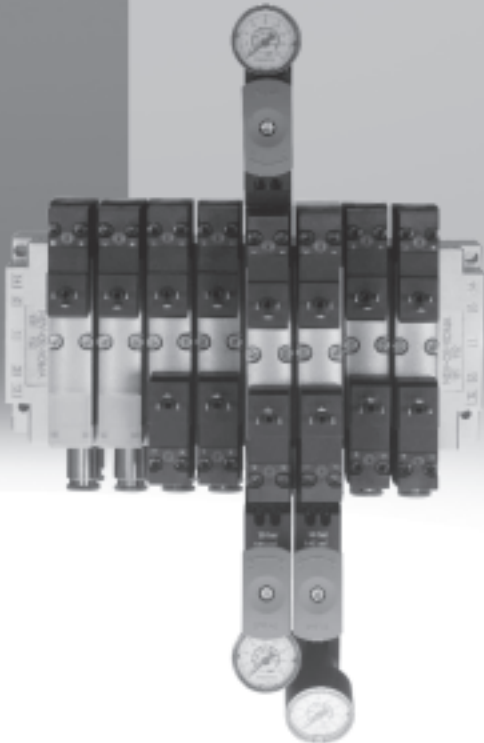


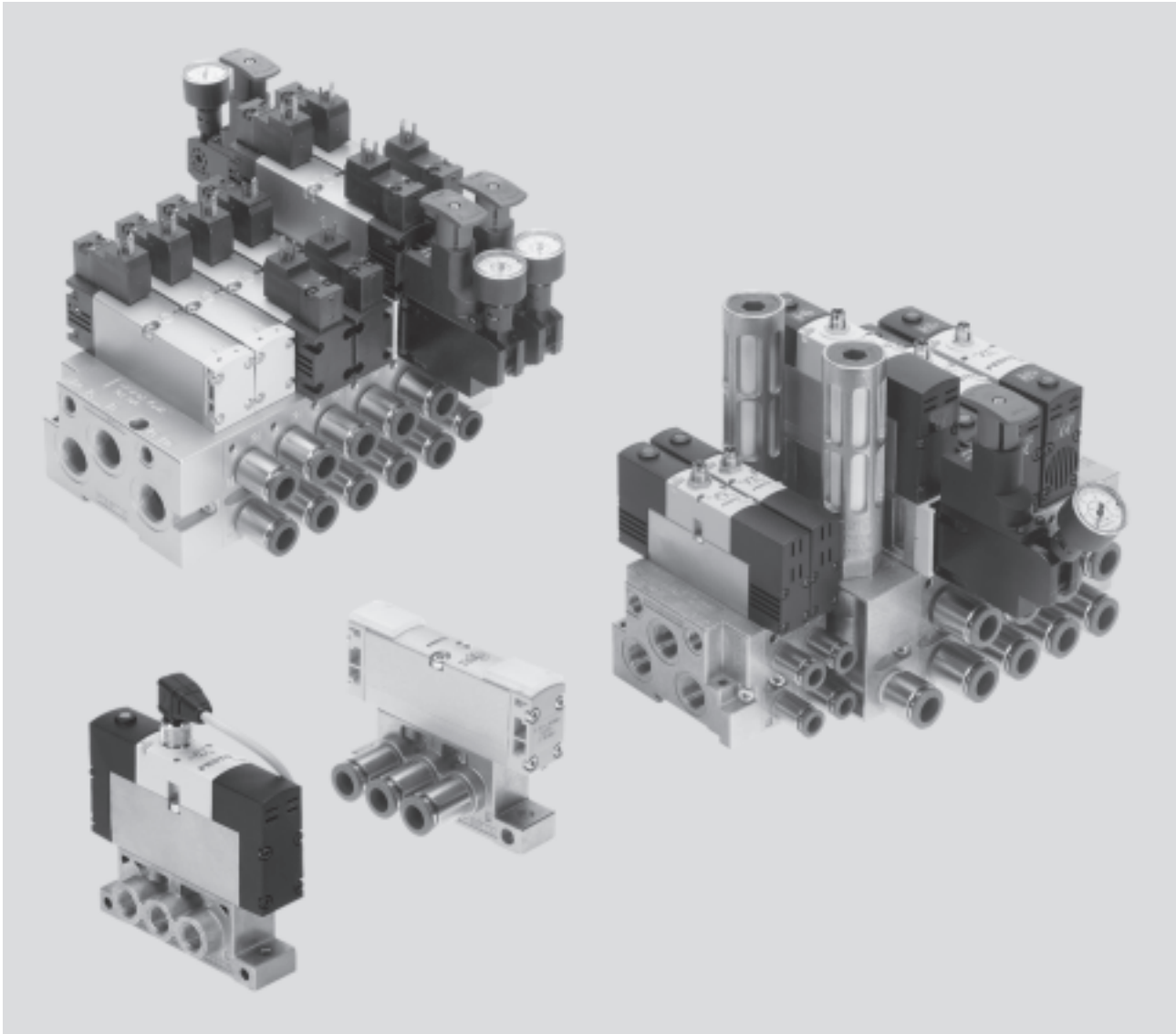
Solenoid/pneumatic valves, ISO 15407-1



## Solenoid valves VSVA, ISO 15407-1

Key features

**FESTO**



### Innovative

- High-performance valves in sturdy metal housing
- Individual electrical connection via square plug sockets or centrally for each valve via round plug sockets
- Valve replacement under pressure possible using vertical shut-off plate
- Reverse operation
- Vacuum operation

### Flexible

- Modular system offering a range of configuration options
- Conversions and extensions are possible at any time
- Integration of innovative function modules possible
  - Pressure regulator plate
  - Flow control plate
  - Vertical shut-off plate
  - Vertical supply plate
- Vertical supply plates permit a flexible air supply and variable pressure zones
- Wide range of valve functions
- Extensive operating voltage range from 12 V DC to 230 V AC

### Reliable

- Sturdy and durable metal components
  - Valves
  - Horizontal stacking plates
  - Vertical stacking plates
- Fast troubleshooting thanks to LED in the plug socket or illuminating seal
- LED integrated in the valve with the round plug variant
- Reliability of service thanks to valves that can be replaced easily and quickly
- Manual override
- Durable thanks to the use of tried-and-tested piston spool valves

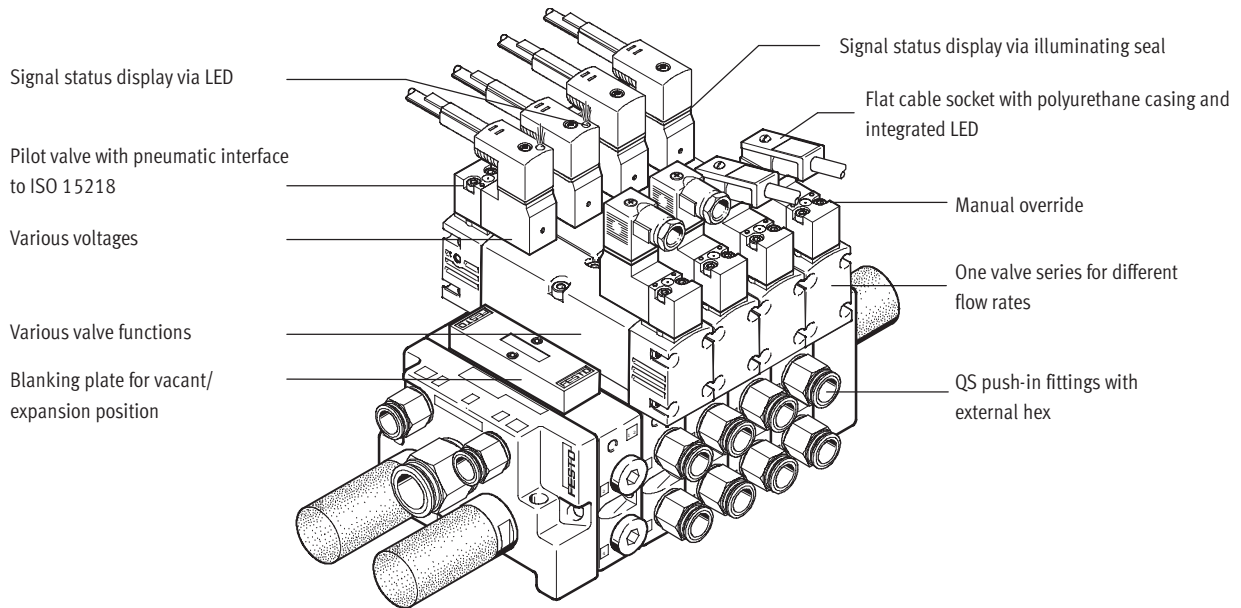
### Easy to assemble

- Secure wall mounting or H-rail mounting
- Combi manifolds of width 18 mm and 26 mm
- Plug-in pressure gauges on the pressure regulator

# Solenoid valves VSVA, ISO 15407-1

Key features

## Individual valve manifold



## Equipment options

### 5/2-way valve

- Single solenoid, pneumatic or spring return
- Bistable, double solenoid valve
- Bistable, double solenoid valve with dominance at 14

### 2x 3/2-way valve, single solenoid

- Normally open
- Normally open, reversible (on request)
- Normally closed
- Normally closed, reversible (on request)

- 1x normally open, 1x normally closed
- 1x normally open, 1x normally closed, reversible (on request)

### 5/3-way valve, double solenoid

- Mid-position valve
  - Normally open
  - Normally closed
  - Normally exhausted

## Special features

### Operation with external pilot air

- For vacuum applications
- For working pressures lower than 3 bar
- For pressure fluctuations in the power section. Power section and pneumatic control section are decoupled
- For strongly lubricated air in the power section
- For manifolds if the pressure zones are created via ducts 3 and 5 (not possible with 2x 3/2)
- For manifolds or pressure zones that are equipped with reversible 2x 3/2-way valves

### Operation with internal pilot air

- For small pressure fluctuations in the power section
- For using pressure regulator plates in a vertical stacking construction, also in reverse operation
- As a low-cost solution

### Reverse operation with pressure supply via ducts 3 and 5

- Pressure zone separation via ducts 3 and 5
  - Example: Duct 3 vacuum, duct 5 ejector pulse
  - Example: Duct 3 high pressure for advancing the piston rod of a double-acting cylinder. Duct 5 low pressure for retracting the piston rod with low energy consumption
- 2x 3/2-way valves used as 5/4-way valve with controllable overlapping with the reversible variant

### Reverse operation with a pressure regulator plate, compressed air supply via duct 1

- Reversible pressure regulator combined with a reversible 2x 3/2-way valve regulates outputs 2 and 4
  - AB regulator for outputs 2 and 4
  - A regulator for output A
  - B regulator for output 2
- Reversible pressure regulators are in the control position immediately after the power supply is switched on
  - Adjustment possible at all times
  - Dynamic response characteristics
  - Reduced regulator load because the supply pressure is maintained when the valve is switched
  - Venting not via the regulator

# Solenoid valves VSVA, ISO 15407-1

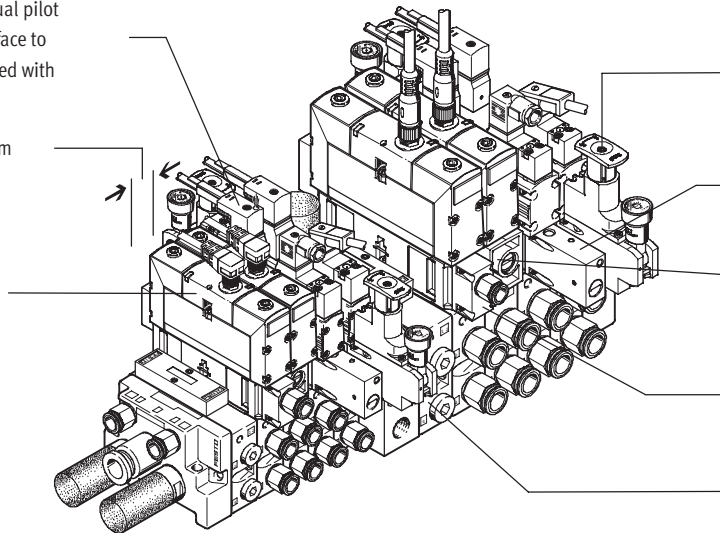
Key features

## Valve manifold with combination of sizes and vertical stacking

Solenoid valve with individual pilot valves and pneumatic interface to ISO 15218. Can be connected with square plug sockets

Widths of 18 mm and 26 mm can be combined

Solenoid valve with central round plug



Pressure regulator for adjusting the force of the actuated drive

Pressure shut-off plate for solenoid valve replacement during operation

Flow control plate in the valve manifold for adjusting the speed of the drive

Supply plate for compressed air supply of a control chain as a separate pressure zone

Intermediate plate as interface between width 18 mm and width 26 mm

## Vertical stacking function

### Pressure regulator

- Single variant to regulate the pressure at output 4(A) or 2(B) or at input 1(P)
- Dual variant to regulate the pressure at output 4(A) and 2(B) individually
- Reverse variant for the outputs so that the regulator is in the control position
- With pressure gauge connection

### Flow control plate

- Designed with two flow control valves, on which the exhaust air flow rate at exhausts 5 or 3 can be adjusted. The movement of the drive can thus be initiated and the desired speed set on the manifold using the manual override

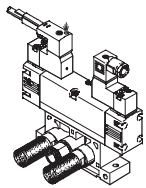
### Vertical shut-off plate

- Equipped with a switch via which the compressed air supply can be shut off. A directional control valve or subsequent vertical stacking plate can thus be replaced without switching off the overall air supply
- If the control chain has a redundant connection, the cycle can continue in the case of a cyclical control system

### Vertical supply plate

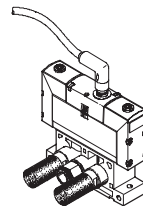
- As additional air supply for one valve
- To supply a third pressure zone

## Individual connection with square plug, type C



The directional control valve has a pilot control to ISO 15218 and a plug pattern to DIN EN 175301-803, type C.

## Individual connection with central round plug

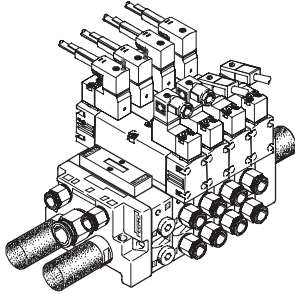


The electrical connection is established using a standardised M12 or M8 socket 24 V DC (EN 61076-2-101).

# Solenoid valves VSVA, ISO 15407-1

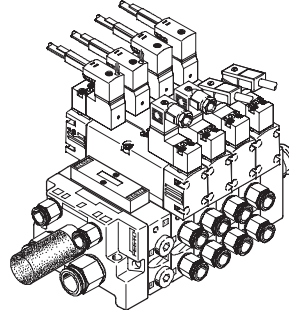
Key features

## Individual valve manifold, directional control valves with square plug, type C



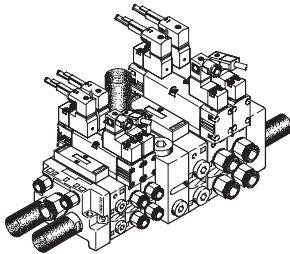
- Variant
- Width 26 mm
  - Vacant position
  - Compressed air supply via duct 1
  - External pilot air supply
  - QS push-in fittings
  - Venting via silencer for ducts 3 and 5

## Individual valve manifold, pressure zones via ducts 3 and 5



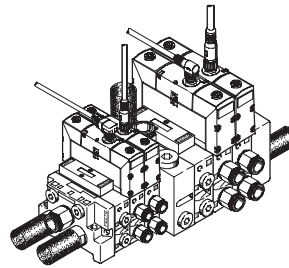
- Variant
- Width 26 mm
  - Vacant position
  - Compressed air supply via ducts 3 and 5
  - External pilot air supply
  - QS push-in fittings
  - Venting via silencer

## Valve manifold equipped with width 18 mm and 26 mm, directional control valves with square plug, type C



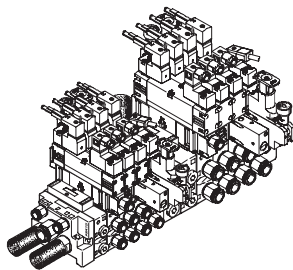
- Variant
- Width 18 mm and 26 mm combined via intermediate plate
  - Vacant positions
  - Compressed air supply via duct 1
  - External pilot air supply
  - QS push-in fittings
  - Venting via silencer for ducts 3 and 5 on the end plates and for duct 3 also on the intermediate plate

## Valve manifold equipped with width 18 mm and 26 mm, directional control valves with central round plug



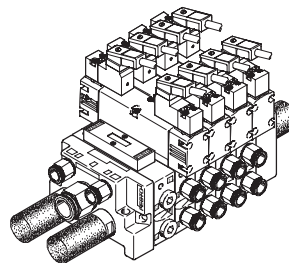
- Variant
- Width 18 mm and 26 mm combined via intermediate plate
  - Vacant positions
  - Compressed air supply via duct 1
  - Internal pilot air supply
  - QS push-in fittings
  - Venting via silencer for ducts 3 and 5 on the end plates and for duct 3 also on the intermediate plate

## Maximum valve manifold expansion with all vertical stacking components



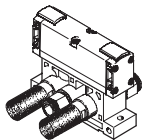
- Variant
- Width 18 mm and 26 mm combined via intermediate plate
  - Directional control valves with square plug
  - Pressure regulators
  - Flow control plates
  - Shut-off plates
  - Supply plates with vacant position

## Individual valve manifold with cable routing in one direction



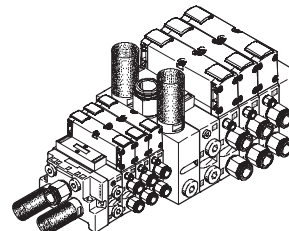
- Variant
- Width 26 mm
  - Solenoid coils 220 V DC
  - Plug socket with cable KMEB-2
    - With plug socket with cable KMEB-1 the outgoing direction of the cable cannot be chosen with AC coils

## Pneumatically actuated directional control valve on individual sub-base



Directional control valves on an individual sub-base can be used for drives that are further away from a valve manifold or when there is only one drive available.

## Valve manifold equipped with width 18 mm and 26 mm with pneumatically actuated directional control valves

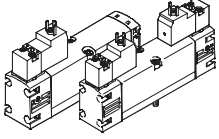


- Variant
- Width 18 mm and 26 mm combined via intermediate plate
  - Vacant positions
  - Compressed air supply via duct 1
  - QS push-in fittings
  - Venting via silencer for ducts 3 and 5 on the end plates and for ducts 3 and 5 also on the intermediate plate

# Solenoid valves VSVA, ISO 15407-1

Key features

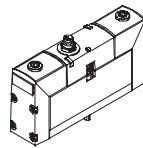
## Solenoid valves with square plug, type C



Designs

- Width 18 and 26 mm
- 2x 3/2-way, 5/2-way and 5/3-way valves
- 2x 3/2-way valves for reverse operation
- Internal or external pilot air supply available
- 12, 24 V DC, 24, 110 or 220 V AC

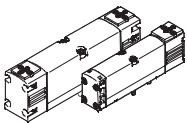
## Solenoid valves with central round plug



Variants

- Width 18 and 26 mm
- 2x 3/2-way, 5/2-way and 5/3-way valves
- Internal or external pilot air supply available
- 24 V DC

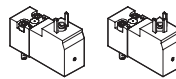
## Basic valves with interface to ISO 15218



Variants

- Width 18 and 26 mm
- 2x 3/2-way, 5/2-way and 5/3-way valves
- Internal or external pilot air supply available

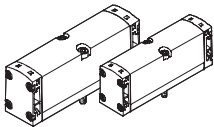
## Pilot valve with interface to ISO 15218



Variants

- For 12, 24 V DC and 24 V AC without protective earth conductor
- For 110 and 220 V AC with protective earth conductor
- 3/2-way valve
- Manual override, non-detenting

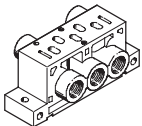
## Pneumatically actuated directional control valves



Variants

- Width 18 and 26 mm
- 2x 3/2-way, 5/2-way and 5/3-way valves
- Signal inputs 12 and 14 via the sub-base

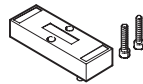
## Individual sub-base



Variants

- Width 18 and 26 mm
- Ports 12 and 14 for external pilot air supply for solenoid valves and
- Ports signal inputs 12 and 14 for pneumatically actuated valves are the same

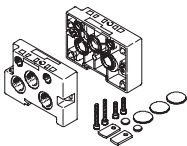
## Blanking plate for vacant positions



Variants

- Width 18 and 26 mm

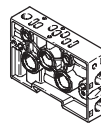
## End plate kit



Variants

- Width 18 mm and 26 mm
- Ports 12 and 14 for external pilot air supply for solenoid valves
- For pneumatically actuated valves the signal inputs are only on the manifold sub-base suitable for this purpose

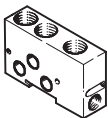
## Manifold sub-base/series sub-base



Variants

- Width 18 mm and 26 mm
- For solenoid valves
- For pneumatically actuated valves with additional ports for the signal inputs

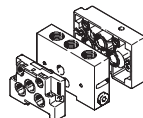
## Intermediate plate



Variant

- Adapter between width 18 mm and 26 mm
- With additional air supply port and exhaust ports

## Intermediate plate kit



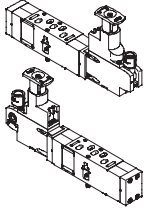
Variant

- Intermediate plate as adapter between width 18 mm and 26 mm
- One 18 mm and one 26 mm end plate

# Solenoid valves VSVA, ISO 15407-1

Key features

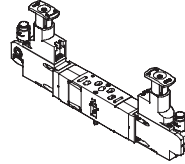
## Pressure regulator plate with one pressure regulator



### Variants

- Width 18 mm and 26 mm
- For pressure regulation on the supply input 1(P). Set pressure is the same for output 2 and 4
- For pressure regulation on the working port 4 (A)
  - The pressure regulators for reverse operation are supplied via port 1 of the sub-base and supply port 5 on the directional control valve
  - The directional control valve vents via port 1 to port 3 and 5 of the sub-base.
- For pressure regulation on the working port 2 (B)
  - In reverse operation input 3 is supplied here

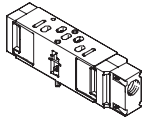
## Pressure regulator plate with two pressure regulators



### Variants

- Width 18 mm and 26 mm
- For pressure regulation on the working ports 4 (A) and 2 (B)
  - The pressure regulators for reverse operation are supplied via port 1 of the sub-base and supply inputs 5 and 3 on the directional control valve
  - The directional control valve vents via port 1 to port 3 and 5 of the sub-base.

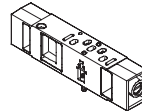
## Vertical supply plate



### Variants

- Width 18 mm and 26 mm
- As intermediate supply
  - For one valve
  - To supply a third pressure zone
- Can be equipped with a directional control valve

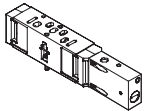
## Flow control plate



### Variants

- Width 18 mm and 26 mm
- Exhaust air restriction in ducts 3 and 5
  - For pressure zones that are formed via ducts 3 and 5 the flow control plates function as supply air restrictors

## Vertical shut-off plate



### Variants

- Width 18 mm and 26 mm
- A switch activated with a slotted head screwdriver shuts off duct 1.
  - The overlying flow control plates, pressure regulator plates or directional control valves can be replaced
  - Other components of the control chain such as drives, for example, can be replaced following venting via the directional control valve

## Pressure gauge



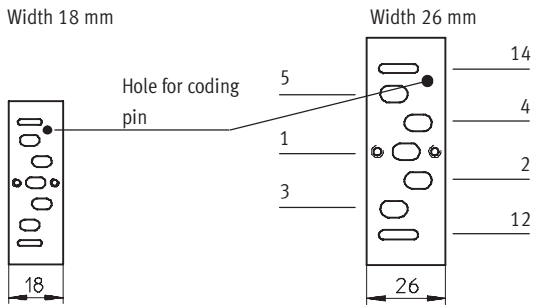
### Variant

- Can be connected to the pressure regulator plates

# Solenoid valves VSVA, ISO 15407-1

Key features

## Port pattern on sub-base to ISO 15407-1



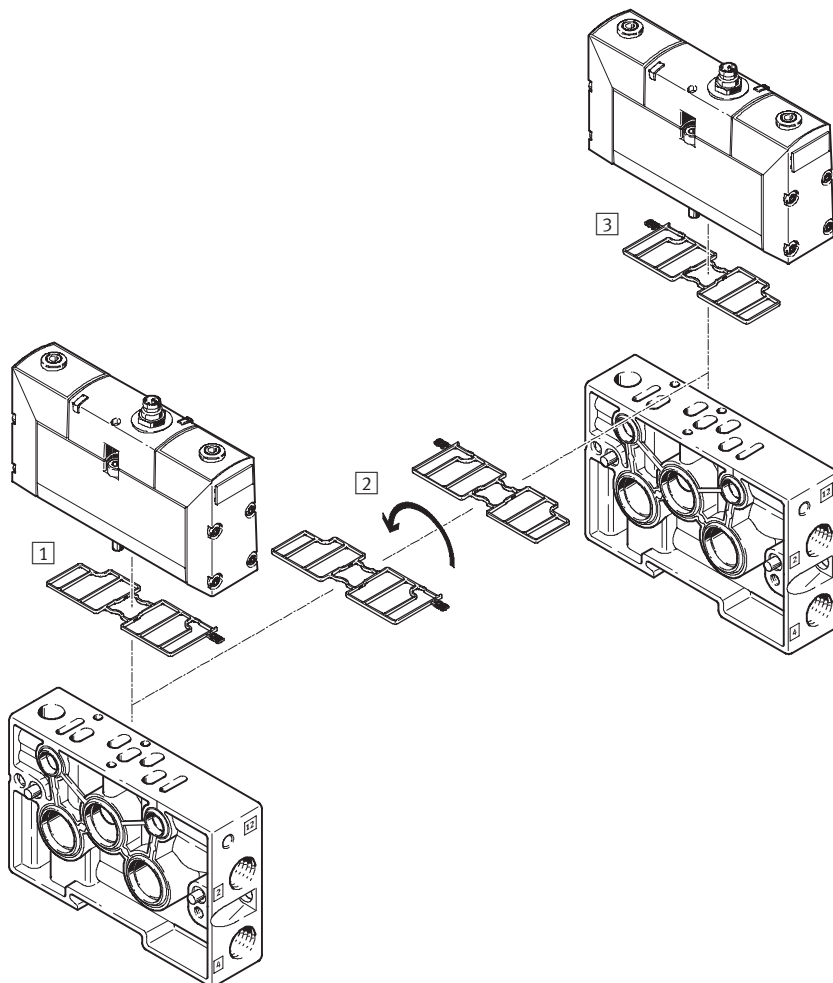
## VSVA

### Conversion of pilot air venting

VSVA valve manifolds are supplied with unducted ventilation of the pilot air. By turning the seal between the

valve and manifold block, ventilation (pilot air) can be diverted into the

pilot duct 12 and it can thus be contained and silenced (see Figure).



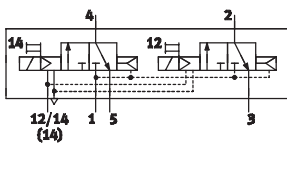
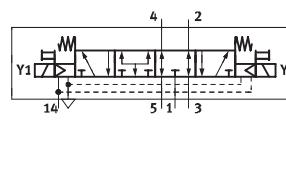
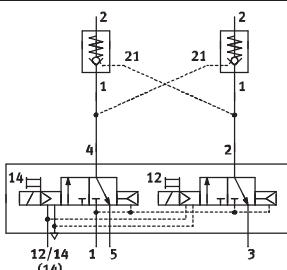
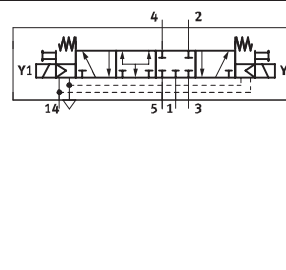
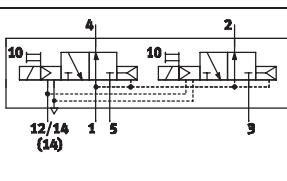
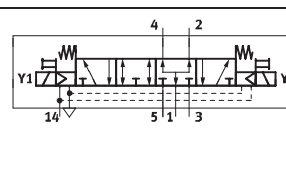
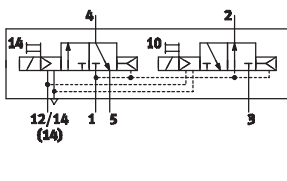
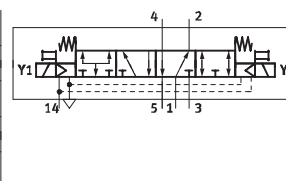
- 1** Ducted pilot air venting
- 2** Turning of seal by 180°
- 3** Unducted pilot air venting (as supplied)



# Solenoid valves VSVA, ISO 15407-1

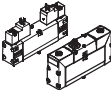
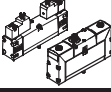
Key features

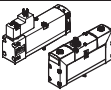
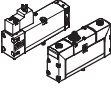
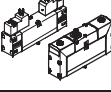
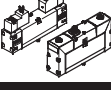
**FESTO**

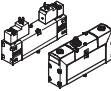
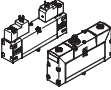
Application of 2x 3/2-way valve as 5/4-way valve																			
Code	Circuit symbol	Value table	Equivalent circuit symbol	Function															
K		<table border="1"> <thead> <tr> <th>Y1</th> <th>Y2</th> <th>A</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td></td> </tr> <tr> <td>0</td> <td>1</td> <td></td> </tr> <tr> <td>1</td> <td>0</td> <td></td> </tr> <tr> <td>1</td> <td>1</td> <td></td> </tr> </tbody> </table>	Y1	Y2	A	0	0		0	1		1	0		1	1			<ul style="list-style-type: none"> <li>• Normally exhausted</li> <li>• A double-acting drive connected to outputs 2 and 4 is unpressurised when the valve is in the normal position and can be moved by an external force</li> <li>• If there is a signal present at Y1(14) and Y2(12), there is pressure at outputs 2 and 4</li> </ul>
Y1	Y2	A																	
0	0																		
0	1																		
1	0																		
1	1																		
		<table border="1"> <thead> <tr> <th>Y1</th> <th>Y2</th> <th>A</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td></td> </tr> <tr> <td>0</td> <td>1</td> <td></td> </tr> <tr> <td>1</td> <td>0</td> <td></td> </tr> <tr> <td>1</td> <td>1</td> <td></td> </tr> </tbody> </table>	Y1	Y2	A	0	0		0	1		1	0		1	1			<ul style="list-style-type: none"> <li>• Normally closed (by combining directional control valve code K and two piloted non-return valves)</li> <li>• The piloted non-return valves connected to outputs 2 and 4 are unpressurised when the valve is in the normal position and the pressures in the drive close the non-return valves leak-tight</li> <li>• The drive stops when the forces are in equilibrium</li> <li>• Leakages can only occur via the drive seals</li> <li>• If there is a signal present at Y1(14) and Y2(12), the same pressure is present at outputs 2 and 4</li> </ul>
Y1	Y2	A																	
0	0																		
0	1																		
1	0																		
1	1																		
N		<table border="1"> <thead> <tr> <th>Y1</th> <th>Y2</th> <th>A</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td></td> </tr> <tr> <td>0</td> <td>1</td> <td></td> </tr> <tr> <td>1</td> <td>0</td> <td></td> </tr> <tr> <td>1</td> <td>1</td> <td></td> </tr> </tbody> </table>	Y1	Y2	A	0	0		0	1		1	0		1	1			<ul style="list-style-type: none"> <li>• Normally open</li> <li>• A double-acting drive connected to outputs 2 and 4 is fed with the same compressed air at both ends when the valve is in the normal position and stops when the forces are in equilibrium</li> <li>• If there is a signal present at Y1(10) and Y2(10), outputs 2 and 4 are exhausted, the drive is unpressurised and can be moved by an external force</li> </ul>
Y1	Y2	A																	
0	0																		
0	1																		
1	0																		
1	1																		
H		<table border="1"> <thead> <tr> <th>Y1</th> <th>Y2</th> <th>A</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0</td> <td></td> </tr> <tr> <td>0</td> <td>1</td> <td></td> </tr> <tr> <td>1</td> <td>0</td> <td></td> </tr> <tr> <td>1</td> <td>1</td> <td></td> </tr> </tbody> </table>	Y1	Y2	A	0	0		0	1		1	0		1	1			<ul style="list-style-type: none"> <li>• Normally open after output 2</li> <li>• A double-acting drive connected to outputs 2 and 4 is fed with compressed air via output 2 when the valve is in the normal position. Output 4 is exhausted. The drive is thus in a clearly defined position in the initial position, as would also be the case with a single solenoid 5/2-way valve</li> <li>• If there is a signal present at Y1(14) and Y2(10), output 2 is exhausted and pressure is fed to output 4. The drive leaves the initial position</li> <li>• With this 2x 3/2-way valve a closed circuit can be created by combining it with piloted non-return valves. However, this is then selected by an active signal at Y2(10)</li> </ul>
Y1	Y2	A																	
0	0																		
0	1																		
1	0																		
1	1																		

# Solenoid valves VSVA, ISO 15407-1

Product range overview

Function	Version	Type	Flow rate of valve	Working port on the sub-base		Operating voltage				
						[V DC]		[V AC]		
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	12	24	24	110	230
2x 3/2-way valves in one housing	Width 18 mm, single solenoid valve									
		VSVA-B-T32...A2...C...	550	■	-	■	■	■	■	■
		VSVA-B-T32...A2...R...	550	■	-	-	■	-	-	-
	Width 26 mm, single solenoid valve									
		VSVA-B-T32...A1...C...	1,250	-	■	■	■	■	■	■
		VSVA-B-T32...A1...R...	1,250	-	■	-	■	-	-	-

