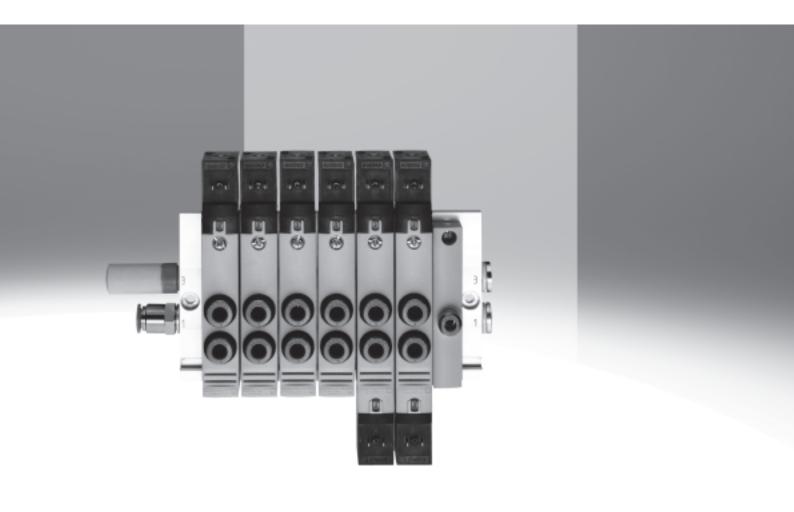
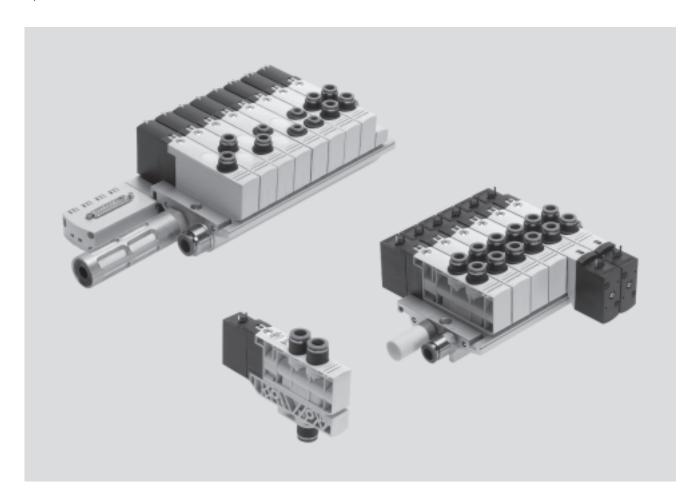
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Key features



Innovative

- Valve terminal for a wide range of pneumatic applications
- Universal from the individual valve up to the multi-pin plug
- Enormous flexibility during planning, assembly and operational use
- Selectable valve functions; 3/2and 4/2-way function also suitable for vacuum applications
- Wide selection of optimally tailored accessories for flow rates from 200 to 1,000 l/min

Flexible

- Room for expansion with 2 ... 16 valve positions on one valve terminal
- Use of individual valves in combination with an individual sub-base
- The flexibility of the pneumatic working ports provides a practical solution to different requirements
- Two pressure zones (others on request)
- High pressure range $-0.9 \dots 8$ bar
- Extensive operating voltage range from 12 V DC to 230 V AC

Reliable

- Manual override facility
- Durable thanks to the use of triedand-tested piston spool valves
- Sturdy thanks to the polymer housing and metal manifold rail
- Fast troubleshooting thanks to an LED signal status display in the plug socket with cable or on the valve in the case of the design with multi-pin plug

Easy to mount

- Ready-to-install unit, already assembled and tested
- Minimised expenditure with regard to ordering, installation and commissioning
- Secure wall mounting or H-rail mounting

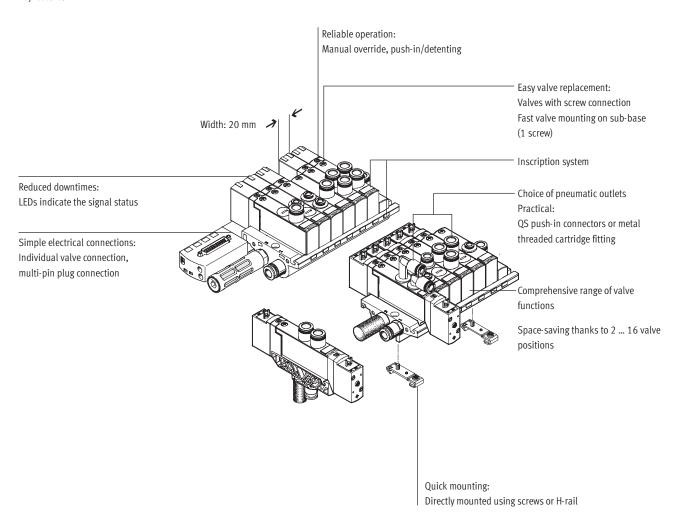


- Note

There are valve terminals for 4, 6, 8, 10, 12 and 16 valve locations in connection size $G\frac{1}{2}$. In the design with 16 valve locations, only single-solenoid valves can be fitted as from the 9^{th} valve location.



Kev features



Equipment options

Valve functions

- 3/2-way valve, normally open
- 3/2-way valve, normally closed
- 4/2-way valve, single solenoid
- 4/2-way valve, double solenoid

Electrical connection options

Individual connection/individual valve connection

- 2 ... 16 valve positions with manifold rail
- 2 ... 32 solenoid coils
- Via plug socket with cable with either LED or illuminating seal

Multi-pin plug

- 4 ... 16 valve positions/ max. 24 solenoid coils
- Sub-D

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable valve terminal VTUB. This makes it much easier for you to find the right product.

Valve terminals type 24 VTUB are ordered via an ident. code.

All valve terminals are supplied fully assembled and individually tested. This reduces the amount of assembly and installation required to a minimum.

Ordering system for valve terminal type 24 VTUB

- Individual electrical connection
- Electrical multi-pin connection
- → Internet: vtub

Download CAD data → www.festo.com



Key features

Pilot air supply module



The pilot air supply module is included in the scope of delivery of the manifold rail.

The pilot air supply module for internal or external pilot air supply ensures even greater flexibility.

Manifold rail



The manifold rail features a groove into which the semi in-line valves are latched and secured with just one screw.

The valve functions 4/2-way single solenoid, 4/2-way double solenoid, 3/2-way normally closed and 3/2-way normally open are available. All semi in-line valves can be supplied with cartridges QSP for tubing

diameters 4, 6, 8 and 10. 4/2-way valves are also supplied without cartridges, allowing the user to fit cartridges of their choice or blanking plugs.

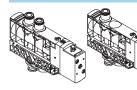
Pressure zone supply module



The pressure zone supply module occupies one valve position and can

be used as an additional supply or for supplying a pressure zone.

Individual valve



The individual valve can be ordered as an in-line valve (comprising semi in-line valve and sub-base ready assembled) in all functions. Tubing

diameters 6 and 8 can be selected here.

The in-line valve, however, can also be assembled from the individual parts

sub-base and semi in-line valve. All tubing diameters and the variant without cartridge are available in this case.

Blanking plate



Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold rail using a screw.

Sub-base



Individual sub-bases can be equipped with any valve.

Electrical connection is by means of a standardised connector plug, square design to EN 175301-803, type C.

Prefabricated plug sockets with cable or plugs for self-assembly are offered for this.



Key features – Pneumatic components

Pneumatic connection

Supply and exhaust

The valves are supplied pneumatically via manifold rails or individual sub-bases.

The manifold rails contain common lines for compressed air supply, exhaust and pilot exhaust for all valves.

The common lines can be connected

- at the left (code L)
- at the right (code R) or
- at both ends (no code)

Pilot air supply

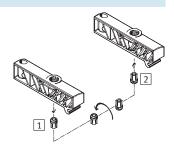
In-line valves are offered with internal and external pilot air. In the case of semi in-line valves, the installation position of the insert in the sub-base determines whether the valves will be actuated internally or externally.

Internal pilot air supply

An internal pilot air supply can be selected if the supply pressure is between 2 and 8 bar. The pilot air is branched from channel 1 in the pressure zone supply module in this case.

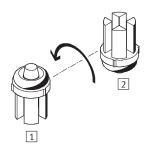
External pilot air supply

An external pilot air supply must be used if the supply pressure is between -0.9 and +2 bar. The pilot air is supplied via port 12/14 of the pressure zone supply module in this case.



If the selector is installed as shown in position 1, it means that the pilot air supply will be branched internally from channel 1.

If the selector is turned 180° and installed as shown in position 2, it means that the valve manifold is set to external pilot air supply.



5

Solenoid valves VUVB/valve terminals type 24 VTUBProduct range overview – Individual valves and manifold valves



Function	Version	Туре	Nominal flow rate	Pneumatic connection	Operating voltage	Semi in-line	In-line valve	Pilot air su	oply	→ Page/ Internet
			[l/min]		[V]	valve		internal	external	
3/2-way valves	Single solenoid	valve for individual o	onnection an	d valve manif	old					
		VUVBM32	200	QS-4	24 DC 110 AC	-	_	-	-	14
			500	QS-6	230 AC 12 DC/24 AC	•	•	•	-	
			800	QS-8	-	•	•	•	•	-
			1,000	QS-10		•	-	-		

Function	Version	Туре	Nominal flow rate	Pneumatic connection	Operating voltage	Semi in-line	In-line valve	Pilot air su	pply	→ Page/ Internet	
			[l/min]		[V]	valve		internal	external		
4/2-way valves	ves Single solenoid valve for individual connection and valve manifold										
		VUVBM42	200	QS-4	24 DC 110 AC	•	-	-	-	14	
			500	QS-6	230 AC 12 DC/24 AC	•	•	•	-		
			800	QS-8		•	•	-	-		
			1,000	QS-10		•	-	-	-		
			1,000	QX ¹⁾		•	-	-	•		
	Double solenoic	valve for individual	connection a	nd valve mani	fold	•					
		VUVBB42	200	QS-4	24 DC 110 AC	•	-	-	-	14	
			500	QS-6	230 AC 12 DC/24 AC	•	•	-	-		
			800	QS-8		•	•	•	•		
			1,000	QS-10		•	-	-	•		
			1,000	QX ¹⁾		•	-	-	•		

¹⁾ Cartridge not included

Solenoid valves VUVB/valve terminals type 24 VTUBProduct range overview – Terminal valves



Function	Version	Туре	Nominal flow rate [l/min]	Pneumatic connection	Operating voltage [V]	Semi in-line valve	Pilot air supply external	→ Page/ Internet
3/2-way valves	Single solenoid	valve for valve termi	nal with electrical n	nulti-pin plug connec	tion			
	The.	VUVBM32	200	QS-4	24 DC	•	•	36
	***************************************		500	QS-6		•	•	
			800	QS-8		•	•	
			1,000	QS-10		•	•	

