



- Maximum torsional rigidity for high forces
- Widely-spaced piston rods for high load capacity
- Plain bearing or recirculating ball bearing guide

Specified types in accordance with ATEX directive for potentially explosive atmospheres

➔ www.festo.com/en/ex

Slide units SPZ, twin piston

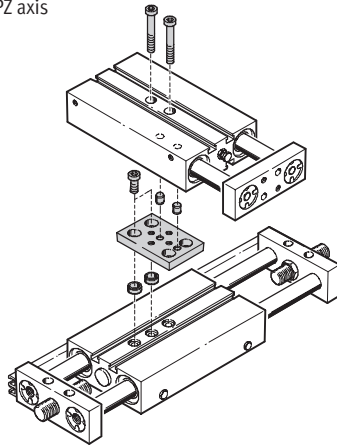
Key features

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Multi-axis and drive combinations

The slide unit SPZ can be combined with different drives. An adapter kit is required for mounting between the two drives.

DPZ-/SPZ axis

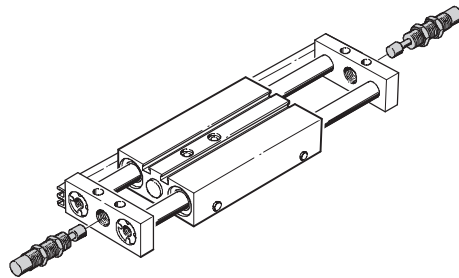


Adapter kits

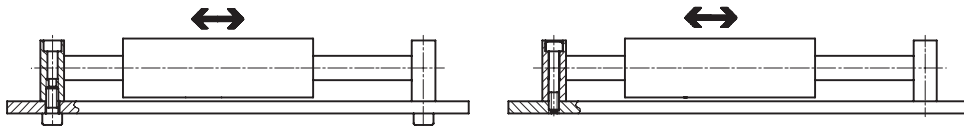
→ www.festo.com

Shock absorbers for slide operation

- From 30 ... 900 mm/s
- In slide operation, shock absorbers provide highly dynamic but gentle operating characteristics



Slide operation SPZ-...



Slide units SPZ, twin piston

Overview and type codes

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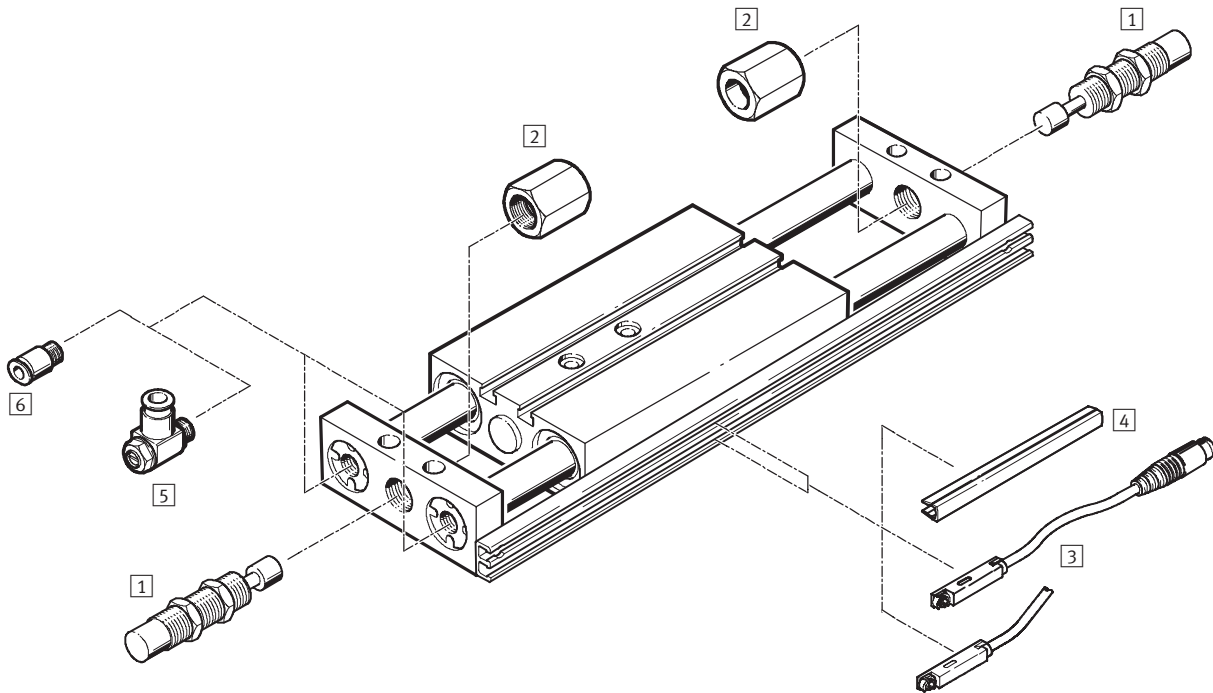
Function	Version	Piston Ø [mm]	Stroke [mm]	Position sensing A	Plain bearing guide GF	Recirculating ball bearing guide KF	Heat resistant seals up to 120 °C S6
Double- acting		10	10, 25, 40, 50	■	■	■	■ Plain bearing guide
		16, 20, 25, 32	10, 25, 40, 50, 80, 100				

