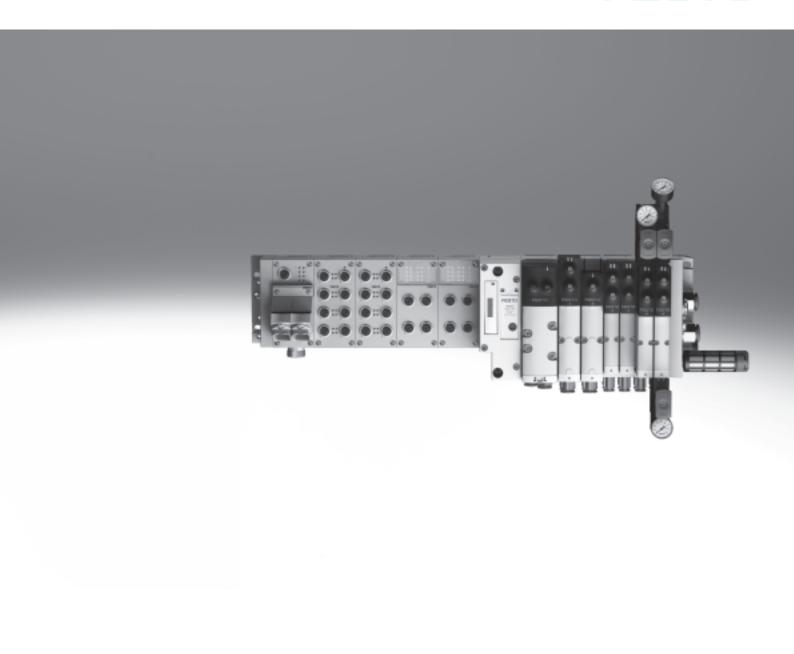
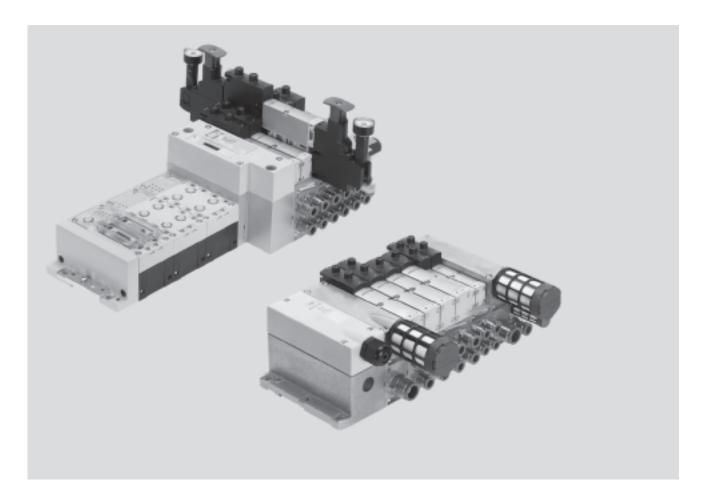
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Key features



Innovative

- High-performance valves in sturdy metal housing
- Standardised from the multi-pin plug connection to the fieldbus connection and control block
- Dream team: fieldbus valve terminal suitable for CPX electrical peripherals. This means:
 - Forward-looking internal communication system for controlling the valves and CPX modules

Versatile

- Modular system offering a range of configuration options
- Expandable up to 32 solenoid coils
- Conversions and extensions are possible at any time
- Manifold sub-bases can be extended using four screws, sturdy duct separation on metal substrate
- Integration of innovative function modules possible
- Supply plates enable a flexible air supply and variable pressure zones
- Reverse operation
- Wide pressure range -0.9 ... 10 bar
- Wide range of valve functions
- Valve supply: 24 V DC or 110 V AC

Reliable

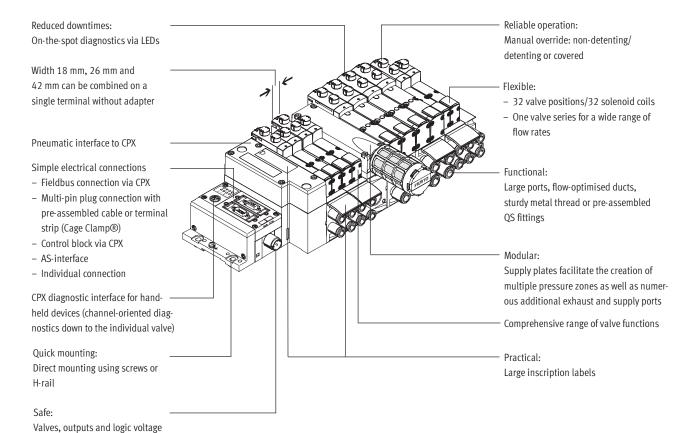
- Sturdy and durable metal components
 - Valves
 - Manifold sub-bases
 - Seals
- Fast troubleshooting thanks to LEDs on the valves and diagnostics via fieldbus
- Reliability of service thanks to valves that can be replaced easily and quickly
- Manual override either non-detenting, non-detenting/detenting or with cover
- Durable, thanks to tried and tested spool valves
- Large and durable labelling system
- 100% duty cycle

Easy to assemble

- Tested and ready to install unit
- Lower selection, ordering, installation and commissioning costs
- Secure mounting on wall or H-rail



Key features



Equipment options

Valve functions

• 2x 2/2-way valve, single solenoid, pneumatic spring, normally closed

can be switched off separately

- 5/2-way valve
 - Single solenoid, pneumatic spring/mechanical spring
 - Double solenoid
 - Double solenoid with dominant signal
- 2x 3/2-way valve, single solenoid
 - Normally open
 - Normally open, reversible
 - Normally closed
- Normally closed, reversible
- 2x 3/2-way valve, single solenoid
 - 1x normally open, 1x normally closed
- 1x normally open, 1x normally closed, reversible
- 5/3-way valve
 - Mid-position pressurised
 - Mid-position closed
 - Mid-position exhausted

Special features

Individual valve

- Electrical connection via standardised 4-pin M12 plug or via 4-pin clamped terminal connection for configuration by the user
- Available with internal/external pilot air supply

Fieldbus terminal/ electrical peripherals type 03

- Max. 26 valve positions/ max. 26 solenoid coils
- Any number of pressure zones

Terminal with individual connection

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

AS-interface

 1 to 8 valve positions/ max. 8 solenoid coils

Combinable

- Width 18 mm: valve flow rate up to 550 l/min
- Width 26 mm: valve flow rate up to 1,100 l/min

Multi-pin plug terminal

- Max. 32 valve positions/ max. 32 solenoid coils
- Parallel modular valve linking
- Any compressed air supply
- Any number of pressure zones

Fieldbus terminal/control block CPX

- Max. 32 valve positions/ max. 32 solenoid coils
- Any compressed air supply
- Any number of pressure zones

• Width 42 mm: valve flow rate up to 1,500 l/min

 Width 42 mm, 26 mm and 18 mm can be combined on a single valve terminal



Valve terminal type 44 VTSA complies with ISO 15407-2 in width 18 and 26 mm and with ISO 5599-2 in width 42 mm.



Key features

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable VTSA valve terminal. This makes it much easier to find the right product.

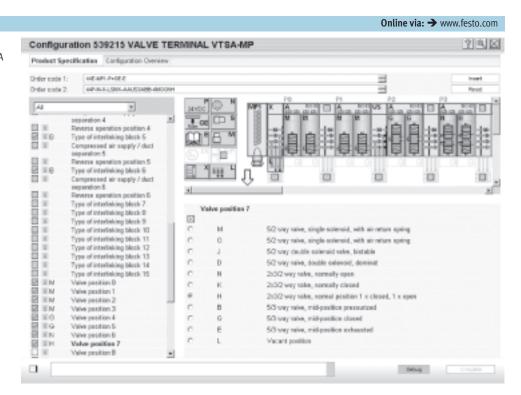
The valve terminals are fully assembled according to your order specifications and are individually tested. This reduces assembly and installation time to a minimum. You order a valve terminal type 44 using the order code.

Ordering system for type 44

→ Internet: type 44

Ordering system for CPX

→ Internet: cpx





Key features

Individual connection

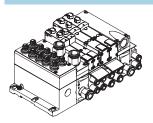


Valves on individual sub-bases can be used for actuators further away from the valve terminal.

The electrical connection is established using a standard 4-pin M12 plug 24 V DC (EN 61076-2-101) or it

can be configured by the user with a 4-pin clamped terminal connection or cable end 24 V DC or 110 V AC.

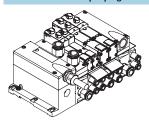
Terminal with individual connection



Control signals from the controller to the valve terminal are transmitted via an individual connecting cable. The valve terminals can be equipped with max. 20 valves and max. 20 solenoid coils.

The electrical connection is established via a 5-pin M12 plug 24 V DC.

Terminal with multi-pin plug connection

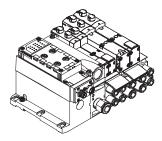


Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable or a self-assembled multi-pin plug connection (tension spring terminal), which substantially reduces installation time. The valve terminals can be equipped with max. 32 valves and max. 32 solenoid coils.

Versions

- Multi-pin plug connection with terminal strip (tension spring terminal) 24 V DC or 110 V AC
- Pre-assembled connecting cable
- Sub-D plug connector for assembly by the user, 37-pin
- Round plug connector M23, 19-pin, 24 V DC

AS-interface connection



A special feature of the AS-interface is the simultaneous transmission of data and supply power via a two-wire cable. The encoded cable profile prevents connection with incorrect po-

The valve terminal with AS-interface can be configured as follows:

- With one to eight modular valve positions (max. 8 solenoid coils).
 This corresponds to one to eight VTSA valves
- With all available valve functions. The connection technology used for the inputs can be selected as with

CPX: M8, M12, quick connection, Sub-D, tension spring terminal (terminals to IP20).

Further information

→ Internet: as-interface



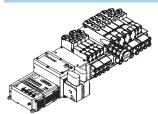
The valve terminal VTSA with ASinterface connection is based on the same electrical manifold module as the valve terminal with multi-pin plug connection. This means it is possible to convert a valve terminal with multi-pin plug connection using an AS-interface module (→ 91). The technical specifications of the AS-interface system must be observed in this case.

→ Internet: as-interface



Key features

Terminal with fieldbus connection from the "Electrical peripherals type 03" system



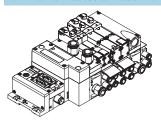
An integrated fieldbus node manages the communication connection to a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Up to 26 solenoid coils can be actuated using the fieldbus connection via the "Electrical peripherals type 03" system.

Versions

- Interbus
 - → Internet: type 03

Terminal with fieldbus connection from the CPX system



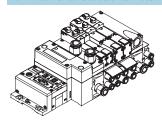
An integrated fieldbus node manages the communication connection to a higher-order PLC. This enables a space-saving pneumatic and electronic solution.

Valve terminals with fieldbus interfaces can be configured with up to 16 manifold sub-bases. With 2 solenoid coils per connection, up to 32 solenoid coils can thus be actuated.

Versions

- Profibus DP
- Interbus
- DeviceNet
- CANopen
- CC-Link
- CPX terminal
- EtherCAT
 - → Internet: cpx

Terminal with control block connection from the CPX system



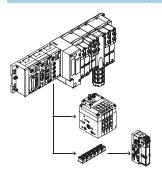
Controllers integrated in the Festo valve terminals enable the construction of stand-alone control units to IP65, without control cabinets.

Using the slave operation mode, these valve terminals can be used for intelligent pre-processing and are therefore ideal modules for designs using decentralised intelligence.

In the master operation mode, terminal groups can be designed with many options and functions, which can autonomously control a medium sized machine/system.

- CPX terminal
 - → Internet: cpx

CP string extension from the CPX system



The optional string extension enables additional valve terminals and I/O modules to be connected to the fieldbus node of the CPX terminal. Different input and output modules as well as CPV-SC, CPV and CPA valve terminals can be connected. The maximum length of the CP string

extension is 10 metres, which means that the extension modules can be mounted directly on-site. All of the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the extension module.

The CP string interface offers:

- 32 input signals
- 32 output signals for output modules 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output modules
- → Internet: ctec



Peripherals overview

Modular pneumatic components

The modular design of the VTSA ensures maximum flexibility right from the planning stage and offers maximum ease of service in operation.

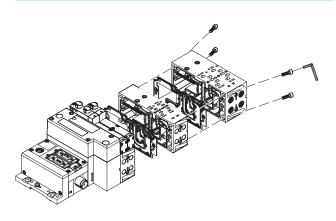
The system consists of manifold sub-bases and valves.

The manifold sub-bases are screwed together and thus form the support system for the valves.

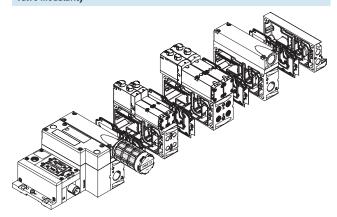
Inside the manifold sub-bases are the connection ducts for supplying compressed air to and venting from the valves on the terminal as well as the working ports for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual terminal sections can be isolated and further manifold blocks inserted by loosening these screws. This ensures that the valve terminal can be rapidly and reliably extended.

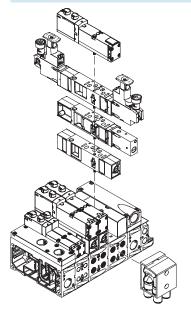
Basic system modularity



Valve modularity



Stacking modularity





Peripherals overview

Modular electrical peripherals

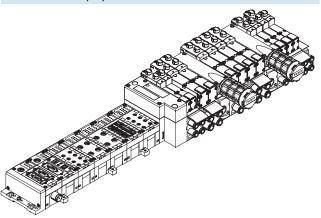
The manner in which the valves are actuated differs according to whether you are using a multi-pin terminal or fieldbus terminal.

The VTSA with CPX interface is based on the internal bus system of the CPX and uses this communication system for all solenoid coils and a range of electrical input and output functions.

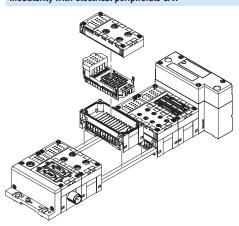
Parallel linking facilitates the following:

- Transmission of switching information
- High valve density
- Compact design
- Position-based diagnostics
- Separate voltage supply for valves
- Flexible conversion without address shifting
- Transmission of status, parameter and diagnostic data
 - → Internet: cpx
- Option of CP interface
- CPX-FEC as autonomous controller with access via Ethernet and web

VTSA with electrical peripherals CPX



Modularity with electrical peripherals CPX



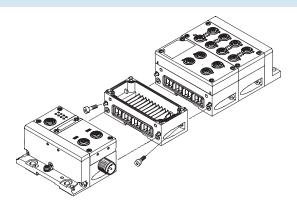
CPX terminal in metal version



Note

The CPX connection blocks are also available in a metal version. This means a complete solution in a sturdy metal design can be selected for applications of the valve terminal VTSA in welding environments.

The mechanical connection between the CPX modules in metal design is created using special angle fittings. The CPX terminal can thus be expanded at any time.





Peripherals overview

Individual sub-base

Order code:

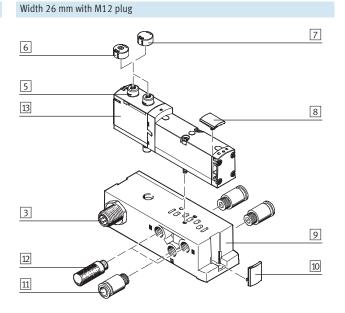
• Using individual part numbers

Individual sub-bases can be equipped with any valve.

The electrical connection is established using a standard 4-pin M12 plug (EN 61076-2-101) or it can be

configured by the user with a 4-pin clamped terminal connection/open cable end.

Width 18 mm with M12 plug 5 4 8 2 10

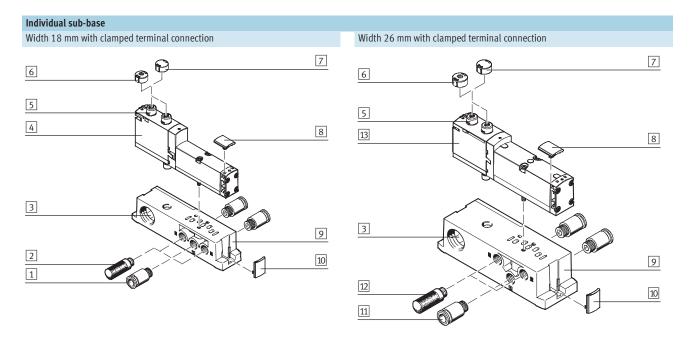


		Brief description	→ Page/Internet
1	Fitting	G½ or ½NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	93
2	Silencer	G½ or 1/8NPT for supply/exhaust ports (1, 3, 5)	93
3	Electrical connection M12 ¹⁾	4-pin	-
4	VSVA valve	Width 18 mm	83
5	Manual override	Non-detenting/detenting, per solenoid coil	-
6	Cover cap	For manual override, non-detenting	92
7	Cover cap	For manual override, covered	92
8	Inscription label holder	For valves	92
9	Individual sub-base	For valve VSVA	86
10	Inscription label holder	For manifold blocks	92
11	Fitting	G¼ or ¼NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	93
12	Silencer	G¼ or ¼NPT for supply/exhaust ports (1, 3, 5)	93
13	VSVA valve	Width 26 mm	83

1) Only for 24 V DC

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Peripherals overview



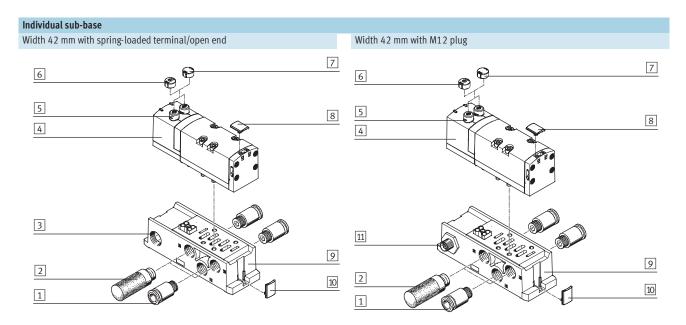


		Brief description	→ Page/Internet
1 Fitting		G½ or ½NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	93
2	Silencer	G½ or 1/8NPT for supply/exhaust ports (1, 3, 5)	93
3	Clamped terminal connection ¹⁾	4-pin, configured by the user	-
4	VSVA valve	Width 18 mm	83
5	Manual override	Non-detenting/detenting, per solenoid coil	-
6	Cover cap	For manual override, non-detenting	92
7	Cover cap	For manual override, covered	92
8	Inscription label holder	For valves	92
9	Individual sub-base	For valve VSVA	86
10	Inscription label holder	For manifold blocks	92
11	G ¹ / ₄ or ¹ / ₄ NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)		93
12	Silencer	G¼ or ¼NPT for supply/exhaust ports (1, 3, 5)	93
13	VSVA valve	Width 26 mm	83

^{1) 24} V DC or 110 V AC

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Peripherals overview





		Brief description	→ Page/Internet
1	Fitting	G3/8 or 3/8NPT for supply/exhaust ports (1, 3, 5) and working ports (2, 4)	93
2	Silencer	G3/8 or 3/8NPT for supply/exhaust ports (1, 3, 5)	93
3	Clamped terminal connection/open end ¹⁾	4-pin, configured by the user	-
4	VSVA valve	Width 42 mm	83
5	Manual override	Non-detenting/detenting, per solenoid coil	-
6	Cover cap	For manual override, non-detenting	92
7	Cover cap	For manual override, covered	92
8	Inscription label holder	For valves	92
9	Individual sub-base	For valve VSVA	86
10	Inscription label holder	For manifold blocks	92
11	Electrical connection M12 ²⁾	4-pin	-

^{1) 24} V DC or 110 V AC 2) Only for 24 V DC

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Peripherals overview

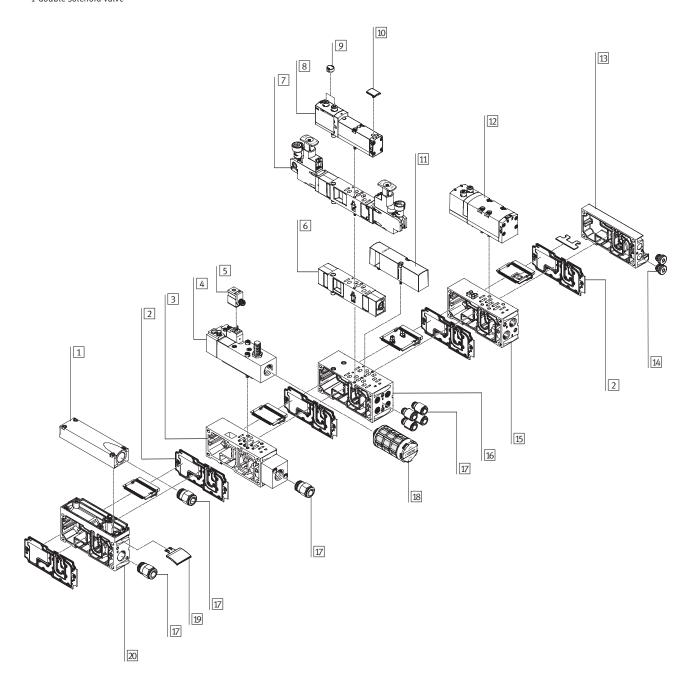
Valve terminal pneumatics

The manifold sub-bases width 18 and 26 mm are prepared for:

- 2 single solenoid valves
- 2 double solenoid valves

The manifold sub-bases width 42 mm are prepared for:

- 1 single solenoid valve
- 1 double solenoid valve
- Double solenoid valve positions can be equipped with any valve or a blanking plate.
 Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.





Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Peripherals overview



Valve terminal pneumatics					
	Brief description	→ Page/Internet			
1 Exhaust port cover	For ducted exhaust air (ports 3 and 5 combined)	87			
2 Duct separation/seal	-	87			
3 Manifold sub-base	For soft-start valve	80			
4 Soft-start valve	For slow and reliable pressure build-up	80			
5 Plug socket	-	82			
6 Flow control plate	-	90			
7 Pressure regulator plate	-	88			
8 Valve	Width 26 mm	83			
9 Cover cap	For manual override, non-detenting, covered	92			
10 Inscription label holder	For valve	92			
11 Blanking plate	For unused valve position (vacant position)	92			
12 Valve	Width 42 mm	85			
13 End plate with pilot air selector	-	85			
14 Blanking plug	-	93			
15 Manifold sub-base	For valves with a width of 42 mm	85			
16 Manifold sub-base	For valves with a width of 26 mm	85			
17 Fittings	-	93			
18 Silencer	-	93			
19 Inscription label holder	For manifold sub-base, sub-base, 90° connection plate	92			
20 Supply plate	-	87			

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Peripherals overview

Valve terminal with individual connection

Order code:

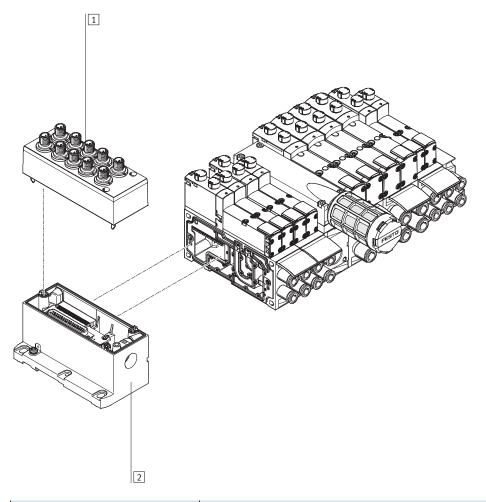
- 44E for the electrical components
- 44P for the pneumatic components

VTSA valve terminals with individual connections can be expanded by up to 20 valves with max. 20 solenoid coils. The manifold sub-bases width 18 and 26 mm are prepared for:

- 2 single solenoid valves
- 2 double solenoid valves The manifold sub-bases width 42 mm
- The manifold sub-bases width 42 mm are prepared for:
- 1 single solenoid valve
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.

The electrical connection is established via a 5-pin M12 plug (24 V DC).



		Brief description	→ Page/Internet
[1 Cover	For individual connection	90
[2 Multi-pin plug connection	Individual connection with M12, 10-way or 6-way (including cover)	90



Peripherals overview

Valve terminal with multi-pin plug connection

Order code:

- 44E for the electrical components
- 44P for the pneumatic components

VTSA valve terminals with multi-pin plug connection can be expanded by up to 32 valves with max. 32 solenoid coils

The manifold sub-bases width 18 and 26 mm are prepared for:

- 2 single solenoid valves
- 2 double solenoid valves

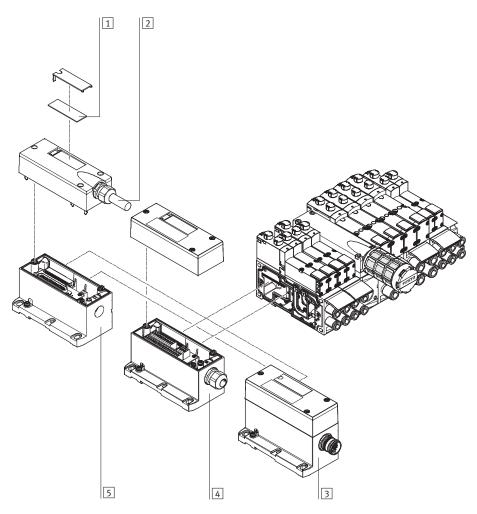
The manifold sub-bases width 42 mm are prepared for:

- 1 single solenoid valve
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.

The following multi-pin plug connections to IP65 are available:

- 37-pin Sub-D connection (24 V DC): The connecting cable can be ordered in lengths of 2.5 m, 5 m and 10 m for max. 8, 22 or 32 solenoid coils respectively
- Terminal strip (24 V DC or 110 V AC)
- 19-pin round plug connector (24 V DC)



		Brief description	→ Page/Internet
1	Inscription labels	Large, for multi-pin plug connection	-
2	Multi-pin plug cable	-	92
3	Multi-pin plug connection	Via M23 round plug connection 24 V DC	90
4	Multi-pin plug connection	Via terminal strip (Cage Clamp®) 24 V DC or 110 V AC	90
5	Multi-pin plug connection	Via multi-pin cable 24 V DC	90



Peripherals overview

Valve terminal with AS-interface connection

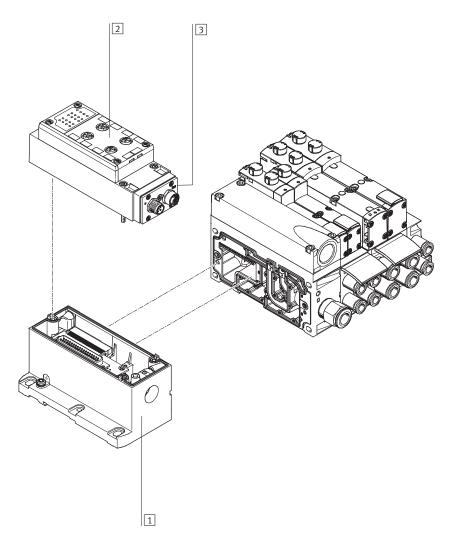
Order code:

- 52E for the electrical components
- 44P for the pneumatic components

VTSA valve terminals with AS-interface connection can be expanded by up to 8 valves with max. 8 solenoid coils. The manifold sub-bases width 18 and 26 mm are prepared for:

- 2 single solenoid valves
- 2 double solenoid valves The manifold sub-bases width 42 mm are prepared for:
- 1 single solenoid valve
- 1 double solenoid valve

- Double solenoid valve positions can be equipped with any valve or a blanking plate.
- Single solenoid valve positions can only be equipped with single solenoid valves or a blanking plate.



	Brief description	→ Page/Internet
1 Multi-pin plug connection	Can be ordered together with the AS-interface module as an electrical interface for AS-interface	91
2 Manifold block for AS-interface	-	92
3 AS-interface module	-	91



Peripherals overview

Valve terminal with fieldbus connection, electrical peripherals type ${\bf 03}$

Order code:

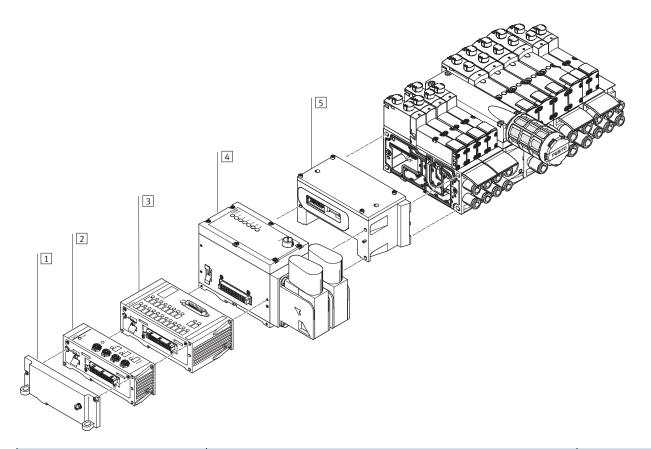
- 03E-... for the electrical peripherals
- 44P for the pneumatic components

VTSA valve terminals with fieldbus interface can be expanded by up to 26 valves with max. 26 solenoid coils. Each valve position can be equipped

with any valve or a blanking plate. The rules for type 03 apply to the equipment that can be used in combination with electrical peripherals type 03.

In general:

- Max. 12 electrical modules
- Digital inputs/outputs
- Analogue inputs/outputs



		Brief description	→ Page/Internet
1	Left-hand end plate	-	-
2	Input or output module	5-pin, M12	91
3	Input/output module	Sub-D	91
4	Bus node	FB21 (for Interbus with fibre optic cable)	91
5	Pneumatic interface	-	91



Peripherals overview

Valve terminal with fieldbus connection, control block (electrical peripherals CPX)

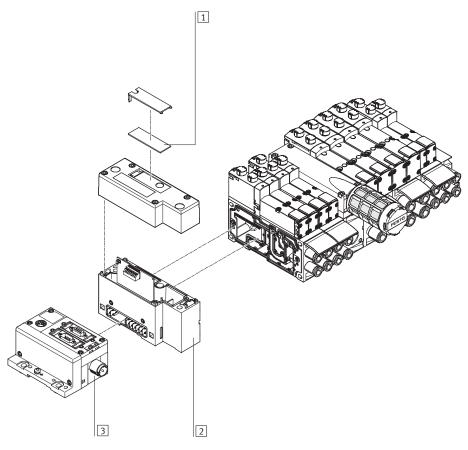
Order code:

- 50E-... for the electrical peripherals
- 51E-... for the electrical peripherals, metal linking
- 44P for the pneumatic components

VTSA valve terminals with fieldbus interface can be expanded by up to 32 valves with max. 32 solenoid coils. Each valve position can be equipped with any valve or a blanking plate. The rules for CPX apply to the equipment that can be used in combination with the electrical peripherals CPX.

In general:

- Max. 10 electrical modules
- Digital inputs/outputs
- Analogue inputs/outputs
- Parameterisation of inputs and outputs
- Integrated convenient diagnostic system
- Preventive maintenance concepts



	Brief description	→ Page/Internet
1 Inscription labels	Large, for pneumatic interface CPX	-
2 Pneumatic interface	-	90
3 Fieldbus interface	-	срх



Peripherals overview

Valve terminal with fieldbus connection/multi-pin plug connection and individual valve connection

In applications with specific emergency stop conditions, it can be necessary to be able to individually switch one or more valves separately from the terminal controller.

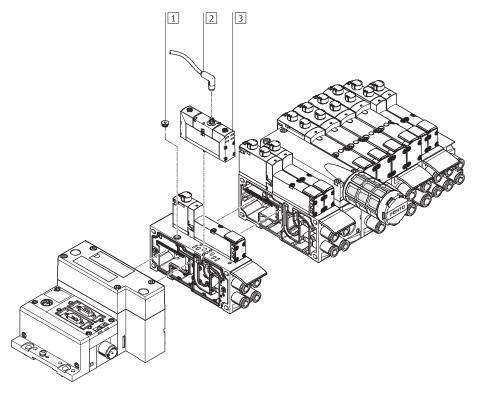
Standard valves (VSVA) with individual

electrical connection (round or square plug) can be mounted on the valve terminal to this end.

In order for the protection class IP65 to be achieved, the functionless opening in the sub-base for the electrical

connection must be sealed.
An end cap is available for the 18 mm and the 26 mm widths.
For central control of the valve terminal via multi-pin plug or fieldbus connection, the valve position

occupied in this way acts like a vacant position, i.e. the assigned address in the fieldbus node or the corresponding connection in the multi-pin plug connection is occupied.

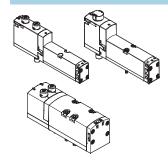


	Brief description	→ Page/Internet
1 End cap For sealing the electrical connection on the sub-base		92
2 Connecting cable	-	valves vsva
3 Valve	Width 18 mm or width 26 mm	valves vsva



Key features – Pneumatic components

Sub-base valve



VTSA offers a comprehensive range of valve functions. All valves are fitted with piston spool and patented sealing system which ensures efficient sealing, a broad operating pressure range and long service life.

Sub-base valves can be quickly replaced since the tubing connections remain on the sub-base. Irrespective of the valve function there are sub-base valves with one solenoid coil (single solenoid) or with two solenoid coils for double solenoid or double valve functions.

Reverse/vacuum operation

Select reverse operation (code Z) if you wish to operate an actuator (cylinder) with different pressures for the forward and return stroke. Please note that the valves must then be operated via a separate pressure zone.

The 3/2-way valves, reversible, are also suitable for vacuum operation.

Blanking plate



Plate without valve function for reserving valve positions on a valve terminal

Valves and blanking plates are attached to the manifold sub-base using two screws.

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Key features – Pneumatic components



Valve fu	nction				
Code	Circuit symbol	Width			Description
		18 mm	26 mm	42 mm	
VC	4 2				2x2/2-way valve, single solenoid
	12 - 12 - 12 - 13 - 13 - 13 - 13 - 13 -	_	_	_	Normally closed
		•	•	•	Pneumatic spring return
	12/14 82/84 1 (14)				
VV	4 2				2x2/2-way valve, single solenoid
	114 112 112				Normally closed
			-	•	Pneumatic spring return
					Vacuum operation 3 and 5 possible
	12/14 82/84 11 1 11 (14) (5) (3)				
M	14 4 2				5/2-way valve, single solenoid
	14 4 2	-	-	•	Pneumatic spring return
	14 5 1 3				
0					5/2-way valve, single solenoid
	14 4 2 TW				Mechanical spring return
	14 5 1 3		_	_	
1	-				5/2-way valve, double solenoid
ľ	14 4 2 12	_	l _	_	3/2 way valve, double solehold
		-	•	•	
	14 5 1 3				
D	14 4 2 12				5/2-way valve, double solenoid
	14 4 2 12	-	-	•	Dominant signal with port 14 on the control side
	14 5 1 3				
N	4 2				2x 3/2-way valve, single solenoid
	10 10 10 10 10 10 10 10 10 10 10 10 10 1				Normally open
		•	•	•	Pneumatic spring return
	12/14 1 5 3				• Operating pressure > 3 bar
	12/14 1 5 3 (14)				
K	4 2				2x 3/2-way valve, single solenoid
	14 12 12				Normally closed
		-	•	•	Pneumatic spring return
	12/14 1 5 3		[Operating pressure > 3 bar
	(14)		[



A filter must be installed upstream of valves operated in vacuum mode. This prevents any foreign matter in the intake air getting into the valve (e.g. when operating a suction cup).



Key features – Pneumatic components

Valve fu	nction				
Code	Circuit symbol Width				Description
		18 mm	26 mm	42 mm	
Н	14 10 10 12/14 1 5 3 (14)	-	-	-	2x 3/2-way valve, single solenoid Normal position 1x closed 1x open Pneumatic spring return Operating pressure > 3 bar
В	14 M 4 2 M 12 14 5 1 3	•	•	•	5/3-way valve • Mid-position pressurised ¹⁾ • Mechanical spring return
G	14 M 4 2 M 12 14 14 14 14 14 14 14 14 14 14 14 14 14	•	•	•	5/3-way valve • Mid-position closed ¹⁾ • Mechanical spring return
E	14 M 4 2 M 12 14 5 1 3	•	•	•	5/3-way valve • Mid-position exhausted ¹⁾ • Mechanical spring return
P	110 110 110 110 110 110 110 110 110 110	-	-	•	2x 3/2-way valve, single solenoid Reverse operation Normally open Pneumatic spring return
Q	11/4 11 33/55 11 (14) (5) (1) (3)	•	•	•	2x 3/2-way valve, single solenoid Reverse operation Normally closed Pneumatic spring return
R	11/4 11 33/55 11 (3)	•	•	•	2x 3/2-way valve, single solenoid Reverse operation Normal position 1x closed 1x open Pneumatic spring return
L		•	•	•	For valve terminal only: Blanking plate for vacant valve position

¹⁾ If neither solenoid coil is energised, the valve moves to its mid-position by means of a mechanical spring. If both coils are energised at the same time, the valve remains in the previously assumed switching position

Constructional design

Valve replacement

The valves are attached to the metal manifold sub-base using two screws, which means that they can be easily

replaced. The mechanical robustness of the manifold sub-base guarantees efficient long-term sealing.

Extension

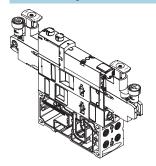
Vacant positions can be fitted with valves at a later date. The dimensions, mounting points and existing pneumatic installations remain unchanged

during this process.
The order code VSVA-... is located on the front of the valve beneath the manual override.

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Key features – Pneumatic components



Vertical stacking



Additional functions can be added to each valve position between the manifold sub-base and the valve. These functions are known as vertical stacking modules, and enable special

functioning or control of an individual valve position. Combinations of several valve sizes on one valve terminal are possible.

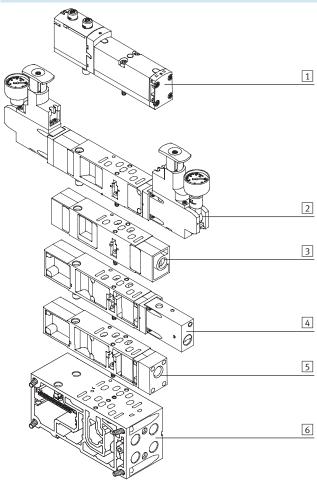


Certain combinations are not recommended due to the design of

Note

the individual vertical stacking components.

Vertical stacking components



The following component sequence is recommended for valve positions with vertical stacking:

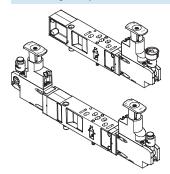
- 1 ISO valve
- 2 Pressure regulator plate
- 3 Flow control plate
- 4 Vertical pressure shut-off plate
- 5 Vertical supply plate
- 6 Manifold sub-base



Key features - Pneumatic components

Vertical stacking

Pressure regulator plate



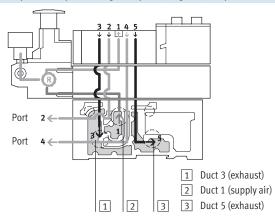
An adjustable pressure regulator can be installed between the manifold block and the valve in order to control the force of the triggered actuator.

This pressure regulator maintains an essentially constant output pressure (secondary side) independent of pressure fluctuations (primary side) and air consumption.

Standard version:

- · Standard port pattern to ISO 15407-2 or ISO 5599-2
- For supply pressure up to 6 bar or up to 10 bar
- Without pressure gauge (optional)
- Regulator knob with 3 positions (locked, reference position, free running)

Mode of operation of pressure regulator plate (P regulator) for port 1; code: ZA, ZAY, ZF, ZFY



This pressure regulator regulates the pressure upstream of the valve in duct 1. Ducts 2 and 4 thus have the same regulated pressure.

During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5.

Advantages

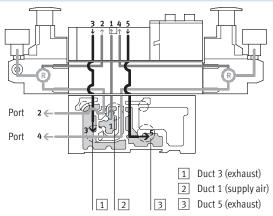
- · The pressure regulator is not affected by venting, since the pressure is regulated upstream of the valve.
- The pressure regulator can always be adjusted, since the pressure from the valve terminal is always present.

Application examples

- An equal working pressure is required at working ports 2 and 4.
- A lower working pressure

(e.g. 3 bar) than the operating pressure present on the valve terminal (e.g. 8 bar) is required.

Mode of operation of the pressure regulator plate (AB regulator) for ports 2 and 4; code: ZD, ZDY, ZI, ZIY



This pressure regulator regulates the pressure in ducts 2 and 4 after the pressure medium flows through the valve. During venting, the exhaust flow in the valve is from duct 2 to duct 3 and from duct 4 to duct 5 via the pressure regulator.

Example with the following switching position:

The supply air flows from duct 1 of the manifold sub-base via the valve to duct 2, it is then regulated and made available at port 2 of the manifold sub-base. At the same time, venting takes place via duct 4 of the manifold sub-base, via the regulator and via the valve into duct 5 of the manifold sub-base.

Restrictions

• The pressure regulator cannot be adjusted in the exhaust position. For example, the pressure regulator for duct 4 cannot be adjusted when the valve is pressurised in the switching position from duct 1 to duct 2 and exhausted from duct 4 to duct 5.

Application examples

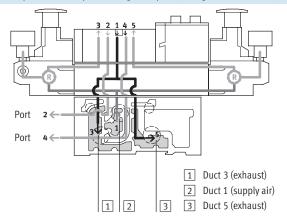
• When two different working pressures are required instead of the valve terminal operating pressure at ports 2 and 4.



Key features – Pneumatic components

Vertical stacking

Mode of operation of the pressure regulator plate (AB regulator, reversible) for ports 2 and 4, reversible; code: ZE, ZEY, ZJ, ZJY



With this pressure regulator, the supply air (duct 1) is split and routed directly to both pressure regulators. In each case the regulated supply air is present in ducts 3 and 5 on the valve. The valve is thus operated in reversible mode.

This means:

- Duct 3 routes the working pressure to port 2
- Duct 5 routes the working pressure to port 4

Example with the following switching position:

The supply air in duct 1 is split among ducts 3 and 5 in the regulator and flows from here to the valve. In the valve, the supply air is routed to port 2 of the manifold sub-base. The exhaust air is simultaneously routed via duct 4 of the manifold sub-base and via the valve to regulator duct 1, where it is split between ducts 3 and 5 and then drawn off via the manifold sub-base.

Application examples

- When two different pressures are required in ducts 2 and 4 instead of the operating pressure.
- When fast venting is required.
- When the pressure regulator must always be adjustable.



- Reversible pressure regulator plates may only be combined with valves that can be operated in reversible mode.
- Valves in valve positions with vertical pressure shut-off plates are operated with internal pilot air supply, even when the valve terminal is operated with external pilot air supply.
- The following combination of reversible valve terminals with vertical stacking components is not permitted:
- Reversible pressure regulator plates
- Flow control plates
- Vertical pressure shut-off plates
- Vertical supply plates

Advantages

- Fast cycle times.
- 50% higher exhaust flow rate, as air is not exhausted via the pressure regulator. The load on the pressure regulator is also reduced.
- No quick exhaust valves are required.
- Operating pressure is always present at the pressure regulator, as the pressure is regulated upstream of the valve, i.e. the regulator can always be adjusted.

Disadvantages

- 2x 3/2-way valves (code N, K, H) cannot be used, as pressure is present at ports 3 and 5.
- No practical combination with a flow control plate possible.

