Solenoid valves MH1, miniature





The full range for ultrafast fields of application





Extremely miniaturized

The new miniaturized generation of poppet valves: You can choose between flow rates of 14 l/min on the 2/2-way versions or 10 l/min on the 3/2-way version. Either as individual sub-base valve or preassembled on the PR manifold. Incidentally: if used on the PR manifold, it is possible to implement an extremely high packing density.

Fast and virtually predestined for more stringent demands: The big brother MH2 with a flow rate up to 100 l/min.

Extremely versatile and fast

All new miniature valves can be interlinked by pneumatic multi-pin and electrical multi-pin. Even the electrical terminals offer selection options between horizontal, top and bottom. One other interesting variant is mounting on an electronic printed circuit board including connection. Everything tested and assembled in advance for Festo plug and work. And if the system is to run as fast as possible – no problem: the switching times of the miniature valves are around 4 ms.

Extreme partnership

Festo offers a broad product range of drives, rodless drives, miniature slides, rotary actuators and accessories under the generic term "compact". Optimally intermatched and aimed at manufacturing sectors which produce and process very small products. Everything incorporating the proverbial Festo quality and with all added values offered by a company operating worldwide.



Miniature valves not only for the electronics industry ...

...but also for the light assembly industry, medical engineering, semiconductor industry and process industry. Wherever extremely compact and ultrafast switching valves are needed. No speed needs are left to be desired with switching times of approx. 4 ms. Vacuum functions can be also implemented in an extremely easy manner. 100% duty and even threeshift operation guarantee maximum economy.

With flow rates of 10 and 14 l/min on the miniature valves, there is still adequate volume available for piloting process valves. And there is also adequate flow rate for the broad range of compact cylinders, rotary actuators and slides from Festo.

Up to 100 l/min if demands are high: MH2.





Solenoid valves MH1, miniature Product range overview

FESTO

Function	Symbol	Version	Voltage [V DC]			→ Page/Internet	
			5	12	24		
2/2-way valve	Standard nominal flow rate 14 l/min						
	2	Semi in-line valve				6	
	2 □ - 						
	11	Sub-base valve				17	
3/2-way valve ¹⁾	Standard nomin	al flow rate 10 l/min					
	2	Semi in-line valve				6	
	12 T W						
	1 ♥3 2	Sub-base valve				17	
	™EL_XII_NW						
	11 \$\psi_{33}\$	Sub-base valve with LED		_		17,	
		Sub base valve with LLD				38	

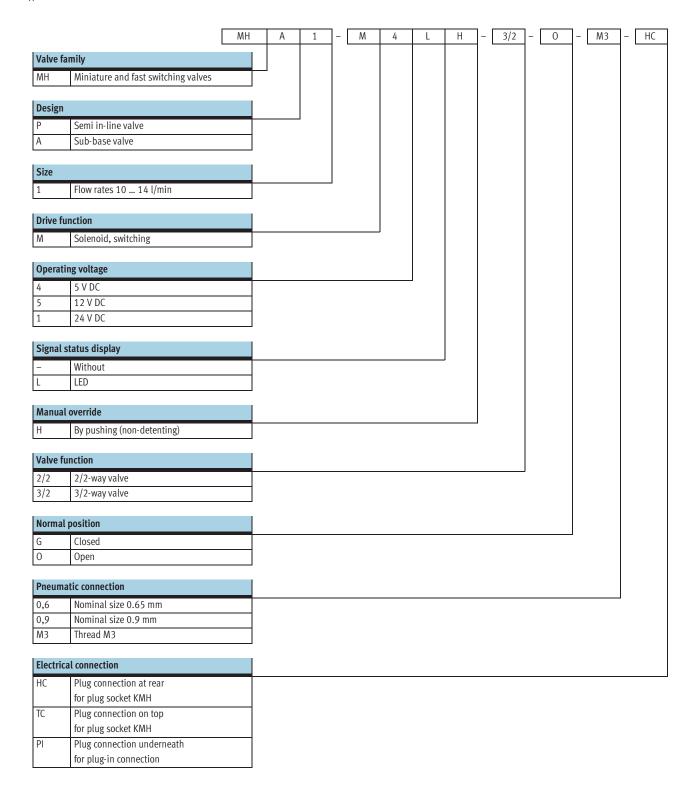
¹⁾ Can be used as a 2/2 way valve by sealing connection 1 or 3

Mounting options				
Design		Semi in-line valve	Sub-base valve	
Electrical connection		Without LED	Without LED	With LED
Plug connection at re	ear (HC)			
	Individual sub-base	-	-	
	Manifold mounting	•	•	•
Plug connection on to	op (TC)			
	Individual sub-base	-	•	•
	Manifold mounting	-	•	•
Plug connection unde	erneath (PI)			
	Individual sub-base with base plug	-	•	•
	Manifold mounting with base plugs	-	•	•
	Manifold mounting with base plugs and electrical multi-pin connection	-	•	•
	Manifold mounting on PCB with soldering bases	-	•	•
	Manifold mounting on PCB with soldering bases and pneumatic multi-connector plate	-	•	•

Solenoid valves MH1, miniature



Type codes



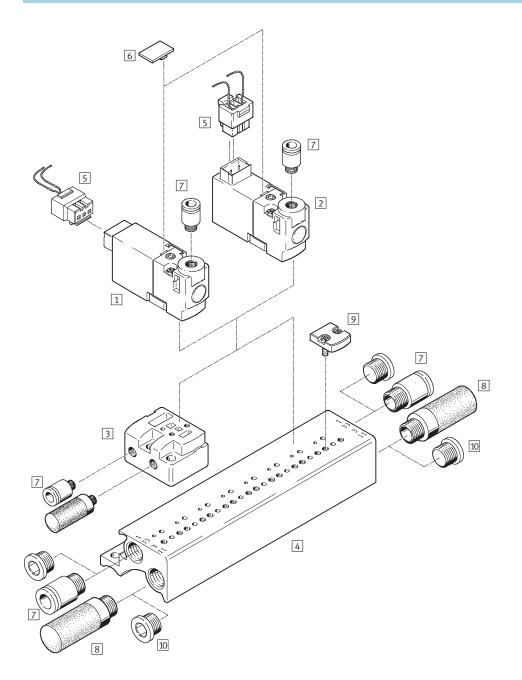


Further variants and accessories can be configured and ordered using the modular system:

MH1 without LED → from 28

MH1 with LED → from 45

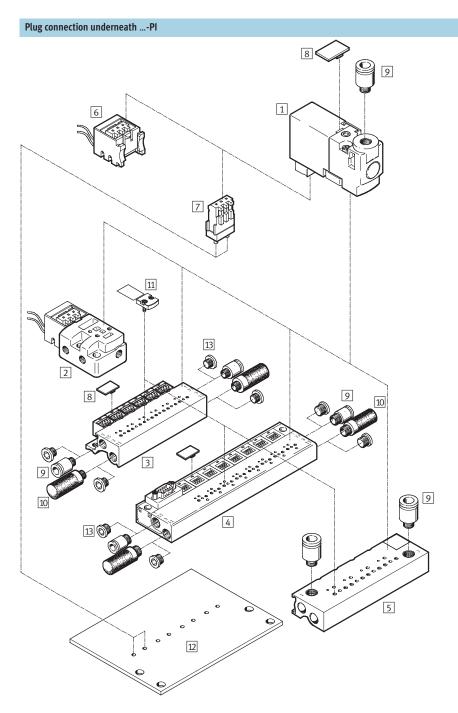
Plug connection at rear ...-HC - Plug connection on top ...-TC



Accessories		
	→ Page/Internet	→ Page/Internet
Semi in-line valve MHP1HC	8	6 Inscription label MH-BZ-80X 55
2 Semi in-line valve MHP1TC	8	7 Push-in fittings QS/QSM quick star
3 Individual sub-base MHP1-AS-3-M3	11	8 Silencer UC uc
4 Manifold block MHP1-PR3	11	9 Blanking plate MHAP1-BP-3 for sealing vacant 55
		positions
5 Plug socket with cable KMH	55	10 Blanking plug B 55

Solenoid valves MHP1, miniature Peripherals overview – Semi in-line valve, valve terminal





Acce	Accessories						
		→ Page/Internet					
1	Semi in-line valve MHP1PI	8					
2	Individual sub-base MHP1-AS-3-M3-PI	11					
3	Manifold block MHP1-PR3-PI	11					
	with base plugs						
4	Manifold block MHP1-PR3-PI-D	13					
	with base plugs and electrical multi-pin connection						
5	Manifold block MHP1-PR3-PI-PCB	14					
	for mounting on PCB						

		→ Page/Internet
6	Base plug MHAP-PI	55
7	Soldering base PCBC-A	55
8	Inscription label MH-BZ-80x	55
9	Push-in fittings QS/QSM	quick star
10	Silencer UC	uc
11	Blanking plate MHAP1-BP-3-PI for sealing vacant	55
	positions	
12	Printed circuit board (user-specific)	14
13	Blanking plug B	55



