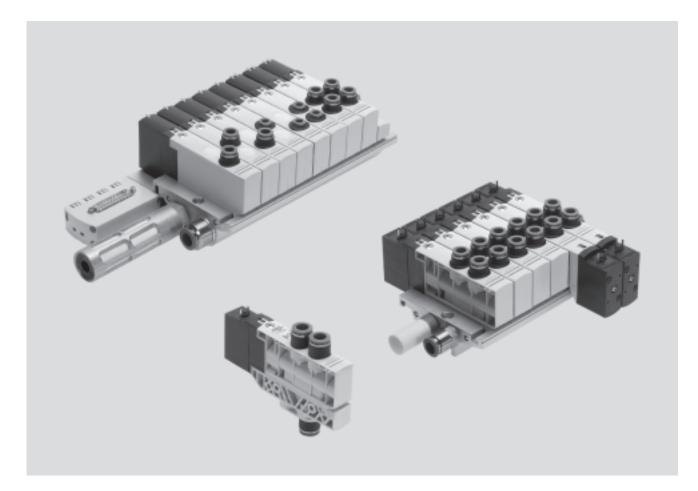


FESTO

Key features



Innovative

- Valve terminal for a wide range of pneumatic applications
- Universal from the individual valve up to the multi-pin plug
- Enormous flexibility during planning, assembly and operational use
- Selectable valve functions; 3/2and 4/2-way function also suitable for vacuum applications
- Wide selection of optimally tailored accessories for flow rates from 200 to 1,000 l/min

Flexible

- Room for expansion with 2 ... 12 valve positions on one valve terminal
- Use of individual valves in combination with an individual sub-base
- The flexibility of the pneumatic working ports provides a practical solution to different requirements
- Two pressure zones (others on request)
- High pressure range -0.9 ... 8 bar
- Extensive operating voltage range from 12 V DC to 230 V AC

Reliable

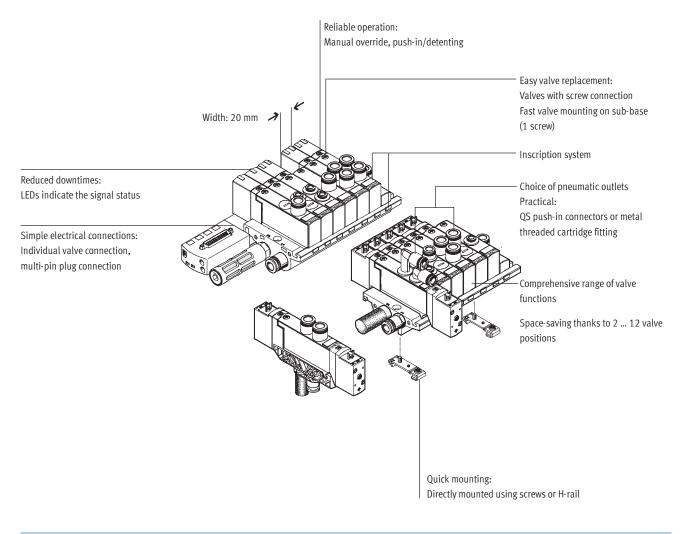
- Manual override facility
- Durable thanks to the use of triedand-tested piston spool valves
- Sturdy thanks to the polymer housing and metal manifold rail
- Fast troubleshooting thanks to an LED signal status display in the plug socket with cable or on the valve in the case of the design with multi-pin plug

Easy to mount

- Ready-to-install unit, already assembled and tested
- Minimised expenditure with regard to ordering, installation and commissioning
- Secure wall mounting or H-rail mounting

FESTO

Key features



Equipment options

- Valve functions
- 3/2-way valve, normally open
- 3/2-way valve, normally closed
- 4/2-way valve, single solenoid
- 4/2-way valve, double solenoid

Electrical connection options

Individual connection/individual valve connection

- 2 ... 12 valve positions with manifold rail
- Via plug socket with cable with either LED or illuminating seal
- Multi-pin plug
- 4 ... 12 valve positions/
- max. 24 solenoid coils
- Sub-D

FESTO

Key features

Valve terminal configurator

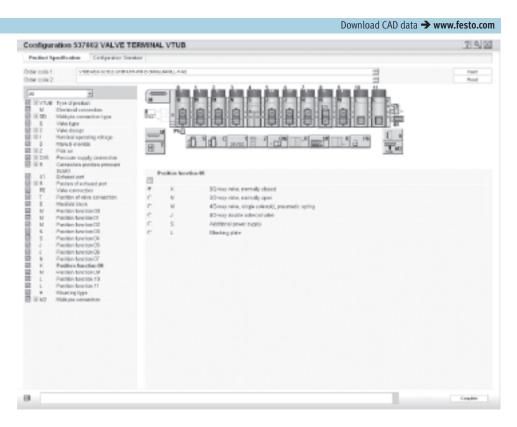
A valve terminal configurator is available to help you select a suitable valve terminal VTUB. This makes it much easier for you to find the right product.

Valve terminals type 24 VTUB are ordered via an ident. code.

All valve terminals are supplied fully assembled and individually tested. This reduces the amount of assembly and installation required to a minimum.

Ordering system for valve terminal type 24 VTUB

- Individual electrical connection
- Electrical multi-pin connection
- ➔ Internet: vtub



The illustration above provides an example of a valve terminal configuration.

The following steps explain how you arrive at the order code:

Once you have called up → www.festo.com, select the online version of the digital product catalogue from the "Products" submenu. Activate the "Direct Search" menu. Here you can specify a "Part No." (e.g. 537 662), the "Type" (e.g. VTUB) or "Article name" (e.g. valve terminal) to find your "Search result". Click on the blue shopping basket to complete the selected product according to your specifications (this does not initiate an order). You will then be prompted to configure the product. Select "Configurator". You can then configure the valve terminal step by step (from the top down) according to your requirements. Confirm your configuration with "Finish" to continue on with the ordering process.

FESTO

Pilot air supply module	The other strength methods to	The will be also supply and dulls for	
	The pilot air supply module is included in the scope of delivery of the manifold rail.	The pilot air supply module for internal or external pilot air supply ensures even greater flexibility.	
Manifold rail			
	The manifold rail features a groove into which the semi in-line valves are latched and secured with just one screw.	The valve functions 4/2-way single solenoid, 4/2-way double solenoid, 3/2-way normally closed and 3/2-way normally open are available. All semi in-line valves can be supplied with cartridges QSP for tubing	diameters 4, 6, 8 and 10. 4/2-way valves are also supplied with out cartridges, allowing the user to fit cartridges of their choice or blanking plugs.
Pressure zone supply module			
	The pressure zone supply module occupies one valve position and can be used as an additional supply or for supplying a pressure zone.		
Individual valve			
	The individual valve can be ordered as an in-line valve (comprising semi in-line valve and sub-base ready assembled) in all functions. Tubing	diameters 6 and 8 can be selected here. The in-line valve, however, can also be assembled from the individual parts	sub-base and semi in-line valve. All tubing diameters and the variant without cartridge are available in this case.
Blanking plate			
	Plate without valve function for reserving valve positions on a valve terminal.	Valves and blanking plates are attached to the manifold rail using a screw.	
Sub-base			
	Individual sub-bases can be equipped	Electrical connection is by means of a	Prefabricated plug sockets with cable



Individual sub-bases can be equipped with any valve.

Electrical connection is by means of a standardised connector plug, square design to EN 175301-803, type C.

Prefabricated plug sockets with cable or plugs for self-assembly are offered for this.

Key features - Pneumatic components

FESTO

Pneumatic connection

Supply and exhaust

The valves are supplied pneumatically via manifold rails or individual sub-bases. The manifold rails contain common lines for compressed air supply, exhaust and pilot exhaust for all valves.

The common lines can be connected

- at the left (code L)
- at the right (code R) or
- at both ends (no code)

External pilot air supply

Pilot air supply

In-line valves are offered with internal and external pilot air. In the case of semi in-line valves, the installation position of the insert in the sub-base determines whether the valves will be actuated internally or externally.

Internal pilot air supply

An internal pilot air supply can be selected if the supply pressure is between 2 and 8 bar. The pilot air is branched from channel 1 in the pressure zone supply module in this case.

If the selector is installed as shown

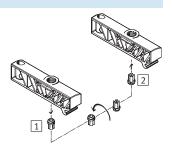
in position 1, it means that the

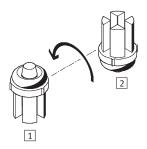
pilot air supply will be branched

internally from channel 1.

An external pilot air supply must be used if the supply pressure is between -0.9 and +2 bar. The pilot air is supplied via port 12/14 of the pressure zone supply module in this case.

If the selector is turned 180° and installed as shown in position 2, it means that the valve manifold is set to external pilot air supply.





Solenoid valves VUVB/valve terminals type 24 VTUB Product range overview – Individual valves and manifold valves

FESTO

Function	Version	Туре	Nominal flow rate	Pneumatic connection	Operating voltage		In-line valve	Pilot air su	→ Page/ Internet	
			[l/min]		[V]	valve		internal	external	
3/2-way valves	Single solenoid	valve for individual c	onnection an	d valve manif	old					
		VUVBM32	200	QS-4	24 DC 110 AC	-	-	-	-	15
			500	QS-6	230 AC 12 DC/24 AC	•		•	•	
			800	QS-8	•	•		•	•	
			1,000	QS-10		•	-	-	•	

Function	Version	Туре	Nominal flow rate	Pneumatic connection	Operating voltage	Semi in-line	In-line valve	lve		→ Page/ Internet
			[l/min]		[V]	valve		internal	external	
4/2-way valves	Single solenoid	l valve for individual (connection ar	nd valve manif	old					
		VUVBM42	200	QS-4	24 DC 110 AC	•	-	-	•	15
			500	QS-6	230 AC 12 DC/24 AC		-	•	-	
			800	QS-8		-	-	•	-	
			1,000	QS-10		•	-	-	•	
			1,000	QX ¹⁾		•	-	-		
	Double solenoi	d valve for individual	connection a	nd valve mani	fold					
		VUVBB42	200	QS-4	24 DC 110 AC		-	-	-	15
			500	QS-6	230 AC 12 DC/24 AC	-	-	•	-	
			800	QS-8		-	-	-	-	
			1,000	QS-10]	-	-	-	-	
			1,000	QX ¹⁾]	•	-	-		

1) Cartridge not included

Solenoid valves VUVB/valve terminals type 24 VTUB Product range overview – Terminal valves

