FESTO





Overview

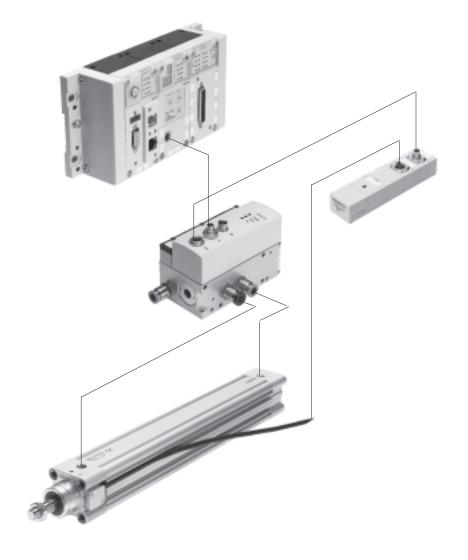
FESTO

Servo-pneumatic drive technology

Positioning and Soft Stop applications as an integral component of the $\,$ valve terminal CPX – the modular peripheral system for decentralised automation tasks.

The modular design means that valves, digital inputs and outputs, positioning modules and end-position controllers, as appropriate to the application, can be combined in almost any way on the CPX terminal.

- Pneumatics and electrics control and positioning on one platform $% \left\{ 1,2,...,n\right\}$
- Innovative positioning technology piston rod drives, rodless drives, rotary drives
- Actuation via fieldbus
- Remote maintenance, remote diagnostics, web server, SMS and e-mail alert are all possible via TCP/IP
- Modules can be quickly exchanged and expanded without altering the wiring





Key features

FESTO

Axis controller CPX-CMAX



Free choice:

Position and force control, directly actuated or selected from one of 64 configurable position sets.
Looking for something more:
The configurable function for switching to the next set enables simple functional sequences to be realised in the axis controller CPX-CMAX.
Everything is recognisable:
The auto-identification function identifies each station with its device data on the controller CPX-CMAX.

Also included:

The functional scope of the controller CPX-CMAX includes actuation of a brake or clamping unit via the proportional directional control valve VPWP.

Up to 7 modules (max. 7 axes) can be operated in parallel and independently of each other. Commissioning via FCT (Festo configuration software) or via fieldbus: no programming, only configuring.

Technical data → Internet: cpx-cmax

Advantages:

- Greater flexibility
- OEM friendly commissioning also via fieldbus
- Clear installation and fast commissioning
- Cost effective
- You program the system in your PLC environment

End-position controller CPX-CMPX



Fast travel between the mechanical end stops of the cylinder, stopping gently and without impact in the end position.

Fast commissioning via control panel, fieldbus or handheld unit. Improved downtime regulation. Actuation of a brake or clamping unit via the proportional directional control valve VPWP is an integral component of the controller CMPX.

Depending on the fieldbus chosen, up to 9 end-position controllers can be actuated on the CPX terminal. All system data can be read and written via the fieldbus, for example the mid positions also.

Technical data → Internet: cpx-cmpx

Advantages:

- Greater flexibility
- OEM friendly commissioning also via fieldbus
- Clear installation and fast commissioning
- Cost-effective
 - Up to 30% faster cycle rates
 - Significantly reduced system vibration
- Improved work ergonomics thanks to significantly reduced noise level
- The extended diagnostics help to reduce the service time of the machine

Proportional directional control valve VPWP



The 5/3-way proportional directional control valve for applications with Soft Stop and pneumatic positioning.

Fully digitalised – with integrated pressure sensors, with new diagnostic functions. In sizes 4, 6 and 8. Flow rate from 350, 700 and 1,400 l/min.

With switching output for actuating a brake.

Coloured supply ports.
Pre-assembled cables guarantee
faultless and fast connection with
the controllers CPX-CMPX and
CPX-CMAX.

Technical data → Internet: vpwp

- Clear installation and fast commissioning
- Reduction of system downtimes thanks to the new diagnostic options
- With switching output for actuating a brake/clamping unit



Drive options

FESTO

System with linear drive DGCI



- 1 Controller module CPX-CMPX or CPX-CMAX
- 2 Proportional directional control valve VPWP
- 3 Linear drive DGCI with displacement encoder
- 6 Connecting cable KVI-CP-3-...