Function















General technica	l data					
Valve function			2/2, single solenoid	3/2, single solenoid		
Design			Poppet valve with spring return	Poppet valve with spring return		
Sealing principle			Soft	Soft		
Actuation type			Electric			
Type of reset			Mechanical spring			
Pilot control mode	e		Direct			
Direction of flow			Non-reversible			
Exhaust function			-	Flow control		
Manual override			By pushing (non-detenting)			
Type of mounting			On sub-base or manifold, via through-hole			
Assembly position	n		Any			
Nominal diameter	r	[mm]	0.9	0.65		
Standard nomina	l flow rate	[l/min]	14 (2 bar	10		
Grid dimension		[mm]	10	10		
Pneumatic	Individual sub-base	1,33	M3	M3		
connection		2	M3	M3		
		3, 11	-	M3		
	Manifold mounting	1,33	M7	M7		
		2	M3	M3		
		3, 11	-	M7		
Product weight	·	[g]	10	10		

Operating and enviro	onmental conditions			
Valve function			2/2, single solenoid	3/2, single solenoid
Operating medium			Filtered compressed air, lubricated or	Filtered compressed air, lubricated or
			unlubricated,	unlubricated,
			grade of filtration 40µm	grade of filtration 40µm
			Vacuum, grade of filtration 40µm	
Operating pressure	Normally closed	[bar]	-0.9 +2	0 81)
range	Normally open	[bar]	-	0 6 ¹⁾
Ambient	Individual mounting	[°C]	-5 +50	·
temperature	Manifold mounting	[°C]	-5 +40	
Temperature of	Individual mounting	[°C]	-5 +50	
medium	Manifold mounting	[°C]	-5 +40	
Storage temperature		[°C]	-20 +60	
Corrosion resistance	class CRC		2 ²⁾	

Vacuum operation possible with special connection method

²⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents



Electrical data			
Valve function		2/2, single solenoid	3/2, single solenoid
Operating voltage	[V DC]	5 ±10%, 12 ±10% or 24 ±10%	
Type of connection		Plug connection	
Power consumption	[W]	1	
Duty cycle		100%	
Protection class to EN 60529			
With plug socket KMH		IP40	
With base plug MHAP-PI]	
With soldering base PCBC-A		1	
With Sub-D connector plug		1	

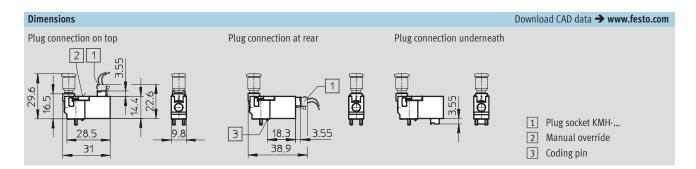
Response times and switching frequencies						
Valve function		2/2, single solenoid	3/2, single solenoid			
Response time on/off	[ms]	4/5	4/4			
Maximum switching frequency	[Hz]	20				

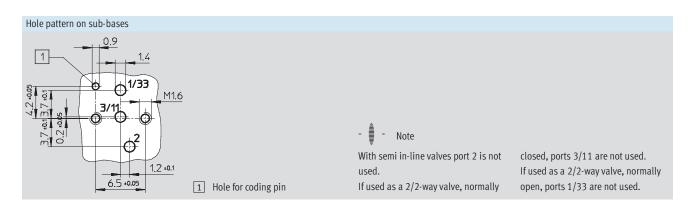
Materials



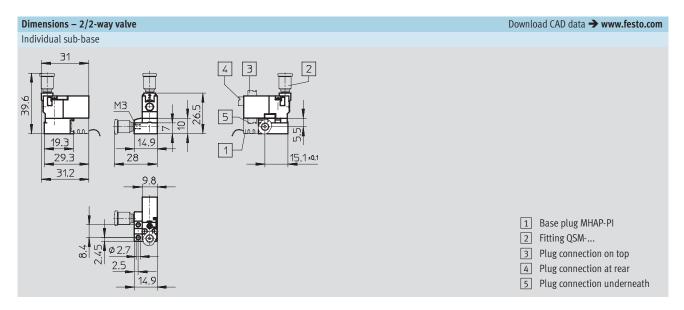
1	Body	Polyphenylene sulphide
2	Sub-base/manifold block	Aluminium
3	Base plug	Polyamide
4	Coil housing	Polyamide
-	Seals	Fluorocarbon rubber,
		nitrile rubber,
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE

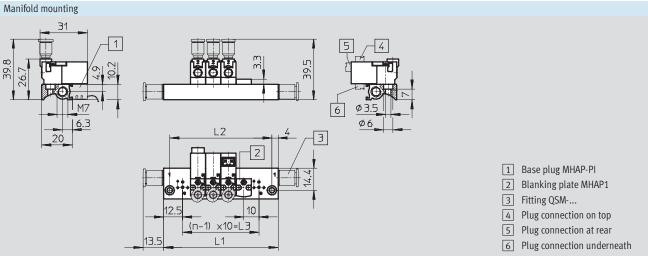










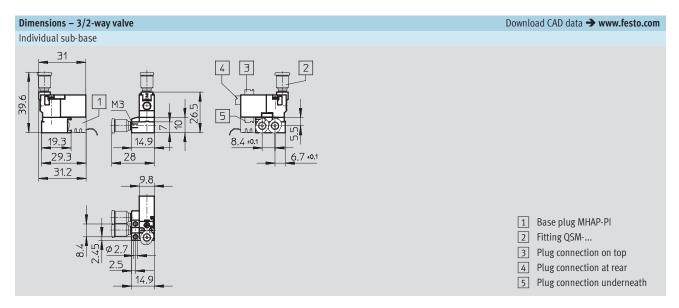


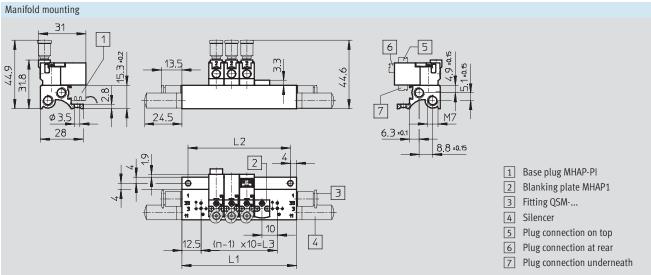
Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Valve positions n	L1 ±0.15	L2 ±0.1	L3
0			0.0
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Valve positions n	L1 ±0.15	L2 ±0.1	L3
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210





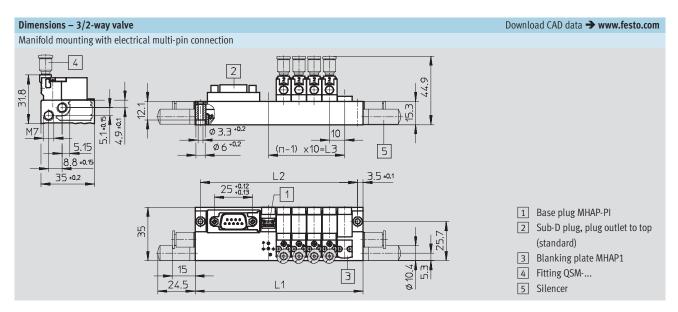


Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Valve positions n	L1	L2	L3
	±0.15	±0.1	
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Valve positions n	L1	L2	L3
	±0.15	±0.1	
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210

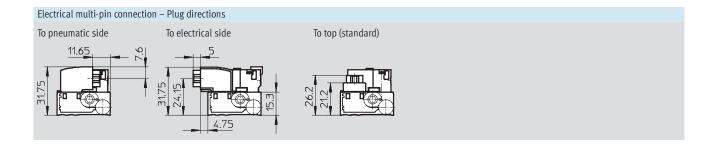
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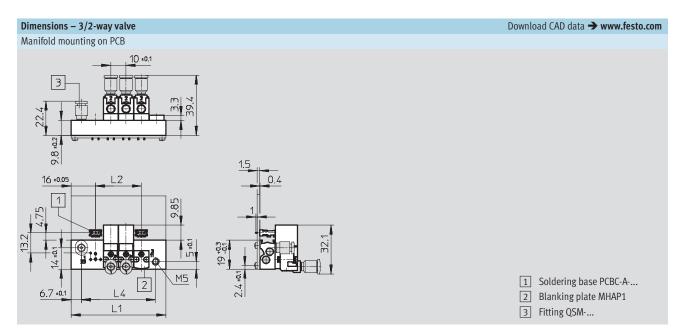
Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	70	63	10
4	90	83	30
6	110	103	50
8	130	123	70

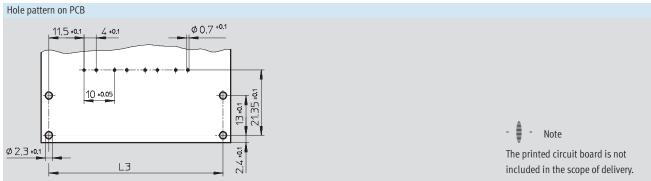
١	/alve positions n	L1	L2	L3
		±0.15	±0.1	
1	10	172	165	90
1	12	192	185	110
1	14	212	205	130
[16	232	225	150

Valve positions n	L1 ±0.15	L2 ±0.1	L3
18	252	245	170
20	272	265	190
22	292	285	210





