



Key features

Application Controller



Bus connection

The CPX-CEC-C1 is a separate controller that can be connected to a higher-order PLC via the fieldbus nodes of the CPX terminal or via Ethernet.

- PROFINET
- Ethernet/IP
- EtherCAT
- Profibus
- DeviceNet
- and many more

Setting options

The CoDeSys controller is a modern

control system for CPX terminals that

enables programming with CoDeSys

• Remote Controller on the fieldbus

• Remote controller on the Ethernet

to IEC 61131-3.

Operating modes

• Stand-alone

The CPX-CEC-C1 has the following interfaces for monitoring, programming and commissioning:

- Rotary switch for STOP/RUN and selection
- For the CPX-MMI
- Ethernet interface for programming with CoDeSys

Fieldbus master

The CANopen interface of the module enables the connection of 31 stations without repeaters.

As a CANopen fieldbus master

- Ethernet EasyIPEthernet TCP/IP
 - CPX interfaces:

CANopen

Can be combined with all fieldbus nodes from the CPX range

Communication protocols

Interfaces in the CPX-CEC-C1:

• Ethernet Modbus/TCP

System configuration

CANopen connects CPX-CEC-C1 with valve terminals and electric drive controllers from Festo: • CPX, CPV

- CMMP-AS, CMMS-ST/AS, etc.
- AS-interface gateway, wireless gateway
 Ethernet connects CPX-CEC-C1 with additional controllers and operator units from Festo:
- CECX
- FED-50 to FED-5000
- FED-CEC
- Camera SBOQ

CPX-CEC-C1

As a stand-alone or remote controller



Key features

Advantages for users

FESTO

Greater performance, reduced costs

Improved cycle times – more connectable actuators. Intelligent pneumatic and electric axes can be actuated via fieldbus by means of the CANopen master integrated in the controller.

The extensive CoDeSys function library provides diagnostics and condition monitoring options.

Programming in a global language

For standardised preprocessing: reduces installation costs as an intelligent remote I/O terminal to IP65/IP67 directly at the machine. CPX-CEC-C1 is ideally adapted to CPX and motion applications with up to 31 electric drives.

Simple, yet efficient: decentralised structures

The modular I/O system with up to 512 I/Os and CAN master functionality offers complete flexibility, whether for open-loop or closed-loop control. Stand-alone for low-cost automation of manual workstations, for example, or remote control with preprocessing.

The only one in the world to IP65

The fully integrated automation platform for standard, proportional and servopneumatics, sensors and motion control to IP65. Easy commissioning included.

Classification of CPX-CEC-C1 in the portfolio for multi-axis controllers for electric drive technology Embedded controller Modular controller

The controller FED-CEC (CoDeSys) for insertion in the display and operator units from Festo facilitates compact solutions for small control tasks in combination with electric drive technology.

CPX-CEC-C1 (CoDeSys) permits the flexible connection of valve actuators and electric drives on the terminal – programmable in CoDeSys and can, if necessary, be directly installed at the machine to IP65. The ideal complement to the gateway module CPX-CM-HPP and the multi-axis interface CPX-CMXX.

The modular controllers complete the upper end of the range for actuating electric drives.

CECX-X-C1 (CoDeSys) is the ideal expansion option for a control cabinet in combination with electric drive technology and general control technology. The CECX-X-M1 (CoDeSys) executes advanced tasks such as cam disks, multi-axis function modules to PLCopen and simple NC functions up to 2.5D.

The robot controller CMXR provides interpolating control for different kinematic systems (e.g. tripod) with up to 6 axes.



CPX-CEC-C1 in the e-drive world

Technical data

The CoDeSys controller is a modern control system for CPX terminals that enables programming with CoDeSys to IEC 61131-3.

- Easy actuation of valve terminal configurations with MPA, VTSA
- Connection to all fieldbuses as a remote controller and for preprocessing
- Actuation of electric drives as individual axes via CANopen
- Diagnostics with flexible monitoring options for pressure, flow rate, cylinder operating time, air consumption
- Early warnings and visualisation options
- Actuation of decentralised installation systems on the basis of CPI actuation of applications in proportional pneumatics
- Servopneumatic applications
- AS-interface actuation via gateway



General technical data					
Protocol	CoDeSys level 2				
	EasyIP				
	Modbus TCP				
	TCP/IP				
CPU data	32 MB RAM				
	32 MB flash				
	400 MHz processor				
Control interface	CAN bus				
Processing time	Approx. 200 µs/1k instruction				
Baud rate	10/100 bps to IEEE 802.3 (10BaseT) or 802.3u (100BaseTx)				
Programming software	CoDeSys provided by Festo				
Programming language	SFC, IL, FCH, LD and ST to IEC 61131-3				
	Additionally CFC				
Programming, operating language	German				
	English				
Programming,	Yes				
support for file handling					
Program memory	4 MB user program				
Flags	30 kB remanent memory				
	8 MB global data memory				
	CoDeSys variable concept				
Device-specific diagnostics	Diagnostic memory				
	Channel and module-oriented diagnostics				
	Undervoltage/short circuit of modules				
LED displays (bus-specific)	TP: Link/traffic				
LED displays (product-specific)	RUN: PLC status				
	STOP: PLC status				
	ERR: PLC runtime error				
	PS: Electronics supply, sensor supply				
	PL: Load supply				
	SF: System fault				
	M: Modify/forcing active				
Parameterisation	CoDeSys				
Configuration support	CoDeSys				
IP address setting	DHCP				
	Via CoDeSys				
	Via MMI				
Control elements	DIL switch for CAN termination				
	Rotary switch for RUN/STOP				