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Key features – Pneumatic components



	stacking – Pressure regulator plate								
Code		Туре	Width			Supply p		Description	
			18 mm	26 mm	42 mm	6 bar	10 bar		
	regulator plate for port 1 (P regulat								
ZA	<u> </u>	VABF-S4R1C2-C-10	•	•	•	-	•	 Regulates the operating pressure in duct 1 up- 	
ZAY ¹⁾		VABF-S4R1C2-C-10E	-	•	-	-	-	stream of the directional	
ZF		VABF-S4R1C2-C-6	-				-	control valve	
ZFY ¹⁾	14 5 1 3 12	VABF-S4R1C2-C-6E	•		-	•			
						ı			
Pressure	regulator plate for port 2 (B regulat	or)							
ZC	4 2 S	VABF-S4R2C2-C-10	-	•	•	-	-	 Regulates the operating pressure in duct 2 down- 	
ZCY ¹⁾		VABF-S4R2C2-C-10E	•	•	-	-	•	stream of the directional	
ZH		VABF-S4R2C2-C-6	•	•	•	•	-	control valve	
ZHY ¹⁾		VABF-S4R2C2-C-6E	•	•	_	•	_		
	14 5 1 3 12								
Pressure	regulator plate for port 4 (A regulat	or)							
ZB ¹⁾	0	VABF-S4R3C2-C-10		Ι		1		Regulates the operating	
	♦ 2		•	•	•	-	•	pressure in duct 4 down- stream of the directional	
ZG ¹⁾		VABF-S4R3C2-C-6	-	-	•	-	-	control valve	
	14 5 1 3 12								
Pressure	regulator plate for ports 2 and 4 (A	B regulator)							
ZD	N 4 2 N	VABF-S4R4C2-C-10				Τ_	Τ.	Regulates the working	
ZDY ¹⁾		VABF-S4R4C2-C-10E	_				_	pressure in ducts 2 and 4 downstream of the direc-	
ZD1 -7		VADF-34R4C2-C-10E	•	•	-	-	•	tional control valve	
ZI	14 5 1 3 12	VABF-S4R4C2-C-6		-	•	•	_	- 🏺 - Note	
70.41)		VADE C (These pressure regulator	
ZIY ¹⁾		VABF-S4R4C2-C-6E		-	-	-	-	plates cannot be combined with reversible 2x 3/2-way	
								valves (code P, Q, R).	
Pressure	regulator plate for port 2, reversibl	e (B regulator)							
ZL	S	VABF-S4R6C2-C-10	-			_		Reversible pressure	
ZLY ¹⁾	4 2 3	VABF-S4R6C2-C-10E	-		_	_	-	regulator for port 2	
ZN		VABF-S4R6C2-C-6	•		•	-	_	_	
ZNY ¹⁾		VABF-S4R6C2-C-6E	•		_	-	_	_	
	14 5 1 3 12				1				
Pressure	regulator plate for port 4, reversibl	e (A regulator)							
7K ¹⁾		VABF-S4R7C2-C-10		I				Reversible pressure	
	\(\)\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\		•	-	-	-	-	regulator for port 4	
ZM ¹⁾		VABF-S4R7C2-C-6	-	•		•	_		
	14 5 1 3 12								

¹⁾ Also suitable for symmetrical valves

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Key features – Pneumatic components



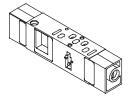
Vertical	stacking – Pressure regulator plate							
Code		Туре	Width	_	_	Supply pressure		Description
			18 mm	26 mm	42 mm	6 bar	10 bar	
Pressure								
ZE	A 2 O	VABF-S4R5C2-C-10			•	-	•	Reversible pressure regulator for ports 2 and 4 Pressure regulation upstream of the valve
ZEY ¹⁾	14 5 1 3 12	VABF-S4R5C2-C-10E	•	•	-	-	-	 Redirects the operating pressure from duct 1 to ducts 3 and 5 Conducts the exhaust from duct 1 to ducts 3 and 5
ZJ		VABF-S4R5C2-C-6			•	•	-	These pressure regulator plates cannot be combined with standard 2x 3/2-way valves (code N, K, H).
ZJY ¹⁾		VABF-S4R5C2-C-6E			-	•	_	Reversible 2x 3/2-way valves (code P, Q, R) must not be operated in a separate pressure zone in combination with these pressure regulators.

¹⁾ Also suitable for symmetrical valves



Key features – Pneumatic components

Vertical stacking - Flow control plate



This plate is used for exhaust air flow control in ducts 3 and 5 of a valve in order to adjust the speed of the actuator.

Ducts 3 and 5 can be adjusted independently of each other.

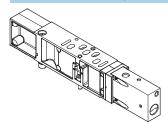


Note

On reversible valve terminals, supply air flow control takes place in ducts 3 and 5 upstream of the valve.

I	Code		Туре	Width 18 mm 26 mm 42 mm			Description	
						42 mm		
	X	14 5 1 3 12	VABF-S4F1B1-C	•	•	•	Restricts the exhaust downstream of the valve in ducts 3 and 5	

Vertical stacking - Vertical pressure shut-off plate



This plate enables a valve to be shut off from the supply pressure of the terminal. This means that the valve can be removed without shutting off the pressure.

Following activation of the shut-off, the exhaust air/return air from the cylinder is drawn off via the M5 threaded connection.

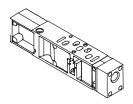


Note

It must be ensured that the operating pressure of the valve terminal lies within the range of the required pilot pressure (i.e. min. 3 bar).

Code		Type Width 18 mm 26 mm 42 mm		Description		
ZT	33	VABF-S4L1D1-C	•	•	•	 2/2-way valve for shutting off the operating pressure at the valve position Blocks ducts 12 and 14 for the valve position Supplies the valve position with internal pilot air

Vertical stacking – Vertical supply plate



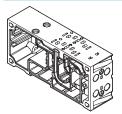
This plate enables a valve to be supplied with individual operating pressure independently of the operating pressure of the terminal.

Code		Туре	Width			Description
					42 mm	
ZU	4 2 11 11 14 5 1 3 12	VABF-S4P1A3	•	•	•	Plate with port 11 for supplying individual operating pressure to a valve position



Key features – Pneumatic components

Manifold sub-base



VTSA is based on a modular system which consists of manifold sub-bases and valves. Manifold sub-bases are available for valve width 18 mm and width 26 mm in a double grid, i.e. two valves per manifold sub-base. For width 42 mm there are manifold sub-bases with one valve per sub-base. The manifold sub-base contains a ducting seal and electrical linking.

They can be freely mixed within a valve terminal. The manifold subbases are screwed together and thus form the support system for the valves.

Inside the manifold sub-bases are the connection ducts for supplying compressed air to and venting from the valves on the terminal as well as

the working ports for the pneumatic cylinders for each valve.

Each manifold sub-base is connected to the next using four screws. Individual terminal sections can be isolated and further manifold sub-bases inserted by loosening these screws. This ensures that the valve terminal

can be rapidly and reliably extended.

Port patterns on the manifold sub-base Width 18 mm	Width 26 mm	Width 42 mm
000000	0 00000	

90° conn	ection plate for working ports (2 ar	nd 4) of the manifold sub-bases	S				
Code		Туре	Width	Width 18 mm 26 mm 42 mm		Ports	Working ports (2, 4) on the 90°
			18 mm				connection plate
P		Threaded connection: VABF-S4A2G2-G NPT thread: VABF-S4A2G2-N	•	•	•	2 and 4	Outlet at bottom Connection sizes for 18 mm width: G¹/8, ¹/8NPT Connection sizes for 26 mm width: G¹/4, ¹/4NPT Connection sizes for 42 mm width: G³/8, ³/8NPT

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Key features – Pneumatic components



Code		Туре	Width			No. of valve positions/	Working ports (2, 4) on the manifold sub-base
			18 mm	26 mm	42 mm	solenoid coils	
Manifol	d sub-base for multi-pin plug/field		noid valves				
A AK		Threaded connection: VABV-S4-2S-G18-2T2 NPT thread: VABV-S4-2S-N18-2T2	-	-	-	2/4	• Connection sizes for 18 mm width: G1/8, QS-G1/8-8, QS-G1/8-6, 1/8NPT, QS-1/8-5/16-U, QS-1/8-1/4-U
B BK		Threaded connection: VABV-S4-1S-G14-2T2 NPT thread: VABV-S4-1S-N14-2T2	-	-	-	2/4	• Connection sizes for 26 mm width: G¹/4, QS-G¹/4-10, QS-G¹/4-8, ¹/4 NPT, QS-¹/4-3/8-U, QS-¹/4-5/16-U
C CK		Threaded connection: VABV-S2-1S-G38-T2 NPT thread: VABV-S2-1S-N38-T2	-	-	•	1/2	• Connection sizes for 42 mm width: G3/8 QS-G3/8-12, QS-G3/8-10, 3/8NPT, QS-3/8-3/8-U, QS-3/8-1/2-U
Manifol	d sub-base for multi-pin plug/field	thus connection for single solen	nid valves				
E EK		Threaded connection: VABV-S4-2S-G18-2T1 NPT thread: VABV-S4-2S-N18-2T1	•	-	-	2/2	• Connection sizes for 18 mm width: G¹/8, QS-G¹/8-8, QS-G¹/8-6, ¹/8NPT, QS-¹/8-5/16-U, QS-¹/8-¹/4-U
F FK		Threaded connection: VABV-S4-1S-G14-2T1 NPT thread: VABV-S4-1S-N14-2T1	-	•	-	2/2	• Connection sizes for 26 mm width: G¹/4, QS-G¹/4-10, QS-G¹/4-8, ¹/4NPT, QS-¹/4-3/8-U, QS-¹/4-5/16-U
G GK		Threaded connection: VABV-S2-1S-G38-T1 NPT thread: VABV-S2-1S-N38-T1	-	-	•	1/1	• Connection sizes for 42 mm width: G3/8 QS-G3/8-12, QS-G3/8-10, 3/8NPT, QS-3/8-3/8-U, QS-3/8-1/2-U

Key features – Pneumatic components



Compressed air supply and venting

Right-hand end plate

• Code V



Port configuration for supply plates Exhaust port 3/5 separated

• Code K



Right-hand end plate

• Code X



Port configuration for supply plates Exhaust port 3/5 common

Code L



End plate with pilot air selector

• Code Y, U, Z, W



The valve terminal VTSA can be supplied with compressed air at one or more points. This is a reliable way of ensuring that all functional components will always offer good performance, even with large-scale expansions. The valve terminal is supplied via supply plates (max. 16 per terminal) or via an end plate. Venting is via silencers or ports for ducted exhaust air on the supply plates and/or on the right-hand end plate. There are two types of supply plates:

- Exhaust port 3/5 common
- Exhaust port 3/5 separated

Pilot air supply

The port for the pneumatic supply is located on the supply plates or the right-hand end plate.

The ports differ for the following types of pilot air supply:

- Internal
- External

Internal pilot air supply

with a blanking plug.

Internal pilot air supply can be selected if the working pressure is between 3 and 10 bar.
The pilot air supply is then branched from the compressed air supply 1 using an internal connection. Port 14

on the right-hand end plate is sealed

External pilot air supply

If the supply pressure is less than 3 bar, you must operate your VTSA valve terminal using external pilot air supply. The pilot air supply is then supplied via port 14 on the right-hand end plate. This is the case even if the valve terminal is operated with different pressure zones.



Note

If a gradual pressure build-up is required in the system by means of a soft-start valve, then external pilot air should be selected whereby the pilot pressure is already applied at the point of switch-on.

Right-hand end plate

Different right-hand end plates are available.

With the following two end plates, the outgoing direction of the ports is aligned with the horizontal stacking direction.

Right-hand end plates with pilot air supply/pilot exhaust air

- Internal pilot air supply: Code V
- External pilot air supply: Code X

For end plates with pilot air selector, the outgoing direction of the ports is to the front of the valve terminal. This means that all of the ports on the terminal can be combined in one outgoing direction.

The special feature of the end plates with pilot air selector is the selector switch itself, which has four settings for different pilot air supply/pilot exhaust air.

End plates with pilot air selector switch set at the factory for:

- Internal pilot air supply: Code Y
- External pilot air supply: Code Z
- Internal pilot air supply, ducted pilot exhaust air: Code U
- External pilot air supply, ducted pilot exhaust air: Code W



Note

The end plate with pilot air selector must be used in combination with a supply plate.

The reversible 3/2-way valves (code P, Q, R) must only be operated in selector position 1 or 2.

Right-hand end plate with pilot air selector							
Code	Selector position						
Z	1						
Υ	2						
W	3						
U	4						

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Key features – Pneumatic components



Right-hand end plate Code Type of compressed air supply and pilot air supply		d pilot air supply	Width			Description
	,, , , , , , , , , , , , , , , , , , , ,	, , ,	18 mm	26 mm	42 mm	
	Right-hand end plate		1	1	1	
	6000	3 5 12 14		•	•	Internal pilot air supply, silencer Pilot air supply is branched internally from port 1 Port 14 is sealed with a blanking plug Pilot exhaust port 3/5 and via silencer For operating pressure in the range 3 10 bar Pilot exhaust air ¹⁾
	6000	3 5 12 14 1	•	•	•	External pilot air supply, silencer Pilot air supply between 2 and 10 bar is connected at port 14 Pilot exhaust port 3/5 via silencer For operating pressure in the range –0.9 10 bar (suitable for vacuum) Pilot exhaust air ¹⁾
ode ²⁾	End plate with pilot air selector					
(2)		3 5 12 14		•	•	Internal pilot air supply Pilot air supply is branched internally from port 1 Ports 1/12/14 are internally connected Ports 12/14 are sealed with blanking plugs Pilot exhaust air not ducted via valve housing
(4)		3 5 12 14		•	•	Internal pilot air supply, ducted exhaust air Pilot air supply is branched internally from port 1 Ports 1/14 are internally connected Port 14 is sealed with a blanking plug Pilot exhaust via port 12 with silencer ¹⁾
(1)		3 5 12 14		•	•	External pilot air supply Pilot air supply is connected at port 14 Port 12 is sealed with a blanking plug Ports 12/14 are internally connected Pilot exhaust air not ducted via valve housing
V (3)		3 5 12 14		•	•	External pilot air supply, ducted exhaust air • Pilot air supply is connected at port 14 • Pilot exhaust via port 12 with silencer ¹⁾

- Ducted pilot exhaust air is only possible with turned seals on the valve
 Selector setting in brackets



Key features – Pneumatic components

Compressed air supply/duct separation

Additional supply plates can be used for larger terminals or to create additional pressure zones.

These can be selected at any point upstream or downstream of the manifold sub-bases.

Supply plates contain the ports:

- Compressed air supply (1)
- Exhaust port (3/5) common or separated

Depending on your order, the exhaust air ducts are either ducted or vented via silencers.

VTSA with ducted exhaust air:

With ducted exhaust air, venting can be via a supply plate or a right-hand end plate (code V or X).

If duct separation is required, there are three different options:

- Duct separation 1, 3, 5: code S
- Duct separation 1: code T
- Duct separation 3, 5: code R

If a combination of duct separation (S, T or R) and one or two supply plates is required, the following variants can be selected:

- Supply plate with duct separation on the left-hand side: code SU, TU,
 RII
- Supply plate with duct separation on the right-hand side: code US, UT,
- 2 supply plates with intermediate duct separation: code USU, UTU,

Supply	plates					
Code		Туре	Width		ı	Description
			18 mm	26 mm	42 mm	
U		Exhaust port 3/5 common for threaded connection: VABF-S6-10-P1A7-G12 for NPT thread: VABF-S6-10-P1A7-N12 Exhaust port 3/5 separated for threaded connection:	-	•	•	Supply plate without duct separation (no R, S or T selected)
SU TU RU		VABF-S6-10-P1A6-G12 for NPT thread: VABF-S6-10-P1A6-N12	•	•	•	Supply plate with duct separation on left, if R, S or T selected
US UT UR			•	•		Supply plate with duct separation on right, if R, S or T selected
USU UTU URU			•	•	•	2 supply plates with duct separation in centre, if R, S or T selected

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Key features – Pneumatic components



V X	0000	-	Port Right-h	and end plate, internal Supply air/vacuum	Designation pilot air supply, silencer	Code M Large push-in connector	Code N Small push-in connector							
	0000	-		•	pilot air supply, silencer									
X	000		1	Supply air/vacuum	Right-hand end plate, internal pilot air supply, silencer									
X				supply	Push-in fitting	QS-G ¹ / ₂ -16	QS-G ¹ /2-12							
X			3/5	Exhaust air	Via silencer	U-1/2-B	U-1/2-B							
X			14	Pilot air supply	Blanking plug	B-1/4	B-1/4							
Х														
			Right-h	and end plate, external	pilot air supply, silencer									
			1	Supply air/vacuum supply	Push-in fitting	QS-G ¹ / ₂ -16	QS-G ¹ / ₂ -12							
			3/5	Exhaust air	Via silencer	U-1/2-B	U-1/2-B							
			12	Pilot exhaust air	Via silencer	U-1/4	U-1/4							
			14	Pilot air supply	Push-in fitting	QS-G ¹ / ₄ -10	QS-G1/4-8							
Y (2)	\sim	12 12			, internal pilot air supply	I	[<i>i</i>							
Į		3 1 5 14	12	Pilot air supply	Blanking plug	B-1/4	B-1/4							
ļ			14	Pilot exhaust air	Push-in fitting	QS-G ¹ / ₄ -10	QS-G ¹ / ₄ -8							
U (4)			End plate with pilot air selector, internal pilot air supply, ducted exhaust air											
		12 12 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	12	Pilot air supply	Blanking plug	B-1/4	B-1/4							
1	000000000000000000000000000000000000000		14	Pilot exhaust air	Blanking plug	B-1/4	B-1/4							
Z (1)			Fnd nla	te with nilot air selector	, external pilot air supply									
(1)		12 12 3 12 14 15 15 16 17 17 17 17 17 17 17 17 17 17 17 17 17	12	Pilot air supply	Push-in fitting or silencer	QS-G ¹ / ₄ -10 or U- ¹ / ₄	QS-G ¹ / ₄ -8 or U- ¹ / ₄							
1	0.00		14	Pilot exhaust air	Push-in fitting	QS-G ¹ / ₄ -10	QS-G ¹ / ₄ -8							
W (3)			End pla	to with pilot air coloctor	, external pilot air supply, ducte	d oxbauct air								
vv (J)		12 12	12	Pilot air supply	Push-in fitting or silencer	QS-G ¹ / ₄ -10 or	QS-G ¹ / ₄ -8 or U- ¹ / ₄							
ſ		1 5 5	12	Thot all supply	Tush in miling of shencer	U-1/4	23 474 0 01 0 74							
			14	Pilot exhaust air	Blanking plug	B-1/4	B-1/4							

¹⁾ Selector setting in brackets

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Key features – Pneumatic components



Configur	ation of all pneumatic co	onnections with NPT th	read							
Code ¹⁾			Port		Designation	Code M Large push-in connector	Code N Small push-in connector			
V	$\overline{}$	-	Right-ha		pilot air supply, silencer					
			1	Supply air/vacuum supply	Push-in fitting	QS-1/2-5/8-U	QS-1/2-1/2-U			
	100 Q Q Q Q Q Q Q Q Q Q Q Q Q Q Q Q Q Q		3/5	Exhaust air	Via silencer	U-1/2-B-NPT	U-1/2-B-NPT			
	1. 19		14	Pilot air supply	Blanking plug	B-1/4-NPT	B-1/4-NPT			
V			Dialet le	and and plate systemal	ailet six sunniu eilenser					
Х					pilot air supply, silencer	OC 16 56 H	00 16 16 11			
			1	Supply air/vacuum supply	Push-in fitting	QS-1/2-5/8-U	QS-1/2-1/2-U			
			3/5	Exhaust air	Via silencer	U-1/2-B-NPT	U-1/2-B-NPT			
			12	Pilot exhaust air	Via silencer	U-1/4-B-NPT	U-1/4-B-NPT			
			14	Pilot air supply	Push-in fitting	QS-1/4-3/8-U	QS-1/4-5/16-U			
Y (2)		End plate with pilot air selector, internal pilot air supply								
1 (2)		12 12	12	Pilot air supply	Blanking plug	B-1/4-NPT	B-1/4-NPT			
		14 14	12	гноган ѕирріу	bianking plug	D-7/4-INF1	D-74-NF1			
			14	Pilot exhaust air	Push-in fitting	QS-1/4-3/8-U	QS-1/4-5/16-U			
U (4)			End plate with pilot air selector, internal pilot air supply, ducted exhaust air							
		12 12 3 1 1 1 14 14	12	Pilot air supply	Blanking plug	B-1/4-NPT	B-1/4-NPT			
			14	Pilot exhaust air	Blanking plug	B-1/4-NPT	B-1/4-NPT			
Z (1)	\sim		End plate with pilot air selector, external pilot air supply							
		12 12 3 14 14 14	12	Pilot air supply	Push-in fitting or silencer	QS-1/4-3/8-U or U-1/4-B-NPT	QS-1/4-5/16-U or U-1/4-B-NPT			
			14	Pilot exhaust air	Push-in fitting	QS-1/4-3/8-U	QS-1/4-5/16-U			
W (3)			End plate with pilot air selector, external pilot air supply, ducted exhaust air							
		12	12	Pilot air supply	Push-in fitting or silencer	QS-1/4-3/8-U or U-1/4-B-NPT	QS-1/4-5/16-U or U-1/4-B-NPT			
			14	Pilot exhaust air	Blanking plug	B-1/4-NPT	B-1/4-NPT			

¹⁾ Selector setting in brackets



Key features – Pneumatic components

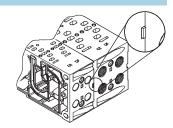
Creation of pressure zones and separation of exhaust air

The valve terminal VTSA offers a number of options for creating pressure zones if different working pressures are required.

Pressure zones are created by isolating the internal supply ducts between the manifold sub-bases using appropriate duct separation.

Compressed air is supplied and vented via a supply plate.
The position of the supply plates and duct separations can be freely selected for VTSA.

Duct separations are integrated ex-works as per your order.
Duct separations can be distinguished by their coding, even when the valve terminal is assembled.



Creating pressure zones									
Code	Separating seal	Width			Description				
	Pictorial examples	Coding	18 mm	26 mm	42 mm				
T			•		•	Duct 1 separated			
S			•	•	•	Duct 1 and 3/5 separated			
R			•	•	•	Duct 3/5 separated			



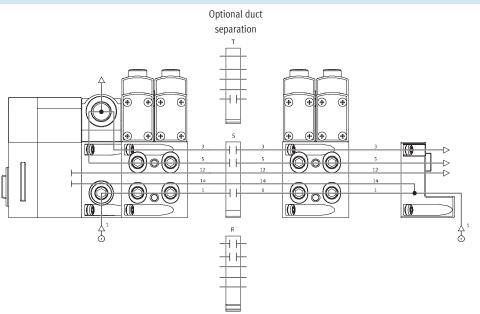
Key features – Pneumatic components

Examples: Compressed air supply and pilot air supply, right-hand end plate

Internal pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code V
The diagram opposite shows an example of the configuration and connection of the compressed air supply with internal pilot air supply. Port 14 on the right-hand end plate is tightly sealed. Exhaust port 3/5 is drawn off via the silencer.

Duct separations can be used optionally to create pressure zones.