		SPZ	—	16	—	100	—	P	—	A	—	KF	—	S6
Type														
Double-acting														
SPZ	Slide unit													
Piston Ø [mm]														
Stroke [mm]														
Cushioning														
P	Flexible cushioning rings/plates at both ends													
Position sensing														
A	For proximity sensor													
Guide														
	Plain bearing guide													
KF	Recirculating ball bearing guide													
Variant with plain bearing guide														
S6	Heat resistant seals up to 120 °C													

Slide units SPZ, twin piston

Peripherals overview

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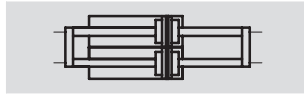
Accessories				
	Brief description	Piston Ø		→ Page/Internet
		10, 16 mm	20, 25, 32 mm	
1 Shock absorber YSR-C	Hydraulic shock absorber with rapidly increasing cushioning characteristic	■	■	14
2 Stop limiters YSRA	Stroke limiter for shock absorber	■	■	14
3 Proximity sensor SME/SMT-8	Can be integrated in the cylinder profile barrel	■	■	15
4 Slot cover ABP-5-S	To protect the sensor cable and keep dirt out of the sensor slots	■	■	15
5 One-way flow control valve GRLA	To regulate speed	■	■	16
6 Push-in fitting QS	For connecting compressed air tubing with standard O.D.	■	■	quick star
– Centring pin ZBS	4 pieces included in scope of delivery	■	–	16
– Centring sleeve ZBH	4 pieces included in scope of delivery	–	■	16

Slide units SPZ, twin piston

Technical data

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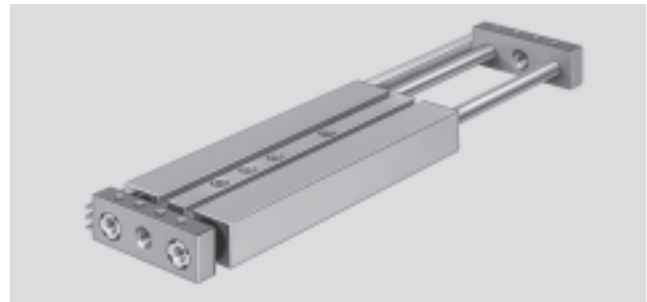
Function



Variants



S6



- Ø - Diameter
10 ... 32 mm

- I - Stroke length
10 ... 100 mm

- T - www.festo.com

General technical data					
Piston Ø	10	16	20	25	32
Pneumatic connection	M5	M5	M5	M5	G¼
Operating medium	Filtered compressed air, lubricated or unlubricated				
Operating pressure [bar]	2,5 ... 10	1 ... 10			
Constructional design	Slide				
	Parallel piston rods				
Cushioning	Flexible cushioning rings/plates at both ends				
Position sensing	For proximity sensing				
Type of mounting	Via through-holes				
	With female thread				
	With mounting plate				
Mounting position	Any				
Protection against torsion/guide	Parallel piston rods/with plain-bearing guide or ball bearing guide				

Ambient conditions			
Variant	Plain-bearing guide GF		Recirculating ball bearing guide KF
		S6	
Ambient temperature ¹⁾ [°C]	-20 ... +80	0 ... +120	-20 ... +80
Corrosion resistance class CRC ²⁾	2	2	-

1) Note operating range of proximity sensors.

2) Corrosion resistance class 2 according to Festo standard 940 070

Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

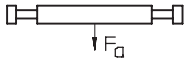
Forces [N]					
Piston Ø	10	16	20	25	32
Theoretical force at 6 bar, advancing	60	180	282	452	724
Theoretical force at 6 bar, retracting	60	180	282	452	724