Function	Version	Type	Flow rate of valve	Working port on the sub-base		Operating voltage				
						[V DC]		[V AC]		
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	12	24	24	110	230
5/2-way valve, single solenoid	Width 18 mm, single solenoid valve									
		VSVA-B-M52...A2...C...	700	■	-	■	■	■	■	■
		VSVA-B-M52...A2...R...	700	■	-	-	■	-	-	-
	Width 26 mm, single solenoid valve									
		VSVA-B-M52...A1...C...	1,400	-	■	■	■	■	■	■
		VSVA-B-M52...A1...R...	1,400	-	■	-	■	-	-	-
5/2-way valve, double solenoid	Width 18 mm, double solenoid valve									
		VSVA-B-B52...A2...C...	700	■	-	■	■	■	■	■
		VSVA-B-B52...A2...R...	700	■	-	-	■	-	-	-
	Width 26 mm, double solenoid valve									
		VSVA-B-B52...A1...C...	1,400	-	■	■	■	■	■	■
		VSVA-B-B52...A1...R...	1,400	-	■	-	■	-	-	-

Function	Version	Type	Flow rate of valve	Working port on the sub-base		Operating voltage				
						[V DC]		[V AC]		
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	12	24	24	110	230
5/3-way valve, single solenoid	Width 18 mm, mid-position valve									
		VSVA-B-P53...A2...C...	650	■	-	■	■	■	■	■
		VSVA-B-P53...A2...R...	650	■	-	-	■	-	-	-
	Width 26 mm, mid-position valve									
		VSVA-B-P53...A1...C...	1,400	-	■	■	■	■	■	■
		VSVA-B-P53...A1...R...	1,400	-	■	-	■	-	-	-

# Solenoid valves VSVA, ISO 15407-1

Product range overview

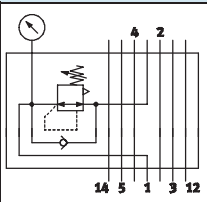
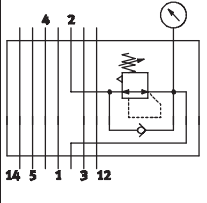
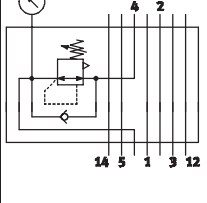
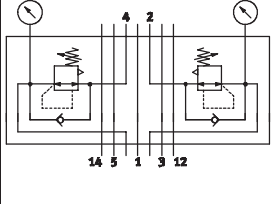
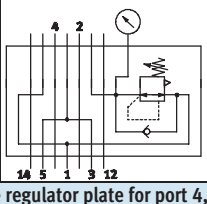
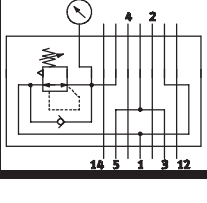
Type	Plug			Pilot air		Pneumatic, spring return	Normal position			→ Page/Internet
	Square	Central round		In- ter- nal	Ex- ter- nal		2x closed	2x open	1x open 1x closed	
	MEB	M8x1	M12x1							
Width 18 mm, single solenoid valve										
VSVA-B-T32...A2...C...	■	-	-	■	■	■	■	■	■	20
VSVA-B-T32...-A2...R...	-	■	■	■	■	■	■	■	■	36
Width 26 mm, single solenoid valve										
VSVA-B-T32...A1...C...	■	-	-	■	■	■	■	■	■	28
VSVA-B-T32...A1...R...	-	■	■	■	■	■	■	■	■	41

Type	Plug			Pilot air supply		Spring return		Signal processing			→ Page/Internet
	Square	Central round		Internal	External	Pneu- matic	Mechan- ical	Single sole- noid	Double solenoid/ dominant		
	MEB	M8x1	M12x1						1st signal	At 14	
Width 18 mm, single solenoid valve											
VSVA-B-M52...A2...C...	■	-	-	■	■	■	■	■	-	-	20
VSVA-B-M52...A2...R...	-	■	■	■	■	■	■	■	-	-	36
Width 26 mm, single solenoid valve											
VSVA-B-M52...A1...C...	■	-	-	■	■	■	■	■	-	-	28
VSVA-B-M52...A1...R...	-	■	■	■	■	■	■	■	-	-	41
Width 18 mm, double solenoid valve											
VSVA-B-B52...A2...C...	■	-	-	■	■	-	-	-	■	■	20
VSVA-B-B52...A2...R...	-	■	■	■	■	-	-	-	■	■	36
Width 26 mm, double solenoid valve											
VSVA-B-B52...A1...C...	■	-	-	■	■	-	-	-	■	■	28
VSVA-B-B52...A1...R...	-	■	■	■	■	-	-	-	■	■	41

Type	Plug			Pilot air supply		Normal position			→ Page/Internet
	Square	Central round		Internal	External	Closed	Exhausted	Open	
	MEB	M8x1	M12x1						
Width 18 mm, mid-position valve									
VSVA-B-P53...A2...C...	■	-	-	■	■	■	■	■	20
VSVA-B-P53...-A2...R...	-	■	■	■	■	■	■	■	36
Width 26 mm, mid-position valve									
VSVA-B-P53...A1...C...	■	-	-	■	■	■	■	■	28
VSVA-B-P53...-A1...R...	-	■	■	■	■	■	■	■	41

# Solenoid valves VSVA, ISO 15407-1

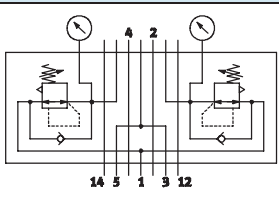
Product range overview

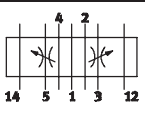
Vertical stacking – Pressure regulator plate								
Code	Circuit symbol	Type	Width		Supply pressure		Description	→ Page/Internet
			18 mm	26 mm	6 bar	10 bar		
<b>Pressure regulator plate for port 1</b>								
ZA		VABF-S3-...-R1C2-C-10	■	■	-	■	<ul style="list-style-type: none"> <li>Regulates the operating pressure in duct 1 upstream of the directional control valve</li> <li>Cannot be combined with reversible 2x 3/2-way valves (code P, Q, R)</li> </ul>	Width 18 46 Width 26 51
ZF		VABF-S3-...-R1C2-C-6	■	■	■	-		
<b>Pressure regulator plate for port 2</b>								
ZC		VABF-S3-...-R2C2-C-10	■	■	-	■	<ul style="list-style-type: none"> <li>Regulates the operating pressure in duct 2 downstream of the directional control valve</li> <li>Cannot be combined with reversible 2x 3/2-way valves (code P, Q, R)</li> </ul>	Width 18 46 Width 26 51
ZH		VABF-S3-...-R2C2-C-6	■	■	■	-		
<b>Pressure regulator plate for port 4</b>								
ZB		VABF-S3-...-R3C2-C-10	■	■	-	■	<ul style="list-style-type: none"> <li>Regulates the operating pressure in duct 4 downstream of the directional control valve</li> <li>Cannot be combined with reversible 2x 3/2-way valves (code P, Q, R)</li> </ul>	Width 18 46 Width 26 51
ZG		VABF-S3-...-R3C2-C-6	■	■	■	-		
<b>Pressure regulator plate for ports 2 and 4</b>								
ZD		VABF-S3-...-R4C2-C-10	■	■	-	■	<ul style="list-style-type: none"> <li>Regulates the operating pressure in ducts 2 and 4 downstream of the directional control valve</li> <li>Cannot be combined with reversible 2x 3/2-way valves (code P, Q, R)</li> </ul>	Width 18 46 Width 26 51
ZI		VABF-S3-...-R4C2-C-6	■	■	■	-		
<b>Pressure regulator plate for port 2, reversible</b>								
ZL		VABF-S3-...-R6C2-C-10	■	■	-	■	<ul style="list-style-type: none"> <li>Reversible pressure regulator for port 2</li> </ul>	Width 18 46 Width 26 51
ZN		VABF-S3-...-R6C2-C-6	■	■	■	-		
<b>Pressure regulator plate for port 4, reversible</b>								
ZK		VABF-S3-...-R7C2-C-10	■	■	-	■	<ul style="list-style-type: none"> <li>Reversible pressure regulator for port 4</li> </ul>	Width 18 46 Width 26 51
ZM		VABF-S3-...-R7C2-C-6	■	■	■	-		

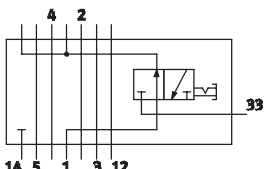
# Solenoid valves VSVA, ISO 15407-1

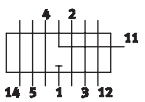
Product range overview

**FESTO**

Vertical stacking – Pressure regulator plate								
Code	Circuit symbol	Type	Width		Supply pressure		Description	→ Page/Internet
			18 mm	26 mm	6 bar	10 bar		
<b>Pressure regulator plate for ports 2 and 4, reversible</b>								
ZE		VABF-S3-...-R5C2-C-10	■	■	-	■	<ul style="list-style-type: none"> <li>Reversible pressure regulator for ports 2 and 4</li> <li>Pressure regulation upstream of the valve</li> <li>Redirects the operating pressure from duct 1 to ducts 3 and 5</li> </ul>	Width 18 46 Width 26 51
ZJ		VABF-S3-...-R5C2-C-6	■	■	■	-	<ul style="list-style-type: none"> <li>Routes the exhaust air from duct 1 to ducts 3 and 5</li> <li>Can be combined with reversible 2x 3/2-way valves (code P, Q, R)</li> </ul>	

Vertical stacking – Flow control plate								
Code	Circuit symbol	Type	Width		Description	→ Page/Internet		
			18 mm	26 mm				
X		VABF-S3-...F1B1-C	■	■	■	■	<ul style="list-style-type: none"> <li>Controls the flow of exhaust air downstream of the valve to ducts 3 and 5</li> </ul>	Width 18 48 Width 26 54

Vertical stacking – Vertical shut-off plate								
Code	Circuit symbol	Type	Width		Description	→ Page/Internet		
			18 mm	26 mm				
ZT		VABF-S3-...L1D1-C	■	■	■	■	<ul style="list-style-type: none"> <li>2/2-way valve for shutting off the operating pressure at the valve position</li> <li>Blocks ducts 12 and 14 for the valve position</li> <li>Supplies the valve position with internal pilot air</li> </ul>	Width 18 50 Width 26 56

Vertical stacking – Vertical supply plate								
Code	Circuit symbol	Type	Width		Description	→ Page/Internet		
			18 mm	26 mm				
ZU		VABF-S3-...P1A3-...	■	■	■	■	<ul style="list-style-type: none"> <li>Plate with port 11 for supplying individual operating pressure to a valve position</li> </ul>	Width 18 49 Width 26 55

# Solenoid valves VSVA, ISO 15407-1

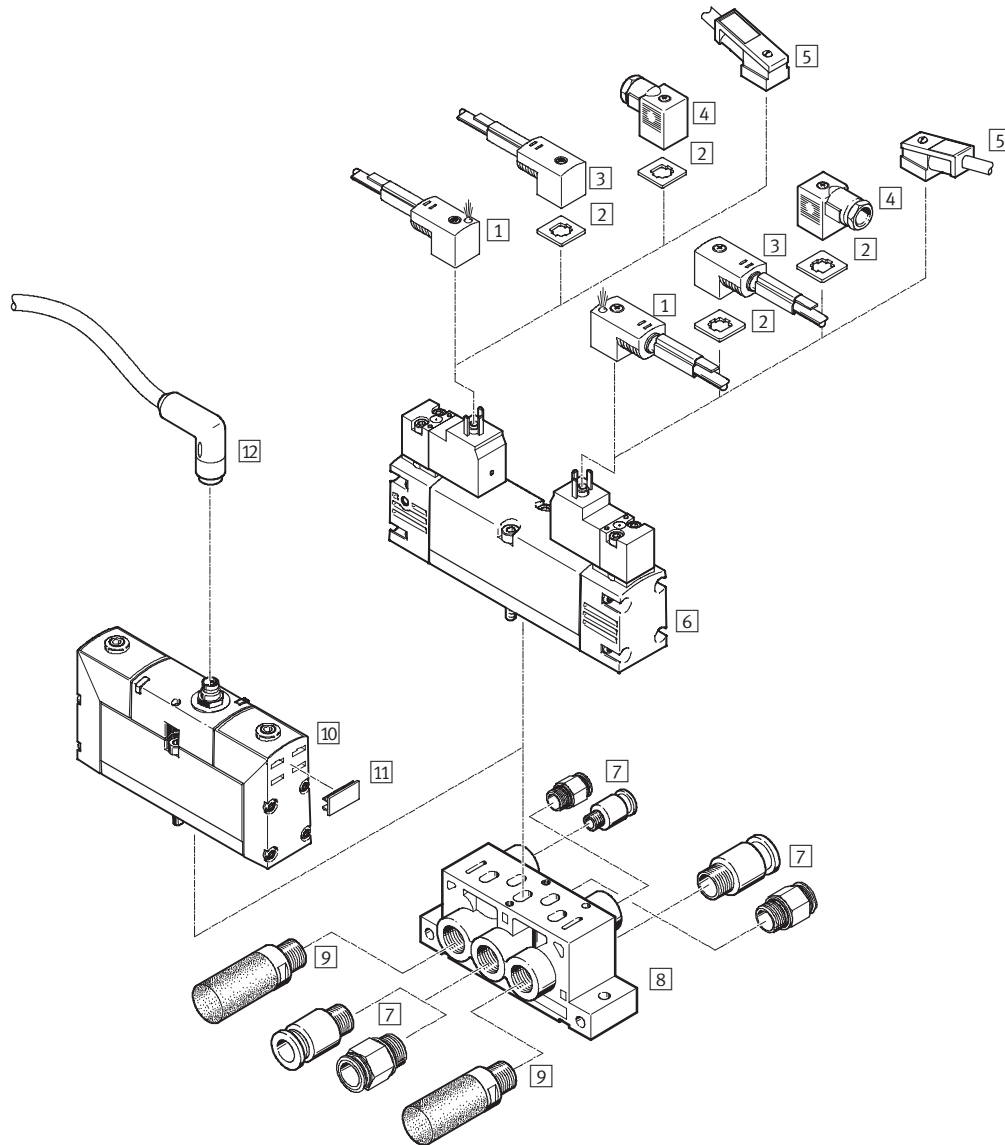
Type codes

		VSVA	-	B	-	T	32	C	-	A	Z	H	-	A1	-	1	C1		
<b>Valve family</b>																			
VSVA	Standard valves ISO 15407-1/-2																		
<b>Valve type</b>																			
B	Sub-base valve																		
<b>Valve function</b>																			
M	Single solenoid																		
B	Double solenoid																		
D	Double solenoid with dominance at 14																		
P	Double solenoid, mid-position																		
T	2 single solenoid valves in one housing																		
<b>Connections / switching positions</b>																			
32	3/2-way valve																		
52	5/2-way valve																		
53	5/3-way valve																		
<b>Normal position</b>																			
C	Closed																		
N	Code T with 2x closed, reverse operation																		
U	Open																		
F	Code T with 2x open, reverse operation																		
E	Exhausted																		
H	Code T with 1x open, 1x closed																		
W	Code T with 1x open, 1x closed, reverse operation																		
	Double solenoid valve																		
<b>Reset method</b>																			
A	Pneumatic spring																		
M	Mechanical spring																		
	Double solenoid valve																		
<b>Pilot air supply</b>																			
Z	External																		
	Internal																		
<b>Manual override</b>																			
H	Pushing (non-detenting)																		
<b>Standard</b>																			
A1	ISO size 01, width 26 mm																		
A2	ISO size 02, width 18 mm																		
<b>Operating voltage</b>																			
1	24 V DC																		
1A	24 V AC																		
2A	110 V AC																		
3A	230 V AC																		
5	12 V DC																		
<b>Electrical connection</b>																			
C1	Type C to DIN EN 175301-803																		
R2	Central plug M8x1																		
R5	Central plug M12x1																		
<b>Signal status display</b>																			
L	LED (integrated)																		

# Solenoid valves VSVA, ISO 15407-1

Peripherals overview

## Individual mounting

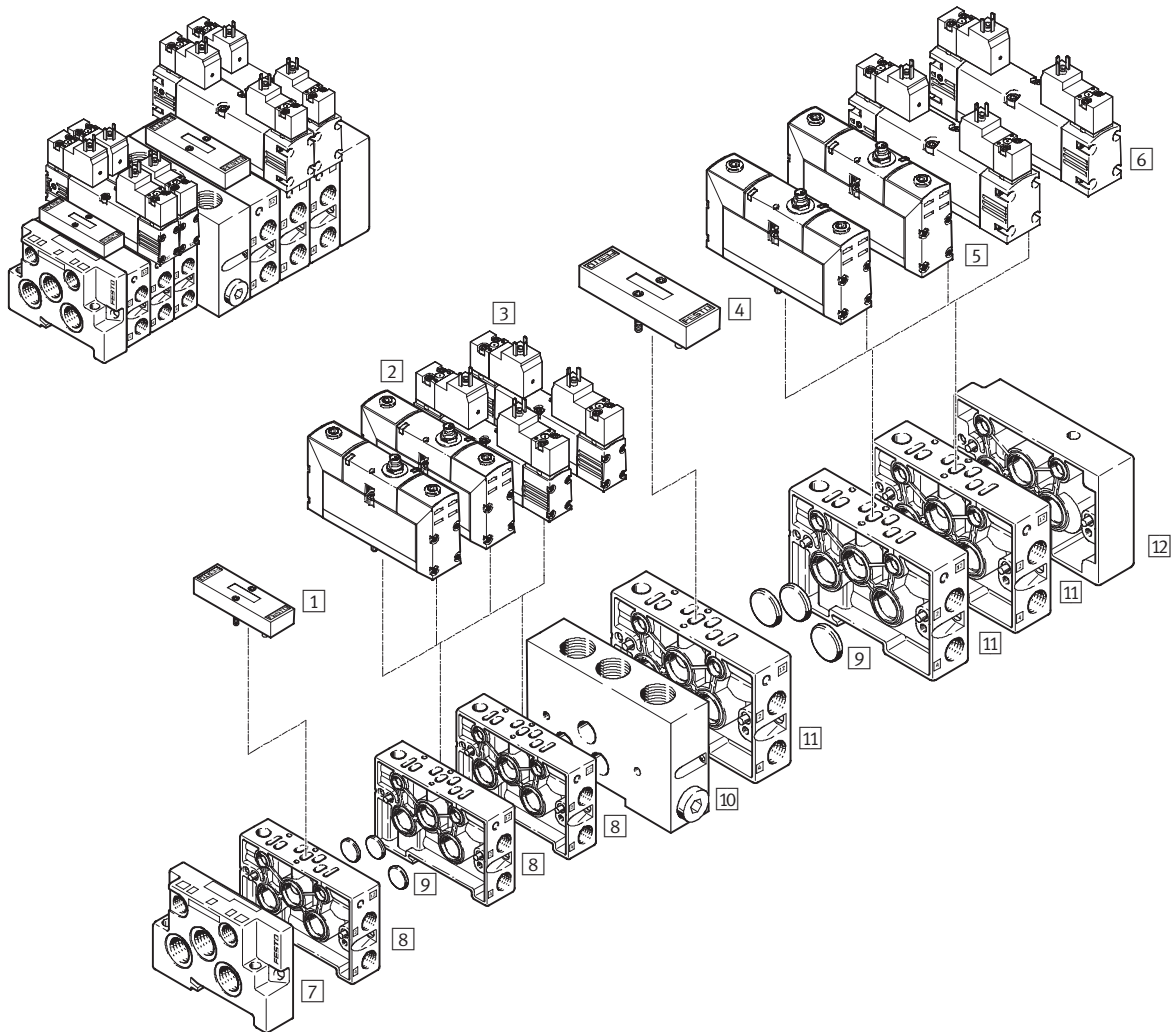


Component parts				
	Type	Brief description	→ Page/Internet	
1	Plug socket with cable	KMEB1-...-LED	With PVC casing and LED	77
2	Illuminating seal	MEB-LD	For indicating the signal status	78
3	Plug socket with cable	KMEB1-...	With PVC casing	77
4	Plug socket	MSSD-EB	-	77
5	Plug socket with cable	KMEB2-...-LED	With polyurethane casing and LED	77
6	Solenoid valve	VSVA-...C-...	With interface to ISO 15218 and plug pattern type C	20
7	Push-in fitting	QS-...	For standard O.D. tubing	-
8	Individual sub-base	NAS-...	With lateral ports	57
9	Silencer	U-...	For fitting in exhaust ports	-
10	Solenoid valve	VSVA-...R-...	With round plug	20
11	Inscription labels	IBS-9x20	For identifying the VSVA valves with round plug	77
12	Plug socket with cable	SIM-...	For valves with round plug	sim

# Solenoid valves VSVA, ISO 15407-1

System overview

## Manifold assembly



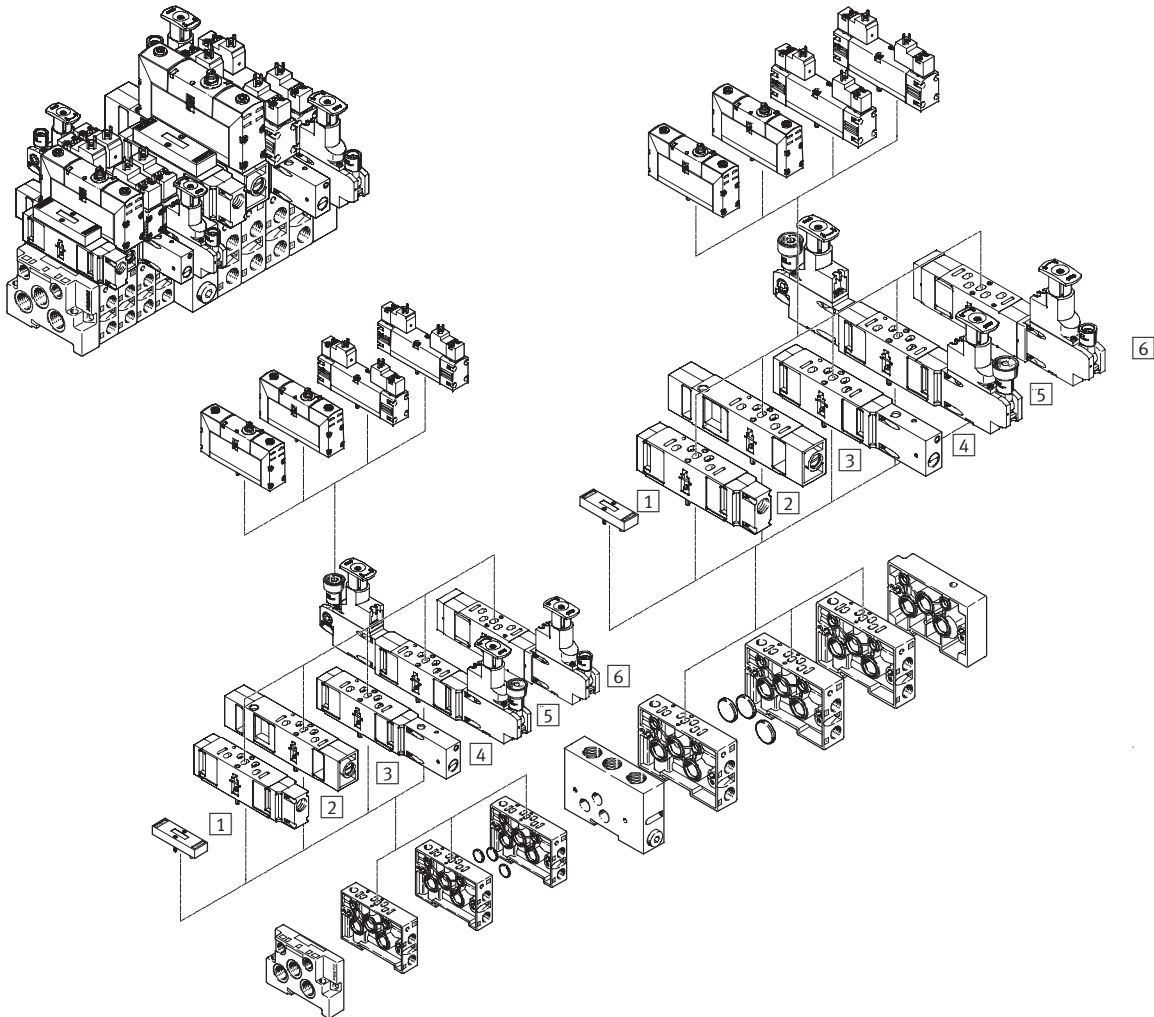
Component parts				
	Type	Brief description	→ Page/Internet	
1	Blanking plate	NDV-02-VDMA	For width 18 mm, vacant or spare position	65
2	Solenoid valve	VSVA...A2...R...	Width 18 mm with round plug	36
3	Solenoid valve	VSVA...A2...C...	Width 18 mm with interface to ISO 15218 and plug pattern type C	20
4	Blanking plate	NDV-01-VDMA	For width 26 mm, vacant or spare position	65
5	Solenoid valve	VSVA...A1...R...	Width 26 mm with round plug	41
6	Solenoid valve	VSVA...A1...C...	Width 26 mm with interface to ISO 15218 and plug pattern type C	28
7	End plate	NEV-...	For sealing the manifold sub-bases width 18 mm	58
8	Manifold sub-base	NAW-1/8-02-VDMA	Width 18 mm with lateral ports 2 and 4	58
9	Isolating disc	NSC-...	For creating pressure zones or for sealing ports on the end plates	65
10	Intermediate plate	NZV-01/02-VDMA	For connecting width 18 mm with width 26 mm	59
11	Manifold sub-base	NAW-1/4-01-VDMA	Width 26 mm with lateral ports 2 and 4	58
12	End plate	NEV-...	For sealing the manifold sub-bases width 26 mm	58



# Solenoid valves VSVA, ISO 15407-1

System overview

## Manifold assembly with vertical stacking

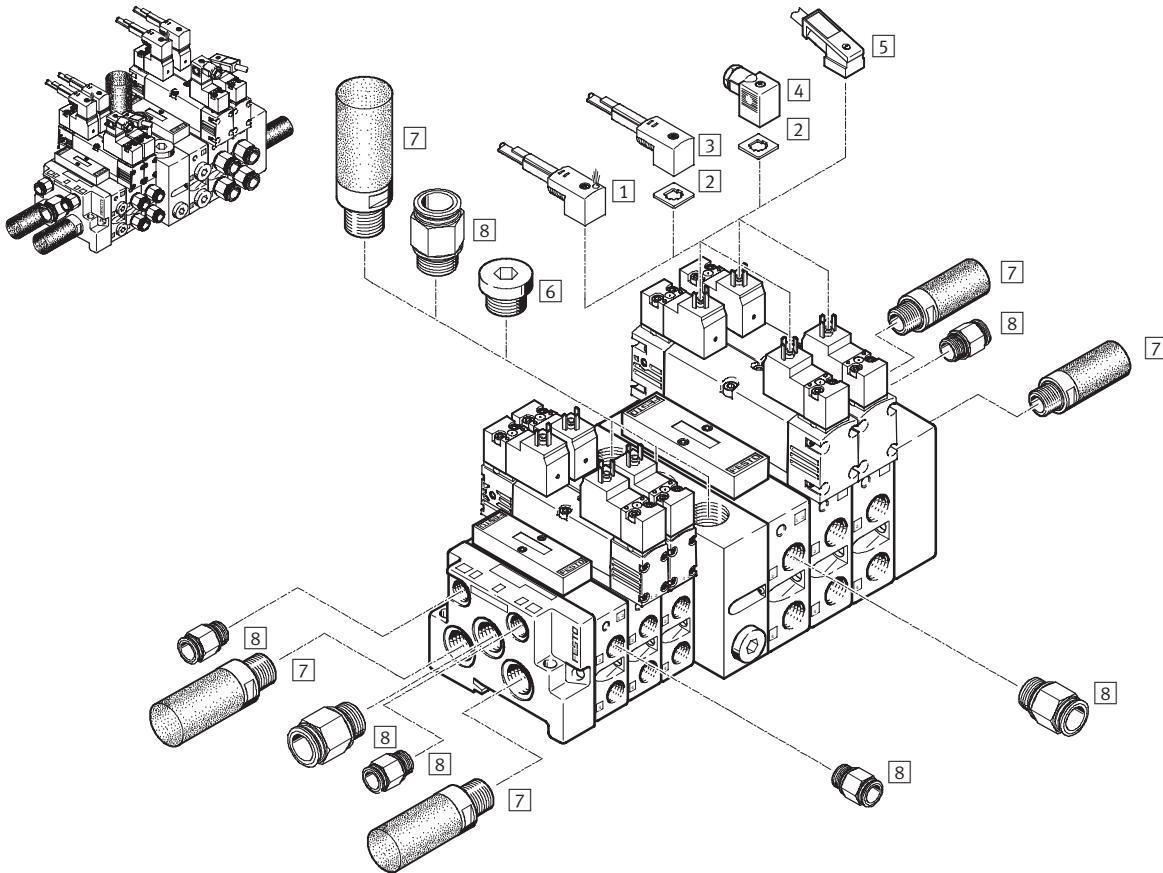


Component parts				
	Type	Brief description	→ Page/Internet	
1	Blanking plate	NDV-...	For vacant or spare position	65
2	Vertical supply plate	VABF...P1-A3...	For intermediate air supply	49
3	Flow control plate	VABF...F1-B1...	For flow control in ducts 3 and 5	48
4	Vertical shut-off plate	VABF...L1-D1...	With switch for manual shut-off of duct 1	50
5	Pressure regulator plate	VABF...R...-C2...	With two pressure regulators for working ports 2 and 4	46
6	Pressure regulator plate	VABF...R...-C2...	With one pressure regulator for working ports 2 or 4 or for duct 1	46

# Solenoid valves VSVA, ISO 15407-1

Peripherals overview

## Manifold assembly, valves with square plug



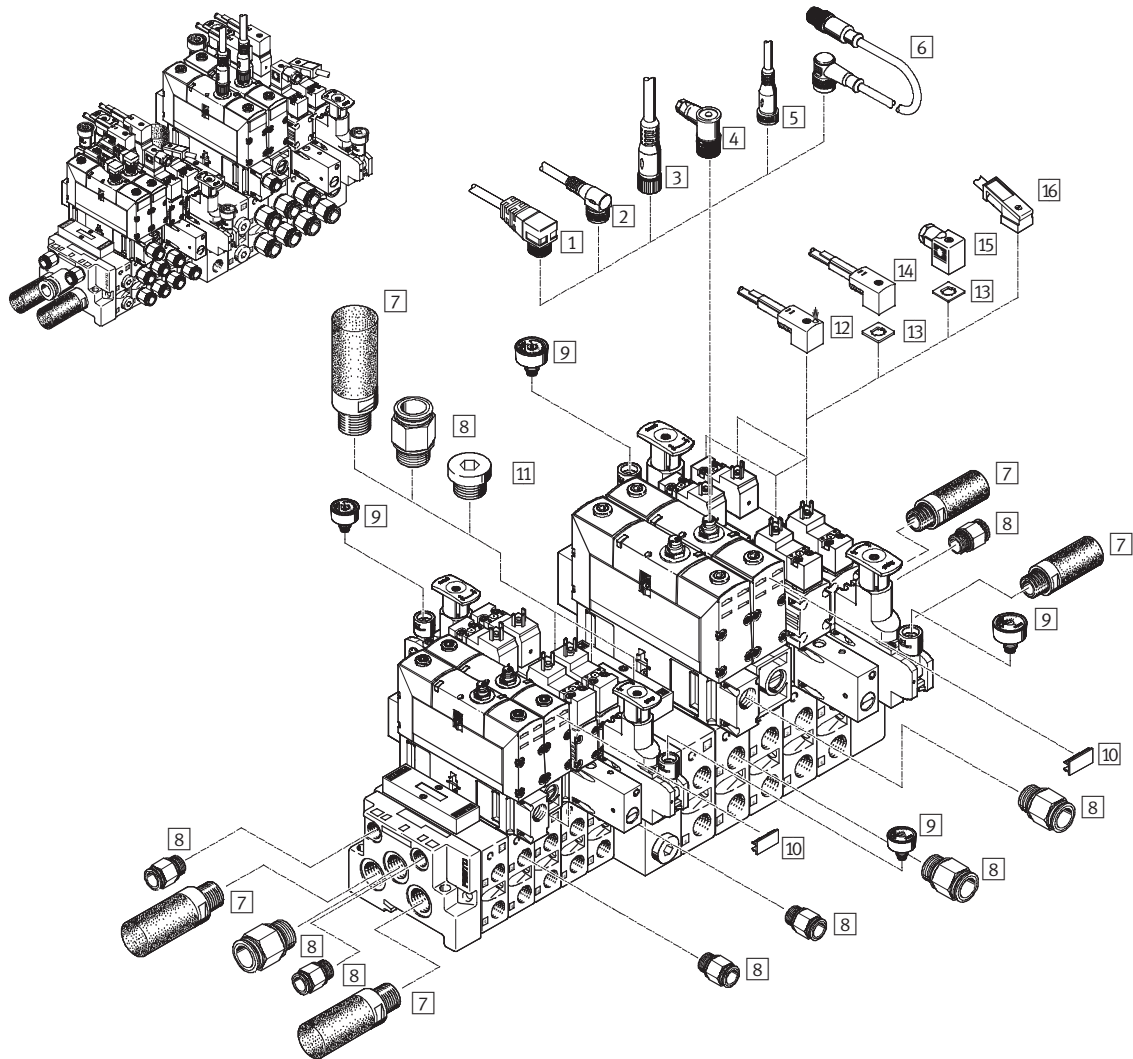
Component parts				
	Type	Brief description	→ Page/Internet	
1	Plug socket with cable	KMEB1-...-LED	With PVC casing and LED	77
2	Illuminating seal	MEB-LD	For indicating the signal status	78
3	Plug socket with cable	KMEB1-...	With PVC casing	77
4	Plug socket	MSSD-EB	-	77
5	Plug socket with cable	KMEB2-...-LED	With polyurethane casing and LED	77
6	Blanking plugs	B-...	For sealing unused ports	77
7	Silencer	U-...	For fitting in exhaust ports	-
8	Push-in fitting	QS-...	For standard O.D. tubing	-

