

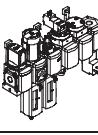
Filter regulators MS-LFR, MS series

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Filter regulators MS-LFR, MS series

Product range overview – MS series service units

Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]						Grade of filtration [μm]			
				0.05	0.05	0.1	0.3	0.1	0.5	0.01	1	5	40
Code		AG...		D2	D4	D5	D6	D7	D8	A	B	C	E
Service units													
MSB-FRC		4	G $\frac{1}{8}$, G $\frac{1}{4}$	G $\frac{1}{8}$, G $\frac{1}{4}$, G $\frac{3}{8}$	–	–	–	■	■	–	–	■	■
		6	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$, G $\frac{3}{4}$	–	–	–	■	■	–	–	■	■
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–
Service unit combinations (further variants can be ordered using the configurator → Internet: msb4, msb6 or msb9)													
MSB		4	G $\frac{1}{4}$	G $\frac{1}{8}$, G $\frac{1}{4}$, G $\frac{3}{8}$	–	–	–	■	■	–	–	■	■
		6	G $\frac{1}{2}$	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$, G $\frac{3}{4}$	–	–	–	■	■	–	–	■	■
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–
Individual devices													
Filter regulators MS-LFR		4	G $\frac{1}{8}$, G $\frac{1}{4}$	G $\frac{1}{8}$, G $\frac{1}{4}$, G $\frac{3}{8}$	–	–	■	■	■	–	–	■	■
		6	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$, G $\frac{3}{4}$	–	–	■	■	■	■	–	–	■
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	G 1 , G $\frac{1}{4}$, G $\frac{1}{2}$, G 2	–	–	–	■	■	■	–	–
Filters MS-LF		4	G $\frac{1}{8}$, G $\frac{1}{4}$	G $\frac{1}{8}$, G $\frac{1}{4}$, G $\frac{3}{8}$	–	–	–	–	–	–	–	■	■
		6	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$, G $\frac{3}{4}$	–	–	–	–	–	–	–	■	■
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	G 1 , G $\frac{1}{4}$, G $\frac{1}{2}$, G 2	–	–	–	–	–	–	–	■
Fine and micro filters MS-LFM		4	G $\frac{1}{8}$, G $\frac{1}{4}$	G $\frac{1}{8}$, G $\frac{1}{4}$, G $\frac{3}{8}$	–	–	–	–	–	–	■	■	–
		6	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$, G $\frac{3}{4}$	–	–	–	–	–	–	■	■	–
		9	G $\frac{3}{4}$, G 1	G $\frac{1}{2}$, G $\frac{3}{4}$, G 1 , G $\frac{1}{4}$, G $\frac{1}{2}$	–	–	–	–	–	–	■	■	–
		12	–	–	G 1 , G $\frac{1}{4}$, G $\frac{1}{2}$, G 2	–	–	–	–	–	■	■	–
Activated carbon filters MS-LFX		4	G $\frac{1}{8}$, G $\frac{1}{4}$	G $\frac{1}{8}$, G $\frac{1}{4}$, G $\frac{3}{8}$	–	–	–	–	–	–	–	–	–
		6	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$, G $\frac{3}{4}$	–	–	–	–	–	–	–	–	–
		9	G $\frac{3}{4}$, G 1	G $\frac{1}{2}$, G $\frac{3}{4}$, G 1 , G $\frac{1}{4}$, G $\frac{1}{2}$	–	–	–	–	–	–	–	–	–
		12	–	–	G 1 , G $\frac{1}{4}$, G $\frac{1}{2}$, G 2	–	–	–	–	–	–	–	–
Water separators MS-LWS		4	–	–	–	–	–	–	–	–	–	–	–
		6	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$	G $\frac{1}{4}$, G $\frac{3}{8}$, G $\frac{1}{2}$, G $\frac{3}{4}$	–	–	–	–	–	–	–	–	–
		9	–	–	–	–	–	–	–	–	–	–	–
		12	–	–	–	–	–	–	–	–	–	–	–

Filter regulators MS-LFR, MS series

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Product range overview – MS series service units

Type	Size	Bowl guard	Condensate drains				Pressure indicator				Actuator lock		Options		➔ Page/ Internet		
Code		Plastic bowl with plastic bowl guard	Metal bowl	Manual rotary	Semi-automatic	Fully automatic	External, fully automatic, electrical	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G 1/8	Adapter plate for EN pressure gauge G 1/4	Pressure sensor	Rotary knob, for padlock	Rotary knob, long	Silencer	Flow direction from right to left	
		R	U	M	H	V	E...	VS	AG	A8	A4	AD...	AS	LD	S	Z	
Service units																	
MSB-FRC	4	■	–	■	–	■	–	–	■	–	–	–	■	–	–	■ msb4	
	6	■	■	■	–	■	–	–	■	–	–	–	■	–	–	■ msb6	
	9	–														–	
	12	–														–	
Service unit combinations																	
MSB	4	■	■	■	■	–	■	–	–	■	–	–	■	–	–	■ msb4	
	6	■	■	■	■	–	■	–	–	■	–	–	■	–	–	■ msb6	
	9	–														–	
	12	–														–	
Individual devices																	
Filter regulators MS-LFR	4	■	■	■	■	■	■	–	■	■	■	■	■	■	–	■ 8	
	6	■	■	■	■	■	■	■	■	–	■	■	■	■	–	■ 8	
	9	–														–	
	12	–	■	■	■	–	■	■	■	–	■	–	■	■	–	■ 24	
Filters MS-LF	4	■	■	■	■	■	■	■	–	–	–	–	–	–	–	■ ms4-lf	
	6	■	■	■	■	■	■	■	■	–	–	–	–	–	–	■ ms6-lf	
	9	–														–	
	12	–	■	■	■	–	■	■	–	–	–	–	–	–	–	■ ms12-lf	
Fine and micro filters MS-LFM	4	■	■	■	■	■	■	■	–	–	–	–	–	–	–	■ ms4-lfm	
	6	■	■	■	■	■	■	■	■	–	–	–	–	–	–	■ ms6-lfm	
	9	–	■	■	■	–	■	■	–	–	–	–	–	–	–	■ ms9-lfm	
	12	–	■	■	■	–	■	■	–	–	–	–	–	–	–	■ ms12-lfm	
Activated carbon filters MS-LFX	4	■	■	■	–	–	–	–	–	–	–	–	–	–	–	■ ms4-lfx	
	6	■	■	■	–	–	–	–	–	–	–	–	–	–	–	■ ms6-lfx	
	9	–	■	–	–	–	–	–	–	–	–	–	–	–	–	■ ms9-lfx	
	12	–	■	–	–	–	–	–	–	–	–	–	–	–	–	■ ms12-lfx	
Water separators MS-LWS	4	–														–	
	6	–	■	–	–	–	■	■	–	–	–	–	–	–	–	■ ms6-lws	
	9	–														–	
	12	–														–	

Filter regulators MS-LFR, MS series

Product range overview – MS series service units

Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]						Supply voltage			
				0.05 ...	0.05 ...	0.1 ...	0.3 ...	0.1 ...	0.5 ...	24 VDC, connection pattern to EN 175301	24 VDC, connection pattern M12 to DESNA	110 VAC, connection pattern to EN 175301	230 VAC, connection pattern to EN 175301
Code		AG...		D2	D4	D5	D6	D7	D8	V24	V24P	V110	V230
Individual devices													
Pressure regulators MS-LR		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	■	■	■	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	■	–	–	–
		9	–										
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	■	■	■	–	–	–
Pressure regulators MS-LRB		4	G1/4	G1/8, G1/4, G3/8	–	–	■	■	■	–	–	–	–
		6	G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	■	–	–	–
		9	–										
		12	–										
Precision pressure regulators MS-LRP		4	–										
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	■	■	■	■	–	■	–	–	–
		9	–										
		12	–										
Precision pressure regulators MS-LRPB		4	–										
		6	G1/2	G1/4, G3/8, G1/2, G3/4	■	■	■	■	–	■	–	–	–
		9	–										
		12	–										
Electrical pressure regulators MS-LRE		4	–										
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	■	■	■	■	–	–	–
		9	–										
		12	–										
Lubricators MS-LOE		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–
		9	–										
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–	–	–
Electrical on-off valves MS-EM(1)		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–
		9	–										
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–	–	–
Electrical on-off valves MS-EE		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	■	–	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	■	–	■
		9	–										
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	■	■	■
Electrical soft-start valves MS-DL		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–	–	–
		9	–										
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–	–	–
Electrical soft-start valves MS-DE		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	■	–	■
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	■	–	■
		9	–										
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	■	■	■
Soft start and exhaust valves MS-SV		4	–										
		6	G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	■	–	–
		9	–										
		12	–										

Filter regulators MS-LFR, MS series

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Product range overview – MS series service units

Type	Size	Bowl guard		Pressure indicator						Actuator lock		Options		➔ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G _{1/8}	Adapter plate for EN pressure gauge G _{1/4}	Pressure sensor	Rotary knob, for padlock	Rotary knob, long	Silencer	Flow direction from right to left		
		R	U	VS	AG	A8	A4	AD...	AS	LD	S	Z		
Individual devices														
Pressure regulators MS-LR	4	–	–	■	■	■	■	■	■	■	–	■	ms4-lr	
	6	–	–	■	■	–	■	■	■	■	–	■	ms6-lr	
	9	–											–	
	12	–	–	■	■	–	■	–	■	■	–	■	ms12-lr	
Pressure regulators MS-LRB	4	–	–	■	■	■	■	■	■	■	–	■	ms4-lrb	
	6	–	–	■	■	–	■	■	■	■	–	■	ms6-lrb	
	9	–											–	
	12	–											–	
Precision pressure regulators MS-LRP	4	–											–	
	6	–	–	■	–	■	■	■	■	■	–	■	ms6-lrp	
	9	–											–	
	12	–											–	
Precision pressure regulators MS-LRPB	4	–											–	
	6	–	–	■	–	■	■	■	■	■	–	■	ms6-lrbp	
	9	–											–	
	12	–											–	
Electrical pressure regulators MS-LRE	4	–											–	
	6	–	–	■	■	–	■	–	–	–	–	■	ms6-lre	
	9	–											–	
	12	–											–	
Lubricators MS-LOE	4	■	■	–	–	–	–	–	–	–	–	■	ms4-loe	
	6	■	■	–	–	–	–	–	–	–	–	■	ms6-loe	
	9	–											–	
	12	–	■	–	–	–	–	–	–	–	–	■	ms12-loe	
Electrical on-off valves MS-EM(1)	4	–	–	■	■	■	■	■	■	–	–	■	■	ms4-em1
	6	–	–	■	■	–	■	■	–	–	–	■	■	ms6-em1
	9	–												–
	12	–	–	■	■	–	■	–	–	–	–	■	■	ms12-em
Electrical on-off valves MS-EE	4	–	–	■	■	■	■	■	■	–	–	■	■	ms4-ee
	6	–	–	■	■	–	■	■	–	–	–	■	■	ms6-ee
	9	–												–
	12	–	–	■	■	–	■	–	–	–	–	■	■	ms12-ee
Electrical soft-start valves MS-DL	4	–	–	■	■	■	■	■	■	–	–	–	■	ms4-dl
	6	–	–	■	■	–	■	■	–	–	–	–	■	ms6-dl
	9	–												–
	12	–	–	■	■	–	■	–	–	–	–	–	■	ms12-dl
Electrical soft-start valves MS-DE	4	–	–	■	■	■	■	■	■	–	–	–	■	ms4-de
	6	–	–	■	■	–	■	■	–	–	–	–	■	ms6-de
	9	–												–
	12	–	–	■	■	–	■	–	–	–	–	–	■	ms12-de
Soft start and exhaust valves MS-SV	4	–												–
	6	–	–	■	■	–	■	–	■	–	–	■	■	ms6-sv
	9	–												–
	12	–												–