Nominal flow Operating Function Version Semi in-line Pilot air supply → Page/ Туре Pneumatic rate connection voltage valve external Internet [l/min] [V] 3/2-way valves Single solenoid valve for valve terminal with electrical multi-pin plug connection VUVB-...-M32-... 24 DC 200 QS-4 37 500 QS-6 QS-8 800 1,000 QS-10

Function	Version	Туре	Nominal flow rate [l/min]	Pneumatic connection	Operating voltage [V]	Semi in-line valve	Pilot air supply external	→ Page/ Internet
4/2-way valves	Single solenoi	d valve for valve term	inal with electrical					
		VUVBM42	200	QS-4	24 DC	-	-	37
			500	QS-6			•	
			800	QS-8		•	•	
			1,000	QS-10			•	_
			1,000	QX1)	_	-	•	_
	Double soleno	id valve for valve terr	ninal with electrica	l multi-pin plug co	nnection			
		VUVBB42	200	QS-4	24 DC	-	-	37
			500	QS-6				-
	· ·					-	-	
			800	QS-8	_	•	•	-
			800		_	-		-

1) Cartridge not included

Solenoid valves VUVB/valve terminals type 24 VTUB Product range overview

Function	Version	Туре	Pneumatic connection	Valv	ve po	sitior	15								Pilot ai	supply	→ Page/ Internet
			connection	2	3	4	5	6	7	8	9	10	11	12	interna	l external	
Manifold rail	For valve manif	old with individual el	ectrical connection												·		•
		VABM	G1⁄4	•	-				•	•	•	-			-	•	24
		VABM	G1⁄2		•	•	•	•	•	•	•	•	•	•			25
	For valve termir	nal with electrical mu	lti-pin plug connectio	on													
		VABMM1	G ¹ /2	-	-	•	-	•	-	-	-	-	-	•	•	•	43
		-															
Function	Version	Туре	Pilot air supply							→ Page/ Internet							
			internal						e	xtern	al						-
Sub-base	Individual valve	2															
		VABS		• •							26						
Function	Version	Туре	Pneumatic connect	ion					U	se							→ Page/ Internet
Pressure zone supply module		VABF	QS-10						F	or add	ditior	ial su	pply	to the	e manifol	d rail	44
		-															
Function	Version	Туре	Use														→ Page/ Internet
Blanking plate		VABB	For covering vacant	posit	ions												45
Function	Version	Туре	Use														→ Page/ Internet
Separator		VABD	For duct separation														45
	~	l	I														1
Function	Version	Туре	Use														→ Page/ Internet
H-rail mounting kit		VAME	For mounting on the	For mounting on the H-rail NRH-35-2000						46							
									•								
Function	Version	Туре															→ Page/

Cartridge fitting		QSP	49
Function	Version	Туре	→ Page/

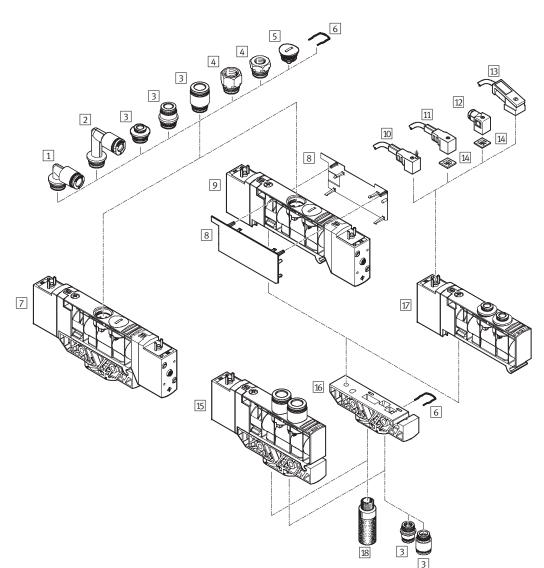
Function	Version	Туре	→ Page/ Internet
Adapter		NPFA	50

Peripherals overview

Overview – Solenoid valve VUVB Individual position with individual electrical connection

These peripherals are ordered via individual parts/accessories.

The individual valve can be ordered as an in-line valve or as a fully assembled semi in-line valve on a sub-base. The in-line valve is available with 6 or 8 mm plug connectors. The semi in-line valve on sub-base is available with 4, 6, 8 or 10 mm plug connectors or as a variant without cartridge fitting.



Solenoid valves VUVB Peripherals overview

Acce	ssories		
		Brief description	→ Page/Internet
1	Cartridge fitting QSPL	For connecting compressed air tubing with standard external diameters	49
2	Cartridge fitting QSPLL	For connecting compressed air tubing with standard external diameters	49
3	Cartridge fitting QSP	For connecting compressed air tubing with standard external diameters	49
4	Adapter NPFA	-	50
5	Blanking plug QSPC18	For sealing the pneumatic connections on the valve	50
6	Retaining clip	For fitting cartridges and blanking plugs (included in the scope of delivery of the cartridge QSP and the blanking plug QSPC18)	-
7	Double solenoid valve VUVB-LB	In-line valve	15
8	Cover plate for valve housing VAMC	-	47
9	Double solenoid valve VUVB-SB	Semi in-line valve	15
10	Plug socket with cable with LED KMEB-1LED	For indicating the signal status	51
11	Plug socket with cable KMEB-1-230AC	Can be used up to 230 V	51
12	Plug socket MSSD-EB	-	51
13	Plug socket with cable with LED KMEB-2-24	For indicating the signal status	51
14	Illuminating seal MEB-LD	For indicating the signal status	51
15	Single solenoid valve VUVB-LM	In-line valve	15
16	Sub-base VABS-B6-PB	For individual valve	48
17	Single solenoid valve VUVB-SM	Semi in-line valve	15
18	Silencer U, UC	For fitting in exhaust ports	50



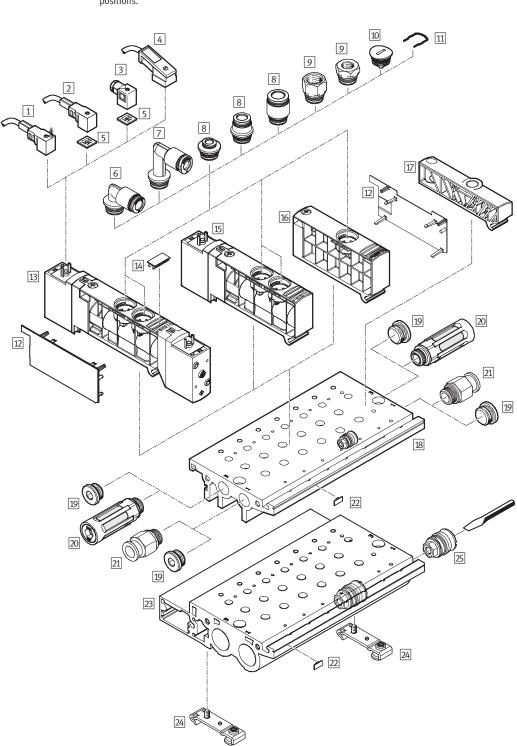
Peripherals overview

Overview – Solenoid valve VUVB

Manifold assembly/valve terminal with individual electrical connections

- "Individual connection type" code: ET
- Valve terminals with individual electrical connections are available in gradations from 2 to max. 12 valve positions.

Valve positions can either be fitted with a valve or a blanking plate for future expansions. This gives a total maximum number of 24 controllable valve solenoid coils.



Solenoid valves VUVB Peripherals overview

ALLE	ssories		
		Brief description	→ Page/Internet
1	Plug socket with cable with LED	For indicating the signal status	51
	KMEB-1LED		
2	Plug socket with cable	Can be used up to 230 V	51
	KMEB-1-230AC		
3	Plug socket MSSD-EB	-	51
4	Plug socket with cable with LED KMEB-2-24	For indicating the signal status	51
5	Illuminating seal MEB-LD	For indicating the signal status	51
6	Cartridge fitting QSPL	For connecting compressed air tubing with standard external diameters	49
7	Cartridge fitting QSPLL	For connecting compressed air tubing with standard external diameters	49
8	Cartridge fitting QSP	For connecting compressed air tubing with standard external diameters	49
9	Adapter NPFA	-	50
10	Blanking plug QSPC18	For sealing the pneumatic connections on the valve	50
11	Retaining clip	For fitting cartridges and blanking plugs (included in the scope of delivery of the cartridge QSP and the blanking plug QSPC18)	-
12	Cover plate for valve housing VAMC	_	47
13	Double solenoid valve VUVBB	-	15
14	Inscription label IBS-9x17	For identifying the valves	50
15	Single solenoid valve VUVBM	_	15
16	Blanking plate/pressure zone supply module VABB/VABF	Blanking plate VABB: for vacant position, with blanking plug Pressure zone supply module VABF: with cartridge fitting	47
17	Pilot air supply module	For pilot air supply (included in the scope of delivery of the manifold rail VABM)	-
18	Manifold rail VABM-B6-E-G14	Pneumatic connection G ¹ /4, for connecting max. 12 valves	48
19	Blanking plug B	-	50
20	Silencer U, UC	For fitting in exhaust ports	50
21	Push-in fitting QS	For connecting compressed air tubing with standard external diameters	49
22	Inscription label MH-BZ-80X	For identifying the manifold rail	50
23	Manifold rail VABM-B6-E-G12	Pneumatic connection G ¹ /2, for connecting max. 12 valves	48
24	H-rail mounting kit VAME	For mounting on the H-rail NRH-35-2000	50
25	Separator for pressure zones VABD	For fitting in the manifold rail	45

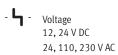


Solenoid valves VUVB Type codes – Individual valves and manifold valves

		VUVB	[1	٦ ₋ [M32C	٦_ ۱	А	Z	D	1_ Г	Q6] _ [1	C1
Value		1015		-	- "	m92c	- '			D		40	- L	-	
Valve fa															
VUVB	Solenoid valve														
Constru	ctional design														
L	In-line valve														
S	Semi in-line valve														
Valve fu	Inction														
M32C	3/2-way valve, normally closed														
M32U	3/2-way valve, normally open														
M42	4/2-way valve, single solenoid														
B42	4/2-way valve, double solenoid														
Type of	reset														
	None (double solenoid)														
A	Pneumatic reset														
Pilot ai															
	Internal														
Z	External														
Manual	override facility														
D	Pushing/detenting										1				
Pneuma	atic connection														
Q4	For tubing O.D. 4 mm												J		
Q6	For tubing O.D. 6 mm														
Q8	For tubing O.D. 8 mm														
Q10	For tubing O.D. 10 mm														
Х	Without push-in connector														
Operati	ng voltage														
1	24 V DC														J
2A	110 V AC														
3A	230 V AC														
5W	12 V DC/24 V AC														
Electric	al connection														
C1	Plug socket connection pattern														
	to EN 175301-803, type C														