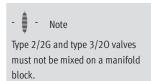




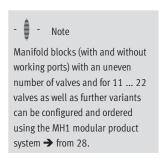
Valve positions n	L1	L2	L3	L4
	±0.15		±0.1	±0.1
2	42	10	37	28.6
4	62	30	57	48.6
6	82	50	77	68.6
8	102	70	97	88.6
10	122	90	117	108.6



Ordering data - 2/2-way valves	S	
Electrical connection	Operating voltage	Normally closed
		Part No. Type
M3 connecting thread		
Plug connection at rear	5 V DC	197 045 MHP1-M4H-2/2G-M3-HC
	12 V DC	197 046 MHP1-M5H-2/2G-M3-HC
	24 V DC	197 047 MHP1-M1H-2/2G-M3-HC
Plug connection on top	5 V DC	197 048 MHP1-M4H-2/2G-M3-TC
	12 V DC	197 049 MHP1-M5H-2/2G-M3-TC
	24 V DC	197 050 MHP1-M1H-2/2G-M3-TC
Plug connection underneath	5 V DC	197 051 MHP1-M4H-2/2G-M3-PI
	12 V DC	197 052 MHP1-M5H-2/2G-M3-PI
	24 V DC	197 053 MHP1-M1H-2/2G-M3-PI



Ordering data – Product-sp	ecific accessories		
Designation		Part No.	Туре
Valves with plug connection	at rear or on top		
Individual sub-base		197 188	MHP1-AS-2-M3
Manifold block for	2 valves	197 196	MHP1-P2-2
	4 valves	197 197	MHP1-P4-2
	6 valves	197 198	MHP1-P6-2
	8 valves	197 200	MHP1-P8-2
	10 valves	197 201	MHP1-P10-2
Valves with plug connection	underneath		
Individual sub-base		197 190	MHP1-AS-2-M3-PI
Manifold block	2 valves	197 217	MHP1-P2-2-PI
with base plugs for	4 valves	197 218	MHP1-P4-2-PI
	6 valves	197 219	MHP1-P6-2-PI
	8 valves	197 220	MHP1-P8-2-PI
	10 valves	197 221	MHP1-P10-2-PI





Ordering data - 3/2	Ordering data – 3/2-way valves						
Electrical	Operating	Normally o	losed	Normally o	ppen		
connection	voltage	Part No.	Туре	Part No.	Туре		
M3 connecting threa	ad						
Plug connection at	5 V DC	197 009	MHP1-M4H-3/2G-M3-HC	197 027	MHP1-M4H-3/20-M3-HC		
rear	12 V DC	197 010	MHP1-M5H-3/2G-M3-HC	197 028	MHP1-M5H-3/20-M3-HC		
	24 V DC	197 011	MHP1-M1H-3/2G-M3-HC	197 029	MHP1-M1H-3/20-M3-HC		
Plug connection	5 V DC	197 012	MHP1-M4H-3/2G-M3-TC	197 030	MHP1-M4H-3/20-M3-TC		
on top	12 V DC	197 013	MHP1-M5H-3/2G-M3-TC	197 031	MHP1-M5H-3/20-M3-TC		
	24 V DC	197 014	MHP1-M1H-3/2G-M3-TC	197 032	MHP1-M1H-3/20-M3-TC		
Plug connection	5 V DC	197 015	MHP1-M4H-3/2G-M3-PI	197 033	MHP1-M4H-3/20-M3-PI		
underneath	12 V DC	197 016	MHP1-M5H-3/2G-M3-PI	197 034	MHP1-M5H-3/20-M3-PI		
	24 V DC	197 017	MHP1-M1H-3/2G-M3-PI	197 035	MHP1-M1H-3/20-M3-PI		



Note

Type 3/2G and type 3/20 valves must not be mixed on a manifold block.

Designation		Part No.	Type
Valves with plug connection at r	ear or on ton		71
Individual sub-base	cur or on top	197 184	MHP1-AS-3-M3
Manifold block	2 valves	197 191	MHP1-PR2-3
for	4 valves	197 192	MHP1-PR4-3
	6 valves	197 193	MHP1-PR6-3
	8 valves	197 194	MHP1-PR8-3
	10 valves	197 195	MHP1-PR10-3
		•	
Valves with plug connection und	lerneath		
Individual sub-base		197 186	MHP1-AS-3-M3-PI
Manifold block	2 valves	197 212	MHP1-PR2-3-PI
with base plugs for	4 valves	197 213	MHP1-PR4-3-PI
	6 valves	197 214	MHP1-PR6-3-PI
	8 valves	197 215	MHP1-PR8-3-PI
	10 valves	197 216	MHP1-PR10-3-PI
Manifold block	4 valves	197 233	MHP1-PR4-3-PI-D9
with base plugs and electrical	6 valves	197 234	MHP1-PR6-3-PI-D9
multi-pin connection for	8 valves	197 235	MHP1-PR8-3-PI-D9
	10 valves	197 236	MHP1-PR10-3-PI-D25
Manifold block	2 valves	197 242	MHP1-PR2-3-PI-PCB
for mounting on PCB for	4 valves	197 243	MHP1-PR4-3-PI-PCB
	6 valves	197 244	MHP1-PR6-3-PI-PCB
	8 valves	197 245	MHP1-PR8-3-PI-PCB
	10 valves	197 246	MHP1-PR10-3-PI-PCB



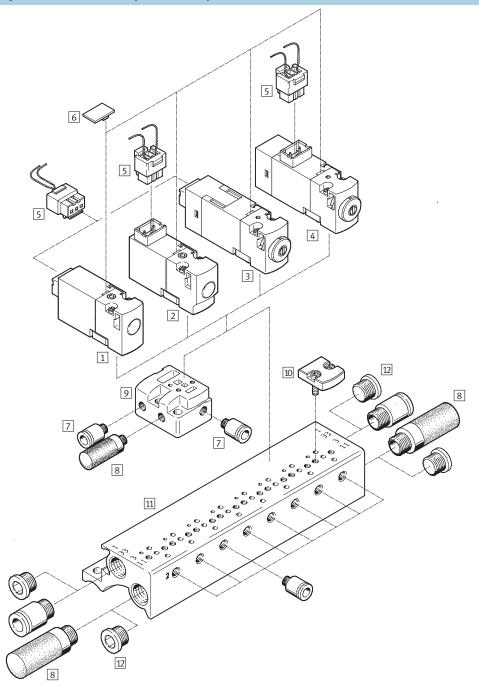
- Note

Manifold blocks (with and without working ports) with an uneven number of valves and for 11 ... 22 valves as well as further variants can be configured and ordered using the MH1 modular product system → from 28.

Solenoid valves MHA1, miniature Peripherals overview – Sub-base valve, valve manifold

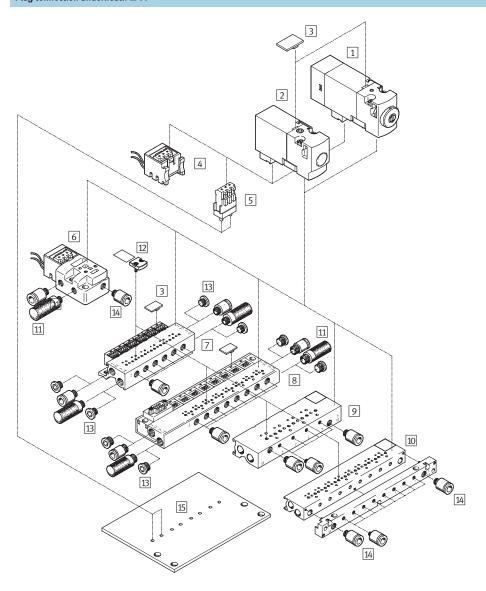


Plug connection at rear ...-HC - Plug connection on top ...-TC



Accessories						
		→ Page/Internet				→ Page/Internet
1 Sub-base valve	MHA1HC	19		7	Push-in fittings QS/QSM	quick star
2 Sub-base valve	MHA1TC	19		8	Silencer UC	uc
3 Sub-base valve	MHA1HC with LED	38		9	Individual sub-base MHA1-AS-3-M3	22
4 Sub-base valve	MHA1TC with LED	38		10	Blanking plate MHAP1-BP-3 for sealing vacant	55
					positions	
5 Plug socket with	cable KMH	55		11	Manifold block MHA1-PR3	22
6 Inscription labe	MH-BZ-80X	55		12	Blanking plug B	55

Plug connection underneath ...-PI



Acce	ssories					
		→ Page/Internet				→ Page/Internet
1	Sub-base valve MHA1PI with LED	38	[9	Manifold block MHA1-PR3-M3-PI-PCB for mounting on PCB	25
2	Sub-base valve MHA1PI	19			Manifold block MHA1-PR3-M3-PI-PCBM for mounting on PCB with pneumatic multi-connector plate	25
3	Inscription label MH-BZ-80X	55	[11	Silencer UC	uc
4	Base plug MHAP-PI	55	[12	Blanking plate MHAP1 for sealing vacant positions	55
5	Soldering base PCBC-A	55	[13	Blanking plug B	55
6	Individual sub-base MHA1-AS-3-M3-PI with base plug	22	[14	Push-in fittings QS	quick star
7	Manifold block MHA1-PR3-M3-PI with base plugs	22	[15	Printed circuit board (user-specific)	25 25
8	Manifold block MHA1-PR3-M3-PI-D with base plugs and electrical multi-pin connection	24				