Slide units SPZ, twin piston

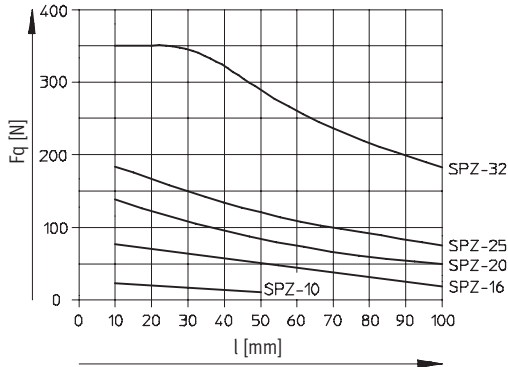
Technical data

FESTO

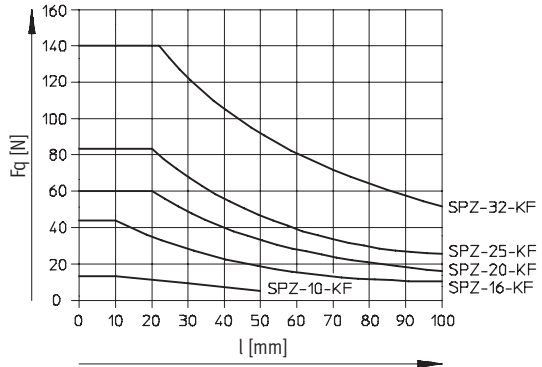
Permissible lateral force F_Q as a function of stroke l



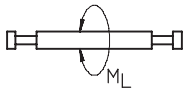
Plain-bearing guide GF



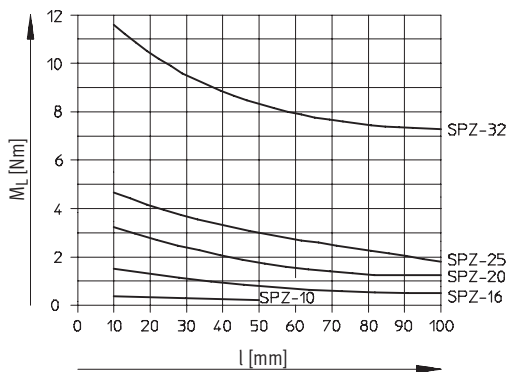
Recirculating ball bearing guide KF



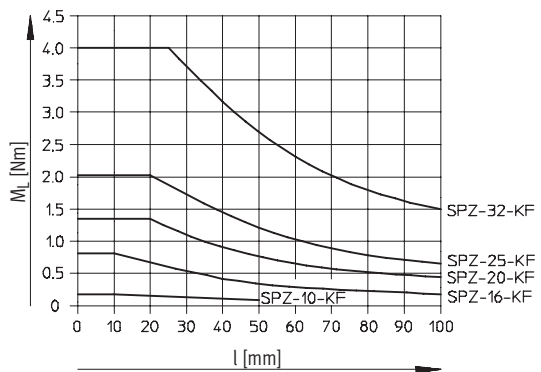
Permissible torque M_L as a function of stroke l



Plain-bearing guide GF



Recirculating ball bearing guide KF



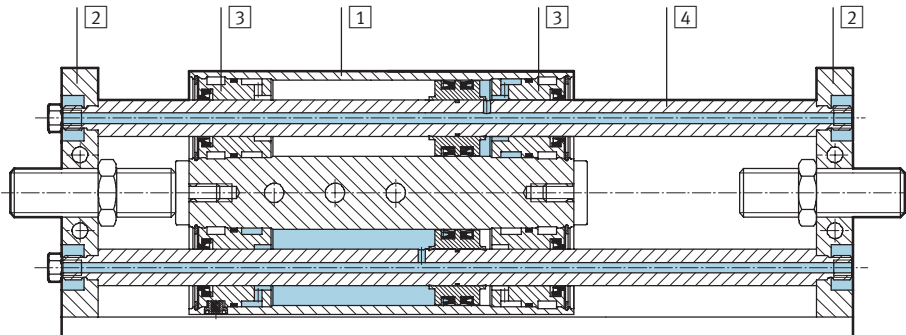
Slide units SPZ, twin piston

Technical data

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Materials

Sectional view



Variant		Basic version	S6
1	Housing	Wrought aluminium alloy	Wrought aluminium alloy
2	Yoke plate	Tool steel	Tool steel
3	Plug cap	GF	Brass
		KF	Wrought aluminium alloy
4	Piston rod	GF	High-alloy stainless steel
		KF	Tempered steel
–	Seals	Polyurethane, nitrile rubber	Flurocarbon rubber, nitrile rubber

