connection 3	[mm]	4		
	Height compensation	[mm]	2.6		
	Min. spring force	[N]	2		
	Max. spring force	[N]	4		
3	Temperature range	[°C]	-10 +60		
	Materials		Steel, polyacetate, nitrile rubber		
	Weight	[g]	14		



Temperature range −30 … +200 °C -

Suction cup type:

- Standard, round
- Round, extra deep
- Bellows, round, 1.5 convolutions
- Bellows, round, 3.5 convolutions



General technica	l data – Suction cuj	p					
Suction $\sup \emptyset$	Suction cup connection	Effective suction $\sup \emptyset$	Breakaway force at –0.7 bar	Suction cup volume ¹⁾	Min. radius R ²⁾ of workpiece	Max. height compensation	Weight
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[mm]	[g]
Standard, round							
10	M4x0.7	8.3	3.9	0.050	30	-	1.5
15	M4x0.7	13.5	8.5	0.208	35	-	2
Round, extra deep)						
15	M4x0.7	13.8	9.8	0.350	20	-	2
Bellows, round, 1	.5 convolutions						
10	M4x0.7	7.4	4.7	0.380	20	4	2
Bellows, round, 3	.5 convolutions						
10	M4x0.7	6.9	3.9	0.290	25	3.3	2

1) Volume to be evacuated

2) Minimum arc radius of the workpiece to be gripped

Material types – Suction cup							
Material	Ν	U	S	F	NA		
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5	50 ±5		
Material	Nitrile rubber	Polyurethane	Silicone	Fluoro rubber	Nitrile rubber,		
					antistatic		
	Free of copper, PTFE and silicone						
Colour	Black	Blue	Transparent	Grey	Black with white dot		

Ambient conditions – Suction cup								
Material		Ν	U	S	F	NA		
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200	-10 +70		
Corrosion resistance	CRC ¹⁾	1						

1) Corrosion resistance class 1 according to Festo standard 940 070

Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



Suction cup holder	size 3				
Holder type HA			Vacuum port 1		
				QS6	PK-4
1	1	Mounting thread 2		M12x1	M8x0.75
E A A A A A A A A A A A A A A A A A A A	氜	Max. tightening torque	[Nm]	14	3.5
╽╴╻┹┯╌┿┯┻┓	Д	Suction cup connection 3		M4x0.7	M4x0.7
		Temperature range	[°C]	0 +60	-10 +60
	☑ 2000	Materials		Steel, polyacetate, nitrile rubber	Steel
3		Weight	[g]	20	10
	З				
Holder type HB			Vacuum port 1		
Holder type HB				Vacuum port 1	
Holder type HB				Vacuum port 1 QS6	PK-4
Holder type HB	2	Mounting thread 2			PK-4 M6x1
		Mounting thread 2 Suction cup connection 3		QS6	
			[°C]	QS6 M6x1	M6x1
		Suction cup connection 3 Temperature range Materials		QS6 M6x1 M4x0.7 0 +60 Steel, polyacetate, nitrile rubber	M6x1 M4x0.7 -10 +60 Steel
		Suction cup connection 3 Temperature range	[°C] [g]	QS6 M6x1 M4x0.7 0 +60	M6x1 M4x0.7 -10 +60
		Suction cup connection 3 Temperature range Materials		QS6 M6x1 M4x0.7 0 +60 Steel, polyacetate, nitrile rubber	M6x1 M4x0.7 -10 +60 Steel

Holder type HC				Vacuum port 1	
				QS6	PK-4
1	1	Mounting thread 2		M14x1	M14x1
	団	Max. tightening torque	[Nm]	21	21
		Suction cup connection 3		M4x0.7	M4x0.7
│ ┌╀┯┼┯╂┓		Height compensation	[mm]	6	6
		Min. spring force	[N]	2	2
		Max. spring force	[N]	5	5
		Temperature range	[°C]	0 +60	-10 +60
3		Materials		Steel, polyacetate, nitrile rubber	Steel
	3	Weight	[g]	34	32