# Solenoid valves VSVA, ISO 15407-1

Peripherals overview

**FESTO**


## Manifold assembly, valves with central plug




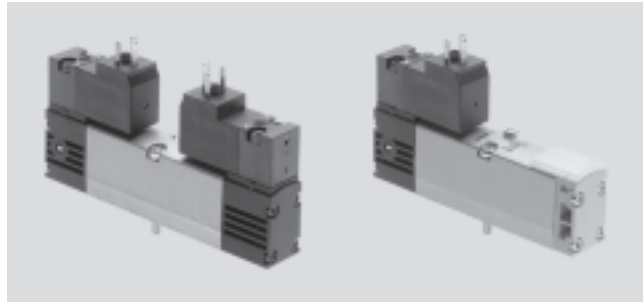
Component parts			
	Type	Brief description	→ Page/Internet
1	Plug socket with cable SIM-M12-4-WD...	Angled plug socket	sim
2	Plug socket with cable SIM-M8-4-WD...	Angled plug socket	sim
3	Plug socket with cable SIM-M12-4-GD...	Straight plug socket	sim
4	Plug socket SEA-M12-4WD...	Angled	78
5	Plug socket with cable SIM-M8-4-GD...	Straight plug socket	sim
6	Connecting cable KM-12-M12-...	Angled socket, straight plug	78
7	Silencer U-...	For fitting in exhaust ports	-
8	Push-in fitting QS-...	For standard O.D. tubing	-
9	Pressure gauge PAGN-26-10-P10	Can be connected to the pressure regulator plate	77
10	Inscription labels IBS-9x20	For identifying the VSVA valves with round plug	77
11	Blanking plugs B-...	For sealing unused ports	77
12	Plug socket with cable KMEB1-...-LED	With PVC casing and LED	77
13	Illuminating seal MEB-LD-...	For indicating the signal status	78
14	Plug socket with cable KMEB1-...	With PVC casing	77
15	Plug socket MSSD-EB	-	77
16	Plug socket with cable KMEB2-...-LED	With polyurethane casing and LED	77

# Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 18 mm

-  Flow rate  
550 ... 700 l/min

-  Voltage  
12, 24 V DC  
24, 110, 230 V AC



General technical data								
Valve function	2x 3/2			5/2		5/3		
Normal position	C <sup>1)</sup> , N <sup>5)</sup>	U <sup>2)</sup> , F <sup>6)</sup>	H <sup>4)</sup> , W <sup>7)</sup>	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>
Memory stability	Monostable					Bi-stable	Monostable	
Pneumatic spring reset method	Yes			Yes	–	No		
Mechanical spring reset method	No			Yes	–	Yes		
Design	Piston spool valve							
Sealing principle	Soft							
Actuation type	Solenoid							
Pilot control mode	Piloted							
Pilot interface	To ISO 15218							
Pilot air supply	Internal or external							
Direction of flow	Non-reversible			Reversible for external pilot air supply				
Exhaust function	Flow control							
Manual override	Pushing (non-detenting)							
Type of mounting	On sub-base							
Mounting position	Any							
Nominal diameter	[mm]	5						
Flow rate of valve	[l/min]	550	700	650				
Flow rate of valve on individual sub-base	[l/min]	500	600	550				
Flow rate of valve, pneumatically interlinked	[l/min]	400	550	450				
Standard nominal flow rate	[l/min]	400	550	450				
Switching time on/off, pneumatic spring	[ms]	13/21		21/19	–	–		
Switching time on/off, mechanical spring	[ms]	–		17/35	–	18/30		
Switching time on/off, for N, F and W	[ms]	21/13		–	–	–		
Changeover time	[ms]	–			15	–		
Freedom from overlap	Yes							
Width	[mm]	18						
Ports on the sub-base	1, 2, 3, 4, 5	G1/8						
	12, 14	M5						
Tightening torque, valve mounting	[Nm]	0.9 ... 1.1						
Product weight	[g]	174	127	174				
Noise level	[dB (A)]	85						
Conforms to	ISO 15407-1 and interface for pilot valve ISO 15218							
Corrosion resistance class	CRC	2 <sup>8)</sup>						

- 1) C=Normally closed
- 2) U=Normally open
- 3) E=Normally exhausted
- 4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open
- 5) N=Normally closed, reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1
- 6) F=Normally open, reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1
- 7) W=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open, reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1
- 8) Corrosion resistance class 2 to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# Solenoid valves VSVA, ISO 15407-1/plug type C

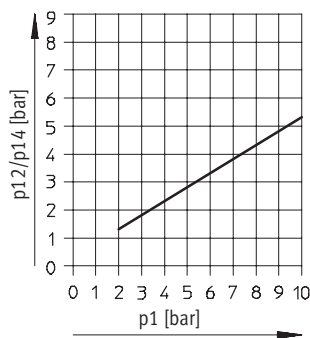
**FESTO**

Technical data – Directional control valves width 18 mm

Operating and environmental conditions				
Valve function		2x 3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40µm, lubricated or unlubricated		
Operating pressure	Internal pilot air supply [bar]	2 ... 10	2 ... 10, 3 ... 10 with mechanical spring	3 ... 10
	External pilot air supply [bar]	2 ... 10	-0.9 ... 10	
Pilot pressure with pneumatic spring [bar]		2 ... 10 <sup>1)</sup>	2 ... 10	–
Pilot pressure with mechanical spring [bar]		–	3 ... 10	3 ... 10
Ambient temperature [°C]		-5 ... +50		
Temperature of medium [°C]		-5 ... +50		
Fire protection classification to UL94		HB		

1) Pilot pressure dependent on operating pressure → Graph

### Minimum pilot pressure p<sub>12</sub>, p<sub>14</sub> as a function of the operating pressure p<sub>1</sub> (external pilot air supply)



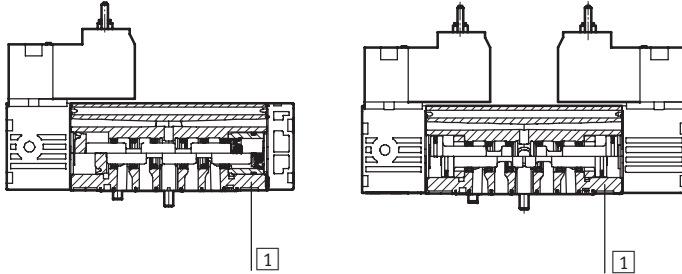
Electrical data			
Electrical connection		Plug, square design to DIN EN 175301-803, type C	
		12 V/24 V DC/AC without protective earth conductor	110 V/230 V AC with protective earth conductor
Operating voltage	DC voltage [V DC]	12, 24 +10%/-15%	
	AC voltage [V AC]	24, 110, 230 +10%/-15%	
Coil characteristics	DC voltage [W]	1.8	
	AC voltage [VA]	2.1 at 110 V/230 V, 2.3 at 24 V	
Duty cycle [%]		100	
Protection class to EN 60529		IP65 (in combination with plug socket)	
CE mark		73/23/EEC (low voltage)	

# Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 18 mm

## Materials

Sectional view

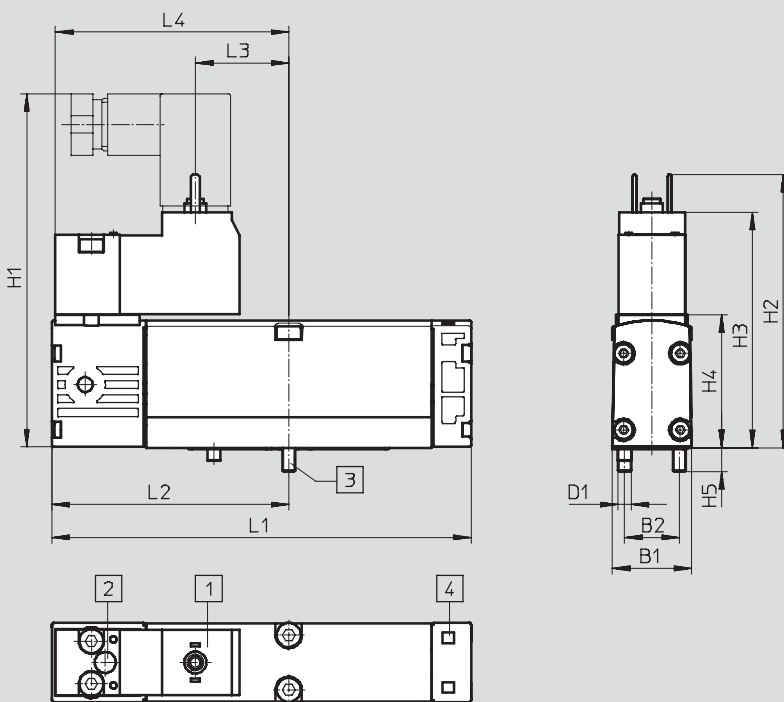


1	Housing	Die-cast aluminium
-	Seals	Nitrile rubber
-	Screws	Galvanised steel
-	Note on materials	Contains PWIS (paint wetting impairment substances)

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

5/2-way valve, single solenoid



- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label

	B1	B2	D1	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5
VSVA-B-M52...	18	12,5	M3	80,6	62,2	53,6	30,3	5,4	95,4	53,9	21,25	53,1	102,2

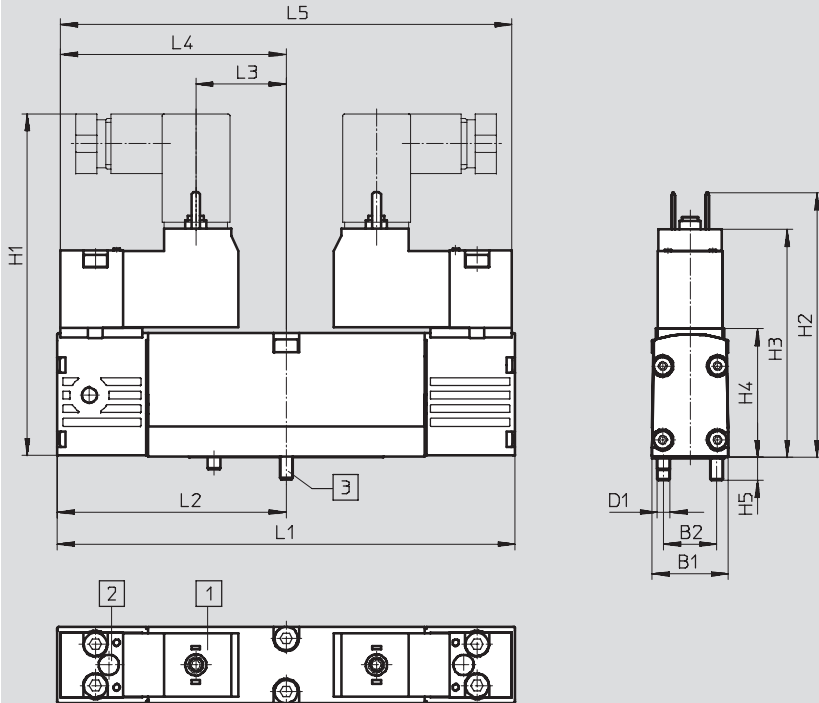
# Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 18 mm

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way valve, 5/2-way valve, double solenoid, 5/3-way valve



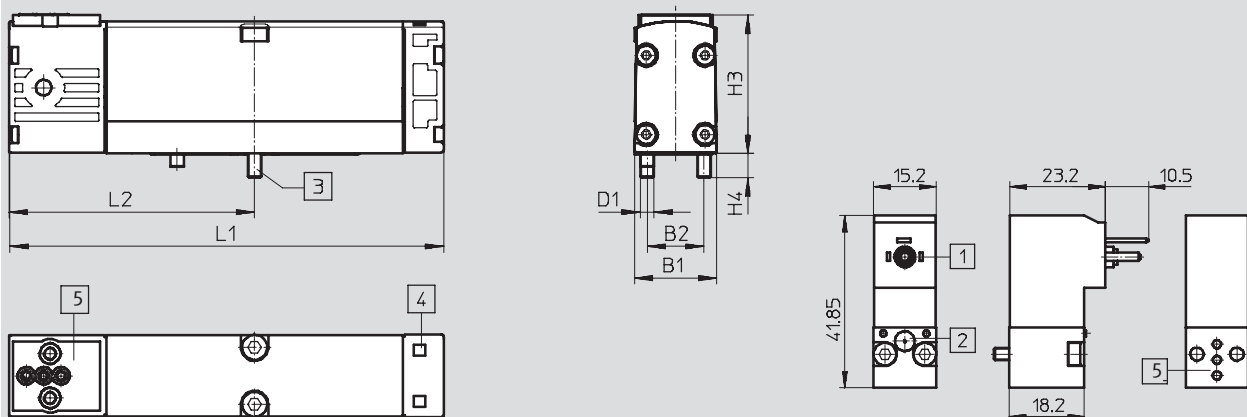
- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label

	B1	B2	D1	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5
VSVA-B-M52...	18	12,5	M3	80,6	62,2	53,6	30,3	5,4	107,8	53,9	21,25	53,1	102,2

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

5/2-way valve, single solenoid – Pilot valve for widths 18 mm and 26 mm

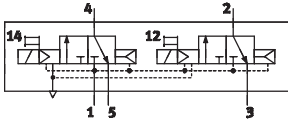
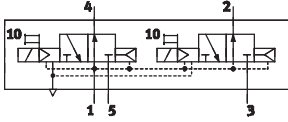
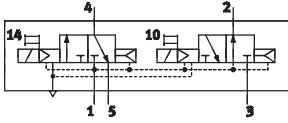
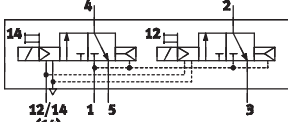
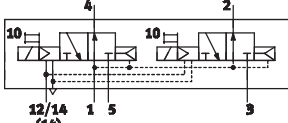
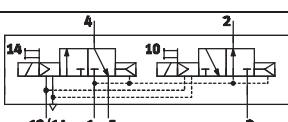


- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label
- 5 Pneumatic port pattern to ISO 15218

	B1	B2	D1	H4	H5	L1	L2
VSVA-B-M52...	18	12,5	M3	30,3	5,4	95,4	53,9

# Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 18 mm

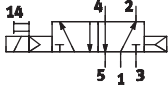
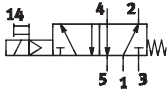
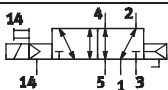
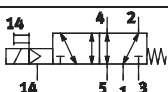
Ordering data – 2x 3/2-way valve <sup>1)</sup>							
Code	Circuit symbol	Normal position	Pilot air supply	Voltage		Part No.	Type
				V DC	V AC		
K		2x closed	Internal	24	–	546 693	VSVA-B-T32C-AH-A2-1C1
				12	–	547 129	VSVA-B-T32C-AH-A2-5C1
				–	230	547 209	VSVA-B-T32C-AH-A2-3AC1
				–	110	547 169	VSVA-B-T32C-AH-A2-2AC1
				–	24	547 089	VSVA-B-T32C-AH-A2-1AC1
N		2x open	Internal	24	–	546 695	VSVA-B-T32U-AH-A2-1C1
				12	–	547 131	VSVA-B-T32U-AH-A2-5C1
				–	230	547 211	VSVA-B-T32U-AH-A2-3AC1
				–	110	547 171	VSVA-B-T32U-AH-A2-2AC1
				–	24	547 091	VSVA-B-T32U-AH-A2-1AC1
H		1x closed 1x open	Internal	24	–	547 067	VSVA-B-T32H-AH-A2-1C1
				12	–	547 133	VSVA-B-T32H-AH-A2-5C1
				–	230	547 213	VSVA-B-T32H-AH-A2-3AC1
				–	110	547 173	VSVA-B-T32H-AH-A2-2AC1
				–	24	547 093	VSVA-B-T32H-AH-A2-1AC1
K		2x closed	External	24	–	547 069	VSVA-B-T32C-AZH-A2-1C1
				12	–	547 149	VSVA-B-T32C-AZH-A2-5C1
				–	230	547 229	VSVA-B-T32C-AZH-A2-3AC1
				–	110	547 189	VSVA-B-T32C-AZH-A2-2AC1
				–	24	547 109	VSVA-B-T32C-AZH-A2-1AC1
N		2x open	External	24	–	547 071	VSVA-B-T32U-AZH-A2-1C1
				12	–	547 151	VSVA-B-T32U-AZH-A2-5C1
				–	230	547 231	VSVA-B-T32U-AZH-A2-3AC1
				–	110	547 191	VSVA-B-T32U-AZH-A2-2AC1
				–	24	547 111	VSVA-B-T32U-AZH-A2-1AC1
H		1x closed 1x open	External	24	–	547 073	VSVA-B-T32H-AZH-A2-1C1
				12	–	547 153	VSVA-B-T32H-AZH-A2-5C1
				–	230	547 233	VSVA-B-T32H-AZH-A2-3AC1
				–	110	547 193	VSVA-B-T32H-AZH-A2-2AC1
				–	24	547 113	VSVA-B-T32H-AZH-A2-1AC1

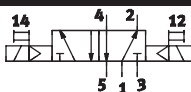
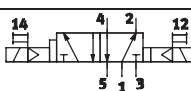
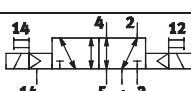
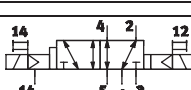
1) 2x 3/2-way valves for reverse operation on request



# Solenoid valves VSVA, ISO 15407-1/plug type C

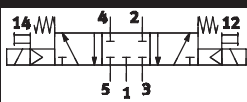
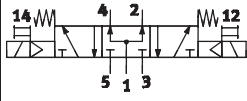
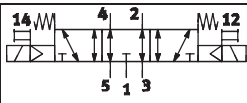
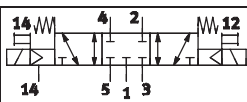
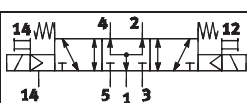
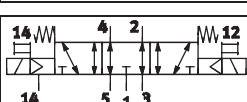
Technical data – Directional control valves width 18 mm

Ordering data – 5/2-way valve, single solenoid (monostable)						
Code	Circuit symbol	Reset method	Pilot air supply	Voltage		Part No. Type
				V DC	V AC	
M		Pneumatic	Internal	24	–	546 701 VSVA-B-M52-AH-A2-1C1
				12	–	547 139 VSVA-B-M52-AH-A2-5C1
				–	230	547 219 VSVA-B-M52-AH-A2-3AC1
				–	110	547 179 VSVA-B-M52-AH-A2-2AC1
				–	24	547 099 VSVA-B-M52-AH-A2-1AC1
O		Mechanical spring	Internal	24	–	546 703 VSVA-B-M52-MH-A2-1C1
				12	–	547 141 VSVA-B-M52-MH-A2-5C1
				–	230	547 221 VSVA-B-M52-MH-A2-3AC1
				–	110	547 181 VSVA-B-M52-MH-A2-2AC1
				–	24	547 101 VSVA-B-M52-MH-A2-1AC1
M		Pneumatic	External	24	–	547 079 VSVA-B-M52-AZH-A2-1C1
				12	–	547 159 VSVA-B-M52-AZH-A2-5C1
				–	230	547 239 VSVA-B-M52-AZH-A2-3AC1
				–	110	547 199 VSVA-B-M52-AZH-A2-2AC1
				–	24	547 119 VSVA-B-M52-AZH-A2-1AC1
O		Mechanical spring	External	24	–	547 081 VSVA-B-M52-MZH-A2-1C1
				12	–	547 161 VSVA-B-M52-MZH-A2-5C1
				–	230	547 241 VSVA-B-M52-MZH-A2-3AC1
				–	110	547 201 VSVA-B-M52-MZH-A2-2AC1
				–	24	547 121 VSVA-B-M52-MZH-A2-1AC1

Ordering data – 5/2-way valve, double solenoid (bi-stable)						
Code	Circuit symbol	Dominant	Pilot air supply	Voltage		Part No. Type
				V DC	V AC	
J		1st signal	Internal	24	–	546 697 VSVA-B-B52-H-A2-1C1
				12	–	547 135 VSVA-B-B52-H-A2-5C1
				–	230	547 215 VSVA-B-B52-H-A2-3AC1
				–	110	547 175 VSVA-B-B52-H-A2-2AC1
				–	24	547 095 VSVA-B-B52-H-A2-1AC1
D		At 14	Internal	24	–	546 699 VSVA-B-D52-H-A2-1C1
				12	–	547 137 VSVA-B-D52-H-A2-5C1
				–	230	547 217 VSVA-B-D52-H-A2-3AC1
				–	110	547 177 VSVA-B-D52-H-A2-2AC1
				–	24	547 097 VSVA-B-D52-H-A2-1AC1
J		1st signal	External	24	–	547 075 VSVA-B-B52-ZH-A2-1C1
				12	–	547 155 VSVA-B-B52-ZH-A2-5C1
				–	230	547 235 VSVA-B-B52-ZH-A2-3AC1
				–	110	547 195 VSVA-B-B52-ZH-A2-2AC1
				–	24	547 115 VSVA-B-B52-ZH-A2-1AC1
D		At 14	External	24	–	547 077 VSVA-B-D52-ZH-A2-1C1
				12	–	547 157 VSVA-B-D52-ZH-A2-5C1
				–	230	547 237 VSVA-B-D52-ZH-A2-3AC1
				–	110	547 197 VSVA-B-D52-ZH-A2-2AC1
				–	24	547 117 VSVA-B-D52-ZH-A2-1AC1

## Solenoid valves VSVA, ISO 15407-1/plug type C


Technical data – Directional control valves width 18 mm


Ordering data – 5/3-way valve, double solenoid (monostable)							
Code	Circuit symbol	Normal position	Pilot air supply	Voltage		Part No.	Type
				V DC	V AC		
G		Closed	Internal	24	–	546 709	VSVA-B-P53C-H-A2-1C1
				12	–	547 147	VSVA-B-P53C-H-A2-5C1
				–	230	547 227	VSVA-B-P53C-H-A2-3AC1
				–	110	547 187	VSVA-B-P53C-H-A2-2AC1
				–	24	547 107	VSVA-B-P53C-H-A2-1AC1
B		Open	Internal	24	–	546 705	VSVA-B-P53U-H-A2-1C1
				12	–	547 143	VSVA-B-P53U-H-A2-5C1
				–	230	547 223	VSVA-B-P53U-H-A2-3AC1
				–	110	547 183	VSVA-B-P53U-H-A2-2AC1
				–	24	547 103	VSVA-B-P53U-H-A2-1AC1
E		Exhausted	Internal	24	–	546 707	VSVA-B-P53E-H-A2-1C1
				12	–	547 145	VSVA-B-P53E-H-A2-5C1
				–	230	547 225	VSVA-B-P53E-H-A2-3AC1
				–	110	547 185	VSVA-B-P53E-H-A2-2AC1
				–	24	547 105	VSVA-B-P53E-H-A2-1AC1
G		Closed	External	24	–	547 087	VSVA-B-P53C-ZH-A2-1C1
				12	–	547 167	VSVA-B-P53C-ZH-A2-5C1
				–	230	547 247	VSVA-B-P53C-ZH-A2-3AC1
				–	110	547 207	VSVA-B-P53C-ZH-A2-2AC1
				–	24	547 127	VSVA-B-P53C-ZH-A2-1AC1
B		Open	External	24	–	547 083	VSVA-B-P53U-ZH-A2-1C1
				12	–	547 163	VSVA-B-P53U-ZH-A2-5C1
				–	230	547 243	VSVA-B-P53U-ZH-A2-3AC1
				–	110	547 203	VSVA-B-P53U-ZH-A2-2AC1
				–	24	547 123	VSVA-B-P53U-ZH-A2-1AC1
E		Exhausted	External	24	–	547 085	VSVA-B-P53E-ZH-A2-1C1
				12	–	547 165	VSVA-B-P53E-ZH-A2-5C1
				–	230	547 245	VSVA-B-P53E-ZH-A2-3AC1
				–	110	547 205	VSVA-B-P53E-ZH-A2-2AC1
				–	24	547 125	VSVA-B-P53E-ZH-A2-1AC1


## Solenoid valves VSVA, ISO 15407-1/plug type C


**FESTO**




Technical data – Directional control valves width 18 mm without pilot valve

Ordering data – 2x 3/2-way valve without pilot valve				
Constructional design	Normal position	Pilot air supply	Part No.	Type
	2x closed	Internal	546 732	VSVA-B-T32C-A-A2-P1
	2x open	Internal	546 734	VSVA-B-T32U-A-A2-P1

Ordering data – 5/2-way valve, single solenoid (monostable) without pilot valve				
Constructional design	Reset method	Pilot air supply	Part No.	Type
	Pneumatic	Internal	546 740	VSVA-B-M52-A-A2-P1
	Mechanical spring	Internal	546 742	VSVA-B-M52-M-A2-P1



Ordering data – 5/2-way double solenoid (bi-stable) valve without pilot valve				
Constructional design	Dominant	Pilot air supply	Part No.	Type
	1st signal	Internal	546 736	VSVA-B-B52-A2-P1
	At 14	Internal	546 738	VSVA-B-D52-A2-P1

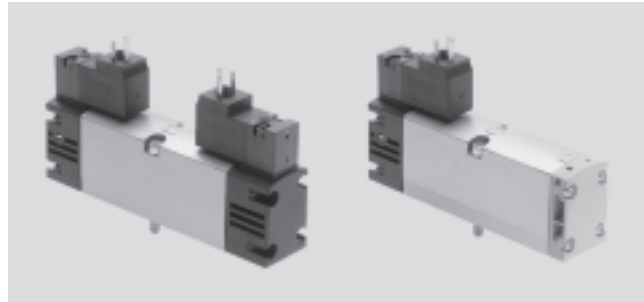
Ordering data – 5/3-way double solenoid mid-position valve (monostable) without pilot valve				
Constructional design	Normal position	Pilot air supply	Part No.	Type
	Closed	Internal	546 748	VSVA-B-P53C-A2-P1
	Open	Internal	546 744	VSVA-B-P53U-A2-P1
	Exhausted	Internal	546 746	VSVA-B-P53E-A2-P1

Ordering data – Pilot valve to ISO 15218								
Constructional design	Plug, square design	Protective earth conductor	Output		Voltage		Part No.	Type
			[W]	[VA]	V DC	V AC		
	DIN EN 175301-803, type C	No	1,8	–	24	–	546 256	VSVA-B-M32-MH-WA-1C1
		No	1,8	–	12	–	546 257	VSVA-B-M32-MH-WA-5C1
	DIN EN 175301-803, type C	Yes	–	2,1	–	230	546 260	VSVA-B-M32-MH-WA-3AC1
		Yes	–	2,1	–	110	546 259	VSVA-B-M32-MH-WA-2AC1
		No	–	2,3	–	24	546 258	VSVA-B-M32-MH-WA-1AC1

# Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 26 mm

-  Flow rate  
1,250 ... 1,400 l/min
-  Voltage  
12, 24 V DC  
24, 110, 230 V AC



General technical data								
Valve function	2x 3/2			5/2		5/3		
Normal position	C <sup>1)</sup> , N <sup>5)</sup>	U <sup>2)</sup> , F <sup>6)</sup>	H <sup>4)</sup> , W <sup>7)</sup>	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>
Memory stability	Monostable					Bi-stable	Monostable	
Pneumatic spring reset method	Yes			Yes	–	No		
Mechanical spring reset method	No			Yes	–	Yes		
Design	Piston spool valve							
Sealing principle	Soft							
Actuation type	Electric							
Pilot control mode	Piloted							
Pilot interface	To ISO 15218							
Pilot air supply	Internal or external							
Direction of flow	Non-reversible			Reversible for external pilot air supply				
Exhaust function	Flow control							
Manual override	Pushing (non-detenting)							
Type of mounting	On sub-base							
Mounting position	Any							
Nominal diameter	[mm]	9						
Flow rate of valve	[l/min]	1,250		1,400		1,400		
Flow rate of valve on individual sub-base	[l/min]	1,000		1,100		1,100		
Flow rate of valve, pneumatically interlinked	[l/min]	900		1,100		1,000		
Standard nominal flow rate	[l/min]	900		1,100		1,000		
Switching time on/off, pneumatic spring	[ms]	20/28		35/43		–		–
Switching time on/off, mechanical spring	[ms]	–		26/56		–		23/58
Switching time on/off, for N, F and W	[ms]	28/20		–		–		–
Changeover time	[ms]	–			18		–	
Freedom from overlap	Yes							
Width	[mm]	26						
Ports on the sub-base	1, 2, 3, 4, 5	G1/4						
	12, 14	M5						
Tightening torque, valve mounting	[Nm]	1.8 ... 2.2						
Product weight	[g]	305		260		305		
Noise level	[dB (A)]	85						
Conforms to	ISO 15407-1 and interface for pilot valve ISO 15218							
Corrosion resistance class	CRC	2 <sup>8)</sup>						

1) C=Normally closed  
 2) U=Normally open  
 3) E=Normally exhausted  
 4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open  
 5) N=Normally closed, reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1  
 6) F=Normally open, reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1  
 7) W=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open, reverse operation, i.e. the pressure supply ports are 3 and 5, venting is via port 1  
 8) Corrosion resistance class 2 to Festo standard 940 070  
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# Solenoid valves VSVA, ISO 15407-1/plug type C

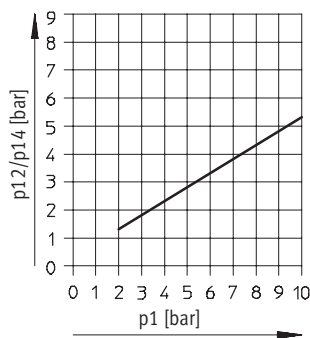
**FESTO**

Technical data – Directional control valves width 26 mm

Operating and environmental conditions				
Valve function		2x 3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40µm, lubricated or unlubricated, vacuum		
Operating pressure	Internal pilot air supply [bar]	2 ... 10	2 ... 10, 3 ... 10 with mechanical spring	3 ... 10
	External pilot air supply [bar]	2... 10	-0.9 ... 10	
Pilot pressure with pneumatic spring [bar]		2 ... 10 <sup>1)</sup>	2 ... 10	–
Pilot pressure with mechanical spring [bar]		–	3 ... 10	3 ... 10
Ambient temperature [°C]		-5 ... +50		
Temperature of medium [°C]		-5 ... +50		
Fire protection classification to UL94		HB		

1) Pilot pressure dependent on operating pressure → Graph

### Minimum pilot pressure p<sub>12</sub>, p<sub>14</sub> as a function of the operating pressure p<sub>1</sub> (external pilot air supply)



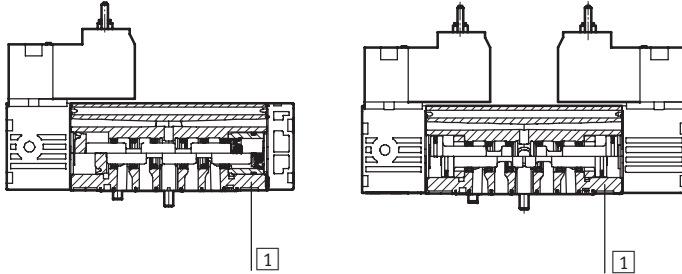
Electrical data			
Electrical connection		Plug, square design to DIN EN 175301-803, type C	
		12 V/24 V DC/AC without protective earth conductor	110 V/230 V AC with protective earth conductor
Operating voltage	DC voltage [V DC]	12, 24 +10%/-15%	
	AC voltage [V AC]	24, 110, 230 +10%/-15%	
Coil characteristics	DC voltage [W]	1.8	
	AC voltage [VA]	2.1 at 110 V/230 V, 2.3 at 24 V	
Duty cycle [%]		100	
Protection class to EN 60529		IP65 (in combination with plug socket)	
CE mark		73/23/EEC (low voltage)	

# Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves 26

## Materials

Sectional view

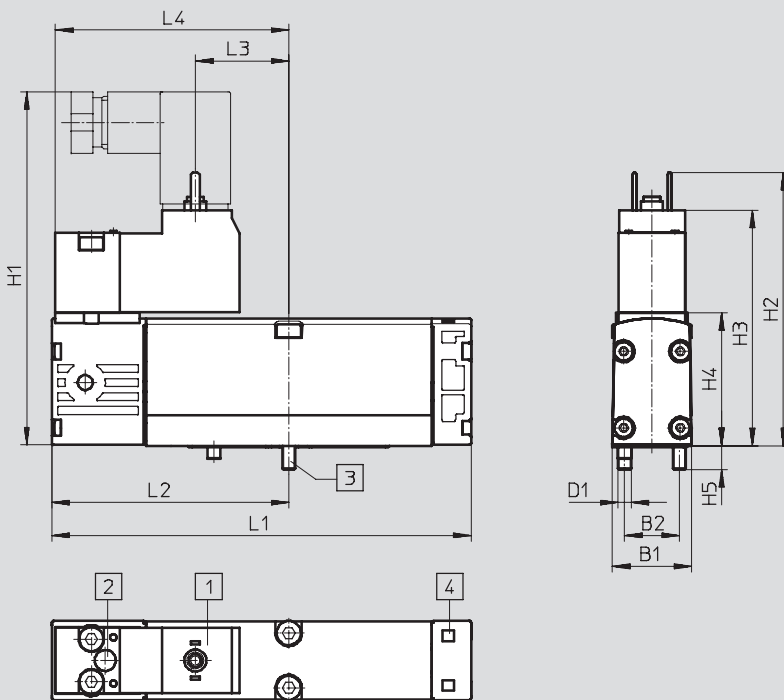


1	Housing	Die-cast aluminium
-	Seals	Nitrile rubber
-	Screws	Galvanised steel
-	Note on materials	Contains PWIS (paint wetting impairment substances)