Function











- Temperature range -5 ... +50 °C



General technica	ıl data					
Valve function			2/2, single solenoid	3/2, single solenoid		
Design			Poppet valve with spring return	Poppet valve with spring return		
Sealing principle			Soft			
Actuation type			Electric			
Type of reset			Mechanical spring			
Pilot control mod	le		Direct			
Direction of flow			Non-reversible			
Exhaust function			-	Flow control		
Manual override			Resetting			
Type of mounting			On sub-base or manifold, via through-hole			
Assembly positio	n		Any			
Nominal diamete	er	[mm]	0.9	0.65		
Standard nomina	al flow rate	[l/min]	14 (2 bar} 0 bar)	10		
Grid dimension		[mm]	10	10		
Pneumatic	Individual sub-base	1,33	M3	M3		
connection		2	-	M3		
		3, 11	M3	M3		
	Manifold mounting	1,33	M7	M7 (PCB: M5)		
		2	-	M3		
		3,11	M7	M7 (PCB: M5)		
Product weight		[g]	10	10		

Operating and enviro	onmental conditions			
Valve function			2/2, single solenoid	3/2, single solenoid
Operating medium			Filtered compressed air, lubricated or	Filtered compressed air, lubricated or
			unlubricated,	unlubricated,
			grade of filtration 40µm	grade of filtration 40µm
			Vacuum, grade of filtration 40µm	
Operating pressure	Normally closed	[bar]	-0.9 +2	0 8 ¹⁾
range	Normally open	[bar]	-	0 6 ¹⁾
Ambient	Individual mounting	[°C]	-5 +50	
temperature	Manifold mounting	[°C]	-5 +40	
Temperature of	Individual mounting	[°C]	-5 +50	
medium				
Temperature of	Manifold mounting	[°C]	-5 +40	
medium				
Storage temperature		[°C]	-20 +60	
Corrosion resistance	class CRC		2 ²⁾	

¹⁾ Vacuum operation possible with special connection method

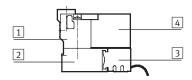
²⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents



Electrical data			
Valve function		2/2, single solenoid	3/2, single solenoid
Operating voltage	[V DC]	5 ±10%, 12 ±10% or 24 ±10%	
Type of connection		Plug connection	
Power consumption	[W]	1	
Duty cycle		100%	
Protection class to EN 60529			
With plug socket KMH		IP40	
With base plug MHAP-PI			
With soldering base PCBC-A		1	
With Sub-D connector plug		1	

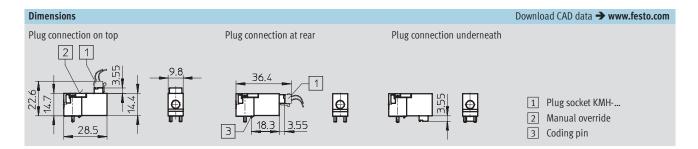
Response times and switching frequencies							
Valve function		2/2, single solenoid	3/2, single solenoid				
Response time on/off	[ms]	4/5	4/4				
Maximum switching frequency	[Hz]	20					

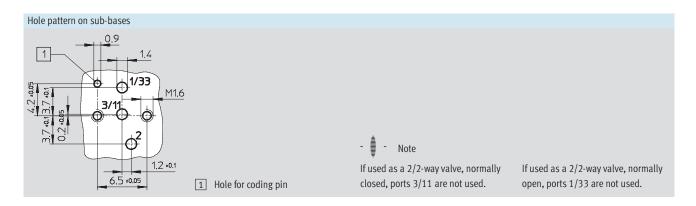
Materials



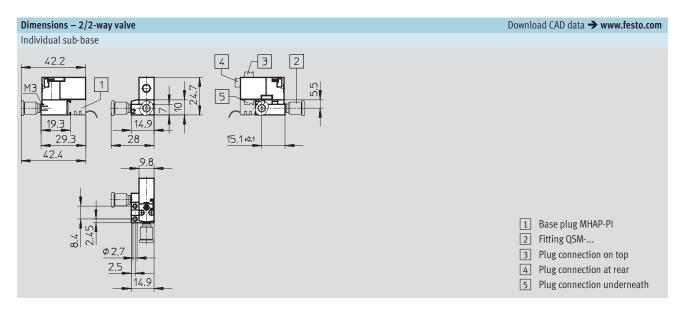
1	Body	Polyphenylene sulphide
2	Sub-base/manifold block	Aluminium
3	Base plug	Polyamide
4	Coil housing	Polyamide
-	Seals	Fluorocarbon rubber,
		nitrile rubber,
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE

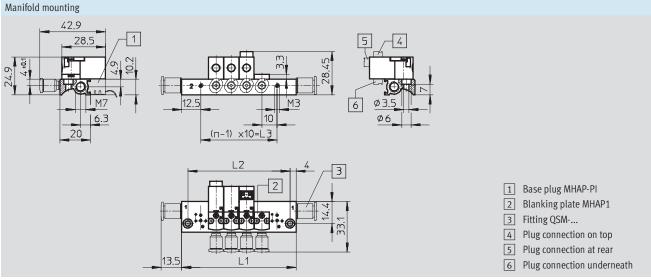










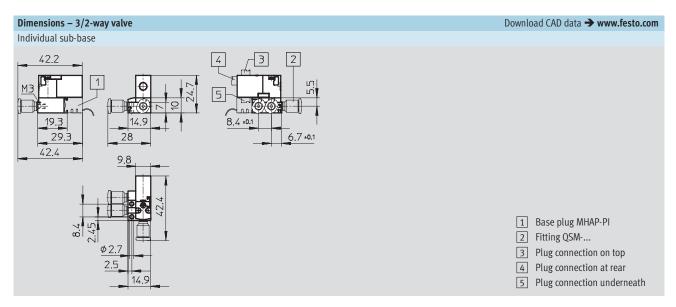


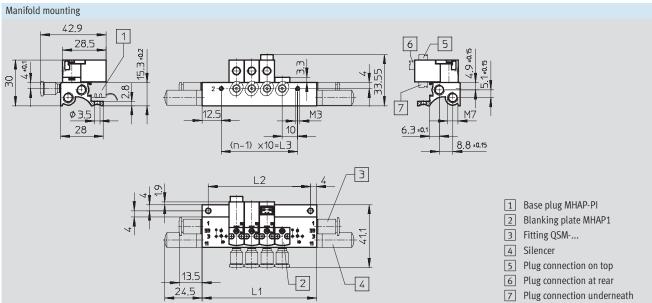
Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Valve positions n	L1	L2	L3
	±0.15	±0.1	
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Valve positions n	L1	L2	L3
	±0.15	±0.1	
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210





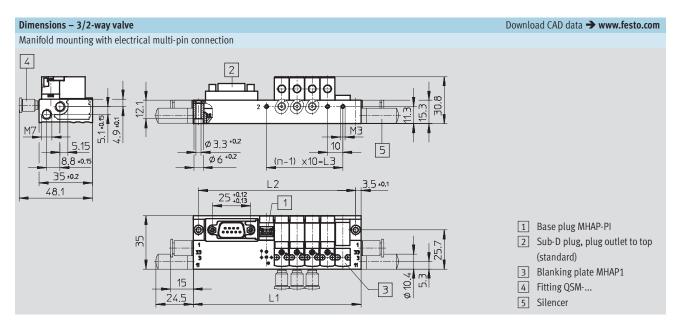


Valve positions n	L1	L2	L3
	±0.15	±0.1	
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

±0.15 ±0.1 9 105 97 80 10 115 107 90 11 125 117 100 12 135 127 110 13 145 137 120 14 155 147 130 15 165 157 140	Valve positions n	L1	L2	L3
10 115 107 90 11 125 117 100 12 135 127 110 13 145 137 120 14 155 147 130		±0.15	±0.1	
11 125 117 100 12 135 127 110 13 145 137 120 14 155 147 130	9	105	97	80
12 135 127 110 13 145 137 120 14 155 147 130	10	115	107	90
13 145 137 120 14 155 147 130	11	125	117	100
14 155 147 130	12	135	127	110
	13	145	137	120
15 165 157 140	14	155	147	130
	15	165	157	140

Valve positions n	L1 ±0.15	L2 ±0.1	L3
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210

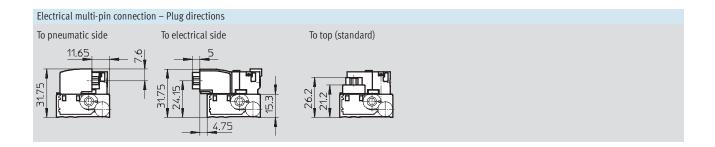




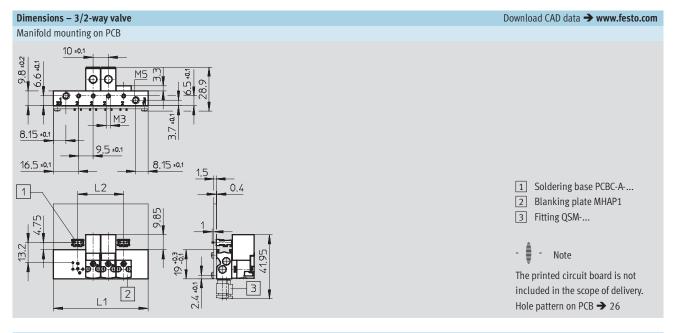
Valve positions n	L1	L2	L3
	±0.15	±0.1	
2	70	63	10
4	90	83	30
6	110	103	50
8	130	123	70