Filter regulators MS-LFR, MS series

Product range overview – MS series service units

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Type	Size	Pneumatic connection in housing	Connecting plate	Pressure regulation range [bar]				Supply voltage			
				0.1	0.3	0.1	0.5	24 VDC, connection pattern to EN 175301	24 VDC, connection pattern M12 to DIN A	110 VAC, connection pattern to EN 175301	230 VAC, connection pattern to EN 175301
Code		AG...	D5 D6 D7 D8	V24	V24P	V110	V230				
Individual devices											
Membrane air dryers MS-LDM1		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–
		9	–								
		12	–								
Branching modules MS-FRM		4	G1/8, G1/4	G1/8, G1/4, G3/8	–	–	–	–	–	–	–
		6	G1/4, G3/8, G1/2	G1/4, G3/8, G1/2, G3/4	–	–	–	–	–	–	–
		9	–								
		12	–	G1, G1 1/4, G1 1/2, G2	–	–	–	–	–	–	–
Distributor blocks MS-FRM-FRZ		4	G1/4	–	–	–	–	–	–	–	–
		6	G1/2	–	–	–	–	–	–	–	–
		9	–								
		12	–								
Flow sensors MS-SFE		4	–								
		6	G1/2	G1/2	–	–	–	–	–	–	–
		9	–								
		12	–								
Flow sensors SFAM		4	–								
		6	G1/2	G1/2	–	–	–	–	–	–	–
		9	–								
		12	–								

Filter regulators MS-LFR, MS series

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Product range overview – MS series service units

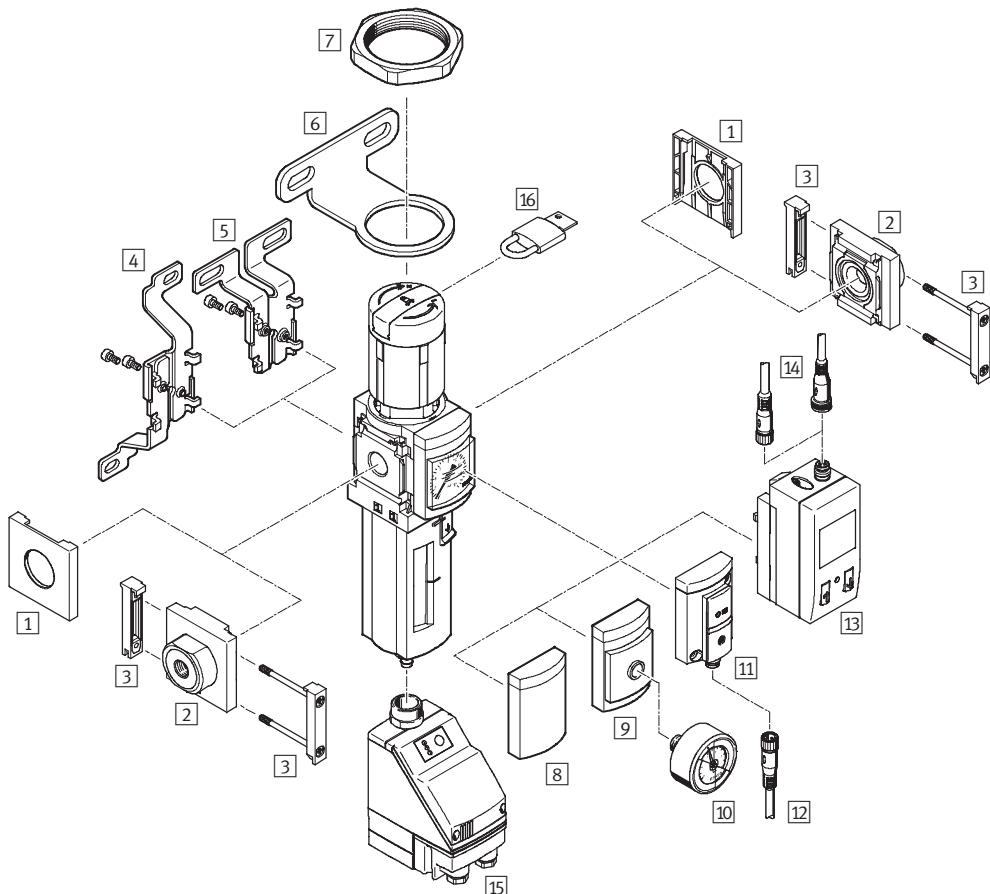
Type	Size	Bowl guard		Pressure indicator						Switch output		Options		➔ Page/ Internet
		Plastic bowl with plastic bowl guard	Metal bowl	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter plate for EN pressure gauge G _{1/8}	Adapter plate for EN pressure gauge G _{1/4}	Pressure sensor	2x PNP	2x NPN	Silencer	Flow direction from right to left		
Code		R	U	VS	AG	A8	A4	AD...	P2/2S	N2/2S	S	Z/R		
Individual devices														
Membrane air dryers	4	–	■	–	–	–	–	–	–	–	–	–	■	ms4-ldm1
	6	–	■	–	–	–	–	–	–	–	–	–	■	ms6-ldm1
	9	–												–
	12	–												–
Branching modules	4	–	–	■	■	■	■	■	–	–	–	–	■	ms4-frm
	6	–	–	■	■	–	■	■	–	–	–	–	■	ms6-frm
	9	–												–
	12	–	–	■	–	–	–	–	–	–	–	–	–	ms12-frm
Distributor blocks	4	–	–	–	–	–	–	–	–	–	–	–	■	ms4-frm
	6	–	–	–	–	–	–	–	–	–	–	–	■	ms6-frm
	9	–												–
	12	–												–
MS-FRM	4	–												–
	6	–												–
	9	–												–
	12	–												–
MS-FRM-FRZ	4	–												–
	6	–												–
	9	–												–
	12	–												–
MS-SFE	4	–												–
	6	–	–	–	–	–	–	–	–	■	■	–	■ ¹⁾	ms6-sfe
	9	–												–
	12	–												–
SFAM	4	–												–
	6	–	–	–	–	–	–	–	–	■	■	–	■	sfam
	9	–												–
	12	–												–

1) Can only be ordered using the configurator ➔ Internet: ms6-sfe

Filter regulators MS4/MS6-LFR, MS series

Peripherals overview

Filter regulator MS4/MS6-LFR



 Note

Additional accessories:

- Module connector for combination with size MS4/MS6 or size MS9 → Internet: amv, rmv, armv
- Adapter plate for mounting on profiles → Internet: ipm-80, ipm-40-80, ipm-80-80

Filter regulators MS4/MS6-LFR, MS series

Peripherals overview

Mounting attachments and accessories	Individual device		Combination		→ Page/Internet
	Without connecting plate	With connecting plate	Without connecting plate	With connecting plate	
[1] Cover cap MS4/6-END	■	-	■	-	ms4-end, ms6-end
[2] Connecting plate MS4/6-AG...	-	■	-	■	ms4-ag, ms6-ag
[3] Module connector MS4/6-MV	-	■	■	■	ms4-mv, ms6-mv
[4] Mounting bracket MS4/6-WB	■	■	-	-	ms4-wb, ms6-wb
[5] Mounting bracket MS4-WBM	■	■	-	-	ms4-wbm
[6] Mounting bracket MS4/6-WR	■	■	-	-	ms4-wr, ms6-wr
[7] Hex nut MS4/6-WRS	■	■	■	■	ms4-wrs, ms6-wrs
[8] Cover plate VS	■	■	■	■	22
[9] Adapter plate for EN pressure gauge 1/8/1/4 A8/A4	■	■	■	■	22
[10] Pressure gauge MA	■	■	■	■	34
[11] Pressure sensor without display AD7 ... AD10	■	■	■	■	22
[12] Connecting cable NEBU-M8...-LE3	■	■	■	■	34
[13] Pressure sensor with display AD1 ... AD4	■	■	■	■	22
[14] Connecting cable NEBU-M8...-LE3/NEBU-M12...-LE4	■	■	■	■	34
[15] Fully automatic condensate drain, electrically actuated E1 ... E4	■	■	■	■	22
[16] Padlock LRVS-D	■	■	■	■	34
- Mounting bracket MS4/6-WP/WPB/WPE/WPM	-	■	■	■	ms4-wp, ms6-wp

Filter regulators MS4/MS6-LFR, MS series

Type codes

	MS	6	-	LFR	-	1/2	-	D7	-	E	R	M	-	AS
Series														
MS	Standard service unit													
Size														
4	Grid dimension 40 mm													
6	Grid dimension 62 mm													
Service function														
LFR	Filter regulator													
Pneumatic connection														
MS4														
1/8	Thread G1/8													
1/4	Thread G1/4													
MS6														
1/4	Thread G1/4													
3/8	Thread G3/8													
1/2	Thread G1/2													
Pressure regulation range														
D6	Pressure regulation range 0.3 ... 7 bar													
D7	Pressure regulation range 0.5 ... 12 bar													
Grade of filtration														
C	5 µm													
E	40 µm													
Bowl guard														
R	Plastic bowl guard													
U	Metal bowl													
Condensate drain														
M	Manual rotary													
V	Fully automatic													
Security														
AS	Standard rotary knob with detent, lockable via accessories													

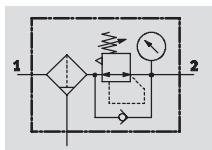
Additional variants can be ordered using the modular system → 22

- Connecting plates
- Pressure regulation range
- Condensate drain
- Pressure gauge alternatives
- Alternative pressure gauge scale
- Secondary venting
- Rotary knob
- Security
- Type of mounting
- Alternative flow direction

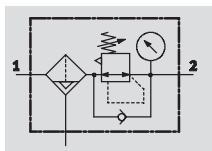
Filter regulators MS4/MS6-LFR, MS series

Technical data

Manual rotary condensate drain,
with pressure gauge



Semi or fully automatic condensate
drain, with pressure gauge



With this device, the filter and
pressure regulator are combined into
a single unit. The sintered filter with
water separator removes contamination,
pipe sinter, rust and condensate
from the compressed air.