Function	Version	Туре	Nominal flow rate [l/min]	Pneumatic connection	Operating voltage [V]	Semi in-line valve	Pilot air supply external	→ Page/ Internet							
4/2-way valves	Single solenoid	valve for valve term	inal with electrica	l multi-pin plug co	nection										
		VUVBM42	200	QS-4	24 DC	•	•	36							
			500	QS-6		•									
			800	QS-8		-	-	-							
			1,000	QS-10		•		-							
			1,000	QX ¹⁾		•	•								
	Double solenoid	Double solenoid valve for valve terminal with electrical multi-pin plug connection													
		VUVBB42	200	QS-4	24 DC	-	•	36							
			500	QS-6		•	•								
			800	QS-8		-	-								
			1,000	QS-10		-	•	-							
			1,000	QX ¹⁾			•								

¹⁾ Cartridge not included

Solenoid valves VUVB/valve terminals type 24 VTUB Product range overview



Function	Version	Туре	Pneumatic connection	connection											Pilot air supply		→ Page/ Internet	
				2	3	4	5	6	7	8	9	10	11	12	16	inter- nal	exter- nal	
Manifold rail	For valve mani	fold with individual e	electrical connection	_													_	
		VABM	G ¹ / ₄	-	•	•	•	•		•			•	•	-	•	•	23
		VABM	G ¹ / ₂	•	•	•	•	•	•	•	•	•	•	•	•	•	•	24
	For valvo tormi	nal with electrical m	ulti-pin plug connect	ion														
	roi valve termi	VABMM1	G ¹ /2	-	-	•	-	•	-	-	-	-	-	•	•	•	1.	42
			ı			-	<u> </u>	<u> </u>		-			<u> </u>	<u> </u>	<u> </u>	ļ.		
Function	Version	Туре	Pilot air supply															→ Page/ Internet
			internal							exte	rnal							
Sub-base	Individual valv																	
		VABS		•										•				25
	•																	
Function	Version	Туре	Pneumatic connec	Pneumatic connection Use							→ Page/ Internet							
Pressure zone	£`@	VABF	QS-10	QS-10 For additional supply to the manifold rail					43									
supply module																		
Function	Version	Туре	Use	Use					→ Page/									
																		Internet
Blanking plate		VABB	For covering vacan	it posit	ions													44
Function	Version	Туре	Use															→ Page/ Internet
Separator		VABD	For duct separation	n														44
		_	1															
Function	Version	Туре	Use															→ Page/ Internet
H-rail mounting kit		VAME	For mounting on th	ne H-ra	il NR	RH-3!	5-200	00										45
	l	_																1
Function	Version	Туре							→ Page/ Internet									
Cartridge Fitting		QSP							48									
		1																1
Function	Version	Туре						→ Page/ Internet										
Adapter		NPFA																49





Overview - Solenoid valve VUVB

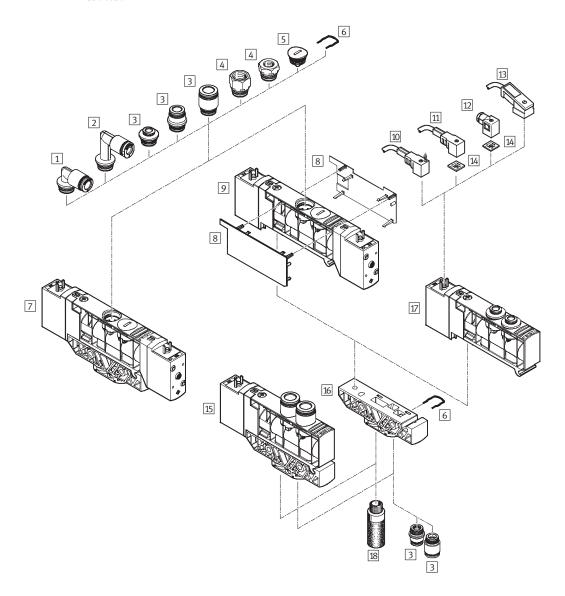
Individual position with individual electrical connection

These peripherals are ordered via individual parts/accessories.

The individual valve can be ordered as an in-line valve or as a fully assembled semi in-line valve on a sub-base.

The in-line valve is available with 6 or 8 mm plug connectors. The semi in-line valve on sub-base is available

with 4, 6, 8 or 10 mm plug connectors or as a variant without cartridge fitting.



Solenoid valves VUVBPeripherals overview



Acce	essories		
		Brief description	→ Page/Internet
1	Cartridge fitting QSPL	For connecting compressed air tubing with standard external diameters	48
2	Cartridge fitting QSPLL	For connecting compressed air tubing with standard external diameters	48
3	Cartridge fitting QSP	For connecting compressed air tubing with standard external diameters	48
4	Adapter NPFA	-	49
5	Blanking plug QSPC18	For sealing the pneumatic connections on the valve	49
6	Retaining clip	For fitting cartridges and blanking plugs (included in the scope of delivery of the cartridge QSP and the blanking plug QSPC18)	-
7	Double solenoid valve VUVB-LB	In-line valve	14
8	Cover plate for valve housing VAMC	-	46
9	Double solenoid valve VUVB-SB	Semi in-line valve	14
10	Plug socket with cable with LED KMEB-1LED	For indicating the signal status	50
11	Plug socket with cable KMEB-1-230AC	Can be used up to 230 V	50
12	Plug socket MSSD-EB	-	50
13	Plug socket with cable with LED KMEB-2-24	For indicating the signal status	50
14	Illuminating seal MEB-LD	For indicating the signal status	50
15	Single solenoid valve VUVB-LM	In-line valve	14
16	Sub-base VABS-B6-PB	For individual valve	47
17	Single solenoid valve VUVB-SM	Semi in-line valve	14
18	Silencer U, UC	For fitting in exhaust ports	49

Peripherals overview

Overview - Solenoid valve VUVB

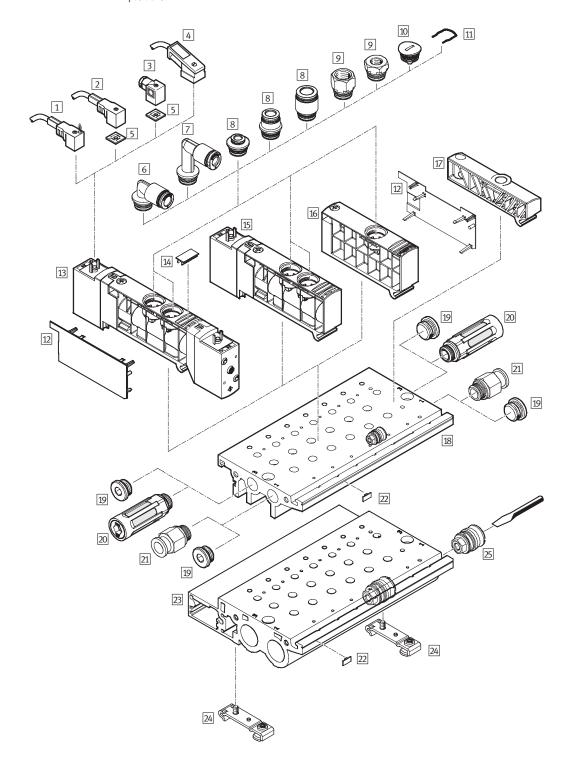
Manifold assembly/valve terminal with individual electrical connections

• "Individual connection type" code:

Valve terminals with individual electrical connections are available in gradations from 2 to max. 16 valve positions.

Valve positions can either be fitted with a valve or a blanking plate for future expansions.

This gives a total maximum number of 32 controllable valve solenoid coils.



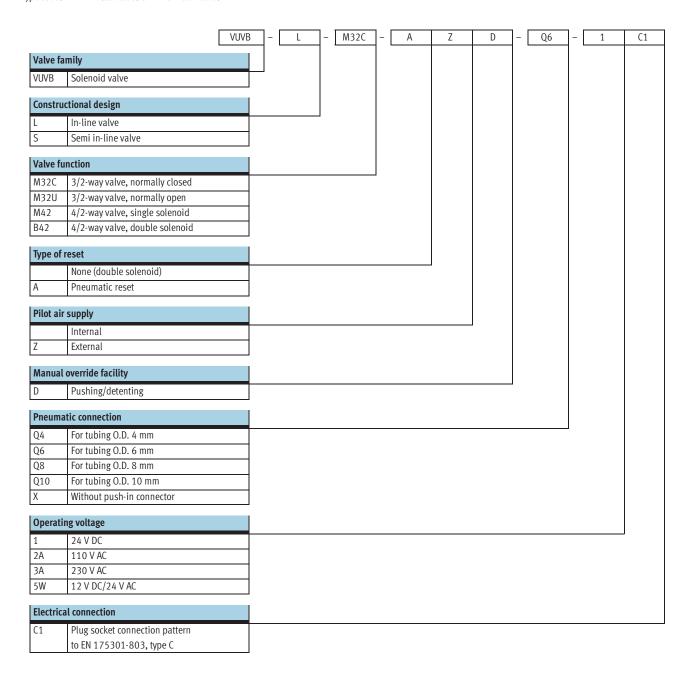
Solenoid valves VUVBPeripherals overview



Acce	cessories								
		Brief description	→ Page/Internet						
1	Plug socket with cable with LED	For indicating the signal status	50						
	KMEB-1LED								
2	Plug socket with cable	Can be used up to 230 V	50						
	KMEB-1-230AC								
3	Plug socket	-	50						
	MSSD-EB								
4	Plug socket with cable with LED	For indicating the signal status	50						
	KMEB-2-24								
5	Illuminating seal	For indicating the signal status	50						
	MEB-LD								
6	Cartridge fitting	For connecting compressed air tubing with standard external diameters	48						
	QSPL								
7	Cartridge fitting	For connecting compressed air tubing with standard external diameters	48						
	QSPLL								
8	Cartridge fitting	For connecting compressed air tubing with standard external diameters	48						
	QSP								
9	Adapter	-	49						
	NPFA								
10	Blanking plug	For sealing the pneumatic connections on the valve	49						
	QSPC18								
11	Retaining clip	For fitting cartridges and blanking plugs	-						
		(included in the scope of delivery of the cartridge QSP and the blanking plug QSPC18)							
12	Cover plate for valve housing	-	46						
	VAMC								
13	Double solenoid valve	-	14						
	VUVBB								
14	Inscription label	For identifying the valves	49						
	IBS-9x17								
15	Single solenoid valve	-	14						
_	VUVBM								
16	Pressure zone supply module/	Pressure zone supply module VABF: with cartridge fitting	46						
	Blanking plate	Blanking plate VABB: for vacant position, with blanking plug							
	VABF/VABB								
17	Pilot air supply module	For pilot air supply	-						
		(included in the scope of delivery of the manifold rail VABM)							
18	Manifold rail	Pneumatic connection G1/4, for connecting max. 12 valves	47						
	VABM-B6-E-G14								
19	Blanking plug	-	49						
	В								
20	Silencer	For fitting in exhaust ports	49						
_	U, UC		1						
21	Push-in fitting	For connecting compressed air tubing with standard external diameters	48						
-	QS		1.0						
22	Inscription label	For identifying the manifold rail	49						
	MH-BZ-80X								
23	Manifold rail	Pneumatic connection G½, for connecting max. 16 valves	47						
	VABM-B6-E-G12	I S	1.0						
24	H-rail mounting kit	For mounting on the H-rail NRH-35-2000	49						
	VAME								
25	Separator for pressure zones	For fitting in the manifold rail	44						
	VABD								