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

5/2-way valve, single solenoid



- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label

	B1	B2	D1	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5
VSVA-B-M52...	26.3	19	M4	89.2	71.2	62.6	39.3	7	113.1	63.1	29.75	61.6	123.2

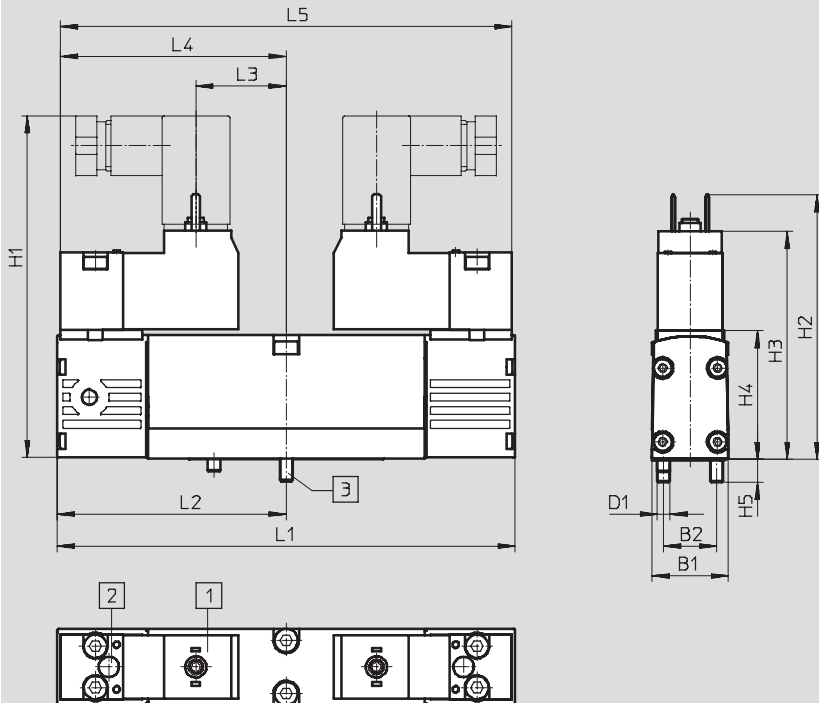
# Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves 26

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

2x 3/2-way valve, 5/2-way valve, double solenoid, 5/3-way valve



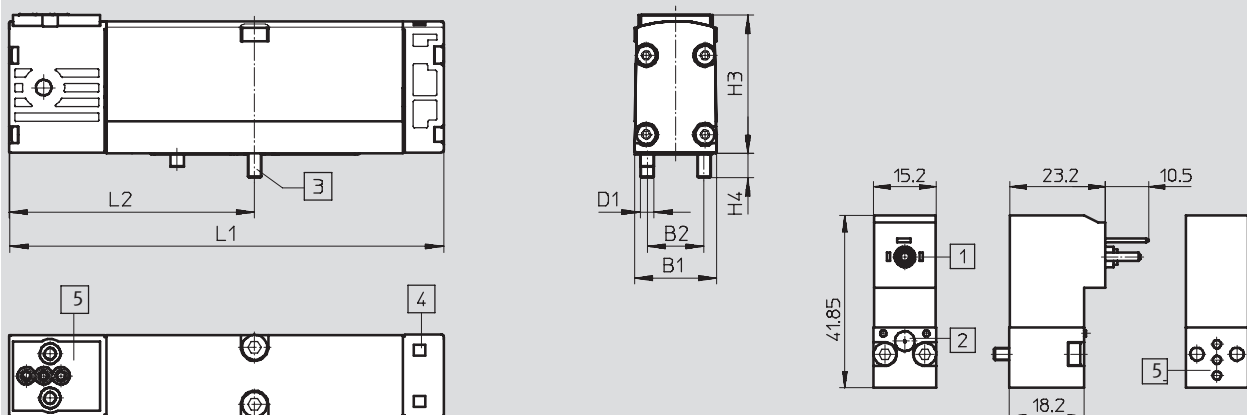
- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label

	B1	B2	D1	H1	H2	H3	H4	H5	L1	L2	L3	L4	L5
VSVA-B-M52...	26.3	19	M4	89.2	71.2	62.2	39.3	7	126.2	63.1	29.75	61.6	123.2

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

5/2-way valve, single solenoid – Pilot valve for widths 18 mm and 26 mm

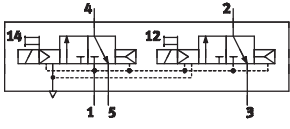
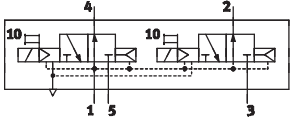
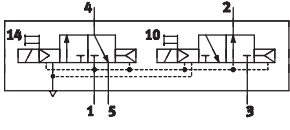
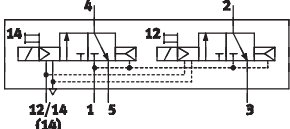
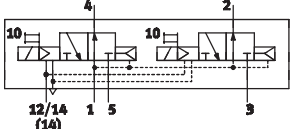
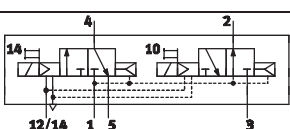


- 1 Connection dimensions and device plug to DIN EN 175301-803, type C
- 2 Manual override
- 3 Captive screws
- 4 Slot for inscription label
- 5 Pneumatic port pattern to ISO 15218

	B1	B2	D1	H4	H5	L1	L2
VSVA-B-M52...	26.3	19	M4	39.3	7	113.1	63.1

# Solenoid valves VSVA, ISO 15407-1/plug type C

Technical data – Directional control valves width 26 mm

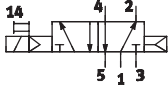
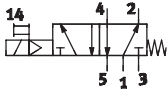
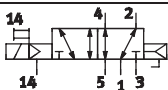
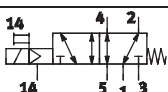
Ordering data – 2x 3/2-way valve <sup>1)</sup>							
Code	Circuit symbol	Normal position	Pilot air supply	Voltage		Part No.	Type
				V DC	V AC		
K		2x closed	Internal	24	–	546 692	VSVA-B-T32C-AH-A1-1C1
				12	–	547 128	VSVA-B-T32C-AH-A1-5C1
				–	230	547 208	VSVA-B-T32C-AH-A1-3AC1
				–	110	547 168	VSVA-B-T32C-AH-A1-2AC1
				–	24	547 088	VSVA-B-T32C-AH-A1-1AC1
N		2x open	Internal	24	–	546 694	VSVA-B-T32U-AH-A1-1C1
				12	–	547 130	VSVA-B-T32U-AH-A1-5C1
				–	230	547 210	VSVA-B-T32U-AH-A1-3AC1
				–	110	547 170	VSVA-B-T32U-AH-A1-2AC1
				–	24	547 090	VSVA-B-T32U-AH-A1-1AC1
H		1x closed 1x open	Internal	24	–	547 066	VSVA-B-T32H-AH-A1-1C1
				12	–	547 132	VSVA-B-T32H-AH-A1-5C1
				–	230	547 212	VSVA-B-T32H-AH-A1-3AC1
				–	110	547 172	VSVA-B-T32H-AH-A1-2AC1
				–	24	547 092	VSVA-B-T32H-AH-A1-1AC1
K		2x closed	External	24	–	547 068	VSVA-B-T32C-AZH-A1-1C1
				12	–	547 148	VSVA-B-T32C-AZH-A1-5C1
				–	230	547 228	VSVA-B-T32C-AZH-A1-3AC1
				–	110	547 188	VSVA-B-T32C-AZH-A1-2AC1
				–	24	547 108	VSVA-B-T32C-AZH-A1-1AC1
N		2x open	External	24	–	547 070	VSVA-B-T32U-AZH-A1-1C1
				12	–	547 150	VSVA-B-T32U-AZH-A1-5C1
				–	230	547 230	VSVA-B-T32U-AZH-A1-3AC1
				–	110	547 190	VSVA-B-T32U-AZH-A1-2AC1
				–	24	547 110	VSVA-B-T32U-AZH-A1-1AC1
H		1x closed 1x open	External	24	–	547 072	VSVA-B-T32H-AZH-A1-1C1
				12	–	547 152	VSVA-B-T32H-AZH-A1-5C1
				–	230	547 232	VSVA-B-T32H-AZH-A1-3AC1
				–	110	547 192	VSVA-B-T32H-AZH-A1-2AC1
				–	24	547 112	VSVA-B-T32H-AZH-A1-1AC1

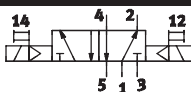
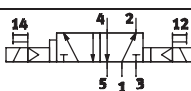
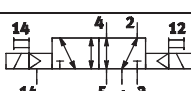
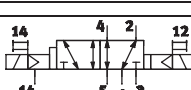
1) 2x 3/2-way valves for reverse operation on request



# Solenoid valves VSVA, ISO 15407-1/plug type C

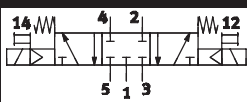
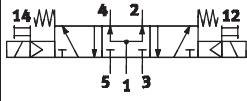
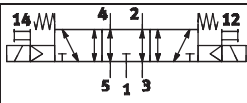
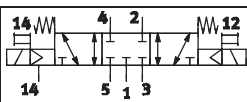
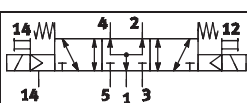
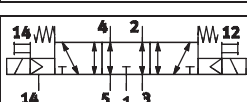
Technical data – Directional control valves width 26 mm

Ordering data – 5/2-way valve, single solenoid (monostable)						
Code	Circuit symbol	Reset method	Pilot air supply	Voltage		Part No. Type
				V DC	V AC	
M		Pneumatic	Internal	24	–	546 700 VSVA-B-M52-AH-A1-1C1
				12	–	547 138 VSVA-B-M52-AH-A1-5C1
				–	230	547 218 VSVA-B-M52-AH-A1-3AC1
				–	110	547 178 VSVA-B-M52-AH-A1-2AC1
				–	24	547 098 VSVA-B-M52-AH-A1-1AC1
O		Mechanical spring	Internal	24	–	546 702 VSVA-B-M52-MH-A1-1C1
				12	–	547 140 VSVA-B-M52-MH-A1-5C1
				–	230	547 220 VSVA-B-M52-MH-A1-3AC1
				–	110	547 180 VSVA-B-M52-MH-A1-2AC1
				–	24	547 100 VSVA-B-M52-MH-A1-1AC1
M		Pneumatic	External	24	–	547 078 VSVA-B-M52-AZH-A1-1C1
				12	–	547 158 VSVA-B-M52-AZH-A1-5C1
				–	230	547 238 VSVA-B-M52-AZH-A1-3AC1
				–	110	547 198 VSVA-B-M52-AZH-A1-2AC1
				–	24	547 118 VSVA-B-M52-AZH-A1-1AC1
O		Mechanical spring	External	24	–	547 080 VSVA-B-M52-MZH-A1-1C1
				12	–	547 160 VSVA-B-M52-MZH-A1-5C1
				–	230	547 240 VSVA-B-M52-MZH-A1-3AC1
				–	110	547 200 VSVA-B-M52-MZH-A1-2AC1
				–	24	547 120 VSVA-B-M52-MZH-A1-1AC1

Ordering data – 5/2-way valve, double solenoid (bi-stable)						
Code	Circuit symbol	Dominance	Pilot air supply	Voltage		Part No. Type
				V DC	V AC	
J		1st signal	Internal	24	–	546 696 VSVA-B-B52-H-A1-1C1
				12	–	547 134 VSVA-B-B52-H-A1-5C1
				–	230	547 214 VSVA-B-B52-H-A1-3AC1
				–	110	547 174 VSVA-B-B52-H-A1-2AC1
				–	24	547 094 VSVA-B-B52-H-A1-1AC1
D		At 14	Internal	24	–	546 698 VSVA-B-D52-H-A1-1C1
				12	–	547 136 VSVA-B-D52-H-A1-5C1
				–	230	547 216 VSVA-B-D52-H-A1-3AC1
				–	110	547 176 VSVA-B-D52-H-A1-2AC1
				–	24	547 096 VSVA-B-D52-H-A1-1AC1
J		1st signal	External	24	–	547 074 VSVA-B-B52-ZH-A1-1C1
				12	–	547 154 VSVA-B-B52-ZH-A1-5C1
				–	230	547 234 VSVA-B-B52-ZH-A1-3AC1
				–	110	547 194 VSVA-B-B52-ZH-A1-2AC1
				–	24	547 114 VSVA-B-B52-ZH-A1-1AC1
D		At 14	External	24	–	547 076 VSVA-B-D52-ZH-A1-1C1
				12	–	547 156 VSVA-B-D52-ZH-A1-5C1
				–	230	547 236 VSVA-B-D52-ZH-A1-3AC1
				–	110	547 196 VSVA-B-D52-ZH-A1-2AC1
				–	24	547 116 VSVA-B-D52-ZH-A1-1AC1


## Solenoid valves VSVA, ISO 15407-1/plug type C


Technical data – Directional control valves width 26 mm


Ordering data – 5/3-way valve, double solenoid (monostable)							
Code	Circuit symbol	Normal position	Pilot air supply	Voltage		Part No.	Type
				V DC	V AC		
G		Closed	Internal	24	–	546 708	VSVA-B-P53C-H-A1-1C1
				12	–	547 146	VSVA-B-P53C-H-A1-5C1
				–	230	547 226	VSVA-B-P53C-H-A1-3AC1
				–	110	547 186	VSVA-B-P53C-H-A1-2AC1
				–	24	547 106	VSVA-B-P53C-H-A1-1AC1
B		Open	Internal	24	–	546 704	VSVA-B-P53U-H-A1-1C1
				12	–	547 142	VSVA-B-P53U-H-A1-5C1
				–	230	547 222	VSVA-B-P53U-H-A1-3AC1
				–	110	547 182	VSVA-B-P53U-H-A1-2AC1
				–	24	547 102	VSVA-B-P53U-H-A1-1AC1
E		Exhausted	Internal	24	–	546 706	VSVA-B-P53E-H-A1-1C1
				12	–	547 144	VSVA-B-P53E-H-A1-5C1
				–	230	547 224	VSVA-B-P53E-H-A1-3AC1
				–	110	547 184	VSVA-B-P53E-H-A1-2AC1
				–	24	547 104	VSVA-B-P53E-H-A1-1AC1
G		Closed	External	24	–	547 086	VSVA-B-P53C-ZH-A1-1C1
				12	–	547 166	VSVA-B-P53C-ZH-A1-5C1
				–	230	547 246	VSVA-B-P53C-ZH-A1-3AC1
				–	110	547 206	VSVA-B-P53C-ZH-A1-2AC1
				–	24	547 126	VSVA-B-P53C-ZH-A1-1AC1
B		Open	External	24	–	547 082	VSVA-B-P53U-ZH-A1-1C1
				12	–	547 162	VSVA-B-P53U-ZH-A1-5C1
				–	230	547 242	VSVA-B-P53U-ZH-A1-3AC1
				–	110	547 202	VSVA-B-P53U-ZH-A1-2AC1
				–	24	547 122	VSVA-B-P53U-ZH-A1-1AC1
E		Exhausted	External	24	–	547 084	VSVA-B-P53E-ZH-A1-1C1
				12	–	547 164	VSVA-B-P53E-ZH-A1-5C1
				–	230	547 244	VSVA-B-P53E-ZH-A1-3AC1
				–	110	547 204	VSVA-B-P53E-ZH-A1-2AC1
				–	24	547 124	VSVA-B-P53E-ZH-A1-1AC1


## Solenoid valves VSVA, ISO 15407-1/plug type C




Technical data – Directional control valves width 26 mm without pilot valve

Ordering data – 2x 3/2-way valve without pilot valve				
Constructional design	Normal position	Pilot air supply	Part No.	Type
	2x closed	Internal	546 731	VSVA-B-T32C-A-A1-P1
	2x open	Internal	546 733	VSVA-B-T32U-A-A1-P1

Ordering data – 5/2-way valve, single solenoid (monostable) without pilot valve				
Constructional design	Reset method	Pilot air supply	Part No.	Type
	Pneumatic	Internal	546 739	VSVA-B-M52-A-A1-P1
	Mechanical spring	Internal	546 741	VSVA-B-M52-M-A1-P1


Ordering data – 5/2-way double solenoid (bi-stable) valve without pilot valve				
Constructional design	Dominance	Pilot air supply	Part No.	Type
	1st signal	Internal	546 735	VSVA-B-B52-A1-P1
	At 14	Internal	546 737	VSVA-B-D52-A1-P1

Ordering data – 5/3-way mid-position valve (monostable) without pilot valve				
Constructional design	Normal position	Pilot air supply	Part No.	Type
	Closed	Internal	546 747	VSVA-B-P53C-A1-P1
	Open	Internal	546 743	VSVA-B-P53U-A1-P1
	Exhausted	Internal	546 745	VSVA-B-P53E-A1-P1

Ordering data – Pilot valve to ISO 15218								
Constructional design	Plug, square design	Protective earth conductor	Output		Voltage		Part No.	Type
			[W]	[VA]	V DC	V AC		
	DIN EN 175301-803, type C	No	1.8	–	24	–	546 256	VSVA-B-M32-MH-WA-1C1
		No	1.8	–	12	–	546 257	VSVA-B-M32-MH-WA-5C1
	DIN EN 175301-803, type C	Yes	–	2.1	–	230	546 260	VSVA-B-M32-MH-WA-3AC1
		Yes	–	2.1	–	110	546 259	VSVA-B-M32-MH-WA-2AC1
		No	–	2.3	–	24	546 258	VSVA-B-M32-MH-WA-1AC1

## Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves width 18 mm

-  - Flow rate  
650 l/min

-  - Voltage  
24 V DC



General technical data								
Valve function	2x 3/2			5/2		5/3		
Normal position	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>
Memory stability	Monostable				Bi-stable		Monostable	
Pneumatic spring reset method	Yes			Yes	–	No		
Mechanical spring reset method	No			Yes	–	Yes		
Design	Piston spool valve							
Sealing principle	Soft							
Actuation type	Electric							
Control type	Piloted							
Pilot air supply	Internal or external							
Direction of flow	Non-reversible			Reversible for external pilot air supply				
Exhaust function	Flow control							
Manual override	Non-detenting (pushing)							
Type of mounting	On sub-base							
Mounting position	Any							
Nominal size	[mm]	5						
Flow rate of valve	[l/min]	550		700	650			
Flow rate of valve on individual sub-base	[l/min]	500		600	550			
Flow rate of valve, pneumatically interlinked	[l/min]	400		550	450			
Standard nominal flow rate	[l/min]	400		550	450			
Switching time on/off, pneumatic spring	[ms]	10/22		20/25	–	–		
Switching time on/off, mechanical spring	[ms]	–		12/34	–	15/36		
Changeover time	[ms]	–		–	10	–		
Non-overlapping	Yes							
Width	[mm]	18						
Ports on the sub-base	1, 2, 3, 4, 5	G1/8						
	12, 14	M5						
Tightening torque, valve mounting	[Nm]	0.9 ... 1.1						
Product weight	[g]	140		140	140			
Noise level	[dB (A)]	85						
Conforms to	ISO 15407-1							
Corrosion resistance class	CRC	2 <sup>5)</sup>						

1) C = Normally closed

2) U = Normally open

3) E = Normally exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Corrosion resistance class 2 as per Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

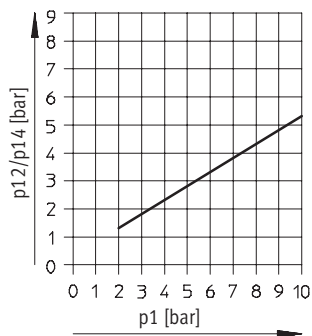
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Technical data – Directional control valves width 18 mm

Operating and environmental conditions				
Valve function		2x 3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40 µm, lubricated or unlubricated, vacuum		
Operating pressure	Internal pilot air supply [bar]	3 ... 8		3 ... 8
	External pilot air supply [bar]	3 ... 10	-0.9 ... 10	
Pilot pressure [bar]		3 ... 8 <sup>1)</sup>	3 ... 8	3 ... 8
Ambient temperature [°C]		-5 ... +50		
Temperature of medium [°C]		-5 ... +50		
Fire protection classification to UL94		V0		

1) Pilot pressure dependent on operating pressure → Graph

### Minimum pilot pressure p<sub>12</sub>, p<sub>14</sub> as a function of operating pressure p<sub>1</sub> (external pilot air supply)



Electrical data			
Electrical connection to IEC 60 947-5-2		Central plug, round design, M8x1 or M12x1	
Coil characteristics	Voltage [V DC]	24±10% = 21.6 ... 26.4	
	Output [W]	High-current phase: 2.4; low-current phase: 1 <sup>1)</sup>	
Duty cycle %		100	
Protection class to EN 60529		IP65 (in combination with plug socket)	
Protective circuit and LED		Integrated in the valve	
CE mark		89/336/EEC (EMC)	

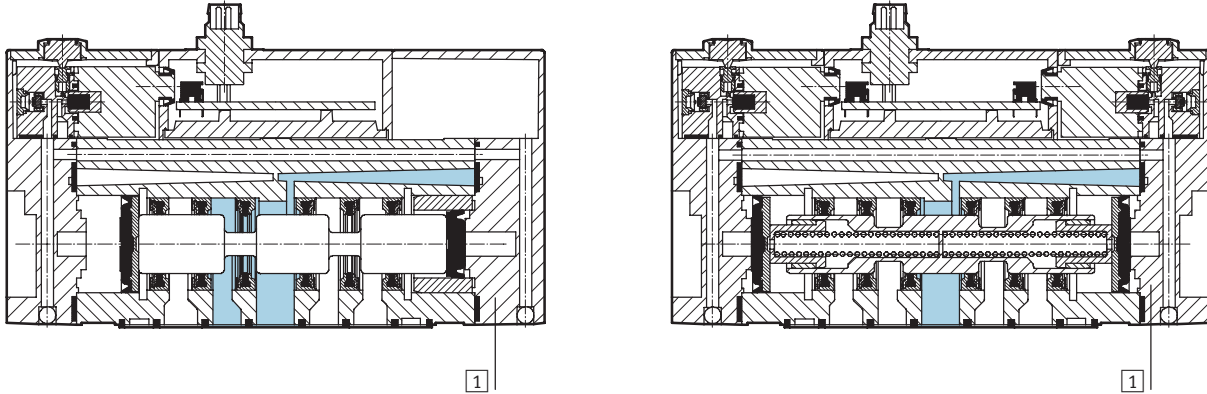
1) Controlled by integrated current reduction

# Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves width 18 mm

## Materials

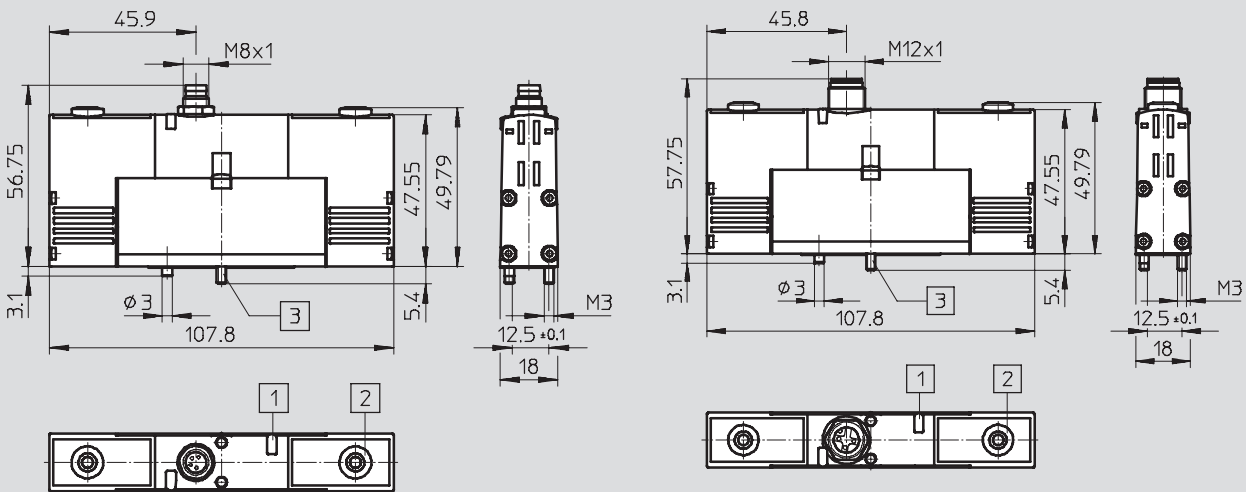
Sectional view



1	Housing	Die-cast aluminium, polyacetate
-	Seals	Nitrile rubber

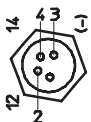
## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



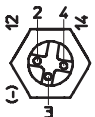
- 1 Light emitting diode (LED)
- 2 Manual override
- 3 Captive mounting screws

### M8x1 – Terminal allocation



- 1 Unused
- 2 Signal (+) Solenoid 12/10
- 3 com (-)
- 4 Signal (+) Solenoid 14/10

### M12x1 – Terminal allocation

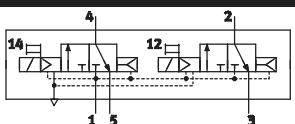
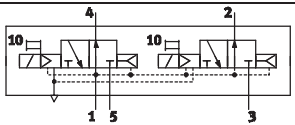
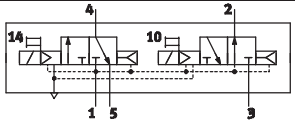
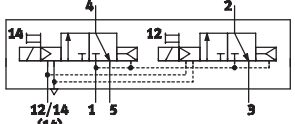
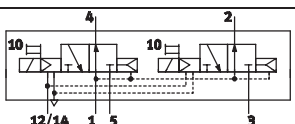
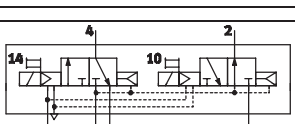


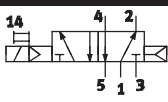
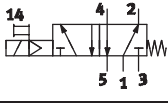
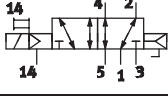
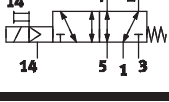
- 2 Signal (+) Solenoid 12
- 3 com (-)
- 4 Signal (+) Solenoid 14

# Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

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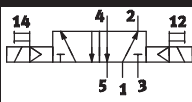
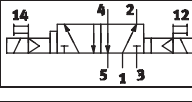
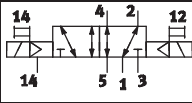
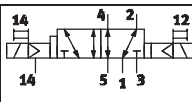
Technical data – Directional control valves width 18 mm

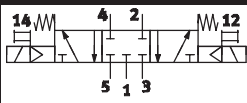
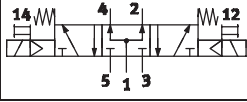
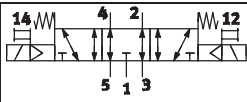
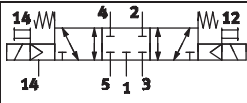
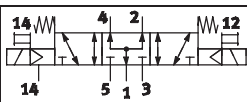
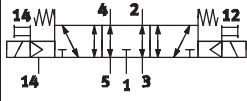
Ordering data – 2x 3/2-way valve							
Code	Circuit symbol	Normal position	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
K		2x closed	Internal	24 V DC	–	534 771	VSVA-B-T32C-AH-A2-1R2L
				–	24 V DC	546 764	VSVA-B-T32C-AH-A2-1R5L
N		2x open	Internal	24 V DC	–	534 772	VSVA-B-T32U-AH-A2-1R2L
				–	24 V DC	546 765	VSVA-B-T32U-AH-A2-1R5L
H		1x closed 1x open	Internal	24 V DC	–	534 773	VSVA-B-T32H-AH-A2-1R2L
				–	24 V DC	546 766	VSVA-B-T32H-AH-A2-1R5L
K		2x closed	External	24 V DC	–	534 781	VSVA-B-T32C-AZH-A2-1R2L
				–	24 V DC	546 774	VSVA-B-T32C-AZH-A2-1R5L
N		2x open	External	24 V DC	–	534 782	VSVA-B-T32U-AZH-A2-1R2L
				–	24 V DC	546 775	VSVA-B-T32U-AZH-A2-1R5L
H		1x closed 1x open	External	24 V DC	–	534 783	VSVA-B-T32H-AZH-A2-1R2L
				–	24 V DC	546 776	VSVA-B-T32H-AZH-A2-1R5L

Ordering data – 5/2-way valve, single solenoid							
Code	Circuit symbol	Reset method	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
M		Pneumatic spring	Internal	24 V DC	–	534 774	VSVA-B-M52-AH-A2-1R2L
				–	24 V DC	546 767	VSVA-B-M52-AH-A2-1R5L
O		Mechanical spring	Internal	24 V DC	–	534 775	VSVA-B-M52-MH-A2-1R2L
				–	24 V DC	546 768	VSVA-B-M52-MH-A2-1R5L
M		Pneumatic spring	External	24 V DC	–	534 784	VSVA-B-M52-AZH-A2-1R2L
				–	24 V DC	546 777	VSVA-B-M52-AZH-A2-1R5L
O		Mechanical spring	External	24 V DC	–	534 785	VSVA-B-M52-MZH-A2-1R2L
				–	24 V DC	546 778	VSVA-B-M52-MZH-A2-1R5L

# Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves 18

Ordering data – 5/2-way valve, double solenoid (bi-stable)							
Code	Circuit symbol	Dominant	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
J		1st signal	Internal	24 V DC	–	534 776	VSVA-B-B52-H-A2-1R2L
				–	24 V DC	546 769	VSVA-B-B52-H-A2-1R5L
D		At 14	Internal	24 V DC	–	534 777	VSVA-B-D52-H-A2-1R2L
				–	24 V DC	546 770	VSVA-B-D52-H-A2-1R5L
J		1st signal	External	24 V DC	–	534 786	VSVA-B-B52-ZH-A2-1R2L
				–	24 V DC	546 779	VSVA-B-B52-ZH-A2-1R5L
D		At 14	External	24 V DC	–	534 787	VSVA-B-D52-ZH-A2-1R2L
				–	24 V DC	546 780	VSVA-B-D52-ZH-A2-1R5L


Ordering data – 5/3-way valve, double solenoid (monostable)							
Code	Circuit symbol	Normal position	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
G		Closed	Internal	24 V DC	–	534 778	VSVA-B-P53C-H-A2-1R2L
				–	24 V DC	546 771	VSVA-B-P53C-H-A2-1R5L
B		Open	Internal	24 V DC	–	534 780	VSVA-B-P53U-H-A2-1R2L
				–	24 V DC	546 773	VSVA-B-P53U-H-A2-1R5L
E		Exhausted	Internal	24 V DC	–	534 779	VSVA-B-P53E-H-A2-1R2L
				–	24 V DC	546 772	VSVA-B-P53E-H-A2-1R5L
G		Closed	External	24 V DC	–	534 788	VSVA-B-P53C-ZH-A2-1R2L
				–	24 V DC	546 781	VSVA-B-P53C-ZH-A2-1R5L
B		Open	External	24 V DC	–	534 790	VSVA-B-P53U-ZH-A2-1R2L
				–	24 V DC	546 783	VSVA-B-P53U-ZH-A2-1R5L
E		Exhausted	External	24 V DC	–	534 789	VSVA-B-P53E-ZH-A2-1R2L
				–	24 V DC	546 782	VSVA-B-P53E-ZH-A2-1R5L



## Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

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Technical data – Directional control valves width 26 mm

 Flow rate  
 1,250 ... 1,400 l/min

 Voltage  
 24 V DC



General technical data									
Valve function	2x 3/2			5/2		5/3			
Normal position	C <sup>1)</sup>	U <sup>2)</sup>	H <sup>4)</sup>	–	–	C <sup>1)</sup>	U <sup>2)</sup>	E <sup>3)</sup>	
Memory stability	Monostable				Bi-stable		Monostable		
Pneumatic spring reset method	Yes			Yes	–	No			
Mechanical spring reset method	No			Yes	–	Yes			
Design	Piston spool valve								
Sealing principle	Soft								
Actuation type	Electric								
Pilot control mode	Piloted								
Pilot air supply	Internal or external								
Direction of flow	Non-reversible			Reversible for external pilot air supply					
Exhaust function	Flow control								
Manual override	Pushing (non-detenting)								
Type of mounting	On sub-base								
Mounting position	Any								
Nominal diameter	[mm]	9							
Flow rate of valve	[l/min]	1,250			1,400		1,400		
Flow rate of valve on individual sub-base	[l/min]	1,100			1,200		1,200		
Flow rate of valve, pneumatically interlinked	[l/min]	900			1,100		1,000		
Standard nominal flow rate	[l/min]	900			1,100		1,000		
Switching time on/off, pneumatic spring	[ms]	20/33			25/40		–		–
Switching time on/off, mechanical spring	[ms]	–			20/52		–		20/52
Changeover time, dominant at 1st signal	[ms]	–			–		15		–
Changeover time, dominant at 14	[ms]	–			–		25		–
Freedom from overlap	Yes								
Width	[mm]	26							
Ports on the sub-base	1, 2, 3, 4, 5	G1/4							
	12, 14	M5							
Tightening torque, valve mounting	[Nm]	18 ... 2.2							
Product weight	[g]	270			270		270		
Noise level	[dB (A)]	85							
Conforms to	ISO 15407-1								
Corrosion resistance class	CRC	2 <sup>5)</sup>							

1) C=Normally closed

2) U=Normally open

3) E=Normally exhausted

4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

5) Corrosion resistance class 2 to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

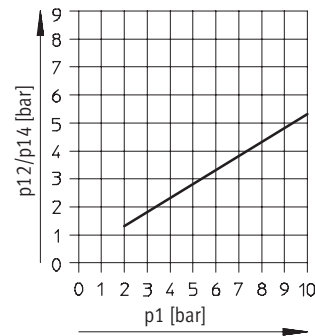
# Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves width 26 mm