Holder type HCL			Vacuum port 1		
				QS6	РК-4
1	1	Mounting thread 2		M14x1	M14x1
	曲	Max. tightening torque	[Nm]	21	21
	rtthe second sec	Suction cup connection 3		M4x0.7	M4x0.7
		Height compensation	[mm]	20	20
╎_┟┼┼┫	_┟┼╀	Min. spring force	[N]	2	2
		Max. spring force	[N]	5	5
		Temperature range	[°C]	0 +60	-10 +60
	L L L L L L L L L L L L L L L L L L L	Materials		Steel, polyacetate, nitrile rubber	Steel
3		Weight	[g]	34	32

Suction cup holder size 3						
Holder type HD			Vacuum port 1			
			QS6	РК-3		
	Mounting thread 2		M14x1	M14x1		
	Max. tightening torque	[Nm]	21	21		
	Suction cup connection 3		M4x0.7	M4x0.7		
│ └ _{┰┊┲} ╝	Height compensation	[mm]	6	6		
	Min. spring force	[N]	2	2		
	Max. spring force	[N]	5	5		
ЭЗ	Temperature range	[°C]	0 +60	-10 +60		
	Materials		Steel, polyacetate, nitrile rubber	Steel		
	Weight	[g]	46	44		

Holder type HDL			Vacuum port 1	
			QS6	PK-3
	Mounting thread 2		M14x1	M14x1
	Max. tightening torque	[Nm]	21	21
	Suction cup connection 3		M4x0.7	M4x0.7
	Height compensation	[mm]	20	20
	Min. spring force	[N]	1	1
	Max. spring force	[N]	3	3
	Temperature range	[°C]	0 +60	-10 +60
	Materials		Steel, polyacetate, nitrile rubber	Steel
	Weight	[g]	65	63

Holder type HE			Vacuum port 1 Direct
1	Mounting thread 2		G1⁄8
2	Max. tightening torque	[Nm]	9
	Suction cup connection 3		M4x0.7
	Temperature range	[°C]	-10 +60
	Materials		Steel, polyacetate
	Weight	[g]	11

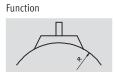
Holder type HF			Vacuum port 1 Direct
1	Mounting thread 2		M14x1
	Max. tightening torque	[Nm]	21
2	Suction cup connection 3		M4x0.7
	Height compensation	[mm]	6
	Min. spring force	[N]	6
	Max. spring force	[N]	12
	Temperature range	[°C]	-10 +60
	Materials		Steel, polyacetate, nitrile rubber
З	Weight	[g]	54

Angle compensator ESWA			
Mounting thread			M4x0.7
	Design		Ball joint with ± 15° swivel angle
	Max. tightening torque	[Nm]	0.4
	Temperature range	[°C]	0 +60
	Materials		Housing: Nickel plated aluminium; Filter: Polyvinylfluoride; Seals: Nitrile
			rubber
	Weight	[g]	9

Vacuum filter ESF			
Holder size			3
	Max. flow rate	[l/min]	100
	Grade of filtration	[µm]	10
	Pressure range	[bar]	-0.95 +4
	Temperature range	[°C]	0 +60
	Materials		Housing: Nickel plated aluminium; Filter: Polyvinylfluoride; Seals: Nitrile
			rubber
	Weight	[g]	9

Suction grippers ESG for suction cup \varnothing 20 ... 50

Technical data



Temperature range −30 … +200 °C

Suction cup type:

- Standard, round
- Round, extra deep
- Bellows, round, 1.5 convolutions
- Bellows, round, 1.5 convolutions, Vulkollan[®]
- Bellows, round, 3.5 convolutions
- Oval
- Bell-shaped