·O· New

Control block CPX-CEC-C1

Technical data

General technical data Function blocks CPX diagnostic status Copy CPX diagnostic trace Read CPX module diagnostics Additional functions Diagnostic functions Motion functions for electric drives Total number of axes 31 Nominal operating voltage [V DC] 24 Nominal operating voltage of the load [V DC] 24 18 ... 30, without pneumatics voltage 21.6 ... 26.4, with pneumatics type midi/maxi 20.4 ... 26.4, with pneumatics type CPA 18 ... 30, with pneumatics type MPA Power failure bridging 10 [ms] Intrinsic current consumption [mA] Typically 85 at nominal operating voltage Protection class IP65 IP67 Dimensions W x L x H [mm] 50 x 107 x 55 (incl. interlinking block) Product weight [g] 155 Materials Housing Reinforced polyamide, polycarbonate Note on materials RoHS-compliant

Technical data – Interfaces				
Ethernet				
Number		1		
Ethernet interface		RJ45		
Connector plug		RJ45 socket, 8-pin		
Data transmission speed [Mbps]		10/100		
Supported protocols		TCP/IP		
		Easy IP		
		Modbus TCP		
Fieldbus interface				
Туре		CAN bus		
Connection technology		Sub-D plug, 9-pin		
Transmission rate [kbps]		125; 250; 500; 800; 1,000		
		Adjustable via software		
Electrical isolation		Yes		

Operating and environmental conditions				
Ambient temperature	[°C]	-5 +50		
Storage temperature	[°C]	-20 +70		
Relative air humidity	[%]	95, non-condensing		
Corrosion resistance class CRC ¹⁾		2		

1) Corrosion resistance class 2 according to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

Technical data



Pin allocation – Fieldbus interface						
	Pin	Signal	Meaning			
Sub-D plug	Sub-D plug					
	1	n.c.	Not connected			
((+ 1))	2	CAN_L	CAN low			
$ \begin{array}{c} 6 + \\ 7 + 2 \\ 8 + 3 \\ 9 + 4 \\ + 5 \end{array} $	3	CAN_GND	CAN ground			
	4	n.c.	Not connected			
	5	CAN_SHLD	Connection to functional earth (FE)			
	6	CAN_GND	CAN ground (optional) ¹⁾			
	7	CAN_H	CAN high			
	8	n.c.	Not connected			
	9	n.c.	Not connected			
	Housing	Screened	Plug housing must be connected to FE			

1) If a drive controller is connected to an external power supply, CAN ground (optional), pin 6, cannot be used on the CPX-CEC-C1.

Pin allocation – Ethernet interface				
	Pin	Signal	Meaning	
RJ45 plug				
	1	TD+	Transmitted data+	
	2	TD-	Transmitted data-	
	3	RD+	Received data+	
	4	n.c.	Not connected	
	5	n.c.	Not connected	
	6	RD-	Received data-	
	7	n.c.	Not connected	
	8	n.c.	Not connected	
	Housing	Screened	Screened	

 Ordering data

 Designation
 Part No. Type

 Image: Control block
 567347
 CPX-CEC-C1

Accessories

Ordering data – Bus connection					
Designation		Part No.	Туре		
	Sub-D plug, 9-pin	532219	FBS-SUB-9-BU-2x5POL-B		
	Bus connection, plug 2xM12, 5-pin	525632			
	Plug socket for fieldbus connection, M12, 5-pin	18324	FBSD-GD-9-5POL		
	Plug, M12, 5-pin	175380	FBS-M12-5GS-PG9		
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A BEARD	Bus connection, screw terminal, 5-pin	525635	FBSD-KL-2x5POL		
	RJ45 plug, 8-pin	534494	FBS-RJ45-8-GS		
	Cover for RJ45 connection	534496	AK-RJ45		
	Inspection cover, transparent for Sub-D plug/socket	533334	AK-SUB-9/15-B		
	Cover for Sub-D plug/socket	557010	AK-SUB-9/15		
A CONTRACTOR	Inscription label holder for manifold block	536593	CPX-ST-1		

Documentation					
Designation	Language	Part No.	Туре		
		German	569121	P.BE-CPX-CEC-DE	
		English	569122	P.BE-CPX-CEC-EN	
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