Slide units SPZ, twin piston

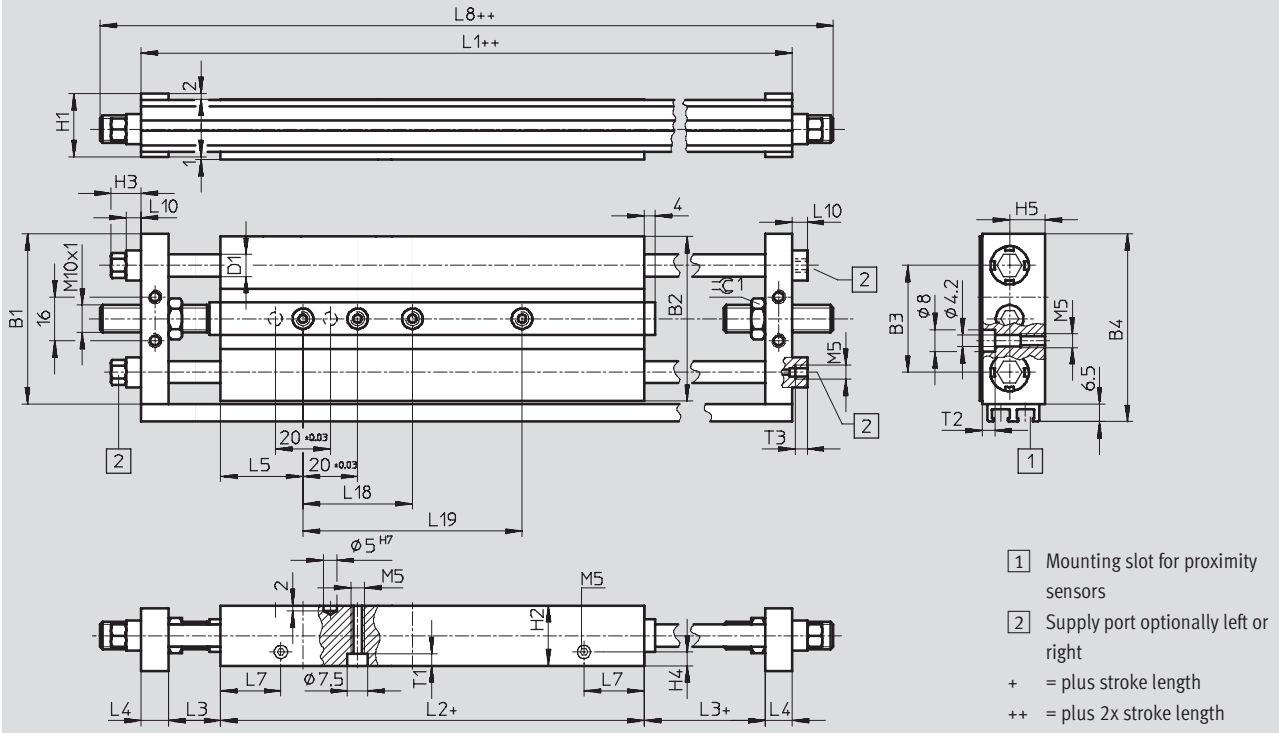
Technical data

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Dimensions

Download CAD data → www.festo.com

Piston Ø 10, 16 mm, plain-bearing guide GF



Ø	B1	B2	B3	B4	D1 Ø	H1	H2	H3	H4	H5	L1
[mm]											
10	52	50	33	58.5	6	20	19	10	4.5	11.5	129.6
16	62	60	39	68.5	8	23	22	11	6	13	132.6

Ø	L2	L3	L4	L5	L7	L8	L10	T1	T2	T3	≈C1
[mm]											
10	71.6	19	10	30	23.4	159.6	4.5	4.4	3.4	5	13
16	74.6	19	10	30	22	162.6	5.5	4.4	4.6	4.5	13

Stroke	L18 ±0.03	L19 ±0.03
[mm]		
10	–	–
25	–	–
40	40	–
50	40	–
80	40	80
100	40	80