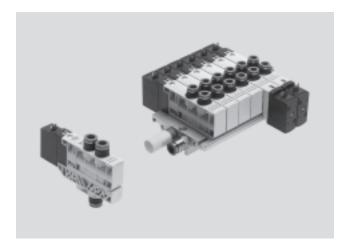
Technical data – Individual valves and manifold valves

FESTO





Temperature range -5 ... +50 °C



General technical data					
Valve function			3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
Constructional design			Piston spool valve		
Sealing principle			Soft		
Type of actuation			Electrical		
Type of reset			Pneumatic spring		-
Type of control			Piloted		
Pilot air supply			Internal or external		
Direction of flow			Non-reversible		
Exhaust function			No flow control		
Manual override facility			Non-detenting, detenting		
Type of mounting			Via through-holes		
Installation position			Any		
Nominal size		[mm]	7		
Standard nominal flow rate	qnN	[l/min]	200 (QS-4), 500 (QS-6), 80	0 (QS-8), 1,000 (QS-10)	
Width		[mm]	20		
Product weight	In-line valve	[g]	170	170	240
	Semi in-line valve	[g]	150	150	220

Operating and environmental conditions		
Operating medium		Dried and filtered compressed air, lubricated or unlubricated, grade of filtration
		40 μm, vacuum
Operating pressure	[bar]	-0.9 +8
Operating pressure for valve terminal with internal pilot air	[bar]	2 8
supply		
Pilot pressure range	[bar]	2 8
Ambient temperature	[°C]	-5 +50
Temperature of medium	[°C]	-5 +50
Corrosion resistance class CRC		1 ¹⁾

1) Corrosion resistance class 1 to Festo standard 940 070

Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

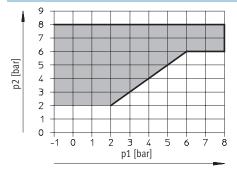
For vacuum operation valves require a filter. This is to avoid that foreign matter is drawn into the valve (e.g. when using a suction cup).

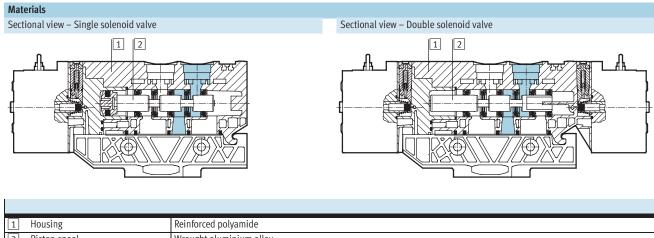
Technical data – Individual valves and manifold valves

Electrical data					
Electrical connection		Plug, square design to EN 175301-803, type C			
Nominal operating voltage	DC	[V]	12, 24		
	AC	[V]	24, 110, 230		
Permissible voltage fluctuations			±10%		
Electrical power consumption	12 V DC	[W]	1.4		
	24 V DC	[W]	1.5		
	24 V AC	[VA]	Pull: 3.1, hold: 2.2		
	110 V AC	[VA]	Pull: 3.1, hold: 2.2		
	230 V AC	[VA]	Pull: 3.1, hold: 2.2		
Protection class to EN 60529			IP65 (in combination with plug socket)		

Valve response times [ms]			
Valve function	3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
On	20	20	-
Off	20	20	-
Changeover	-	-	15

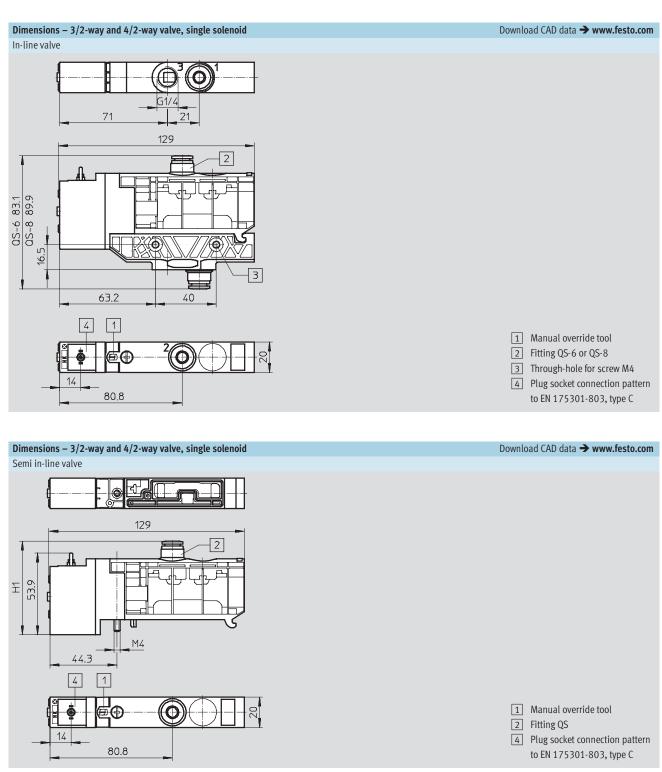
Pilot pressure p2 as a function of operating pressure p1





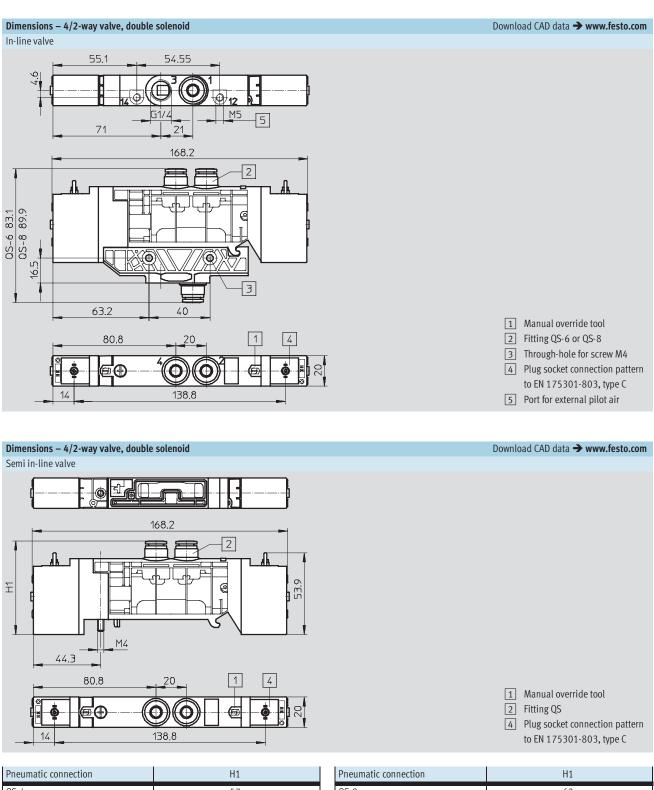
		0	
[2 Pistor	n spool	Wrought aluminium alloy
-	– Seals	5	Nitrile rubber, hydrogenated nitrile rubber, fluorocarbon rubber

Technical data – Individual valves and manifold valves



Pneumatic connection	H1		Pneumatic connection	H1
QS-4	57	Ī	QS-8	63
QS-6	60		QS-10	65

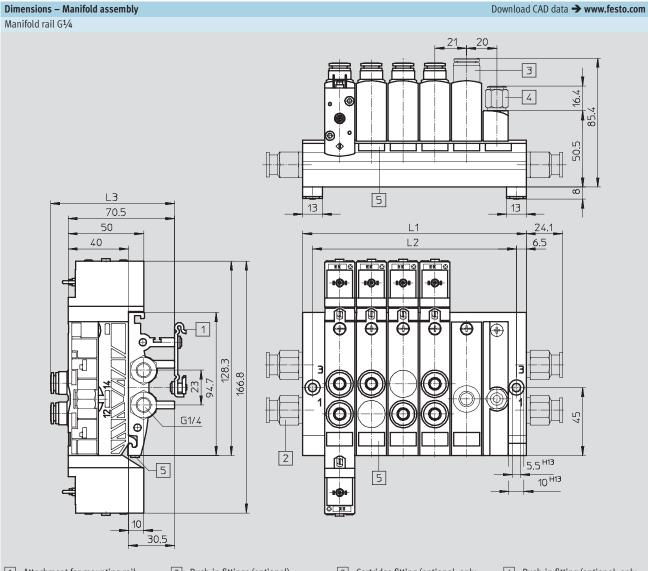
Technical data - Individual valves and manifold valves



Pneumatic connection	H1		Pneumatic connection	H1
QS-4	57	[QS-8	63
QS-6	60	[QS-10	65

Technical data – Individual valves and manifold valves



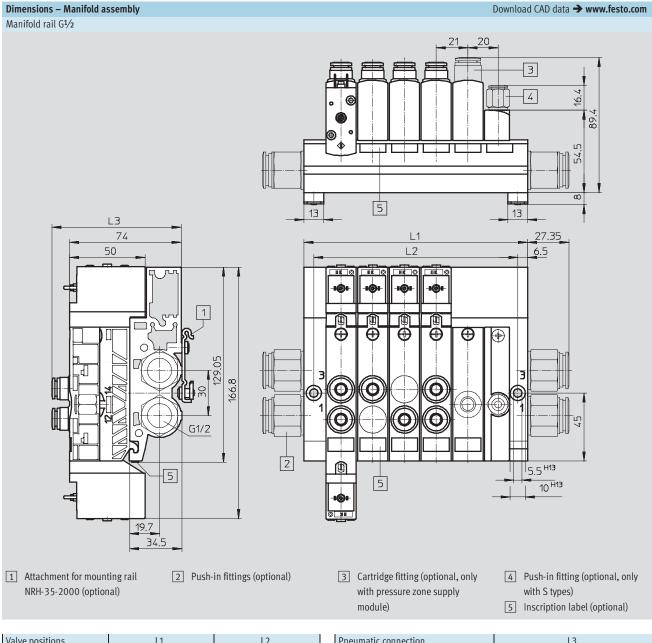


- 1 Attachment for mounting rail NRH-35-2000 (optional)
- 2 Push-in fittings (optional)
- 3 Cartridge fitting (optional, only with pressure zone supply module)
- 4 Push-in fitting (optional, only with S types) 5 Inscription label (optional)

Valve positions	L1	L2
2	85	72
3	106	93
4	127	114
5	148	135
6	169	156
7	190	177
8	211	198
9	232	219
10	253	240
11	274	261
12	295	282

QS-8 72	Pneumatic connection	L3
QS-8 72	QS-4	64.4
		64.4
	QS-8	72
QS-10 75.4	QS-10	75.4