-  Flow rate
850 ... 7,200 l/min
-  Temperature range
-10 ... +60 °C
-  Supply pressure
0.8 ... 20 bar
-  www.festo.com

Wearing parts kits
→ 21



- Good regulation characteristics with low hysteresis and primary pressure compensation
- Good particle and condensate separation
- Available with or without secondary venting
- High flow rate
- Directly-actuated diaphragm regulator
- Four pressure regulation ranges: 0.3 ... 4 bar, 0.3 ... 7 bar, 0.5 ... 12 bar and 0.5 ... 16 bar
- Regulator lock for protecting the values against adjustment
- Two pressure gauge connections for different fitting options
- Return flow option for exhausting from output 2 to output 1 already integrated
- Optional pressure sensor
- Choice of filter cartridges: 5 µm or 40 µm
- New filter cartridges → 34

General technical data

Size	MS4		MS6	
Pneumatic connection 1, 2	G1/8	G1/4	G1/4	G3/8
Constructional design	Filter regulator with/without pressure display			
Regulating function	Output pressure constant, with return flow action, with/without secondary venting			
Type of mounting	Via accessories	In-line installation	Front panel mounting	
Mounting position	Vertical ±5°			
Grade of filtration [µm]	5 (air quality class at the output 3.7.- to DIN ISO 8573-1) 40 (air quality class at the output 5.7.- to DIN ISO 8573-1)			
Bowl guard	Plastic bowl guard Metal bowl			
Condensate drain	Manual rotary Semi-automatic Fully automatic -	Fully automatic, electrically actuated		
Regulator lock	Rotary knob with detent Rotary knob with detent, lockable via accessories Rotary knob with integrated lock			
Pressure regulation range	D5 [bar] D6 [bar] D7 [bar] D8 [bar]	0.3 ... 4 0.3 ... 7 0.5 ... 12 (0.5 ... 10 with pressure sensor variant AD...) -	0.5 ... 16	
Max. hysteresis	[bar]	0.25		
Pressure display		Via pressure sensor for displaying output pressure via LCD display and electrical output Via pressure sensor for displaying output pressure via operational status indicator and electrical output Via pressure gauge for displaying output pressure		
Max. condensate volume	[cm³]	19 (with plastic bowl guard) 25 (with metal bowl)	38	

 Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Filter regulators MS4/MS6-LFR, MS series

Technical data

Standard nominal flow rate $q_{nN}^1)$ [l/min]						
Size	MS4		MS6			
Pneumatic connection	G1/8	G1/4	G1/4	G3/8	G1/2	
D5 – Pressure regulation range 0.3 ... 4 bar						
Grade of filtration	5 µm	900 ²⁾	1,800 ²⁾	2,000 ²⁾	5,500 ²⁾	6,900 ²⁾
	40 µm	1,100 ²⁾	1,900 ²⁾	2,200 ²⁾	6,000 ²⁾	7,200 ²⁾
D6 – Pressure regulation range 0.3 ... 7 bar						
Grade of filtration	5 µm	900	1,500	2,700	5,000	5,600
	40 µm	1,000	1,700	2,800	5,700	6,200
D7 – Pressure regulation range 0.5 ... 12 bar						
Grade of filtration	5 µm	850	1,200	2,200	3,500	4,000
	40 µm	900	1,500	2,500	4,000	4,500
D8 – Pressure regulation range 0.5 ... 16 bar						
Grade of filtration	5 µm	-	-	2,000	3,300	3,800
	40 µm	-	-	2,300	3,500	4,000

1) Measured at $p_1 = 10$ bar and $p_2 = 6$ bar, $\Delta p = 1$ bar

2) Measured at $p_1 = 10$ bar and $p_2 = 3$ bar, $\Delta p = 1$ bar

Operating and environmental conditions						
Condensate drain	Manual rotary		Semi-automatic		Fully automatic	
	M	H		V		E1 ... E4
Size	MS4	MS6	MS4	MS6	MS4	MS6
Supply pressure [bar]	0.8 ... 14	0.8 ... 20	1.5 ... 12	1.5 ... 12	2 ... 12	2 ... 12
Operating medium	Compressed air					
Operating medium with pressure sensor AD...	Filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm					
Ambient temperature [°C]	-10 ... +60		+5 ... +60	+5 ... +60	+1 ... +60	
Ambient temperature with pressure sensor AD...	0 ... +50		+5 ... +50	+5 ... +50	+1 ... +50	
Temperature of medium [°C]	-10 ... +60		+5 ... +60	+5 ... +60	+1 ... +60	
Temperature of medium with pressure sensor AD...	0 ... +50		+5 ... +50	+5 ... +50	+1 ... +50	
Storage temperature [°C]	-10 ... +60		-10 ... +60	-10 ... +60	+1 ... +60	
Corrosion resistance class CRC ¹⁾	2					

1) Corrosion resistance class 2 as per Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Filter regulators MS4/MS6-LFR, MS series

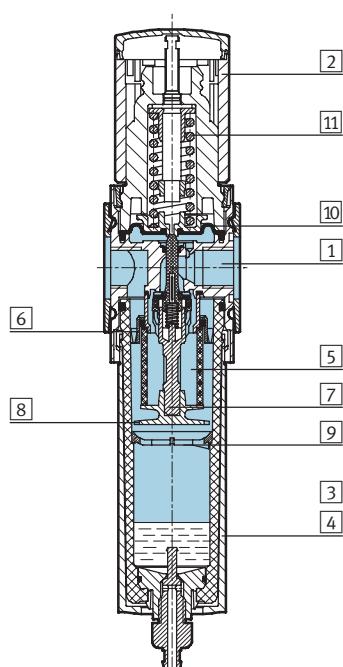
Technical data

FESTO

Weight [g]		MS4	MS6
Size			
Rotary knob	Without integrated lock E11	With integrated lock E11	Without integrated lock E11
Filter regulator with plastic bowl guard R	275	400	875
Filter regulator with metal bowl U	475	600	1,087
Filter regulator with metal bowl U and fully automatic condensate drain, electrically actuated E1 ... E4	–	–	1,627
		1,800	2,070

Materials

Sectional view



Filter regulator	
[1] Housing	Die-cast aluminium
[2] Rotary knob	Polyamide/polyacetate
Rotary knob with integrated lock E11	Aluminium
[3] Plastic bowl guard	Polycarbonate/polyamide
[4] Metal bowl	Aluminium
Inspection window	Polyamide
[5] Filter element	Polyethylene
[6] Spin disc	Polyacetal
[7] Filter holder	Polyacetal
[8] Separating plate	Polyacetal
[9] Stabilising disc	Polyacetal
[10] Diaphragm	Nitrile rubber
[11] Spring	Steel
– Seals	Nitrile rubber
Note on materials	
Free of copper and PTFE only with cover plate VS	

Filter regulators MS4/MS6-LFR, MS series

Technical data

FESTO

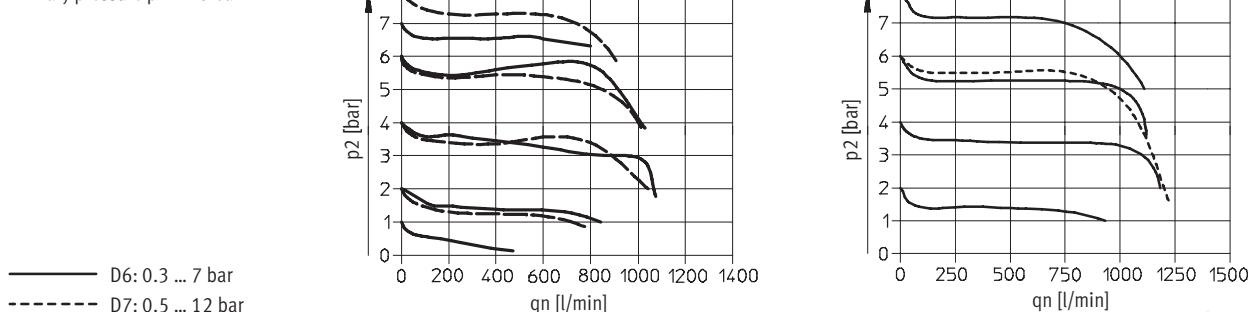
Standard flow rate q_n as a function of output pressure p_2

Pressure regulation range D6 or D7

Grade of filtration 5 μm

MS4-LFR-1/8

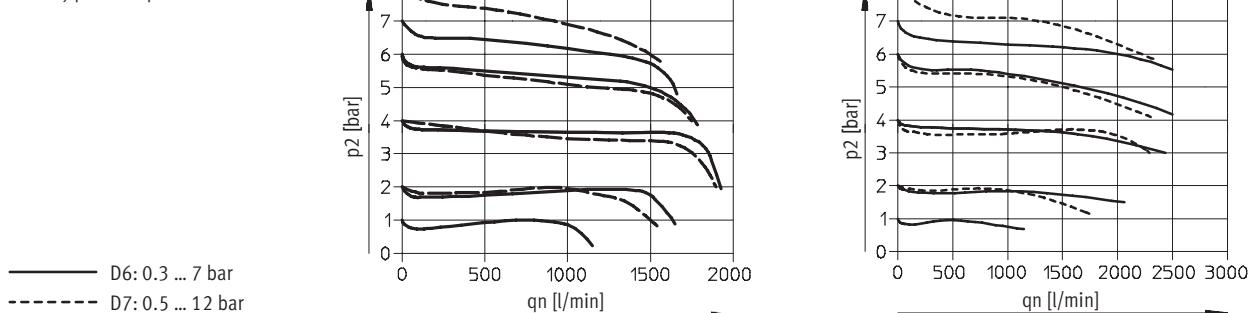
Primary pressure $p_1 = 10$ bar



Grade of filtration 40 μm

MS4-LFR-1/4

Primary pressure $p_1 = 10$ bar



Filter regulators MS4/MS6-LFR, MS series

Technical data

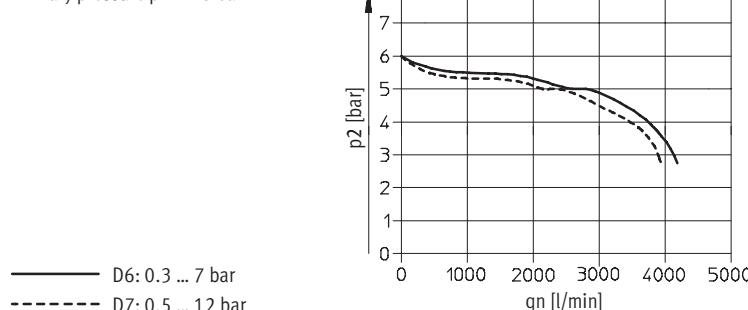
FESTO

Standard flow rate q_n as a function of output pressure p_2

Pressure regulation range D6 or D7

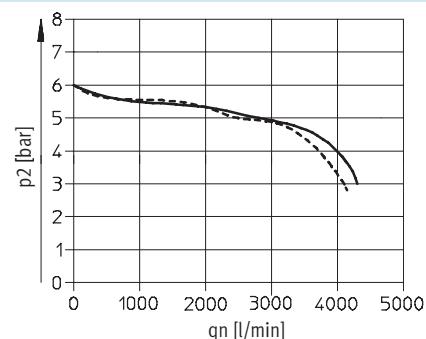
MS6-LFR-1/4

Primary pressure $p_1 = 10$ bar



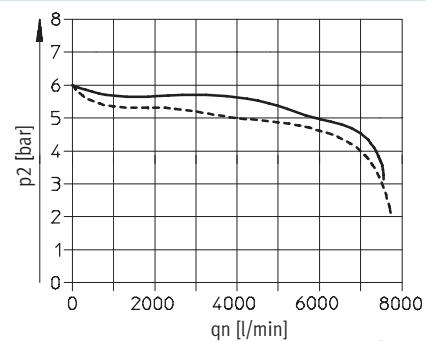
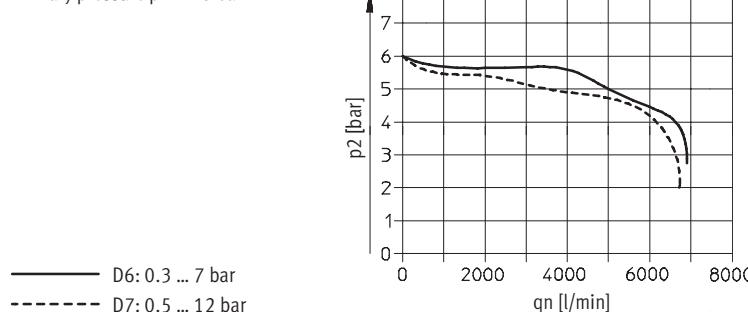
Grade of filtration 5 μm