Type codes – Individual valves and manifold valves

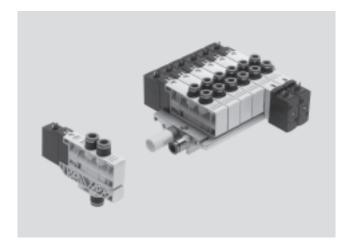




Technical data – Individual valves and manifold valves

- **** - Voltage 12, 24 V DC 24, 110, 230 V AC

- Pressure
-0.9 ... +8 bar



General technical data							
Valve function			3/2, single solenoid	4/2, single solenoid	4/2, double solenoid		
Constructional design			Piston spool valve				
Sealing principle			Soft				
Type of actuation			Electrical				
Type of reset			Pneumatic spring		-		
Type of control			Piloted				
Pilot air supply			Internal or external				
Direction of flow			Non-reversible				
Exhaust function			No flow control				
Manual override facility			Non-detenting, detenting				
Type of mounting			Via through-holes				
Installation position			Any				
Nominal size		[mm]	7				
Standard nominal flow rate	qnN	[l/min]	200 (QS-4), 500 (QS-6), 800 (QS-8), 1,000 (QS-10)				
Width		[mm]	20				
Product weight	In-line valve	[g]	170	170	240		
	Semi in-line valve	[g]	150	150	220		

Operating and environmental conditions							
Operating medium		Dried and filtered compressed air, lubricated or unlubricated, grade of filtration					
		40 μm, vacuum					
Operating pressure	[bar]	-0.9 +8					
Operating pressure for valve terminal with internal pilot air	[bar]	2 8					
supply							
Pilot pressure range	[bar]	2 8					
Ambient temperature	[°C]	-5 +50					
Temperature of medium	[°C]	-5 +50					
Corrosion resistance class CRC		11)					
Note on materials		Conforms to RoHS					

¹⁾ Corrosion resistance class 1 to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



For vacuum operation valves require a filter. This is to avoid that foreign matter is drawn into the valve (e.g. when using a suction cup).

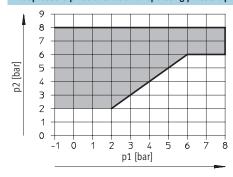


Technical data – Individual valves and manifold valves

Electrical data			
Electrical connection			Plug, square design to EN 175301-803, type C
Nominal operating voltage	DC	[V]	12, 24
	AC	[V]	24, 110, 230
Permissible voltage fluctuations			±10%
Electrical power consumption	12 V DC	[W]	1.4
	24 V DC	[W]	1.5
	24 V AC	[VA]	Pull: 3.1, hold: 2.2
	110 V AC	[VA]	Pull: 3.1, hold: 2.2
	230 V AC	[VA]	Pull: 3.1, hold: 2.2
Protection class to EN 60529			IP65 (in combination with plug socket)

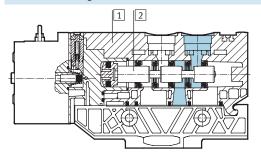
Valve response times [ms]								
Valve function	3/2, single solenoid	4/2, single solenoid	4/2, double solenoid					
On	20	20	-					
Off	20	20	-					
Changeover	_	_	15					

Pilot pressure p2 as a function of operating pressure p1

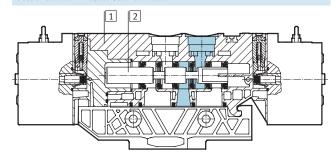


Materials

Sectional view – Single solenoid valve

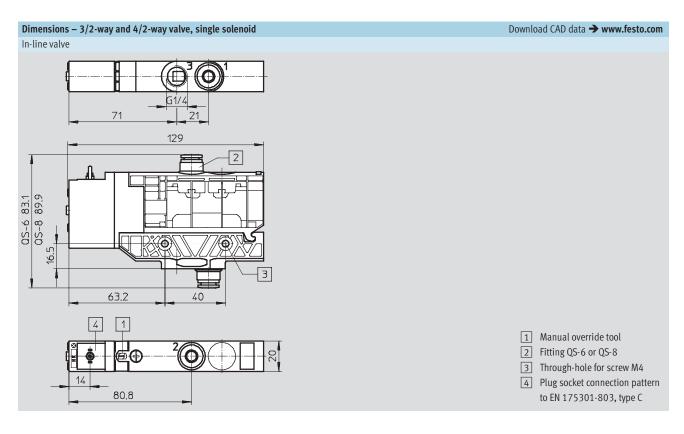


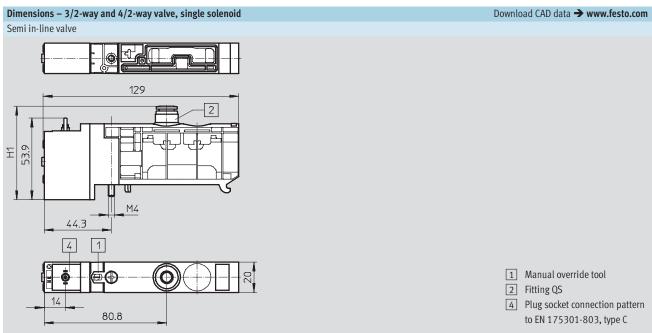
Sectional view – Double solenoid valve



1	Housing	Reinforced polyamide
2	Piston spool	Wrought aluminium alloy
-	Seals	Nitrile rubber, hydrogenated nitrile rubber, fluorocarbon rubber

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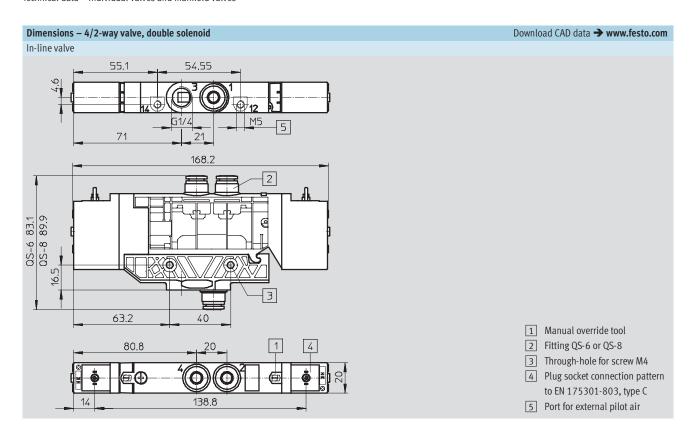


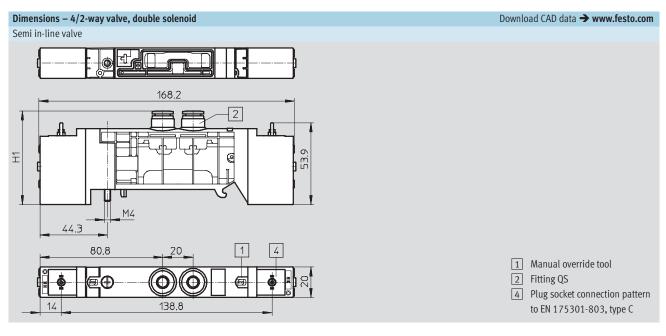


Pneumatic connection	H1
QS-4	57
QS-6	60

Pneumatic connection	H1
QS-8	63
QS-10	65

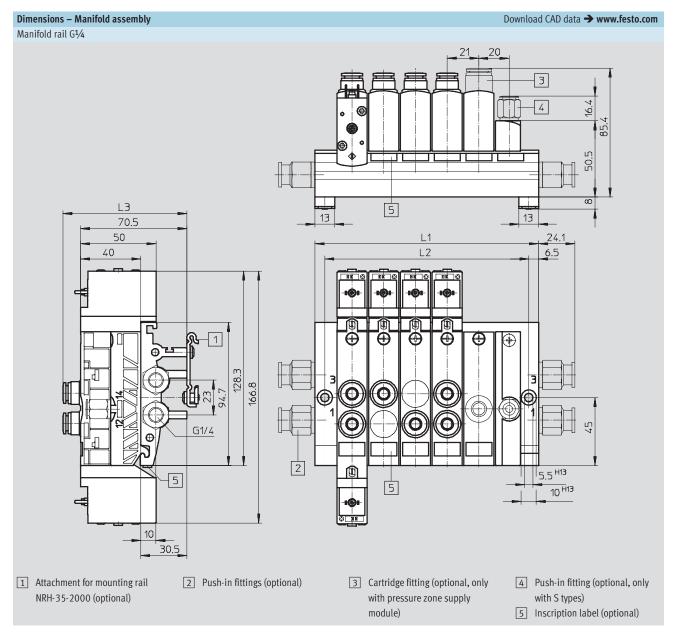
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Pneumatic connection	H1	Pneumatic connection	H1
QS-4	57	QS-8	63
QS-6	60	QS-10	65

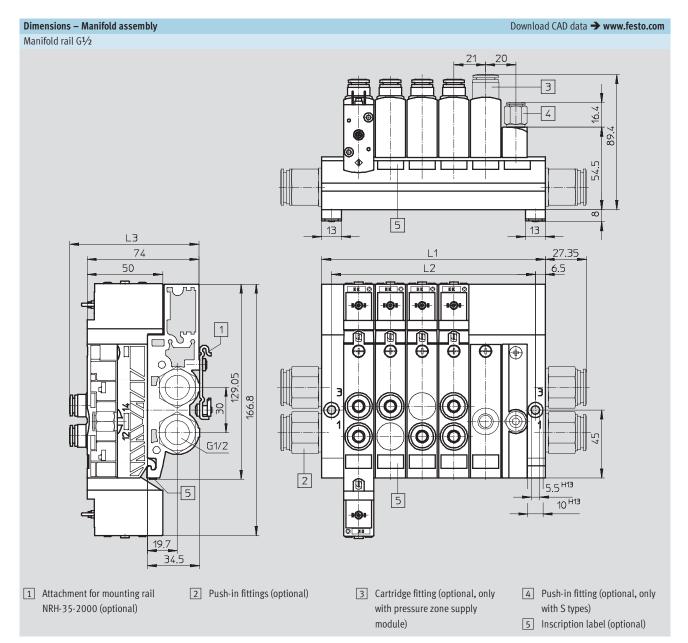
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Valve positions	L1	L2
2	85	72
3	106	93
4	127	114
5	148	135
6	169	156
7	190	177
8	211	198
9	232	219
10	253	240
11	274	261
12	295	282
16	379	366

Pneumatic connection	L3
QS-4	64.4
QS-6	64.4
QS-8	72
QS-10	75.4

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Valve positions	L1	L2
2	85	72
3	106	93
4	127	114
5	148	135
6	169	156
7	190	177
8	211	198
9	232	219
10	253	240
11	274	261
12	295	282