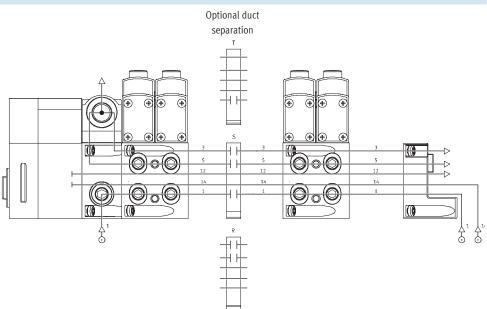


External pilot air supply, silencer/ducted exhaust air

Right-hand end plate: code X
The diagram opposite shows an example of the configuration and connection of the compressed air supply with external pilot air supply. Port 14 on the right-hand end plate is equipped with a fitting for this.

Exhaust port 3/5 is drawn off via the silencer.

Duct separations can be used optionally to create pressure zones.



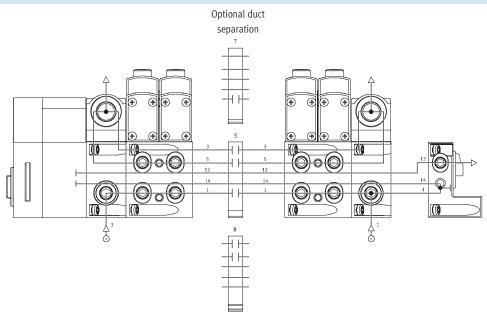


Key features – Pneumatic components

Examples: Compressed air supply and pilot air supply via right-hand end plate with pilot air selector

Internal pilot air supply, ducted exhaust air/silencer

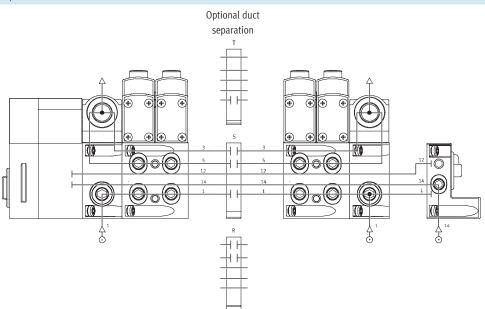
Right-hand end plate: code Y, U
The diagram opposite shows an
example of the configuration and connection of the compressed air supply
with internal pilot air supply. Port 14
on the right-hand end plate is tightly
sealed. Exhaust port 3/5 is ducted or
drawn off via the silencer.
Duct separations can be used
optionally to create pressure zones.



External pilot air supply, ducted exhaust air/silencer

Right-hand end plate: code Z, W
The diagram opposite shows an
example of the configuration and connection of the compressed air supply
with external pilot air supply. Port 14
on the right-hand end plate is
equipped with a fitting for this.
Exhaust port 3/5 is ducted or drawn
off via the silencer.

Duct separations can be used optionally to create pressure zones.



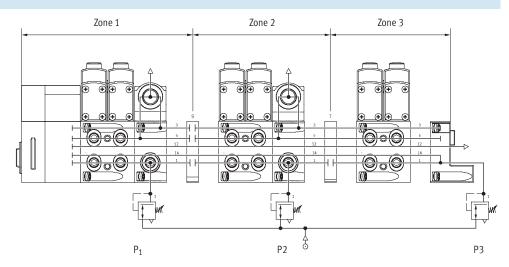
FESTO

Key features – Pneumatic components

Examples: Creating pressure zones

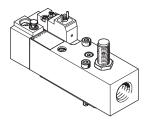
VTSA with CPX terminal connection

VTSA allows the creation of up to 16 pressure zones (up to 32 pressure zones if only size 1, ISO 5599-2, is fitted). The diagram shows an example for the configuration and connection of three pressure zones using duct separations – with internal pilot air supply.



Soft-start valve

Valve



The soft-start valve is used for slow and gradual pressure build-up and quick venting of the supply pressure of the valve terminal. If a soft-start valve is used in a valve terminal, no additional elements supplying compressed air must be used in the same pressure zone.

The piston position of the soft-start valve is monitored by a sensor. This can be used to check whether the

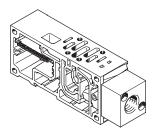
valve terminal compressed air supply is working. Pressure sensing via a pressure gauge (optional) is also possible.

The valve terminal can either be operated with internal pilot air supply via the soft-start valve or with internal or external pilot air supply via the different end plate variants. The type of pilot air supply is determined by the

piston position of the valve seal of the soft-start valve. If internal pilot air supply via the soft-start valve is selected, there must be no additional pilot air supply (duct 14) within the valve terminal.

Exhaust air cannot be expelled via the soft-start valve. An exhaust plate is required for operation in a pressure zone with duct 1 and 3/5 separated.

Manifold sub-base



Modified manifold sub-bases (width 42 mm) are available for the soft-start valve. This manifold sub-base supplies the pressure zone on the valve terminal with compressed air and provides a high flow range. The pneumatic interface to ISO5599-1 is

used here so that conventional individual sub-bases to ISO in combination with the soft-start valve can be used as an alternative to this manifold sub-base. Included with the manifold sub-base is a blanking plug for sealing ports on the end plate

VABE-S6-1RZ-.... Depending on the position/pressure zone of the soft-start valve on the valve terminal and the use of internal or external pilot air supply, the ports of the end plate are sealed with blanking plugs.



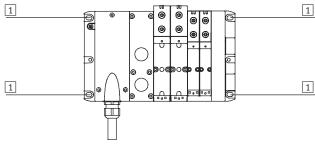
Key features - Assembly

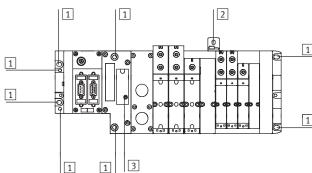
Valve terminal assembly

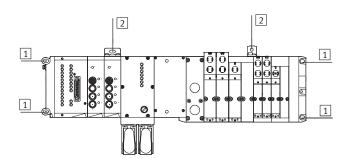
Sturdy terminal mounting thanks to:

- Four through-holes for wall mounting
- Additional mounting bracket
- H-rail mounting

Wall mounting







The VTSA valve terminal is screwed onto the mounting surface using M6 screws. The mounting holes are located at the following points:

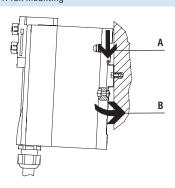
- Multi-pin plug (4 pieces):
 2 each on the multi-pin connection
 block and the right-hand end plate
- Fieldbus, CPX (4 pieces):
 2 each on the left-hand (CPX) and right-hand (VTSA) end plate. The pneumatic interface additionally provides further mounting holes as well as optional mounting brackets.
- Fieldbus, electrical peripherals type 03 (4 pieces):
 each on the left-hand (type 03) and right-hand (VTSAVTSA-F) end plate. There are additionally optional mounting brackets available.
- 1 Hole for M6 screw
- 2 Hole for M5 screw
- 3 Hole for H-rail mounting

- Note

When wall mounting valve terminals with more than five manifold sub-bases, use additional mounting brackets of the type VAME-S...-10-W to prevent damage to the valve terminal. The mounting brackets are mounted on the pneumatic supply plates.

Use mounting brackets of the type IBGW-03 for the electrical part of the valve terminal VTSA-FB-03E.

H-rail mounting



The VTSA valve terminal is hooked onto the H-rail (see arrow A).

The VTSA valve terminal is swivelled onto the H-rail and then secured with the clamping component (see arrow B).

For H-rail mounting of the valve terminal you will need the following VTSA mounting kit:

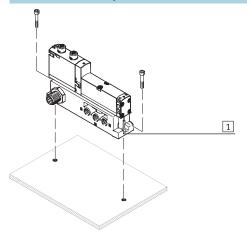
- With multi-pin plug: CPA-BG-NRH
- With fieldbus: CPX-CPA-BG-NRH

This permits mounting of the valve terminal on a H-rail to EN 60715.

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Key features – Assembly



Individual valve assembly



1 Vertical mounting holes

The individual sub-base for wall mounting is designed for integration into a system or machine. It is mounted vertically.



Key features – Display and operation

Display and operation

Each solenoid coil is allocated an LED which indicates its switching status.

- Indicator 12 shows the switching status of the pilot control for output 2
- Indicator 14 shows the switching status of the pilot control for output 4

Manual override

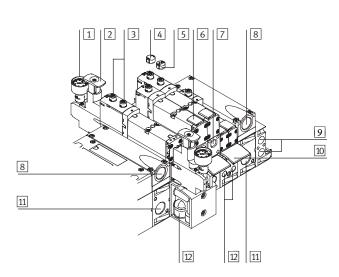
The manual override enables the valve to be switched when not electrically actuated or energised.

The valve is switched by pushing the manual override. The set switching status can also be locked by turning the manual override.

Alternatives:

- A cover cap (accessory code N) can be fitted over the manual override to prevent it from being turned. The valve can then only be actuated by pressing it.
- A cover (code V) can be fitted over the manual override to prevent it from being accidentally activated.

Pneumatic connection and control elements



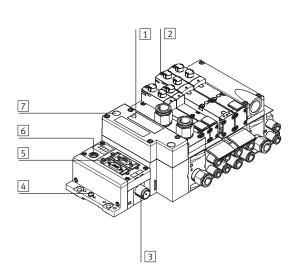
- 1 Pressure gauge (optional)
- 2 Adjusting knob for optional pressure regulator plate
- 3 Manual override (for each pilot solenoid coil, non-detenting or non-detenting/detenting)
- 4 Optional cover cap for manual override (prevents manual override)
- 5 Optional cover cap for manual override with non-detenting function
- 6 Inscription label holder for valve
- 7 Adjusting screw of optional flow control plate
- 8 Exhaust ports (valves) (3/5)

- 9 Pilot ports 12 and 14 for supplying the external pilot air
- 10 Inscription label holder for sub-base
- Supply port 1 (operating pressure)
- Working ports 2 and 4, for each valve position



A manually actuated valve (manual override) cannot be reset electrically. Conversely, an electrically actuated valve cannot be reset using the mechanical manual override.

Electrical connection and display components



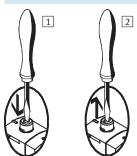
- 1 Inscription area and cover for H-rail mounting
- 2 Yellow LEDs: signal status display for pilot solenoid coils
- 3 Voltage supply connection
- 4 Earth terminal
- 5 Fieldbus connection (bus-specific)
- 6 Service interface for handheld unit, etc.
- 7 Red LED: common error display for valves



Key features – Display and operation

Manual override (MO)

MO with automatic return (non-detenting)



- Press in the stem of the manual override using a pin or screwdriver.
 Valve is then switched.
- 2 Remove the pin or screwdriver.
 Spring force pushes the stem of the manual override back.
 Valve returns to initial position (not with double solenoid valve code J).

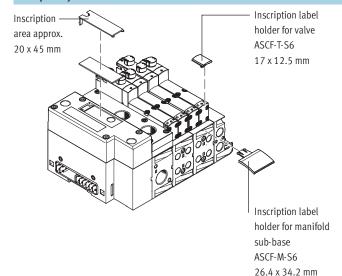
MO set via turning (covered)





- 1 Press in the stem of the manual override using a pin or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.
 - Valve remains switched.
- 2 Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pin or screwdriver. Spring force pushes the stem of the manual override back. Valve returns to initial position (not with double solenoid valve code J and D).

Inscription system



Inscription label holders can be applied to the valves and manifold sub-bases to identify them. These inscription label holders can be ordered by entering the code B or T in the order code for accessories.

Scope of delivery: inscription label holder including inscription label.
The following inscription labels can be used as spares:

- Inscription label holder for valve type ASCF-T-S6: Part-No. 540 888
- Inscription label holder for manifold sub-base type ASCF-M-S6: Part No. 540 889

Large inscription labels can be attached to the pneumatic interface as an alternative or in addition to the smaller labels.

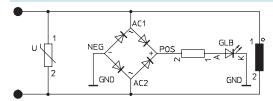
ESTO

Key features – Electrical components

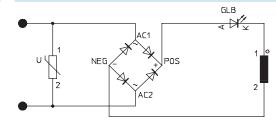
Protective circuit

Each VTSA solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

24 V DC version



110 V AC version



Individual valve

Valves can also be used on individual sub-bases for actuators further away from the valve terminal.

- Electrical M12 connector, 4 pin
- 4-pin clamped terminal connection for configuration by the user 24 V DC or 110 V AC

Individual electrical connection

A maximum of 20 solenoid coils can be actuated. 2 solenoid coils per valve can be addressed.

 Individual electrical connection M12 6-way or 10-way 5-pin 24 V DC

Electrical multi-pin plug connection

The following multi-pin plug connection variants are offered for the valve terminal VTSA:

- Sub-D multi-pin plug connection (37-pin for 24 V DC): This valve terminal is available with 1 ... 16 valve positions equipped with double solenoid valves and 1 ... 32 valve positions equipped with single solenoid valves. A maximum of 32 solenoid coils can be actuated.
- Terminal box (terminal strip for 24 V DC or 110 V AC): This valve terminal is available with 1 ... 16 valve positions equipped
 - with double solenoid valves and

- 1 ... 32 valve positions equipped with single solenoid valves. A maximum of 32 solenoid coils can be actuated.
- Multi-pin node (round plug connector): Electrical multi-pin plug connection with round plug connector, 19-pin to CNOMO E03.62.530.N, connecting thread M23 for 24 V DC. The valve terminal can be equipped with max. 16 solenoid coils.

The valves are switched by means of positive or negative logic (PNP or

NPN). Mixed operation is not permitted.

Each pin on the Sub-D multi-pin plug or terminal box (terminal strip) can actuate exactly one solenoid coil. If the maximum configurable number of valve positions is 32, this means that 32 valves, each with a single solenoid coil, can be addressed. With 16 or less valve positions, 2 solenoid coils per valve can be addressed.



Note

Use the following 37-pin connecting cables from Festo to connect the valve terminal VTSA with Sub-D multi-pin plug connection:

- NEBV-S1W37-...-LE10 for max. 8 solenoid coils
- NEBV-S1W37-...-LE26 for max. 22 solenoid coils
- NEBV-S1W37-...-LE37 for max. 32 solenoid coils
- NECV-S1W37 pre-assembled plug connector

Fieldbus connection/control block

All functions and features of the electrical peripherals CPX are permitted in connection with the CPX interface. This means:

- The valves and electrical outputs are supplied via the operating voltage connection CPX
- The valves are supplied and switched off independently via a separate port on the CPX



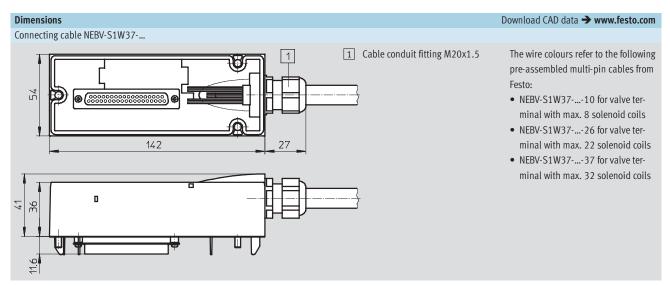
Further information can be found here:

→ Internet: cpx



Pin allocation	Pin allocation – Sub-D plug socket, 24 V DC; electrical connection code MP1											
			Pin ²⁾	Address/coil	Wire colour ¹⁾		Pin ²⁾	Address/coil	Wire colour ¹⁾			
(1	0	WH		17	16	WH PK			
PIN 1 +		PIN 20	2	1	BN		18	17	PK BN			
		1 111 20	3	2	GN		19	18	WH BU			
	000		4	3	YE		20	19	BN BU			
	0 0		5	4	GY		21	20	WH RD			
	000		6	5	PK		22	21	BN RD			
			7	6	BU		23	22	GY GN			
	0 0		8	7	RD		24	23	YE GY			
	000		9	8	GY PK		25	24	PK GN			
	000		10	9	RD BU		26	25	YE PK			
	000		11	10	WH GN		27	26	GN BU			
	0 0		12	11	BN GN		28	27	YE BU			
	0 0		13	12	WH YE		29	28	GN RD			
PIN 19		PIN 37	14	13	YE BN		30	29	YE RD			
' " ' '			15	14	WH GY		31	30	GN BK			
			16	15	GY BN		32	31	GY BU			
- 🖣 - Note			Conduct									
-			33	0 V ₃₎	YE BK		35	0 V ₃₎	BN BK			
The drawing sh			34	0 V ³⁾	WH BK		36	0 V ³⁾	BK			
Sub-D plug soo		ıulti-pin	Earthing									
cable NEBV-S1	W37		37	FE	VT		-	_	_			

- 1) To IEC 757
- Pin 9 ... 35: Not allocated with cable NEBV-S1-W37-...-LE10
 Pin 23 ... 33: Not allocated with cable NEBV-S1-W37-...-LE26
- 3) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.





Туре	Sheath	Length	Wire x mm ²	Cable ∅	Part No.
		[m]	[mm ²]	[mm]	
NEBV-S1W37-E2,5-LE10	Polyurethane	2.5	10 x 0.34	7.7	539 240
NEBV-S1W37-E5-LE10		5			539 241
NEBV-S1W37-E10-LE10		10			539 242
NEBV-S1W37-E2,5-LE26		2.5	26 x 0.34	11.5	539 243
NEBV-S1W37-E5-LE26		5			539 244
NEBV-S1W37-E10-LE26		10			539 245
NEBV-S1W37-K2,5-LE37		2.5	37 x 0.34	13	539 246
NEBV-S1W37-K5-LE37		5			539 247
NEBV-S1W37-K10-LE37		10			539 248
NEBV-S1W37-KM-2,5-LE10	Polyvinyl chloride	2.5	10 x 0.34	7.7	543 271
NEBV-S1W37-KM-5-LE10		5			543 272
NEBV-S1W37-KM-10-LE10		10			543 273
NEBV-S1W37-KM-2,5-LE27		2.5	27 x 0.34	11.5	543 274
NEBV-S1W37-KM-5-LE27		5			543 275
NEBV-S1W37-KM-10-LE27		10			543 276
NEBV-S1W37-KM-2,5-LE37		2.5	37 x 0.34	13	543 277
NEBV-S1W37-KM-5-LE37		5			543 278
NEBV-S1W37-KM-10-LE37		10			543 279

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Pin allocation – Multi-pin terminal strip (Cage Clamp®), 24 V DC and 110 V AC; electrical connection code T										
	Termina	l Coil/address	Terminal	Coil/address						
Each solenoid coil must be assigned to a specific termin	nal on 1	0	17	16						
the terminal strip in order for actuation of the valves to	take 2	1	18	17						
place.	3	2	19	18						
Coil 0 Coil :	19 4	3	20	19						
	5	4	21	20						
	6	5	22	21						
	7	6	23	22						
	8	7	24	23						
الأماما فالمتافات المتافات الم	9	8	25	24						
	10	9	26	25						
	11	10	27	26						
	12	11	28	27						
	13	12	29	28						
	14	13	30	29						
0 110	15	14	31	30						
0 V ¹⁾ Coil 20 Coil 31	16	15	32	31						
- 🖺 - Note										
÷	Conduct	or								
The drawing shows the view onto the multi-pin termina	l strip 33	0 V	35	0 V						
(Cage Clamp®).	34	0 V	36	0 V						

1) 0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.

Pin allocation - Round plug connector, 24 V DC; electrical conr	ection code MP4			
	Address	Pin ¹⁾	Address	Pin ¹⁾
	0	15	8	17
5 4 7	1	7	9	9
\[\left(\frac{+ + 15 + 15 + 8}{4 + 124 + 15 + 16 + 8} \right) \]	2	5	10	2
$\left(\left(\begin{array}{ccc} 3 + \begin{array}{ccc} +19 & +19 \\ 3 + \begin{array}{ccc} +13 & +19 \\ & & & 148 \end{array} \right) \right)$	3	4	11	13
2+ + +18+ +10 //	4	16	12	11
i ⁺ + †1	5	8	13	10
	6	3	14	1
	7	14	15	18

¹⁾ Pin 6:0 V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted. Pin 12: Earth Pin 19: Unused

Rules for addressing

- Address allocation does not depend on whether single or double solenoid valves are fitted.
- Addresses are allocated in ascending order without gaps, from left to right.
- A valve position for actuating one solenoid coil occupies one address (type VABV-...-...T1).
- A valve position for actuating two solenoid coils occupies two addresses (type VABV-...-...T2). The following allocation applies in this
- Coil 14: Lower-value address
- Coil 12: Higher-value address



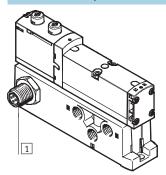
Pin allocation - Round plug connector, 24 V DC; electr	ical connection – CNO	MO allocation		
	Pin	Valve position/ solenoid coil	Pin	Valve position/ solenoid coil
	1	8/14	10	7/12
10 10 10	2	6/14	11	7/14
110 18 0 2 10 170 19 13 3	3	4/14	12	FE
	4	2/12	13	6/12
\\\\\\ ₀ , \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	5	2/14	14	4/12
O7 O6 O5	6	0 V ¹⁾	15	1/14
	7	1/12	16	3/14
	8	3/12	17	5/14
	9	5/12	18	8/12
			19	Unused

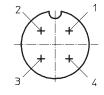
^{1) 0} V for positive switching control signals; connect 24 V for negative switching control signals; mixed operation is not permitted.