Grade of filtration 40 μm



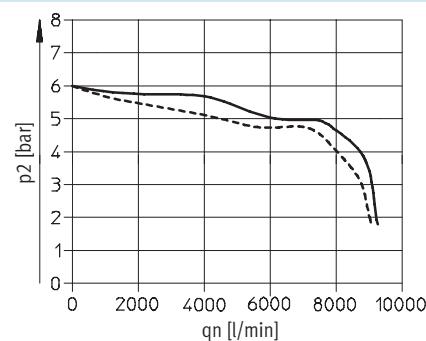
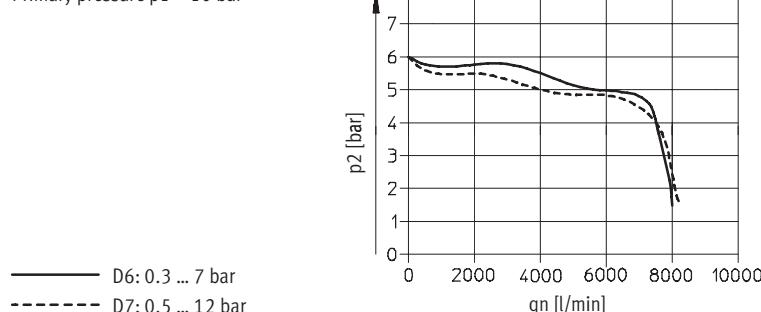
MS6-LFR-3/8

Primary pressure $p_1 = 10$ bar



MS6-LFR-1/2

Primary pressure $p_1 = 10$ bar



Filter regulators MS4/MS6-LFR, MS series

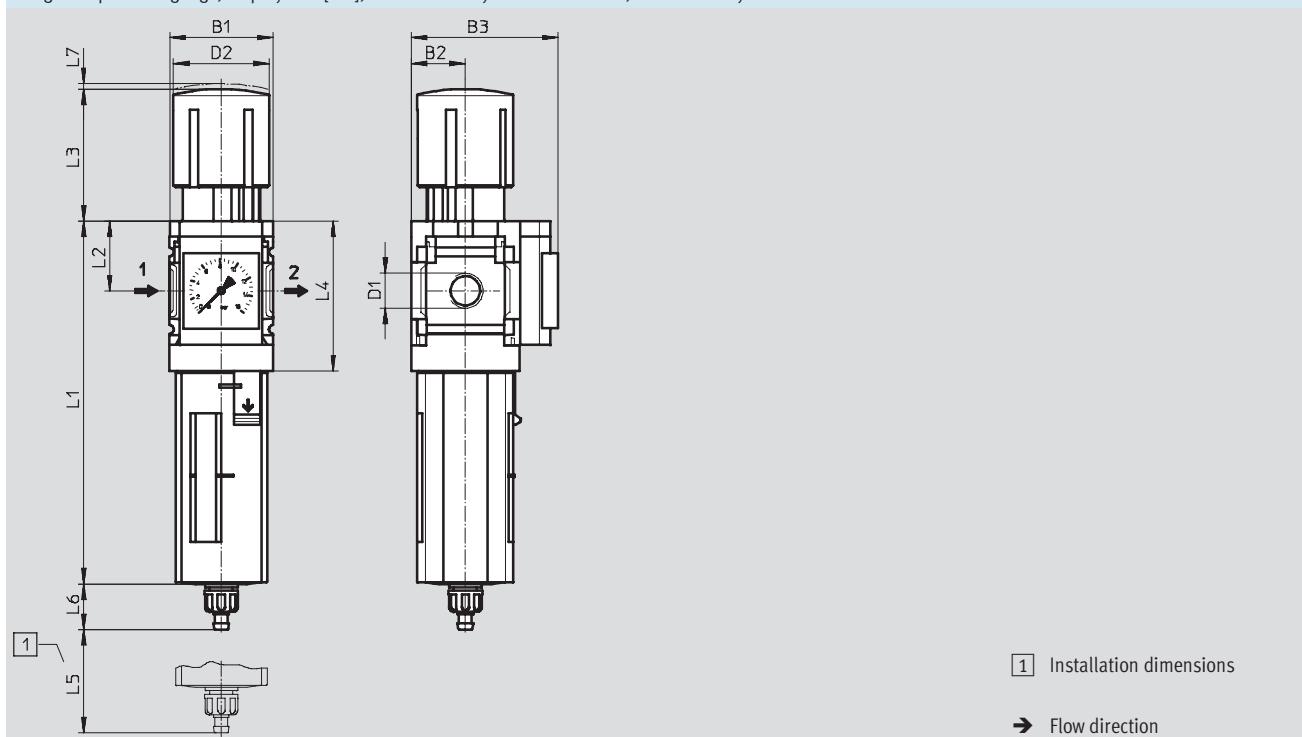
Technical data

FESTO

Dimensions – Standard

Download CAD data → www.festo.com

Integrated pressure gauge, display unit [bar], standard rotary knob with detent, manual rotary condensate drain



Type	B1	B2	B3		D1	D2	L1		L2	L3	L4	L5	L6		L7
			Pressure gauge				Plastic	Metal					Bowl guard	Plastic	
MS4-LFR-1/8	40	21	57	58.5	G1/8	37.2	140.6	158.2	27	51.1	58.5	25	17.7	17.7	2
MS4-LFR-1/4					G1/4										
MS6-LFR-1/4	62	31	77	78.5	G1/4	51	189	194.4	39	86	84	68	15.8	19	5
MS6-LFR-3/8					G3/8										
MS6-LFR-1/2					G1/2										

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Filter regulators MS4/MS6-LFR, MS series

Technical data

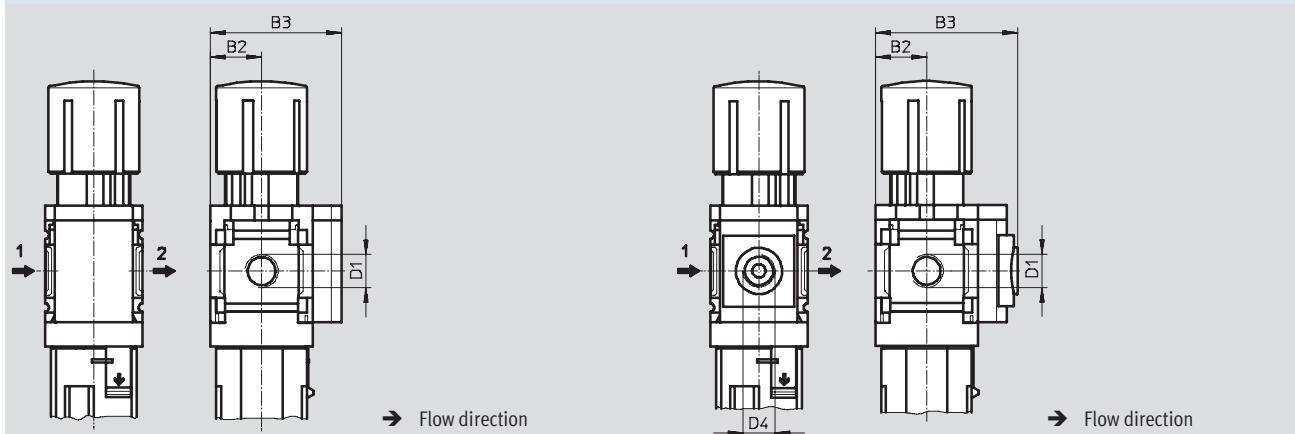
FESTO

Dimensions – Pressure gauge alternatives

Cover plate VS

Download CAD data → www.festo.com

Adapter plate A8/A4 for EN pressure gauge 1/8/1/4, without pressure gauge



Type	B2	B3	D1	D4
MS4-LFR-1/8...-VS	21	54	G1/8	–
MS4-LFR-1/4...-VS			G1/4	
MS4-LFR-1/8...-A8	21	58.5	G1/8	G1/8
MS4-LFR-1/4...-A8			G1/4	
MS4-LFR-1/8...-A4	21	58.5	G1/8	G1/4
MS4-LFR-1/4...-A4			G1/4	
MS6-LFR-1/4...-VS	31	76	G1/4	–
MS6-LFR-3/8...-VS			G3/8	
MS6-LFR-1/2...-VS			G1/2	
MS6-LFR-1/4...-A4	31	78.5	G1/4	G1/4
MS6-LFR-3/8...-A4			G3/8	
MS6-LFR-1/2...-A4			G1/2	

• Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

New
Variant AD7 ... AD10

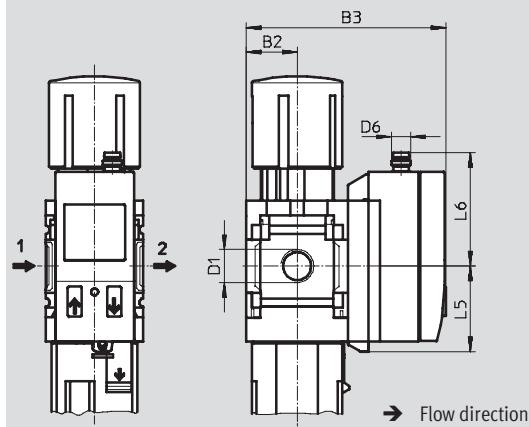
Filter regulators MS4/MS6-LFR, MS series

Technical data

FESTO

Dimensions – Pressure gauge alternatives

Pressure sensor with LCD display AD1 ... AD4



Variant AD1:
SDE1-D10-G2-MS-L-P1-M8 with
3-pin plug M8x1, 1 switching
output PNP

Variant AD2:
SDE1-D10-G2-MS-L-N1-M8 with
3-pin plug M8x1, 1 switching
output NPN

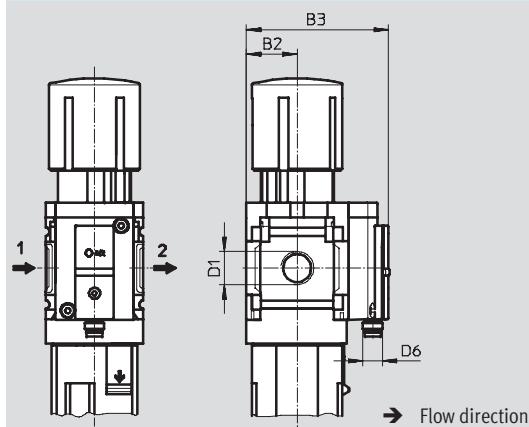
Download CAD data → www.festo.com
Technical data → Internet: sde1

Variant AD3:
SDE1-D10-G2-MS-L-PI-M12 with
4-pin plug M12x1, 1 switching
output PNP and 4 ... 20 mA
analogue

Variant AD4:
SDE1-D10-G2-MS-L-NI-M12 with
4-pin plug M12x1, 1 switching
output NPN and 4 ... 20 mA
analogue

Pressure sensor without LCD display (operational status indicator only) AD7 ... AD10

Technical data → Internet: sde5



Variant AD7:
SDE5-D10-O-...-P-M8 with 3-pin
plug M8x1, threshold value
comparator, 1 switching output PNP,
N/O contact

Variant AD8:
SDE5-D10-C-...-P-M8 with 3-pin
plug M8x1, threshold value
comparator, 1 switching output PNP,
N/C contact

Variant AD9:
SDE5-D10-O3-...-P-M8 with 3-pin
plug M8x1, window comparator,
1 switching output PNP, N/O contact

Variant AD10:
SDE5-D10-C3-...-P-M8 with 3-pin
plug M8x1, window comparator,
1 switching output PNP, N/C contact