Technical data - Individual valves and manifold valves



Valve positions	L1	L2
2	85	72
3	106	93
4	127	114
5	148	135
6	169	156
7	190	177
8	211	198
9	232	219
10	253	240
11	274	261
12	295	282

Pneumatic connection	L3
QS-4	78.5
QS-6	78.5
QS-8	86
QS-10	89.4

Solenoid valves VUVB Technical data – Individual valves and manifold valves

F	E	S	Т	0	

Ordering data – In-li	ne valves					
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
3/2-way valves					·	
12 2	-	Normally closed	24 V DC	QS-6	537 468	VUVB-L-M32C-AD-Q6-1C1
		Internal pilot air supply		QS-8	537 469	VUVB-L-M32C-AD-Q8-1C1
		Pneumatic spring return	110 V AC	QS-6	537 538	VUVB-L-M32C-AD-Q6-2AC1
13				QS-8	537 539	VUVB-L-M32C-AD-Q8-2AC1
			230 V AC	QS-6	537 546	VUVB-L-M32C-AD-Q6-3AC1
				QS-8	537 547	VUVB-L-M32C-AD-Q8-3AC1
10 2	-	Normally open	24 V DC	QS-6	537 470	VUVB-L-M32U-AD-Q6-1C1
		Internal pilot air supply		QS-8	537 471	VUVB-L-M32U-AD-Q8-1C1
13		Pneumatic spring return	110 V AC	QS-6	537 540	VUVB-L-M32U-AD-Q6-2AC1
				QS-8	537 541	VUVB-L-M32U-AD-Q8-2AC1
			230 V AC	QS-6	537 548	VUVB-L-M32U-AD-Q6-3AC1
				QS-8	537 549	VUVB-L-M32U-AD-Q8-3AC1
12 2	-	Normally closed	24 V DC	QS-6	537 476	VUVB-L-M32C-AZD-Q6-1C1
		External pilot air supply		QS-8	537 477	VUVB-L-M32C-AZD-Q8-1C1
14 1 3		Pneumatic spring return	110 V AC	QS-6	537 554	VUVB-L-M32C-AZD-Q6-2AC1
				QS-8	537 555	VUVB-L-M32C-AZD-Q8-2AC1
			230 V AC	QS-6	537 562	VUVB-L-M32C-AZD-Q6-3AC1
				QS-8	537 563	VUVB-L-M32C-AZD-Q8-3AC1
10 2	-	Normally open	24 V DC	QS-6	537 478	VUVB-L-M32U-AZD-Q6-1C1
		External pilot air supply		QS-8	537 479	VUVB-L-M32U-AZD-Q8-1C1
14 1 3		Pneumatic spring return	110 V AC	QS-6	537 556	VUVB-L-M32U-AZD-Q6-2AC1
				QS-8	537 557	VUVB-L-M32U-AZD-Q8-2AC1
			230 V AC	QS-6	537 564	VUVB-L-M32U-AZD-Q6-3AC1
				QS-8	537 565	VUVB-L-M32U-AZD-Q8-3AC1
4/2-way valves, single	e solenoic				1	
14 4 2	-	Internal pilot air supply	24 V DC	QS-6	537 472	VUVB-L-M42-AD-Q6-1C1
		Pneumatic spring return		QS-8	537 473	VUVB-L-M42-AD-Q8-1C1
13			110 V AC	QS-6	537 542	VUVB-L-M42-AD-Q6-2AC1
				QS-8	537 543	VUVB-L-M42-AD-Q8-2AC1
			230 V AC	QS-6	537 550	VUVB-L-M42-AD-Q6-3AC1
	ļ			QS-8	537 551	VUVB-L-M42-AD-Q8-3AC1
14 4 2	-	External pilot air supply	24 V DC	QS-6	537 480	VUVB-L-M42-AZD-Q6-1C1
		Pneumatic spring return		QS-8	537 481	VUVB-L-M42-AZD-Q8-1C1
14 1 3			110 V AC	QS-6	537 558	VUVB-L-M42-AZD-Q6-2AC1
				QS-8	537 559	VUVB-L-M42-AZD-Q8-2AC1
			230 V AC	QS-6	537 566	VUVB-L-M42-AZD-Q6-3AC1
				QS-8	537 567	VUVB-L-M42-AZD-Q8-3AC1

Technical data – Individual valves and manifold valves

Ordering data – In-lin	e valves						
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре	
4/2-way valves, double solenoid							
14 4 12 12	-	Internal pilot air supply	24 V DC	QS-6	537 474	VUVB-L-B42-D-Q6-1C1	
				QS-8	537 475	VUVB-L-B42-D-Q8-1C1	
1 3		110 V AC	QS-6	537 544	VUVB-L-B42-D-Q6-2AC1		
				QS-8	537 545	VUVB-L-B42-D-Q8-2AC1	
			230 V AC	QS-6	537 552	VUVB-L-B42-D-Q6-3AC1	
				QS-8	537 553	VUVB-L-B42-D-Q8-3AC1	
14 ⁴ ² 12	-	External pilot air supply	24 V DC	QS-6	537 482	VUVB-L-B42-ZD-Q6-1C1	
				QS-8	537 483	VUVB-L-B42-ZD-Q8-1C1	
14 1 3 12		11	110 V AC	QS-6	537 560	VUVB-L-B42-ZD-Q6-2AC1	
				QS-8	537 561	VUVB-L-B42-ZD-Q8-2AC1	
			230 V AC	QS-6	537 568	VUVB-L-B42-ZD-Q6-3AC1	
				QS-8	537 569	VUVB-L-B42-ZD-Q8-3AC1	

Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
3/2-way valves						
12 ² i	К	Normally closed	24 V DC	QS-4	537 484	VUVB-S-M32C-AZD-Q4-1C1
		Pilot air supply ¹⁾		QS-6	537 485	VUVB-S-M32C-AZD-Q6-1C1
14 1 3 12		Pneumatic spring return		QS-8	537 486	VUVB-S-M32C-AZD-Q8-1C1
				QS-10	537 487	VUVB-S-M32C-AZD-Q10-1C1
			110 V AC	QS-4	537 570	VUVB-S-M32C-AZD-Q4-2AC1
				QS-6	537 571	VUVB-S-M32C-AZD-Q6-2AC1
				QS-8	537 572	VUVB-S-M32C-AZD-Q8-2AC1
				QS-10	537 573	VUVB-S-M32C-AZD-Q10-2AC1
			230 V AC	QS-4	537 586	VUVB-S-M32C-AZD-Q4-3AC1
				QS-6	537 587	VUVB-S-M32C-AZD-Q6-3AC1
				QS-8	537 588	VUVB-S-M32C-AZD-Q8-3AC1
				QS-10	537 589	VUVB-S-M32C-AZD-Q10-3AC1
0 ² i	Ν	Normally open	24 V DC	QS-4	537 488	VUVB-S-M32U-AZD-Q4-1C1
		Pilot air supply ¹⁾		QS-6	537 489	VUVB-S-M32U-AZD-Q6-1C1
14 1 3 12		Pneumatic spring return		QS-8	537 490	VUVB-S-M32U-AZD-Q8-1C1
				QS-10	537 491	VUVB-S-M32U-AZD-Q10-1C1
			110 V AC	QS-4	537 574	VUVB-S-M32U-AZD-Q4-2AC1
				QS-6	537 575	VUVB-S-M32U-AZD-Q6-2AC1
				QS-8	537 576	VUVB-S-M32U-AZD-Q8-2AC1
				QS-10	537 577	VUVB-S-M32U-AZD-Q10-2AC1
			230 V AC	QS-4	537 590	VUVB-S-M32U-AZD-Q4-3AC1

QS-6

QS-8

QS-10

1) Internal/external depending on the individual sub-base or the installation position of the selector in the pressure zone supply module.

FESTO

VUVB-S-M32U-AZD-Q6-3AC1

VUVB-S-M32U-AZD-Q8-3AC1

VUVB-S-M32U-AZD-Q10-3AC1

537 591

537 592

537 593

Solenoid valves VUVB Technical data – Individual valves and manifold valves

		_	
	-		
	_		

Ordering data – Semi	in-line va	lves for sub-base or manifold rail				
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
4/2-way valves, single	solenoid					
	М	Pilot air supply ¹⁾	24 V DC	QS-4	537 492	VUVB-S-M42-AZD-Q4-1C1
		Pneumatic spring return		QS-6	537 493	VUVB-S-M42-AZD-Q6-1C1
				QS-8	537 494	VUVB-S-M42-AZD-Q8-1C1
14 1 3 12				QS-10	537 495	VUVB-S-M42-AZD-Q10-1C1
				without push-in	537 534	VUVB-S-M42-AZD-QX-1C1
				connector		
			110 V AC	QS-4	537 578	VUVB-S-M42-AZD-Q4-2AC1
				QS-6	537 579	VUVB-S-M42-AZD-Q6-2AC1
				QS-8	537 580	VUVB-S-M42-AZD-Q8-2AC1
				QS-10	537 581	VUVB-S-M42-AZD-Q10-2AC1
				without push-in	537 632	VUVB-S-M42-AZD-QX-2AC1
				connector		
			230 V AC	QS-4	537 594	VUVB-S-M42-AZD-Q4-3AC1
				QS-6	537 595	VUVB-S-M42-AZD-Q6-3AC1
				QS-8	537 596	VUVB-S-M42-AZD-Q8-3AC1
				QS-10	537 597	VUVB-S-M42-AZD-Q10-3AC1
				without push-in	537 636	VUVB-S-M42-AZD-QX-3AC1
				connector		
			12 V DC/	without push-in	545 376	VUVB-S-M42-AZD-QX-5WC1
			24 V AC	connector		
4/2-way valves, doubl	o colonoid	4				
		Pilot air supply ¹⁾	24 V DC	QS-4	537 496	VUVB-S-B42-ZD-Q4-1C1
	1		24 000	QS-6	537 497	VUVB-S-B42-ZD-Q4-1C1
				QS-8	537 498	VUVB-S-B42-ZD-Q8-1C1
14 1 3 12				QS-10	537 499	VUVB-S-B42-ZD-Q10-1C1
				without push-in	537 535	VUVB-S-B42-ZD-QX-1C1
				connector		
			110 V AC	QS-4	537 582	VUVB-S-B42-ZD-Q4-2AC1
				QS-6	537 583	VUVB-S-B42-ZD-Q6-2AC1
				QS-8	537 584	VUVB-S-B42-ZD-Q8-2AC1
				QS-10	537 585	VUVB-S-B42-ZD-Q10-2AC1
				without push-in	537 633	VUVB-S-B42-ZD-QX-2AC1
				connector		
			230 V AC	QS-4	537 598	VUVB-S-B42-ZD-Q4-3AC1
				QS-6	537 599	VUVB-S-B42-ZD-Q6-3AC1
				QS-8	537 600	VUVB-S-B42-ZD-Q8-3AC1
				QS-10	537 601	VUVB-S-B42-ZD-Q10-3AC1
				without push-in	537 637	VUVB-S-B42-ZD-QX-3AC1
				connector		
			12 V DC/	without push-in	545 377	VUVB-S-B42-ZD-QX-5WC1
			24 V AC	connector		

1) Internal/external depending on the individual sub-base or the installation position of the selector in the pressure zone supply module.