General technical data - Suction cup Effective suction Breakaway force Suction cup Min. radius R²⁾ of Max. height Suction $\sup \emptyset$ Suction cup Weight volume¹⁾ connection cup Ø at -0.7 bar workpiece compensation [mm] [mm] [N] [cm³] [mm] [mm] [mm] [g] Standard, round 20 M6x1 17.6 16.3 0.318 60 6 30 M6x1 18.4 40.8 0.867 110 9 40 M6x1 26.5 69.6 1.566 230 16 M6x1 33.3 2.387 330 50 105.8 22 Round, extra deep 20 M6x1 17.2 0.840 17 30 6 2.120 9 30 M6x1 20.9 37.2 50 _ M6x1 28.1 80 40 67.6 4.040 _ 17 M6x1 7.900 100 23 50 36.9 103.6 Bellows, round, 1.5 convolutions 20 M6x1 14.3 12.9 1.600 40 6.0 7 30 M6x1 20.3 26.2 4.070 80 8.0 10 40 M6x1 25.2 52.3 8.870 90 9.5 19 50 M6x1 31.8 72.6 14.230 150 11 25 Bellows, round, 1.5 convolutions, Vulkollan® M6x1 59 35 9 18 40 _ 50 M6x1 100 40 10 24 _ _ Bellows, round, 3.5 convolutions 2.750 50 20 M6x1 14.5 8.2 7.0 7 30 M6x1 20.9 20.8 9.470 80 10.5 12 40 M6x1 28.2 42.4 19.720 100 12.8 22 50 M6x1 32.8 63.4 38.920 180 17.5 32 Oval M6x1 0.064 4x10 0.29 2 2 M6x1 0.57 3.4 4x20 0.112 3 6x10 M6x1 0.35 2.9 0.106 2 6x20 M6x1 0.74 5.9 0.196 3 8x20 M6x1 0.89 8 0.256 3 8x30 M6x1 10.9 0.376 3 1.36 2.23 0.350 10x30 M6x1 15.2 3

1) Volume to be evacuated

2) Minimum arc radius of the workpiece to be gripped

 $\textcircled{\sc blue}{\sc blue} Registered \ \mbox{Trademark of the Bayer MaterialScience AG Group}$



FESTO

General technical data – Suction cup							
Suction $\operatorname{cup} \varnothing$	Suction cup	Effective suction	Breakaway force	Suction cup	Min. radius R ²⁾ of	Max. height	Weight
	connection	cup Ø	at -0.7 bar	volume ¹⁾	workpiece	compensation	
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[mm]	[g]
Bell-shaped							
Bell-shaped		·	•	•			
Bell-shaped 30	M6x1	-	36	-	26	3.5	12
1	M6x1 M6x1	-	36 64	-	26 35	3.5 5.5	12 14

1) Volume to be evacuated

2) Minimum arc radius of the workpiece to be gripped

Material types – Suction cup							
Material	Ν	U	S	F	NA	Т	
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5	50 ±5	72	
Material	Nitrile rubber	Polyurethane	Silicone		Nitrile rubber, antistatic	Vulkollan®	
	Free of copper, PTFE and silicone						
Colour	Black	Blue	Transparent	Grey	Black with white dot	Reddish brown	

Ambient conditions – Suction cup								
Material		Ν	U	S	F	NA	Т	
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200	-10 +70	-10 +80	
Corrosion resistance	CRC ¹⁾	1			•		2	

1) Corrosion resistance class 1 according to Festo standard 940 070

Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers. Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

Suction grippers ESG for suction cup Ø 20 ... 50

Suction cup holder	size 4					
Holder type HA				Vacuum port 1		
				QS6	PK-4	
1	1	Mounting thread 2		M14x1	M12x1	
æ	傦	Max. tightening torque	[Nm]	21	14	
		Suction cup connection 3		M6x1	M6x1	
		Temperature range	[°C]	0 +60	-10 +60	
		Materials		Steel, polyacetate, nitrile rubber	Steel	
		Weight	[g]	30	23	
	3					
Holder type HB				Vacuum port 1		
				QS6	РК-4	
2	2	Mounting thread 2		M6x1	M6x1	
		Suction cup connection 3		M6x1	M6x1	
		Temperature range	[°C]	0 +60	-10 +60	
		Materials		Steel, polyacetate, nitrile rubber	Steel	
		Weight	[g]	27	25	
3	3					
Holder type HC				Vacuum port 1		
notael type ne				QS6	PK-4	
[1]	1	Mounting thread 2		M14x1	M14x1	
	曲	Max. tightening torque	[Nm]	21	21	
	Щ	Suction cup connection 3	[]	M6x1	M6x1	
		Height compensation	[mm]	6	6	
		Min. spring force	[N]	5	5	
		Max. spring force	[N]	10	10	
	LTT.	Temperature range	[°C]	0 +60	-10 +60	
		Materials		Steel, polyacetate, nitrile rubber	Steel	
	3	Weight	[g]	33	31	
Holder type HCL				Vacuum port 1		
				QS6	РК-4	
	1	Mounting thread 2		M14x1	M14x1	
		Max. tightening torque	[Nm]	21	21	
	E A A A A A A A A A A A A A A A A A A A	Suction cup connection 3	r 3	M6x1	M6x1	
		Height compensation	[mm]	20	20	
		Min. spring force Max. spring force	[N]	1	1	
		Temperature range	[N] [°C]	9 0 +60	9 -10 +60	
│ └╷┼╻╊	╘┰┊┰₿	Materials	ιu	Steel, polyacetate, nitrile rubber		
		Weight	[g]	47	Steel 46	
	ЦЦ	weight	ເຮງ	47	40	
3	3					
		1		1		