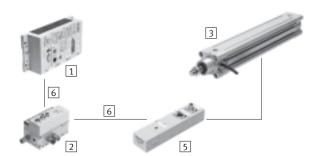
- Pneumatic rodless linear drive with displacement encoder and recirculating ball bearing guide
- Displacement encoder with absolute and contactless measuring
- Identically constructed with pneumatic linear drive DGC
- Diameter: 18 ... 40 and 63 mm
- Stroke: 100 ... 2,000 mm in fixed lengths
- Range of application: Soft Stop and pneumatic positioning of loads from 1 ... 180 kg
- No sensor interface required

Technical data → Internet: dgci

Advantages:

- Finished drive unit, precision guide
- Excellent running characteristics
- For fast and accurate positioning down to ±0.2 mm (only with axis controller CPX-CMAX)

System with standard cylinder DNCI



- 1 Controller module CPX-CMPX or CPX-CMAX
- 2 Proportional directional control valve VPWP
- 3 Standard cylinder DNCI with displacement encoder
- 5 Sensor interface CASM-S-D3-R7
- 6 Connecting cable KVI-CP-3-...

Standard cylinder with integrated displacement encoder, conforms to DIN ISO 6432, VDMA 24 562, NF E 49 003.1 and Uni 10 290

- Displacement encoder with contactless and incremental measuring
- Diameter: 32 ... 63 mm
- Stroke: (10) 100 ... 500 (2,000) mm
- Range of application: Soft Stop and pneumatic positioning: loads from 3 ... 180 kg and the matching sensor interface CASM-S-D3-R7
- Pre-assembled cables guarantee faultless and fast electrical connection

Technical data → Internet: dnci

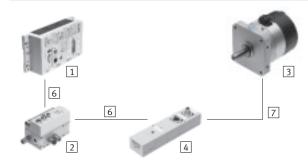
- Compact drive unit
- Universal applications
- Also with guide unit
- For fast and accurate positioning down to ±0.3 mm (only with axis controller CPX-CMAX)



Drive options

FESTO

System with swivel module DSMI



- 1 Controller module CPX-CMPX or CPX-CMAX
- 2 Proportional directional control valve VPWP
- 3 Swivel module DSMI with displacement encoder
- 4 Sensor interface CASM-S-D2-R3
- 6 Connecting cable KVI-CP-3-...
- 7 Connecting cable NEBC-P1W4-K-0,3-N-M12G5

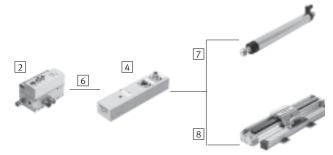
- Swivel module DSMI with integrated displacement encoder
- Identically constructed with pneumatic swivel module DSM
- Absolute displacement encoder on basis of potentiometer
- Swivel range from 0 ... 270°
- Size: 25 and 40
- Max. torque: 5 or 20 Nm
- Range of application: Soft Stop and pneumatic positioning: mass moments of inertia from
 15 ... 1,200 kgcm² and the matching sensor interface
 CASM-S-D2-R3
- Pre-assembled cables guarantee faultless and fast connection with the proportional directional control valve VPWP

Technical data → Internet: dsmi

Advantages:

- Finished drive unit, compact, can be used immediately
- High angular acceleration
- With adjustable fixed stops
- For fast and accurate positioning down to ±0.2° (only with axis controller CPX-CMAX)

System with potentiometer



- 2 Proportional directional control valve VPWP
- 4 Sensor interface CASM-S-D2-R3
- 6 Connecting cable KVI-CP-3-...
- 7 Connecting cable NEBC-P1W4-K-0,3-N-M12G5
- 8 Connecting cable NEBC-A1W3-K-0,4-N-M12G5

Attachable potentiometers with absolute measurement, with high degree of protection