Pneumatic connection	L3
QS-4	78.5
QS-6	78.5
QS-8	86
QS-10	89.4

Solenoid valves VUVBTechnical data – Individual valves and manifold valves



Ordering data - In-li	ine valves					
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
3/2-way valves					•	
12 2	-	Normally closed	24 V DC	QS-6	537 468	VUVB-L-M32C-AD-Q6-1C1
12 2		Internal pilot air supply		QS-8	537 469	VUVB-L-M32C-AD-Q8-1C1
NA II TITARI		Pneumatic spring return	110 V AC	QS-6	537 538	VUVB-L-M32C-AD-Q6-2AC1
1 3	1 3			QS-8	537 539	VUVB-L-M32C-AD-Q8-2AC1
			230 V AC	QS-6	537 546	VUVB-L-M32C-AD-Q6-3AC1
				QS-8	537 547	VUVB-L-M32C-AD-Q8-3AC1
10 2	-	Normally open	24 V DC	QS-6	537 470	VUVB-L-M32U-AD-Q6-1C1
		Internal pilot air supply		QS-8	537 471	VUVB-L-M32U-AD-Q8-1C1
1 3		Pneumatic spring return	110 V AC	QS-6	537 540	VUVB-L-M32U-AD-Q6-2AC1
				QS-8	537 541	VUVB-L-M32U-AD-Q8-2AC1
			230 V AC	QS-6	537 548	VUVB-L-M32U-AD-Q6-3AC1
				QS-8	537 549	VUVB-L-M32U-AD-Q8-3AC1
12 2	-	Normally closed	24 V DC	QS-6	537 476	VUVB-L-M32C-AZD-Q6-1C1
		External pilot air supply		QS-8	537 477	VUVB-L-M32C-AZD-Q8-1C1
16 1 3		Pneumatic spring return	110 V AC	QS-6	537 554	VUVB-L-M32C-AZD-Q6-2AC1
			QS-8	537 555	VUVB-L-M32C-AZD-Q8-2AC1	
			230 V AC	QS-6	537 562	VUVB-L-M32C-AZD-Q6-3AC1
				QS-8	537 563	VUVB-L-M32C-AZD-Q8-3AC1
10 2	-	Normally open	24 V DC	QS-6	537 478	VUVB-L-M32U-AZD-Q6-1C1
		External pilot air supply		QS-8	537 479	VUVB-L-M32U-AZD-Q8-1C1
14 1 3		Pneumatic spring return	110 V AC	QS-6	537 556	VUVB-L-M32U-AZD-Q6-2AC1
				QS-8	537 557	VUVB-L-M32U-AZD-Q8-2AC1
			230 V AC	QS-6	537 564	VUVB-L-M32U-AZD-Q6-3AC1
				QS-8	537 565	VUVB-L-M32U-AZD-Q8-3AC1
4/2-way valves, sing	le solenoic					
14 4 2	-	Internal pilot air supply	24 V DC	QS-6	537 472	VUVB-L-M42-AD-Q6-1C1
		Pneumatic spring return		QS-8	537 473	VUVB-L-M42-AD-Q8-1C1
1 3			110 V AC	QS-6	537 542	VUVB-L-M42-AD-Q6-2AC1
				QS-8	537 543	VUVB-L-M42-AD-Q8-2AC1
			230 V AC	QS-6	537 550	VUVB-L-M42-AD-Q6-3AC1
				QS-8	537 551	VUVB-L-M42-AD-Q8-3AC1
14 4 2	-	External pilot air supply	24 V DC	QS-6	537 480	VUVB-L-M42-AZD-Q6-1C1
		Pneumatic spring return		QS-8	537 481	VUVB-L-M42-AZD-Q8-1C1
14 1 3			110 V AC	QS-6	537 558	VUVB-L-M42-AZD-Q6-2AC1
				QS-8	537 559	VUVB-L-M42-AZD-Q8-2AC1
			230 V AC	QS-6	537 566	VUVB-L-M42-AZD-Q6-3AC1
				QS-8	537 567	VUVB-L-M42-AZD-Q8-3AC1

Solenoid valves VUVBTechnical data – Individual valves and manifold valves



Ordering data - In-lin	e valves					
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Type
4/2-way valves, doubl	e solenoio	i				
14 4 2 12	-	Internal pilot air supply	24 V DC	QS-6	537 474	VUVB-L-B42-D-Q6-1C1
14 4 2 12				QS-8	537 475	VUVB-L-B42-D-Q8-1C1
			110 V AC	QS-6	537 544	VUVB-L-B42-D-Q6-2AC1
1 3				QS-8	537 545	VUVB-L-B42-D-Q8-2AC1
			230 V AC	QS-6	537 552	VUVB-L-B42-D-Q6-3AC1
				QS-8	537 553	VUVB-L-B42-D-Q8-3AC1
14 4 2 12	-	External pilot air supply	24 V DC	QS-6	537 482	VUVB-L-B42-ZD-Q6-1C1
14 4 2 12				QS-8	537 483	VUVB-L-B42-ZD-Q8-1C1
14 1 3 12			110 V AC	QS-6	537 560	VUVB-L-B42-ZD-Q6-2AC1
17 1 3 12				QS-8	537 561	VUVB-L-B42-ZD-Q8-2AC1
			230 V AC	QS-6	537 568	VUVB-L-B42-ZD-Q6-3AC1
				QS-8	537 569	VUVB-L-B42-ZD-Q8-3AC1

Ordering data – Sem	i in-line v	ralves for sub-base or manifold rail	l					
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре		
3/2-way valves								
12 2	K	Normally closed	24 V DC	QS-4	537 484	VUVB-S-M32C-AZD-Q4-1C1		
12 2		Pilot air supply ¹⁾		QS-6	537 485	VUVB-S-M32C-AZD-Q6-1C1		
14 1 3 12		Pneumatic spring return		QS-8	537 486	VUVB-S-M32C-AZD-Q8-1C1		
				QS-10	537 487	VUVB-S-M32C-AZD-Q10-1C1		
			110 V AC	QS-4	537 570	VUVB-S-M32C-AZD-Q4-2AC1		
				QS-6	537 571	VUVB-S-M32C-AZD-Q6-2AC1		
				QS-8	537 572	VUVB-S-M32C-AZD-Q8-2AC1		
				QS-10	537 573	VUVB-S-M32C-AZD-Q10-2AC1		
			230 V AC	QS-4	537 586	VUVB-S-M32C-AZD-Q4-3AC1		
				QS-6	537 587	VUVB-S-M32C-AZD-Q6-3AC1		
				QS-8	537 588	VUVB-S-M32C-AZD-Q8-3AC1		
				QS-10	537 589	VUVB-S-M32C-AZD-Q10-3AC1		
10 2	N	Normally open	24 V DC	QS-4	537 488	VUVB-S-M32U-AZD-Q4-1C1		
		Pilot air supply ¹⁾		QS-6	537 489	VUVB-S-M32U-AZD-Q6-1C1		
14 1 3 12		Pneumatic spring return		QS-8	537 490	VUVB-S-M32U-AZD-Q8-1C1		
				QS-10	537 491	VUVB-S-M32U-AZD-Q10-1C1		
			110 V AC	QS-4	537 574	VUVB-S-M32U-AZD-Q4-2AC1		
				QS-6	537 575	VUVB-S-M32U-AZD-Q6-2AC1		
				QS-8	537 576	VUVB-S-M32U-AZD-Q8-2AC1		
				QS-10	537 577	VUVB-S-M32U-AZD-Q10-2AC1		
			230 V AC	QS-4	537 590	VUVB-S-M32U-AZD-Q4-3AC1		
				QS-6	537 591	VUVB-S-M32U-AZD-Q6-3AC1		
				QS-8	537 592	VUVB-S-M32U-AZD-Q8-3AC1		
				QS-10	537 593	VUVB-S-M32U-AZD-Q10-3AC1		

¹⁾ Internal/external depending on the individual sub-base or the installation position of the selector in the pressure zone supply module.

Ordering data - Semi	in-line va	alves for sub-base or manifold rail				
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
4/2-way valves, single	solenoid			_		
	M	Pilot air supply ¹⁾	24 V DC	QS-4	537 492	VUVB-S-M42-AZD-Q4-1C1
14 4 2		Pneumatic spring return		QS-6	537 493	VUVB-S-M42-AZD-Q6-1C1
14 1 3 12				QS-8	537 494	VUVB-S-M42-AZD-Q8-1C1
14 1 3 12				QS-10	537 495	VUVB-S-M42-AZD-Q10-1C1
				without push-in	537 534	VUVB-S-M42-AZD-QX-1C1
				connector		
			110 V AC	QS-4	537 578	VUVB-S-M42-AZD-Q4-2AC1
				QS-6	537 579	VUVB-S-M42-AZD-Q6-2AC1
				QS-8	537 580	VUVB-S-M42-AZD-Q8-2AC1
				QS-10	537 581	VUVB-S-M42-AZD-Q10-2AC1
				without push-in	537 632	VUVB-S-M42-AZD-QX-2AC1
			220.1/40	connector	F27 F2 :	VIII/D C M/2 A7D C/ 24C4
			230 V AC	QS-4	537 594	VUVB-S-M42-AZD-Q4-3AC1
				QS-6	537 595	VUVB-S-M42-AZD-Q6-3AC1
				QS-8	537 596	VUVB-S-M42-AZD-Q8-3AC1
				QS-10 without push-in	537 597	VUVB-S-M42-AZD-Q10-3AC1
				connector	537 636	VUVB-S-M42-AZD-QX-3AC1
			12 V DC/	without push-in	545 376	VUVB-S-M42-AZD-QX-5WC1
			24 V AC	connector	343 370	VOVD 3 M42 A2D QX 3WC1
	l	<u> </u>	24 776	connector		
4/2-way valves, double	e solenoi	d				
14 4 2 12	J	Pilot air supply ¹⁾	24 V DC	QS-4	537 496	VUVB-S-B42-ZD-Q4-1C1
				QS-6	537 497	VUVB-S-B42-ZD-Q6-1C1
14 1 3 12				QS-8	537 498	VUVB-S-B42-ZD-Q8-1C1
				QS-10	537 499	VUVB-S-B42-ZD-Q10-1C1
				without push-in	537 535	VUVB-S-B42-ZD-QX-1C1
				connector		
			110 V AC	QS-4	537 582	VUVB-S-B42-ZD-Q4-2AC1
				QS-6	537 583	VUVB-S-B42-ZD-Q6-2AC1
				QS-8	537 584	VUVB-S-B42-ZD-Q8-2AC1
				QS-10	537 585	VUVB-S-B42-ZD-Q10-2AC1
				without push-in	537 633	VUVB-S-B42-ZD-QX-2AC1
			220.1/46	connector	F27 F60	VIIVD C D/2 7D O/ 24C4
			230 V AC	QS-4	537 598	VUVB-S-B42-ZD-Q4-3AC1
				QS-6 QS-8	537 599 537 600	VUVB-S-B42-ZD-Q6-3AC1 VUVB-S-B42-ZD-Q8-3AC1
					537 600	
				QS-10		VUVB-S-B42-ZD-Q10-3AC1 VUVB-S-B42-ZD-QX-3AC1
				without push-in connector	537 637	VUVD-3-B42-2D-QX-3AC1
			12 V DC/	without push-in	545 377	VUVB-S-B42-ZD-QX-5WC1
			24 V AC	connector	777 711	1010-2-042-20-QA-3WCI
			24 V //C	connector		

¹⁾ Internal/external depending on the individual sub-base or the installation position of the selector in the pressure zone supply module.