Suction grippers ESG for suction cup Ø 20 ... 50

Suction cup holder size 4						
Holder type HD			Vacuum port 1			
		QS6	РК-3			
	Mounting thread 2		M14x1	M14x1		
	Max. tightening torque	[Nm]	21	21		
	Suction cup connection 3		M6x1	M6x1		
│└ _{└┊┲} ╝	Height compensation	[mm]	6	6		
	Min. spring force	[N]	5	5		
	Max. spring force	[N]	10	10		
E E	Temperature range	[°C]	0 +60	-10 +60		
	Materials		Steel, polyacetate, nitrile rubber	Steel		
	Weight	[g]	45	43		

Holder type HDL			Vacuum port 1	
			QS6	PK-3
	Mounting thread 2		M14x1	M14x1
	Max. tightening torque	[Nm]	21	21
	Suction cup connection 3		M6x1	M6x1
	Height compensation	[mm]	20	20
	Min. spring force	[N]	1	1
	Max. spring force	[N]	9	9
	Temperature range	[°C]	0 +60	-10 +60
	Materials		Steel, polyacetate, nitrile rubber	Steel
	Weight	[g]	65	63
ЭЗ				

Holder type HE			Vacuum port 1 Direct
1	Mounting thread 2		G1⁄8
2	Max. tightening torque	[Nm]	9
	Suction cup connection 3		M6x1
	Temperature range	[°C]	-10 +60
3	Materials		Steel, polyacetate
	Weight	[g]	11

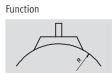
Holder type HF			Vacuum port 1 Direct
1	Mounting thread 2		M14x1
	Max. tightening torque	[Nm]	21
2	Suction cup connection 3		M6x1
	Height compensation	[mm]	6
	Min. spring force	[N]	6
	Max. spring force	[N]	12
	Temperature range	[°C]	-10 +60
	Materials		Steel, polyacetate, nitrile rubber
3	Weight	[g]	52

Suction grippers ESG for suction cup Ø 20 ... 50

Angle compensator ESWA			
Mounting thread			M6x1
	Design		Ball joint with ± 15° swivel angle
	Max. tightening torque	[Nm]	2.4
	Temperature range	[°C]	0 +60
	Materials		Housing: Nickel plated aluminium; Filter: Polyvinylfluoride; Seals: Nitrile
			rubber
	Weight	[g]	19
Vacuum filter ESF			

Holder size			4A	4B	
Ē	Max. flow rate	[l/min]	260	270	
	Grade of filtration	[µm]	10	·	
	Pressure range	[bar]	-0.95 +4		
	Temperature range	[°C]	0 +60		
	Materials		Housing: Nickel plated aluminium; Filte	r: Polyvinylfluoride; Seals: Nitrile	
			rubber		
	Weight	[g]	19		

- 1



- Temperature range -30 ... +200 °C

Suction cup type:

- Standard, round
- Round, extra deep
- Bellows, round, 1.5 convolutions
- Bellows, round, 1.5 convolutions, Vulkollan®
- Oval
- Bell-shaped