Key features – Electrical components

Electrical connection, individual valve 24 V DC





1 Connector plug M12x1, 4-pin to EN 61076-2-101

Pin allocation M12 on individual

valve to ISO 20401

With positive logic:

Pin1 – Unused

Pin2 - V_B for coil 12 Pin3 - 0 V for coil 12 and 14

Pin4 – V_B for coil 14

With negative logic:

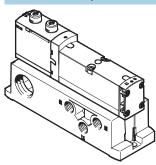
Pin1 – Unused

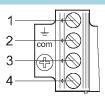
Pin2 - 0 V for coil 12

Pin 3 $-V_B$ for coil 12 and 14

Pin4 - 0 V for coil 14

Electrical connection, individual valve 24 V DC or 110 V AC





Pin allocation for assembly by the

use

With positive logic:

Pin1 – Unused (with 110 V AC connection for earthing)

Pin2 – V_B for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 - V_B for coil 14

With negative logic:

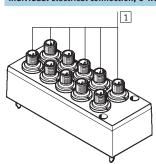
Pin1 – Unused

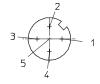
Pin2 - 0 V for coil 12

Pin3 - V_B for coil 12 and 14

Pin4 - 0 V for coil 14

Individual electrical connection, 6-way or 10-way, 24 V DC, code MP2/MP3 for valve terminal





1 Connector plug M12x1, 5-pin

Pin allocation M12

Pin1 - Unused

Pin 2 $-V_B$ for coil 12

Pin3 - 0 V for coil 12 and 14

Pin4 - V_B for coil 14

Pin5 - Functional earth



Electrical connection	Electrical connection	Type of mounting/cable length	Tuno	Part No.
		type of mounting/cable length	Туре	Part No.
Plug socket for conne	ecting individual valves			
	Angled plug socket, 4-pin, screw terminal	Union nut M12	SEA-M12-4WD-PG7	185 498
Plug socket with cab	le for connecting individual valves			
	Straight socket, 4-pin, M12	5 m	SIM-M12-4GD-5-PU	164 259
	Angled socket, 4-pin, M12	5 m	SIM-M12-4WD-5-PU	164 258
	Straight socket, 5-pin, M12	5 m	NEBU-M12G5-K-5-LE3	541 364
	Angled socket, 5-pin, M12	5 m	NEBU-M12W5-K-5-LE3	541 370
	Modular system for connecting cables	-	NEBU → Internet: nebu	-



Instructions for use

System equipment

Operate system equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed so that, if used as designated, they will not require additional lubrication and will still achieve a long service life.

The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your system equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used. Unsuitable additional oil and an excessive oil content in the compressed air reduce the service life of the valve terminal

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 $^{\circ}$ C).

Bio-oils

When using bio-oils (oils which are based on synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alphaolefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

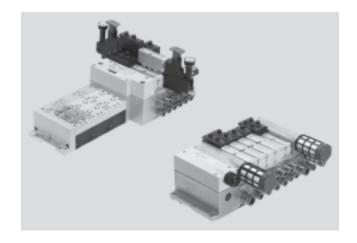


- N - Flow rate Width 18 mm: Up to 550 l/min Width 26 mm: Up to 1,100 l/min Width 42 mm: Up to 1,500 l/min

- 🚺 - Valve width

02: 18 mm 01: 26 mm 1: 42 mm

Voltage 24 V DC 110 V AC



General technical data												
Width		18 mm		26 mm		42 mm						
Constructional design		Electromagnetically actuated piston spool valve										
Lubrication		Lubricated for life										
Type of mounting		Wall mounting										
		On H-rail to EN 60715										
Mounting position		Any										
Manual override		Non-detenting, non	-detenting/detenting	g, covered								
Width		18 mm		26 mm		42 mm						
Pneumatic connections		Threaded connection	NPT thread	Threaded connection	NPT thread	Threaded connection	NPT thread					
Pneumatic connection		Via manifold sub-b	ase	•	•		•					
Supply port	1	G½, QS-G½-12, QS-G½-16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U	G½, QS-G½-12, QS-G½-16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U	G½, QS-G½-12, QS-G½-16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U					
Exhaust port	3/5	G½, QS-G½-12, QS-G½-16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U	G½, QS-G½-12, QS-G½-16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U	G½, QS-G½-12, QS-G½-16	1/2NPT, QS-1/2-1/2-U, QS-1/2-5/8-U					
Working ports	2/4	Depending on the o	connection type selec	ted	l.	· L	1					
		• G ¹ / ₈	• 1/8NPT	• G ¹ / ₄	• 1/4NPT	G3/8 QS-G3/8-12,	3/8NPT,					
		• QS-G ¹ / ₈ -6	• QS-1/8-1/4-U	• QS-G ¹ / ₄ -8	• QS-1/4-5/16-U	QS-G3/8-10	QS-3/8-3/8-U,					
		• QS-G ¹ / ₈ -8	• QS-1/8-5/16-U	• QS-G ¹ / ₄ -10	• QS-1/4-3/8-U		QS-3/8-1/2-U					
External pilot air supply port	14	G ¹ / ₄	½NPT	G1/4	½NPT	G1/4	½NPT					
Pilot exhaust air port	12	G1/4	½NPT	G1/4	½NPT	G1/4	1/4NPT					

 $^{||\}cdot||$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



Standard nominal flow rate [l/min]													
Valve function order code	VC V	/ M	0 J	D	N	K	Н	В	G	E	Р	Q	R
Width 18 mm													
Flow rate of valve	700	750			600			700			600		
								430					
Flow rate of valve on individual sub-base	500	600			500			550			500		
								360	2)				
Flow rate of valve on valve terminal	500	550			400			450			400		
								300	2)				
Width 26 mm													
Flow rate of valve	1,350	1,400			1,250)		1,40	001)		1,25	50	
	1,330	1,100			1,230			1,00			1,2,2		
Flow rate of valve on individual sub-base	1,100	1,200			1,100)		1,20)0 ¹⁾		1,00	00	
								850	2)				
Flow rate of valve on valve terminal	1,000	1,100			900			1,00)0 ¹⁾		900		
								700	2)				
Width 42 mm													
Flow rate of valve	1,600	1,800			1,400	`		1,70	001)		1,40	20	
riow rate or valve	1,000	1,000			1,400	,		750			1,40	00	
Flow rate of valve on individual sub-base	1,400	1,300			1,200)		1,20			1,20	00	
Trow rate of valve of matridual sub-base	1,400	1,500			1,200	,		800			1,20	,,	
Flow rate of valve on valve terminal	1,400	1,500			1,200)		1,40			1,20	00	
Tiow rate or valve on valve terminal	1,400	1,500			1,200	,		800			1,20	,,	

Switching position
 Mid-position

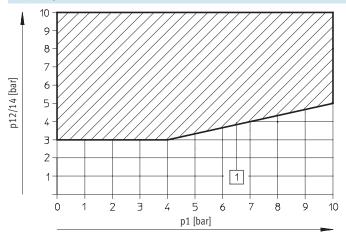


Operating and environmental conditions																
Valve function order code		VC	VV	M	0	J	D	N	K	Н	В	G	Е	Р	Q	R
Operating medium		Filte	red con	npress	ed air,	lubric	ated or	r unlu	bricate	d, inert	gases	→ 51				
Grade of filtration	[µm]	40 (á	average	pore	size)											
Operating pressure	[bar]	3	10	-0.9	+1	0		3	10		-0.	9 +1	0			
Operating pressure for valve terminal with internal pilot	[bar]	3	10													
air supply																
Pilot pressure	[bar]	3	10													
Ambient temperature	[°C]	-5	. +50													
Temperature of medium	[°C]	-5	. +50													
Storage temperature ¹⁾	[°C]	-20	+40													
CE mark (see declaration of conformity)		To El	J Low V	oltage/	Direc	tive										
Relative air humidity	[%]	90														

¹⁾ Long-term storage

Pilot pressure p12/14 as a function of operating pressure p1

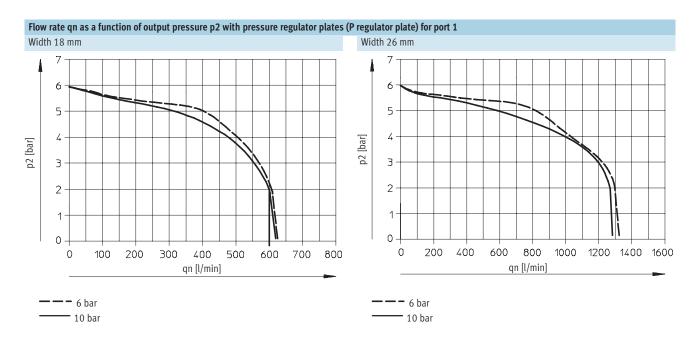


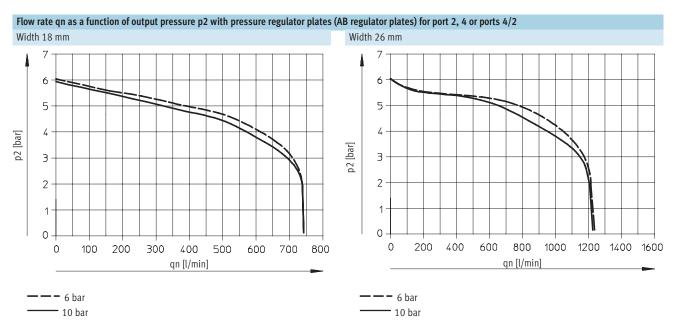


1 Operating range for valves with external pilot air supply

Valve switching times [r	ns]															
Valve function order code	9	VC	VV	M	0	J	D	N	K	Н	В	G	Ε	Р	Q	R
18 mm																
Switching times	on	12	12	22	12	-	-	12	12	12	15	15	15	25	25	25
	off	30	30	28	38	-	-	30	30	30	44	44	44	12	12	12
	changeover	-	-	-	-	11	11	-	-	-	-	-	_	-	-	-
26 mm																
Switching times	on	20	20	25	20	-	-	20	20	20	22	22	22	32	32	32
	off	38	38	45	65	-	-	38	38	38	65	65	65	30	30	30
	changeover	-	-	-	-	18	18	-	-	-	-	-	-	-	-	-
42 mm, nominal operati	ing voltage 24 V I	OC OC														
Switching times	on	20	20	27	22	-	-	20	20	20	22	22	22	34	34	34
	off	38	38	45	60	-	-	38	38	38	65	65	65	28	28	28
	changeover	-	-	-	-	16	16	-	-	-	-	-	-	-	-	-
42 mm, nominal operati	ing voltage 110 V	' AC														
Switching times	on	22	22	20	20	I –	I –	22	22	22	22	22	22	34	34	34
.	off	46	46	55	55	_	_	46	46	46	68	68	68	38	38	38
	changeover	-	-	-	-	16	16	-	-	-	-	-	-	-	-	-

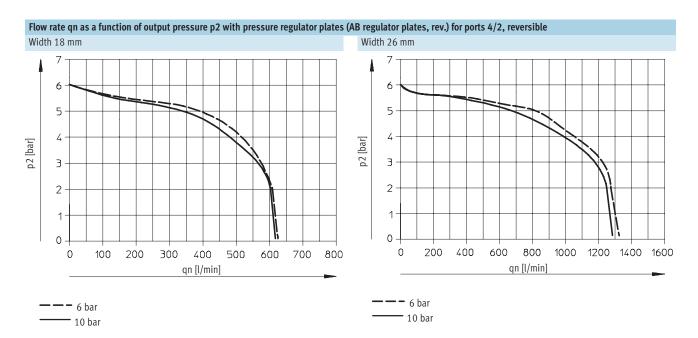




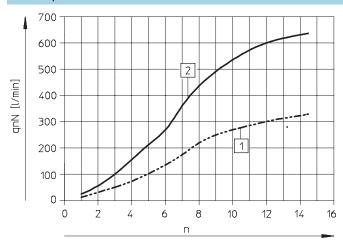




Technical data



Flow rate qn as a function of flow control



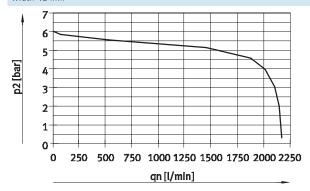
- 1 Width 18 mm
- 2 Width 26 mm
- n Revolutions of the adjusting screw



Technical data

Flow rate qn as a function of output pressure p2 with pressure regulator plates (P regulator plate) for port 1

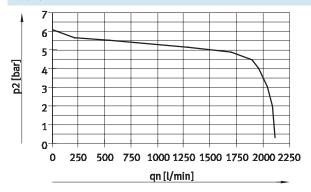
Width 42 mm



Supply pressure 10 bar, set regulator pressure 6 bar

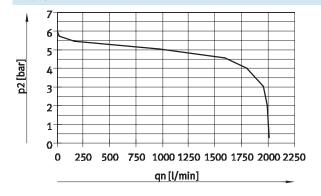
Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates) for port 2, 4 or ports 4/2

Width 42 mm



Supply pressure 10 bar, set regulator pressure 6 bar

Flow rate qn as a function of output pressure p2 with pressure regulator plates (AB regulator plates, rev.) for ports 4/2, reversible Width 42 mm

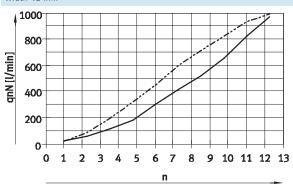


Supply pressure 10 bar, set regulator pressure 6 bar



Flow rate qn as a function of flow control

Width 42 mm



 Flow control screw from 2 → 3 ----- Flow control screw from 4 ----- 5

> n Revolutions of the adjusting screw



Electrical data				
VTSA with CPX terminal		18 mm	26 mm	42 mm
Voltage supply for electronics (V _{EL/SEN})			
Operating voltage	[V DC]	24 ±10%		
Max. intrinsic current consumption	[mA]	20		
at 24 V DC				
Duty cycle		100%		
Load voltage supply for valves (V _{val})				
Operating voltage	[V DC]	24 ±10%		
Diagnostic message undervoltage	[V]	21.6 21.5		
V _{OFF} , load voltage outside function				
range				
Protection class to EN 60529		IP65 (for all types of signal transmission	on in assembled state)	
Power consumption at 24 V DC				
2x 3/2-way valve	[W]	1.3		
5/2-way valve, 5/3-way valve	[W]	1.6		

Floatrical data				
Electrical data		1	,	,
VTSA with multi-pin plug connection		18 mm	26 mm	42 mm
Load voltage supply for valves (V _{val})				
Operating voltage	[V DC]	24 ±10%		
	[V AC]	110 ±10% (50 60 Hz)		
Maximum residual current	[A]	6		
Acceptable current load at 40 °C	[A]	1		
Surge capacity	[kV]	1.5		
Degree of contamination		3		
Duty cycle		100%		
Protection class to EN 60529		IP65 (for all types of signal transmissi	on in assembled state)	
Power consumption at 24 V DC				
2x 3/2-way valve	[W]	1.3		
5/2-way valve, 5/3-way valve	[W]	1.6		
Power consumption at 110 V AC				
2x 3/2-way valve	[VA]	1		
5/2-way valve, 5/3-way valve	[VA]	1.6		

Electrical data					
VTSA with individual connection		18 mm	26 mm	42 mm	
Load voltage supply for valves (V _{val})					
Operating voltage	[V DC]	24 ±10%			
Maximum residual current	[A]	10			
Duty cycle	y cycle 100%				
Protection class to EN 60529		IP65 (for all types of signal transmission	on in assembled state)		
Power consumption at 24 V DC					
2x 3/2-way valve	[W]	1.3			
5/2-way valve, 5/3-way valve	[W]	1.6			



Electrical data					
Valve on individual sub-base		18 mm	26 mm	42 mm	
Acceptable current load at 40 °C	[A]	2 (1 A per coil)			
Variants with round plug M12					
Operating voltage range	[V DC]	24			
Surge capacity	[kV]	0.8			
Variants with cable conduit fitting					
Operating voltage range	[V DC]	300			
	[V AC]	300			
Surge capacity	[kV]	4			

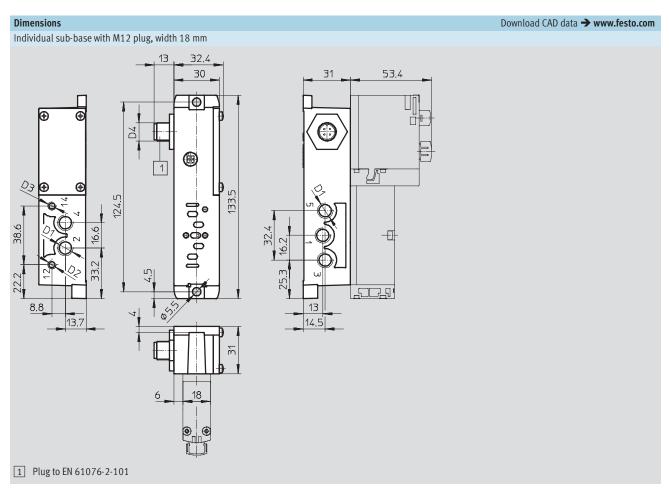
Materials					
	18 mm	26 mm	42 mm		
Manifold sub-base	Die-cast aluminium				
Valve	Die-cast aluminium, rei	nforced polyamide			
Seals	Nitrile rubber, elastome	r (support made of steel)			
Supply plate	Die-cast aluminium	Die-cast aluminium			
Right-hand end plate	Die-cast aluminium	Die-cast aluminium			
Pneumatic interface for CPX	Die-cast aluminium	Die-cast aluminium			
Flow control plate	Die-cast aluminium				
Pressure regulator plate	Die-cast aluminium, rei	Die-cast aluminium, reinforced polyamide			
Multi-pin connection block	Die-cast aluminium				
Cover for the pneumatic interface	Wellamid, reinforced po	lyamide			
and multi-pin plug connection					



Product weight	Design		
Approx. weight [g]	18 mm	26 mm	42 mm
Sub-D multi-pin interface module or terminal strip ¹⁾	550		
Interface module CPX ¹⁾	1,470		
Electrical interface for AS-interface	300		
AS-interface module	850		
Supply plate ²⁾			
• Exhaust plate with 3 and 5 common	617		
 Exhaust port cover with 3 and 5 separated 	597		
Right-hand end plate ³⁾			
• Axial	339		
• Selector	281		
Manifold sub-base ⁴⁾	447	634	340
90° connection plate ³⁾	170	230	176
Pressure regulator plate			
for port 1	350	402	640
for port 4 or 2	367	448	640
for ports 4/2	611	692	920
Flow control plate	228	320	220
Vertical supply plate ³⁾	140	191	340
Vertical pressure shut-off plate	209	273	600
Valves			
• 5/3-way valve (code: B, G, E)	191	320	456
• 5/2-way valve, single solenoid (code: M, O)	163	293	426
• 5/2-way valve, double solenoid (code: J, D)	172	276	439
• 2x 3/2-way valve (code: N, K, H, P, Q, R)	190	335	442
• 2x 2/2-way valve (code: VC, VV)	190	335	442
Blanking plate	34.4	73.3	68

With sheet metal seal, printed circuit board
 With sheet metal seal and electrical manifold module
 With screws
 With sheet metal seal, electrical manifold module, inscription label holder, 4 screws

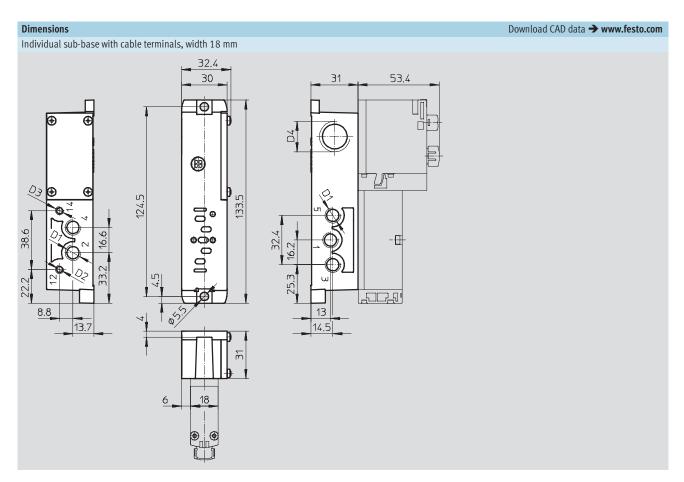




Туре	D1	D2	D3	D4
External pilot air supply, M12 plug				
VABS-S4-2S-G18-R3	G½8	M5	M5	M12
Internal pilot air supply, M12 plug				
VABS-S4-2S-G18-B-R3	G½	M5	-	M12

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

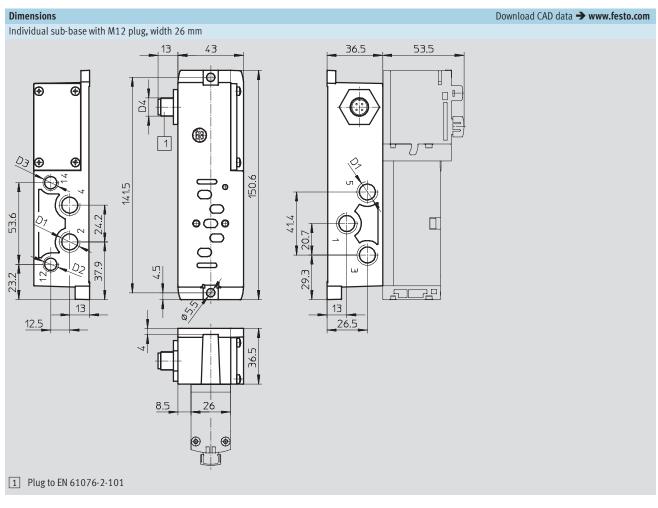




Туре	D1	D2	D3	D4
External pilot air supply, cable termina	als			
VABS-S4-2S-G18-K2	G1/8	M5	M5	M20x1.5
VABS-S4-2S-N18-K2	½NPT	10-32 UNF-2B	10-32 UNF-2B	½NPT
Internal pilot air supply, cable termina	ils			
VABS-S4-2S-G18-B-K2	G1/8	M5	-	M20x1.5
VABS-S4-2S-N18-B-K2	½NPT	10-32 UNF-2B	-	½NPT

^{· ∥ ·} Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

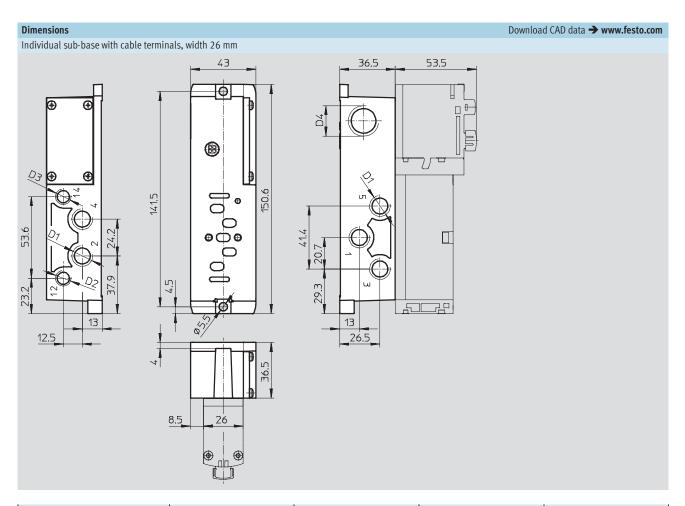




Туре	D1	D2	D3	D4
External pilot air supply, M12 plug				
VABS-S4-1S-G14-R3	G1/4	G1/8	G1/8	M12
Internal pilot air supply, M12 plug				
VABS-S4-1S-G14-B-R3	G ¹ / ₄	G1/8	-	M12