Technical data – Manifold rail

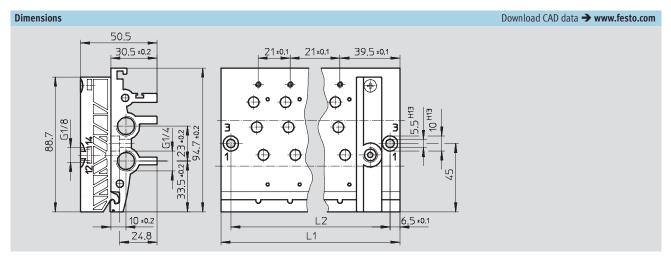
FESTO

Manifold rail G1/4 VABM

Material:

Wrought aluminium alloy





Dimensions and order	Dimensions and ordering data								
Valve positions	L1	L2	Weight [g]	CRC	Part No. Type				
2	85	72	270	2 ¹⁾	537 500 VABM-B6-E-G14-2				
3	106	93	340	21)	545 815 VABM-B6-E-G14-3				
4	127	114	400	21)	537 501 VABM-B6-E-G14-4				
5	148	134	470	21)	545 816 VABM-B6-E-G14-5				
6	169	156	530	21)	537 502 VABM-B6-E-G14-6				
7	190	177	600	2 ¹⁾	545 817 VABM-B6-E-G14-7				
8	211	198	670	21)	537 503 VABM-B6-E-G14-8				
9	232	219	740	21)	545 818 VABM-B6-E-G14-9				
10	253	240	800	21)	537 504 VABM-B6-E-G14-10				
11	274	261	870	2 ¹⁾	545 819 VABM-B6-E-G14-11				
12	295	282	940	21)	537 505 VABM-B6-E-G14-12				

¹⁾ Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

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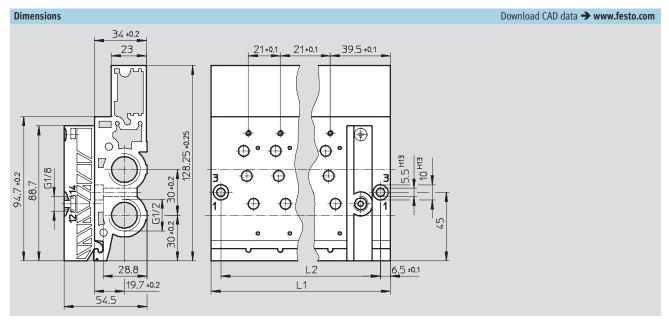
Technical data – Manifold rail

Manifold rail G½ VABM

Material:

Wrought aluminium alloy





Dimensions and ordering data						
Valve positions	L1	L2	Weight [g]	CRC	Part No. Type	
2	85	72	460	21)	537 506 VABM-B6-E-G12-2	
3	106	93	580	21)	545 820 VABM-B6-E-G12-3	
4	127	114	690	21)	537 507 VABM-B6-E-G12-4	
5	148	135	820	21)	545 821 VABM-B6-E-G12-5	
6	169	156	915	21)	537 508 VABM-B6-E-G12-6	
7	190	177	1,030	21)	545 822 VABM-B6-E-G12-7	
8	211	198	1,150	21)	537 509 VABM-B6-E-G12-8	
9	232	219	1,270	21)	545 823 VABM-B6-E-G12-9	
10	253	240	1,380	21)	537 510 VABM-B6-E-G12-10	
11	274	261	1,500	21)	545 824 VABM-B6-E-G12-11	
12	295	282	1,620	21)	537 511 VABM-B6-E-G12-12	
16	379	366	2,100	21)	564 835 VABM-B6-E-G12-16	

¹⁾ Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Subject to change - 2008/12

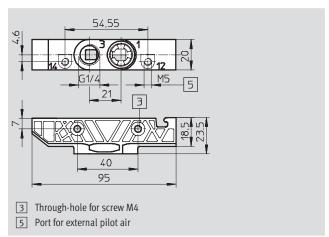
Technical data – Sub-base



Sub-base VABS

Material: Reinforced polyamide





Ordering data						
Valve positions	Description	Pressure supply connection	Weight	CRC	Part No.	Туре
		connection	[g]			
1	Internal pilot air	Cartridge	22	2 ¹⁾	537 518	VABS-B6-PB-Q-B
	supply					
1	External pilot air	Cartridge	22	21)	537 519	VABS-B6-PB-Q
	supply					

¹⁾ Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Valve terminals type 24 VTUB Peripherals overview



Overview - Valve terminal type 24 VTUB

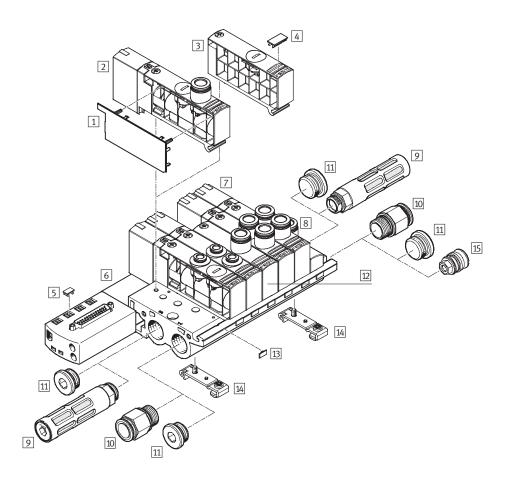
Valve terminal with electrical multi-pin plug connection

• 25-pin Sub-D multi-pin plug connection Code: SD

Valve terminals with electrical multipin plug connection are available in gradations from 2 to max. 16 valve positions.

Each valve position can either be equipped with a valve or a blanking plate.

A maximum of 24 valve solenoid coils can be actuated via the electrical multi-pin plug connection.





There are valve terminals for 4, 6, 8, 10, 12 and 16 valve locations in connection size $G\frac{1}{2}$. In the design with 16 valve locations, only single-solenoid valves can be fitted as from the 9th valve location.

Valve terminals type 24 VTUB Peripherals overview



Acce	essories		
		Brief description	→ Page/Internet
1	Cover plate for valve housing	-	46
	VAMC		
2	Single solenoid valve	-	36
	VUVBM		
3	Blanking plate	Blanking plate VABB: for vacant position, with blanking plug	46
	VABB		
4	Inscription label	For identifying the valves	49
	IBS-9x17		
5	Inscription label	-	49
	IBS-6x10		
6	Manifold rail	With multi-pin plug connection, for connecting max. 16 valves	47
	VABM-B6-E-G6-M1		
7	Double solenoid valve	-	36
	VUVBB		
8	Pilot air supply module	For pilot air supply	-
		(included in the scope of delivery of the manifold rail VABM)	
9	Silencer	For fitting in exhaust ports	49
	U, UC		
10	Push-in fitting	For connecting compressed air tubing with standard external diameters	48
	QS		
11	Blanking plug	_	49
	В		
12	Pressure zone supply module	Pressure zone supply module VABF: with cartridge	46
	VABF		
13	Inscription label	For identifying the manifold rail	49
	MH-BZ-80X	, , ,	
14	H-rail mounting kit	For mounting on the H-rail NRH-35-2000	49
لت	VAME		'
15	Separator for pressure zones	For mounting in the manifold rail	44
اك	VABD	. S. Modalang III the mainted tall	1 7 7
	אטטט		

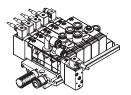
Valve terminals type 24 VTUB

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Key features

Individual connection





Connection is independent of the control technology used.

There are two different valve types

There are two different valve types, in-line valves and semi in-line valves for manifold rails or individual sub-bases.

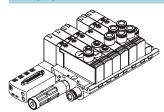
Between 2 ... 32 solenoid coils (divided between 2 ... 16 valve positions) can be selected with individual connection.

Valves can be used on individual sub-bases for actuators further away from the valve terminal.

With an individual electrical connection, the plug is connected directly to the valve. A number of plug sockets/ plug sockets with cable can be selected for the valve terminal and for the individual sub-base:

- KMEB-1-...-LED with signal status display
- KMEB-1-230AC-... can be used up to 230 V AC
- MSSD-EB for self-assembly
- KMEB-2-24-... with signal status display
- Illuminating seal MEB-LD for signal status display

Multi-pin plug connection



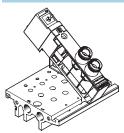
Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable, which substantially reduces installation time. This valve terminal can be fitted with 4 ... 16 valves.

Variants

• Sub-D connection

Double solenoid drive with multi-pin plug connection. The valve is equipped with an LED for displaying the signal status.

Wide range of pneumatic components



- The use of the same basic valves for both the individual valves and the valve manifold permits fast and flexible conversion and multiple use of parts.
- Flexible construction thanks to assembled and tested units or individual components as modules for individual configurations.
- Flow rates from 200 ... 1,000 l/min depending on the respective application through the selection of appropriate QS connections.

Valve terminals type 24 VTUB Key features – Pneumatic components



Connection on the valve		
	Code	Description
Code for valve connection position: T		
	P4	Push-in connector 4 mm
		Connection position on top, straight
	P6	Push-in connector 6 mm
		Connection position on top, straight
101	P8	Push-in connector 8 mm
		Connection position on top, straight
	P10	Push-in connector 10 mm
		Connection position on top, straight
\ \tag{\tag{\tag{\tag{\tag{\tag{\tag{		
Code for valve connection position: TB, 1	TA, TC	
	P4	Push-in connector 4 mm
		Connection position on top, angled outlet to the front/rear, front, rear
	P6	Push-in connector 6 mm
		Connection position on top, angled outlet to the front/rear, front, rear
	P8	Push-in connector 8 mm
-		Connection position on top, angled outlet to the front/rear, front, rear

Valve terminals type 24 VTUB Key features – Pneumatic components

FESTO

Instructions for using pressure zones

The VTUB valve terminal can be operated with 2 pressure zones, supplied either from the left or from the right.

Pressure zones are created by means of separators that can be used in the following ducts:

- Supply duct 1 (code TP)

- Supply duct 1

and exhaust duct 3 (code TS) or - Exhaust duct 3 (code TR)

Duct separation		
	Code	Description
1 Pressure zone 1 2 Pressure zone 2		Duct 1 closed
1 Pressure zone 1 2 Pressure zone 2		Duct 1/3 closed
1 Pressure zone 1 2 Pressure zone 2		Duct 3 closed

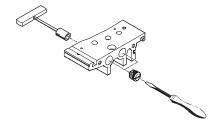
Separator VABD-B6



Note

The separator can also be fitted subsequently using a screwdriver/ socket spanner.