General technica	l data – Suction cup	р					
Suction $\sup \emptyset$	Suction cup connection	Effective suction $\operatorname{cup} arnothing$	Breakaway force at –0.7 bar	Suction cup volume ¹⁾	Min. radius R ²⁾ of workpiece	Max. height compensation	Weight
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[mm]	[g]
Standard, round							
60	M12x1.5	42	166.1	3.953	60	-	6
80	M12x1.5	57.8	309.7	19.312	110	-	9
100	M12x1.5	75.2	503.6	29.779	330	-	22
Round, extra deer	0						
60	M10x1.5	40.5	162.5	19.770	120	1-	48
80	M10x1.5	62.7	275	51.610	160	-	141
100	M10x1.5	78.5	440.8	84.660	200	-	228
Bellows, round, 1						I	
80	M10x1.5	55	213.9	63.900	430	10	139
Bellows, round, 1	.5 convolutions, Vul	lkollan®					
80	M10	-	237	-	100	10.5	84.5
Oval							
15x45	M10x1.5	4.84	32	1.570	_	-	24
20x60	M10x1.5	9.12	62.2	3.690	_	-	31
25x75	M10x1.5	14.67	92.5	6.700	_	-	47
30x90	M10x1.5	21.83	134.4	10.170	_	-	55
Bell-shaped	111.0		424	1	25		
60	M10	-	134	-	75	6	20
80	M10	-	245	-	100	7.5	28
100	M10	-	375	-	135	9	86.5

Volume to be evacuated
 Minimum arc radius of the workpiece to be gripped



FESTO

Material types – Suction cup								
Material	Ν	U	S	F	Т			
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5	72			
Material	Nitrile rubber	Polyurethane	Silicone	Fluoro rubber	Vulkollan®			
	Free of copper, PTFE	Free of copper, PTFE and silicone						
Colour	Black	Blue	Transparent	Grey	Reddish brown			

Ambient conditions – Suction cup								
Material		Ν	U	S	F	T		
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200	-10 +80		
Corrosion resistance	CRC ¹⁾	1				2		

Corrosion resistance class 1 according to Festo standard 940 070
 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.
 Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

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Suction cup holder size 5			
Holder type HA			Vacuum port 1
			G1/8
1	Mounting thread 2		M20x1
	Max. tightening torque	[Nm]	21
	Suction cup connection 3		M10x1.5
	Temperature range	[°C]	-10 +60
	Materials		Steel
	Weight	[g]	84
З			

Holder type HB			Vacuum port 1 G ¹ /8
2	Mounting thread 2		M8x1.25
	Suction cup connection 3		M10x1.5
	Temperature range	[°C]	-10 +60
	Materials		Steel
	Weight	[g]	91

Holder type HC			Vacuum port 1 G ¹ /8
1	Mounting thread 2		M22x1
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M10x1.5
	Height compensation	[mm]	10
	Min. spring force	[N]	8
l L i j	Max. spring force	[N]	18
	Temperature range	[°C]	-10 +60
	Materials		Steel
Ē	Weight	[g]	112

Holder type HCL			Vacuum port 1 G1/8
1	Mounting thread 2		M22x1
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M10x1.5
	Height compensation	[mm]	30
	Min. spring force	[N]	10
	Max. spring force	[N]	16
	Temperature range	[°C]	-10 +60
	Materials		Steel
	Weight	[g]	129

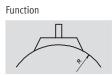
Suction cup holder size 5			
Holder type HD			Vacuum port 1
			G1⁄8
1	Mounting thread 2		M22x1
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M10x1.5
	Height compensation	[mm]	10
	Min. spring force	[N]	8
	Max. spring force	[N]	18
	Temperature range	[°C]	-10 +60
З	Materials		Steel
	Weight	[g]	195

Holder type HDL			Vacuum port 1 G ¹ /8
L A	Mounting thread 2		M22x1
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M10x1.5
	Height compensation	[mm]	30
	Min. spring force	[N]	10
	Max. spring force	[N]	16
	Temperature range	[°C]	-10 +60
	Materials		Steel
	Weight	[g]	273
Э			