Type	B2	B3	D1	D6	L5	L6
MS4-LFR-1/8...-AD1/AD2	21	82.6	G $\frac{1}{8}$	M8x1	35.1	46.7
MS4-LFR-1/4...-AD1/AD2			G $\frac{1}{4}$			
MS4-LFR-1/8...-AD3/AD4	21	82.6	G $\frac{1}{8}$	M12x1	35.1	55.8
MS4-LFR-1/4...-AD3/AD4			G $\frac{1}{4}$			
MS4-LFR-1/8...-AD7/AD8/AD9/AD10	21	59.1	G $\frac{1}{8}$	M8x1	-	-
MS4-LFR-1/4...-AD7/AD8/AD9/AD10			G $\frac{1}{4}$			
MS6-LFR-1/4...-AD1/AD2	31	103	G $\frac{1}{4}$	M8x1	35.1	46.7
MS6-LFR-3/8...-AD1/AD2			G $\frac{3}{8}$			
MS6-LFR-1/2...-AD1/AD2			G $\frac{1}{2}$			
MS6-LFR-1/4...-AD3/AD4	31	103	G $\frac{1}{4}$	M12x1	35.1	55.8
MS6-LFR-3/8...-AD3/AD4			G $\frac{3}{8}$			
MS6-LFR-1/2...-AD3/AD4			G $\frac{1}{2}$			
MS6-LFR-1/4...-AD7/AD8/AD9/AD10	31	79	G $\frac{1}{4}$	M8x1	-	-
MS6-LFR-3/8...-AD7/AD8/AD9/AD10			G $\frac{3}{8}$			
MS6-LFR-1/2...-AD7/AD8/AD9/AD10			G $\frac{1}{2}$			

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Filter regulators MS4/MS6-LFR, MS series

Technical data

FESTO

Dimensions – Rotary knob

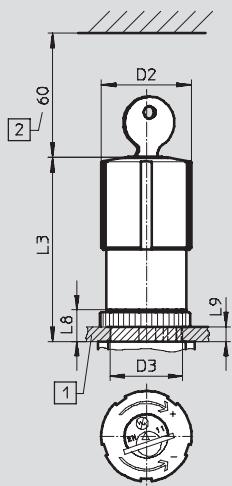
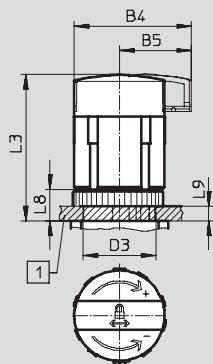
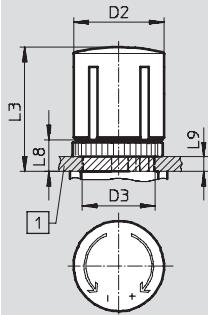
For installation into control panel

Download CAD data → www.festo.com

Standard rotary knob with detent

Standard rotary knob with detent,
lockable via accessories AS

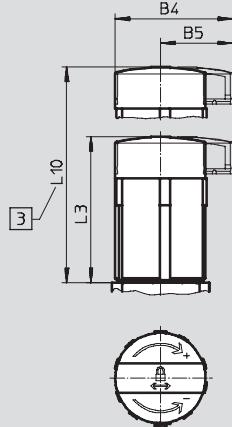
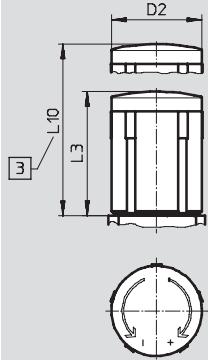
Rotary knob with integrated lock
E11



- [1] Max. control panel thickness
- [2] Installation dimensions

Long rotary knob with detent LD

Long rotary knob with detent,
lockable via accessories LD-AS



- [3] For pressure adjustment: pull out telescopic rotary knob fully

Type	B4	B5	D2	D3 +1	L3	L8	L9	L10
MS4-LFR...	–	–	37.2	30	51.1	13	6	–
MS4-LFR...-AS	48.3	29.7			60.2			
MS4-LFR...-E11	–	–			76			
MS4-LFR...-LD	–	–			51.1			76.8
MS4-LFR...-LD-AS	48.3	29.7	37.2	–	60.2	–	–	85.7
MS6-LFR...	–	–			86			
MS6-LFR...-AS	64.4	39			95.5			
MS6-LFR...-E11	–	–			112.1			
MS6-LFR...-LD	–	–	51	–	86	–	–	139
MS6-LFR...-LD-AS	64.4	39			95.5			148.5

New
Variant AD7 ... AD10

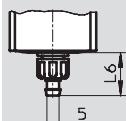
Filter regulators MS4/MS6-LFR, MS series

Technical data

FESTO

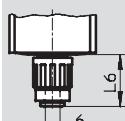
Dimensions – Condensate drain

Manual rotary M



Barbed fitting for plastic tubing
PCN-4

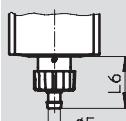
Semi-automatic H



QS fitting for plastic tubing
PUN-6/PAN-6

Download CAD data → www.festo.com

Fully automatic V



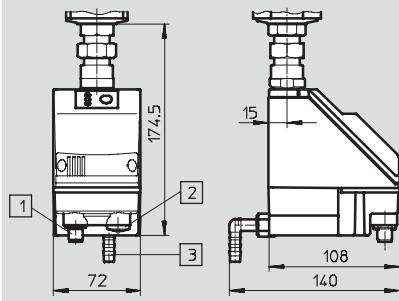
Barbed fitting for plastic tubing
PCN-4

Type	L6
Plastic bowl guard	
MS4-LFR-...-M	17.7
MS6-LFR-...-M	15.8
Metal bowl	
MS4-LFR-...-M	17.7
MS6-LFR-...-M	19

Type	L6
Plastic bowl guard	
MS4-LFR-...-H	22.1
MS6-LFR-...-H	20.2
Metal bowl	
MS4-LFR-...-H	22.1
MS6-LFR-...-H	22.8

Type	L6
Plastic bowl guard	
MS4-LFR-...-V	20.4
MS6-LFR-...-V	18.5
Metal bowl	
MS4-LFR-...-V	20.4
MS6-LFR-...-V	22

Fully automatic, electrically actuated E1 ... E4



Technical data → Internet: pwea

- [1] Variant E1
PWEA-AP... with plug M12x1,
5-pin for NEBU-M12...-LE5
- [2] Variant E2/E3/E4
PWEA-AC... with cable conduit
fitting Pg9
- [3] Connection 360° rotatable for
plastic tubing PUN-H-12x2-...

Filter regulators MS4/MS6-LFR, MS series

Technical data

Ordering data

Pressure regulation range 0.3 ... 7 bar, integrated pressure gauge, display unit [bar], standard rotary knob with detent, lockable via accessories

Size	Condensate drain	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part No.	Type	Part No.	Type
Plastic bowl guard						
MS4	Manual rotary	G1/8	529160	MS4-LFR-1/8-D6-CRM-AS	529164	MS4-LFR-1/8-D6-ERM-AS
		G1/4	529144	MS4-LFR-1/4-D6-CRM-AS	529148	MS4-LFR-1/4-D6-ERM-AS
	Fully automatic	G1/8	529162	MS4-LFR-1/8-D6-CRV-AS	529166	MS4-LFR-1/8-D6-ERV-AS
		G1/4	529146	MS4-LFR-1/4-D6-CRV-AS	529150	MS4-LFR-1/4-D6-ERV-AS
MS6	Manual rotary	G1/4	529196	MS6-LFR-1/4-D6-CRM-AS	529200	MS6-LFR-1/4-D6-ERM-AS
		G3/8	529216	MS6-LFR-3/8-D6-CRM-AS	529220	MS6-LFR-3/8-D6-ERM-AS
		G1/2	529176	MS6-LFR-1/2-D6-CRM-AS	529180	MS6-LFR-1/2-D6-ERM-AS
	Fully automatic	G1/4	529198	MS6-LFR-1/4-D6-CRV-AS	529202	MS6-LFR-1/4-D6-ERV-AS
		G3/8	529218	MS6-LFR-3/8-D6-CRV-AS	529222	MS6-LFR-3/8-D6-ERV-AS
		G1/2	529178	MS6-LFR-1/2-D6-CRV-AS	529182	MS6-LFR-1/2-D6-ERV-AS

Ordering data

Pressure regulation range 0.5 ... 12 bar, integrated pressure gauge, display unit [bar], standard rotary knob with detent, lockable via accessories

Size	Condensate drain	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part No.	Type	Part No.	Type
Plastic bowl guard						
MS4	Manual rotary	G1/8	529168	MS4-LFR-1/8-D7-CRM-AS	529172	MS4-LFR-1/8-D7-ERM-AS
		G1/4	529152	MS4-LFR-1/4-D7-CRM-AS	529156	MS4-LFR-1/4-D7-ERM-AS
	Fully automatic	G1/8	529170	MS4-LFR-1/8-D7-CRV-AS	529174	MS4-LFR-1/8-D7-ERV-AS
		G1/4	529154	MS4-LFR-1/4-D7-CRV-AS	529158	MS4-LFR-1/4-D7-ERV-AS
MS6	Manual rotary	G1/4	529204	MS6-LFR-1/4-D7-CRM-AS	529208	MS6-LFR-1/4-D7-ERM-AS
		G3/8	529224	MS6-LFR-3/8-D7-CRM-AS	529228	MS6-LFR-3/8-D7-ERM-AS
		G1/2	529184	MS6-LFR-1/2-D7-CRM-AS	529188	MS6-LFR-1/2-D7-ERM-AS
	Fully automatic	G1/4	529206	MS6-LFR-1/4-D7-CRV-AS	529210	MS6-LFR-1/4-D7-ERV-AS
		G3/8	529226	MS6-LFR-3/8-D7-CRV-AS	529230	MS6-LFR-3/8-D7-ERV-AS
		G1/2	529186	MS6-LFR-1/2-D7-CRV-AS	529190	MS6-LFR-1/2-D7-ERV-AS

Metal bowl

Size	Manual rotary	G1/8	535702	MS4-LFR-1/8-D7-CUM-AS	535708	MS4-LFR-1/8-D7-EUM-AS
		G1/4	535718	MS4-LFR-1/4-D7-CUM-AS		535724
MS4	Fully automatic	G1/8	535704	MS4-LFR-1/8-D7-CUV-AS	535706	MS4-LFR-1/8-D7-EUV-AS
		G1/4	535720	MS4-LFR-1/4-D7-CUV-AS	535722	MS4-LFR-1/4-D7-EUV-AS
MS6	Manual rotary	G1/4	530342	MS6-LFR-1/4-D7-CUM-AS	529212	MS6-LFR-1/4-D7-EUM-AS
		G3/8	530346	MS6-LFR-3/8-D7-CUM-AS	529232	MS6-LFR-3/8-D7-EUM-AS
		G1/2	530338	MS6-LFR-1/2-D7-CUM-AS	529192	MS6-LFR-1/2-D7-EUM-AS
	Fully automatic	G1/4	530344	MS6-LFR-1/4-D7-CUV-AS	529214	MS6-LFR-1/4-D7-EUV-AS
		G3/8	530348	MS6-LFR-3/8-D7-CUV-AS	529234	MS6-LFR-3/8-D7-EUV-AS
		G1/2	530340	MS6-LFR-1/2-D7-CUV-AS	529194	MS6-LFR-1/2-D7-EUV-AS

Ordering data – Wearing parts kits

Size	Part No.	Type
MS4	673647	MS4-LFR
MS6	673648	MS6-LFR

 New
Variant AD7 ... AD10

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Filter regulators MS4/MS6-LFR, MS series

Ordering data – Modular products

M Mandatory data								
Module No.	Series	Size	Function	Connection size	Pressure regulation range	Grade of filtration	Bowl	Condensate drain
526489	MS	4	LFR	1/8, 1/4, 3/8, 1/2, AGA, AGB, AGC, AGD, AGE	D5 D6 D7 D8	E C	R U	M H V E1 ... E4
Order example								
526489	MS	4	- LFR - AGA - D6 - C - R - M					