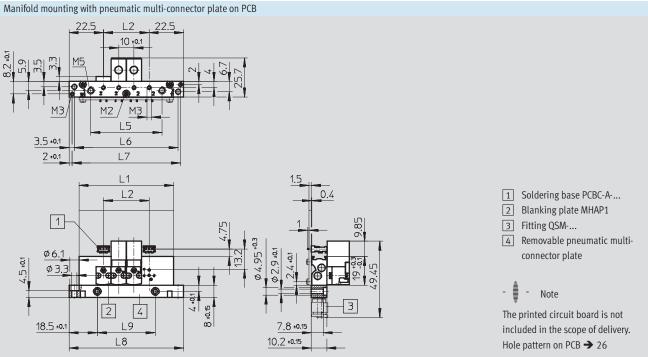
Valve positions n	L1	L2	L3
	±0.15	±0.1	
10	172	165	90
12	192	185	110
14	212	205	130
16	232	225	150

Valve positions n	L1 ±0.15	L2 ±0.1	L3
18	252	245	170
20	272	265	190
22	292	285	210



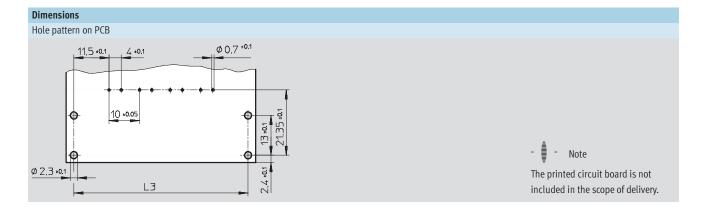






Valve positions n	L1	L2	L3	L5	L6	L7	L8	L9
	±0.15		±0.1	±0.15		±0.1	±0.2	±0.1
2	42	10	37	-	-	-	-	-
4	62	30	57	46.7	68	71	75	38
6	82	50	77	66.7	88	91	95	58
8	102	70	97	86.7	108	111	115	78
10	122	90	117	106.7	128	131	135	98





Ordering data - 2/2-way valve	S	
Electrical connection	Operating voltage	Normally closed
		Part No. Type
M3 connecting thread		
Plug connection at rear	5 V DC	197 036 MHA1-M4H-2/2G-0,9-HC
	12 V DC	197 037 MHA1-M5H-2/2G-0,9-HC
	24 V DC	197 038 MHA1-M1H-2/2G-0,9-HC
Plug connection on top	5 V DC	197 039 MHA1-M4H-2/2G-0,9-TC
	12 V DC	197 040 MHA1-M5H-2/2G-0,9-TC
	24 V DC	197 041 MHA1-M1H-2/2G-0,9-TC
Plug connection underneath	5 V DC	197 042 MHA1-M4H-2/2G-0,9-PI
	12 V DC	197 043 MHA1-M5H-2/2G-0,9-PI
	24 V DC	197 044 MHA1-M1H-2/2G-0,9-PI



- Note

Type 3/2G and type 3/20 valves must not be mixed on a manifold

Ordering data - Product-sp	ecific accessories		
Designation		Part No.	Туре
Valves with plug connection	at rear or on top		
Individual sub-base		197 187	MHA1-AS-2-M3
Manifold for	2 valves	197 207	MHA1-P2-2-M3
	4 valves	197 208	MHA1-P4-2-M3
	6 valves	197 209	MHA1-P6-2-M3
	8 valves	197 210	MHA1-P8-2-M3
	10 valves	197 211	MHA1-P10-2-M3
Valves with plug connection	underneath		
Individual sub-base		197 189	MHA1-AS-2-M3-PI
Manifold	2 valves	197 227	MHA1-P2-2-M3-PI
with base plugs for	4 valves	197 228	MHA1-P4-2-M3-PI
	6 valves	197 229	MHA1-P6-2-M3-PI
	8 valves	197 230	MHA1-P8-2-M3-PI
	10 valves	197 231	MHA1-P10-2-M3-PI



Note

Manifold blocks (with and without working ports) with an uneven number of valves and for 11 \dots 22 valves as well as further variants can be configured and ordered using the MH1 modular product system → from 28.

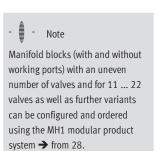


Ordering data - 3/2	-way valves						
Electrical	Operating	Normally c	losed	Normally open			
connection	voltage	Part No.	Туре	Part No.	Туре		
M3 connecting threa	ıd						
Plug connection at	5 V DC	197 000	MHA1-M4H-3/2G-0.6-HC	197 018	MHA1-M4H-3/20-0,6-HC		
rear	12 V DC	197 001	MHA1-M5H-3/2G-0,6-HC	197 019	MHA1-M5H-3/20-0,6-HC		
	24 V DC	197 002	MHA1-M1H-3/2G-0,6-HC	197 020	MHA1-M1H-3/20-0,6-HC		
Plug connection	5 V DC	197 003	MHA1-M4H-3/2G-0,6-TC	197 021	MHA1-M4H-3/20-0,6-TC		
on top	12 V DC	197 004	MHA1-M5H-3/2G-0,6-TC	197 022	MHA1-M5H-3/20-0,6-TC		
	24 V DC	197 005	MHA1-M1H-3/2G-0,6-TC	197 023	MHA1-M1H-3/20-0,6-TC		
Plug connection	5 V DC	197 006	MHA1-M4H-3/2G-0,6-PI	197 024	MHA1-M4H-3/20-0,6-PI		
underneath	12 V DC	197 007	MHA1-M5H-3/2G-0,6-PI	197 025	MHA1-M5H-3/20-0,6-PI		
	24 V DC	197 008	MHA1-M1H-3/2G-0,6-PI	197 026	MHA1-M1H-3/20-0,6-PI		



block.

Designation		Part No.	Туре
Valves with plug connection at re	ear or on top	_	
Individual sub-base	·	197 183	MHA1-AS-3-M3
Manifold for	2 valves	197 202	MHA1-PR2-3-M3
	4 valves	197 203	MHA1-PR4-3-M3
	6 valves	197 204	MHA1-PR6-3-M3
	8 valves	197 205	MHA1-PR8-3-M3
	10 valves	197 206	MHA1-PR10-3-M3
Valves with plug connection und	erneath	407.407	MUMA AC O MO DI
Individual sub-base		197 185	MHA1-AS-3-M3-PI
Manifold	2 valves	197 222	MHA1-PR2-3-M3-PI
with base plugs for	4 valves	197 223	MHA1-PR4-3-M3-PI
	6 valves	197 224	MHA1-PR6-3-M3-PI
	8 valves	197 225	MHA1-PR8-3-M3-PI
	10 valves	197 226	MHA1-PR10-3-M3-PI
Manifold	4 valves	197 238	MHA1-PR4-3-M3-PI-D9
with base plugs and electrical	6 valves	197 239	MHA1-PR6-3-M3-PI-D9
multi-pin connection for	8 valves	197 240	MHA1-PR8-3-M3-PI-D9
	10 valves	197 241	MHA1-PR10-3-M3-PI-D25
Manifold	2 valves	197 247	MHA1-PR2-3-M3-PI-PCB
for mounting on PCB for	4 valves	197 248	MHA1-PR4-3-M3-PI-PCB
	6 valves	197 249	MHA1-PR6-3-M3-PI-PCB
	8 valves	197 250	MHA1-PR8-3-M3-PI-PCB
	10 valves	197 251	MHA1-PR10-3-M3-PI-PCB
Manifold	4 valves	197 253	MHA1-PR4-3-PI-PCBM
for mounting on PCB with	6 valves	197 254	MHA1-PR6-3-PI-PCBM
pneumatic multi-connector	8 valves	197 255	MHA1-PR8-3-PI-PCBM
plate for	10 valves	197 256	MHA1-PR10-3-PI-PCBM



Solenoid valves MH1, miniature, individual sub-base Ordering data – Modular products



M Mandatory	M Mandatory data												
Module No.	Valve family	Design	Voltage supply	Valve function	Plug-in direction on valve	Number of valve positions	Type of linkage						
197 334	MH1	A P	5VDC 12VDC	D C	TC HC	1V	PS						
Order example			24VDC	N	PI								
197 334	MH1	– P	- 12VDC -	- D	- TC	- 1V	- PS						

Ordering table				
Size	1	Condi- tions	Code	Enter code
Module No.	197 334			
Valve family	Miniature valve size 1		MH1	MH1
Design	Sub-base valve		-A	
	Semi in-line valve		-P	
Voltage supply [V DC]	5, 12, 24		VDC	
Valve function	2/2-way valve, normally closed		-D	
	3/2-way valve, normally closed		-C	
	3/2-way valve, normally open		-N	
Plug-in direction on valve	Plug connection on top for connecting cable with socket IP40 (KMH-0,5)		-TC	
	Plug connection at rear for connecting cable with socket IP40 (KMH-1)		-HC	
	Plug connection underneath for electrical linkage		-PI	
Number of valve positions	1		-1V	-1V
Type of linkage	Individual sub-base		-PS	-PS