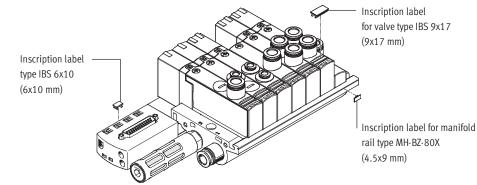


Valve terminals type 24 VTUB

Key features – Display and operation



Inscription system



Inscription labels can be applied to the valves and manifold rails to identify them.

- Inscription labels for valve type IBS-9x17 Part No. 161 937
- Inscription labels for manifold rail type MH-BZ-80X Part No. 197 259

Display and operation

Each solenoid coil can be allocated an LED which indicates its signal status. Suitable plug sockets with cable can be found on page 50. The multi-pin variant has the LED integrated in the valve.

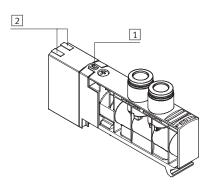
The manual override (MO) allows the valve to be activated without electronic control or power supply.

The valve is activated by pushing the manual override. The set switching status can be secured by rotating the manual override.



Not

A manually activated valve (manual override) cannot be reset electrically. Conversely, an electrically activated valve cannot be reset using the mechanical manual override.



- ① Optional manual override (pushing and detenting via turning using a screwdriver)
- 2 LED signal status display per solenoid coil

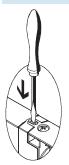
Valve terminals type 24 VTUB

Key features – Display and operation

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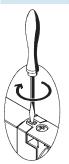
Manual override (MO)

MO with automatic return (non-detenting)



Press in the stem of the MO with a pin or screwdriver.

MO with detent (turning with detent)¹⁾



Press in the stem of the MO using a pin or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.

Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pin or screwdriver.

Spring force pushes the stem of the MO back.

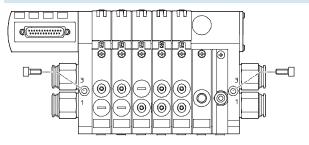
- ----- Valve returns to normal position.
- Not with double solenoid valve code J for electrical multi-pin plug connection (double solenoid valve)

Mounting - Valve terminal

Sturdy terminal assembly thanks to:

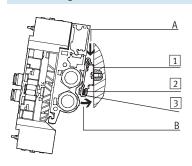
- Two through-holes for wall mounting
- Integrated attachment for H-rail mounting

Wall mounting



The VTUB valve terminal is screwed onto the mounting surface using two M5 screws.

H-rail mounting





The VTUB valve terminal is hooked onto the H-rail (see arrow A).

The valve terminal VTUB is then swivelled on the H-rail and secured in place with the clamping component (see arrow B).

- 1 H-rail
- 2 Self-tapping M4x8 screw of the H-rail clamping unit
- 3 Clamping component of the H-rail clamping unit

For H-rail mounting of the valve terminal you will need the VAME-B6-T mounting kit. This permits mounting of the valve terminal on a H-rail to EN 60715.

Valve terminals type 24 VTUB Key features – Electrical components/instructions for use



Protective circuit for plug-in valves for valve terminal Multi-pin 24 V DC version for single solenoid valves 24 V DC version for double solenoid valves 12 GLB NEG \perp GND GND GLB GLB

Pin allocation – Sub-D plug						
	Connect	ing cable, 25-wire		Connecting cable, 15-wire		
	Pin	Address/coil	Core colour ¹⁾	Pin	Address/coil	Core colour ¹⁾
	1	0	WH	1	0	WH
25+ +13	2	1	BN	2	1	BN
+ 12	3	2	GN	3	2	GN
24+ + 11	4	3	YE	4	3	YE
23+ +10	5	4	GY	5	4	GY
22+ + 9	6	5	PK	6	5	PK
21 +	7	6	BU	7	6	BU
20+ +8	8	7	RD	8	7	RD
19 + 7	9	8	BK	9	8	BK
18 + 6	10	9	VT	10	9	VT
17 + 5	11	10	GY PK	11	10	GY PK
16 + 4	12	11	RD BU	12	11	RD BU
+ 3	13	12	GN WH	13	_	_
15 + + 2	14	13	BN GN	14	-	-
	15	14	YE WH	15	-	-
	16	15	BN YE	16	_	_
	17	16	GY WH	17	_	_
	18	17	BN GY	18	-	-
	19	18	WH PK	19	-	-
	20	19	BN PK	20	_	_
	21	20	BU WH	21	_	_
- Note	22	21	BN BU	22	-	_
- For Note	23	22	RD WH	23	-	RD WH
The drawing shows the view onto the	24	23	BN RD	24	-	BN RD
pins of the Sub-D plug.	25	0 V	BK WH	25	0 V	BK WH

¹⁾ To IEC 757

Valve terminals type 24 VTUB

Key features – Electrical components/instructions for use



Equipment

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed for operation under normal use without any additional lubrication, yet still have a long service life. The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils which are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

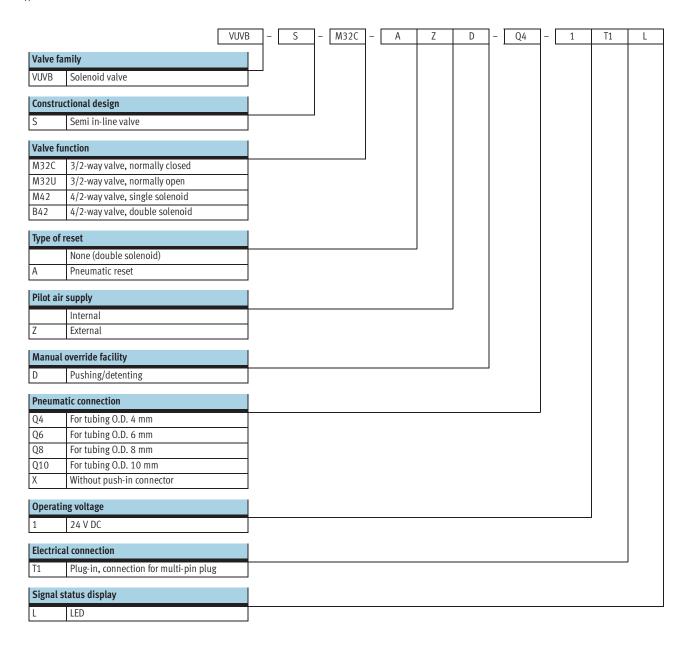
Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alphaolefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

Valve terminals type 24 VTUB



Type codes – Terminal valves

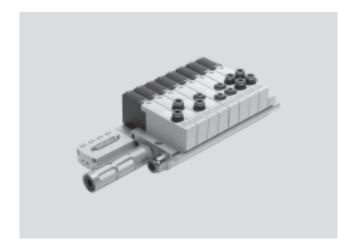


Valve terminals type 24 VTUB Technical data – Terminal valves

FESTO



- **-** Pressure -0.9 ... +8 bar



General technical data					
Valve function			3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
Constructional design			Piston spool valve		
Sealing principle			Soft		
Type of actuation			Electrical		
Type of reset			Pneumatic spring		-
Type of control			Piloted		
Pilot air supply			Internal or external		
Direction of flow			Non-reversible		
Exhaust function			No flow control		
Manual override facility			Non-detenting, detenting		Non-detenting
Type of mounting			Via through-holes		
Installation position			Any		
Width		[mm]	20		
Nominal size		[mm]	7		
Pneumatic connections					
Supply connection		1	G½ (sub-base)		
Exhaust connection		3	G½ (sub-base)		
Working lines		2/4	QS-4, QS-6, QS-8, QS-10		
External pilot air connection		12/14	M5 (sub-base)		
Standard nominal flow rate	qnN	[l/min]	200 (QS-4), 500 (QS-6), 80	00 (QS-8), 1,000 (QS-10)	

Operating and environmental conditions		
Operating medium		Dried and filtered compressed air, lubricated or unlubricated, grade of filtration
		40 μm, vacuum
Operating pressure	[bar]	-0.9 +8
Operating pressure for valve terminal with internal pilot air	[bar]	2 +8
supply		
Pilot pressure	[bar]	2 8
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Storage temperature ¹⁾	[°C]	-20 +40
Note on materials		Conforms to RoHS

¹⁾ Long-term storage



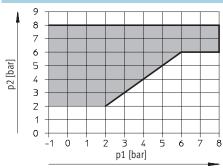
For vacuum operation valves require a filter. This is to avoid that foreign matter is drawn into the valve (e.g. when using a suction cup).

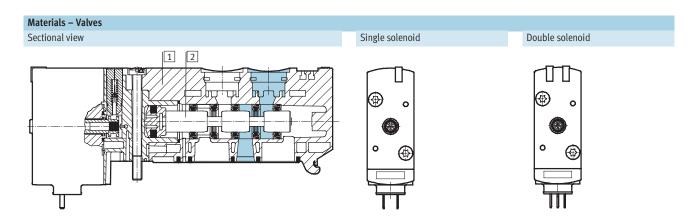


Electrical data				
Valve function		3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
Electrical connection		Socket for multi-pin plug		
Nominal operating voltage	[V DC]	24		
Permissible voltage fluctuations		±10%		
Electrical power consumption	[W]	1.5	1.5	3.3 (following a current
				reduction 0.1)
Protection class to EN 60529		IP65		

Valve response times [ms]			
Valve function	3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
On	20	20	-
Off	20	20	-
Changeover	-	-	20

Pilot pressure p2 as a function of operating pressure p1



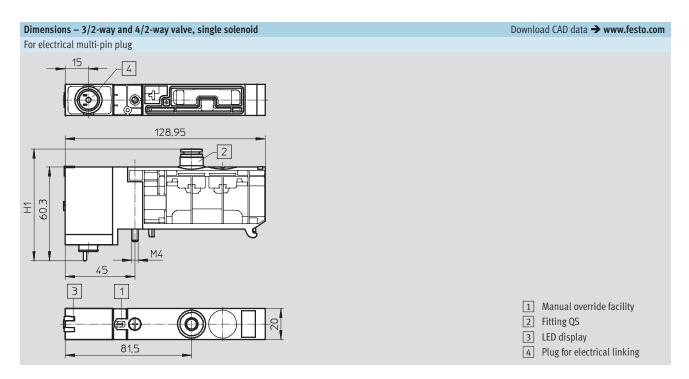


1	Housing	Reinforced polyamide
2	Piston spool	Wrought aluminium alloy
-	Seals	Nitrile rubber, hydrogenated nitrile rubber, fluorocarbon rubber

Materials	
Manifold rail with multi-pin plug	Wrought aluminium alloy
Pressure zone supply module	Reinforced polyamide
Blanking plate for vacant position	Reinforced polyamide