- With connecting rod or moment compensator
- Measuring range:100 ... 2,000 mm
- Pre-assembled cables guarantee faultless and fast connection with the sensor interface CASM
- Range of application: Soft Stop and pneumatic positioning with cylinder Ø 18 ... 80 mm, loads from 1 ... 300 kg

Technical data → 7

- Clear installation and fast commissioning
- · Cost effective
- Can also be used in harsh environmental conditions
- Variety in the drives: CPX-CMPX and CPX-CMAX also support cylinders with external displacement encoder



FESTO

Drive options

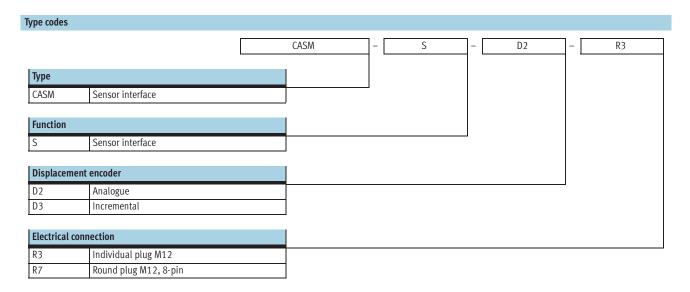
Syster	System components for Soft Stop systems with end-position controller CPX-CMPX							
3		Linear drive DGCI	Standard cylinder DNCI	Swivel module DSMI	Potentiometer LWG	Potentiometer TLF	→ Page/Internet	
1	End-position controller CPX-CMPX	•	•	•	•	•	срх-стрх	
2	Proportional directional control valve VPWP	•	•	•	•	•	vpwp	
4	Sensor interface CASM-S-D2-R3	-	-	•	•	•	7	
5	Sensor interface CASM-S-D3-R7	-	•	-	-	-	7	
6	Connecting cable KVI-CP-3	•	•	•	•	•	10	
7	Connecting cable NEBC-P1W4	-	-	•	•	-	10	
8	Connecting cable NEBC-A1W3	_	-	_	_	•	10	

Syster	System components for pneumatic positioning systems with axis controller CPX-CMAX						
3		Linear drive DGCI	Standard cylinder DNCI	Swivel module DSMI	Potentiometer LWG	Potentiometer TLF	→ Page/Internet
	T	Duci	DIVCI	DSIVII	LWG	161	
1	Axis controller						
	CPX-CMAX	_	_		_	_	cpx-cmax
2	Proportional directional						
	control valve	•		•		•	vpwp
	VPWP						
4	Sensor interface						7
	CASM-S-D2-R3	_	_	_	_	-	/
5	Sensor interface						7
	CASM-S-D3-R7	_	-	_	_	_	/
6	Connecting cable	_		_	_	_	10
	KVI-CP-3	•	•	_	_	-	10
7	Connecting cable			_	_		10
	NEBC-P1W4	_	_	_	_	_	10
8	Connecting cable					_	10
	NEBC-A1W3	_	_	_	_	_	10

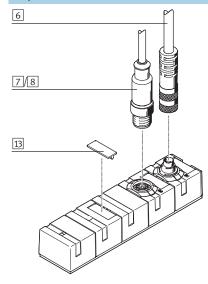


FESTO

Type codes and peripherals overview



Peripherals overview



Accesso	Accessories						
	Туре	Brief description	→ Page/Internet				
6	Connecting cable KVI-CP-3	Connection between proportional directional control valve VPWP and sensor interface CASM	10				
7/8	Connecting cable NEBC	Connection between sensor interface CASM and displacement encoder	10				
13	Inscription label IBS	For labelling the sensor interface	10				



Technical data

FESTO

The sensor interface CASM is used to actuate pneumatic drives with analogue/incremental displacement encoder at a position controller CPX-CMAX or CPX-CMPX.

It establishes the connection between the displacement encoder and the proportional directional control valve VPWP.