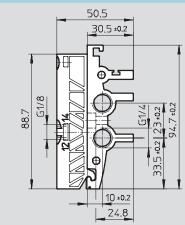
Technical data – Manifold rail

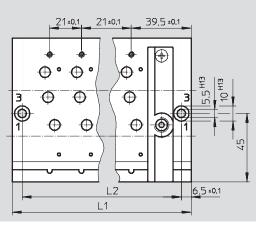
Manifold rail G¹/4 VABM

Material: Wrought aluminium alloy



Dimensions





Dimensions and ordering data

Dimensions and orde	illig uata				
Valve positions	L1	L2	Weight	CRC	Part No. Type
			[g]		
2	85	72	270	21)	537 500 VABM-B6-E-G14-2
3	106	93	340	2 ¹⁾	545 815 VABM-B6-E-G14-3
4	127	114	400	21)	537 501 VABM-B6-E-G14-4
5	148	134	470	2 ¹⁾	545 816 VABM-B6-E-G14-5
6	169	156	530	21)	537 502 VABM-B6-E-G14-6
7	190	177	600	2 ¹⁾	545 817 VABM-B6-E-G14-7
8	211	198	670	2 ¹⁾	537 503 VABM-B6-E-G14-8
9	232	219	740	2 ¹⁾	545 818 VABM-B6-E-G14-9
10	253	240	800	21)	537 504 VABM-B6-E-G14-10
11	274	261	870	2 ¹⁾	545 819 VABM-B6-E-G14-11
12	295	282	940	2 ¹⁾	537 505 VABM-B6-E-G14-12

1) Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Download CAD data → www.festo.com

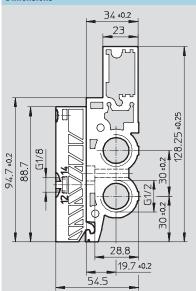
Technical data – Manifold rail

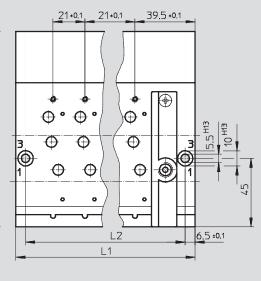
Manifold rail G¹/2 VABM

Material: Wrought aluminium alloy



Dimensions





Dimensions and ordering data

Valve positions	L1	L2	Weight	CRC	Part No. Type
2	85	70	[g] 460	2 ¹⁾	537 506 VABM-B6-E-G12-2
3	106	72 93	580	21)	545 820 VABM-B6-E-G12-3
4	127	114	690	21)	537 507 VABM-B6-E-G12-4
5	148	135	820	21)	545 821 VABM-B6-E-G12-5
6	169	156	915	21)	537 508 VABM-B6-E-G12-6
7	190	177	1,030	21)	545 822 VABM-B6-E-G12-7
8	211	198	1,150	21)	537 509 VABM-B6-E-G12-8
9	232	219	1,270	21)	545 823 VABM-B6-E-G12-9
10	253	240	1,380	21)	537 510 VABM-B6-E-G12-10
11	274	261	1,500	21)	545 824 VABM-B6-E-G12-11
12	295	282	1,620	21)	537 511 VABM-B6-E-G12-12

1) Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

FESTO

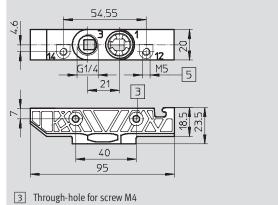
Download CAD data → www.festo.com

Technical data – Sub-base

Sub-base VABS

Material: Reinforced polyamide





5 Port for external pilot air

Ordering data						
Valve positions	Description	Pressure supply	Weight	CRC	Part No.	Туре
		connection	[g]			
1	Internal pilot air supply	Cartridge	22	2 ¹⁾	537 518	VABS-B6-PB-Q-B
1	External pilot air supply	Cartridge	22	2 ¹⁾	537 519	VABS-B6-PB-Q

Corrosion resistance class 2 to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Valve terminals type 24 VTUB Peripherals overview

Overview - Valve terminal type 24 VTUB

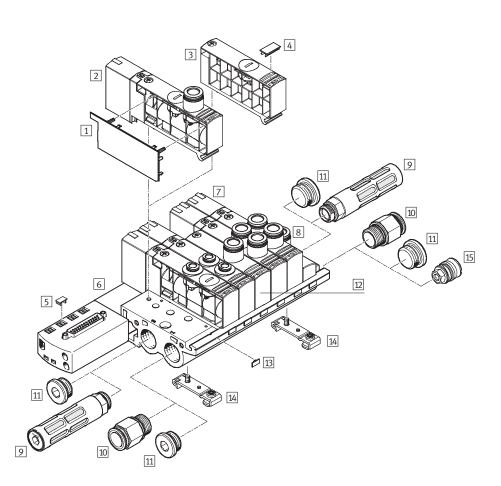
Valve terminal with electrical multi-pin plug connection

• 25-pin Sub-D multi-pin plug connection Code: SD

Valve terminals with electrical multipin plug connection are available in gradations from 2 to max. 12 valve positions.

Each valve position can either be equipped with a valve or a blanking plate.

A maximum of 24 valve solenoid coils can be actuated via the electrical multi-pin plug connection.



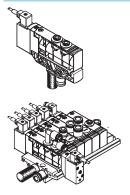
Valve terminals type 24 VTUB Peripherals overview

Acce	essories		
		Brief description	→ Page/Internet
1	Cover plate for valve housing VAMC	-	47
2	Single solenoid valve VUVBM	-	37
3	Blanking plate VABB	Blanking plate VABB: for vacant position, with blanking plug	47
4	Inscription label IBS-9x17	For identifying the valves	50
5	Inscription label IBS-6x10	-	50
6	Manifold rail VABM-B6-E-G6-M1	With multi-pin plug connection, for connecting max. 12 valves	48
7	Double solenoid valve VUVBB	-	37
8	Pilot air supply module	For pilot air supply (included in the scope of delivery of the manifold rail VABM)	-
9	Silencer U, UC	For fitting in exhaust ports	50
10	Push-in fitting QS	For connecting compressed air tubing with standard external diameters	49
11	Blanking plug B	-	50
12	Pressure zone supply module VABF	Pressure zone supply module VABF: with cartridge	47
13	Inscription label MH-BZ-80X	For identifying the manifold rail	50
14	H-rail mounting kit VAME	For mounting on the H-rail NRH-35-2000	50
15	Separator for pressure zones VABD	For mounting in the manifold rail	45

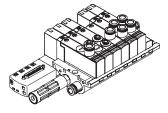
Valve terminals type 24 VTUB

Key features

Individual connection



Multi-pin plug connection



Connection is independent of the control technology used. There are two different valve types, in-line valves and semi in-line valves for manifold rails or individual sub-bases. Between 2 ... 24 solenoid coils (divided between 2 ... 12 valve

positions) can be selected with individual connection.

Valves can be used on individual sub-bases for actuators further away from the valve terminal. With an individual electrical connection, the plug is connected directly to the valve. A number of plug sockets/ plug sockets with cable can be

selected for the valve terminal and for the individual sub-base:

• KMEB-1-...-LED with signal status display

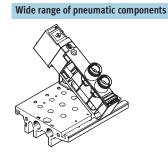
FESTO

- KMEB-1-230AC-... can be used up to 230 V AC
- MSSD-EB for self-assembly
- KMEB-2-24-... with signal status display
- Illuminating seal MEB-LD for signal status display

Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable, which substantially reduces installation time.

This valve terminal can be fitted with 4 ... 12 valves.

Variants • Sub-D connection Double solenoid drive with multi-pin plug connection. The valve is equipped with an LED for displaying the signal status.



• The use of the same basic valves for both the individual valves and the valve manifold permits fast and flexible conversion and multiple use of parts.

- Flexible construction thanks to assembled and tested units or individual components as modules for individual configurations.
- Flow rates from 200 ... 1,000 l/min depending on the respective application through the selection of appropriate QS connections.

Valve terminals type 24 VTUB Key features – Pneumatic components

Connection on the valve		
	Code	Description
Code for valve connection position:	Т	
	P4	Push-in connector 4 mm
		Connection position on top, straight
	P6	Push-in connector 6 mm
		Connection position on top, straight
Q	P8	Push-in connector 8 mm
		Connection position on top, straight
	P10	Push-in connector 10 mm
		Connection position on top, straight
Code for valve connection position:		
\sim	P4	Push-in connector 4 mm
		Connection position on top, angled outlet to the front/rear, front, rear
	P6	Push-in connector 6 mm
		Connection position on top, angled outlet to the front/rear, front, rear
- [Y] -	P8	Push-in connector 8 mm
		Connection position on top, angled outlet to the front/rear, front, rear

Valve terminals type 24 VTUB Key features – Pneumatic components

Instructions for using pressure zones

The VTUB valve terminal can be operated with 2 pressure zones, supplied either from the left or from the right.