Operating and environmental conditions				
Valve function		2x 3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40µm, lubricated or unlubricated, vacuum		
Operating pressure	Internal pilot air supply [bar]	3 ... 8		3 ... 8
	External pilot air supply [bar]	3 ... 10	-0.9 ... 10	
Pilot pressure [bar]		3 ... 8 <sup>1)</sup>	3 ... 8	3 ... 8
Ambient temperature [°C]		-5 ... +50		
Temperature of medium [°C]		-5 ... +50		
Fire protection classification to UL94		V0		

1) Pilot pressure dependent on operating pressure → Graph

### Minimum pilot pressure p<sub>12</sub>, p<sub>14</sub> as a function of the operating pressure p<sub>1</sub> (external pilot air supply)



Electrical data			
Electrical connection to IEC 60 947-5-2		Central plug, round design, M8x1 or M12x1	
Coil characteristics	Voltage [V DC]	24±10% = 21.6 ... 26.4	
	Output [W]	High-current phase: 2.4; low-current phase: 1 <sup>1)</sup>	
Duty cycle %		100	
Protection class to EN 60529		IP65 (in combination with plug socket)	
Protective circuit and LED		Integrated in the valve	
CE mark		89/336/EEC (EMC)	

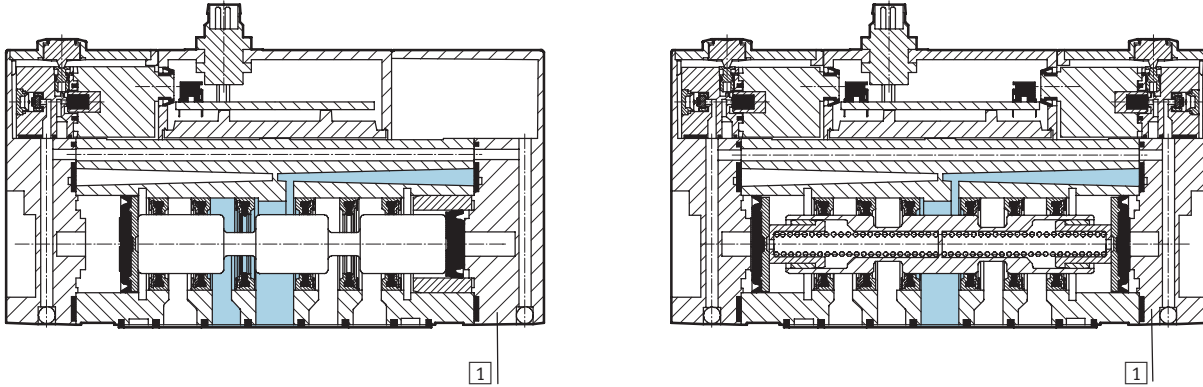
1) Controlled by integrated current reduction

# Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves width 26 mm

## Materials

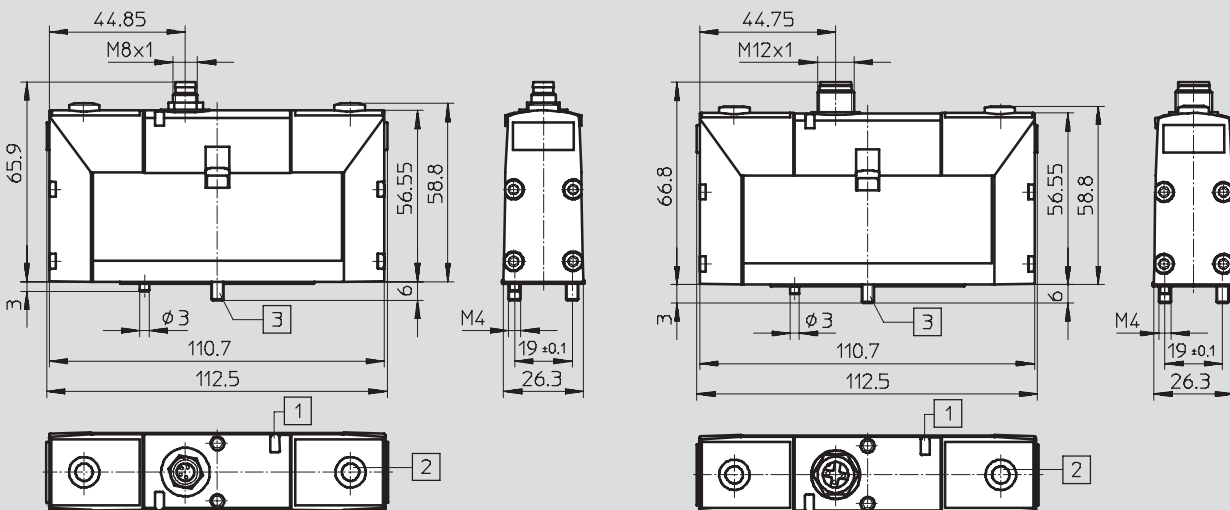
Sectional view



1	Housing	Die-cast aluminium, polyacetate
-	Seals	Nitrile rubber

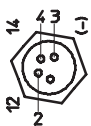
## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)



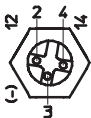
- 1 Light emitting diode (LED)
- 2 Manual override
- 3 Captive mounting screws

### M8x1 – Terminal allocation



- 1 Unused
- 2 Signal (+) Solenoid 12/10
- 3 com (-)
- 4 Signal (+) Solenoid 14/10

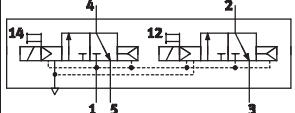
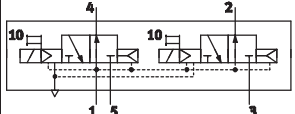
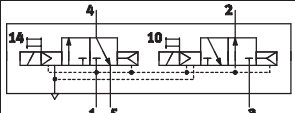
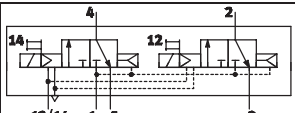
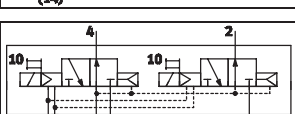
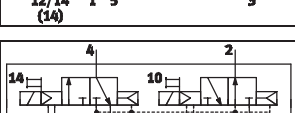
### M12x1 – Terminal allocation

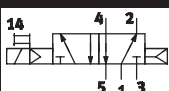
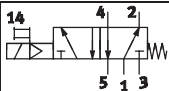
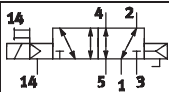
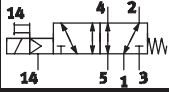


- 2 Signal (+) Solenoid 12
- 3 com (-)
- 4 Signal (+) Solenoid 14

# Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

Technical data – Directional control valves width 26 mm

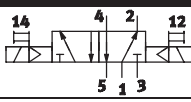
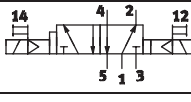
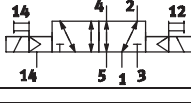
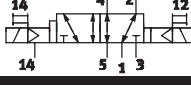
Ordering data – 2x 3/2-way valve							
Code	Circuit symbol	Normal position	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
K		2x closed	Internal	24 V DC	–	534 532	VSVA-B-T32C-AH-A1-1R2L
				–	24 V DC	534 552	VSVA-B-T32C-AH-A1-1R5L
N		2x open	Internal	24 V DC	–	534 533	VSVA-B-T32U-AH-A1-1R2L
				–	24 V DC	534 553	VSVA-B-T32U-AH-A1-1R5L
H		1x closed 1x open	Internal	24 V DC	–	534 534	VSVA-B-T32H-AH-A1-1R2L
				–	24 V DC	534 554	VSVA-B-T32H-AH-A1-1R5L
K		2x closed	External	24 V DC	–	534 522	VSVA-B-T32C-AZH-A1-1R2L
				–	24 V DC	534 542	VSVA-B-T32C-AZH-A1-1R5L
N		2x open	External	24 V DC	–	534 523	VSVA-B-T32U-AZH-A1-1R2L
				–	24 V DC	534 543	VSVA-B-T32U-AZH-A1-1R5L
H		1x closed 1x open	External	24 V DC	–	534 524	VSVA-B-T32H-AZH-A1-1R2L
				–	24 V DC	534 544	VSVA-B-T32H-AZH-A1-1R5L

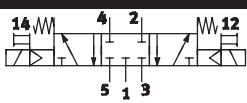
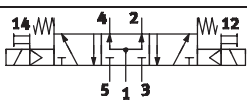
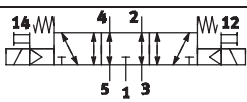
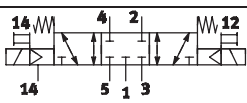
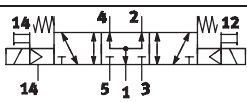
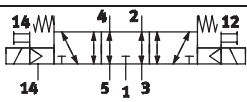
Ordering data – 5/2-way valve, single solenoid (monostable)							
Code	Circuit symbol	Reset method	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
M		Pneumatic	Internal	24 V DC	–	534 535	VSVA-B-M52-AH-A1-1R2L
				–	24 V DC	534 555	VSVA-B-M52-AH-A1-1R5L
O		Mechanical spring	Internal	24 V DC	–	534 536	VSVA-B-M52-MH-A1-1R2L
				–	24 V DC	534 556	VSVA-B-M52-MH-A1-1R5L
M		Pneumatic	External	24 V DC	–	534 525	VSVA-B-M52-AZH-A1-1R2L
				–	24 V DC	534 545	VSVA-B-M52-AZH-A1-1R5L
O		Mechanical spring	External	24 V DC	–	534 526	VSVA-B-M52-MZH-A1-1R2L
				–	24 V DC	534 546	VSVA-B-M52-MZH-A1-1R5L

# Solenoid valves VSVA, ISO 15407-1/central plug M8x1, M12x1

**FESTO**

Technical data – Directional control valves width 26 mm

Ordering data – 5/2-way valve, double solenoid (bi-stable)							
Code	Circuit symbol	Dominant	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
J		1st signal	Internal	24 V DC	–	534 537	VSVA-B-B52-H-A1-1R2L
				–	24 V DC	534 557	VSVA-B-B52-H-A1-1R5L
D		At 14	Internal	24 V DC	–	534 538	VSVA-B-D52-H-A1-1R2L
				–	24 V DC	534 558	VSVA-B-D52-H-A1-1R5L
J		1st signal	External	24 V DC	–	534 527	VSVA-B-B52-ZH-A1-1R2L
				–	24 V DC	534 547	VSVA-B-B52-ZH-A1-1R5L
D		At 14	External	24 V DC	–	534 528	VSVA-B-D52-ZH-A1-1R2L
				–	24 V DC	534 548	VSVA-B-D52-ZH-A1-1R5L

Ordering data – 5/3-way valve, double solenoid (monostable)							
Code	Circuit symbol	Normal position	Pilot air supply	Plug		Part No.	Type
				M8x1	M12x1		
G		Closed	Internal	24 V DC	–	534 539	VSVA-B-P53C-H-A1-1R2L
				–	24 V DC	534 559	VSVA-B-P53C-H-A1-1R5L
B		Open	Internal	24 V DC	–	534 541	VSVA-B-P53U-H-A1-1R2L
				–	24 V DC	534 561	VSVA-B-P53U-H-A1-1R5L
E		Exhausted	Internal	24 V DC	–	534 540	VSVA-B-P53E-H-A1-1R2L
				–	24 V DC	534 560	VSVA-B-P53E-H-A1-1R5L
G		Closed	External	24 V DC	–	534 529	VSVA-B-P53C-ZH-A1-1R2L
				–	24 V DC	534 549	VSVA-B-P53C-ZH-A1-1R5L
B		Open	External	24 V DC	–	534 531	VSVA-B-P53U-ZH-A1-1R2L
				–	24 V DC	534 551	VSVA-B-P53U-ZH-A1-1R5L
E		Exhausted	External	24 V DC	–	534 530	VSVA-B-P53E-ZH-A1-1R2L
				–	24 V DC	534 550	VSVA-B-P53E-ZH-A1-1R5L

# Manifold components, ISO 15407-1


Vertical stacking – Width 18 mm

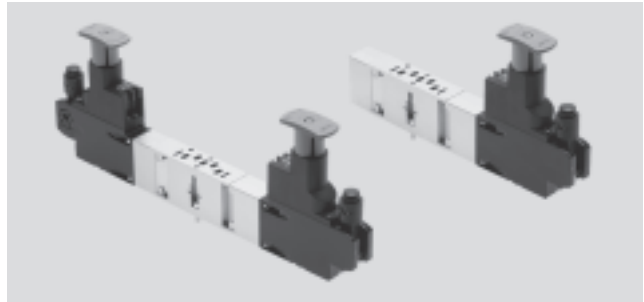
## Regulator plate VABF-S3-2-R ...

Material:  
Housing: Die-cast aluminium  
Control section: Polyamide

Regulating function:  
Input pressure: 0.5 ... 10 bar

Pressure regulating ranges:  
0.5 ... 6 bar, 0.5 ... 10 bar  
Output pressure constant with  
secondary venting

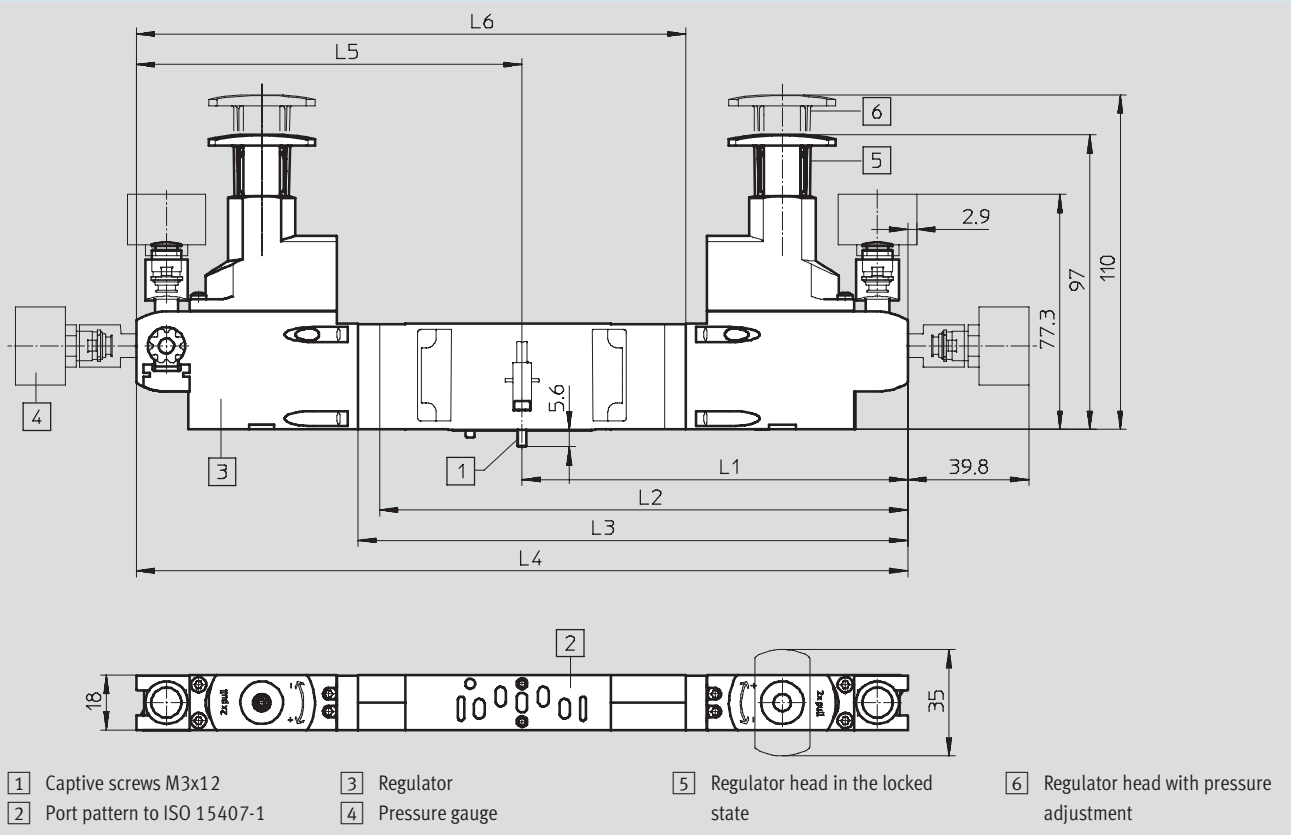
 Ambient temperature  
-5 ... +50 °C



### Dimensions – Width 18 mm

Download CAD data → [www.festo.com](http://www.festo.com)

Regulator plate, A regulator, B regulator, AB regulator, P regulator



### Dimensions

Type	L1	L2	L3	L4	L5	L6	Weight [g]
VABF-S3-2-R4...	126.7	-	-	253.4	-	-	650
VABF-S3-2-R5...	126.7	-	-	253.4	-	-	650
VABF-S3-2-R3...	-	-	-	-	126.7	187.7	390
VABF-S3-2-R7...	-	-	-	-	126.7	187.7	390
VABF-S3-2-R2...	126.7	-	187.7	-	-	-	390
VABF-S3-2-R6...	126.7	-	187.7	-	-	-	390
VABF-S3-2-R1...	126.7	180.6	-	-	-	-	380

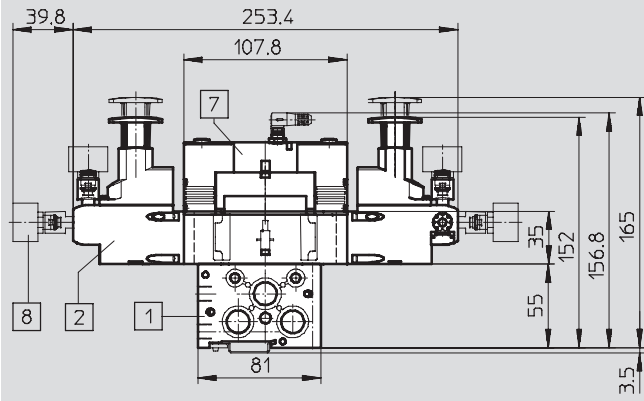
# Manifold components, ISO 15407-1

Vertical stacking – Width 18 mm

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

With manifold sub-base and solenoid valve (central plug)

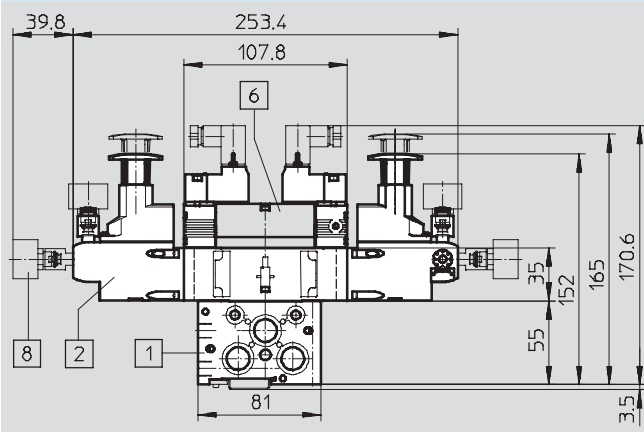


- 1 Manifold sub-base NAW
- 2 Pressure regulator plate
- 7 Solenoid valve VSVA
- 8 Pressure gauge, freely positionable

## Dimensions

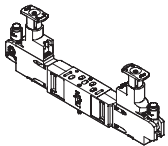
Download CAD data → [www.festo.com](http://www.festo.com)

With manifold sub-base and solenoid valve (plug type C)



- 1 Manifold sub-base NAW
- 2 Pressure regulator plate
- 6 Solenoid valve VSVA
- 8 Pressure gauge, freely positionable

## Ordering data

Code	Designation	For connection	Regulator	Control range	Part No.	Type
Regulator plate width 18 mm						
ZA		1	P	0.5 ... 10 bar	543 526	VABF-S3-2-R1C2-C-10
ZF		1	P	0.5 ... 6 bar	543 524	VABF-S3-2-R1C2-C-6
ZB		4	A	0.5 ... 10 bar	543 530	VABF-S3-2-R3C2-C-10
ZG		4	A	0.5 ... 6 bar	543 528	VABF-S3-2-R3C2-C-6
ZC		2	B	0.5 ... 10 bar	543 534	VABF-S3-2-R2C2-C-10
ZH		2	B	0.5 ... 6 bar	543 532	VABF-S3-2-R2C2-C-6
ZD		2 and 4	AB	0.5 ... 10 bar	543 538	VABF-S3-2-R4C2-C-10
ZI		2 and 4	AB	0.5 ... 6 bar	543 536	VABF-S3-2-R4C2-C-6
ZE		2 and 4, reversible	AB	0.5 ... 10 bar	543 542	VABF-S3-2-R5C2-C-10
ZJ		2 and 4, reversible	AB	0.5 ... 6 bar	543 540	VABF-S3-2-R5C2-C-6
ZL		2, reversible	B	0.5 ... 10 bar	546 788	VABF-S3-2-R6C2-C-10
ZN		2, reversible	B	0.5 ... 6 bar	546 786	VABF-S3-2-R6C2-C-6
ZK		4, reversible	A	0.5 ... 10 bar	546 792	VABF-S3-2-R7C2-C-10
ZM		4, reversible	A	0.5 ... 6 bar	546 790	VABF-S3-2-R7C2-C-6


# Manifold components, ISO 15407-1

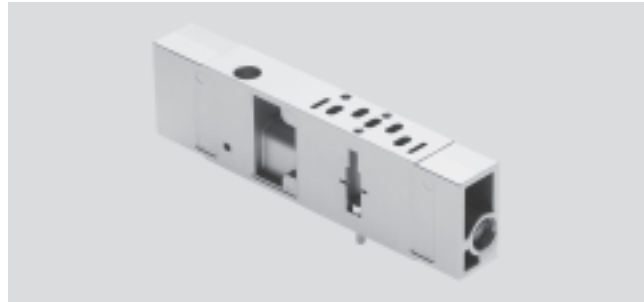
Vertical stacking – Width 18 mm

## Flow control plate VABF-S3-2-F...

Material:

Housing: Die-cast aluminium

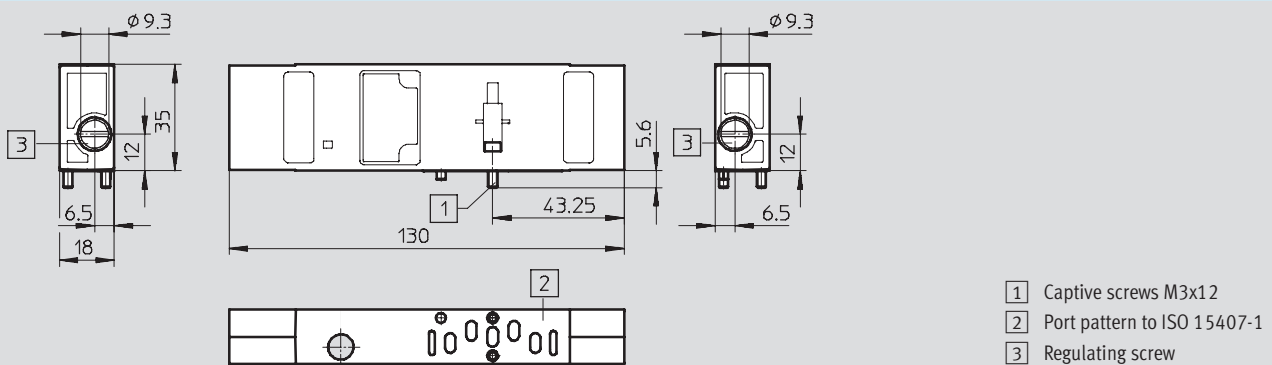
 Ambient temperature  
-5 ... +50 °C



### Dimensions

Flow control plate width 18 mm

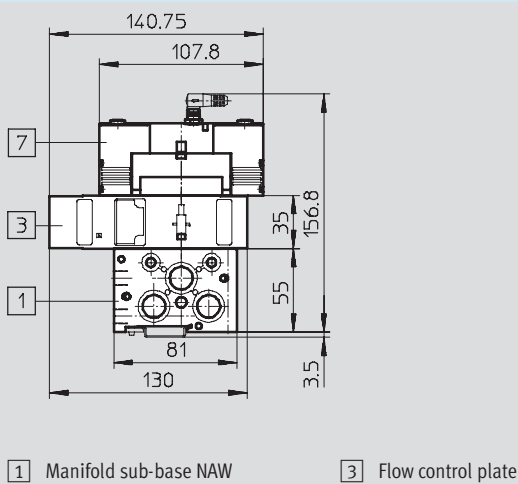
Download CAD data → [www.festo.com](http://www.festo.com)



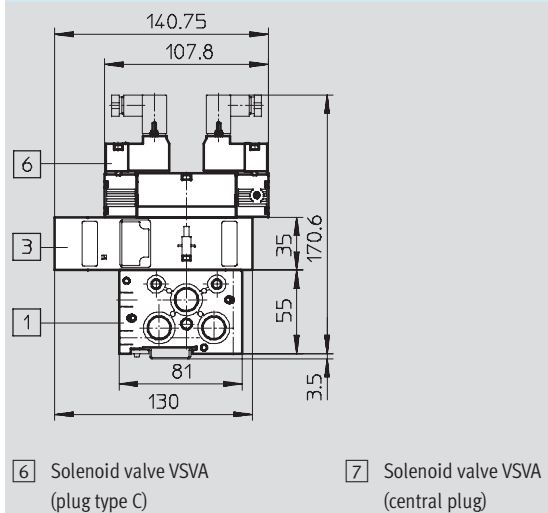
### Dimensions

With manifold sub-base and solenoid valve (central plug)

Download CAD data → [www.festo.com](http://www.festo.com)



With manifold sub-base and solenoid valve (plug type C)



### Ordering data

Code	Description	Weight [g]	Part No.	Type
X	For exhaust air flow control in ducts 3 and 5 on the valve	228	543 603	VABF-S3-2-F1B1-C



# Manifold components, ISO 15407-1


Vertical stacking – Width 18 mm


## Vertical supply plate

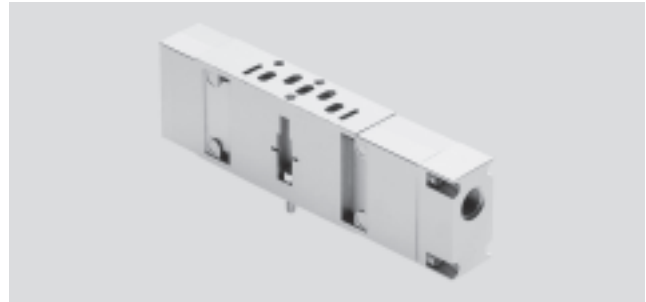
VABF-S3-2-P ...

Material:

Housing: Die-cast aluminium

-  - Ambient temperature  
-5 ... +50 °C

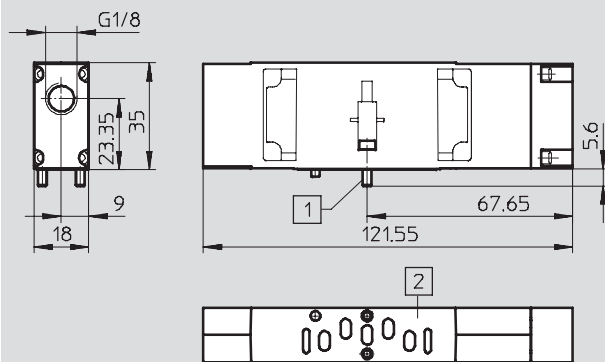
-  - Operating pressure  
-0.9 ... +10 bar



### Dimensions

Vertical supply plate width 18 mm

Download CAD data → [www.festo.com](http://www.festo.com)

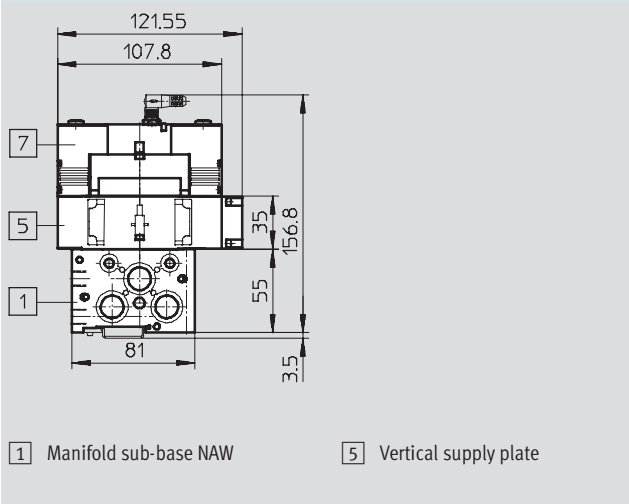


- 1 Captive screws
- 2 Port pattern to ISO 15407-1

### Dimensions

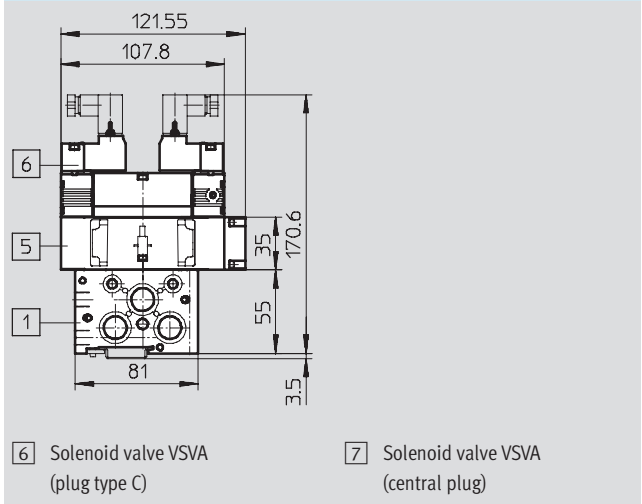
With manifold sub-base and solenoid valve (central plug)

Download CAD data → [www.festo.com](http://www.festo.com)



- 1 Manifold sub-base NAW
- 5 Vertical supply plate

With manifold sub-base and solenoid valve (plug type C)



- 6 Solenoid valve VSVA (plug type C)
- 7 Solenoid valve VSVA (central plug)

### Ordering data

Code	Description	Weight [g]	Part No.	Type
ZU	For the independent supply of a valve	146	544 435	VABF-S3-2-P1A3-G18

# Manifold components, ISO 15407-1


Vertical stacking – Width 18 mm


## Vertical shut-off plate

VABF-S3-2-L ...