Ordering table								
Grid dimension	[mm]	40	62	Conditions	Code		Enter code	
M Module No.		526489	526490					
Series		Standard			MS		MS	
Size		4	6		...			
Function		Filter regulator			-LFR			
Connection size		Thread G1/8	-		-1/8			
		Thread G1/4	Thread G1/4		-1/4			
		-	Thread G3/8		-3/8			
		-	Thread G1/2		-1/2			
		Connecting plate G1/8	-		-AGA			
		Connecting plate G1/4	Connecting plate G1/4		-AGB			
		Connecting plate G3/8	Connecting plate G3/8		-AGC			
		-	Connecting plate G1/2		-AGD			
		-	Connecting plate G3/4		-AGE			
Pressure regulation range		0.3 ... 4 bar			-D5			
		0.3 ... 7 bar			-D6			
		0.5 ... 12 bar			-D7			
		-	0.5 ... 16 bar		-D8			
Grade of filtration		40 µm			-E			
		5 µm			-C			
Bowl		Plastic bowl with plastic bowl guard			-R			
		Metal bowl			-U			
Condensate drain		Manual			-M			
		Semi-automatic (P1 max. 12 bar)		[1]	-H			
		Fully automatic (P1 max. 12 bar)		[1]	-V			
	External, fully automatic, electrical	-	24 V DC, M12	[2]	-E1			
		-	110 V AC, terminals	[2]	-E2			
		-	230 V AC, terminals	[2]	-E3			
		-	24 V DC, terminals	[2]	-E4			

[1] H, V

Not with pressure regulation range D8

[2] E1 ... E4

Only with metal bowl U

Transfer order code

MS - LFR - - - - -

Filter regulators MS4/MS6-LFR, MS series

Ordering data – Modular products

→ Options

Pressure gauge alternatives	Alternative pressure gauge scale	Secondary venting	Rotary knob	Security	Type of mounting	Alternative flow direction
VS, A8, A4, RG, AD1 ... AD4, AD7 ... AD10	PSI MPA	OS	LD	AS E11	WR WP WPM WB WBM	Z
- A8 -	-	- LD -	- AS -	- WPM -	- Z -	

Ordering table

Grid dimension [mm]	40	62	Conditions	Code	Enter code
<input type="checkbox"/> Pressure gauge alternatives	Cover plate			-VS	
	Adapter plate for EN pressure gauge 1/8, without pressure gauge	-		-A8	
	Adapter plate for EN pressure gauge 1/4, without pressure gauge			-A4	
	Integrated pressure gauge, red-green scale	[4]		-RG	
	Pressure sensor with display, plug M8, 1 switching output PNP, 3-pin	[5]		-AD1	
	Pressure sensor with display, plug M8, 1 switching output NPN, 3-pin	[5]		-AD2	
	Pressure sensor with display, plug M12, 1 switching output PNP, 4-pin, analogue output 4 ... 20 mA	[5]		-AD3	
	Pressure sensor with display, plug M12, 1 switching output NPN, 4-pin, analogue output 4 ... 20 mA	[5]		-AD4	
	Pressure sensor without display, plug M8, threshold value comparator, PNP, N/O contact	[5]		-AD7	
	Pressure sensor without display, plug M8, threshold value comparator, PNP, N/C contact	[5]		-AD8	
	Pressure sensor without display, plug M8, window comparator, PNP, N/O contact	[5]		-AD9	
	Pressure sensor without display, plug M8, window comparator, PNP, N/C contact	[5]		-AD10	
Alternative pressure gauge scale	psi	[6]		-PSI	
	MPa	[6]		-MPA	
Secondary venting	Without secondary venting			-OS	
Rotary knob	Long rotary knob	[7]		-LD	
Security	Lockable via accessories			-AS	
	With integrated lock			-E11	
Type of mounting	Mounting bracket with knurled nut for regulator head	[8]		-WR	
	Mounting bracket	[9]		-WP	
	Mounting bracket	[9]		-WPM	
	Mounting bracket			-WB	
	Mounting bracket	-		-WBM	
Alternative flow direction	Flow direction from right to left			-Z	

[4] RG Alternative pressure gauge scale PSI serves only as an auxiliary scale

[5] AD1 ... AD4, AD7 ... AD10

Measuring range max. 10 bar

Not with pressure regulation range D8

[6] PSI, MPA Not with pressure gauge alternatives VS, A8, A4, AD1 ... AD4, AD7 ... AD10

[7] LD Not with security E11

[8] WR Not with long rotary knob LD

[9] WP, WPM Only with connecting plate AGA, AGB, AGC, AGD or AGE

Transfer order code

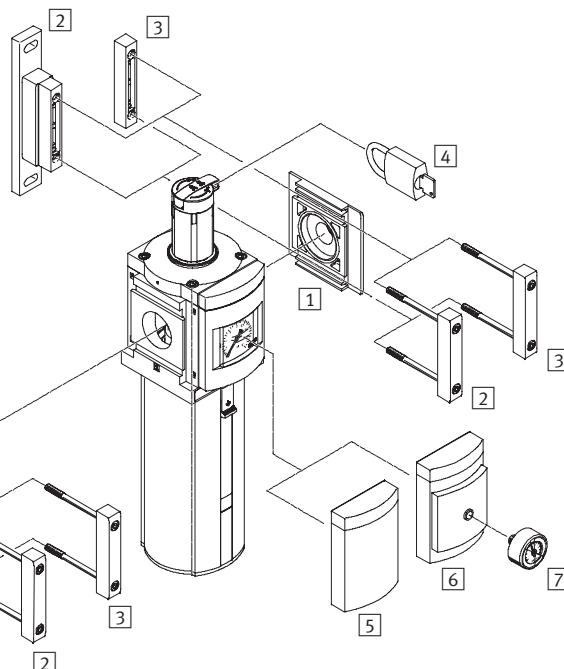
- - - - - - -

Filter regulators MS12-LFR, MS series

Peripherals overview

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Filter regulators MS12-LFR



- - Note

Additional accessories:

- Module connector for combination with size MS9 → Internet: armv

Mounting attachments and accessories

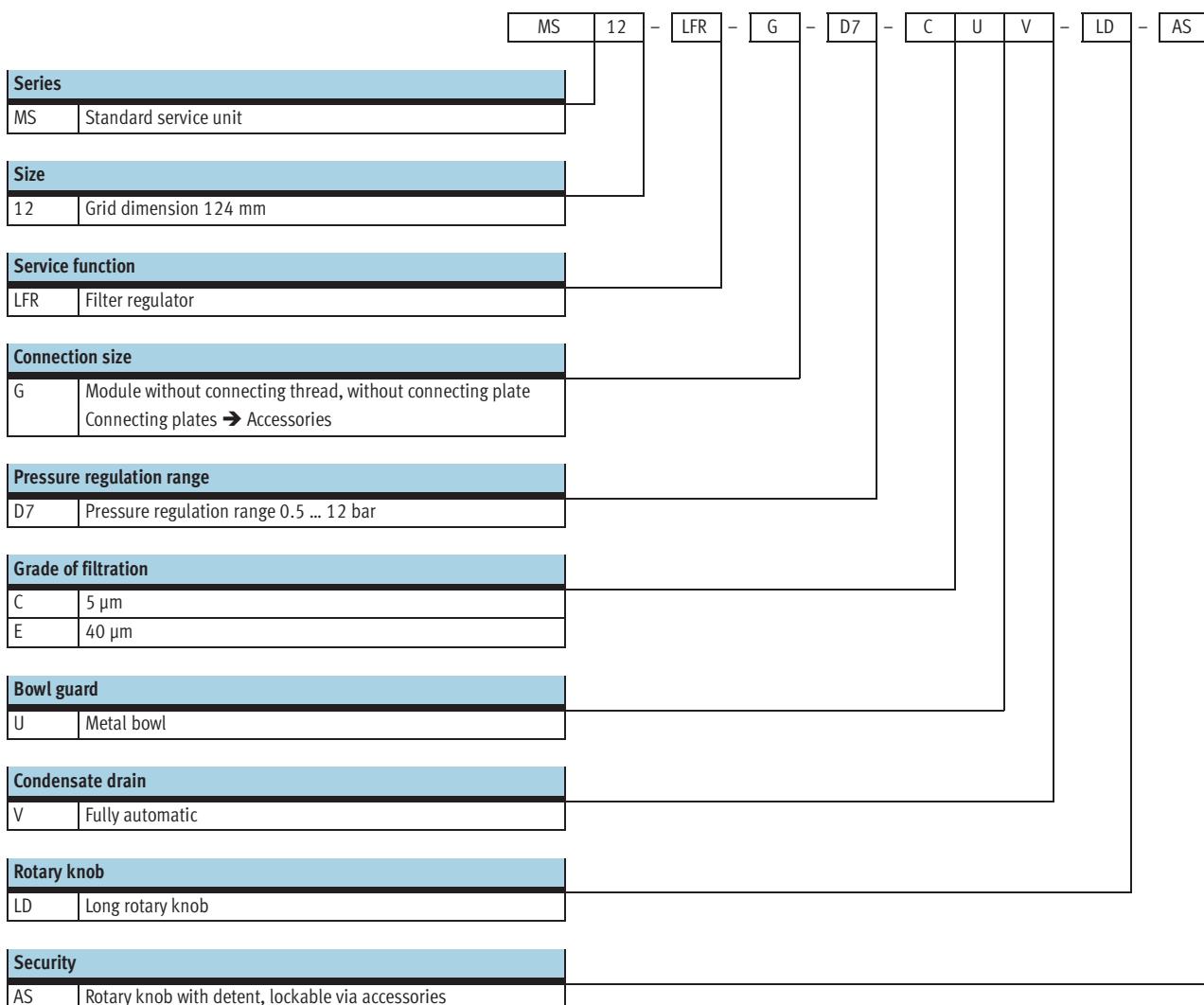
→ Page/Internet

[1]	Connecting plate MS12-AG...	ms12-ag
[2]	Mounting bracket MS12-WP	ms12-wp
[3]	Module connector MS12-MV	ms12-mv
[4]	Padlock LRVS-D	34
[5]	Cover plate VS	32
[6]	Adapter for EN pressure gauge 1/4 A4	32
[7]	Pressure gauge MA	34

Filter regulators MS12-LFR, MS series

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Type codes



Further variants can be ordered using the modular system → 32

- Connecting plates
- Pressure regulation range
- Condensate drain
- Pressure gauge alternatives
- Alternative pressure gauge scale
- Security
- Type of mounting
- Alternative flow direction

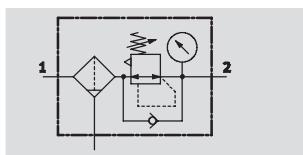
Filter regulators MS12-LFR, MS series

Technical data

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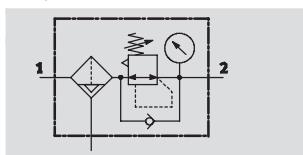
Function

Condensate drain
manual rotary
with pressure gauge



- - Flow rate
11,000 ... 17,000 l/min
- - Temperature range
-10 ... +60 °C
- - Input pressure
0.8 ... 20 bar
- - www.festo.com

Condensate drain
fully automatic
with pressure gauge



Wearing parts kits
→ 31

With this device, the filter and pressure regulator are combined into a single unit. The sintered filter with water separator removes contamination, pipe sinter, rust and condensate from the compressed air.