Transfer order	cod	e								
197 334		MH1	-	-	-	-	-	1V	-	PS

Solenoid valves MH1, miniature, individual sub-base Ordering data – Modular products



→	O Options			
	Connecting cable with socket	Fitting for working port	Fitting in supply duct on left	Fitting in exhaust duct on left
	K05	QB	AB	BB
	K01	QC	AC	BC
				BU
_	K05 -	QB -	AB -	

Ore	dering table					
Siz	е	1	Condi-	Code	E	Enter
			tions		(code
0	Connecting cable with socket	Connecting cable 0.5 m, with socket IP40 (KMH-0,5)	1	-K05		
	(supplied separately)	Connecting cable 1 m, with socket IP40 (KMH-1)	1	-K01		
	Fitting for working port	Push-in fitting for working port, QS-3, tubing O.D. 3 mm		-QB		
		Push-in fitting for working port, QS-4, tubing O.D. 4 mm		-QC		
	Fitting in supply duct on left	Push-in fitting for supply on left, QS-3, tubing O.D. 3 mm	2	-AB		
		Push-in fitting for supply on left, QS-4, tubing O.D. 4 mm		-AC		
	Fitting in exhaust duct on left	Push-in fitting for exhaust on left, QS-3, tubing O.D. 3 mm	3	-BB		
		Push-in fitting for exhaust on left, QS-4, tubing O.D. 4 mm		-BC		
		Silencer for exhaust on left	4	-BU		

1 K05, K01	Not with plug-in direction on valve PI	3 BB	Not with fitting in supply duct on left AC
2 AB	Not with fitting for working port QC	4 BU	Not with valve function D

	Transfer order code				
-[-	-	-	

Solenoid valves MH1, manifold mounting with electrical individual connection Ordering data – Modular products



M Mandator	y data							O Options
Module No.	Valve family	Design	Voltage supply	Valve function	Plug-in direction on valve	Number of valve positions	Type of linkage	Number of vacant positions
197 334	MH1	A P	5VDC 12VDC 24VDC	D C N	TC HC PI	2V 22V	PR	1L 22L
Order example	MH1	_ A	- 12VDC	_ C	- TC	- 14V	- PR	- 2L
Ordering table		1					Condi-	Code Enter

0r	dering table				
Siz	re	1	Condi- tions	Code	Enter code
M	Module No.	197 334			
	Valve family	Miniature valve size 1		MH1	MH1
	Design	Sub-base valve		-A	
		Semi in-line valve		-P	
	Voltage supply [V DC]	5, 12, 24		VDC	
	Valve function	2/2-way valve, normally closed		-D	
		3/2-way valve, normally closed		-C	
		3/2-way valve, normally open		-N	
	Plug-in direction on valve	Plug connection on top for connecting cable with socket IP40 (KMH-0,5)		-TC	
		Plug connection at rear for connecting cable with socket IP40 (KMH-1)		-HC	
		Plug connection underneath for electrical link		-PI	
	Number of valve positions	2 22		V	
	Type of linkage	Block without electrical linkage		-PR	-PR
0	Number of vacant positions	1 22		L	
→					

Transfer order code															
197 334	MH1	-		-]		-		-		-		-	PR	-	

Solenoid valves MH1, manifold mounting with electrical individual connection Ordering data – Modular products



O Options					
Connecting cable with socket	Fitting for working port	Fitting in supply duct on left	Fitting in exhaust duct on left	Fitting in supply duct on right	Fitting in exhaust duct on right
K05	QB	AX	вх	СХ	DX
K01	QC	AC	BC	CC	DC
		AD	BD	CD	DD
			BU		DU
K05	- QC	- AX -	- BD	- CD ·	- DX

Or	dering table				
Si	ze	1	Condi- tions	Code	Enter code
Ψ	Connecting cable with socket	Connecting cable 0.5 m, with socket IP40 (KMH-0,5)	1	-K05	
0	(supplied separately)	Connecting cable 1 m, with socket IP40 (KMH-1)	1	-K01	
	Fitting for working port	Push-in connector for working port, QS-3, tubing O.D. 3 mm		-QB	
		Push-in connector for working port, QS-4, tubing O.D. 4 mm		-QC	
	Fitting in supply duct on left	Blanking plug for supply on left	2	-AX	
		Push-in connector for supply on left, QS-4, tubing O.D. 4 mm		-AC	
		Push-in connector for supply on left, QS-6, tubing O.D. 6 mm		-AD	
	Fitting in exhaust duct on left	Blanking plug for exhaust on left	3	-BX	
		Push-in connector for exhaust on left, QS-4, tubing O.D. 4 mm	4	-BC	
		Push-in connector for exhaust on left, QS-6, tubing O.D. 6 mm		-BD	
		Silencer for exhaust on left	5	-BU	
	Fitting in supply duct on right	Blanking plug for supply on right		-CX	
		Push-in connector for supply on right, QS-4, tubing O.D. 4 mm		-CC	
		Push-in connector for supply on right, QS-6, tubing O.D. 6 mm		-CD	
	Fitting in exhaust duct on right	Blanking plug for exhaust on right		-DX	
		Push-in connector for exhaust on right, QS-4, tubing O.D. 4 mm	4	-DC	
		Push-in connector for exhaust on right, QS-6, tubing O.D. 6 mm		-DD	
		Silencer for exhaust on right	5	-DU	

1 K05, K01	Not with plug-in direction on valve PI	4 BC, DC	Not with fitting in supply duct on left AD and fitting in supply duct on right C
2 AX	Not with fitting in supply duct on right CX	5 BU, DU	Not with valve function D
3 BX	Not with fitting in exhaust duct on right DX		

	Transfer order code						
-		_	-	-	_	-	

Solenoid valves MH1, manifold mounting with electrical multi-pin connection Ordering data – Modular products



	Mandatory	data														0	Options			→
ı	Module No.	Valve family	De	esign		Voltage supply		Valve function		Plug-in direction on valve		Number of valve positions		Type of linkage		vaca	ber of nt tions			
	197 334	MH1	A P			5VDC 12VDC 24VDC		D C N		PI		2V 24V		PRA		1L	. 24L	SP ST SE		
•	Order example 197 334	MH1	- A		-	24VDC] -	С]-	PI	-	18V	- [PRA] -	3L	-	ST		
0r	dering table																			
Siz	re			1											Con-		Code		Enter code	
M	Module No.			197 334																
	Valve family			Miniatur	e va	alve size 1											MH1		MH1	
	Design			Sub-base													-A			
				Semi in-l		valve											-P			
	Voltage supply	[V DC]	5, 12, 24													VDC			
	Valve function			, ,		ve, normally											-D			
						ve, normally											-C			
				, ,		ve, normally	'										-N			
	_			_				for electrica	al lir	nkage							-PI		-PI	_
					, , , , , , , , , , , , , , , , , , , ,									1		V	4	DDA		
											-PRA		-PRA							
0]		ug-in direction on valve umber of valve positions pe of linkage umber of vacant positions ug-in direction of Sub-D												L						
	Plug-in direction		Plug-in d	lire	ction of Sub-	-D p	lug to pneun	nati	c side							-SP				

1 24V Number of valve positions 24: Only with voltage supply 24 V DC

Transfer order	cod	е											
197 334		MH1	-	-	-	-	PI	-	-	PRA	-	-	

Plug-in direction of Sub-D plug to top

Plug-in direction of Sub-D plug to electrical side

-ST

-SE

Solenoid valves MH1, manifold mounting with electrical multi-pin connection Ordering data – Modular products



Options					
Connecting cable with socket	Fitting for working port	Fitting in supply duct on left	Fitting in exhaust duct on left	Fitting in supply duct on right	Fitting in exhaust duct on right
S25 M25 L25	QB	AX	BX	СХ	DX
S50 M50 L50 S10 M10 L10	QC	AC AD	BC BD BU	CC CD	DC DD DU
- L25	- QC	- AX -	BD	- CD -	- DX