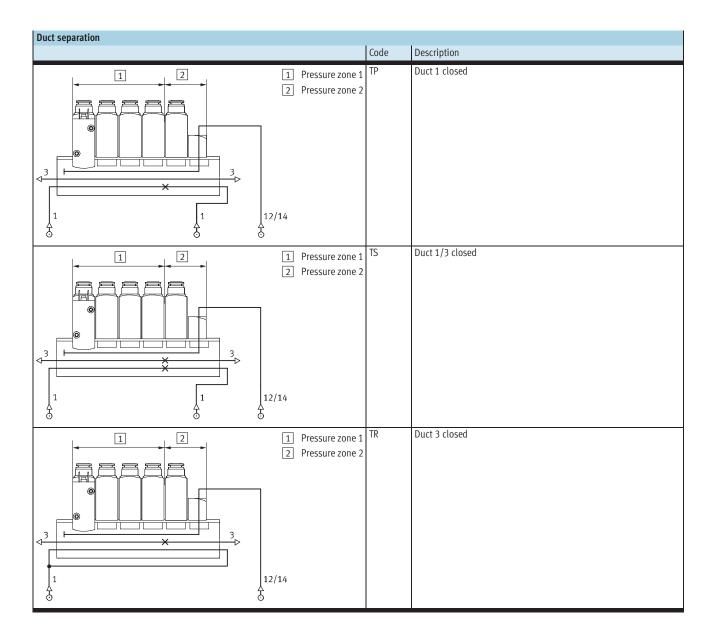
Pressure zones are created by means of separators that can be used in the following ducts:

- Supply duct 1 (code TP) or

and exhaust duct 3 (code TS) or - Exhaust duct 3 (code TR)

FESTO

- Supply duct 1

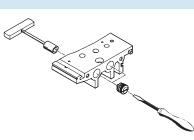


Separator VABD-B6

-- Note

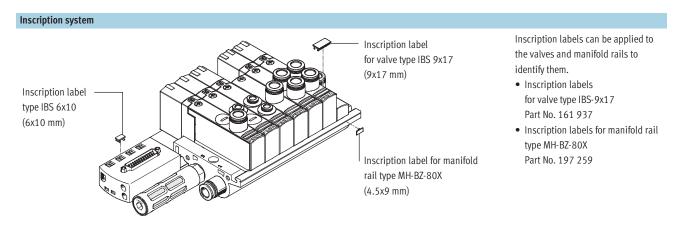
The separator can also be fitted subsequently using a screwdriver/ socket spanner.





Valve terminals type 24 VTUB Key features – Display and operation

FESTO



Display and operation

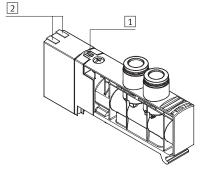
Each solenoid coil can be allocated an LED which indicates its signal status. Suitable plug sockets with cable can be found on page 51. The multi-pin variant has the LED integrated in the valve.

The manual override (MO) allows the valve to be activated without electronic control or power supply.

The valve is activated by pushing the manual override. The set switching status can be secured by rotating the manual override.



A manually activated valve (manual override) cannot be reset electrically. Conversely, an electrically activated valve cannot be reset using the mechanical manual override.



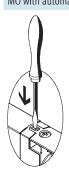
1 Optional manual override (pushing and detenting via turning using a screwdriver) 2 LED signal status display per solenoid coil

Valve terminals type 24 VTUB

Key features – Display and operation



Manual override (MO) MO with automatic return (non-detenting)



detenting)

Press in the stem of the MO with a pin or screwdriver. Walve is in switching position Remove the pin or screwdriver. Spring force pushes the stem of the MO back.

 $\xrightarrow{}$ Valve returns to normal position.

MO with detent (turning with detent)¹⁾



Press in the stem of the MO using a pin or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.

------> Valve remains in switching position

Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pin or screwdriver. Spring force pushes the stem of the MO back.

 Not with double solenoid valve code J for electrical multi-pin plug connection (double solenoid valve)

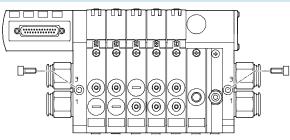
Mounting – Valve terminal

Sturdy terminal assembly thanks to:

 Two through-holes for wall mounting

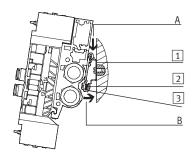
Integrated attachment for H-rail mounting

Wall mounting



The VTUB valve terminal is screwed onto the mounting surface using two M5 screws.

H-rail mounting





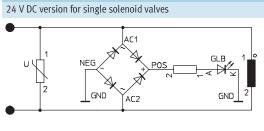
The VTUB valve terminal is hooked onto the H-rail (see arrow A). The valve terminal VTUB is then swivelled on the H-rail and secured in place with the clamping component (see arrow B).

- 1 H-rail
- 2 Self-tapping M4x8 screw of the H-rail clamping unit
- 3 Clamping component of the H-rail clamping unit

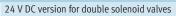
For H-rail mounting of the valve terminal you will need the VAME-B6-T mounting kit. This permits mounting of the valve terminal on a H-rail to EN 60715.

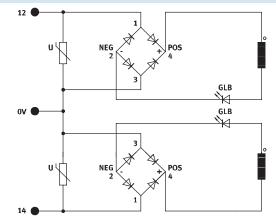
Valve terminals type 24 VTUB Key features – Electrical components/instructions for use

FESTO



Protective circuit for plug-in valves for valve terminal Multi-pin





Pin allocation – Sub-D plug

Pin allocation – Sub-D plug	Conner	cting cable, 25-wire		Conne	cting cable, 15-wire	
	Pin	Address/coil	Core colour ¹⁾	Pin	Address/coil	Core colour ¹⁾
	1	0	WH	1	0	WH
+ 13	2	1	BN	2	1	BN
$\begin{vmatrix} 25+ \\ +12 \end{vmatrix}$	3	2	GN	3	2	GN
24 + + 11	4	3	YE	4	3	YE
23+++10	5	4	GY	5	4	GY
22 +	6	5	РК	6	5	РК
21 + 9	7	6	BU	7	6	BU
20+ + 8	8	7	RD	8	7	RD
19 + 7	9	8	ВК	9	8	ВК
$ _{18} + _{18} + _{18}$	10	9	VT	10	9	VT
17 + 5	11	10	GY PK	11	10	GY PK
+ 4	12	11	RD BU	12	11	RD BU
$\begin{vmatrix} 16 + \\ + 3 \end{vmatrix}$	13	12	GN WH	13	-	-
15 + 2	14	13	BN GN	14	-	-
$\ 14 + 1 \ $	15	14	YE WH	15	-	-
	16	15	BN YE	16	-	-
\sim	17	16	GY WH	17	-	-
	18	17	BN GY	18	-	-
	19	18	WH PK	19	-	-
	20	19	BN PK	20	-	-
	21	20	BU WH	21	-	-
≜	22	21	BN BU	22	-	-
- 闄 - Note	23	22	RD WH	23	-	RD WH
The drawing shows the view onto the	24	23	BN RD	24	-	BN RD
pins of the Sub-D plug.	25	0 V	BK WH	25	0 V	BK WH

1) To IEC 757

Valve terminals type 24 VTUB

Key features – Electrical components/instructions for use

Equipment

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed for operation under normal use without any additional lubrication, yet still have a long service life. The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used. Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils which are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

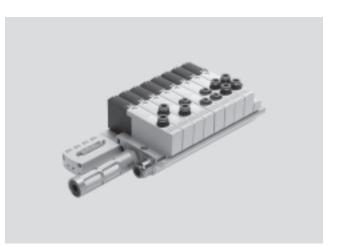
When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alphaolefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

Valve terminals type 24 VTUB Type codes – Terminal valves

		VUVB	-	S]-[M32C]-[A	Z	D]-	Q4] - [1	T1	L
Valve f	amily] []					
VUVB	Solenoid valve															
Constr	uctional design															
S	Semi in-line valve															
Valvo f	unction															
M32C	3/2-way valve, normally closed															
M32U	3/2-way valve, normally open															
M42	4/2-way valve, single solenoid															
B42	4/2-way valve, double solenoid															
Туре о	freset															
	None (double solenoid)								-							
А	Pneumatic reset															
D ¹																
Pilot a	ir supply									J						
	Internal															
Ζ	External															
Manua	l override facility															
D	Pushing/detenting										1					
Pneum	atic connection															
Q4	For tubing O.D. 4 mm												1			
Q6	For tubing O.D. 6 mm															
Q8	For tubing O.D. 8 mm															
Q10	For tubing O.D. 10 mm															
Х	Without push-in connector															
Operat	ing voltage															
1	24 V DC														1	
Electri	cal connection															
T1	Plug-in, connection for multi-pin plu	g														l
		0														
Signal	status display															
L	LED															
-																

- **L** - Voltage 24 V DC - 📥 - Pressure -0.9 ... +8 bar

> - Temperature range −5 ... +50 °C



General technical data				
Valve function		3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
Constructional design		Piston spool valve		
Sealing principle		Soft		
Type of actuation		Electrical		
Type of reset		Pneumatic spring		-
Type of control		Piloted		
Pilot air supply		Internal or external		
Direction of flow		Non-reversible		
Exhaust function		No flow control		
Manual override facility		Non-detenting, detenting	g	Non-detenting
Type of mounting		Via through-holes		
Installation position		Any		
Width	[mm]	20		
Nominal size	[mm]	7		
Pneumatic connections				
Supply connection	1	G1/2 (sub-base)		
Exhaust connection	3	G1⁄2 (sub-base)		
Working lines	2/4	QS-4, QS-6, QS-8, QS-10)	
External pilot air connection	12/14	M5 (sub-base)		
Standard nominal flow rate qnN	[l/min]	200 (QS-4), 500 (QS-6),	800 (QS-8), 1,000 (QS-10)	

Operating and environmental conditions Operating medium Dried and filtered compressed air, lubricated or unlubricated, grade of filtration 40 µm, vacuum Operating pressure [bar] -0.9 ... +8 Operating pressure for valve terminal with internal pilot air [bar] 2 ... +8 supply Pilot pressure [bar] 2 ... 8 -5 ... +50 Ambient temperature [°C] Temperature of medium [°C] -5 ... +50 Storage temperature¹⁾ -20 ... +40 [°C]

1) Long-term storage

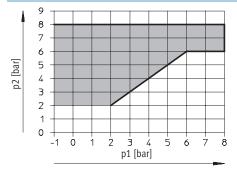
- Note

For vacuum operation valves require a filter. This is to avoid that foreign matter is drawn into the valve (e.g. when using a suction cup).