 $^{\|\}cdot\|$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

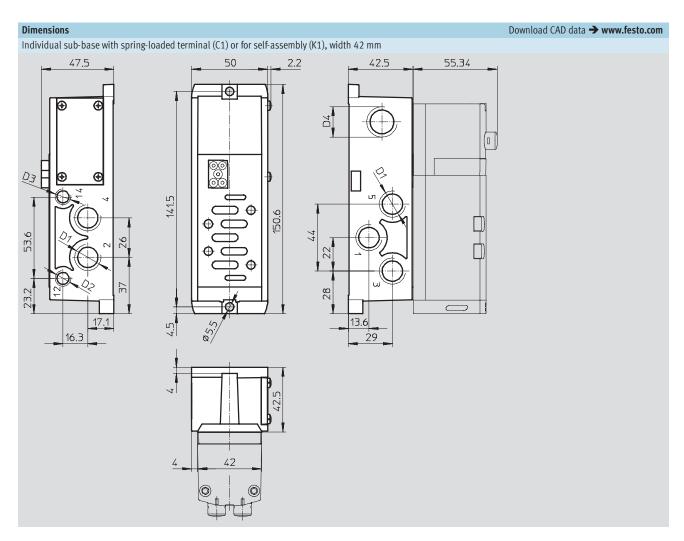




Туре	D1	D2	D3	D4
External pilot air supply, cable termin	als			
VABS-S4-1S-G14-K2	G ¹ / ₄	G1/8	G ¹ / ₈	M20x1.5
VABS-S4-1S-N14-K2	1/4NPT	1/8NPT	½NPT	½NPT
Internal pilot air supply, cable termina	als			
VABS-S4-1S-G14-B-K2	G ¹ / ₄	G1/8	-	M20x1.5
VABS-S4-1S-N14-B-K2	½NPT	½NPT	-	½NPT

 $^{\|\}cdot\|$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

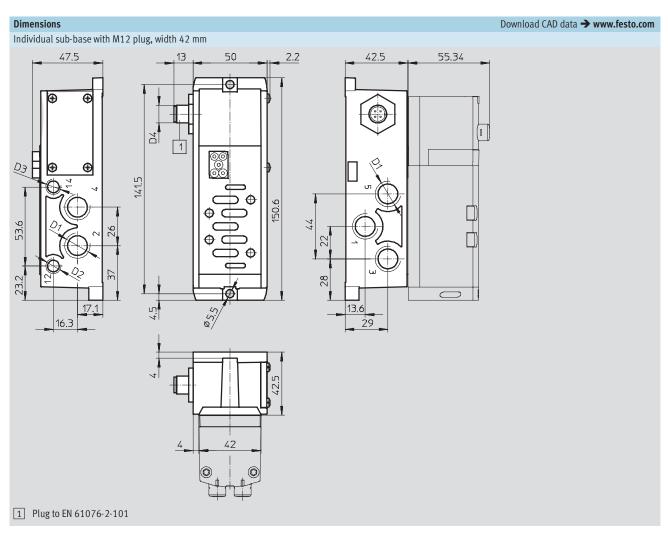




Туре	D1	D2	D3	D4	
External pilot air supply	External pilot air supply				
VABS-S2-1S-G38-K1(C1)	G3/8	G1/8	G1/8	M20x1.5	
VABS-S2-1S-N38-K1(C1)	3/8NPT	1/8NPT	1/8NPT	½NPT	
Internal pilot air supply					
VABS-S2-1S-G38-B-K1(C1)	G3/8	G1/8	-	M20x1.5	
VABS-S2-1S-N38-B-K1(C1)	3/8NPT	1/8NPT	-	½NPT	

[•] Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

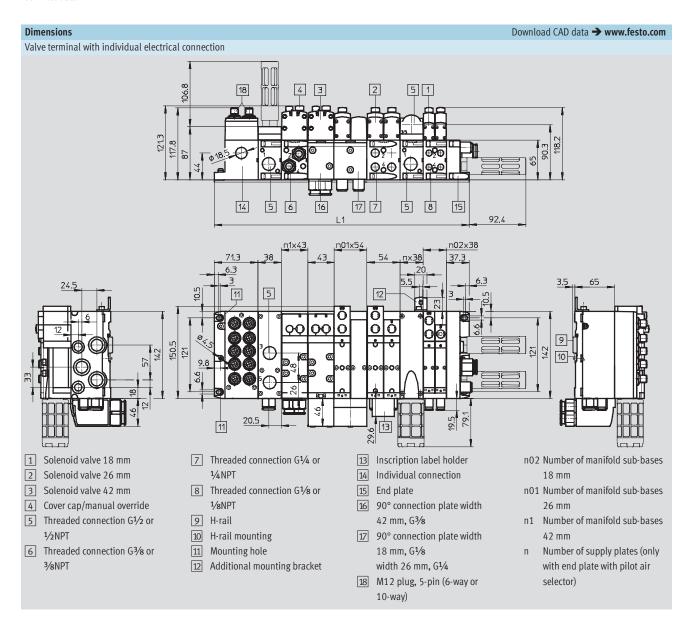




Туре	D1	D2	D3	D4
External pilot air supply				
VABS-S2-1S-G38-R3	G3/8	G1/8	G1/8	M12
Internal pilot air supply				
VABS-S2-1S-G38-B-R3	G3/8	G1/8	-	M12

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

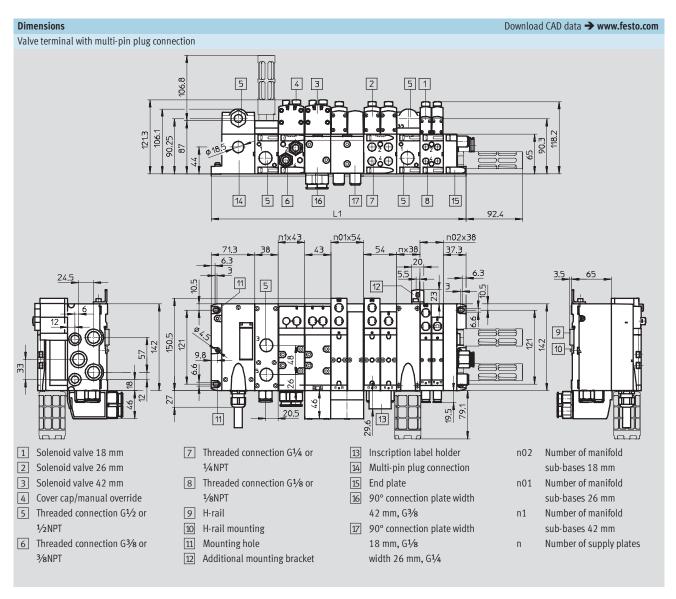




Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3

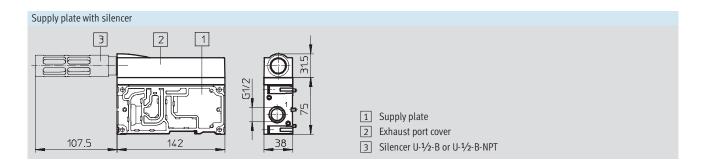
 $^{\|\}cdot\|$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



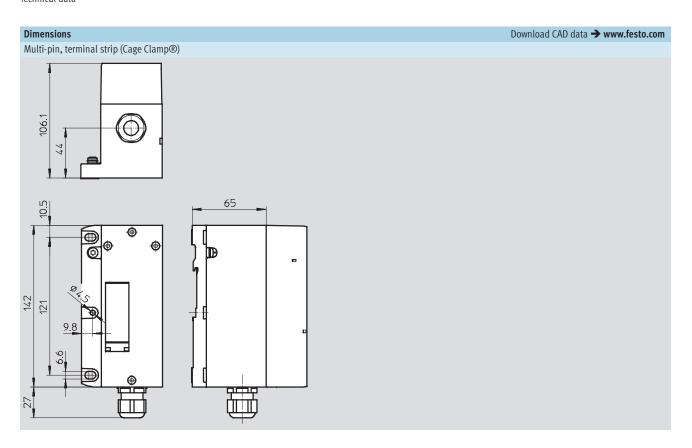


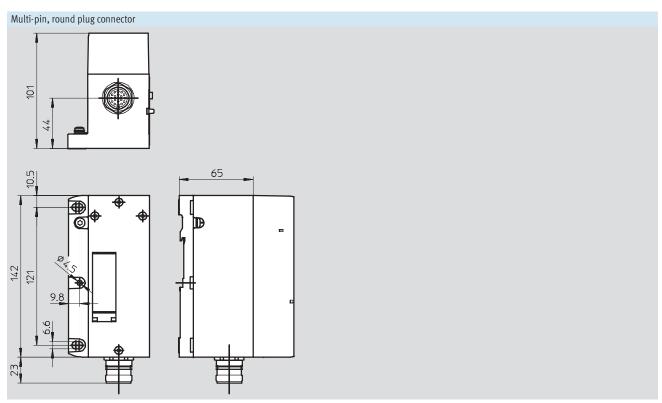
Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3

 $^{\|\}cdot\|$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

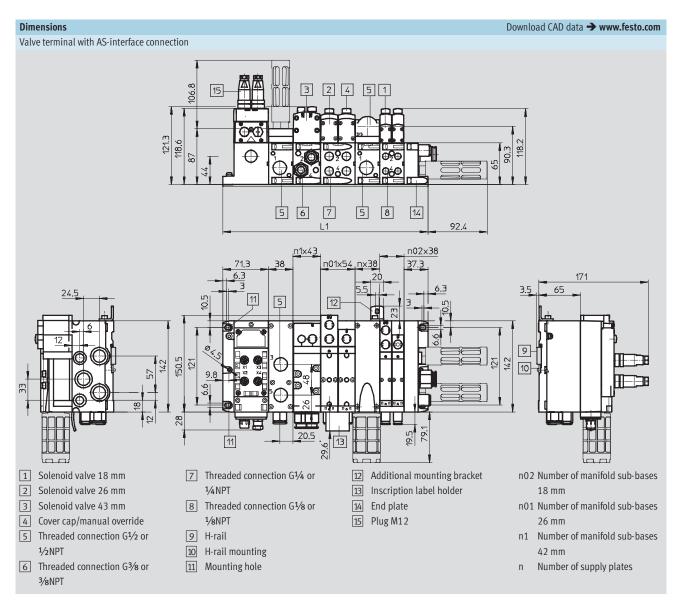






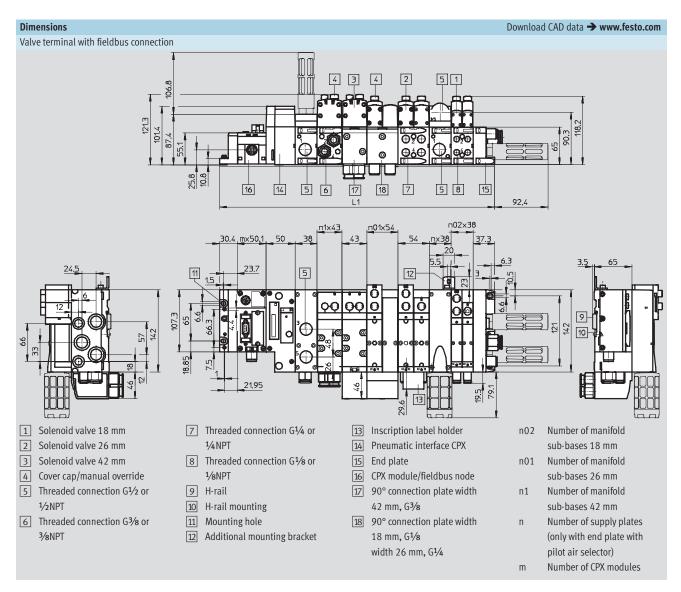






Width	L1
18 mm	71.3 + n02 x 38 + n x 38 + 37.3
26 mm	71.3 + n01 x 54 + n x 38 + 37.3
42 mm	71.3 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	71.3 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3



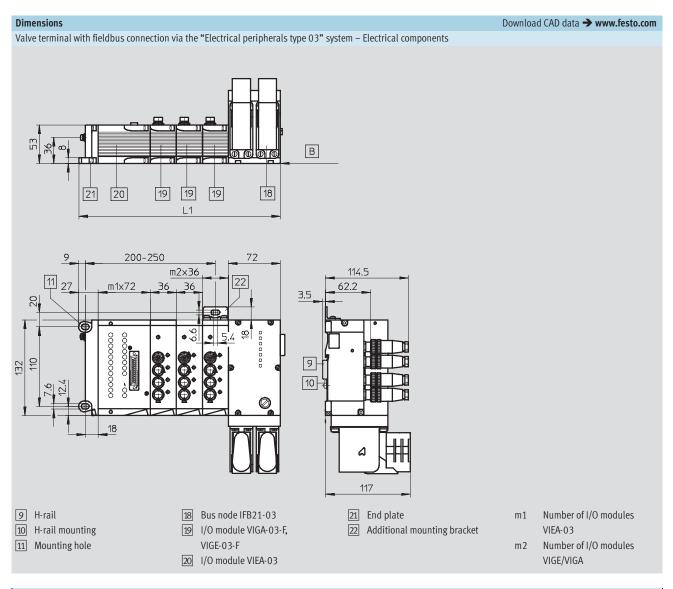


Width	L1
18 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n x 38 + 37.3
26 mm	30.4 + m x 50.1 + 50 + n01 x 54 + n x 38 + 37.3
42 mm	30.4 + m x 50.1 + 50 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3

 $[\]parallel$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



Technical data





27 + m1 x 72 + m2 x 36 + 72



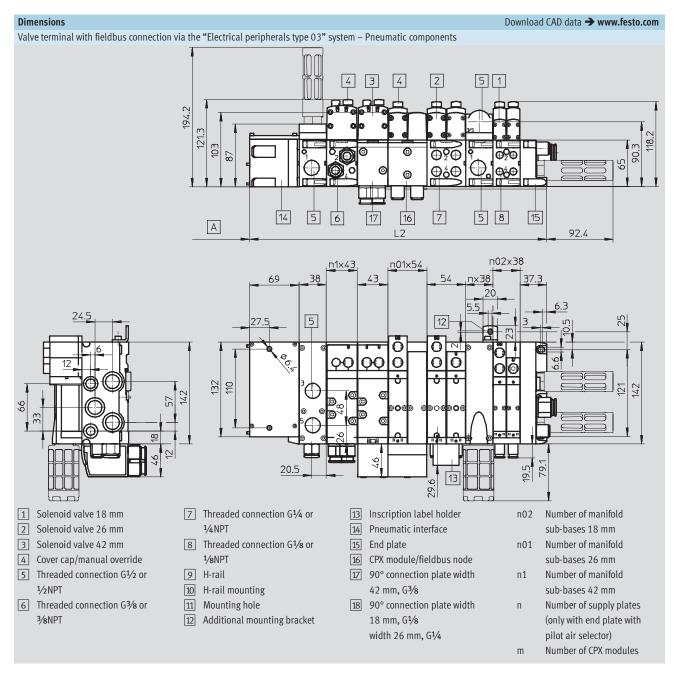
Note

The electrical peripherals type 03 can be extended by up to 12 I/O modules. The following modules from the electrical peripherals type 03 are available:

- Input modules:
 - VIGE-03-FB-8-5POL
 - VIGE-03-FB-8-5POL-S
- Output module:
 - VIGA-03-FB-4-5POL
- Input/output module:
- VIEA-03-FB-12E-8A-SUBD



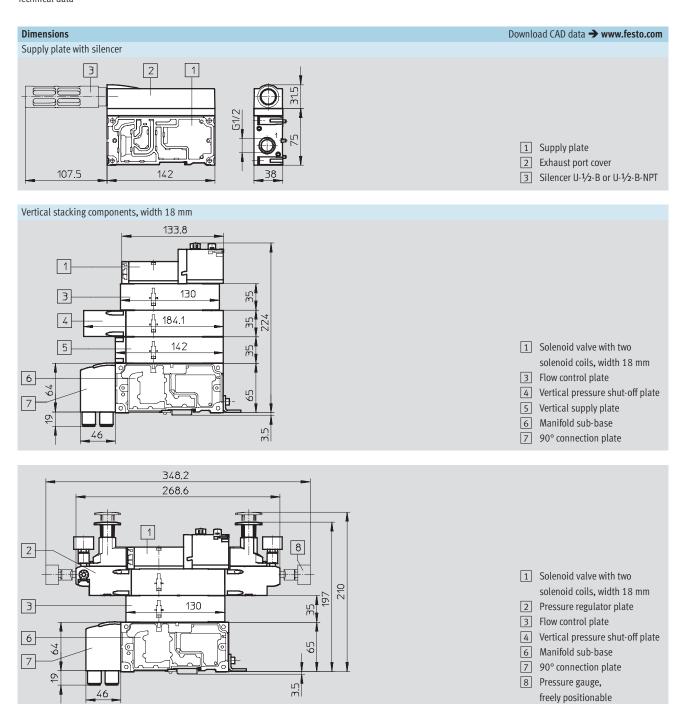
Technical data



Width	L1
18 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n x 38 + 37.3
26 mm	30.4 + m x 50.1 + 50 + n01 x 54 + n x 38 + 37.3
42 mm	30.4 + m x 50.1 + 50 + n1 x 43 + n x 38 + 37.3
Mixture of 18 mm, 26 mm and 42 mm	30.4 + m x 50.1 + 50 + n02 x 38 + n01 x 54 + n1 x 43 + n x 38 + 37.3

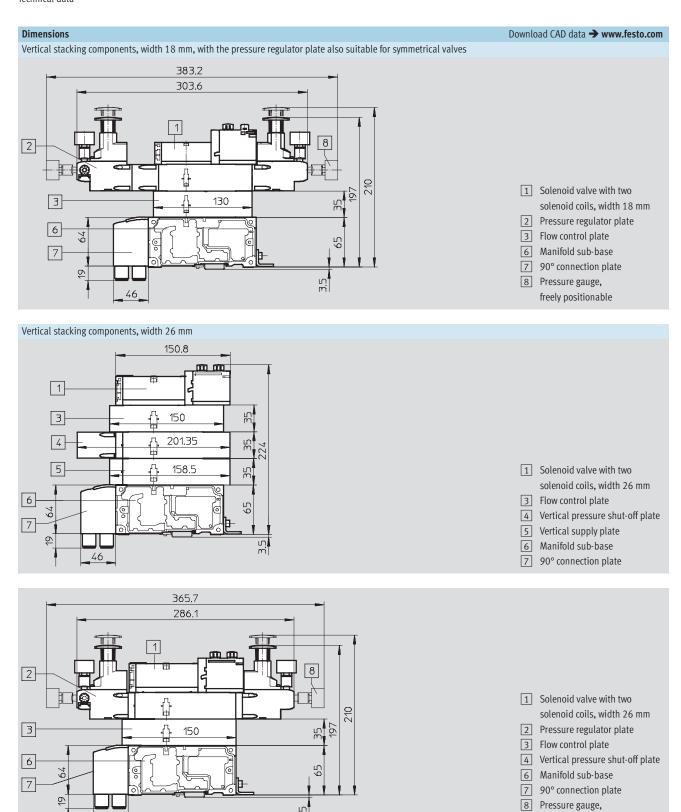


Technical data





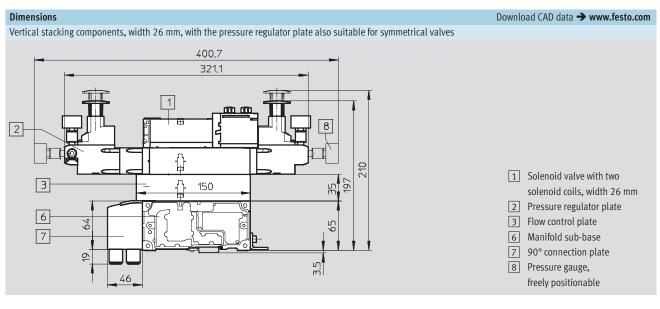
Technical data

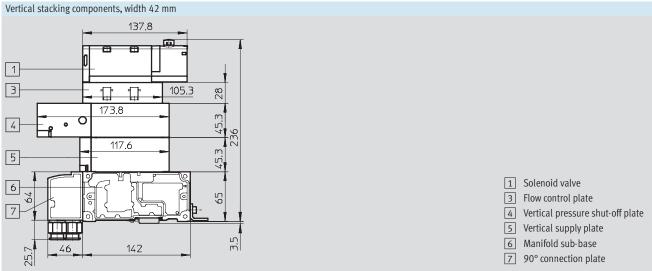


freely positionable



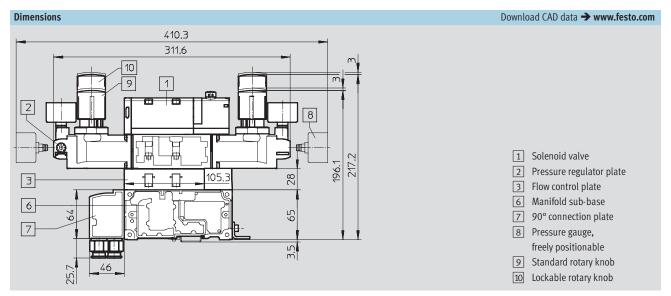
Technical data

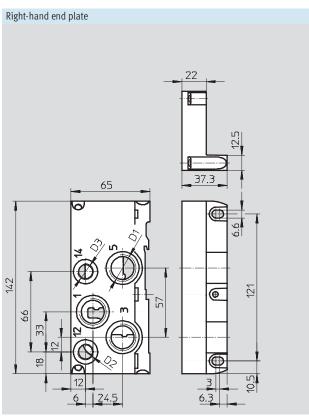






Technical data





Right-hand end plate with pilot a	ir selector
10.1 10.1 10.1	11.95
65.4	- 57.5 -
142 147 147 147 175 175 175 175 175 175 175 175 175 17	0.5

Туре	D1	D2	D3	
VABE-S6-1R-G12	G ¹ /2	G1/4	G1/4	
VABE-S6-1RZ-G12	U72	074	074	
VABE-S6-1R-N12	1/2NPT	1/4 NPT	1/4 NPT	
VABE-S6-1RZ-N12	7211111	741111	741111	

Туре	D1
VABE-S6-1RZ-G-B1	G1/4
VABE-S6-1RZ-N-B1	½NPT

 $[\]cdot$ | \cdot | Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

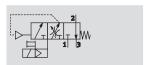
Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



FESTO

Technical data - Soft-start valve

Function





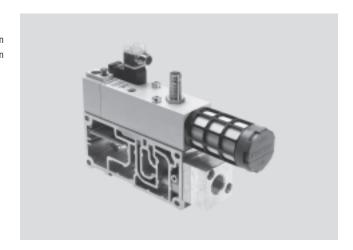
Flow rate
Pressurisation: 3,000 l/min
Exhaust: 3,300 l/min



Temperature range −5 ... +50 °C



Operating pressure 2 ... 10 bar



Application

Function

The purpose of the soft-start valve is to slowly and reliably build up the supply pressure in duct 1 of the valve terminal or to quickly exhaust it.