Ordering table				
Size	1	Condi-	Code	Enter
		tions		code
Connecting cable with socket	Connecting cable 2.5 m, Sub-D, 9-pin, 8-wire	2	-S25	
O (supplied separately)	Connecting cable 5 m, Sub-D, 9-pin, 8-wire	2	-S50	
	Connecting cable 10 m, Sub-D, 9-pin, 8-wire	23	-S10	
	Connecting cable 2.5 m, Sub-D, 25-pin, 12-wire	4	-M25	
	Connecting cable 5 m, Sub-D, 25-pin, 12-wire	4	-M50	
	Connecting cable 10 m, Sub-D, 25-pin, 12-wire	3 4	-M10	
	Connecting cable 2.5 m, Sub-D, 25-pin, 20-wire	5	-L25	
	Connecting cable 5 m, Sub-D, 25-pin, 20-wire	5	-L50	
	Connecting cable 10 m, Sub-D, 25-pin, 20-wire	3 5	-L10	
Fitting for working port	Push-in connector for working port, QS-3, tubing O.D. 3 mm		-QB	
	Push-in connector for working port, QS-4, tubing O.D. 4 mm		-QC	
Fitting in supply duct on left	Blanking plug for supply on left	6	-AX	
	Push-in connector for supply on left, QS-4, tubing O.D. 4 mm		-AC	
	Push-in connector for supply on left, QS-6, tubing O.D. 6 mm		-AD	
Fitting in exhaust duct on left	Blanking plug for exhaust on left	7	-BX	
	Push-in connector for exhaust on left, QS-4, tubing O.D. 4 mm	8	-BC	
	Push-in connector for exhaust on left, QS-6, tubing O.D. 6 mm		-BD	
	Silencer for exhaust on left	9	-BU	
Fitting in supply duct on right	Blanking plug for supply on right		-CX	
	Push-in connector for supply on right, QS-4, tubing O.D. 4 mm		-CC	
	Push-in connector for supply on right, QS-6, tubing O.D. 6 mm		-CD	
Fitting in exhaust duct on right	Blanking plug for exhaust on right		-DX	
	Push-in connector for exhaust on right, QS-4, tubing O.D. 4 mm	8	-DC	
	Push-in connector for exhaust on right, QS-6, tubing O.D. 6 mm		-DD	
	Silencer for exhaust on right	9	-DU	

	Push-in connector for supply on right, Q	5-6, tu	DING U.D. 6	mm		-CD		
Fitting in exhaust duct on right	Blanking plug for exhaust on right					-DX		
	Push-in connector for exhaust on right, (QS-4, t	ubing O.D.	4 mm	8	-DC		
	Push-in connector for exhaust on right, (QS-6, t	ubing O.D.	6 mm		-DD		
	Silencer for exhaust on right				9	-DU		
2 S25, S50, S10		5	L25, L50, L	10				
Max. 8 valve positions				Min. 10 valve positions				
3 S10, M10, L10		6	AX	Not with fitting in supply duct on righ	nt CX			
Not with voltage supply 5 V [)C	7	ВХ	Not with fitting in exhaust duct on rig	tht DX			
4 M25, M50, M10		8	BC, DC	Not with fitting in supply duct on left	AD and fitting	g in supply duct o	n righ	it CD
Only with 10 or 12 valve pos	itions	9	BU, DU	Not with valve function D				
Transfer order code								

Solenoid valves MH1, miniature, manifold and PCB mounting Ordering data – Modular products



Module No.	Valve family	Design	Voltage supply	Valve function	Plug-in direction on valve	Number of valve positions	Type of linkage
197 334	MH1	A P	5VDC 12VDC 24VDC	D C N	PI	2V 4V 6V 8V 10V	PCD
Order example 197 334	MH1	- P	- 5VDC	N	- PI	- 10V	- PCD

0	dering table				
Si	ze	1	Condi-	Code	Enter
			tions		code
M	Module No.	197 334			
	Valve family	Miniature valve size 1		MH1	MH1
	Design	Sub-base valve		-A	
		Semi in-line valve		-P	
	Voltage supply [V DC]	5, 12, 24		VDC	
	Valve function	2/2-way valve, normally closed		-D	
		3/2-way valve, normally closed		-C	
		3/2-way valve, normally open		-N	
	Plug-in direction on valve	Plug connection underneath for electrical linkage		-PI	-PI
	Number of valve positions	2, 4, 6, 8, 10		V	
Ψ	Type of linkage	PCB mounting, direct		-PCD	-PCD

Transfer order	cod	e								
197 334		MH1	-	-	-	-	PI	-	-	PCD

Solenoid valves MH1, miniature, manifold and PCB mounting Ordering data – Modular products



4

5

6

2 3

-BB

-BC

-BD

-BU

Fitting in exhaust duct on left

Number of vacant positions	Fitting for working port	Fitting in supply duct on left	Fitting in o	exhaust duc	t on left
1L 10L	QB QC	AB AC AD	BB BC BD BU		
1L	– QC	- AC	– BC		
dering table e	1		Condi-	Code	Enter
c	1		tions	Code	code
Number of vacant positions	1 10			L	
Fitting for working port	Push-in connector for working port, (QS-3, tubing O.D. 3 mm		-QB	
	Push-in connector for working port, (1	-QC	
Fitting in supply duct on left	Push-in connector for supply on left,	QS-3, tubing O.D. 3 mm	2	-AB	
	Push-in connector for supply on left,			-AC	
	Push-in connector for supply on left,	OS-6 tuhing O.D. 6 mm	2 3	-AD	

1	QC	Not with fitting in supply duct on left AD and fitting in exhaust duct on left BD	4	BB	Not with fitting in supply duct on left AC, AD
2	AB, AD, BD	Not with fitting for working port QC	5	BC	Not with fitting in supply duct on left AD
3	AD, BD	Not with design P	6	BU	Not with valve function D

Silencer for exhaust on left

Push-in connector for exhaust on left, QS-3, tubing O.D. 3 mm

Push-in connector for exhaust on left, QS-4, tubing O.D. 4 mm

Push-in connector for exhaust on left, QS-6, tubing O.D. 6 mm

	Transfer order code				
-		-	-	-	

Solenoid valves MH1, PCB mounting with pneumatic multi-connector plate Ordering data – Modular products



Mandatory	data										
Module No.	Valve family	Design		Voltage supply	Valve function		Plug-in direction on valve		Number of valve positions		Type of linkage
197 334	MH1	A		5VDC 12VDC 24VDC	D C N		PI		4V 6V 8V 10V		PCM
Order example			_	LOVE		_		1		1	DG!!
197 334	MH1	– A	-	12VDC	– D	-	PI	-	10V	-	PCM

10	dering table					
Si	ze	1	Condi-	Code		Enter
			tions		Ц	code
M	Module No.	197 334			T	
	Valve family	Miniature valve size 1		MH1		MH1
	Design	Sub-base valve		-A		-A
	Voltage supply [V DC]	5, 12, 24		VDC		
	Valve function	2/2-way valve, normally closed		-D		
		3/2-way valve, normally closed		-C		
		3/2-way valve, normally open		-N		
	Plug-in direction on valve	Plug connection underneath for electrical linkage		-PI		-PI
	Number of valve positions	4, 6, 8, 10		V		
Ψ	Type of linkage	PCB mounting, pneumatic multi-connector plate		-PCM		-PCM

Transfer order code														
197 334		MH1	-	Α	-		-		-	PI	-		-	PCM

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Solenoid valves MH1, PCB mounting with pneumatic multi-connector plate Ordering data – Modular products



O Options							
Number of vacant positions	Fitting for working port	Fitting in supply duct on left	Fitting in exhaust duct on left				
L1 L10	QB	AB	BB				
	QC	AC	BC				
		AD	BD				
			BU				
-	– QC	- AC	- BC				

0r	dering table				
Siz	re	1	Condi-	Code	Enter
			tions		code
0	Number of vacant positions	1 10		L	
	Fitting for working port	Push-in fitting for working port, QS-3, tubing O.D. 3 mm		-QB	
		Push-in fitting for working port, QS-4, tubing O.D. 4 mm	1	-QC	
	Fitting in supply duct on left	Push-in fitting for supply on left, QS-3, tubing O.D. 3 mm	2	-AB	
	Push-in fitting for supply on left, QS-4, tubing O.D. 4 mm			-AC	
		Push-in fitting for supply on left, QS-6, tubing O.D. 6 mm	2	-AD	
	Fitting in exhaust duct on left	Push-in fitting for exhaust on left, QS-3, tubing O.D. 3 mm	3	-BB	
		Push-in fitting for exhaust on left, QS-4, tubing O.D. 4 mm	4	-BC	
	Push-in fitting for exhaust on left, QS-6, tubing O.D. 6 mm		2	-BD	
		Silencer for exhaust on left	5	-BU	

1 QC	Not with fitting in supply duct on left AD and fitting in exhaust duct on left BD	3 BB	Not with fitting in supply duct on left AC, AD
2 AB, AD, BD	Not with fitting for working port QC	4 BC	Not with fitting in supply duct on left AD
		5 BU	Not with valve function D

	Transfer order code				
-		-	-	-	





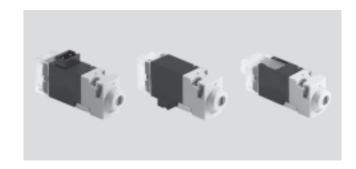












General technica	ıl data			
Valve function			3/2, single solenoid	
Design			Poppet valve with spring return	
Sealing principle)		Soft	
Actuation type			Electric	
Type of reset			Mechanical spring	
Pilot control mod	le		Direct	
Direction of flow			Non-reversible	
Exhaust function			Flow control	
Manual override			By pushing (non-detenting)	
Signal status dis	play		LED	
Type of mounting			On sub-base or manifold, via through-hole	
Assembly position			Any	
Nominal diamete		[mm]	0.65	
Standard nomina	al flow rate	[l/min]	10	
Grid dimension		[mm]	10	
Pneumatic	Individual sub-base	1,33	M3	
connection		2	M3	
		3, 11	M3	
	Manifold mounting	1,33	M7	
		2	M3	
		3, 11	M7	
Product weight		[g]	11	