Material:

Housing: Die-cast aluminium

 Ambient temperature  
-5 ... +50 °C

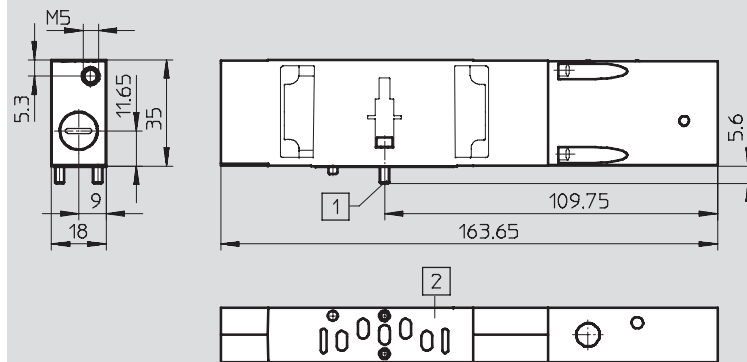
 Operating pressure  
-0.9 ... +10 bar



### Dimensions

Vertical shut-off plate width 18 mm

Download CAD data → [www.festo.com](http://www.festo.com)

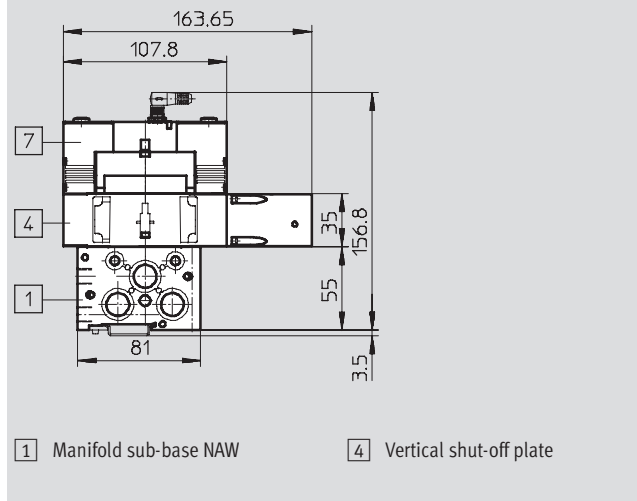


- 1 Captive screws M3x12
- 2 Port pattern to ISO 15407-1

### Dimensions

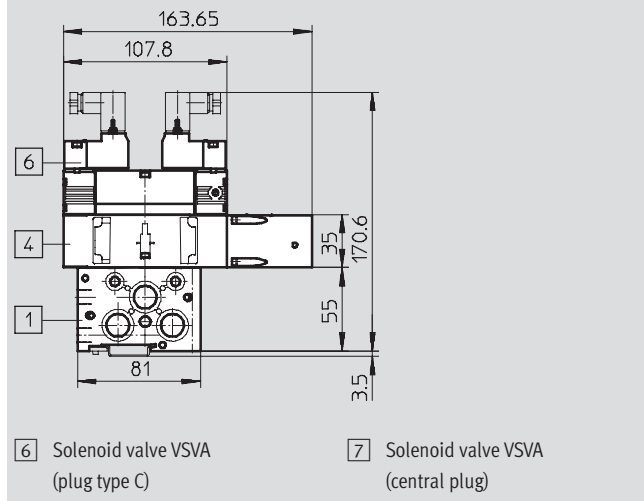
With manifold sub-base and solenoid valve (central plug)

Download CAD data → [www.festo.com](http://www.festo.com)



- 1 Manifold sub-base NAW
- 4 Vertical shut-off plate

With manifold sub-base and solenoid valve (plug type C)



- 6 Solenoid valve VSVA (plug type C)
- 7 Solenoid valve VSVA (central plug)

### Ordering data

Code	Description	Weight [g]	Part No.	Type
ZT	For shutting off a valve from the supply pressure	212	543 601	VABF-S3-2-L1D1-C

# Manifold components, ISO 15407-1

Vertical stacking – Width 26 mm

## Regulator plate VABF-S3-1-R ...

Material:

Housing: Die-cast aluminium

Control section: Polyamide


Regulating function:

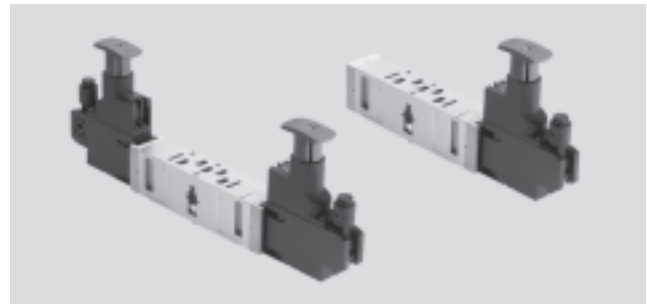
Input pressure: 0.5 ... 10 bar

Pressure regulating ranges:

0.5 ... 6 bar, 0.5 ... 10 bar

Output pressure constant with secondary venting

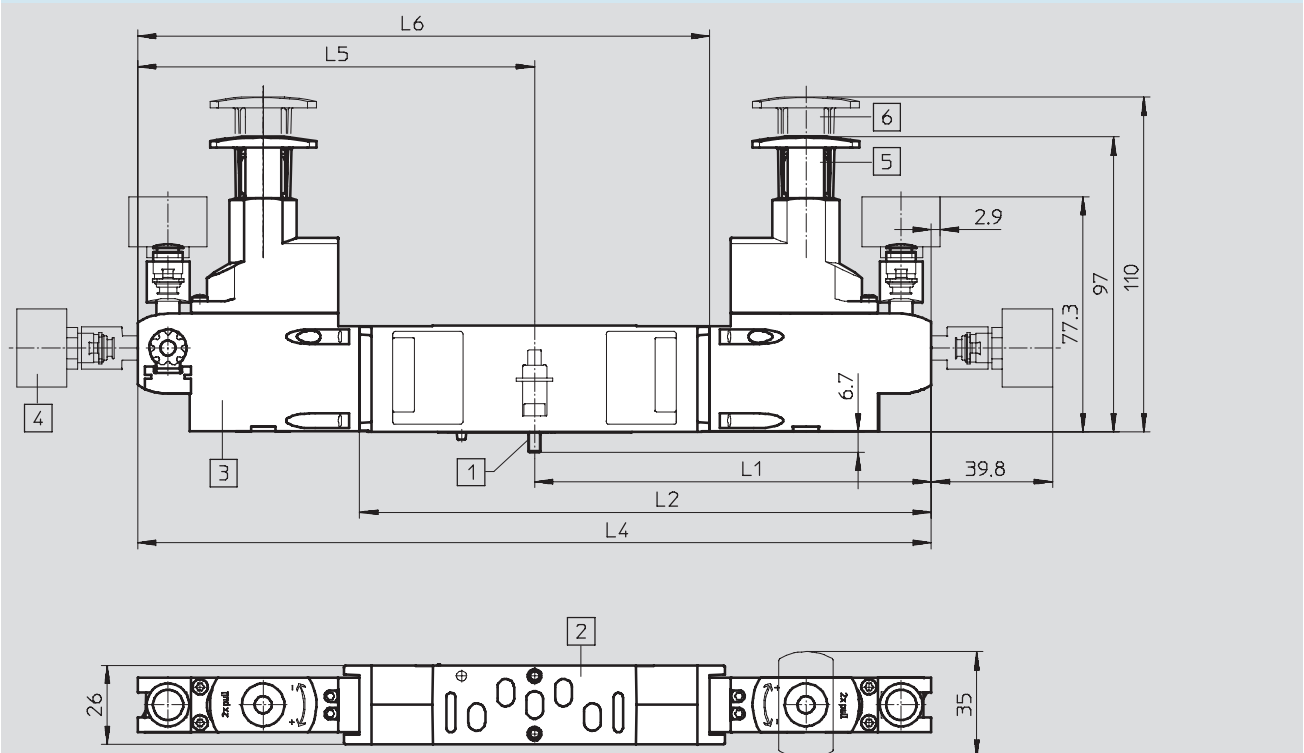
 Ambient temperature  
-5 ... +50 °C



### Dimensions – Width 26 mm

Download CAD data → [www.festo.com](http://www.festo.com)

Regulator plate, A regulator, B regulator, AB regulator, P regulator



- 1 Captive screws M4x12
- 2 Port pattern to ISO 15407-1
- 3 Regulator
- 4 Pressure gauge
- 5 Regulator head in the locked state
- 6 Regulator head with pressure adjustment

### Dimensions

Type	L1	L2	L3	L4	L5	L6	Weight [g]
VABF-S3-1-R5...	130.35	-	-	260.7	-	-	712
VABF-S3-1-R7...	-	-	-	-	130.35	192.9	452
VABF-S3-1-R6...	130.35	195	-	-	-	-	452
VABF-S3-1-R1...	130.35	183.88	-	-	-	-	439

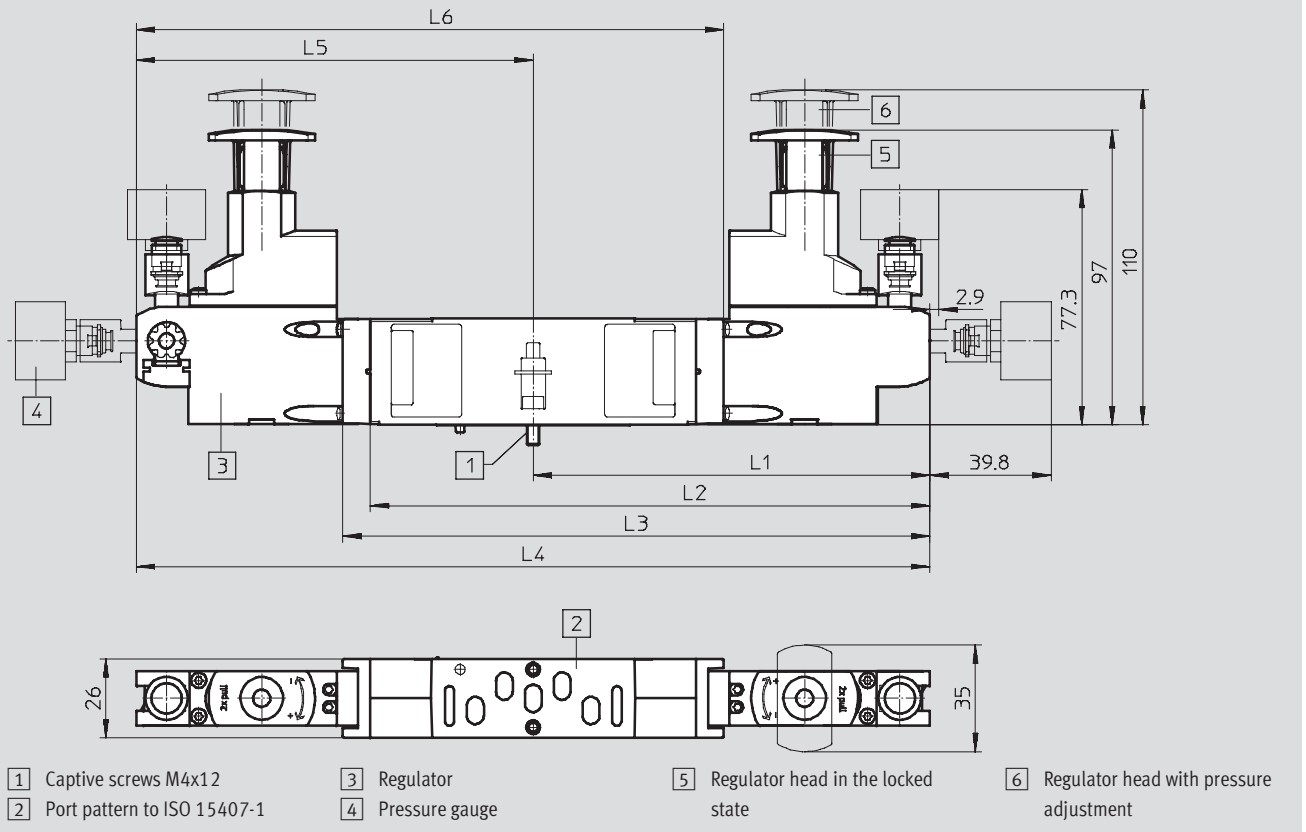
# Manifold components, ISO 15407-1

Vertical stacking – Width 26 mm

**Dimensions – Width 26 mm**

Download CAD data → [www.festo.com](http://www.festo.com)

Regulator plate, A regulator, B regulator, AB regulator



Dimensions							
Type	L1	L2	L3	L4	L5	L6	Weight [g]
VABF-S3-1-R4...	130.35	–	–	260.7	–	–	712
VABF-S3-1-R3...	–	–	–	–	130.35	192.9	452
VABF-S3-1-R2...	130.35	–	192.9	–	–	–	452

# Manifold components, ISO 15407-1

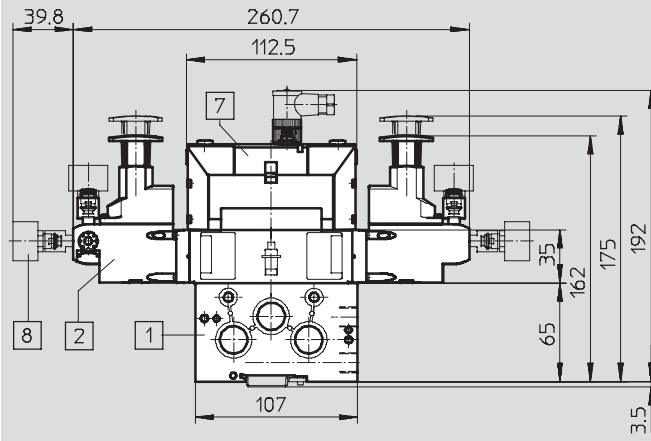
Vertical stacking – Width 26 mm

**FESTO**

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

With manifold sub-base and solenoid valve (central plug)

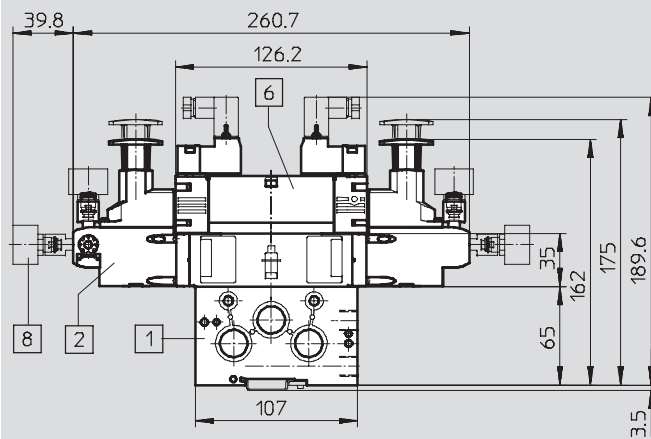


- 1 Manifold sub-base NAW
- 2 Pressure regulator plate
- 7 Solenoid valve VSVA
- 8 Pressure gauge, freely positionable

## Dimensions

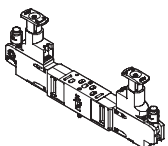
Download CAD data → [www.festo.com](http://www.festo.com)

With manifold sub-base and solenoid valve (plug type C)



- 1 Manifold sub-base NAW
- 2 Pressure regulator plate
- 7 Solenoid valve VSVA
- 8 Pressure gauge, freely positionable

## Ordering data

Code	Designation	For connection	Regulator	Regulating range	Part No.	Type
Regulator plate width 26 mm						
ZA		1	P	0.5 ... 10 bar	543 527	VABF-S3-1-R1C2-C-10
ZF		1	P	0.5 ... 6 bar	543 525	VABF-S3-1-R1C2-C-6
ZB		4	A	0.5 ... 10 bar	543 531	VABF-S3-1-R3C2-C-10
ZG		4	A	0.5 ... 6 bar	543 529	VABF-S3-1-R3C2-C-6
ZC		2	B	0.5 ... 10 bar	543 535	VABF-S3-1-R2C2-C-10
ZH		2	B	0.5 ... 6 bar	543 533	VABF-S3-1-R2C2-C-6
ZD		2 and 4	AB	0.5 ... 10 bar	543 539	VABF-S3-1-R4C2-C-10
ZI		2 and 4	AB	0.5 ... 6 bar	543 537	VABF-S3-1-R4C2-C-6
ZE		2 and 4, reversible	AB	0.5 ... 10 bar	543 543	VABF-S3-1-R5C2-C-10
ZJ		2 and 4, reversible	AB	0.5 ... 6 bar	543 541	VABF-S3-1-R5C2-C-6
ZL		2, reversible	B	0.5 ... 10 bar	546 789	VABF-S3-1-R6C2-C-10
ZN		2, reversible	B	0.5 ... 6 bar	546 787	VABF-S3-1-R6C2-C-6
ZK		4, reversible	A	0.5 ... 10 bar	546 793	VABF-S3-1-R7C2-C-10
ZM		4, reversible	A	0.5 ... 6 bar	546 791	VABF-S3-1-R7C2-C-6


## Manifold components, ISO 15407-1

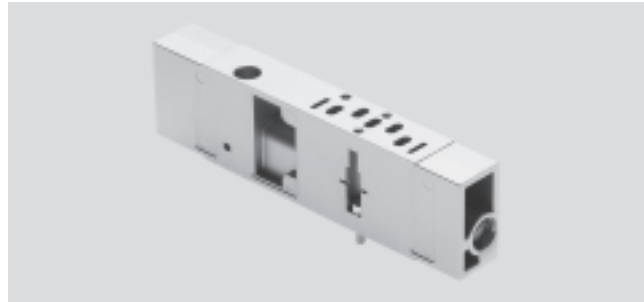
Vertical stacking – Width 26 mm

### Flow control plate VABF-S3-1-F...

Material:

Housing: Die-cast aluminium

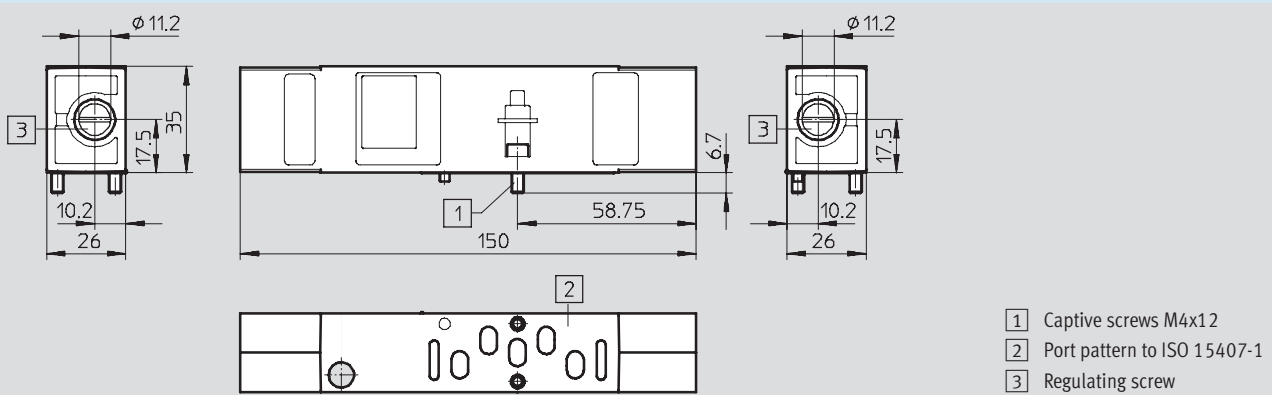
 Ambient temperature  
-5 ... +50 °C



### Dimensions – Width 26 mm

Download CAD data → [www.festo.com](http://www.festo.com)

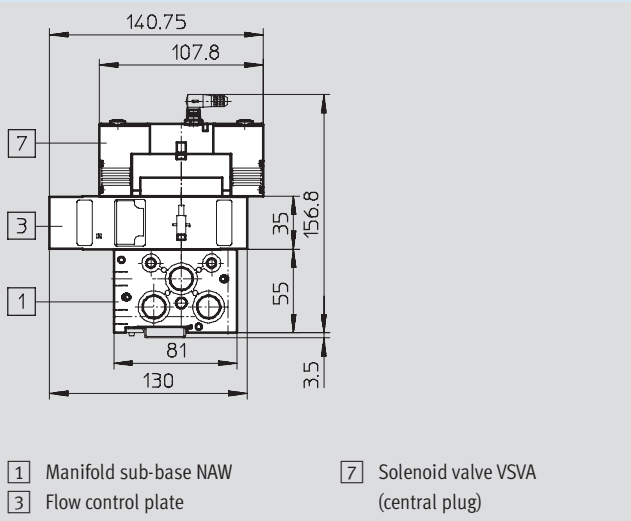
Flow control plate



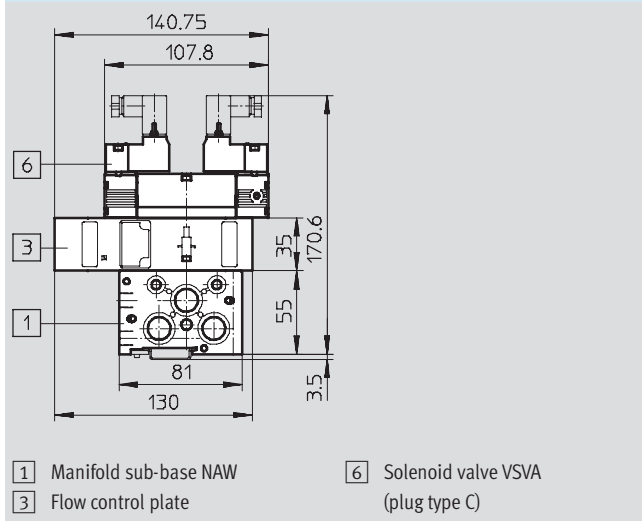
### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

With manifold sub-base and solenoid valve (central plug)



With manifold sub-base and solenoid valve (plug type C)



### Ordering data

Code	Description	Weight [g]	Part No.	Type
X	For exhaust air flow control in ducts 3 and 5 on the valve	320	543 604	VABF-S3-1-F1B1-C

# Manifold components, ISO 15407-1


Vertical stacking – Width 26 mm


## Vertical supply plate

VABF-S3-1-P ...

Material:

Housing: Die-cast aluminium

-  - Ambient temperature  
-5 ... +50 °C

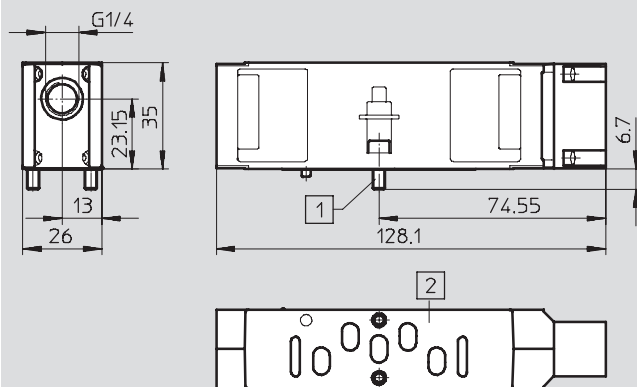
-  - Operating pressure  
-0.9 ... +10 bar



## Dimensions – Width 26 mm

Vertical supply plate

Download CAD data → [www.festo.com](http://www.festo.com)

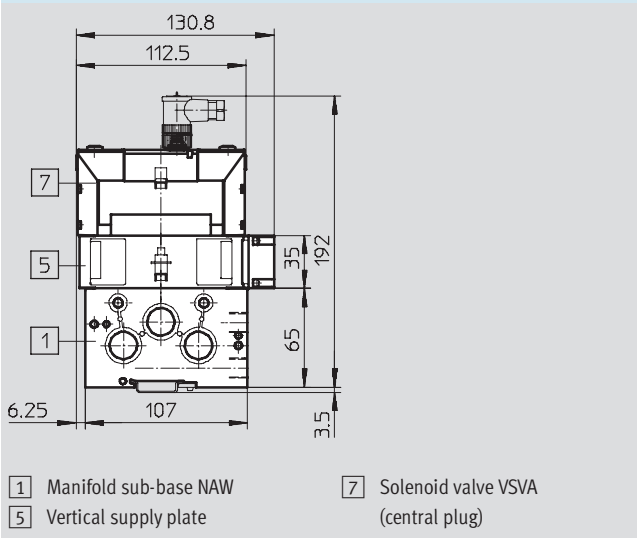


- 1 Captive screws M4x12
- 2 Port pattern to ISO 15407-1

## Dimensions

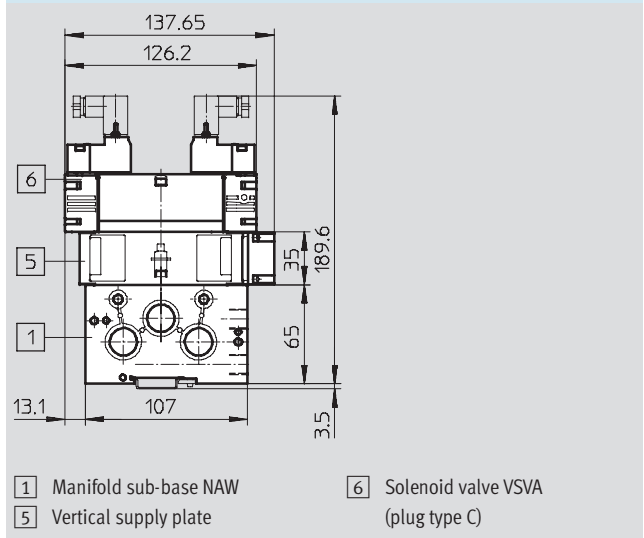
With manifold sub-base and solenoid valve (central plug)

Download CAD data → [www.festo.com](http://www.festo.com)



- 1 Manifold sub-base NAW
- 5 Vertical supply plate
- 7 Solenoid valve VSVA (central plug)

With manifold sub-base and solenoid valve (plug type C)



- 1 Manifold sub-base NAW
- 5 Vertical supply plate
- 6 Solenoid valve VSVA (plug type C)

## Ordering data

Code	Description	Weight [g]	Part No.	Type
ZU	For the independent supply of a valve	201	544 434	VABF-S3-1-P1A3-G14

# Manifold components, ISO 15407-1


Vertical stacking – Width 26 mm


## Vertical shut-off plate

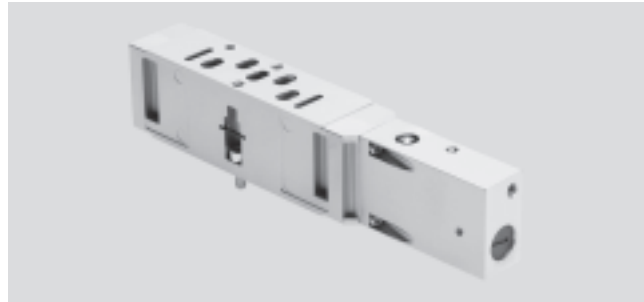
VABF-S3-1-L ...

Material:

Housing: Die-cast aluminium

 Ambient temperature  
-5 ... +50 °C

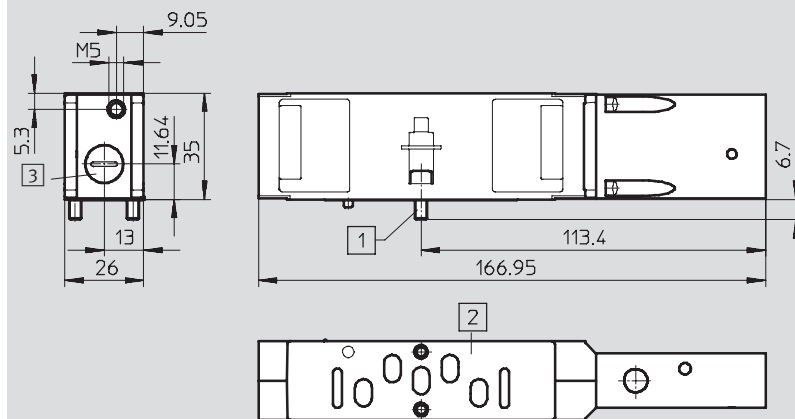
 Operating pressure  
-0.9 ... +10 bar



## Dimensions – Width 26 mm

Download CAD data → [www.festo.com](http://www.festo.com)

Vertical shut-off plate

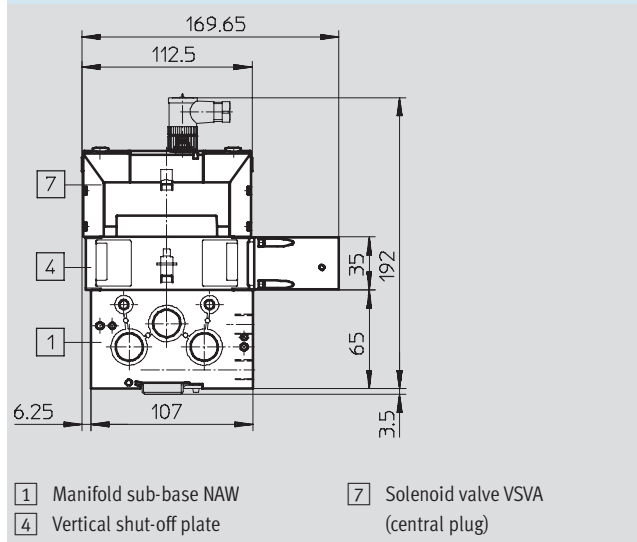


- 1** Captive screws M4x12
- 2** Port pattern to ISO 15407-1
- 3** Plug screw

## Dimensions

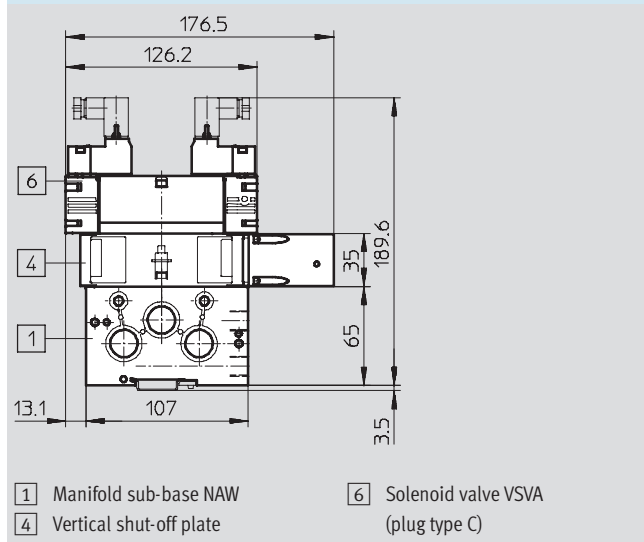
Download CAD data → [www.festo.com](http://www.festo.com)

With manifold sub-base and solenoid valve (central plug)



- 1** Manifold sub-base NAW
- 4** Vertical shut-off plate
- 7** Solenoid valve VSVA (central plug)

With manifold sub-base and solenoid valve (plug type C)



- 1** Manifold sub-base NAW
- 4** Vertical shut-off plate
- 6** Solenoid valve VSVA (plug type C)

## Ordering data

Code	Description	Weight [g]	Part No.	Type
ZT	For shutting off a valve from the supply pressure	286	543 602	VABF-S3-1-L1D1-C



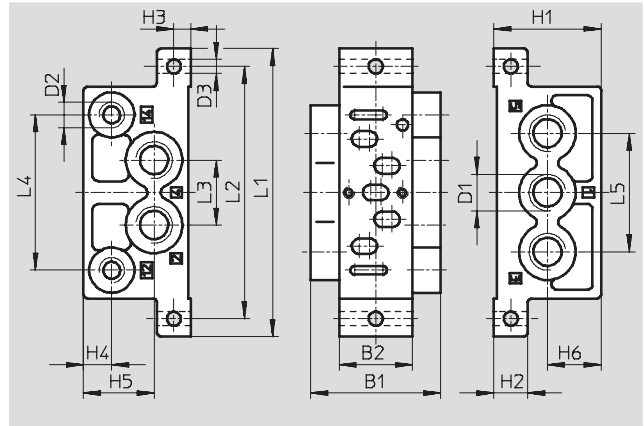
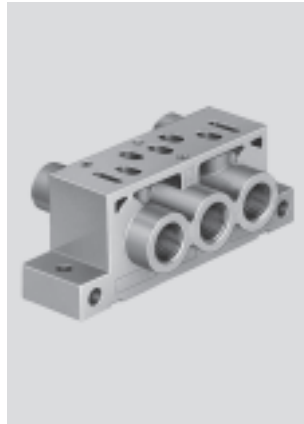
# Sub-bases, ISO 15407-1

Individual sub-base



## Individual sub-base NAS

Materials:  
Die-cast aluminium



Dimensions and ordering data											
Width [mm]	B1	B2	D1	D2	D3	H1	H2	H3	H4	H5	H6
18	28.5	18	G $\frac{1}{8}$	M5	5.5	31	10	5	7	20	14.5
26	46	26	G $\frac{1}{4}$	G $\frac{1}{8}$	5	38	12	6	10	25	19

Dimensions and ordering data									
Width [mm]	L1	L2	L3	L4	L5	Weight [g]	Part No.	Type	
18	79	66.5	17	40	32	67	161 115	NAS- $\frac{1}{8}$ -02-VDMA	
26	102	89.4	23	55	42	160	161 109	NAS- $\frac{1}{4}$ -01-VDMA	

General technical data			
Width [mm]	18		26
Type of mounting	2 through-holes in housing		2 through-holes in housing
Pneumatic connection	1, 2, 3, 4, 5	G $\frac{1}{8}$	G $\frac{1}{4}$
	12, 14	M5	G $\frac{1}{8}$

# Manifold components, ISO 15407-1

Horizontal linking

FESTO

## Manifold sub-base NAW

Material:  
Die-cast aluminium



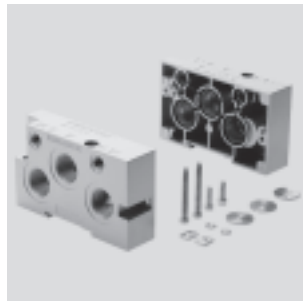
Ordering data – NAW for solenoid valves					
Width [mm]	Pneumatic connection		Weight [g]	Part No.	Type
	1, 2, 3, 4, 5	12, 14			
18	G $\frac{1}{8}$	M5	130	161 110	NAW- $\frac{1}{8}$ -02-VDMA
26	G $\frac{1}{4}$	M5	225	161 102	NAW- $\frac{1}{4}$ -01-VDMA

Ordering data – NAW for pneumatic valves					
Width [mm]	Pneumatic connection		Weight [g]	Part No.	Type
	1, 2, 3, 4, 5	12, 14			
18	G $\frac{1}{8}$	M5	130	161 111	NAW- $\frac{1}{8}$ -02-VDMA-VL
26	G $\frac{1}{4}$	M5	225	161 103	NAW- $\frac{1}{4}$ -01-VDMA-VL

Dimensions → 60

## End plate kit NEV

Material:  
Die-cast aluminium



Ordering data					
Width [mm]	Pneumatic connection		Weight [g]	Part No.	Type
	1, 2, 3, 4, 5	12, 14			
18	G $\frac{3}{8}$	G $\frac{1}{8}$	280	161 112	NEV-02-VDMA
26	G $\frac{1}{2}$	G $\frac{1}{8}$	445	161 104	NEV-01-VDMA

Dimensions → 60

# Manifold components, ISO 15407-1

Horizontal linking

## End plate kit NEV

For combi manifold with widths of 18 and 26

Material:  
Die-cast aluminium



Ordering data				
Width [mm]	Description	Weight [g]	Part No.	Type
18 and 26	One end plate of width 18 mm, one end plate of width 26 mm and fittings	372	191 405	NEV-02-01-VDMA

Dimensions → 60

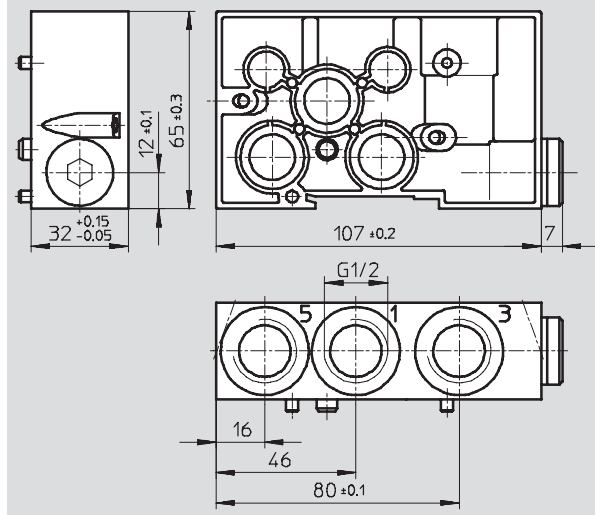
## Intermediate plate NZV

For combi manifold with widths of 18 and 26

Material:  
Die-cast aluminium



### Dimensions Download CAD data → [www.festo.com](http://www.festo.com)



Ordering data					
Width [mm]	Pneumatic connection		Weight [g]	Part No.	Type
	1, 2, 3, 4, 5	12, 14			
18 and 26	$G1/2$	-	270	161 108	NZV-01/02-VDMA