Slide units SPZ, twin piston

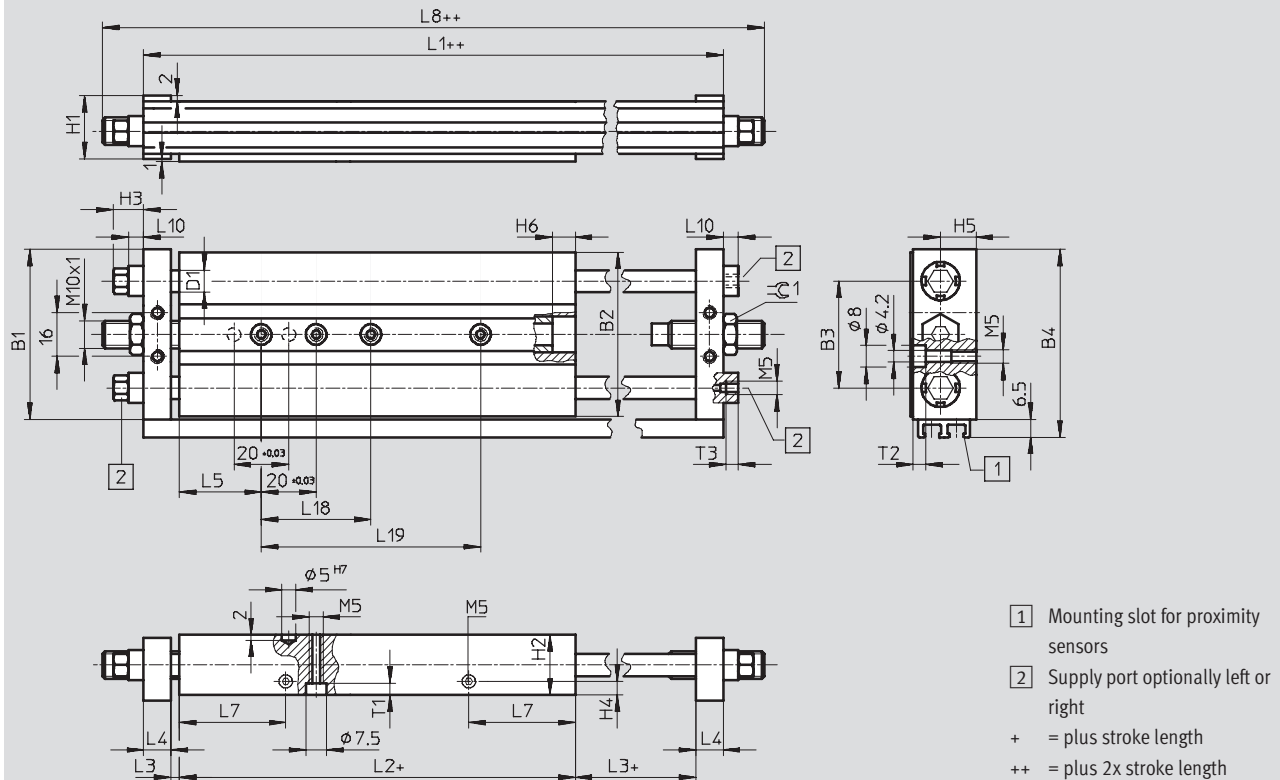
Technical data

FESTO

Dimensions

Download CAD data → www.festo.com

Piston Ø 10, 16 mm, recirculating ball bearing guide KF



Ø	B1	B2	B3	B4	D1 Ø	H1	H2	H3	H4	H5	H6	L1
[mm]												
10	52	50	33	58.5	6	20	19	10	5	11.5	7.5	129.6
16	62	60	39	68.5	8	23	22	11	5	13	7.5	132.6

Ø	L2	L3	L4	L5	L7	L8	L10	T1	T2	T3	≈C1
[mm]											
10	107.6	1	10	30	40.7	159.6	4.5	4.4	3.4	5	13
16	106.6	3	10	30	38.9	158.6	5.5	4.4	4.6	4.5	13

Stroke	L18 ±0.03	L19 ±0.03
[mm]		
10	–	–
25	–	–
40	40	–
50	40	–
80	40	80
100	40	80