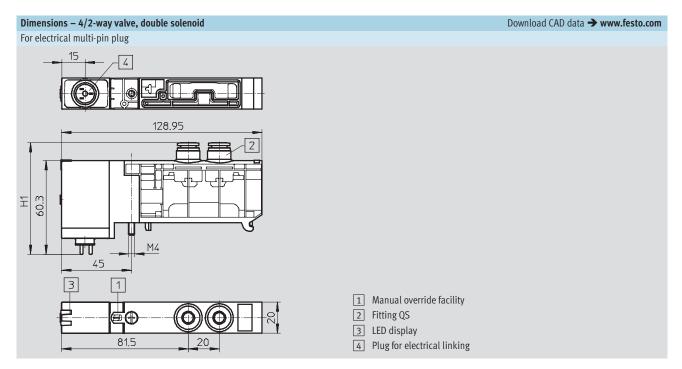
Product weight	
Approx. weights [g]	
Manifold rail with multi-pin plug	
4 valve positions	690
6 valve positions	915
8 valve positions	1,150
• 10 valve positions	1,380
• 12 valve positions	1,620
• 16 valve positions	2100
Pressure zone supply module	30
Valves	
Single solenoid (code K, N, M)	150
Double solenoid (code J)	220
Blanking plate for vacant position	25



Pneumatic connection	H1
QS-4	57
QS-6	60

Pneumatic connection	H1
QS-8	63
QS-10	65

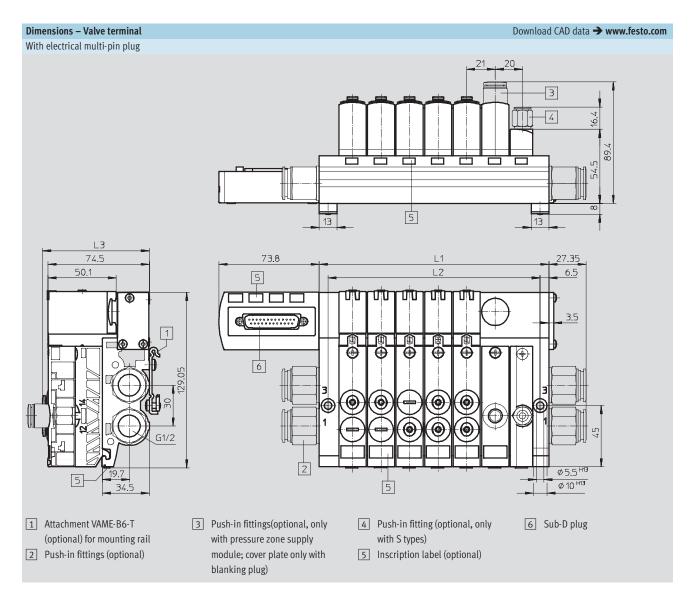




Pneumatic connection	H1
QS-4	57
QS-6	60

Pneumatic connection	H1
QS-8	63
QS-10	65

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Valve positions	L1	L2
4	127	114
6	169	156
8	211	198
10	253	240
12	295	282
16	379	366

Pneumatic connection	L3
QS-4	78.5
QS-6	78.5
QS-8	86
QS-10	89.4



Ordering data – Va	lves for val	ve terminal				
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
3/2-way valves						
12 2	K	Normally closed	24 V DC	QS-4	537 602	VUVB-S-M32C-AZD-Q4-1T1L
12 2		Pilot air supply ¹⁾		QS-6	537 603	VUVB-S-M32C-AZD-Q6-1T1L
14 1 3 12		Pneumatic spring return		QS-8	537 604	VUVB-S-M32C-AZD-Q8-1T1L
				QS-10	537 605	VUVB-S-M32C-AZD-Q10-1T1L
10 2	N	Normally open	24 V DC	QS-4	537 606	VUVB-S-M32U-AZD-Q4-1T1L
10 2		Pilot air supply ¹⁾		QS-6	537 607	VUVB-S-M32U-AZD-Q6-1T1L
14 1 3 12		Pneumatic spring return		QS-8	537 608	VUVB-S-M32U-AZD-Q8-1T1L
				QS-10	537 609	VUVB-S-M32U-AZD-Q10-1T1L
	•				•	
4/2-way valves, sing	gle solenoio					
14 4 2	M	Pilot air supply ¹⁾	24 V DC	QS-4	537 610	VUVB-S-M42-AZD-Q4-1T1L
		Pneumatic spring return		QS-6	537 611	VUVB-S-M42-AZD-Q6-1T1L
14 1 3 12				QS-8	537 612	VUVB-S-M42-AZD-Q8-1T1L
				QS-10	537 613	VUVB-S-M42-AZD-Q10-1T1L
				without push-in	537 640	VUVB-S-M42-AZD-QX-1T1L
				connector		
4/2-way valves, dou	ıble soleno				_	
14 4 2 12	J	Pilot air supply ¹⁾	24 V DC	QS-4	537 614	VUVB-S-B42-ZD-Q4-1T1L
	<u>.</u>			QS-6	537 615	VUVB-S-B42-ZD-Q6-1T1L
14 1 3 12	-			QS-8	537 616	VUVB-S-B42-ZD-Q8-1T1L
				QS-10	537 617	VUVB-S-B42-ZD-Q10-1T1L
				without push-in	537 641	VUVB-S-B42-ZD-QX-1T1L
				connector		

 $^{1) \}quad Internal/external \ depending \ on \ the \ installation \ position \ of \ the \ selector \ in \ the \ pressure \ zone \ supply \ module.$

Valve terminals type 24 VTUB Technical data – Manifold rail

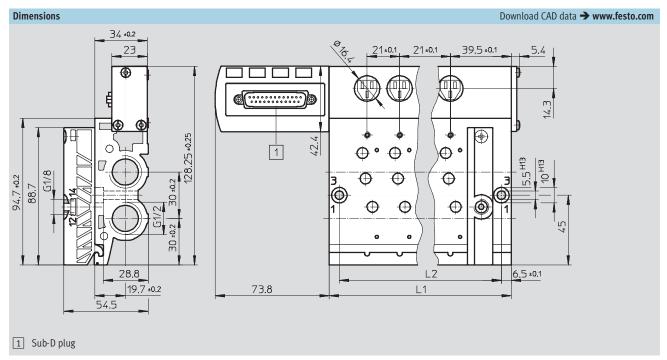
FESTO

Manifold rail with electrical multi-pin plug VABM-...-M1

Material:

Wrought aluminium alloy





Dimensions and orde	Dimensions and ordering data									
Valve positions	L1	L2	Weight [g]	CRC	Part No. Type					
4	127	114	690	21)	537 618 VABM-B6-E-G12-4-M1					
6	169	156	915	21)	537 619 VABM-B6-E-G12-6-M1					
8	211	198	1,150	21)	537 620 VABM-B6-E-G12-8-M1					
10	253	240	1,380	21)	537 621 VABM-B6-E-G12-10-M1					
12	295	282	1,620	21)	537 622 VABM-B6-E-G12-12-M1					
16	379	366	2,100	21)	550 186 VABM-B6-E-G12-16-M1					

¹⁾ Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Solenoid valves VUVB/valve terminals type 24 VTUB



Accessorie

Cover plate for valve housing VAMC

Material: Polyamide



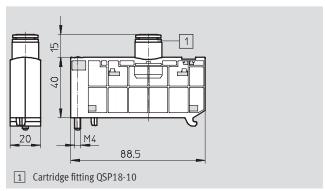
Ordering data		
CRC	Part No.	Туре
21)	537 512	VAMC-B6-C

1) Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Pressure zone supply module VABF

Material: Reinforced polyamide





Ordering data				
		CRC	Part No.	Туре
For individual electrical connection	With cartridge fitting QSP18-10	21)	537 517	VABF-B6-P1A5-Q10
For multi-pin plug connection	With cartridge fitting QSP18-10 and	2 ¹⁾	537 624	VABF-B6-P1A9-Q10
	cover cap for multi-pin plug connection			

¹⁾ Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Solenoid valves VUVB/valve terminals type 24 VTUB

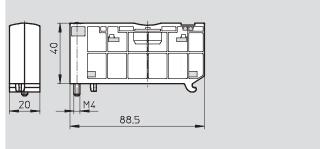


Accessories

Blanking plate VABB

Material: Reinforced polyamide





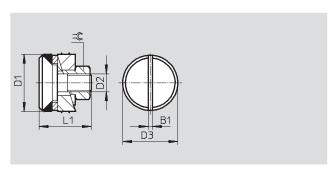
Ordering data				
		CRC	Part No.	Type
For individual electrical connection	-	2 ¹⁾	537 513	VABB-B6-E
For multi-pin plug connection	With cover plate for multi-pin plug	2 ¹⁾	537 623	VABB-B6-ET
	connection			

1) Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Separator for pressure zones VABD

Material: Steel





Dimensions and ordering data									
Manifold rail	B1	D1	D2	D3	L1	=©	CRC	Part No.	Туре
		Ø	Ø	Ø					
G ¹ / ₄	1.6	11.7	M4	11.3	13.9	7	21)	537 515	VABD-B6-14-P-C
G½	1.4	19	M6	18.3	17.3	10	2 ¹⁾	537 516	VABD-B6-12-P-C

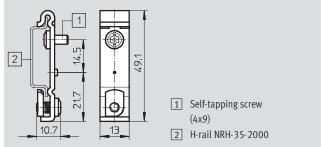
¹⁾ Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.



H-rail mounting kit VAME

Material: Steel





Ordering data		
CRC	Part No.	Type
21)	537 514	VAME-B6-T

¹⁾ Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.