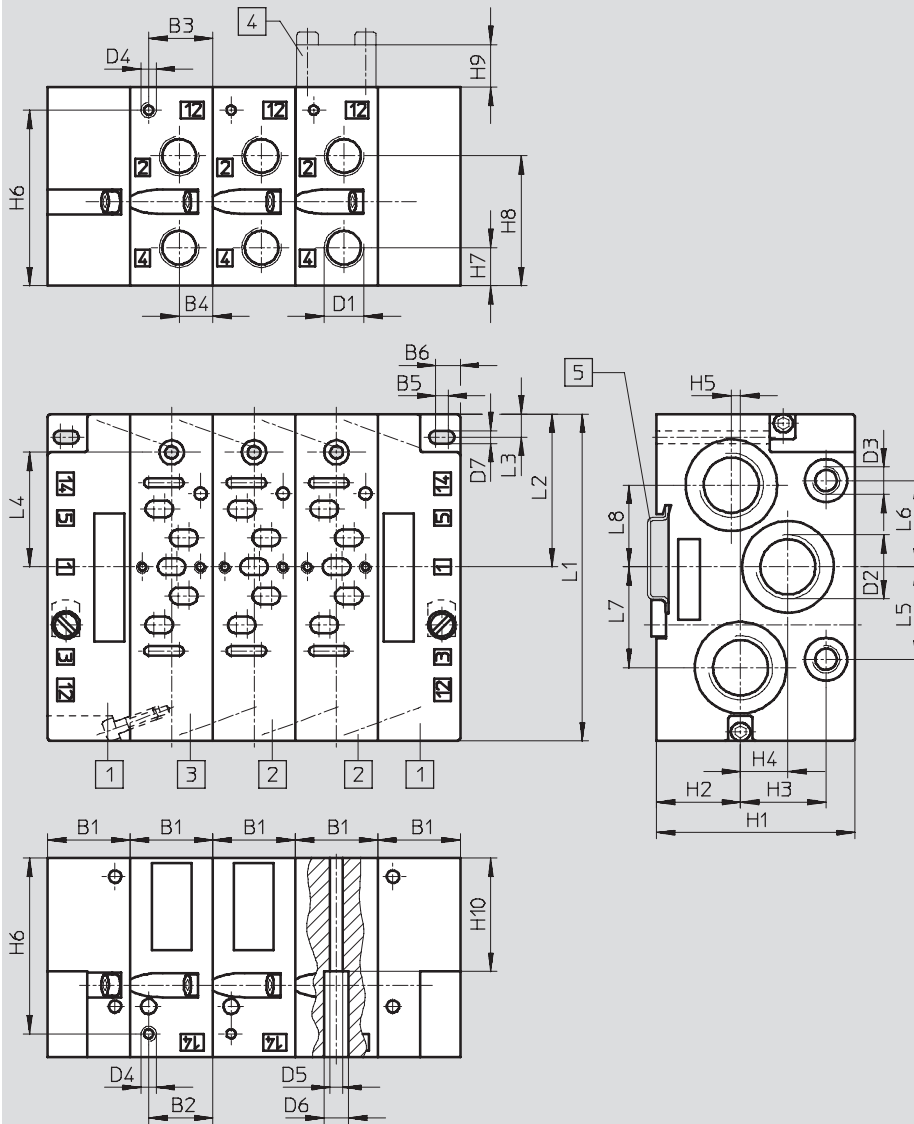
# Manifold components, ISO 15407-1

Horizontal linking

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## Dimensions – Manifold assembly

Download CAD data → [www.festo.com](http://www.festo.com)



- 1 End plate kit  
NEV-...VDMA  
→ 58
- 2 Manifold sub-base  
NAW-...-VDMA  
→ 58
- 3 Manifold sub-base  
NAW-...-VDMA-VL  
→ 58
- 4 Blanking plate  
NDV-...-VDMA  
→ 65
- 5 Mounting rail  
NRH-35-2000  
→ 1  
→ [www.festo.com](http://www.festo.com)

Width [mm]	B1	B2	B3	B4	B5	B6	D1	D2	D3	D4
18	19	6	13	7.5	1	4.5	G $\frac{1}{8}$	G $\frac{3}{8}$	G $\frac{1}{8}$	M5
26	27	21	21	11	4	8	G $\frac{1}{4}$	G $\frac{1}{2}$	G $\frac{1}{8}$	M5

Width [mm]	D5	D6	D7	H1	H2	H3	H4	H5	H6	H7
18	3.3	6.3	4.3	55	17	28.8	18.5	–	48	10.5
26	4.2	8	4.2	65	27.5	28	15.5	3	57.5	12.5

Width [mm]	H8	H9	H10	L1	L2	L3	L4	L5	L6	L7	L8
18	35.5	12	40	81	36.5	5.6	30.9	20	20	18	18
26	42.5	14	37	107	50	7.5	37.5	30.3	28.3	33	26.8

# Manifold components, ISO 15407-1

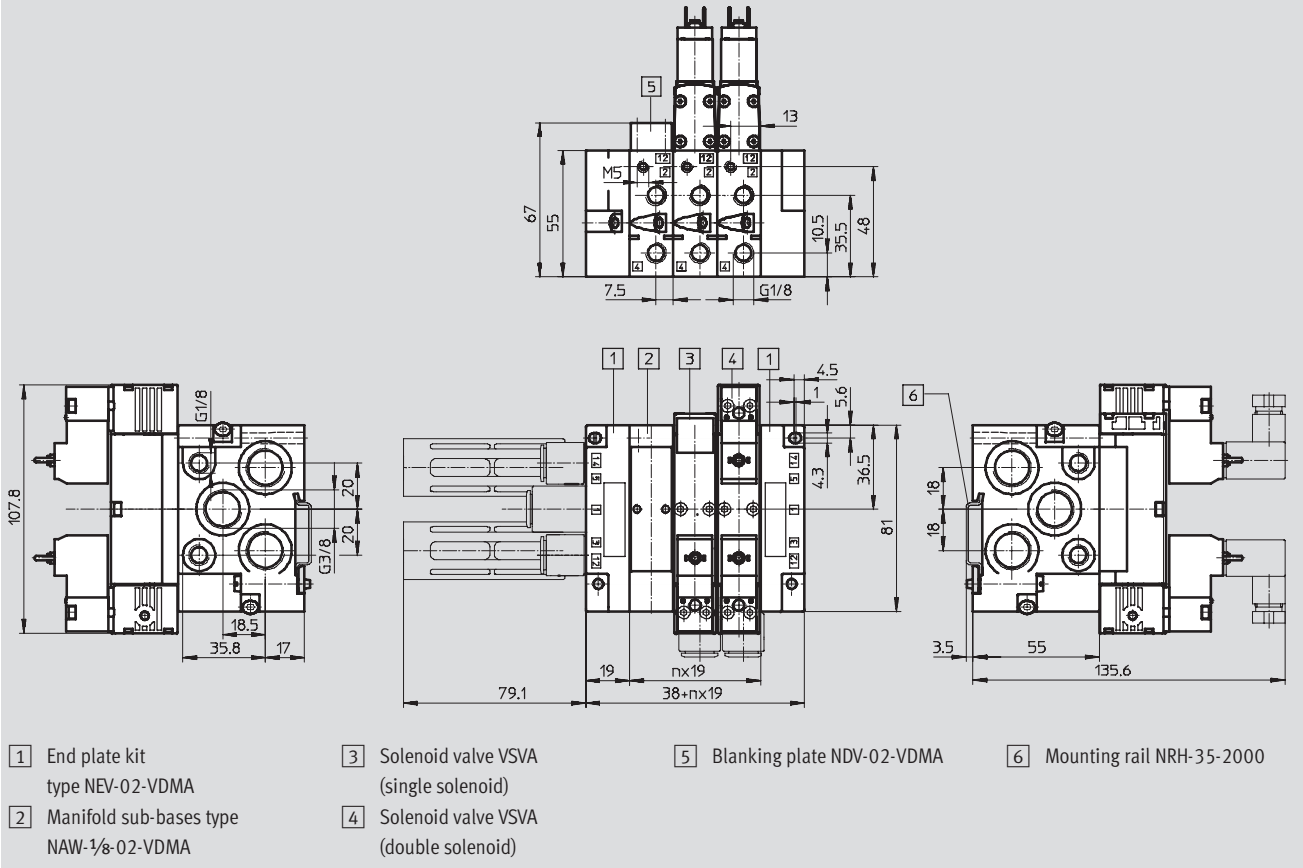
Horizontal linking

FESTO

Dimensions – Manifold assembly, width 18 mm

Download CAD data → [www.festo.com](http://www.festo.com)

Valves with square plug, type C



# Manifold components, ISO 15407-1

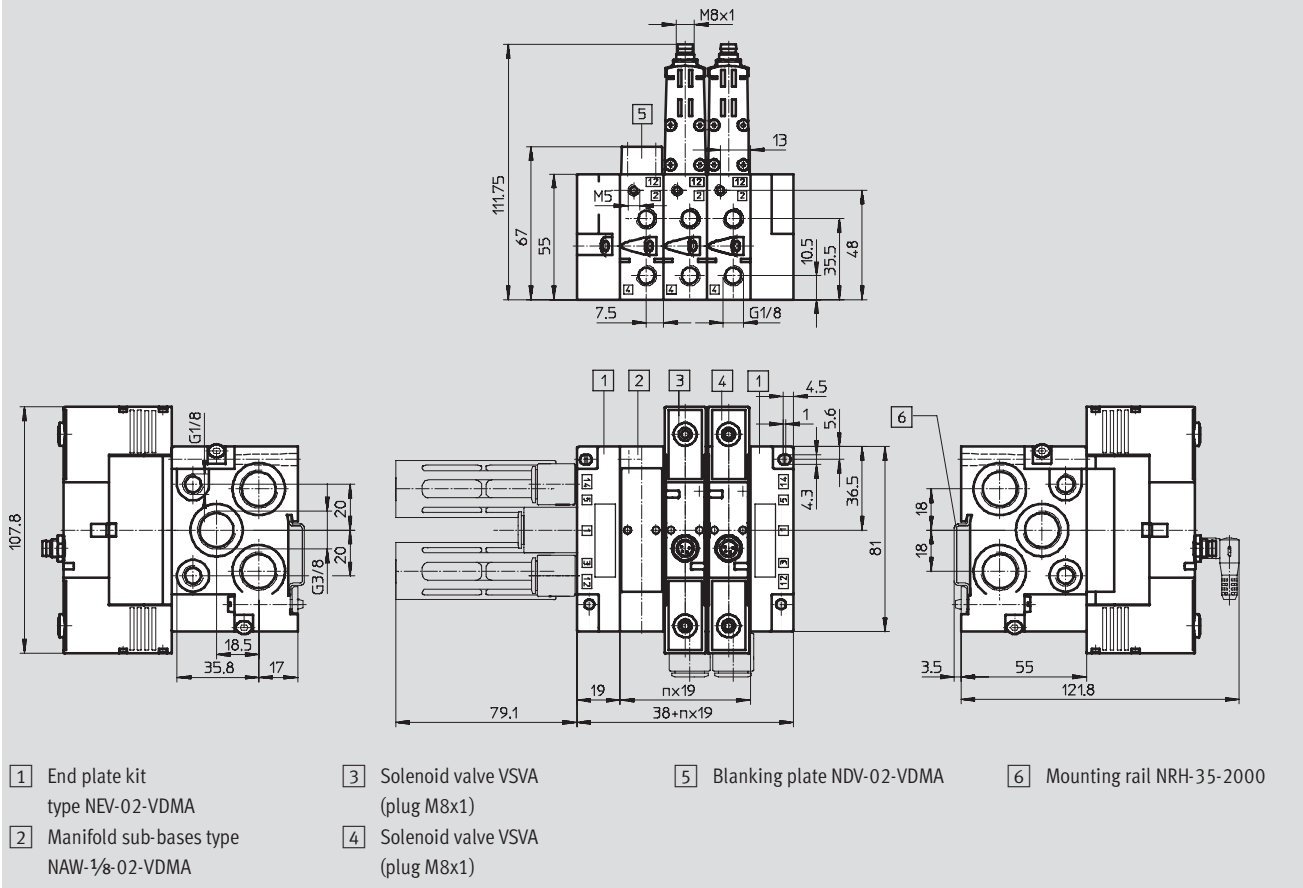
Horizontal linking

FESTO

Dimensions – Manifold assembly, width 18 mm

Download CAD data → [www.festo.com](http://www.festo.com)

Valves with central plug M8x1



# Manifold components, ISO 15407-1

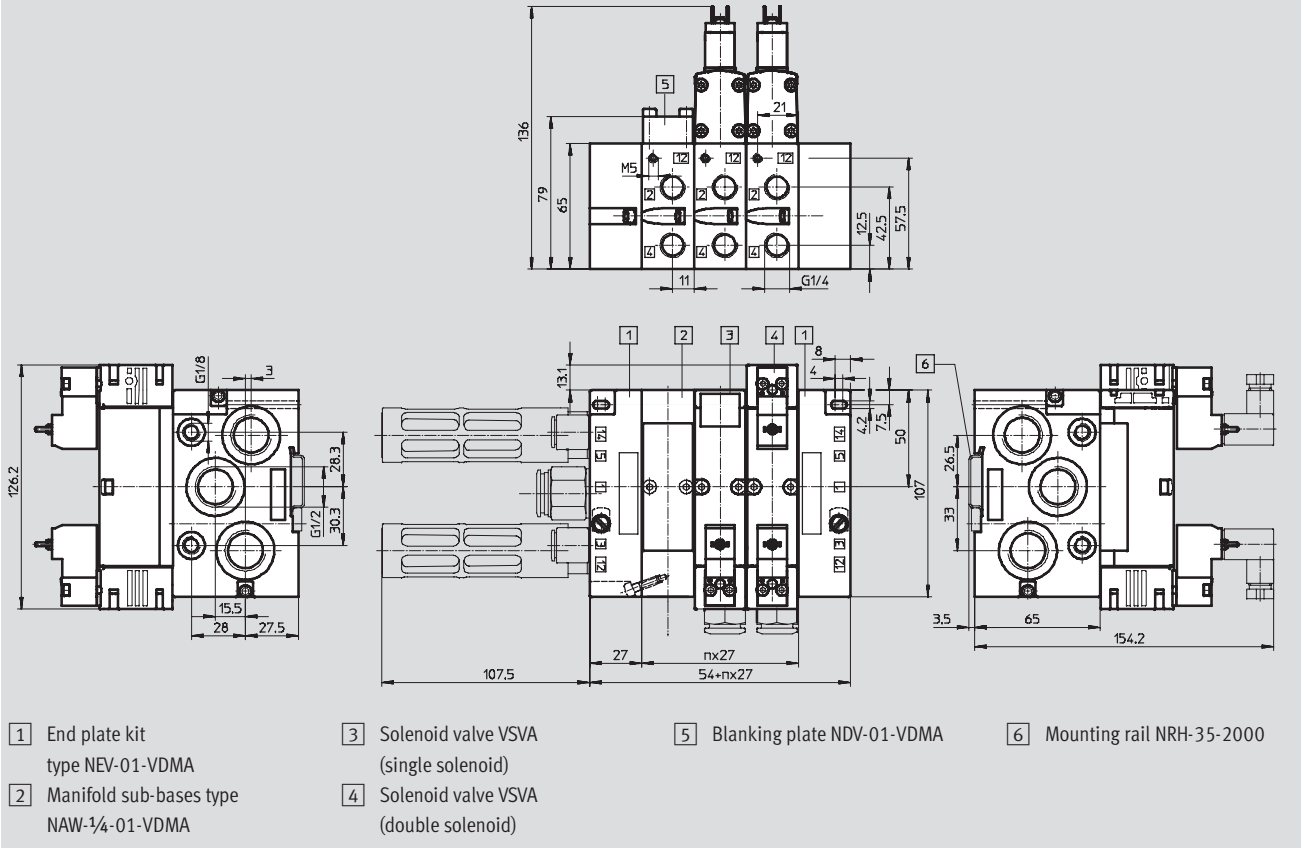
Horizontal linking

FESTO

Dimensions – Manifold assembly, width 26 mm

Download CAD data → [www.festo.com](http://www.festo.com)

Valves with square plug, type C



# Manifold components, ISO 15407-1

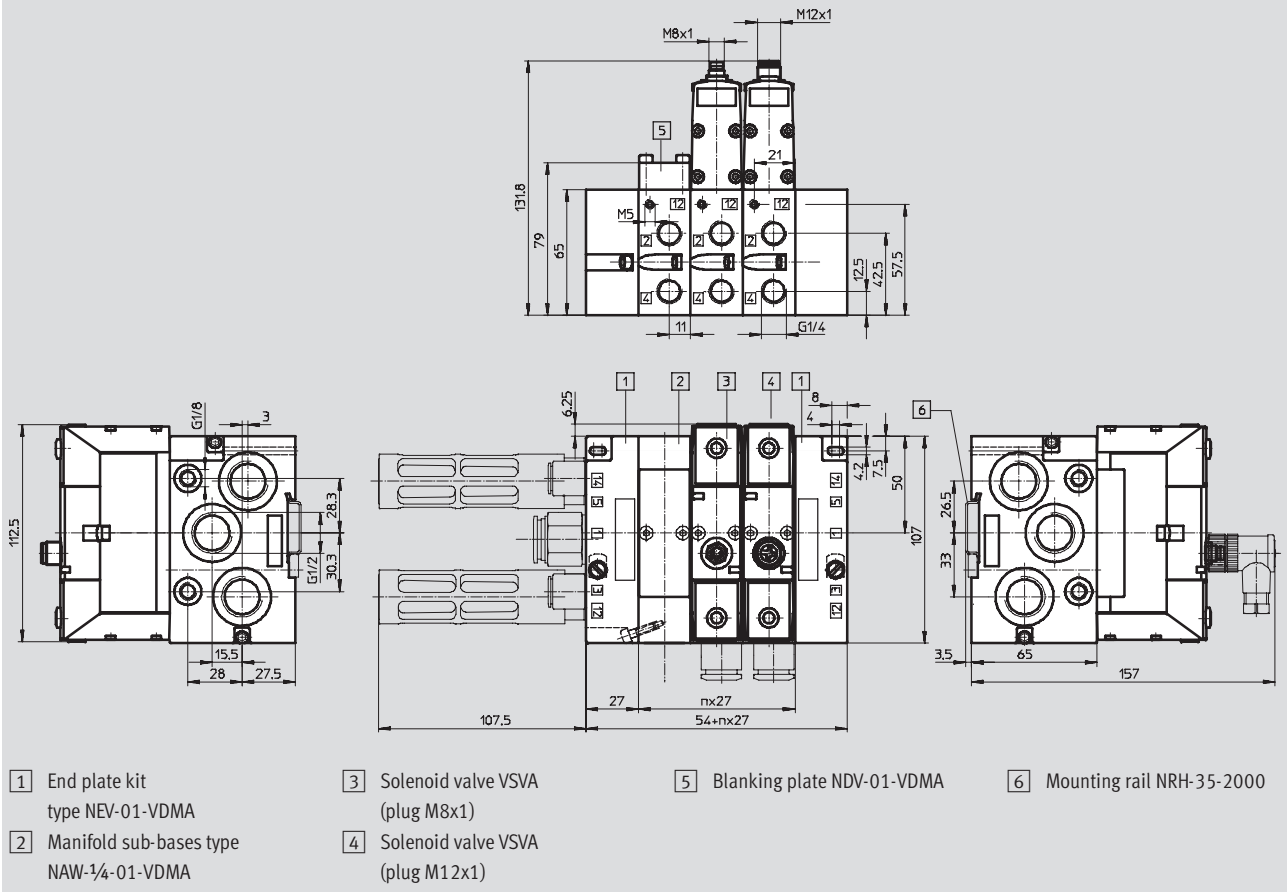
Horizontal linking

FESTO

## Dimensions – Manifold assembly, width 26 mm

Download CAD data → [www.festo.com](http://www.festo.com)

Valves with central plug M8x1, M12x1





# Manifold components, ISO 15407-1

Horizontal linking

## Isolating disc NSC

Material:  
Aluminium

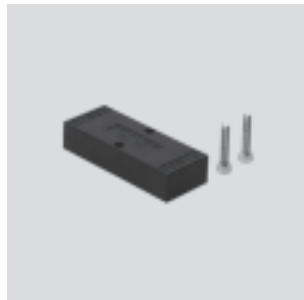


Ordering data – NSC for ports 1, 2, 3 (solenoid/pneumatic valves)			
Width [mm]	Weight [g]	Part No.	Type
18	2	161 113	NSC- $\frac{3}{8}$ -02-VDMA
26	2	161 105	NSC- $\frac{1}{2}$ -01-VDMA

Ordering data – NSC for ports 12, 14 (pneumatic valves)			
Width [mm]	Weight [g]	Part No.	Type
18	2	161 106	NSC- $\frac{1}{8}$ -01-VDMA
26	2	161 106	NSC- $\frac{1}{8}$ -01-VDMA

## Blanking plate NDV

Material:  
Polymer  
Free of copper and PTFE







Ordering data			
Width [mm]	Weight [g]	Part No.	Type
18	22	161 114	NDV-02-VDMA
26	36	161 107	NDV-01-VDMA



Dimensions →



## Pneumatic valves, VSPA, ISO 15407-1

Product range overview

Function	Variant	Type	Flow rate of valve	Working port on sub-base		Normal position			→ Page/Internet
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	2x closed (C)	2x open (U)	1x (C) 1x (U) C/U=H	
2x3/2-way valves, monostable	Width 18 mm, pneumatically actuated valve								
		VSPA-B-T32...A2	550	■	-	■	■	■	71
	Width 26 mm, pneumatically actuated valve								
		VSPA-B-T32...A1	1,250	-	■	■	■	■	74

Function	Variant	Type	Flow rate of valve	Working port on sub-base		Reset method		→ Page/Internet	
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	Pneumatic spring	Mechanical spring		
5/2-way valves, monostable	Width 18 mm, pneumatically actuated valve								
		VSPA-B-B52...A2	700	■	-	■	■	71	
	Width 26 mm, pneumatically actuated valve								
		VSPA-B-B52...A1	1,400	-	■	■	■	74	

Function	Variant	Type	Flow rate of valve	Working port on sub-base		Dominant		→ Page/Internet	
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	1st signal	At 14		
5/2-way valves, bi-stable	Width 18 mm, pneumatically actuated valve								
		VSPA-B-M52...A2	700	■	-	■	■	71	
	Width 26 mm, pneumatically actuated valve								
		VSPA-B-M52...A1	1,400	-	■	■	■	74	

Function	Variant	Type	Flow rate of valve	Working port on sub-base		Normal position			→ Page/Internet
			[l/min]	G $\frac{1}{8}$	G $\frac{1}{4}$	Closed	Exhausted	Open	
5/3-way valves, monostable	Width 18 mm, pneumatically actuated mid-position valve								
		VSPA-B-P53...A2	650	■	-	■	■	■	71
	Width 26 mm, pneumatically actuated mid-position valve								
		VSPA-B-P53...A1	1,400	-	■	■	■	■	74

# Pneumatic valves, VSPA, ISO 15407-1

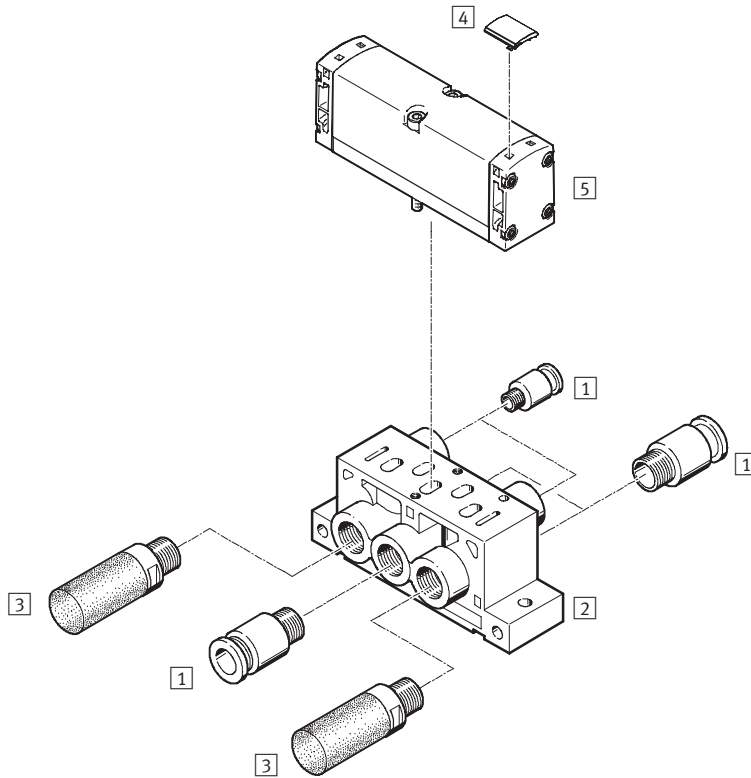
Type codes

		VSPA	-	B	-	M	52		-	A	-	A1
<b>Valve family</b>												
VSPA	Standard valves ISO 15407-1/-2											
<b>Valve type</b>												
B	Sub-base valve											
<b>Valve function</b>												
M	Monostable											
B	Bi-stable											
D	Bi-stable with dominance at 14											
P	Monostable, mid-position											
T	2 monostable valves in one housing											
<b>Connections / switching positions</b>												
32	3/2-way valve											
52	5/2-way valve											
53	5/3-way valve											
<b>Normal position</b>												
C	Closed											
U	Open											
E	Exhausted											
H	Code T with 1x open, 1x closed											
	Bi-stable valve											
<b>Reset method</b>												
A	Pneumatic spring											
M	Mechanical spring											
	Bi-stable valve											
<b>Standard</b>												
A1	ISO size 01, width 26											
A2	ISO size 02, width 18											

# Pneumatic valves VSPA, ISO 15407-1

Peripherals overview

## Individual mounting

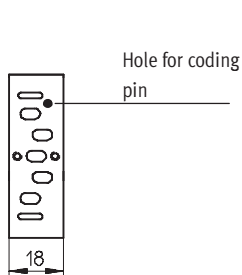


Accessories				
	Type	Brief description	→ Page/Internet	
1	Push-in fitting	QS-...	For connecting compressed air tubing with standard external diameters	-
2	Individual sub-base	NAS-...	With lateral ports	57
-	Individual sub-base	NAU-...	With ports underneath	-
3	Silencer	U-...	For fitting in exhaust ports	-
4	Inscription label holder	ASCF-...	For identifying the valves	77
5	Pneumatic valve	VSPA-...	Port pattern to ISO 15407-1	71

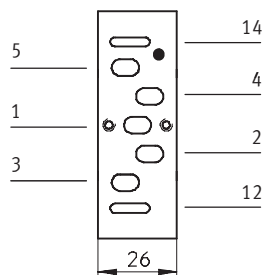
### Port pattern on sub-base to ISO 15407-1

Standard updates given below

Width 18 mm



Width 26 mm

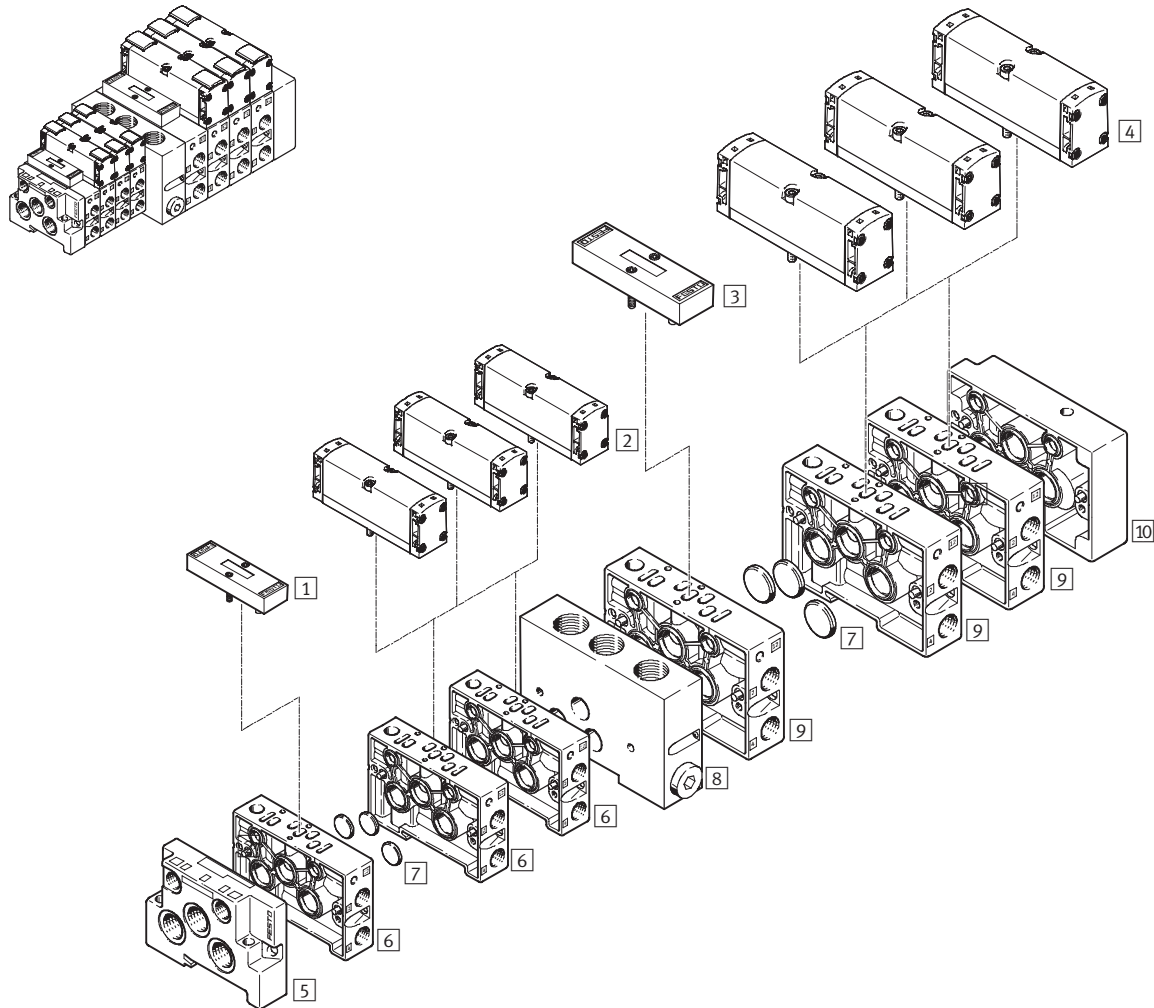


# Pneumatic valves VSPA, ISO 15407-1

Peripherals overview

FESTO

## Manifold assembly



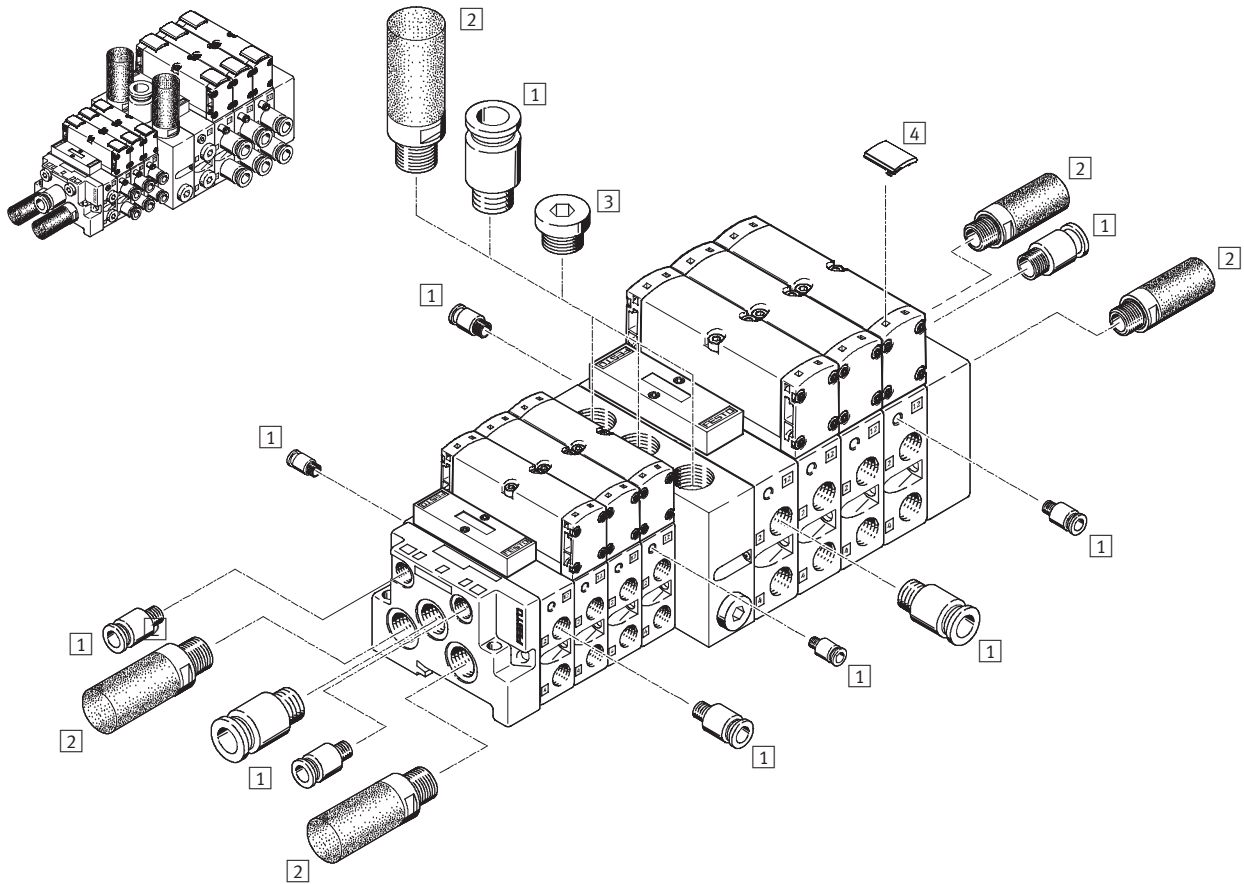
Component parts				
	Type	Brief description	→ Page/Internet	
1	Blanking plate	NDV-02-VDMA	For width 18, vacant or spare position	65
2	Pneumatic valve	VSPA...A2	Width 18	71
3	Blanking plate	NDV-01-VDMA	For width 26, vacant or spare position	65
4	Pneumatic valve	VSPA...A1	Width 26	74
5	End plate	NEV-...	For sealing the manifold sub-bases width 18	58
6	Manifold sub-base	NAW-1/8-02-VDMA	Width 18 with lateral ports 2 and 4	58
7	Isolating disc	NSC-...	For creating pressure zones or for sealing ports on the end plates	65
8	Intermediate plate	NZV-01/02-VDMA	For connecting width 18 with width 26	59
9	Manifold sub-base	NAW-1/4-01-VDMA	Width 26 with lateral ports 2 and 4	58
10	End plate	NEV-...	For sealing the manifold sub-bases width 26	58