Holder type HE			Vacuum port 1 Direct
1	Mounting thread 2		G1⁄4
	Max. tightening torque	[Nm]	14
	Suction cup connection 3		M10x1.5
	Temperature range	[°C]	-10 +60
	Materials		Steel, polyacetate
	Weight	[g]	24
Э			

Angle compensator ESWA			
Mounting thread			M10x1.5
	Design		Ball joint with ± 15° swivel angle
	Max. tightening torque	[Nm]	9.4
	Temperature range	[°C]	0+60
	Materials		Housing: Nickel plated aluminium; Filter: Polyvinylfluoride; Seals: Nitrile
			rubber
	Weight	[g]	57

- 1



-Temperature range -30 ... +200 °C

Suction cup type:

• Standard, round



FESTO

General technical data – Suction cup									
Suction $\sup \varnothing$	Suction cup	Effective suction cup	Breakaway force at	Suction cup	Min. radius R ²⁾ of	Weight			
	connection	Ø	-0.7 bar	volume ¹⁾	workpiece				
[mm]	[mm]	[mm]	[N]	[cm ³]	[mm]	[g]			
Standard, round	Standard, round								
150	M20x2	114	900	173.826	480	720			
200	M20x2	151	1,610	245.454	680	1,200			

1) Volume to be evacuated

2) Minimum arc radius of the workpiece to be gripped

Material types – Suction cup				
Material	Ν	U	S	F
Shore hardness	50 ±5	60 ±5	50 ±5	60 ±5
Material	Nitrile rubber	Polyurethane	Silicone	Fluoro rubber
	Free of copper, PTFE and silico	ne		
Colour	Black	Blue	Transparent	Grey

Ambient conditions – Suctio	n cup				
Material		Ν	U	S	F
Ambient temperature	[°C]	-10 +70	-20 +60	-30 +180	-10 +200
Corrosion resistance	CRC ¹⁾	1			

1) Corrosion resistance class 1 according to Festo standard 940 070

Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

2009/12 - Subject to change

Suction cup holder size 6			
Holder type HA			Vacuum port 1
			G1⁄4
1	Mounting thread 2		M24x2
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M20x2
	Temperature range	[°C]	-10 +60
	Materials		Steel
	Weight	[g]	200
3			

Holder type HB			Vacuum port 1 G ¹ /4
2	Mounting thread 2		M16x2
	Suction cup connection 3		M20x2
	Temperature range	[°C]	-10 +60
	Materials		Steel
	Weight	[g]	271

Holder type HC			Vacuum port 1 G ¹ /4
1	Mounting thread 2		M30x2
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M20x2
	Height compensation	[mm]	20
	Min. spring force	[N]	12
L L L	Max. spring force	[N]	22
	Temperature range	[°C]	-10 +60
	Materials		Steel
З	Weight	[g]	472

Holder type HCL			Vacuum port 1 G1⁄4
1	Mounting thread 2		M30x2
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M20x2
	Height compensation	[mm]	40
2	Min. spring force	[N]	15
	Max. spring force	[N]	32
	Temperature range	[°C]	-10 +60
	Materials		Steel
	Weight	[g]	560
3			

Suction cup holder size 6			
Holder type HD			Vacuum port 1
			G1/4
1	Mounting thread 2		M30x2
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M20x2
	Height compensation	[mm]	20
	Min. spring force	[N]	12
	Max. spring force	[N]	22
	Temperature range	[°C]	-10 +60
3	Materials		Steel
	Weight	[g]	472

Holder type HDL			Vacuum port 1 G ¹ /4
	Mounting thread 2		M30x2
	Max. tightening torque	[Nm]	50
	Suction cup connection 3		M20x2
	Height compensation	[mm]	40
	Min. spring force	[N]	15
	Max. spring force	[N]	32
	Temperature range	[°C]	-10 +60
	Materials		Steel
3	Weight	[g]	560