General technical data						
		CASM-S-D2-R3	CASM-S-D3-R7			
For displacement encoder		Analogue, potentiometer	Digital, incremental			
Input voltage	[V DC]	0 5	-			
Nominal operating voltage	[V DC]	24				
Residual ripple	[Vss]	4				
Perm. voltage fluctuations	[%]	±25				
Current consumption at nominal voltage	[mA]	40 50				
Power supply requirement		PELV (Protected Extra-Low Voltage)				
Power failure bridging	[ms]	10				
Type of mounting		Via through-hole				
Mounting position		Any				
Diagnostics						
LED indicators	Green	Ready status				
	Red	Error				
Device-specific diagnostics via control interfac	е	- Undervoltage				
		- Wire break				
		- Communications errors				
Control interface						
Data		CAN bus with Festo protocol				
		Digital				
		Without terminating resistor				
Electrical connection		5-pin				
		M9				
		Plug				
Measuring system						
Electrical connection		5-pin 8-pin				
		Socket				
		M12				
Materials						
Housing		Reinforced polybutylene terephthalate				
		•				
Product weight	[g]	128				

Operating and environmental conditions				
Ambient temperature	[°C]	0 55		
Storage temperature	[°C]	-20 +70		
Relative air humidity	[%]	0 95, non-condensing		
Protection class to EN 60529		IP67		
CE mark (see declaration of conformity)		To EU EMC Directive		
Corrosion resistance class CRC ¹⁾		1		
Vibration resistance to DIN/IEC 68, Part 2-6		Tested to severity level 2		
Continuous shock resistance to DIN/IEC 68, Par	t 2-27	Tested to severity level 2		

¹⁾ Corrosion resistance class 1 according to Festo standard 940 070 Components subject to low corrosion stress. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.



FESTO

Technical data and accessories

Pin allocation

Plug S1



Pin	Function
1	+24 V nominal operating voltage
2	_
3	0 V
4	CAN_H
5	CAN_L
Housing	Cable screening

Plug S2 CASM-S-D2-R3

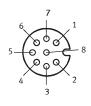
For analogue, absolute displacement encoder



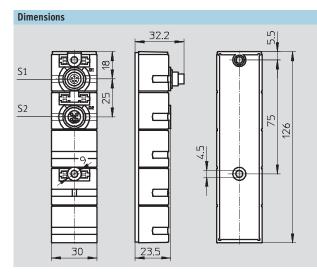
Pin	Function
1	Measuring system housing
2	-
3	Analogue GND
4	Reference voltage
5	Analogue input
Housing	Earth terminal (FE)

CASM-S-D3-R7

For digital, incremental displacement encoder



Pin	Function
1	+ Vb sensor
2	0 V
3	Signal sine +
4	Signal sine –
5	Signal cosine –
6	Signal cosine +
7	Screen
8	_
Housing	Earth terminal (FE)



Download CAD data → www.festo.com

- S1 Green LED for ready status
- S2 Red LED for fault

Ordering data			
	Brief description	Part No.	Туре
	For analogue, absolute displacement encoder	549292	CASM-S-D2-R3
	For digital, incremental displacement encoder	558387	CASM-S-D3-R7



FESTO

Accessories

Ordering data - Connecting	g cables			
	Brief description	Cable length	Part No.	Туре
		[m]		
Connection between propor	tional directional control valve VPWP and sensor interface CASM			
	Angled plug and angled socket	0.25	540327	KVI-CP-3-WS-WD-0,25
		0.5	540328	KVI-CP-3-WS-WD-0,5
		2	540329	KVI-CP-3-WS-WD-2
		5	540330	KVI-CP-3-WS-WD-5
		8	540331	KVI-CP-3-WS-WD-8
_	Straight plug and straight socket	2	540332	KVI-CP-3-GS-GD-2
		5	540333	KVI-CP-3-GS-GD-5
		8	540334	KVI-CP-3-GS-GD-8
	Connector for control cabinet through-feed	-	543252	KVI-CP-3-SSD
Connection between sensor	interface CASM and displacement encoder			
	For swivel module DSMI and potentiometer LWG	0.3	549293	NEBC-P1W4-K-0.3-N-M12G5
	Potentiometer TLF	0.3	549294	NEBC-A1W3-K-0.3-N-M12G5

Ordering data – Inscription labels							
	Brief description	Quantity	Part No.	Туре			
	Inscription labels 8x20, in frames	20	539388	IBS-8X20			