# Pneumatic valves VSPA, ISO 15407-1

Peripherals overview

FESTO

## Manifold assembly



Accessories				
	Type	Brief description	→ Page/Internet	
1	Push-in fitting	QS-...	For connecting compressed air tubing with standard external diameters	-
2	Silencer	U-...	For fitting in exhaust ports	77
3	Blanking plugs	B-...	For fitting in exhaust ports	-
4	Inscription label holder	ASCF-...	For identifying the valves	77

## Pneumatic valves VSPA, ISO 15407-1

Technical data – Directional control valves width 18 mm

Flow rate  
550 ... 750 l/min



General technical data				
Valve function		2x 3/2	5/2	5/3
Normal position		C <sup>1</sup> , U <sup>2</sup> , H <sup>4</sup>	–	C <sup>1</sup> , U <sup>2</sup> , E <sup>3</sup>
Memory stability		Monostable	Monostable	Bi-stable
Pneumatic spring reset method		Yes	Yes	No
Mechanical spring reset method		No	Yes	Yes
Design		Piston spool valve		
Sealing principle		Soft		
Actuation type		Pneumatic		
Pilot control mode		Direct		
Direction of flow		Non-reversible	Reversible	
Exhaust function		Flow control		
Type of mounting		On sub-base		
Mounting position		Any		
Nominal diameter	[mm]	5		
Flow rate of valve	[l/min]	600	750	650
Flow rate of valve on individual sub-base	[l/min]	450	550	500
Flow rate of valve, pneumatically interlinked	[l/min]	400	550	450
Standard nominal flow rate	[l/min]	400	550	450
Switching time on/off, pneumatic spring	[ms]	10/15	11/20	–
Switching time on/off, mechanical spring	[ms]	–	8/18	–
Changeover time	[ms]	–	–	6
Changeover time (dominant)	[ms]	–	–	6
Width	[mm]	18		
Ports on the sub-base	1, 2, 3, 4, 5 12, 14	G1/8 M5		
Tightening torque, valve mounting	[Nm]	0.68 ... 0.92		
Product weight	[g]	80		
Conforms to		ISO 15407-1		

- 1) C=Normally closed
- 2) U=Normally open
- 3) E=Normally exhausted
- 4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

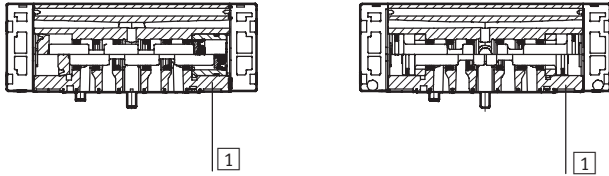
Operating and environmental conditions				
Valve function		2x3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40µm, lubricated or unlubricated		
Operating pressure	[bar]	2 ... 10	–0.9 ... 10	
Pilot pressure	[bar]	2 ... 10	3 ... 10 single solenoid; 2 ... 10 double solenoid	3 ... 10
Ambient temperature	[°C]	–10 ... +60		
Temperature of medium	[°C]	–10 ... +60		
Fire protection classification to UL94		HB		

## Pneumatic valves, VSPA, ISO 15407-1

Technical data – Directional control valves width 18 mm

### Materials

Sectional view

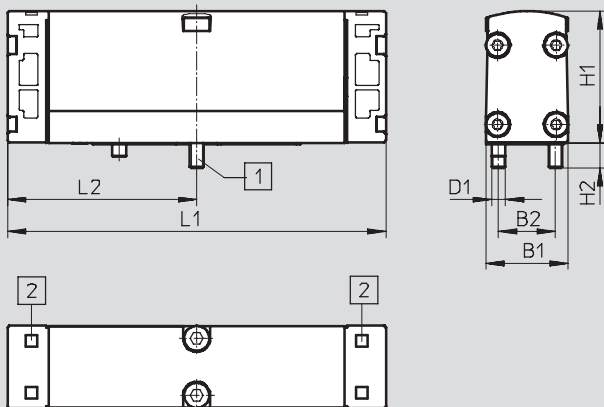


1	Housing	Die-cast aluminium
-	Seals	Nitrile rubber
-	Screws	Galvanised steel

### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Width 18



1 Captive screws

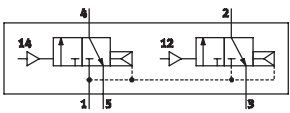
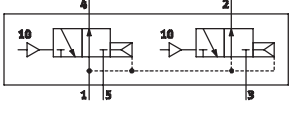
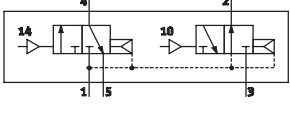
2 Slot for inscription label

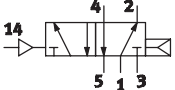
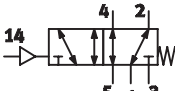
	B1	B2	D1	H1	H2	L1	L2
VSPA-B-...	18	12.5	M3	29	5.4	83	41.5

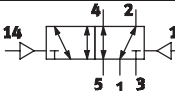
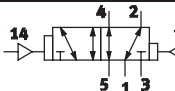


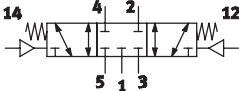
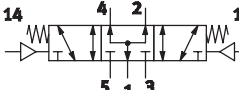
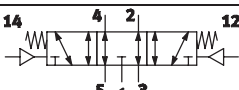
## Pneumatic valves, VSPA, ISO 15407-1

Technical data – Directional control valves 18

Ordering data – 2x3/2-way valve, width 18				
Code	Circuit symbol	Normal position	Part No.	Type
K		2x closed	546 721	VSPA-B-T32C-A2
N		2x open	546 722	VSPA-B-T32U-A2
H		1x closed 1x open	546 723	VSPA-B-T32H-A2


Ordering data – 5/2-way (monostable) valve, width 18				
Code	Circuit symbol	Reset method	Part No.	Type
M		Pneumatic	546 726	VSPA-B-M52-A-A2
O		Mechanical spring	546 727	VSPA-B-M52-M-A2

Ordering data – 5/2-way (bi-stable) valve, width 18				
Code	Circuit symbol	Dominant	Part No.	Type
J		1st signal	546 724	VSPA-B-B52-A2
D		At 14	546 725	VSPA-B-D52-A2

Ordering data – 5/3-way (monostable) valve, width 18				
Code	Circuit symbol	Normal position	Part No.	Type
G		Closed	546 730	VSPA-B-P53C-A2
B		Open	546 728	VSPA-B-P53U-A2
E		Exhausted	546 729	VSPA-B-P53E-A2

## Pneumatic valves VSPA, ISO 15407-1

Technical data – Directional control valves width 26 mm

-  - Flow rate  
1,250 ... 1,400 l/min



General technical data				
Valve function		2x 3/2	5/2	5/3
Normal position		C <sup>1)</sup> , U <sup>2)</sup> , H <sup>4)</sup>	–	C <sup>1)</sup> , U <sup>2)</sup> , E <sup>3)</sup>
Memory stability		Monostable	Monostable	Bistable
Pneumatic spring reset method		Yes	Yes	–
Mechanical spring reset method		No	Yes	Yes
Design		Piston spool valve		
Sealing principle		Soft		
Actuation type		Pneumatic		
Pilot control mode		Direct		
Direction of flow		Non-reversible	Reversible	
Exhaust function		Flow control		
Type of mounting		On sub-base		
Mounting position		Any		
Nominal diameter	[mm]	9		
Flow rate of valve	[l/min]	1,250	1,400	1,400
Flow rate of valve on individual sub-base	[l/min]	1,000	1,100	1,100
Flow rate of valve, pneumatically interlinked	[l/min]	900	1,100	1,000
Standard nominal flow rate	[l/min]	900	1,100	1,000
Switching time on/off, pneumatic spring	[ms]	15/28	18/30	–
Switching time on/off, mechanical spring	[ms]	–	10/35	–
Changeover time	[ms]	–	–	10
Changeover time (dominant)	[ms]	–	–	10
Width	[mm]	26		
Ports on the sub-base	1, 2, 3, 4, 5 12, 14	G1/4 M5		
Tightening torque, valve mounting	[Nm]	1.62 ... 2.18		
Product weight	[g]	180		
Conforms to		ISO 15407-1		

- 1) C=Normally closed
- 2) U=Normally open
- 3) E=Normally exhausted
- 4) H=2x 3/2-way valve in one housing with 1x normally closed and 1x normally open

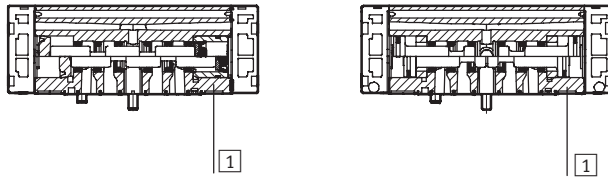
Operating and environmental conditions				
Valve function		2x3/2	5/2	5/3
Operating medium		Filtered compressed air, grade of filtration 40µm, lubricated or unlubricated		
Operating pressure	[bar]	2 ... 10	–0.9 ... 10	–0.9 ... 10
Pilot pressure	[bar]	2 ... 10	2 ... 10 double solenoid; 3 ... 10 single solenoid	3 ... 10
Ambient temperature	[°C]	–10 ... +60		
Temperature of medium	[°C]	–10 ... +60		
Fire protection classification to UL94		HB		

## Pneumatic valves, VSPA, ISO 15407-1

Technical data – Directional control valves width 26 mm

### Materials

Sectional view

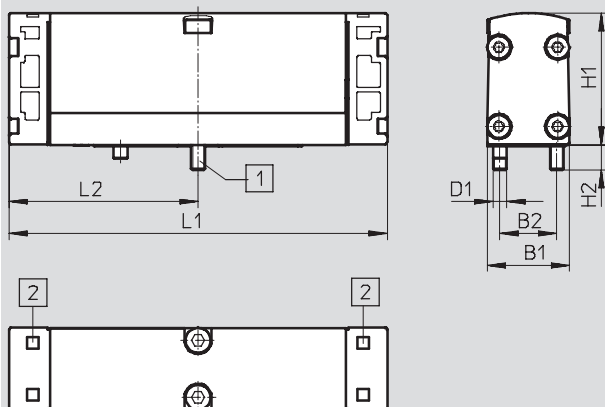


1	Housing	Die-cast aluminium
-	Seals	Nitrile rubber
-	Screws	Galvanised steel

### Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Width 18



1 Captive screws      2 Slot for inscription label

	B1	B2	D1	H1	H2	L1	L2
VSPA-B-...	26.2	19	M4	38	7	100	50

## Pneumatic valves, VSPA, ISO 15407-1

Technical data – Directional control valves width 26 mm

Ordering data – 2x3/2-way valve, width 26				
Code	Circuit symbol	Normal position	Part No.	Type
K		2x closed	546 711	VSPA-B-T32C-A1
N		2x open	546 712	VSPA-B-T32U-A1
H		1x closed 1x open	546 713	VSPA-B-T32H-A1

Ordering data – 5/2-way valve (monostable), width 26				
Code	Circuit symbol	Reset method	Part No.	Type
M		Pneumatic	546 716	VSPA-B-M52-A-A1
O		Mechanical spring	546 717	VSPA-B-M52-M-A1





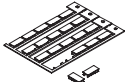

Ordering data – 5/2-way (bi-stable) valve, width 26				
Code	Circuit symbol	Dominant	Part No.	Type
J		1st signal	546 714	VSPA-B-B52-A1
D		At 14	546 715	VSPA-B-D52-A1




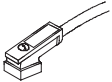
Ordering data – 5/3-way (monostable) valve, width 26				
Code	Circuit symbol	Normal position	Part No.	Type
G		Closed	546 720	VSPA-B-P53C-A1
B		Open	546 718	VSPA-B-P53U-A1
E		Exhausted	546 719	VSPA-B-P53E-A1

# Solenoid/pneumatic valves, ISO 15407-1

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Accessories


Ordering data			
		Part No.	Type
Pressure gauge		Technical data → Internet: pagn	
	With cartridge connection for regulator, 10 bar	543 487	PAGN-26-16-P10
	With cartridge connection for regulator, 6 bar	543 488	PAGN-26-10-P10
Cartridge for regulator plate			
	For tubing O.D. 4 mm	172 972	QSP10-4
	For tubing O.D. 3/16	172 975	QSP10-3/16U
Blanking plug		Technical data → Internet: b	
	Pack of 10	3570	B-3/8
Silencer		Technical data → Internet: u	
	For port 12	6841	U-1/8-B
	For ports 3 and 5 with width of 18 mm	6843	U-3/8-B
	For ports 3 and 5 with width of 26 mm	6844	U-1/2-B
Inscription label		Technical data → Internet: ibs	
	Inscription label for valves VSVA (24 in frames included in scope of delivery)	18 182	IBS-9x20
Inscription label holder		Technical data → Internet: ascf	
	Clip-on inscription label holder for valve cap (pack of 5)	540 888	ASCF-T-S6



Ordering data – Plug sockets, plug sockets with cable for plug pattern DIN EN 175301-803, type C					
	Voltage [V]	Cable length [m]	Switching status display via LED	Part No.	Type
Plug socket without cable					
Technical data → Internet: mssd					
	–	–	–	151 687	MSSD-EB
	–	–	–	539 712	MSSD-EB-M12
Plug socket without cable with insulation displacement technology					
	–	–	–	192 745	MSSD-EB-S-M14
Plug socket with cable					
Technical data → Internet: kmeb					
	24 DC	2.5	■	151 688	KMEB-1-24-2,5-LED
	24 DC	5	■	151 689	KMEB-1-24-5-LED
	24 DC	10	■	193 457	KMEB-1-24-10-LED
	To 240	2.5	–	151 690	KMEB-1-230AC-2,5
	To 240	5	–	151 691	KMEB-1-230AC-5
	24 DC	2.5	■	174 844	KMEB-2-24-2,5-LED
	24 DC	5	■	174 845	KMEB-2-24-5-LED
	To 240	2.5	–	174 846	KMEB-2-230-2,5
	To 240	5	–	174 847	KMEB-2-230-5


# Solenoid/pneumatic valves, ISO 15407-1

FESTO

Accessories

Ordering data – Illuminating seal for plug pattern DIN EN 175301-803, type C			Technical data → Internet: meb-ld	
	Voltage		Part No.	Type
	[V DC]	[V AC]		
	12 ... 24	–	151 717	MEB-LD-12-24DC
	–	230	151 718	MEB-LD-230AC

Ordering data – Plug sockets, plug sockets with cable for valves with central plug M12x1				Technical data → Internet: sea	
	Voltage		Cable length [m]	Part No.	Type
	–	–			
Plug socket without cable					
	–	–	–	185 498	SEA-M12-4WD-PG7
Ordering data – Plug sockets, plug sockets with cable for valves with central plug M12x1				Technical data → Internet: km-12	
	Voltage		Cable length [m]	Part No.	Type
	–	–			
Plug socket with cable					
	–	–	1	185 499	KM-12-M12-GSWD-1-4

Ordering data – Connecting cables					
	Voltage	Cable length [m]	Switching status display via LED	Part No.	Type
Connecting cable M8x1, 4-pin, straight socket/open end					
	24 V DC	2.5	–	541 342	NEBU-M8G4-K-2,5-LE4
		5	–	541 343	NEBU-M8G4-K-5-LE4
Connecting cable M8x1, 4-pin, straight angled socket/open end					
	24 V DC	2.5	–	541 344	NEBU-M8W4-K-2,5-LE4
		5	–	541 345	NEBU-M8W4-K-5-LE4
Connecting cable M12x1, 4-pin, straight socket/open end					
	24 V DC	2.5	–	541 363	NEBU-M12G5-K-2,5-LE3
		5	–	541 364	NEBU-M12G5-K-5-LE3
Connecting cable M12x1, 4-pin, straight angled socket/open end					
	24 V DC	2.5	–	541 367	NEBU-M12W5-K-2,5-LE3
		5	–	541 370	NEBU-M12W5-K-5-LE3

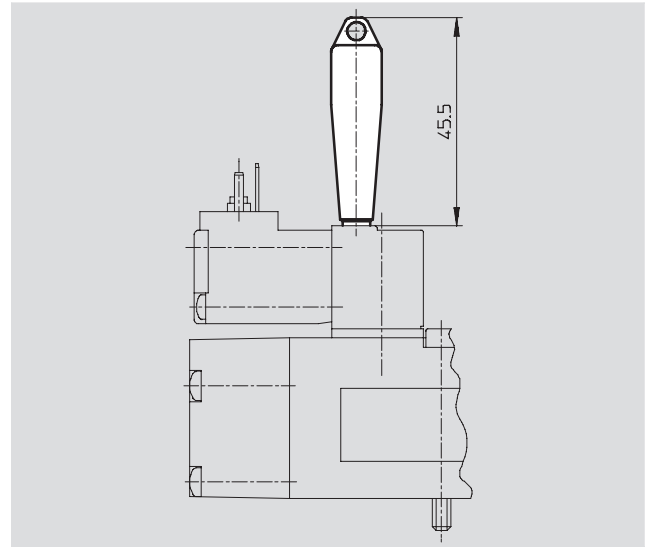
# Solenoid/pneumatic valves, ISO 15407-1

Accessories

FESTO

## Manual override tool AHB

Material:  
Polymer

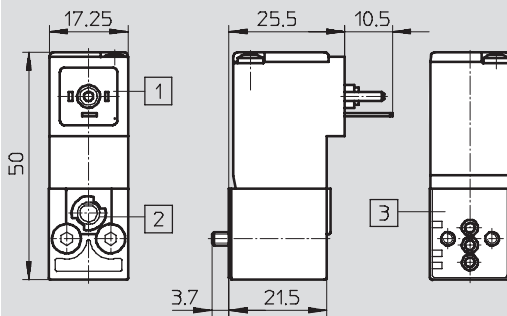


Ordering data			
For pilot valve	Weight [g]	Part No.	Type
VSCS-B-M32-MT	5	157 601	AHB-MEB

## Dimensions

Download CAD data → [www.festo.com](http://www.festo.com)

Pilot valve for widths of 18 mm and 26 mm



1 Connection dimensions and device plug to DIN EN 175301-803, type C

2 Manual override, non-detenting and detenting via tool

3 Pneumatic port pattern to ISO 15218

## Ordering data – Pilot valves to ISO 15218

Design	Properties	Output		Voltage		Part No.	Type
		[W]	[VA]	[V DC]	[V AC]		
	Plug, square design C to DIN EN 175301-803. Manual override, non-detenting and detenting via tool	1.5	–	24	–	546 262	VSCS-B-M32-MT-WA-1C1
				12	24	546 261	VSCS-B-M32-MT-WA-5WC1
		–	–	–	230	546 264	VSCS-B-M32-MT-WA-3AC1
				–	110	546 263	VSCS-B-M32-MT-WA-2AC1

# Valve terminal type 16 VTIA – Electrical part

Ordering data – Modular products

M Mandatory data				O Options	
Module No.	Valve terminal, electrical part	Electrical connection	Voltage	Connecting cable	User's manual
546 835	16E	ZSR8 ZSR12	24DC	GA, GB, GD, GE	D, E, F, I, S
<b>Order example</b>					
546 835	16E		24DC		
1	2	3	4	5	6

Ordering table			Condi- tions	Code	Enter code
M 1	Module No.	546 835			
2	Valve terminal, electrical part	Valve terminal type 16, VTIA		16E	16E
3	Electrical connection	Central plug M8		-ZSR8	
		Central plug M12		-ZSR12	
4	Voltage	24 V DC		-24DC	-24DC
O 5	<b>Electrical accessories</b>			+	+
	Connecting cable	2.5 m, round plug socket, straight	1	GA	
		5 m, round plug socket, straight		GB	
		2.5 m, round plug socket, angled	1	GD	
		5 m, round plug socket, angled		GE	
6	User's manual	German		-D	
		English		-E	
		French		-F	
		Italian		-I	
		Spanish		-S	

1 GA Only with electrical connection (3) ZSR8



# Valve terminal type 16 VTIA – Electrical part

Ordering data – Modular products

M Mandatory data				O Options	
Module No.	Valve terminal, electrical part	Electrical connection	Voltage	Connecting cable	User's manual
546 835	16E	DINC	12DC, 24DC, 24AC, 110AC, 230AC	GG, GH, GJ, GK, GL	D, E, F, I, S
<b>Order example</b>					
546 835	16E	- DINC	-	+ 5	- 6
1	2	3	4	5	6

Ordering table				Condi- tions	Code	Enter code
M 1	Module No.	546 835				
2	Valve terminal, electrical part	Valve terminal type 16, VTIA			16E	16E
3	Electrical connection	Pilot interface ISO 15218			-DINC	-DINC
4	Voltage	12 V DC			-12DC	
		24 V DC			-24DC	
		24 V AC			-24AC	
		110 V AC			-110AC	
		230 V AC			-230AC	
O 5	Electrical accessories				+	+
	Connecting cable	Polyurethane	2.5 m, plug socket with cable, EN 175301 type C, LED	1	GG	
			5 m, plug socket with cable, EN 175301 type C, LED	1	GH	
			10 m, plug socket with cable, EN 175301 type C, LED	1	GJ	
		Polyvinyl chloride	2.5 m, plug socket with cable, EN 175301 type C, up to 230 V AC		GK	
			5 m, plug socket with cable, EN 175301 type C, up to 230 V AC		GL	
6	User's manual	German			-D	
		English			-E	
		French			-F	
		Italian			-I	
		Spanish			-S	

1 GG, GH, GJ Not with electrical connection (3) 24AC, 110AC, 230AC

# Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

M Mandatory data <span style="float: right;">→</span>				
Module No.	Valve terminal, pneumatic part	Manual override	Pilot air supply	Type of connection
546 835	16P	N, T	P, S	G
<b>Order example</b>				
546 835		-	-	G
1	2	3	4	5

Ordering table					
Width	18 mm	26 mm	Condi- tions	Code	Enter code
M	1	Module No.	546 835		
	2	Valve terminal, pneumatic part	Valve terminal type 16, VTIA, modular sub-base valves to ISO 15407-1	16P	16P
	3	Manual override	Pushing (non-detenting)	-N	
			Pushing, detenting with tool	1 -T	
	4	Pilot air supply	Internal pilot air supply	-P	
			External pilot air supply	-S	
↓	5	Type of connection	G thread (standard)	-G	-G

1 T Only with electrical connection DINC (pilot interface ISO 15218)

# Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

Options		M	O	M	O	
Pneumatic supply to valve terminal	Pneumatic supply connection position	Configuration of pneumatic connections	Exhaust position	Additional supply/removal	Reverse operation	
S, V	TL, TR, TB	M, N, G	EL, ER, EB	E	Z	
6	7	8	9	10	11	

Ordering table						
Width		18 mm	26 mm	Condi- tions	Code	Enter code
					-	-
O	6	Pneumatic supply to valve terminal	Silencer and QS push-in fittings	2	S	
			QS push-in fittings	2	V	
M	7	Pneumatic supply connection position	Left		TL	
			Right		TR	
			At both sides		TB	
O	8	Configuration of pneumatic connections	QS push-in fittings, large	3	M	
			QS push-in fittings, small	3	N	
			QS push-in fittings, large and small mixed	3	G	
M	9	Exhaust position	Left		EL	
			Right		ER	
			At both sides		EB	
O	10	Additional supply/removal	Supply to adapter plate		-E	
↓	11	Reverse operation	Reverse operation as of valve position 00		-Z	

**2 S, V** Only with configuration of pneumatic connections (8) M, N, G

**3 M, N, G** Only with pneumatic valve terminal supply (6) S, V.  
SIZES OF PNEUMATIC CONNECTIONS → Table on page 87

# Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

→ **M** **Mandatory data** →

**Pneumatic manifold sub-bases 00 ... 15**

**12 Type of manifold sub-base:** A, B, AK, BK

**0** **Options**

**13 Compressed air supply/duct separation:** S, T, R, V, SV, VS, TV, VT, RV, VR

**14 Reverse operation:** Z

Module position

00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15
----	----	----	----	----	----	----	----	----	----	----	----	----	----	----	----

**12 + 13 + 14**

**Ordering table**

Width	18 mm	26 mm	Condi- tions	Code	Enter code
<b>M</b>	Pneumatic manifold sub-bases		<b>4</b>	-	-
<b>12</b>	Type of sub-base 00 ... 15	Manifold sub-base 1/8	<b>5</b> <b>6</b>	<b>A</b>	Enter the equip- ment se- lected in the order code
		-	<b>6</b>	<b>B</b>	
		Manifold sub-base with QS push-in fittings, small	<b>5</b> <b>7</b>	<b>AK</b>	
		-	<b>7</b>	<b>BK</b>	
<b>13</b>	Adapter plate for changing size/duct separation 00 ... 14	Duct separation 1, 3, 5	<b>8</b> <b>9</b>	<b>S</b>	
		Duct separation 1	<b>8</b> <b>10</b>	<b>T</b>	
		Duct separation 3, 5	<b>8</b> <b>11</b>	<b>R</b>	
		Adapter plate	<b>12</b>	<b>V</b>	
		Adapter plate with duct separation 1, 3, 5 at left	<b>8</b> <b>9</b> <b>12</b>	<b>SV</b>	
		Adapter plate with duct separation 1, 3, 5 at right	<b>8</b> <b>9</b> <b>12</b>	<b>VS</b>	
		Adapter plate with duct separation 1 at left	<b>8</b> <b>10</b> <b>12</b>	<b>TV</b>	
		Adapter plate with duct separation 1 at right	<b>8</b> <b>10</b> <b>12</b>	<b>VT</b>	
		Adapter plate with duct separation 3, 5 at left	<b>8</b> <b>11</b> <b>12</b>	<b>RV</b>	
		Adapter plate with duct separation 3, 5 at right	<b>8</b> <b>11</b> <b>12</b>	<b>VR</b>	
<b>14</b>	Reverse operation 00 ... 15	Subsequent valve positions permitted for reverse operation	<b>13</b>	<b>Z</b>	

**4** Manifold sub-bases must be equipped throughout without any gaps

**5 A, AK** Not permitted if B, BK, was previously selected in the sequence.  
Note direction of change in size

**6 A, B** Not with configuration of pneumatic connections (8) N

**7 AK, BK** Not with configuration of pneumatic connections (8) M

**8 S, T, R, SV, VS, TV, VT, RV, VR**  
No pressure-free zones may be created.  
Adapter plate only permitted once

**9 S, SV, VS** With duct separation S... without a combination of sizes, supply and exhaust at both sides is required.

With duct separation S... with a combination of sizes and without supply to the adapter plate, supply and exhaust at both sides is required

**10 T, TV, VT** With duct separation T... without a combination of sizes, supply at both sides is required.

With duct separation T... with a combination of sizes and without supply to the adapter plate, supply at both sides is required

**11 R, RV, VR** With duct separation R... without a combination of sizes, exhaust at both sides is required.  
With duct separation R... with a combination of sizes and without supply to the adapter plate, exhaust at both sides is required

**12 V, SV, VS, TV, VT, RV, VR**

Must be selected if additional supply/removal (10) E was selected.

At least one subsequent manifold sub-base (12) B or BK must be selected  
Only directly after adapter plate for changing size/duct separation (13) S, SV, VS (duct separation 1, 3, 5) and pneumatic supply connection position (7) TB (supply at both sides), exhaust position (9) EB (exhaust at both sides) or after adapter plate for changing size/duct separation (13) SV (adapter plate with duct separation 1, 3, 5 at left) and additional supply/removal (10) E (supply to adapter plate) with pneumatic supply connection position (7) TL (supply at left) and exhaust position (9) EL (exhaust at left) or directly after adapter plate for changing size/duct separation (13) VS (adapter plate with duct separation 1, 3, 5 at right) and additional supply/removal (10) E (supply to adapter plate) with pneumatic supply connection position (7) TR (supply at right) and exhaust position (9) ER (exhaust at right).  
Not with pilot air supply (4) P (internal pilot air supply)

**13 Z**

# Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

→ <b>M</b> <b>O</b> Options →															
Pneumatic valve positions 00 ... 15															
15 Valve position 00 ... 15: M, O, J, D, N, K, H, B, G, E, L															
<b>O</b> Options															
16 Pressure regulator for position 00 ... 15: ZA, ZB, ZC, ZD, ZE, ZF, ZG, ZH, ZI, ZJ, ZK, ZL, ZM, ZN															
17 Pressure gauge for position 00 ... 15: T, U															
18 Flow control plate 00 ... 15: X															
19 Vertical pressure shut-off plate for position 00 ... 15: ZT															
20 Vertical supply plate for position 00 ... 15: ZU															
Valve position															
00	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15
-	M	M	M	O	O	J	J	E	E						
15 + 16 + 17 + 18 + 19 + 20															

Ordering table								
Width	18 mm	26 mm	Condi- tions	Code	Enter code			
↓	Pneumatic valve positions 00 ... 15			-	-			
<b>M</b> 15	Valve position 00 ... 15	5/2-way valve, single solenoid with pneumatic spring return		M	Enter equip- ment selection for valve posi- tions in order code			
		5/2-way valve, single solenoid with spring return		O				
		5/2-way valve, double solenoid		J				
		5/2-way valve, double solenoid with dominant signal		D				
		2x 3/2-way valve, normally open		N				
		2x 3/2-way valve, normally closed		K				
		2x 3/2-way valve, 1x normally closed, 1x normally open		H				
		5/3-way valve, mid-position pressurised		B				
		5/3-way valve, mid-position closed		G				
		5/3-way valve, mid-position exhausted		E				
		Vacant position		L				
		<b>O</b> 16	Pressure regulator for valve position 00 ... 15	Input pressure 10 bar		Pressure regulator plate for port 1	<sup>14</sup>	ZA
						Pressure regulator plate for port 4		ZB
	Pressure regulator plate for port 2				ZC			
	Pressure regulator plate for port 4/2				ZD			
	Pressure regulator plate for port 4/2, reversible			<sup>14</sup> <sup>15</sup>	ZE			
	Pressure regulator plate for port 4, reversible			<sup>14</sup> <sup>15</sup>	ZK			
	Pressure regulator plate for port 2, reversible			<sup>14</sup> <sup>15</sup>	ZL			
Input pressure 6 bar	Pressure regulator plate for port 1			<sup>14</sup>	ZF			
	Pressure regulator plate for port 4				ZG			
	Pressure regulator plate for port 2				ZH			
	Pressure regulator plate for port 4/2				ZI			
	Pressure regulator plate for port 4/2, reversible			<sup>14</sup> <sup>15</sup>	ZJ			
	Pressure regulator plate for port 4, reversible			<sup>14</sup> <sup>15</sup>	ZM			
	Pressure regulator plate for port 2, reversible			<sup>14</sup> <sup>15</sup>	ZN			
	↓							

<sup>14</sup> ZA, ZE, ZK, ZL, ZF, ZJ, ZM, ZN

Not permitted in zones with reverse operation

<sup>15</sup> ZE, ZK, ZL, ZJ, ZM, ZN

Not with valves (15) N, K, H (2x 3/2-way valve)

# Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

→ **Options**

Pneumatic accessories

...B

+ **21**

Ordering table					
Width	18 mm	26 mm	Condi- tions	Code	Enter code
↓ 0	17 Pressure gauge for valve position 00 ... 15	Pressure gauge, 10 bar	16	T	Enter equipment selection for valve positions in order code
		Pressure gauge, 6 bar	17	U	
18	Flow control plate for valve position 00 ... 15	Flow control plate		X	
19	Vertical pressure shut-off plate for valve position 00 ... 15	Pressure separator plate on valve assembly		ZT	
20	Vertical supply plate for valve position 00 ... 15	Compressed-air supply on valve		ZU	
+	21 <b>Pneumatic accessories</b>			+	+
		Inscription label holder for valves	5 ... 50	18	...B

16 T Only with pressure regulator (16) ZA, ZB, ZC, ZD, ZE, ZK, ZL  
 17 U Only with pressure regulator (16) ZF, ZG, ZH, ZI, ZJ, ZM, ZN

18 B Only with electrical connection ZSR8, ZSR12

## Valve terminal type 16 VTIA – Pneumatic part

Ordering data – Modular products

Sizes of pneumatic connections				
	Code	Duct	Width	
			18 mm	26 mm
<b>8</b>		Configuration of pneumatic connections		
<b>7</b> Pneumatic supply connection position TL, TR, TB	<b>M</b>	1, 3, 5	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -16)	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -16)
	<b>G</b>	1, 3, 5	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -16)	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -16)
	<b>N</b>	1, 3, 5	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -12)	G $\frac{1}{2}$ (QS-G $\frac{1}{2}$ -12)
<b>9</b> Exhaust position EL, ER, EB	<b>M</b>	12, 14	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -10)	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -10)
	<b>G</b>	12, 14	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -10)	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -10)
	<b>N</b>	12, 14	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -8)	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -8)
<b>12</b> Type of manifold sub-base A, B	<b>M</b>	2, 4	G $\frac{1}{8}$ (QS-G $\frac{1}{8}$ -8)	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -10)
<b>12</b> Type of manifold sub-base AK, BK	<b>N</b>	2, 4	G $\frac{1}{8}$ (QS-G $\frac{1}{8}$ -6)	G $\frac{1}{4}$ (QS-G $\frac{1}{4}$ -8)