Suction grippers ESG – Round design Ordering data – Modular product system

FESTO

Holder size	Module No.	Gripper function	Suction $\sup \emptyset$	Suction cup design/suction cup material
1	189167	ESG	2	SN, SU, SS, SF, SNA
	189168		4	EN, EU, ES, EF
2	189169		6	BN, BU, BS, BT
	189170		8	CN, CS
3	189171		10	GT
	189172		15	
4	189173		20	
	189174		30	
	189175		40	
	189176		50	
5	189177		60	
	189178		80	
	189179		100	
6	189180		150	
	189181		200	
	Ord. example			
	189167	ESG	- 2	- SN

	lering table – Suction cu	· · · · ·				an	lau-	an	an		an			le
Size	-	Ø2	Ø4	Ø6	Ø 8	Ø 10	Ø 15	Ø 20	Ø 30	Ø 40	Ø 50	Condi-	Code	Enter
lol	der size	1		2		3		4				tions		code
Λ	Module No.	189167	189168	189169	189170	189171	189172	189173	189174	189175	189176			
L	Gripper function	Vacuum	suction gri	pper, roun	d design								ESG	ESG
- L	Suction cup \emptyset [mm]	2	4	6	8	10	15	20	30	40	50			
			bber (NBR)									-SN	
		Polyureth											-SU	
		Silicone											-SS	
			bber (FPM										-SF	
		Nitrile ru	bber (NBR) antistatic									-SNA	
	Extra deep suction	-						bber (NBR)				-EN	
	cup	-						hane (PU)					-EU	
		-					Silicone						-ES	
		-					Fluoro ru	ıbber (FPM	-				-EF	
н	Bellows,	-				(NBR)	-		bber (NBR)			-BN	
	1.5 convolutions	– (PU)					– Polyurethane (PU)				-BU			
		-				(SI)	-	Silicone	(SI)				-BS	
		-								Thermop	lastic		-BT	
	Bellows,	-				(NBR)	-		bber (NBR)			-CN	
	3.5 convolutions	-				(SI)	-	Silicone	(-)				-CS	
L	Bell-shaped	- Thermoplastic									-GT			
	Suction cup holder			s, connecti								-HA		
				nection on									-HB	
		Male thre	Male thread, 2 nuts, connection on top, short height compensator								-HC			
		-	- Male thread, 2 nuts, connection on top, long height compensator									-HCL		
		Male thre					ight compe						-HD	
		-					e, long heig	ght compei	nsator				-HDL	
				ection on to									-HE	
	Male thread, connection on top, short height compensator, screw-in thread							-HF						
	Connection			for plastic	-							1	-QS	
		Barbed fi	itting conn	ector for p	lastic tubi	-						1	-PK	
- L	Angle compensator	-					t with ±30°	^o deflection	1				-WA	
L	Filter	-				Filter							-F	
	Suction cup insert	-				Sintered	-	Sintered				2	-ES	

1 QS, PK Not with suction cup holder HE, HF

 ES
 Can only be selected in combination with CN, CS

Suction grippers ESG – Round design Ordering data – Modular product system

M Mandatory data		O Options		
Suction cup holder	Connection	Angle compensator	Filter	Suction cup insert
HA	QS	WA	F	ES
НВ	РК			
HC	G			
HCL				
HD				
HDL				
HE				
HF				
- HA –	QS –	-	-	

Or	rdering table – Suction cu	${\sf up}arnotheq$ 60 200 m	m						
Si	ze	Ø 60	Ø 80	Ø 100	Ø 150	Ø 200	Condi-	Code	Enter
Hc	older size	5			6		tions		code
М	Module No.	189177	189178	189179	189180	189181			
	Gripper function	Vacuum suction	gripper, round design					ESG	ESG
	Suction cup \emptyset [mm]	60	80	100	150	200			
	Standard suction cup	Nitrile rubber (N	BR)					-SN	
		Polyurethane (Pl	(ل					-SU	
		Silicone (SI)						-SS	
		Fluoro rubber (Fl	PM)					-SF	
	Extra deep suction	Nitrile rubber (N	BR)		-			-EN	
	cup	Polyurethane (Pl	irethane (PU) –					-EU	
		Silicone (SI)		-				-ES	
		Fluoro rubber (Fl	PM)		-			-EF	
	Bellows,	-	Nitrile rubber (NBR)) –				-BN	
	1.5 convolutions	-	Polyurethane (PU)	Polyurethane (PU) –					
		-	Silicone (SI)	-				-BS	
		-	Thermoplastic	-	_			-BT	
	Bell-shaped	Thermoplastic			-			-GT	
	Suction cup holder	Male thread, 2 n	uts, connection on top					-HA	
		Female thread, c		-HB					
			Male thread, 2 nuts, connection on top, short height compensator						
			Male thread, 2 nuts, connection on top, long height compensator						
		Male thread, 2 n	Male thread, 2 nuts, connection on side, short height compensator						
			Male thread, 2 nuts, connection on side, long height compensator						
			nection on top, screw-i	n thread	-			-HE	
	Connection	Threaded conne	ction					-G	
0	Angle compensator	Ball joint with ±3	30° deflection		-			-WA	