Electrical data				
Valve function		3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
Electrical connection		Socket for multi-pin plug		
Nominal operating voltage	[V DC]	24		
Permissible voltage fluctuations		±10%		
Electrical power consumption	[W]	1.5	1.5	3.3 (following a current
				reduction 0.1)
Protection class to EN 60529		IP65		

Valve response times [ms]			
Valve function	3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
On	20	20	-
Off	20	20	-
Changeover	-	-	20

Pilot pressure p2 as a function of operating pressure p1



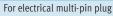
Materials - Valves Single solenoid Double solenoid Sectional view 1 2 П ⇔ 0 0 ìí 0 0

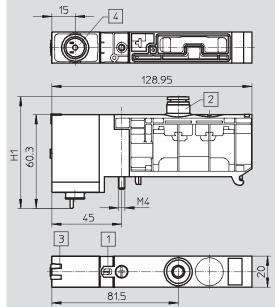
1	Housing	Reinforced polyamide
2	Piston spool	Wrought aluminium alloy
-	Seals	Nitrile rubber, hydrogenated nitrile rubber, fluorocarbon rubber

Materials	
Manifold rail with multi-pin plug	Wrought aluminium alloy
Pressure zone supply module	Reinforced polyamide
Blanking plate for vacant position	Reinforced polyamide

Product weight	
Approx. weights [g]	
Manifold rail with multi-pin plug	
 4 valve positions 	690
6 valve positions	915
 8 valve positions 	1,150
• 10 valve positions	1,380
• 12 valve positions	1,620
Pressure zone supply module	30
Valves	
• Single solenoid (code K, N, M)	150
• Double solenoid (code J)	220
Blanking plate for vacant position	25

Dimensions - 3/2-way and 4/2-way valve, single solenoid





 Manual override facility Fitting QS LED display Plug for electrical linking

Pneumatic connection	H1
QS-4	57
QS-6	60

Pneumatic connection	H1
QS-8	63
QS-10	65

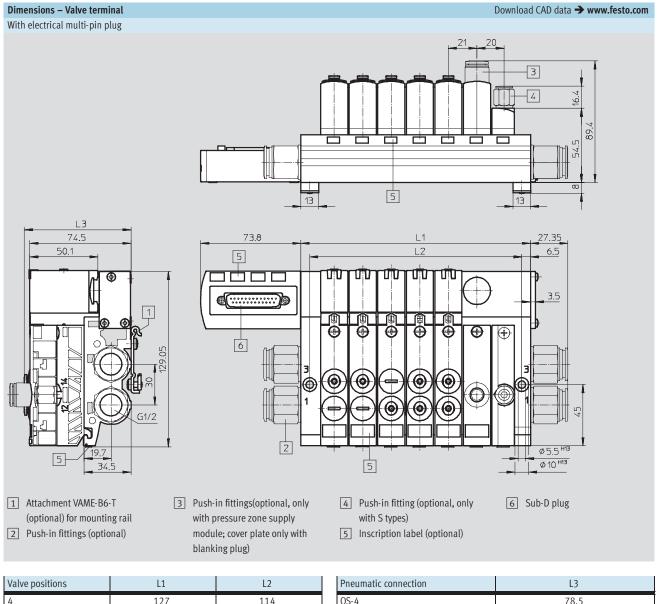
FESTO

Download CAD data **→ www.festo.com**

Dimensions – 4/2-way valve, double solen	bid		Download CAD data → www.festo.com
For electrical multi-pin plug			
128.95 E C C C C C C C C C C C C C C C C C C C			
		 Manual override facility Fitting QS LED display Plug for electrical linking 	
Pneumatic connection	H1	Pneumatic connection	H1

H1	Pn
57	QS
60	QS
	H1 57 60

H1
63
65



Valve positions	L1	L2
4	127	114
6	169	156
8	211	198
10	253	240
12	295	282

Pneumatic connection	L3
QS-4	78.5
QS-6	78.5
QS-8	86
QS-10	89.4
	÷

Ordering data – Val	ves for val	ve terminal				
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
3/2-way valves						
12 2	К	Normally closed	24 V DC	QS-4	537 602	VUVB-S-M32C-AZD-Q4-1T1L
		Pilot air supply ¹⁾		QS-6	537 603	VUVB-S-M32C-AZD-Q6-1T1L
14 1 3 12		Pneumatic spring return		QS-8	537 604	VUVB-S-M32C-AZD-Q8-1T1L
				QS-10	537 605	VUVB-S-M32C-AZD-Q10-1T1L
10 ²	Ν	Normally open	24 V DC	QS-4	537 606	VUVB-S-M32U-AZD-Q4-1T1L
		Pilot air supply ¹⁾		QS-6	537 607	VUVB-S-M32U-AZD-Q6-1T1L
14 1 3 12		Pneumatic spring return		QS-8	537 608	VUVB-S-M32U-AZD-Q8-1T1L
				QS-10	537 609	VUVB-S-M32U-AZD-Q10-1T1L
4/2-way valves, sing	le solenoio					
14 4 2	М	Pilot air supply ¹⁾	24 V DC	QS-4	537 610	VUVB-S-M42-AZD-Q4-1T1L
		Pneumatic spring return		QS-6	537 611	VUVB-S-M42-AZD-Q6-1T1L
14 1 3 12				QS-8	537 612	VUVB-S-M42-AZD-Q8-1T1L
				QS-10	537 613	VUVB-S-M42-AZD-Q10-1T1L
				without push-in	537 640	VUVB-S-M42-AZD-QX-1T1L
				connector		
4/2-way valves, dou	ble solenoi				_	
14 4 2 12	J	Pilot air supply ¹⁾	24 V DC	QS-4	537 614	VUVB-S-B42-ZD-Q4-1T1L
				QS-6	537 615	VUVB-S-B42-ZD-Q6-1T1L
14 1 3 12				QS-8	537 616	VUVB-S-B42-ZD-Q8-1T1L
				QS-10	537 617	VUVB-S-B42-ZD-Q10-1T1L
				without push-in	537 641	VUVB-S-B42-ZD-QX-1T1L
				connector		

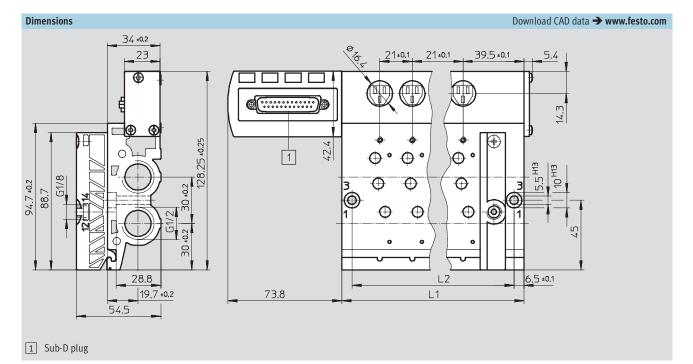
1) Internal/external depending on the installation position of the selector in the pressure zone supply module.

Valve terminals type 24 VTUB Technical data – Manifold rail

Manifold rail with electrical multi-pin plug VABM-...-M1

Material: Wrought aluminium alloy





Dimensions and ordering data

Dimensions and ordering data									
Valve positions	L1	L2	Weight [g]	CRC	Part No.	Туре			
4	127	114	690	21)	537 618	VABM-B6-E-G12-4-M1			
6	169	156	915	2 ¹⁾	537 619	VABM-B6-E-G12-6-M1			
8	211	198	1,150	2 ¹⁾	537 620	VABM-B6-E-G12-8-M1			
10	253	240	1,380	2 ¹⁾	537 621	VABM-B6-E-G12-10-M1			
12	295	282	1,620	2 ¹⁾	537 622	VABM-B6-E-G12-12-M1			

1) Corrosion resistance class 2 to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

FESTO

Accessories

Cover plate for valve housing VAMC

Material: Polyamide



Ordering data	
CRC	Part No. Type
21)	537 512 VAMC-B6-C

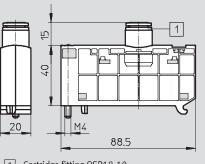
1) Corrosion resistance class 2 to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Pressure zone supply module VABF

Material: Reinforced polyamide





1 Cartridge fitting QSP18-10

Ordering data

oracing aata				
		CRC	Part No.	Туре
For individual electrical connection	With cartridge fitting QSP18-10	2 ¹⁾	537 517	VABF-B6-P1A5-Q10
For multi-pin plug connection	With cartridge fitting QSP18-10 and	2 ¹⁾	537 624	VABF-B6-P1A9-Q10
	cover cap for multi-pin plug connection			

1) Corrosion resistance class 2 to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

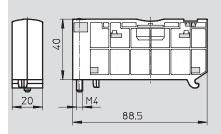
FESTO

Accessories

Blanking plate VABB

Material: Reinforced polyamide





Ordering data

ordering data				
		CRC	Part No.	Туре
For individual electrical connection	-	2 ¹⁾	537 513	VABB-B6-E
For multi-pin plug connection	With cover plate for multi-pin plug	2 ¹⁾	537 623	VABB-B6-ET
	connection			

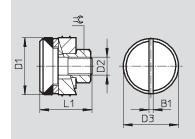
1) Corrosion resistance class 2 to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Separator for pressure zones VABD

Material: Steel





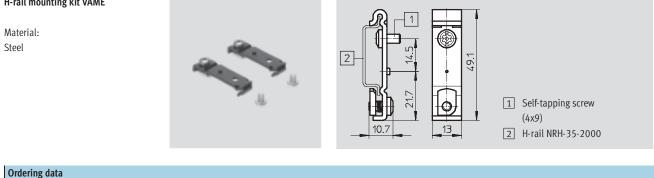
Dimensions and ordering data									
Manifold rail	B1	D1	D2	D3	L1	-C	CRC	Part No.	Туре
		Ø	Ø	Ø					
G1⁄4	1.6	11.7	M4	11.3	13.9	7	21)	537 515	VABD-B6-14-P-C
G1/2	1.4	19	M6	18.3	17.3	10	2 ¹⁾	537 516	VABD-B6-12-P-C

1) Corrosion resistance class 2 to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

FESTO

H-rail mounting kit VAME



CRC 21	Part No.	lype
21)	537 514	VAME-B6-T

1) Corrosion resistance class 2 to Festo standard 940 070

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

46

Ordering data									
	Code	Valve function	Voltage	Pneumatic connection	Part No.	Туре			
Blanking plate for vacant position									
	L	For individual electrical connection	_	-	537 513	VABB-B6-E			
	L	For multi-pin plug connection with cover cap for electrical multi-pin plug connection	_	-	537 623	VABB-B6-ET			
Pressure zone suppl	lv module								
	S	Additional supply for individual electrical connection	-	QS-10	537 517	VABF-B6-P1A5-Q10			
	S	Additional supply for multi-pin plug connection with cover cap	_	QS-10	537 624	VABF-B6-P1A9-Q10			
	-	Variable plate from which either a sub- base is produced through combination with a blanking plug or a pressure zone supply module is produced through combination with a cartridge		-	537 532	VABF-B6-P1A5-Q			
Cover plate for valve	housing								
	C	Valve design with cover	-	-	537 512	VAMC-B6-C			