- Good control characteristics with low hysteresis and primary pressure compensation
- Good particle and condensate separation
- High flow rates
- Pilot actuated diaphragm regulator without intrinsic air consumption
- Three pressure regulation ranges:
0.3 ... 7 bar, 0.5 ... 12 bar and
0.5 ... 16 bar
- Pressure gauge connection for different fitting options
- Available with manual, fully automatic or fully automatic, electrically actuated condensate drain
- Regulator lock for protecting the values against adjustment
- Choice of filter cartridges: 5 µm or 40 µm
- New filter cartridges → 34

General technical data

Pneumatic connection 1, 2 ¹⁾	G1	G1½	G1½	G2
Design	Filter regulator with/without pressure gauge			
	Sintered filter with centrifugal separation			
	Pilot actuated diaphragm regulator			
Regulating function	Output pressure constant, with primary pressure compensation, with secondary venting			
Type of mounting	Via accessories			
	In-line installation			
Assembly position	Vertical ±5°			
Grade of filtration [µm]	5 (air purity class at the output 3.7.- to DIN ISO 8573-1) 40 (air purity class at the output 5.7.- to DIN ISO 8573-1)			
Bowl guard	Metal bowl			
Condensate drain	Manual rotary			
	Fully automatic			
	Fully automatic, electrical actuated			
Regulator lock	Rotary knob with detent			
	Rotary knob with detent, lockable via accessories			
	Rotary knob with integrated lock			
Pressure regulation range	D6 [bar] D7 [bar] D8 [bar]	0.3 ... 7 0.5 ... 12 0.5 ... 16		
Max. hysteresis	[bar]	0.4		
Pressure indicator		With pressure gauge		
Max. condensate volume	[cm³]	400		

1) Dependent on connecting plate selected, must be ordered separately as an accessory → Internet: ms12-ag
Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Filter regulators MS12-LFR, MS series

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Technical data

Standard nominal flow rate q_{nN}^1 [l/min]

Pneumatic connection	G1	G1½	G1½	G2
Grade of filtration	5 µm	11,000	11,500	12,000
	40 µm	12,000	12,500	13,000
				17,000

- 1) Dependent on connecting plate selected, must be ordered separately as an accessory → Internet: ms12-ag
measured at $p_1 = 10$ bar and $p_2 = 6$ bar, $\Delta p = 0.5$ bar

Operating and environmental conditions

Condensate drain	Manual rotary M	Fully automatic V	Fully automatic, electrical actuated E1 ... E4
Input pressure [bar]	0.8 ... 20	2 ... 12	0.8 ... 16
Operating medium	Compressed air, air quality class 5.7.- to DIN ISO 8573-1		
Ambient temperature [°C]	-10 ... +60	+5 ... +60	+1 ... +60
Temperature of medium [°C]	-10 ... +60	+5 ... +60	+1 ... +60
Storage temperature [°C]	-10 ... +60	-10 ... +60	+1 ... +60
Corrosion resistance	CRC ¹⁾	2	

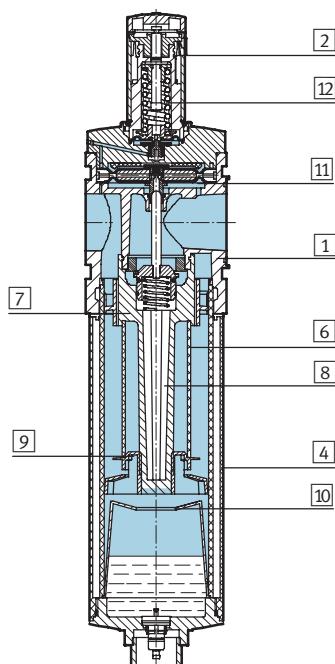
- 1) Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Weights [g]

Rotary knob	Without integrated lock E11	With integrated lock E11
Filter regulator with metal bowl U	7,000	7,300
Filter regulator with metal bowl U and fully automatic, electrically actuated condensate drain E1 ... E4	7,700	8,000

Materials

Sectional view



Filter regulator

[1] Body	Die-cast aluminium
[2] Rotary knob	Polyamide
Rotary knob with integrated lock E11	Aluminium
[4] Metal bowl	Wrought aluminium alloy
[6] Filter element	Sintered bronze
[7] Spin disc	Polyacetate
[8] Filter holder	Polyacetate
[9] Separating plate	Polyacetate
[10] Stabilising disc	Polyacetate
[11] Diaphragm	Nitrile rubber
[12] Spring	Steel
– Seals	Nitrile rubber

Filter regulators MS12-LFR, MS series

Technical data

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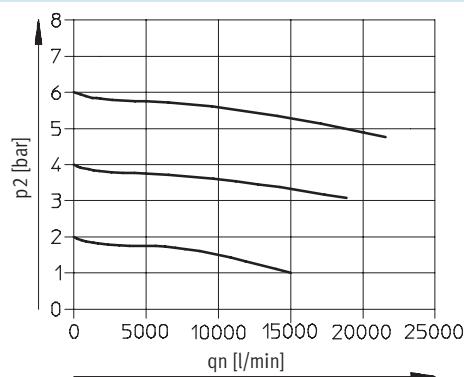
Standard flow rate q_n as a function of output pressure p_2

Grade of filtration 40 µm

With connecting plate MS12-AGF

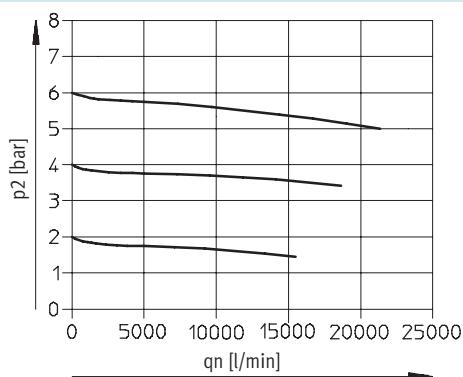
Pneumatic connection G1

Primary pressure $p_1 = 10$ bar



With connecting plate MS12-AGG

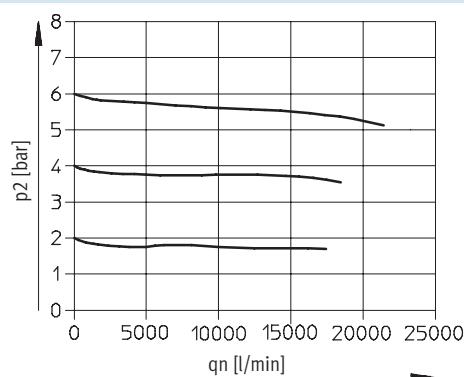
Pneumatic connection G1½



Primary pressure $p_1 = 10$ bar

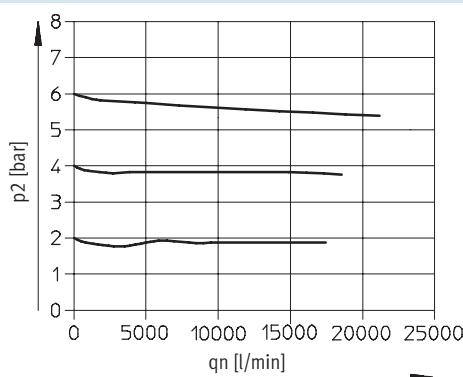
With connecting plate MS12-AGH

Pneumatic connection G1½



With connecting plate MS12-AGI

Pneumatic connection G2



Filter regulators MS12-LFR, MS series

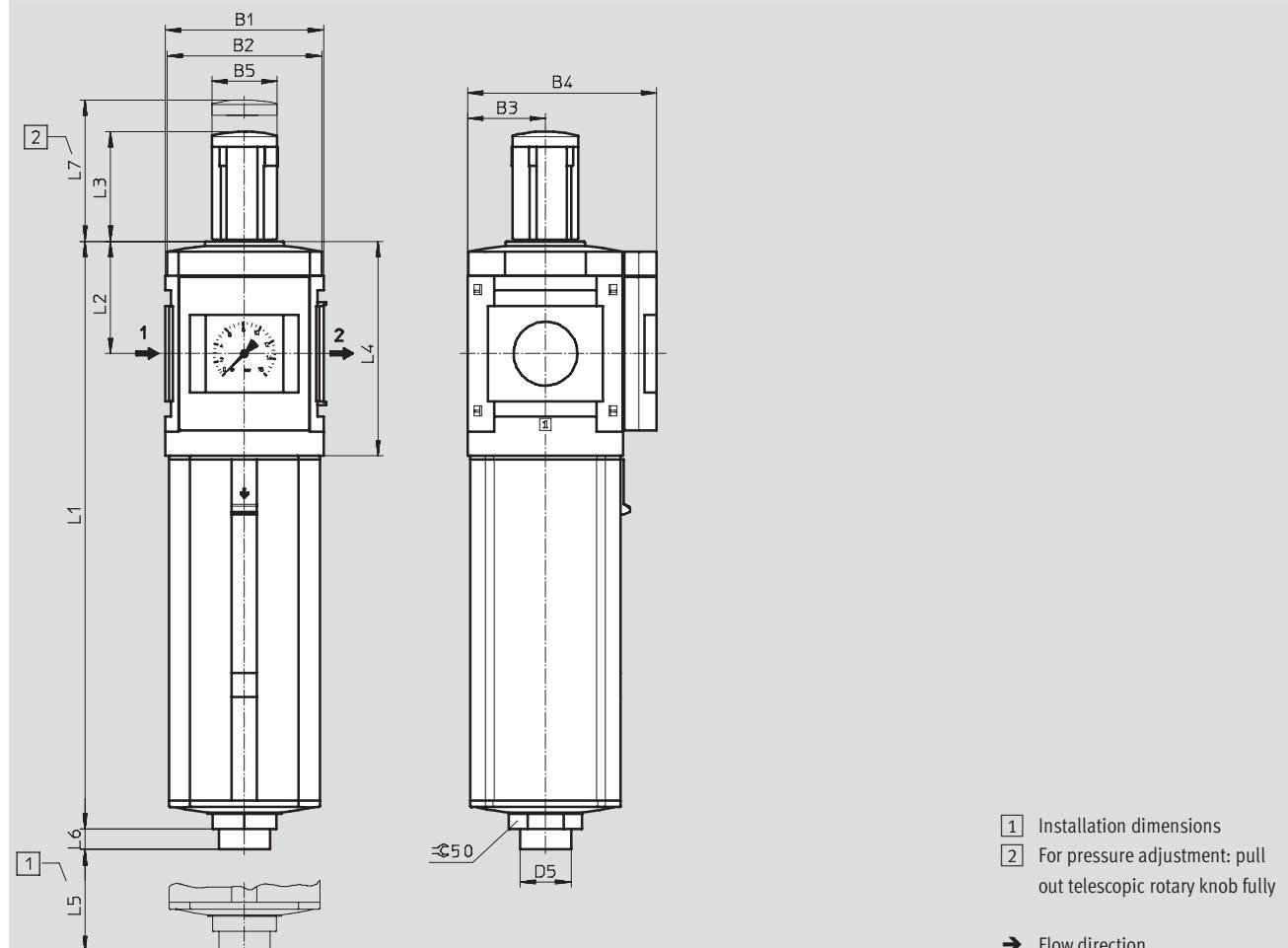
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Technical data