Suction grippers ESG – Oval design Ordering data – Modular product system

		M Mandatory data									→			
Holder size		Module No.		Gripper function			Suction cup \varnothing			Suction c	Suction cup design/suction cup material			
4		18918	32			4x10			ON	1 07		·		
		18918	33		ESG			4x20						
		18918	34						6x10					
		18918	35				6x20)						
183			36					8x20						
18918			37				8x30)						
18918			38				10x3	30						
5		18918	39				15x4	45		-				
		18919	90				20x6	60						
		18919	91				25x7	75						
		18919	92				30x9	90						
		Ord. ex	xample											
				ESG		-				– ON				
										-				
Ore	der table – Suctio	on cup d	limensions 4x:	10 10x30 m	m									
Siz	e		4x10	4x20	6x10	6x20		8x20	8x30	10x30	Condi-	Code	Enter	
(su	ction cup dimens	sions)									tions		code	
Но	lder size		4	•	•	•		•			1			
Μ	Module No.		189182	189183	189184	189185	5	189186	189187	189188				
	Gripper function		Vacuum sucti	uum suction gripper, oval design							ESG	ESG		
	Size	[mm] <mark>4x10</mark>		4x20	6x10	6x20		8x20	8x30	10x30				
	Oval suction cup Nitrile rubber			(NBR)							-ON	-ON		
	Suction cup holder Male thread, 2		2 nuts, connection on top							-HA				
	Female thread, connection on side Male thread, 2 nuts, connection on top, short height c				t compensator				-HB					
									-HC					
	Male thread, 2 nuts, connection on top, long height compensator								-HCL					
	Male thread, 2 nuts, connection on side, short height com				· · · · · · · · · · · · · · · · · · ·				-HD					
	Male thread, 2 nuts, connection on side, long height									-HDL				
	Male thread, connection on top, screw-in thread Male thread, connection on top, short height compensate Connection Push-in connector for plastic tubing Barbed fitting connector for plastic tubing								-HE					
					ensator, screw-in thread					-HF				
								1	-QS					
								1	-PK					
0] Filter Filter							-F						

1 QS, PK Not with suction cup holder HE, HF.

Transfer order coo	le			
	ESG	-	-	ON

Suction grippers ESG – Oval design Ordering data – Modular product system

_	
-	

M Mandatory data	M Mandatory data						O Options				
Suction cup holder		Connection	Connection]			
HA		QS	QS								
HB		РК									
HC		G									
HCL											
HD											
HDL											
HE											
HF											
-] –									
Order table – Suction cup of	limensions 15x45 30x9	90 mm									
Size	15x45	20x60	25x75	30x9	0	Condi-	Code	Enter			
(suction cup dimensions)						tions		code			
Holder size	5	1									
M Module No.	Module No. 189189 3		189190 189191 18		189192						
Gripper function	Vacuum suction gripper,				ESG	ESG					
Size [mm]	15x45	20x60 25x75		30x90							
Oval suction cup	Nitrile rubber (NBR)						-ON	-ON			
Suction cup holder	Male thread, 2 nuts, connection on top						-HA				
	Female thread, connection on sideMale thread, 2 nuts, connection on top, short height compensator						-HB				
							-HC				
			ion on top, long height compensator ion on side, short height compensator ion on side, long height compensator				-HCL				
							-HD				
	Male thread, 2 nuts, con	nection on side, long hei					-HDL				
						1					
	Male thread, connection	on top, screw-in thread					-HE				

Transfer order code

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