Slide units SPZ, twin piston

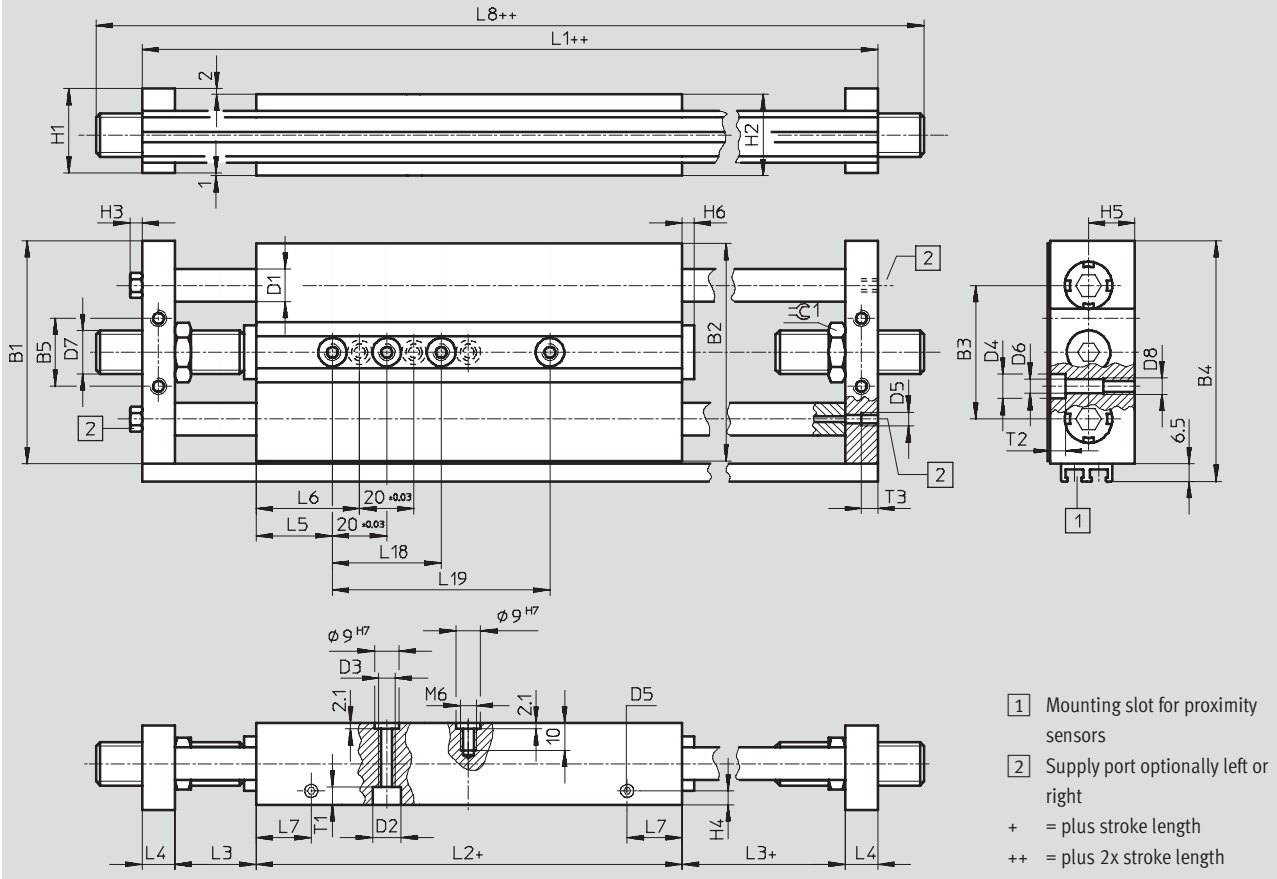
Technical data

FESTO

Dimensions

Download CAD data → www.festo.com

Piston Ø 20, 25, 32 mm, plain-bearing guide GF



Ø	B1	B2	B3	B4	B5	D1 Ø	D2 Ø	D3 Ø	D4	D5	D6	D7	D8	H1	H2	H3
[mm]																
20	74	72	45.6	80.5	23	10	9	M6	9.5	M5	5.2	M12x1	M6	25	24	5
25	82	80	49.2	88.5	25	12	10.5	6.4	9.5	M5	5.2	M16x1	M6	31	30	5
32	100	98	57	106.5	24	16	10.5	6.4	10.5	G½	6.2	M16x1	M8	39	38	–

Ø	H4	H5	H6	L1	L2	L3	L4	L5	L6	L7	L8	T1	T2	T3	≈C1
[mm]															
20	7	14	4	146.6	76.6	23	12	30	–	22.8	178.6	5.4	5	6	15
25	10	17	4.5	160.6	76.6	30	12	28	38	20.2	194.6	6.4	5	6	19
32	11.5	21	4.5	170.1	80.1	30	15	35	45	25	204.1	6.4	6.5	10	19

Stroke	L18 ±0.03	L19 ±0.03
[mm]		
10	–	–
25	–	–
40	40	–
50	40	–
80	40	80
100	40	80

Slide units SPZ, twin piston

Technical data

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Ordering data – Basic version						
Type	Piston Ø [mm]	Stroke [mm]	Plain-bearing guide GF		Recirculating ball bearing guide KF	
			Part No.	Type ¹⁾	Part No.	Type ¹⁾
	10	10	32 714	SPZ-10-10-P-A	162 166	SPZ-10-10-P-A-KF
		25	32 715	SPZ-10-25-P-A	162 167	SPZ-10-25-P-A-KF
		40	32 716	SPZ-10-40-P-A	162 168	SPZ-10-40-P-A-KF
		50	32 717	SPZ-10-50-P-A	162 169	SPZ-10-50-P-A-KF
	16	10	32 719	SPZ-16-10-P-A	162 171	SPZ-16-10-P-A-KF
		25	32 720	SPZ-16-25-P-A	162 172	SPZ-16-25-P-A-KF
		40	32 721	SPZ-16-40-P-A	162 173	SPZ-16-40-P-A-KF
		50	32 722	SPZ-16-50-P-A	162 174	SPZ-16-50-P-A-KF
		80	32 723	SPZ-16-80-P-A	162 175	SPZ-16-80-P-A-KF
		100	32 724	SPZ-16-100-P-A	162 176	SPZ-16-100-P-A-KF
	20	10	32 726	SPZ-20-10-P-A	162 178	SPZ-20-10-P-A-KF
		25	32 727	SPZ-20-25-P-A	162 179	SPZ-20-25-P-A-KF
		40	32 728	SPZ-20-40-P-A	162 180	SPZ-20-40-P-A-KF
		50	32 729	SPZ-20-50-P-A	162 181	SPZ-20-50-P-A-KF
		80	32 730	SPZ-20-80-P-A	162 182	SPZ-20-80-P-A-KF
		100	32 731	SPZ-20-100-P-A	162 183	SPZ-20-100-P-A-KF
	25	10	32 733	SPZ-25-10-P-A	162 185	SPZ-25-10-P-A-KF
		25	32 734	SPZ-25-25-P-A	162 186	SPZ-25-25-P-A-KF
		40	32 735	SPZ-25-40-P-A	162 187	SPZ-25-40-P-A-KF
		50	32 736	SPZ-25-50-P-A	162 188	SPZ-25-50-P-A-KF
		80	32 737	SPZ-25-80-P-A	162 189	SPZ-25-80-P-A-KF
		100	32 738	SPZ-25-100-P-A	162 190	SPZ-25-100-P-A-KF
	32	10	159 721	SPZ-32-10-P-A	162 192	SPZ-32-10-P-A-KF
		25	159 722	SPZ-32-25-P-A	162 193	SPZ-32-25-P-A-KF
		40	159 723	SPZ-32-40-P-A	162 194	SPZ-32-40-P-A-KF
		50	159 724	SPZ-32-50-P-A	162 195	SPZ-32-50-P-A-KF
		80	159 725	SPZ-32-80-P-A	162 196	SPZ-32-80-P-A-KF
		100	159 726	SPZ-32-100-P-A	162 197	SPZ-32-100-P-A-KF