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Ordering data	1	1	Local	1-		
	Code	Valve function	Voltage	Pneumatic connection	Part No.	Туре
lanking plate fo	r vacant posit					
	L	For individual electrical connection	_	-	537 513	VABB-B6-E
	L	For multi-pin plug connection with cover cap for electrical multi-pin plug connection	-	-	537 623	VABB-B6-ET
ressure zone su	pply module					
	S	Additional supply for individual electrical connection	_	QS-10	537 517	VABF-B6-P1A5-Q10
	S	Additional supply for multi-pin plug connection with cover cap	-	QS-10	537 624	VABF-B6-P1A9-Q10
	-	Variable plate from which either a sub- base is produced through combination with a blanking plug or a pressure zone supply module is produced through combination with a cartridge		-	537 532	VABF-B6-P1A5-Q
over plate for va	lvo housing					
over plate for va	C	Valve design with cover	-	-	537 512	VAMC-B6-C



Ordering data						
	Code	Description	Valve positions	Pressure supply connection	Part No.	Туре
Sub-base for individua	l valve					
	_	Internal pilot air supply	1	Cartridge	537 518	VABS-B6-PB-Q-B
	_	External pilot air supply	1	Cartridge	537 519	VABS-B6-PB-Q
Manifold rail for individ	dual elect	rical connection	T			
	-		2	G ¹ / ₄	537 500	VABM-B6-E-G14-2
			3		545 815	VABM-B6-E-G14-3
			4		537 501	VABM-B6-E-G14-4
			5		545 816	VABM-B6-E-G14-5
•			6		537 502	VABM-B6-E-G14-6
			7		545 817	VABM-B6-E-G14-7
			8		537 503	VABM-B6-E-G14-8
			9		545 818	VABM-B6-E-G14-9
			10		537 504	VABM-B6-E-G14-10
			11		545 819	VABM-B6-E-G14-11
			12		537 505	VABM-B6-E-G14-12
/IE	_		2	G ¹ / ₂	537 506	VABM-B6-E-G12-2
			3	-	545 820	VABM-B6-E-G12-3
			4		537 507	VABM-B6-E-G12-4
			5		545 821	VABM-B6-E-G12-5
			6		537 508	VABM-B6-E-G12-6
			7	-	545 822	VABM-B6-E-G12-7
			8		537 509	VABM-B6-E-G12-8
			9			VABM-B6-E-G12-9
			10		537 510	VABM-B6-E-G12-10
			11	_	545 824	VABM-B6-E-G12-11
			12	+	537 511	VABM-B6-E-G12-12
			16	-	564 835	VABM-B6-E-G12-16
			10		ננט דטר	*NPW-D0-F-017-10
Manifold rail for valve t	erminal	vith multi-pin plug connection				
mannota ratt for valve t	_	Har mata pin pius connection	4	G1/2	537 618	VABM-B6-E-G12-4-M1
			6	- 3/2	537 619	VABM-B6-E-G12-6-M1
			8	-		VABM-B6-E-G12-8-M1
0				-		VABM-B6-E-G12-10-M1
			10	4	537 621	VABM-B6-E-G12-10-M1
				4		
			16		550 186	VABM-B6-E-G12-16-M1
Congrator						
Separator	TD TC	For dust congration		C1/4	E27 F4F	VABD-B6-14-P-C
C./ANA	TP, TS,	For duct separation	-	G1/4	537 515	VABD-B6-14-P-C VABD-B6-12-P-C
~	TR		-	G½	537 516	VADU-00-12-Y-C



Ordering data						
	Code	Description	Tubing O.D.	Packaging unit	Part No.	Туре
Cartridge fitting wit	h push-in co	onnector				
O	-	Straight	4 mm	10 pieces	130 839	QSP18-4
	-	Connection Ø 18 mm	6 mm	10 pieces	130 840	QSP18-6
	-		8 mm	10 pieces	130 841	QSP18-8
	-		10 mm	10 pieces	130 842	QSP18-10
	-	L-shape	4 mm	10 pieces	130 843	QSPL18-4
	-	Connection Ø 18 mm	6 mm	10 pieces	130 844	QSPL18-6
	_		8 mm	10 pieces	130845	QSPL18-8
	-	L-shape, long	4 mm	10 pieces	130 846	QSPLL18-4
		Connection Ø 18 mm				00011404
	-		6 mm	10 pieces	130 847	QSPLL18-6
	-		8 mm	10 pieces	130 848	QSPLL18-8
Push-in fitting					To	echnical data -> Internet: quick star
	-	With sealing ring	6 mm	10 pieces	186 096	QS-G ¹ / ₈ -6
	_	Connection G ¹ / ₈	8 mm	10 pieces	186 098	QS-G ¹ / ₈ -8
	_	With sealing ring	6 mm	10 pieces	186 097	QS-G ¹ / ₄ -6
	_	Connection G ¹ / ₄	8 mm	10 pieces	186 099	QS-G ¹ / ₄ -8
	_		10 mm	10 pieces	186 101	QS-G ¹ / ₄ -10
	_	-	12 mm	10 pieces	186 350	QS-G ¹ / ₄ -12
	_	With sealing ring	12 mm	1 piece	186 104	QS-G ¹ / ₂ -12
	_	Connection G½	16 mm	1 piece	186 105	QS-G ¹ / ₂ -16
	_	Connection R ¹ / ₄	6 mm	10 pieces	153 003	QS-1/4-6
	_		8 mm	10 pieces	153 005	QS-1/4-8
	_	-	10 mm	10 pieces	153 007	QS-½-10
	_	_	12 mm	10 pieces	164 980	QS-½-12
	_	Connection R ¹ / ₂	10 mm	1 piece	190 646	QS-½-10
	_	- connection K/2	12 mm	1 piece	153 010	QS-½-12
	_	_	16 mm	1 piece	153 011	QS-½-16
			10 11111	1 piece	133 011	Q5 /1 10
Push-in L-fitting					To	echnical data > Internet: quick star
	—	With sealing ring	6 mm	10 pieces	186 117	QSL-G ¹ / ₈ -6
	_	Connection G ¹ / ₈	8 mm	10 pieces	186 119	QSL-G ¹ / ₈ -8
	-	With sealing ring	6 mm	10 pieces	186 118	QSL-G ¹ / ₄ -6
	_	Connection G ¹ / ₄	8 mm	10 pieces	186 120	QSL-G ¹ / ₄ -8
	_	1	10 mm	10 pieces	186 122	QSL-G ¹ / ₄ -10
	_	1	12 mm	10 pieces	186 351	QSL-G ¹ / ₄ -12
	_	With sealing ring	12 mm	1 piece	186 125	QSL-G ¹ / ₂ -12
	-	Connection G½	16 mm	1 piece	186 126	QSL-G ¹ / ₂ -16
		l	1 2	h	1	• ', '
Push-in L-fitting, lo	ng				To	echnical data → Internet: quick star
	-	With sealing ring	6 mm	10 pieces	186 129	QSLL-G ¹ / ₄ -6
	-	Connection G ¹ / ₄	8 mm	10 pieces	186 131	QSLL-G ¹ / ₄ -8
	-	1	10 mm	10 pieces	186 133	QSLL-G ¹ / ₄ -10
	-	With sealing ring	12 mm	1 piece	186 136	QSLL-G ¹ / ₂ -12
	_	Connection G ¹ / ₂	16 mm	1 piece	190 665	QSLL-G ¹ /2-16
		1		L	1	• • • •



Ordering data					
	Code	Description	Packaging unit	Part No.	Туре
Blanking plug					
. ②	-	Connection Ø 18 mm	10 pieces	537 533	QSPC18
		For thread G ¹ / ₄	10 minore	3 569	B-1/4
	-		10 pieces		**
	-	For thread G½	10 pieces	3 571	B-1/2
Adapter					
	-	For thread G ¹ /8	10 pieces	545 921	NPFA-A-P18-G18-F
	-	For thread G ¹ / ₄	10 pieces	545 922	NPFA-A-P18-G14-F
Silencer					Technical data → Internet:
ollencer	<u> </u>	Faulthurand C1/	4	165 004	
	-	For thread G ¹ / ₄	1 piece	165 004	UC-1/4
	-	For thread G1/4	1 piece	2 316	U-1/4
	_	For thread G1/4	1 piece	6 842	U-1/4-B
	-	For thread G½	1 piece	6 844	U-1/2-B
nscription label	<u> </u>	Scope of delivery 24 labels in frame		161 937	IBS-9x17
	_	Scope of delivery 80 labels in frame		197 259	MH-BZ-80X
	_	Scope of delivery 64 labels in frame		18 576	IBS-6x10
H-rail mounting k	cit				
	Н	Attachment of the manifold rails -	- 1 piece	537 514	VAME-B6-T
		to H-rails to EN 60715-TH35			



Ordering data						
	Code	Description	Voltage	Cable length	Part No.	Туре
			[V]	[m]		
Plug socket						Technical data → Internet: mssd-eb
0	-	With screw terminals,	Up to 250 AC	-	151 687	MSSD-EB
		for self-assembly				
	С		Up to 250 AC	-	539 712	MSSD-EB-M12
•	-	With insulation displacement technology,	Up to 250 AC	_	192 745	MSSD-EB-S-M14
		for self-assembly	'			
		,				
*		I .			1	
Plug socket with cable	for indivi	idual electrical connection				Technical data → Internet: kmeb
	_	Switching status display with LED	24 DC	2.5	151 688	KMEB-1-24-2,5-LED
A STATE OF THE STA		Polyvinyl chloride	24 DC	5	151 689	KMEB-1-24-5-LED
		Polyvinyl chloride	Up to 240 AC	2.5	151 690	KMEB-1-230AC-2,5
→		, ,	Up to 240 AC	5	151 691	KMEB-1-230AC-5
<u>(6)</u>	C1	Switching status display with LED	24 DC	2.5	174 844	KMEB-2-24-2,5-LED
NSC ST		Polyurethane				,-
	C2	Switching status display with LED	24 DC	5	174 845	KMEB-2-24-5-LED
\$		Polyurethane				
	C1	Polyurethane	Up to 230 AC	2.5	174 846	KMEB-2-230AC-2,5
	C2	1	Up to 230 AC	5	174 847	KMEB-2-230AC-5
	-	Switching status display with LED	24 DC	2.5	547 268	KMEB-3-24-2,5-LED
		Polyvinyl chloride	24 DC	5	547 269	KMEB-3-24-5-LED
		Polyvinyl chloride	24 DC	2.5	547 270	KMEB-3-24-2,5
			24 DC	5	547 271	KMEB-3-24-5
Connecting cable for n	nulti-pin լ			1	1	
1	-	Sub-D, 25-pin, up to 20 coils	24 DC	2.5	530 046	KMP6-25P-20-2,5
	_	Polyurethane	24 DC	5	530 047	KMP6-25P-20-5
	_		24 DC	10	530 048	KMP6-25P-20-10
. •	_	Sub-D, 25-pin, up to 12 coils	24 DC	2.5	530 049	KMP6-25P-12-2,5
	_	Polyurethane	24 DC	5	530 050	KMP6-25P-12-5
	_		24 DC	10	530 051	KMP6-25P-12-10
Connecting	41 !	alicata ID/F				
Connecting cable for n	 	Sub-D, 25-pin, up to 12 coils	24 DC	2 5	E20 222	NEDV C1C2E V 2 E N 1E1E
	M1 M2	3ub-v, 25-piii, up to 12 tolts	24 DC	2.5	538 222	NEBV-S1G25-K-2,5-N-LE15
	M2 M3	-	24 DC 24 DC	10	538 223	NEBV-S1G25-K-5-N-LE15 NEBV-S1G25-K-10-N-LE15
	M1	Sub D. 25 pin up to 24 coils	24 DC	2.5	538 224 538 225	
	M2	Sub-D, 25-pin, up to 24 coils	24 DC	5	538 225	NEBV-S1G25-K-2,5-N-LE25 NEBV-S1G25-K-5-N-LE25
	M3	-	24 DC	10	538 227	NEBV-S1G25-K-10-N-LE25
	כואו		24 00	10	JJ0 221	MFDA-21053-K-10.M-FES2
Illuminating seal						
	I -	For indicating the signal status	12 24 DC	1-	151 717	MEB-LD-12-24DC
	_		Up to 230 AC	_	151 718	MEB-LD-230AC
₩			OP 10 2 30 AC	I.	171 / 10	