Dimensions

Integrated pressure gauge, display unit [bar], long rotary knob with detent

Download CAD data ➔ www.festo.com



Type	B1	B2	B3	B4	B5	D5 Ø	L1	L2	L3	L4	L5	L6	L7
MS12-LFR-...-LD	124	122	61	148	51	40	460	88	86	168	250	16	139

Filter regulators MS12-LFR, MS series

Technical data

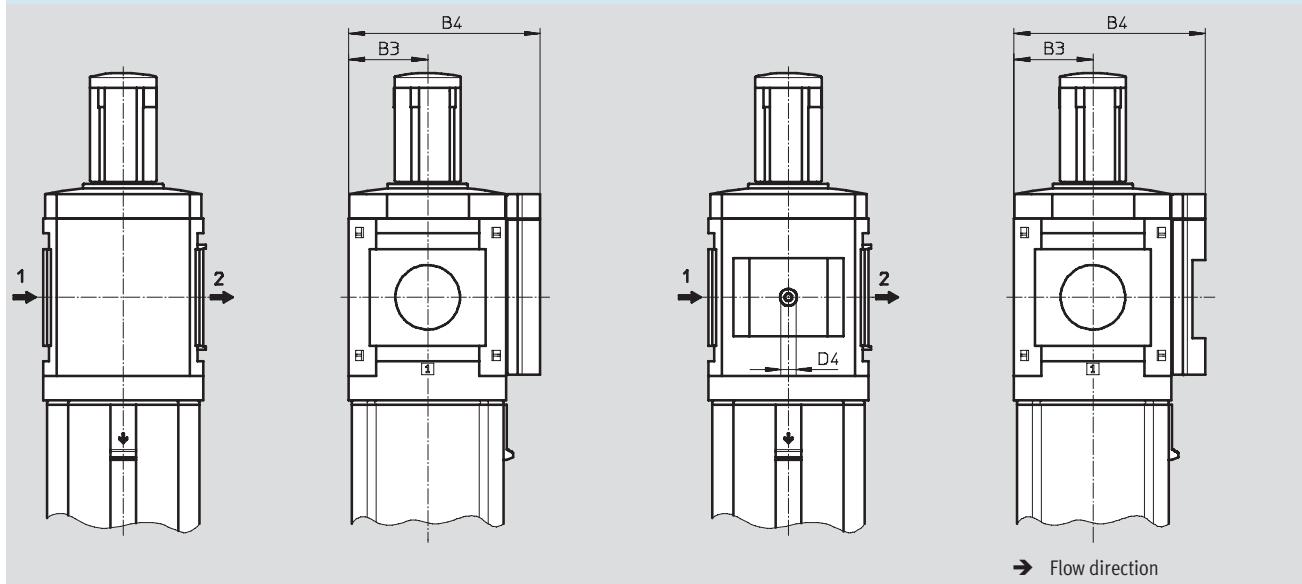
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Dimensions – Pressure gauge alternatives

Cover plate VS

Download CAD data → www.festo.com

Adapter A4 for EN pressure gauge 1/4, without pressure gauge



Type	B3	B4	D4
MS12-LFR...-VS	61	148	–
MS12-LFR...-A4	61	148	G1/4

• Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

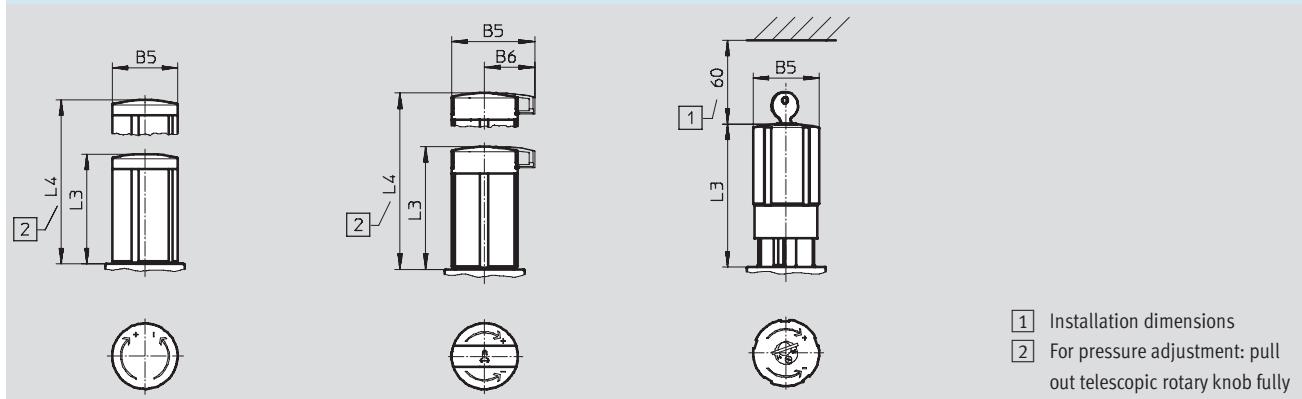
Dimensions – Rotary knob

Long rotary knob with detent LD

Long rotary knob with detent,
lockable via accessories LD-AS

Download CAD data → www.festo.com

Rotary knob with integrated lock
E11



Type	B5	B6	L3	L4
MS12-LFR...-LD	51	–	86	139
MS12-LFR...-LD-AS	64.4	39	95.5	148.5
MS12-LFR...-E11	51.8	–	112	–

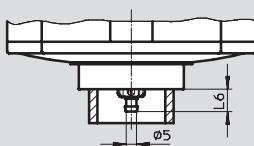
Filter regulators MS12-LFR, MS series

FESTO

Technical data

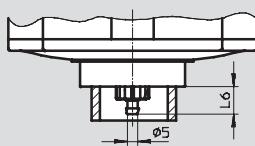
Dimensions – Condensate drain

Manual rotary M



Barbed fitting for plastic tubing
PCN-4

Fully automatic V



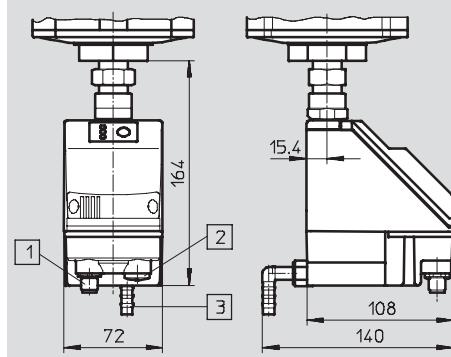
Download CAD data → www.festo.com

Type	L6
MS12-LFR-...-M	11

Type	L6
MS12-LFR-...-V	13

Fully automatic, electrically actuated E1 ... E4

Technical data → Internet: pwea



- [1] Variant E1
PWEA-AP-... with M12x1 plug,
5-pin for SIM-M12-5GD-...
- [2] Variant E2/E3/E4
PWEA-AC-... with cable conduit
fitting Pg9
- [3] Connection 360° rotatable for
plastic tubing PUN-H-12x2-...

Ordering data

Pressure regulation range 0.5 ... 12 bar, metal bowl, integrated pressure gauge, display unit [bar], long rotary knob with detent, lockable via accessories

Size	Condensate drain	Connection	Grade of filtration 5 µm		Grade of filtration 40 µm	
			Part No.	Type	Part No.	Type
MS12	fully automatic	G1 ... G2 ¹⁾	537150	MS12-LFR-G-D7-CUV-LD-AS	537149	MS12-LFR-G-D7-EUV-LD-AS

1) Connecting plate must be ordered separately as an accessory → Internet: ms12-ag

- Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Ordering data – Wearing parts kits

Size	Part No.	Type
MS12	673586	MS12-LR/LFR

Filter regulators MS12-LFR, MS series

Ordering data – Modular products

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M Mandatory data							
Module No.	Series	Size	Function	Connection sizes	Pressure regulation range	Grade of filtration	Bowl
535022	MS	12	LFR	AGF AGG AGH AGI G	D6 D7 D8	E C	U
Order example	535022	MS	12	- LFR - AGF - D6 - C - U			

Ordering table		Conditions	Code	Enter code
Grid dimension	[mm]	124		
M Module No.	535022			
Series	Standard		MS	MS
Size	12		12	12
Function	Filter regulator		-LFR	-LFR
Connection sizes	Connecting plate G1 Connecting plate G1 1/4 Connecting plate G1 1/2 Connecting plate G2 Module without connecting thread, without connecting plate		-AGF -AGG -AGH -AGI -G	
Pressure regulation range	0.3 ... 7 bar 0.5 ... 12 bar 0.5 ... 16 bar		-D6 -D7 -D8	
Grade of filtration	40 µm 5 µm		-E -C	
↓ Bowl	Metal bowl		-U	-U

Transfer order code

535022 MS 12 - LFR - - - - U

Filter regulators MS12-LFR, MS series

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Ordering data – Modular products

<input type="checkbox"/> M	<input type="checkbox"/> Options	Condensate drain	Pressure gauge alternatives	Alternative pressure gauge scale	Rotary knob	Security	Type of mounting	Alternative flow direction
M								
V			VS	PSI				
E1			A4	MPA				
E2					LD			
E3						AS	WP	
E4						E11		Z
-	E1	-			LD	AS	WP	Z

Ordering table		Grid dimension [mm]	124	Conditions	Code	Enter code
<input type="checkbox"/> M	Condensate drain	Manual			-M	
		Fully automatic (P1 max. 12 bar)		[1]	-V	
		External fully automatic condensate drain, electrical, 24 V DC, M12			-E1	
		External fully automatic condensate drain, electrical, 110 V AC, terminal strip			-E2	
		External fully automatic condensate drain, electrical, 230 V AC, terminal strip			-E3	
		External fully automatic condensate drain, electrical, 24 V DC, terminal strip			-E4	
<input type="checkbox"/> O	Pressure gauge alternatives	Cover plate			-VS	
		Adapter plate for EN pressure gauge 1/4, without pressure gauge			-A4	
<input type="checkbox"/> O	Alternative pressure gauge scale	psi		[2]	-PSI	
		MPa		[2]	-MPA	
<input type="checkbox"/> O	Rotary knob	Long rotary knob		[3][4]	-LD	
	Security	Lockable via accessories			-AS	
		With integrated lock		[3]	-E11	
<input type="checkbox"/> O	Type of mounting	Mounting bracket		[5]	-WP	
		Flow direction from right to left			-Z	

- [1] **V** Not with pressure regulation range D8
- [2] **PSI, MPA** Not with pressure gauge alternatives VS, A4
- [3] **LD, E11** Either rotary knob LD or security E11 must be selected
- [4] **LD** Not with security E11
- [5] **WP** Only with connecting plate AGF, AGG, AGH or AGI

Transfer order code

- - - - - - -

Filter regulators MS-LFR, MS series

Accessories

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Filter cartridges



Ordering data			
Size	Grade of filtration [µm]	Part No.	Type
MS4	5	534501	MS4-LFP-C
	40	534502	MS4-LFP-E
MS6	5	534499	MS6-LFP-C
	40	534500	MS6-LFP-E
MS12	5	537143	MS12-LFP-C
	40	537144	MS12-LFP-E

Ordering data – Connecting cable NEBU-M8				Technical data → Internet: nebu	
	Electrical connection	Number of wires	Cable length [m]	Part No.	Type
	M8x1, straight socket	3	2.5	541333	NEBU-M8G3-K-2.5-LE3
			5	541334	NEBU-M8G3-K-5-LE3
	M8x1, angled socket	3	2.5	541338	NEBU-M8W3-K-2.5-LE3
			5	541341	NEBU-M8W3-K-5-LE3

Ordering data – Connecting cable NEBU-M12				Technical data → Internet: nebu	
	Electrical connection	Number of wires	Cable length [m]	Part No.	Type
	M12x1, straight socket	4	2.5	550326	NEBU-M12G5-K-2.5-LE4
			5	541328	NEBU-M12G5-K-5-LE4
	M12x1, angled socket	4	2.5	550325	NEBU-M12W5-K-2.5-LE4
			5	541329	NEBU-M12W5-K-5-LE4

Ordering data – Pressure gauge MA				Technical data → Internet: ma	
Nominal size	Pneumatic connection	Indicating range [bar]	[psi]	Part No.	Type
				Pressure gauge MA, DIN EN 837-1	
40	G1/4	0 ... 16	0 ... 232	183901	MA-40-16-G1/4-EN
				Pressure gauge MA, DIN EN 837-1, with red-green range	
40	R1/8	0 ... 16	-	525726	MA-40-16-R1/8-E-RG
50	R1/4	0 ... 16	-	525729	MA-50-16-R1/4-E-RG

Ordering data – Padlock LRV5-D			
	Weight [g]		
	120		193786 LRV5-D