1) 4 centring pins or sleeves are included in the scope of delivery.

Slide units SPZ, twin piston

Technical data

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Ordering data – Variant				
Type	Piston Ø [mm]	Stroke [mm]	Plain-bearing guide GF	
			Part No.	Type ¹⁾
S6 – Heat resistant seals up to 120 °C				
	10	10	159 730	SPZ-10-10-P-A-S6
		25	159 731	SPZ-10-25-P-A-S6
		40	159 732	SPZ-10-40-P-A-S6
		50	159 733	SPZ-10-50-P-A-S6
	16	10	159 734	SPZ-16-10-P-A-S6
		25	159 735	SPZ-16-25-P-A-S6
		40	159 736	SPZ-16-40-P-A-S6
		50	159 737	SPZ-16-50-P-A-S6
		80	159 738	SPZ-16-80-P-A-S6
		100	159 739	SPZ-16-100-P-A-S6
	20	10	159 743	SPZ-20-10-P-A-S6
		25	159 744	SPZ-20-25-P-A-S6
		40	159 745	SPZ-20-40-P-A-S6
		50	159 746	SPZ-20-50-P-A-S6
		80	159 747	SPZ-20-80-P-A-S6
		100	159 748	SPZ-20-100-P-A-S6
	25	10	159 752	SPZ-25-10-P-A-S6
		25	159 753	SPZ-25-25-P-A-S6
		40	159 754	SPZ-25-40-P-A-S6
		50	159 755	SPZ-25-50-P-A-S6
		80	159 756	SPZ-25-80-P-A-S6
		100	159 757	SPZ-25-100-P-A-S6
	32	10	159 762	SPZ-32-10-P-A-S6
		25	159 763	SPZ-32-25-P-A-S6
		40	159 764	SPZ-32-40-P-A-S6
		50	159 765	SPZ-32-50-P-A-S6
		80	159 766	SPZ-32-80-P-A-S6
		100	159 767	SPZ-32-100-P-A-S6

1) 4 centring pins or sleeves are included in the scope of delivery.

Slide units SPZ, twin piston

Accessories

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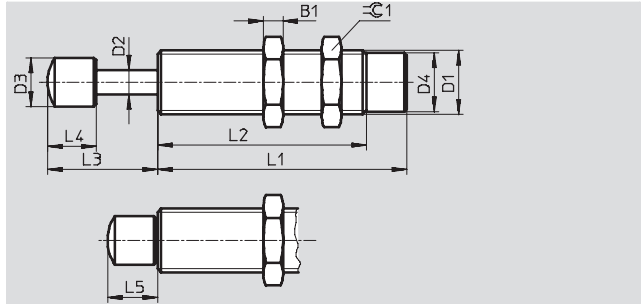
Shock absorber YSR-C

Material:

YSR-7-5-C, YSR-8-8-C: Nickel-plated brass

YSR-12-12-C: Galvanised steel

Free of copper, PTFE and silicone



Dimensions and ordering data													Part No.	Type
For Ø	B1	D1	D2 Ø	D3 Ø	D4 Ø	L1 ±0.1	L2 ±0.3	L3 +0.7/-0.35	L4 ±0.2	L5 +0.55/-0.25	≡			
[mm]														
10, 16	3.5	M10x1	3	6 ±0.1	8.6 ±0.05	34	23	12.3	7	7.3	13		160 272	YSR-7-5-C
20	4	M12x1	4	8 ±0.2	10.4 ±0.1	46	33	16.3	8	8.3	15		34 571	YSR-8-8-C
25, 32	5	M16x1	6	12 ±0.2	14.5 ±0.1	64	51	24.5	12	12.5	19		34 572	YSR-12-12-C