Ordering data						
	Code	Description	Valve positions	Pressure supply connection	Part No.	Туре
Sub-base for individ	ual valve					
le contraction de la contracti	-	Internal pilot air supply	1	Cartridge	537 518	VABS-B6-PB-Q-B
	-	External pilot air supply	1	Cartridge	537 519	VABS-B6-PB-Q
Manifold rail for ind	ividual elec	ctrical connection				
	-		2	G1⁄4	537 500	VABM-B6-E-G14-2
			3		545 815	VABM-B6-E-G14-3
	9		4	-	537 501	VABM-B6-E-G14-4
			5	-	545 816	VABM-B6-E-G14-5
			6	_	537 502	VABM-B6-E-G14-6
			7	-	545 817	VABM-B6-E-G14-7
			8	_	537 503	VABM-B6-E-G14-8
			9	-	545 818	VABM-B6-E-G14-9
			10	-	537 504	VABM-B6-E-G14-0
			10	-	545 819	VABM-B6-E-G14-11
			12	_	537 505	VABM-B6-E-G14-11
			2	G ¹ /2	537 506	VABM-B6-E-G12-2
	_		3	072	545 820	VABM-B6-E-G12-3
	2		4	_	537 507	VABM-B6-E-G12-4
			5	_	545 821	VABM-B6-E-G12-4
			6	_	537 508	VABM-B6-E-G12-6
			7	_	545 822	VABM-B6-E-G12-7
			8	_	537 509	VABM-B6-E-G12-7
			8	_	545 823	VABM-B6-E-G12-8
			9 10	_		VABM-B6-E-G12-9 VABM-B6-E-G12-10
			-	_	537 510	
			11		545 824	VABM-B6-E-G12-11
			12		537 511	VABM-B6-E-G12-12
Manifold rail for val	ve terminal	with multi-pin plug connection				
	-		4	G1/2	537 618	VABM-B6-E-G12-4-M1
	2		6	7	537 619	VABM-B6-E-G12-6-M1
			8	7	537 620	VABM-B6-E-G12-8-M1
			10	7	537 621	VABM-B6-E-G12-10-M1
			12		537 622	VABM-B6-E-G12-12-M1
Soparator						
Separator	TP, TS,	For duct separation	-	G1⁄4	537 515	VABD-B6-14-P-C
	TR, TS,	i or uuci separation		G ¹ /2		VABD-B6-14-P-C
~	IK		-	ט י /2	537 516	VADU-00-12-P-L

Ordering data						
Ŭ	Code	Description	Tubing O.D.	Packaging unit	Part No.	Туре
Cartridge fitting with	push-in c	onnector		•	·	
	-	Straight	4 mm	10 pieces	130 839	QSP18-4
	-	Connection \emptyset 18 mm	6 mm	10 pieces	130 840	QSP18-6
	-	-	8 mm	10 pieces	130 841	QSP18-8
	-	-	10 mm	10 pieces	130 842	QSP18-10
	-	L-shape	4 mm	10 pieces	130 843	QSPL18-4
	-	Connection \varnothing 18 mm	6 mm	10 pieces	130 844	QSPL18-6
	-	-	8 mm	10 pieces	130845	QSPL18-8
	-	L-shape, long	4 mm	10 pieces	130 846	QSPLL18-4
		Connection Ø 18 mm				
	-		6 mm	10 pieces	130 847	QSPLL18-6
	-		8 mm	10 pieces	130 848	QSPLL18-8
_~	1		I	1		
Push-in fitting					Ţ	echnical data → Internet: quick star
	-	With sealing ring	6 mm	10 pieces	186 096	QS-G ¹ /8-6
	-	Connection G ¹ /8	8 mm	10 pieces	186 098	QS-G1⁄8-8
	-	With sealing ring	6 mm	10 pieces	186 097	QS-G ¹ /4-6
	-	Connection G ¹ /4	8 mm	10 pieces	186 099	QS-G1⁄4-8
	-		10 mm	10 pieces	186 101	QS-G ¹ /4-10
	-		12 mm	10 pieces	186 350	QS-G¼-12
	-	With sealing ring	12 mm	1 piece	186 104	QS-G ¹ /2-12
	-	Connection G ¹ /2	16 mm	1 piece	186 105	QS-G ¹ /2-16
	-	Connection R ¹ /4	6 mm	10 pieces	153 003	QS-1⁄4-6
	-		8 mm	10 pieces	153 005	QS-1⁄4-8
	-		10 mm	10 pieces	153 007	QS-1⁄4-10
	-		12 mm	10 pieces	164 980	QS-1⁄4-12
	-	Connection R ¹ /2	10 mm	1 piece	190 646	QS-1⁄2-10
	-		12 mm	1 piece	153 010	QS-1/2-12
	-		16 mm	1 piece	153 011	QS-1/2-16
Push-in L-fitting		MP-1 1.				echnical data → Internet: quick star
AVA	-	With sealing ring	6 mm	10 pieces	186 117	QSL-G ¹ /8-6
	-	Connection G ¹ /8	8 mm	10 pieces	186 119	QSL-G1/8-8
	-	With sealing ring	6 mm	10 pieces	186 118	QSL-G1/4-6
	-	Connection G1⁄4	8 mm	10 pieces	186 120	QSL-G1/4-8
	-	4	10 mm	10 pieces	186 122	QSL-G ¹ /4-10
	-		12 mm	10 pieces	186 351	QSL-G ¹ / ₄ -12
	-	With sealing ring	12 mm	1 piece	186 125	QSL-G ¹ /2-12
	-	Connection G ¹ /2	16 mm	1 piece	186 126	QSL-G ¹ /2-16
Push-in L-fitting, lon	a				т	ochnical data 🔺 Internet, quick stor
	5	With sealing ring	6 mm	10 pieces	186 129	echnical data → Internet: quick star QSLL-G ¹ /4-6
	-	Connection G ¹ /4	8 mm	10 pieces	186 131	QSLL-G ¹ /4-8
	- 		10 mm	10 pieces	186 133	QSLL-0-74-8 QSLL-G1/4-10
	-	With sealing ring	10 mm	1 piece	186 133	QSLL-G ¹ /2-12
	-	Connection G ¹ /2			186 136	QSLL-G ¹ /2-16
	-		16 mm	1 piece	190 002	Q3LL-072-10

Ordering data						
	Code	Description		Packaging unit	Part No.	Туре
Blanking plug						
\bigcirc	-	Connection \varnothing 18 mm		10 pieces	537 533	QSPC18
O C	-	For thread G1⁄4		10 pieces	3 569	B-1⁄4
	-	For thread G1⁄2		10 pieces	3 571	B-1/2
Adapter						
Adapter	-	For thread G ¹ /8		10 pieces	545 921	NPFA-A-P18-G18-F
-0	_	For thread G ¹ /4		10 pieces	545 922	NPFA-A-P18-G14-F
\sim						
Silencer						Technical data 🗲 Internet: u
	-	For thread G1⁄4		1 piece	165 004	UC-1/4
a land						
	-	For thread G1⁄4		1 piece	2 316	U-1⁄4
	-	For thread G ¹ /4		1 piece	6 842	U-1⁄4-B
	-	For thread G ¹ /2		1 piece	6 844	U-1/2-B
Inscription label						
\sim	-	Scope of delivery 24 labels in frame			161 937	IBS-9x17
	-	Scope of delivery 80 labels in frame			197 259	MH-BZ-80X
	-	Scope of delivery 64 labels in frame			18 576	IBS-6x10
H-rail mounting kit		1	- i	i	i	
	Н	Attachment of the manifold rails	-	1 piece	537 514	VAME-B6-T
		to H-rails to EN 60715-TH35				
N.						

Ordering data		1	1		1	
	Code	Description	Voltage	Cable length	Part No.	Туре
			[V]	[m]		
Plug socket						Technical data → Internet: mssd-el
8	-	With screw terminals,	Up to 250 AC	-	151 687	MSSD-EB
	С	for self-assembly	Up to 250 AC		539 712	MSSD-EB-M12
	C		0p to 200 AC		557712	MJJD-LD-M12
~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	-	With insulation displacement technology,	Up to 250 AC	-	192 745	MSSD-EB-S-M14
		for self-assembly				
Plug socket with ca	ble for indiv	vidual electrical connection			_	Technical data 🗲 Internet: kme
	-	Switching status display with LED	24 DC	2.5	151 688	KMEB-1-24-2,5-LED
		Polyvinyl chloride	24 DC	5	151 689	KMEB-1-24-5-LED
T .		Polyvinyl chloride	Up to 240 AC	2.5	151 690	KMEB-1-230AC-2,5
0			Up to 240 AC	5	151 691	KMEB-1-230AC-5
//	C1	Switching status display with LED	24 DC	2.5	174 844	KMEB-2-24-2,5-LED
ALL T		Polyurethane				
	C2	Switching status display with LED	24 DC	5	174 845	KMEB-2-24-5-LED
*		Polyurethane				
	C1	Polyurethane	Up to 230 AC	2.5	174 846	KMEB-2-230AC-2,5
	C2		Up to 230 AC	5	174 847	KMEB-2-230AC-5
	-	Switching status display with LED	24 DC	2.5	547 268	KMEB-3-24-2,5-LED
<b>1</b>	,	Polyvinyl chloride	24 DC	5	547 269	KMEB-3-24-5-LED
Ŭ A		Polyvinyl chloride	24 DC	2.5	547 270	KMEB-3-24-2,5
\$ #			24 DC	5	547 271	KMEB-3-24-5
Connecting cable fo	or multi-pin		1	1	1	
	~ -	Sub-D, 25-pin, up to 20 coils	24 DC	2.5	530 046	KMP6-25P-20-2,5
	-	Polyurethane	24 DC 24 DC	5 10	530 047	KMP6-25P-20-5 KMP6-25P-20-10
	-	Sub-D, 25-pin, up to 12 coils	24 DC 24 DC	2.5	530 048 530 049	
	-	Polyurethane	24 DC 24 DC	5	530 049	KMP6-25P-12-2,5 KMP6-25P-12-5
	-	Folyureinane	24 DC	5 10	530 050	KMP6-25P-12-5
			24 DC	10	550 051	KWF0-23F-12-10
Connecting cable fo	n multi-nin	plug to IP65				
	M1	Sub-D, 25-pin, up to 12 coils	24 DC	2.5	538 222	NEBV-S1G25-K-2,5-N-LE15
	M1 M2	0 0 0, 20 pm, up to 12 tons	24 DC	5	538 223	NEBV-S1G25-K-5-N-LE15
C B	M2 M3	-	24 DC	10	538 224	NEBV-S1G25-K-10-N-LE15
	M1	Sub-D, 25-pin, up to 24 coils	24 DC	2.5	538 225	NEBV-S1G25-K-2,5-N-LE25
	M2		24 DC	5	538 226	NEBV-S1G25-K-5-N-LE25
	M3	1	24 DC	10	538 227	NEBV-S1G25-K-10-N-LE25
	I	1	I	1	I	
lluminating seal						
	-	For indicating the signal status	12 24 DC	-	151 717	MEB-LD-12-24DC
	-	1	Up to 230 AC	-	151 718	MEB-LD-230AC