Switch-on takes place in two stages:

 First the working pressure provided for duct 1 gradually increases (the speed can be adjusted using a flow control screw). Once the working pressure in duct 1 reaches a previously set value, the soft-start valve switches the full operating pressure at duct 1 of the valve terminal.

The switching point for full operating pressure is set to 4 bar at the factory,

but can be changed using an adjusting screw.

The full operating pressure is applied to duct 14 (pilot air) at all times. This pressure causes the valves on the valve terminal to immediately move to the required switching position.

When the valve is not switched, duct 1 of the valve terminal is exhausted via the soft-start valve's exhaust port. A self-resetting manual override is available for maintenance and service purposes.

Diagnostics

The piston position of the soft-start valve can be monitored using a sensor. This sensor registers whether the valve has switched and thus whether

the valve terminal is being supplied with air. Pressure sensing via a pressure gauge (optional) is also possible. The soft-start valve can alternatively be ordered with a sensor (retrofitting of a sensor is very complicated due to the necessary sensor calibration).

Connecting cables with integrated LED display are provided for displaying the switching status/signal status.

Pilot air supply

The valve terminal can either be supplied with internal pilot air via the soft-start valve or with internal or

external pilot air via the various end plate variants. The type of pilot air supply is determined by the seal of the soft-start valve.

The scope of delivery of the soft-start valve includes both the seal for

internal pilot air supply and the seal for external pilot air supply.

Restrictions

Compressed air supply

There must be no other elements supplying compressed air in the pressure zone in which the soft-start valve is being operated.

Exhaust air

Exhaust air cannot be expelled via the soft-start valve. If it is being operated in a pressure zone with duct 3/5 separated, an exhaust plate is required.

Pilot air supply

If internal pilot air supply (duct 14) via the soft-start valve is chosen, there must be no other pilot air supply within the valve terminal.

Reverse operation

The soft-start valve is not approved for reverse operation.



Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Technical data – Soft-start valve



General technical data	
Constructional design	Piston spool valve
Actuation type	Electrical
Sealing principle	Soft
Type of mounting	On sub-base
Mounting position	Any
Valve function	Soft-start function
Manual override	Non-detenting
Reset method	Mechanical spring
Type of control	Pilot-actuated
Pilot air supply	Internal, external
Direction of flow	Non-reversible

Standard nominal flow rate qnN [l/min]		
Pressurisation	3,000	
Exhaust	3,300	

Electrical data		
Type	VABF-S6-1-P5A42A	VABF-S6-1-P5A41
Electrical connection	Plug type C to DIN EN 175301-803, square design	
Nominal operating voltage [V]	110 AC	24 DC
Operating voltage range [V]	110 AC ±10%	24 DC ±10%
Coil characteristics	110 V AC: 50/60 Hz, 3VA pull	24 V DC: 2.5 W
	110 V AC: 50/60 Hz, 2.4VA hold	
Protection class to EN 60529	IP65	

Operating and environmental conditions					
Туре		VABF-S6-1-P5A42A	VABF-S6-1-P5A41		
Operating pressure	[bar]	2 10			
Switchover pressure preset-	[bar]	4			
ting					
Operating medium		Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm			
Ambient temperature	[°C]	-5 +50			
CE mark (see declaration of conformity)		To EU EMC Directive	-		

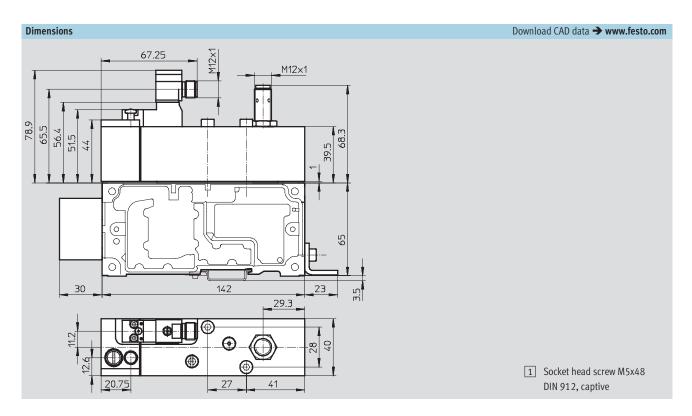
Weight [g]		
Manifold sub-base	570	
Soft-start valves without proximity	590	
sensor		
Soft-start valves with proximity sensor	605	

Materials		
Housing	Wrought aluminium alloy	
Seals	Nitrile rubber	
Screws	Galvanised steel	



Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Technical data – Soft-start valve





Ordering data – Valves						
	Nominal operating voltage		Sensor output	Pneumatic connection	Туре	Part No.
	24 V DC	110 V AC				
	-	•	No	G½	VABF-S6-1-P5A4-G12-4-2A	558228
	_ ■ No	No	1/2 NPT	VABF-S6-1-P5A4-N12-4-2A	558229	
	•	-	No	G ¹ / ₂	VABF-S6-1-P5A4-G12-4-1	558230
	•	-	No	1/2 NPT	VABF-S6-1-P5A4-N12-4-1	558231
	•	-	PNP	G ¹ / ₂	VABF-S6-1-P5A4-G12-4-1-P	557377
	•	-	PNP	1/2 NPT	VABF-S6-1-P5A4-N12-4-1-P	558232
	•	_	NPN	G1/2	VABF-S6-1-P5A4-G12-4-1-N	558233
	•	_	NPN	½ NPT	VABF-S6-1-P5A4-N12-4-1-N	558234

Ordering data – Manifold sub-bases					
	Pneumatic connection	Туре	Part No.		
	G1/2	VABV-S6-1Q-G12	556989		
	1/2 NPT	VABV-S6-1Q-N12	556988		



Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Technical data – Soft-start valve



_	- Accessories		Туре	Part No.
48 >	Angled socket, for solenoid coil, 2-pin;		MSSD-EB-M12-MONO	188 024
	straight plug, 2-pin, M12			
	Protective cap M12 for sealing the sensor oper	ning	ISK-M12	165592
	Proximity sensor	PNP	SIEN-M12B-PS-S-L	150 403
		NPN	SIEN-M12B-NS-S-L	150 40
	4-wire connecting cable, straight socket,	5 m cable	SIM-M12-4GD-5-PU	164259
	M12x1			
	3-wire connecting cable, angled socket, M12x1	5 m cable	NEBU-M12W5-K-5-LE3	541370
	3-wire connecting cable, straight socket, M12x1	5 m cable	NEBU-M12G5-K-5-LE3	541364
	Connecting cable, angled socket, type C, for	2.5 m cable	KMEB-1-24-2,5-LED	151688
	solenoid coil 24 V DC, with LED for switching status display	5 m cable	KMEB-1-24-5-LED	151689
∠ ≫		10 m cable	KMEB-1-24-10-LED	193457
and the second	Connecting cable, angled socket, type C, for solenoid coil 230 V AC	2.5 m cable	KMEB-1-230AC-2,5	151690
		5 m cable	KMEB-1-230-5	151691
<u>»</u>	Connecting cable, angled socket, type C, for	2.5 m cable	KMEB-2-24-2,5-LED	174844
	solenoid coil 24 V DC, with LED for switching status display	5 m cable	KMEB-2-24-5-LED	17484
	Connecting cable, angled socket, type C, for	2.5 m cable	KMEB-2-230AC-2,5	174846
	solenoid coil 230 V AC	5 m cable	KMEB-2-230-5	174847
	Blanking plug for thread G½	Scope of delivery 10 pieces	B-1/2	3571
	Pressure gauge 0 10 bar	Pneumatic connection M5	MA-27-10-M5	526323

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Individual valve



Ordering data					
	Code	Valve function	Width	Туре	Part No.
Solenoid valves, 24 V	DC DC				
,	М	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-AZD-A2-1T1L	539184
Po		pneumatic spring return	26 mm	VSVA-B-M52-AZD-A1-1T1L	539158
			42 mm	VSVA-B-M52-AZD-D1-1T1L	543698
	0	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-MZD-A2-1T1L	539185
8		mechanical spring return	26 mm	VSVA-B-M52-MZD-A1-1T1L	539159
		, -	42 mm	VSVA-B-M52-MZD-D1-1T1L	543699
	J	5/2-way valve, double solenoid	18 mm	VSVA-B-B52-ZD-A2-1T1L	539182
A Sec			26 mm	VSVA-B-B52-ZD-A1-1T1L	539156
			42 mm	VSVA-B-B52-ZD-D1-1T1L	543696
	D	5/2-way valve, double solenoid,	18 mm	VSVA-B-D52-ZD-A2-1T1L	539183
		with dominant signal	26 mm	VSVA-B-D52-ZD-A1-1T1L	539157
			42 mm	VSVA-B-D52-ZD-D1-1T1L	543697
	N	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32U-AZD-A2-1T1L	539178
Na Se		normally open	26 mm	VSVA-B-T32U-AZD-A1-1T1L	539152
			42 mm	VSVA-B-T32U-AZD-D1-1T1L	543692
	K	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32C-AZD-A2-1T1L	539176
		normally closed	26 mm	VSVA-B-T32C-AZD-A1-1T1L	539150
A B			42 mm	VSVA-B-T32C-AZD-D1-1T1L	543690
	Н	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32H-AZD-A2-1T1L	539180
		1x normally open, 1x normally closed	26 mm	VSVA-B-T32H-AZD-A1-1T1L	539154
			42 mm	VSVA-B-T32H-AZD-D1-1T1L	543694
	В	5/3-way valve,	18 mm	VSVA-B-P53U-ZD-A2-1T1L	539186
P		mid-position pressurised	26 mm	VSVA-B-P53U-ZD-A1-1T1L	539160
			42 mm	VSVA-B-P53U-ZD-D1-1T1L	543700
	G	5/3-way valve,	18 mm	VSVA-B-P53C-ZD-A2-1T1L	539188
		mid-position closed	26 mm	VSVA-B-P53C-ZD-A1-1T1L	539162
			42 mm	VSVA-B-P53C-ZD-D1-1T1L	543702
The state of the s	E	5/3-way valve,	18 mm	VSVA-B-P53E-ZD-A2-1T1L	539187
		mid-position exhausted	26 mm	VSVA-B-P53E-ZD-A1-1T1L	539161
			42 mm	VSVA-B-P53E-ZD-D1-1T1L	543701
	Р	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32F-AZD-A2-1T1L	539179
		normally open	26 mm	VSVA-B-T32F-AZD-A1-1T1L	539153
			42 mm	VSVA-B-T32F-AZD-D1-1T1L	543693
	Q	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32N-AZD-A2-1T1L	539177
		normally closed	26 mm	VSVA-B-T32N-AZD-A1-1T1L	539151
			42 mm	VSVA-B-T32N-AZD-D1-1T1L	543691
	R	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32W-AZD-A2-1T1L	539181
		1x normally open, 1x normally closed	26 mm	VSVA-B-T32W-AZD-A1-1T1L	539155
			42 mm	VSVA-B-T32W-AZD-D1-1T1L	543695
	VC	2x 2/2-way valve, single solenoid,	18 mm	VSVA-B-T22C-AZD-A2-1T1L	561155
		normally closed, pneumatic spring return	26 mm	VSVA-B-T22C-AZD-A1-1T1L	561149
			42 mm	VSVA-B-T22C-AZD-D1-1T1L	561340
	VV	2x 2/2-way valve, single solenoid,	18 mm	VSVA-B-T22CV-AZD-A2-1T1L	561159
		normally closed, pneumatic spring return,	26 mm	VSVA-B-T22CV-AZD-A1-1T1L	561153
		vacuum operation 3 and 5 possible	42 mm	VSVA-B-T22CV-AZD-D1-1T1L	561344
	1		!		

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Individual valve



Ordering data	la i	lui, e a	Lucia	1-	la .u
	Code	Valve function	Width	Туре	Part No.
Solenoid valves, 11					
%	M	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-AZD-A2-2AT1L	539171
40		pneumatic spring return	26 mm	VSVA-B-M52-AZD-A1-2AT1L	539145
			42 mm	VSVA-B-M52-AZD-D1-2AT1L	543685
St. A.	0	5/2-way valve, single solenoid,	18 mm	VSVA-B-M52-MZD-A2-2AT1L	539172
		mechanical spring return	26 mm	VSVA-B-M52-MZD-A1-2AT1L	539146
Y Y			42 mm	VSVA-B-M52-MZD-D1-2AT1L	543686
No Sec	J	5/2-way valve, double solenoid	18 mm	VSVA-B-B52-ZD-A2-2AT1L	539169
R. T.			26 mm	VSVA-B-B52-ZD-A1-2AT1L	539143
			42 mm	VSVA-B-B52-ZD-D1-2AT1L	543683
_	D	5/2-way valve, double solenoid,	18 mm	VSVA-B-D52-ZD-A2-2AT1L	539170
		with dominant signal	26 mm	VSVA-B-D52-ZD-A1-2AT1L	539144
			42 mm	VSVA-B-D52-ZD-D1-2AT1L	543684
	N	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32U-AZD-A2-2AT1L	539165
BI	>	normally open	26 mm	VSVA-B-T32U-AZD-A1-2AT1L	539139
			42 mm	VSVA-B-T32U-AZD-D1-2AT1L	543679
	K	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32C-AZD-A2-2AT1L	539163
The state of the s		normally closed	26 mm	VSVA-B-T32C-AZD-A1-2AT1L	539137
	~		42 mm	VSVA-B-T32C-AZD-D1-2AT1L	543677
	H	2x 3/2-way valve, single solenoid,	18 mm	VSVA-B-T32H-AZD-A2-2AT1L	539167
~		1x normally open, 1x normally closed	26 mm	VSVA-B-T32H-AZD-A1-2AT1L	539141
~ ∞			42 mm	VSVA-B-T32H-AZD-D1-2AT1L	543681
	В	5/3-way valve,	18 mm	VSVA-B-P53U-ZD-A2-2AT1L	539173
	\searrow	mid-position pressurised	26 mm	VSVA-B-P53U-ZD-A1-2AT1L	539147
	F		42 mm	VSVA-B-P53U-ZD-D1-2AT1L	543687
		5/3-way valve,	18 mm	VSVA-B-P53C-ZD-A2-2AT1L	539175
		mid-position closed	26 mm	VSVA-B-P53C-ZD-A1-2AT1L	539149
		·	42 mm	VSVA-B-P53C-ZD-D1-2AT1L	543689
	E E	5/3-way valve,	18 mm	VSVA-B-P53E-ZD-A2-2AT1L	539174
	4	mid-position exhausted	26 mm	VSVA-B-P53E-ZD-A1-2AT1L	539148
		.,	42 mm	VSVA-B-P53E-ZD-D1-2AT1L	543688
	P	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32F-AZD-A2-2AT1L	539166
		normally open	26 mm	VSVA-B-T32F-AZD-A1-2AT1L	539140
		mormany open	42 mm	VSVA-B-T32F-AZD-D1-2AT1L	543680
	Q	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32N-AZD-A2-2AT1L	539164
	4	normally closed	26 mm	VSVA-B-T32N-AZD-A1-2AT1L	539138
		normally closed	42 mm	VSVA-B-T32N-AZD-D1-2AT1L	543678
	R	2x 3/2-way valve, single solenoid, reverse operation,	18 mm	VSVA-B-T32W-AZD-A2-2AT1L	539168
	IX.	1x normally open, 1x normally closed	26 mm	VSVA-B-T32W-AZD-A1-2AT1L	539142
		1x normally open, 1x normally closed	42 mm	VSVA-B-T32W-AZD-D1-2AT1L	543682
	VC	2x 2/2-way valve, single solenoid,	18 mm	VSVA-B-T22C-AZD-A2-2AT1L	561156
	VC	normally closed, pneumatic spring return	26 mm	VSVA-B-T22C-AZD-A1-2AT1L	
		normany cioseu, priedinanc spring return		VSVA-B-T22C-AZD-A1-ZAT1L VSVA-B-T22C-AZD-D1-2AT1L	561150
	VV	2x 2/2-way valve, single solenoid,	42 mm	VSVA-B-T22CV-AZD-D1-ZAT1L	561341
	٧٧		18 mm		561160
		normally closed, pneumatic spring return,	26 mm	VSVA-B-T22CV-AZD-A1-2AT1L	561154
		vacuum operation 3 and 5 possible	42 mm	VSVA-B-T22CV-AZD-D1-2AT1L	561345



Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Right-hand end pl	ate				
\sim	Threaded	connection			
60.	٧	With supply air/exhaust air, internal pilot air supply, G½		VABE-S6-1R-G12	539234
10000000000000000000000000000000000000	Х	With supply air/exhaust air, external pilot air supply, G1/2		VABE-S6-1RZ-G12	539236
	NPT threa	d			
	٧	With supply air/exhaust air, internal pilot air supply, NPT1/2		VABE-S6-1R-N12	539235
	Х	With supply air/exhaust air, external pilot air supply, NPT½		VABE-S6-1RZ-N12	539237
Ford other with will					
End plate with pilo		connection			
	Y			VADE CC 4D7 C D4	F20220
	<u> </u>	Internal pilot air supply		VABE-S6-1RZ-G-B1	539238
	U Z	Internal pilot air supply, ducted pilot exhaust air		_	
		External pilot air supply		_	
	W NPT threa	External pilot air supply, ducted pilot exhaust air			
	Y NP1 threa	·		VADE CC 4D7 N D4	F20 220
	<u> </u>	Internal pilot air supply		VABE-S6-1RZ-N-B1	539 239
	U	Internal pilot air supply, ducted pilot exhaust air			
	Z W	External pilot air supply		_	
	VV	External pilot air supply, ducted pilot exhaust air			
Manifold sub-base	e, port pattern t	to ISO 15407-2 and ISO 5599-2			
	Threaded	connection			
	Α	2 valve positions, 4 addresses, for double solenoid valves	18 mm	VABV-S4-2S-G18-2T2	539224
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	VABV-S4-1S-G14-2T2	539220
	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	VABV-S2-1S-G38-T2	542458
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	VABV-S4-2S-G18-2T1	539226
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	VABV-S4-1S-G14-2T1	539222
	G	1 valve position, 1 address, for single solenoid valves	42 mm	VABV-S2-1S-G38-T1	542459
	NPT threa	d	•	<u> </u>	•
	Α	2 valve positions, 4 addresses, for double solenoid valves	18 mm	VABV-S4-2S-N18-2T2	539223
	В	2 valve positions, 4 addresses, for double solenoid valves	26 mm	VABV-S4-1S-N14-2T2	539219
	С	1 valve position, 2 addresses, for double solenoid valves	42 mm	VABV-S2-1S-N38-T2	542460
	E	2 valve positions, 2 addresses, for single solenoid valves	18 mm	VABV-S4-2S-N18-2T1	539225
	F	2 valve positions, 2 addresses, for single solenoid valves	26 mm	VABV-S4-1S-N14-2T1	539221
	G	1 valve position, 1 address, for single solenoid valves	42 mm	VABV-S2-1S-N38-T1	542461



Ordering data Designation	Code	Description	Width	Туре	Part No.
		to ISO 15407-2 and ISO 5599-2, electrical connecti-		1,750	
iliuiviuuai sub-base,	•	connection, internal pilot air supply	on via piug connector M12		
	_	Connections at side, G½	18 mm	VABS-S4-2S-G18-B-R3	541070
	_	Connections at side, 61/4	26 mm	VABS-S4-1S-G14-B-R3	541069
		Connections at side, G3/8		VABS-S2-1S-G38-B-R3	546104
<u> </u>	Thursday		42 mm	VAD3-32-13-030-D-K3	546104
	Inreaded	connection, external pilot air supply	Lao	VADC C1 2C C40 D2	5,404
	_	Connections at side, G1/8	18 mm	VABS-S4-2S-G18-R3	541064
	-	Connections at side, G1/4	26 mm	VABS-S4-1S-G14-R3	541063
47	-	Connections at side, G3/8	42 mm	VABS-S2-1S-G38-R3	546101
ndividual sub-base,	,	to ISO 15407-2, electrical connection via cable term	ninals		
		connection, internal pilot air supply		T	T
15000	-	Connections at side, G1/8	18 mm	VABS-S4-2S-G18-B-K2	541 067
	-	Connections at side, G1/4	26 mm	VABS-S4-1S-G14-B-K2	541 065
	Ihreaded	connection, external pilot air supply	T	T.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	1
	-	Connections at side, G1/8	18 mm	VABS-S4-2S-G18-K2	539723
	- NDT (1	Connections at side, G1/4	26 mm	VABS-S4-1S-G14-K2	539725
	NPT threa	d, internal pilot air supply	Lao	VARC CL OC NAO R VO	5/40/0
	_	Connections at side, 1/8NPT	18 mm	VABS-S4-2S-N18-B-K2	541068
	- NDT the second	Connections at side, 1/4 NPT	26 mm	VABS-S4-1S-N14-B-K2	541066
	NPT threa	d, external pilot air supply	140	VADC C1 2C N40 V2	52072/
	_	Connections at side, 1/8NPT	18 mm	VABS-S4-2S-N18-K2	539724
	-	Connections at side, 1/4 NPT	26 mm	VABS-S4-1S-N14-K2	539726
المرابعة المرابعة المرابعة المرابعة المرابعة		to ICO FEOO 2 plactuical connection via anxional and	مرا فمسينه ما		
individual Sub-base,	· · · · · · · · · · · · · · · · · · ·	to ISO 5599-2, electrical connection via spring-load connection, internal pilot air supply	ea terminat		
		Connections at side, G3/8	42 mm	VABS-S2-1S-G38-B-C1	546762
	Throadod	connection, external pilot air supply	42 11111	VAD3-32-13-030-D-C1	340702
		Connections at side, G3/8	42 mm	VABS-S2-1S-G38-C1	546760
	NPT threa	d, internal pilot air supply	42 11111	VAD3-32-13-030-C1	340700
	-	Connections at side, 3/8NPT	42 mm	VABS-S2-1S-N38-B-C1	546763
	NPT threa	d, external pilot air supply	72 11111	VADS 32 13 1130 B C1	340703
	-	Connections at side, 3/8NPT	42 mm	VABS-S2-1S-N38-C1	546761
		connections at stac, 70m i	72 11111	77.05 52 15 1170 61	340701
Individual sub-base.	port pattern	to ISO 5599-2, electrical connection for self-assemb	lv		
		connection, internal pilot air supply	-,		
	_	Connections at side, G ³ / ₈	42 mm	VABS-S2-1S-G38-B-K1	546102
	Threaded	connection, external pilot air supply			
	_	Connections at side, G ³ / ₈	42 mm	VABS-S2-1S-G38-K1	546099
	NPT threa	d, internal pilot air supply	1	1	
	-	Connections at side, 3/8NPT	42 mm	VABS-S2-1S-N38-B-K1	546103
	NPT threa	d, external pilot air supply	1	1	
	-	Connections at side, 3/8NPT	42 mm	VABS-S2-1S-N38-K1	546100
	1	, , , , , , , , , , , , , , , , , , ,			1