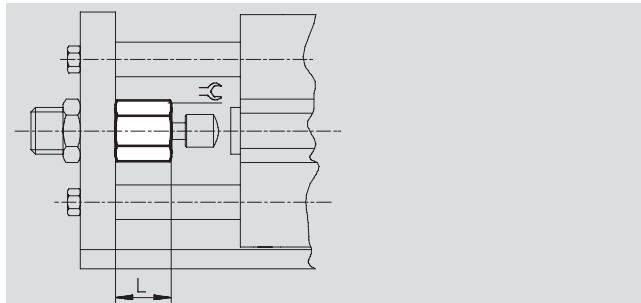
Stop limiter YSRA

for use when shock absorbers are fitted

(not in the case of recirculating ball bearing guide)

Material:

Steel



Dimensions and ordering data						
For Ø	L	≡	For shock absorbers	Weight	Part No.	Type
[mm]				[g]		
10, 16	15	13	YSR-7-5-C	12	150 932	YSRA-7-C
20	19	15	YSR-8-8-C	28	150 933	YSRA-8-C
25, 32	25.5	19	YSR-12-12-C	48	150 934	YSRA-12-C

Slide units SPZ, twin piston

Accessories

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Ordering data – Proximity sensors for T-slot, magneto-resistive					Technical data ➔ Internet: smt	
	Type of mounting	Switch output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with cylinder profile	PNP	Cable, 3-wire	2.5	543 867	SMT-8M-PS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543 866	SMT-8M-PS-24V-K-0,3-M8D
			Plug M12x1, 3-pin	0.3	543 869	SMT-8M-PS-24V-K-0,3-M12
		NPN	Cable, 3-wire	2.5	543 870	SMT-8M-NS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543 871	SMT-8M-NS-24V-K-0,3-M8D
	Insertable in the slot lengthwise, flush with the cylinder profile	PNP	Cable, 3-wire	2.5	175 436	SMT-8-PS-K-LED-24-B
			Plug M8x1, 3-pin	0.3	175 484	SMT-8-PS-S-LED-24-B
N/C contact						
	Insertable in the slot from above, flush with cylinder profile	PNP	Cable, 3-wire	7.5	543 873	SMT-8M-PO-24V-K7,5-OE

Ordering data – Proximity sensors for T-slot, magnetic reed					Technical data ➔ Internet: sme	
	Type of mounting	Switch output	Electrical connection	Cable length [m]	Part No.	Type
N/O contact						
	Insertable in the slot from above, flush with cylinder profile	Contacting	Cable, 3-wire	2.5	543 862	SME-8M-DS-24V-K-2,5-OE
				5.0	543 863	SME-8M-DS-24V-K-5,0-OE
			Cable, 3-wire	2.5	543 872	SME-8M-ZS-24V-K-2,5-OE
			Plug M8x1, 3-pin	0.3	543 861	SME-8M-DS-24V-K-0,3-M8D
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	2.5	150 855	SME-8-K-LED-24
			Plug M8x1, 3-pin	0.3	150 857	SME-8-S-LED-24
N/C contact						
	Insertable in the slot lengthwise, flush with the cylinder profile	Contacting	Cable, 3-wire	7.5	160 251	SME-8-O-K-LED-24

Ordering data – Connecting cables				Technical data → Internet: nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541 333	NEBU-M8G3-K-2.5-LE3
			5	541 334	NEBU-M8G3-K-5-LE3
	Straight socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541 363	NEBU-M12G5-K-2.5-LE3
			5	541 364	NEBU-M12G5-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541 338	NEBU-M8W3-K-2.5-LE3
			5	541 341	NEBU-M8W3-K-5-LE3
	Angled socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	541 367	NEBU-M12W5-K-2.5-LE3
			5	541 370	NEBU-M12W5-K-5-LE3

Ordering data – Slot cover for T-slot					
	Mounting	Length		Part No.	Type
	Insertable from above	2x 0.5 m		151 680	ABP-5-S

Slide units SPZ, twin piston

Accessories

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Ordering data – One-way flow control valves				Technical data → Internet: grla	
	Connection	For tubing O.D.	Material	Part No.	Type
	Thread				
	M5	3	Metal design	193 137	GRLA-M5-QS-3-D
		4		193 138	GRLA-M5-QS-4-D
		6		193 139	GRLA-M5-QS-6-D
	G $\frac{1}{8}$	3		193 142	GRLA-$\frac{1}{8}$-QS-3-D
		4		193 143	GRLA-$\frac{1}{8}$-QS-4-D
		6		193 144	GRLA-$\frac{1}{8}$-QS-6-D
		8		193 145	GRLA-$\frac{1}{8}$-QS-8-D

Ordering data – Accessories					
	For dia. [mm]	Material	Part No.	Type	PE ¹⁾
Centring pin ZBS					
	10, 16	Stainless steel Free of copper, PTFE and silicone	150 928 ZBS-5		10
Centring sleeve ZBH					
	20, 25, 30	Stainless steel Free of copper, PTFE and silicone	150 927 ZBH-9		10

1) Packaging unit quantity