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Accessories



Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Separator plate					
	S	Duct separation 1, 3, 5		VABD-S6-10-P3-C	539228
	Т	Duct separation 1		VABD-S6-10-P1-C	539227
	R	Duct separation 3, 5		VABD-S6-10-P2-C	539229
				•	
90° connection plate					
88		connection			
00	Р	Outlet at bottom, connecting thread G½	18 mm	VABF-S4-2-A2G2-G18	539719
	Р	Outlet at bottom, connecting thread G1/4	26 mm	VABF-S4-1-A2G2-G14	539721
	Р	Outlet at bottom, connecting thread G3/8	42 mm	VABF-S2-1-A1G2-G38	546097
	NPT threa	id .			
0	Р	Outlet at bottom, connecting thread 1/8NPT	18 mm	VABF-S4-2-A2G2-N18	539720
(C) 0	Р	Outlet at bottom, connecting thread 1/4 NPT	26 mm	VABF-S4-1-A2G2-N14	539722
	P	Outlet at bottom, connecting thread 3/8NPT	42 mm	VABF-S2-1-A1G2-N38	546098
		•	•	•	•
Supply plate					
*	Threaded	connection			
900	L	With exhaust plate, 3/5 common, G½		VABF-S6-10-P1A7-G12	539231
	K	With exhaust port cover, 3/5 separated, G½		VABF-S6-10-P1A6-G12	539230
	NPT threa				
	L	With exhaust plate, 3/5 common, NPT1/2		VABF-S6-10-P1A7-N12	539233
	K	With exhaust port cover, 3/5 separated, NPT1/2		VABF-S6-10-P1A6-N12	539232
Martinal at 1					
Vertical supply plate		annastian			
	ZU	connection Connecting thread G½	10	VADE C4 2 D4 42 C40	F / O 1 7 2
	ZU	Connecting thread G1/8 Connecting thread G1/4	18 mm 26 mm	VABF-S4-2-P1A3-G18 VABF-S4-1-P1A3-G14	540173 540171
		Connecting thread G3/8	42 mm	VABF-S4-1-P1A3-G14 VABF-S2-1-P1A3-G38	546093
	NPT threa	l e e e e e e e e e e e e e e e e e e e	42 111111	AMDL-27-1-LTW3-030	340093
Can T	ZU	Connecting thread 1/8NPT	18 mm	VABF-S4-2-P1A3-N18	540174
~	20	Connecting thread 1/4 NPT	26 mm	VABF-S4-1-P1A3-N14	540174
		Connecting thread 3/sNPT	42 mm	VABF-S2-1-P1A3-N38	546094
		Connecting tilledu 78NF1	42 111111	AVDL-25-1-L1W3-M30	340034



Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Regulator plate					
&	ZA	For port 1, 10 bar	18 mm	VABF-S4-2-R1C2-C-10	540153
		For port 1, 10 bar	26 mm	VABF-S4-1-R1C2-C-10	540154
	,	For port 1, 10 bar	42 mm	VABF-S2-1-R1C2-C-10	546084
	ZF	For port 1, 6 bar	18 mm	VABF-S4-2-R1C2-C-6	540151
.M.4)	For port 1, 6 bar	26 mm	VABF-S4-1-R1C2-C-6	540152
		For port 1, 6 bar	42 mm	VABF-S2-1-R1C2-C-6	546083
	ZB ¹⁾	For port 4, 10 bar	18 mm	VABF-S4-2-R3C2-C-10	540157
		For port 4, 10 bar	26 mm	VABF-S4-1-R3C2-C-10	540158
		For port 4, 10 bar	42 mm	VABF-S2-1-R3C2-C-10	546086
, A	ZG ¹⁾	For port 4, 6 bar	18 mm	VABF-S4-2-R3C2-C-6	540155
		For port 4, 6 bar	26 mm	VABF-S4-1-R3C2-C-6	540156
		For port 4, 6 bar	42 mm	VABF-S2-1-R3C2-C-6	546085
	ZC	For port 2, 10 bar	18 mm	VABF-S4-2-R2C2-C-10	540161
		For port 2, 10 bar	26 mm	VABF-S4-1-R2C2-C-10	540162
		For port 2, 10 bar	42 mm	VABF-S2-1-R2C2-C-10	546088
	ZH	For port 2, 6 bar	18 mm	VABF-S4-2-R2C2-C-6	540159
		For port 2, 6 bar	26 mm	VABF-S4-1-R2C2-C-6	540160
		For port 2, 6 bar	42 mm	VABF-S2-1-R2C2-C-6	546087
	ZD	For ports 2 and 4, 10 bar	18 mm	VABF-S4-2-R4C2-C-10	540165
		For ports 2 and 4, 10 bar	26 mm	VABF-S4-1-R4C2-C-10	540166
		For ports 2 and 4, 10 bar	42 mm	VABF-S2-1-R4C2-C-10	546090
	ZI	For ports 2 and 4, 6 bar	18 mm	VABF-S4-2-R4C2-C-6	540163
		For ports 2 and 4, 6 bar	26 mm	VABF-S4-1-R4C2-C-6	540164
		For ports 2 and 4, 6 bar	42 mm	VABF-S2-1-R4C2-C-6	546089
	ZE	For ports 2 and 4, reversible, 10 bar	18 mm	VABF-S4-2-R5C2-C-10	540169
		For ports 2 and 4, reversible, 10 bar	26 mm	VABF-S4-1-R5C2-C-10	540170
		For ports 2 and 4, reversible, 10 bar	42 mm	VABF-S2-1-R5C2-C-10	546092
	ZJ	For ports 2 and 4, reversible, 6 bar	18 mm	VABF-S4-2-R5C2-C-6	540167
		For ports 2 and 4, reversible, 6 bar	26 mm	VABF-S4-1-R5C2-C-6	540168
		For ports 2 and 4, reversible, 6 bar	42 mm	VABF-S2-1-R5C2-C-6	546091
	ZL	For port 2, reversible, 10 bar	18 mm	VABF-S4-2-R6C2-C-10	546252
		For port 2, reversible, 10 bar	26 mm	VABF-S4-1-R6C2-C-10	546251
		For port 2, reversible, 10 bar	42 mm	VABF-S2-1-R6C2-C-10	546832
	ZN	For port 2, reversible, 6 bar	18 mm	VABF-S4-2-R6C2-C-6	546248
		For port 2, reversible, 6 bar	26 mm	VABF-S4-1-R6C2-C-6	546247
		For port 2, reversible, 6 bar	42 mm	VABF-S2-1-R6C2-C-6	546831
	ZK ¹⁾	For port 4, reversible, 10 bar	18 mm	VABF-S4-2-R7C2-C-10	546254
		For port 4, reversible, 10 bar	26 mm	VABF-S4-1-R7C2-C-10	546253
		For port 4, reversible, 10 bar	42 mm	VABF-S2-1-R7C2-C-10	546834
	ZM ¹⁾	For port 4, reversible, 6 bar	18 mm	VABF-S4-2-R7C2-C-6	546250
		For port 4, reversible, 6 bar	26 mm	VABF-S4-1-R7C2-C-6	546249
		For port 4, reversible, 6 bar	42 mm	VABF-S2-1-R7C2-C-6	546833

¹⁾ Also suitable for symmetrical valves



Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Regulator plate fo	or symmetrical v	alves			
_%	ZAY	For port 1, 10 bar	18 mm	VABF-S4-2-R1C2-C-10E	560756
		For port 1, 10 bar	26 mm	VABF-S4-1-R1C2-C-10E	560757
	ZFY	For port 1, 6 bar	18 mm	VABF-S4-2-R1C2-C-6E	560758
	7CV	For port 1, 6 bar	26 mm	VABF-S4-1-R1C2-C-6E	549876
	ZCY	For port 2, 10 bar	18 mm	VABF-S4-2-R2C2-C-10E	560763
		For port 2, 10 bar	26 mm	VABF-S4-1-R2C2-C-10E	560764
	ZHY	For port 2, 6 bar	18 mm	VABF-S4-2-R2C2-C-6E	560765
		For port 2, 6 bar	26 mm	VABF-S4-1-R2C2-C-6E	560766
	ZDY	For ports 2 and 4, 10 bar	18 mm	VABF-S4-2-R4C2-C-10E	560767
		For ports 2 and 4, 10 bar	26 mm	VABF-S4-1-R4C2-C-10E	560768
	ZIY	For ports 2 and 4, 6 bar	18 mm	VABF-S4-2-R4C2-C-6E	560769
		For ports 2 and 4, 6 bar	26 mm	VABF-S4-1-R4C2-C-6E	560770
	ZEY	For ports 2 and 4, reversible, 10 bar	18 mm	VABF-S4-2-R5C2-C-10E	560771
		For ports 2 and 4, reversible, 10 bar	26 mm	VABF-S4-1-R5C2-C-10E	560772
	ZJY	For ports 2 and 4, reversible, 6 bar	18 mm	VABF-S4-2-R5C2-C-6E	560773
		For ports 2 and 4, reversible, 6 bar	26 mm	VABF-S4-1-R5C2-C-6E	560774
	ZLY	For port 2, reversible, 10 bar	18 mm	VABF-S4-2-R6C2-C-10E	560775
		For port 2, reversible, 10 bar	26 mm	VABF-S4-1-R6C2-C-10E	560776
	ZNY	For port 2, reversible, 6 bar	18 mm	VABF-S4-2-R6C2-C-6E	560777
		For port 2, reversible, 6 bar	26 mm	VABF-S4-1-R6C2-C-6E	560778



Ordering data					
Designation	Code	Description	Width	Туре	Part No.
Pressure gauge	·				
	Т	With cartridge connection for regulator, 10 bar	18 mm	PAGN-26-16-P10	543487
		for regulator plate, code ZA, ZB, ZC, ZD, ZE	26 mm		
			42 mm	PAGN-40-16-P10	548010
	U	With cartridge connection for regulator, 6 bar	18 mm	PAGN-26-10-P10	543488
		for regulator plate, code ZF, ZG, ZH, ZI, ZJ	26 mm		
			42 mm	PAGN-40-10-P10	548009
	-	For soft-start valve	-	MA-27-10-M5	526323
Cartridge for regula	tor plate				
	-	For tubing O.D. 4 mm		QSP10-4	172972
	-	For tubing 0.D. 3/16"		QSP10-3/16U	172975
<u></u>					
Flow control plate	Lv		140	WARE CLOSED C	
	X	Controls the flow of exhaust air downstream of the valve to ducts 3 and 5	18 mm	VABF-S4-2-F1B1-C	540176
			26 mm	VABF-S4-1-F1B1-C	540175
			42 mm	VABF-S2-1-F1B1-C	546095
Vertical pressure sh	nut-off plate				•
	ZT	2/2-way valve for shutting off the operating pressure at the	18 mm	VABF-S4-2-L1D1-C	542884
		valve position	26 mm	VABF-S4-1-L1D1-C	542885
			42 mm	VABF-S2-1-L1D1-C	546096
Multi-pin node	•		•		•
	T	Tension spring, for threaded connection, 36-pin		VABE-S6-1LF-C-M1-C36M	543412
		Tension spring, for NPT connection, 36-pin		VABE-S6-1LF-C-M1-C36N	543413
	MP1	Sub-D plug, 37-pin		VABE-S6-1LT-C-M1-S37	543 414
	MP4	Round plug, 19-pin		VABE-S6-1LF-C-M1-R19	543415
Individual electrica					
	-MP2	Multi-pin node with individual connection M12, 6-way		VABE-S6-LT-C-S6-R5	549046
0	-MP3	Multi-pin node with individual connection M12, 10-way		VABE-S6-LT-C-S10-R5	549047
	-	Cover for individual connection M12, 6-way		VAEM-S6-C-S6-R5	549048
	_	Cover for individual connection M12, 10-way		VAEM-S6-C-S10-R5	549049
Pneumatic interface	9				
	-	For electrical terminal CPX in plastic design		VABA-S6-1-X1	543416
	-	For electrical terminal CPX in metal design		VABA-S6-1-X2	550663

Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Accessories



Ordering data				
Designation	Code	Description	Туре	Part No.
Pneumatic interface			_	
	_	For electrical peripherals type 03	VABA-S6-1-E1	559719
Input module for elec	trical periphera	als type 03		
	-	8 inputs, PNP, 5-pin	VIGE-03-FB-8-5POL	175555
	-	8 inputs, PNP, 5-pin, fuse	VIGE-03-FB-8-5POL-S	188521
Output module for ele	ectrical periphe	erals type 03		
	_	4 outputs, PNP, 5-pin	VIGA-03-FB-4-5POL	175641
Input/output module	614 1			
input/output module	–	12 inputs/8 outputs, PNP, Sub-D	VIEA-03-FB-12E-8A-SUBD	174483
Bus node				
	_	For electrical peripherals type 03	IFB21-03	188844
			•	
Electrical interface for	AS-interface	1 Constall autouts	WADE COALE CA	F/0.0/2
	_	4 inputs/4 outputs	VABE-S6-1LF-C-A4	549 042
	_	8 inputs/8 outputs	VABE-S6-1LF-C-A8	549043
AS-interface module				
AS Interface module	-	4 inputs/4 outputs	VAEM-S6-S-FAS-4-4E	549044
	-	8 inputs/8 outputs	VAEM-S6-S-FAS-8-8E	549045



Ordering data					
Designation	Code	Description		Туре	Part No.
Connection block for				7,77	1 3111 1131
Connection block for a	X	4xM12, 5-pin, double, socket		CPX-AB-4-M12x2-5POL	195704
	GW	4xM12, 5-pin, socket, metal thread		CPX-AB-4-M12x2-5POL-R	541254
	R	8xM8, 3-pin, socket		CPX-AB-8-M8-3POL	195706
	ı	8xspring-loaded terminal, Cage Clamp®, 4-pin		CPX-AB-8-KL-4POL	195708
	H	4xHarax [®] , 4-pin, socket		CPX-AB-4-HAR-4POL	525636
	В	Sub-D 25-pin, socket		CPX-AB-1-SUB-BU-25POL	525676
	<u> </u>	oub b 25 pm, occret		CIX NO 1 300 DO 251 OE	323070
Connecting cable with	n Sub-D nlug	socket			
	Polyuretha				
	GA	Connecting cable for max. 8 solenoid coils, 10-pin, suitable for e	nergy chains	NEBV-S1W37-E-2,5-LE10	539240
	GB	connecting caste to main a section a const, to pint samaste to t		NEBV-S1W37-E-5-LE10	539241
	GC			NEBV-S1W37-E-10-LE10	539242
	GD	Connecting cable for max. 22 solenoid coils, 26-pin, suitable for	enerov	NEBV-S1W37-E-2,5-LE26	539243
	GE	chains	circisy	NEBV-S1W37-E-5-LE26	539244
U	GF			NEBV-S1W37-E-10-LE26	539245
	GG	Connecting cable for max. 32 solenoid coils, 37-pin		NEBV-S1W37-K-2,5-LE37	539245
	GH	Connecting cable for max. 32 solenoid coits, 37-pm		NEBV-S1W37-K-2,5-LE37	
	GI	_		NEBV-S1W37-K-3-LE37	539247
	_	lhoride, IP65		NEBV-51W3/-K-1U-LE3/	539248
	GK	Connecting cable for max. 8 solenoid coils, 10-pin		NEDV C1W27 VM 2 F 1510	E 4 2 2 7 1
		Connecting cable for max. 8 Solenoid coils, 10-pin Connecting cable for max. 22 solenoid coils, 27-pin Connecting cable for max. 32 solenoid coils, 37-pin		NEBV-S1W37-KM-2,5-LE10	543271
	GL			NEBV-S1W37-KM-5-LE10	543272
	GM			NEBV-S1W37-KM-10-LE10	543273
	GN			NEBV-S1W37-KM-2,5-LE27	543274
	GO			NEBV-S1W37-KM-5-LE27	543275
	GP			NEBV-S1W37-KM-10-LE27	543276
	GQ			NEBV-S1W37-KM-2,5-LE37	543277
	GR			NEBV-S1W37-KM-5-LE37	543278
	GS			NEBV-S1W37-KM-10-LE37	543279
Cover for multi-pin pl	ug	Is a d		NEGY CAMPE	1
	_	For user configuration		NECV-S1W37	545974
Cover					
	L	Blanking plate for vacant position	18 mm	VABB-S4-2-WT	539213
R.			26 mm	VABB-S4-1-WT	539212
			42 mm	VABB-S2-1-WT	543186
$\overline{}$					
	N	Cover cap for manual override, non-detenting	10 pieces	VAMC-S6-CH	541010
	V	Cover cap for manual override, covered	10 pieces	VAMC-S6-CS	541011
P	-	End cap for electrical manifold module, size 18 mm and 26 mm	10 pieces	VABD-S4-E-C	547713
			<u> </u>		
Inscription label hold	er				
serrpaion tubet notu	В	Clip-on inscription label holder for valve cap	5 pieces	ASCF-T-S6	540888
		cup on inscription tapet notact for valve cap	2 picces	7.50 1 50	740000
<u>*</u>	Т	Inscription label holder for manifold blocks	5 pieces	ASCF-M-S6	540889
		,	,		
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Valve terminals type 44 VTSA, ISO 15407-2/ISO 5599-2 Accessories



Ordering data							
Designation	Code	Description		Туре	Part No.		
Push-in fitting	_			<u> </u>			
	Threaded	connection					
	_	Connecting thread G½ for tubing O.D. 10 mm	10 pieces	QS-G ¹ / ₄ -10	186101		
		Connecting thread G½ for tubing O.D. 8 mm	10 pieces	QS-G ¹ / ₄ -8	186099		
		Connecting thread G½ for tubing O.D. 10 mm	10 pieces	QS-G ¹ /8-10	190643		
		Connecting thread G½ for tubing O.D. 8 mm	10 pieces	QS-G ¹ /8-8	186098		
		Connecting thread G½ for tubing O.D. 6 mm	10 pieces	QS-G ¹ /8-6	186096		
		Connecting thread G½ for tubing O.D. 16 mm	1 piece	QS-G ¹ /2-16	186105		
		Connecting thread G3/8 for tubing O.D. 10 mm	10 pieces	QS-G3/8-10	186102		
		Connecting thread G3/8 for tubing O.D. 12 mm	10 pieces	QS-G ³ / ₈ -12	186103		
	NPT threa		1 .		I		
	-	Connecting thread 1/4 NPT for tubing O.D. 5/16"		QS-1/4-5/16-U	153609		
		Connecting thread 1/4 NPT for tubing O.D. 1/2"		QS-1/4-1/2-U	190681		
		Connecting thread 1/8NPT for tubing O.D. 5/16"		QS-1/8-5/16-U	153608		
		Connecting thread 1/8NPT for tubing O.D. 1/4"		QS-1/8-1/4-U	153605		
		Connecting thread ½NPT for tubing O.D. ½"		QS-1/2-1/2-U	153615		
		Connecting thread ½NPT for tubing O.D. 5/8"		QS-1/2-5/8-U	190682		
				1	<u> </u>		
Silencer							
	Threaded	connection					
	-	Connecting thread G ¹ / ₄		U-1/4	2316		
	L	Connecting thread G½		U-1/2	2310		
	K	Connecting thread G½		U-1/2-B	6844		
	NPT thread						
(1)	-	Connecting thread 1/4 NPT		U-1/4-B-NPT	12639		
	K, L	Connecting thread ½NPT	U-1/2-B-NPT	12741			
				<u> </u>	•		
Blanking plug							
	Threaded	connection					
	-	Thread G½	10 pieces	B-1/8	3568		
	-	Thread G ¹ / ₄	10 pieces	B-1/4	3569		
	NPT threa	d	"	<u> </u>	'		
	-	Thread 1/8NPT	1 piece	B-1/8-NPT	173985		
	-	Thread 1/4 NPT	1 piece	B-1/4-NPT	174165		
	•	·	·	1	1		
H-rail mounting							
9 9 9	-	VTSAVTSA-F with fieldbus	3 pieces	CPX-CPA-BG-NRH	526032		
	-	VTSAVTSA-F with multi-pin plug	2 pieces	CPA-BG-NRH	173498		
Wall mounting							
() m	U	Mounting bracket		VAME-S6-10-W	539214		



Ordering data					
Designation	Code	Description		Туре	Part No.
Manual					
	D	Manual for valve terminal VTSAVTSA-F	German	P.BE-VTSA-44-DE	538922
	Е		English	P.BE-VTSA-44-EN	538923
	S		Spanish	P.BE-VTSA-44-ES	538924
	F		French	P.BE-VTSA-44-FR	538925
	I		Italian	P.BE-VTSA-44-IT	538926
	V		Swedish	P.BE-VTSA-44-SV	538927