Operating and environmental conditions						
Valve function			3/2, single solenoid			
Operating medium			Filtered compressed air, lubricated or unlubricated,			
			grade of filtration 40µm			
Operating pressure	Normally closed	[bar]	081)			
range	Normally open	[bar]	0 6 ¹⁾			
Ambient	Individual mounting	[°C]	-5 +50			
temperature	Manifold mounting	[°C]	-5 +40			
Temperature of	Individual mounting	[°C]	-5 +50			
medium	Manifold mounting	[°C]	-5 +40			
Storage temperature		[°C]	-20 +60			
Corrosion resistance	class CRC		2 ²)			

¹⁾ Vacuum operation possible with special connection method

²⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents

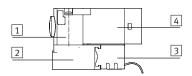


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Electrical data		
Valve function		3/2, single solenoid
Operating voltage	[V DC]	24 ±10%
Type of connection		Plug connection
Power consumption	[W]	1.1
Protection class to EN 60529		
With plug socket KMH		IP40
With base plug MHAP-PI		
With soldering base PCBC-A		
With Sub-D connector plug		

Response times and switching frequencies							
Valve function		3/2, single solenoid					
Response time on/off	[ms]	4/4					
Maximum switching frequency	[Hz]	20					

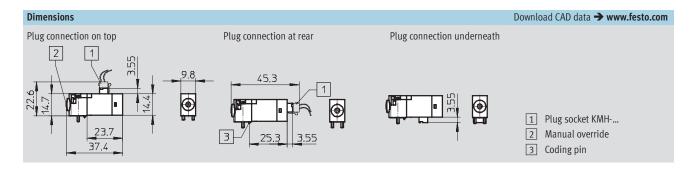
Materials

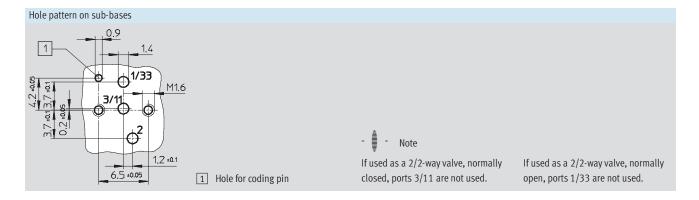


1	Body	Polyphenylene sulphide
2	Sub-base/manifold block	Aluminium
3	Base plug	Polyamide
4	Coil housing	Polyamide
-	Seals	Fluorocarbon rubber
		nitrile rubber,
		hydrogenated nitrile rubber
	Note on materials	Free of copper and PTFE



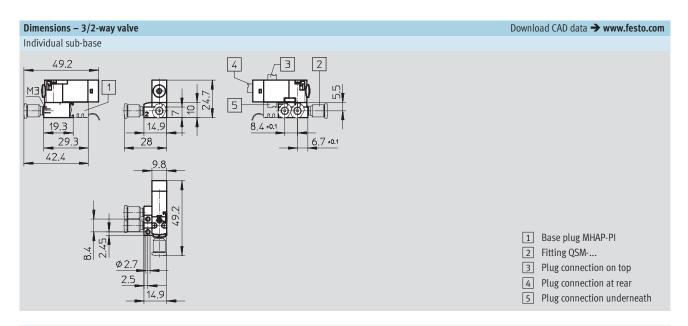
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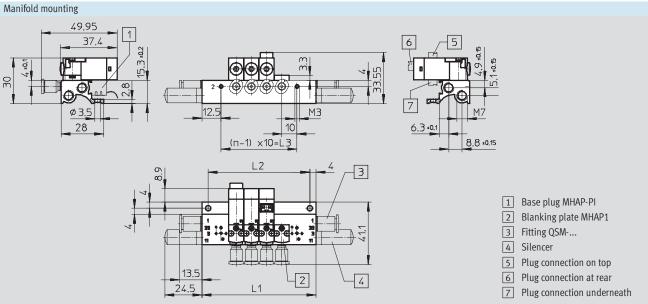




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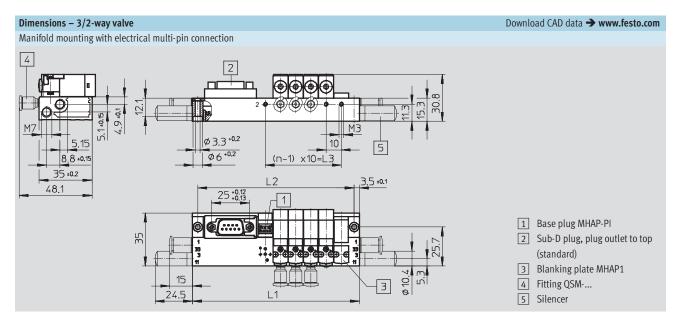


Valve positions n	L1 ±0.15	L2 ±0.1	L3
2	35	27	10
3	45	37	20
4	55	47	30
5	65	57	40
6	75	67	50
7	85	77	60
8	95	87	70

Valve positions n	L1	L2	L3
	±0.15	±0.1	
9	105	97	80
10	115	107	90
11	125	117	100
12	135	127	110
13	145	137	120
14	155	147	130
15	165	157	140

Valve positions n	L1 ±0.15	L2 ±0.1	L3
16	175	167	150
17	185	177	160
18	195	187	170
19	205	197	180
20	215	207	190
21	225	217	200
22	235	227	210

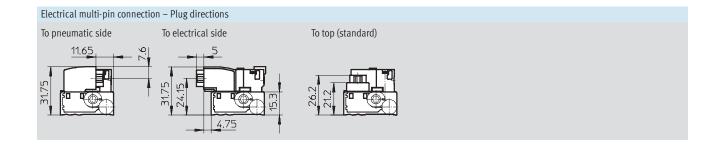




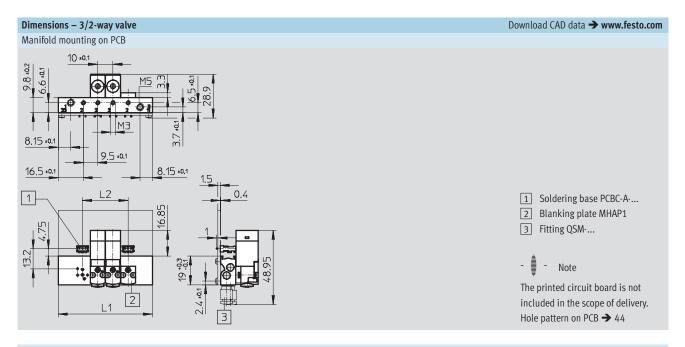
Valve positions n	L1	L2	L3
	±0.15	±0.1	
2	70	63	10
4	90	83	30
6	110	103	50
8	130	123	70

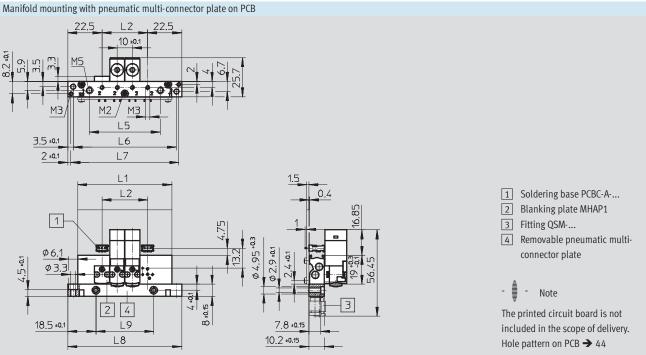
Valve positions n	L1	L2	L3
	±0.15	±0.1	
10	172	165	90
12	192	185	110
14	212	205	130
16	232	225	150

Valve positions n	L1 ±0.15	L2 ±0.1	L3
18	252	245	170
20	272	265	190
22	292	285	210





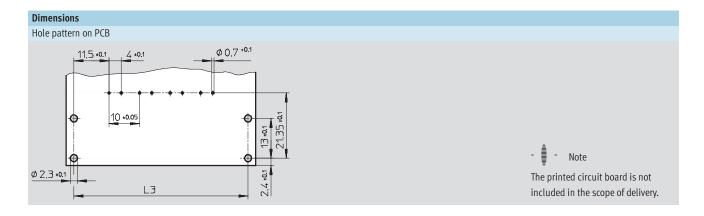




Valve positions n	L1	L2	L3	L5	L6	L7	L8	L9
	±0.15		±0.1	±0.15	±0.15		±0.2	±0.1
2	42	10	37	-	-	-	-	-
4	62	30	57	46.7	68	71	75	38
6	82	50	77	66.7 88		91	95	58
8	102	70	97	86.7	108	111	115	78
10	122	90	117	106.7	128	131	135	98



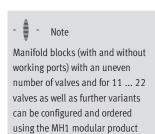
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Ordering data -3/	Ordering data -3/2-way valves												
Electrical	Operating	Normally o	losed	Normally o	pen								
connection	voltage	Part No.	Туре	Part No.	Туре								
M3 connecting th	read												
Plug connection	24 V DC	540 443	MHA1-M1LH-3/2G-0,6-HC	540 440	MHA1-M1LH-3/20-0,6-HC								
at rear													
Plug connection	24 V DC	540 444	MHA1-M1LH-3/2G-0,6-TC	540 441	MHA1-M1LH-3/20-0,6-TC								
on top													
Plug connection	24 V DC	540 445	MHA1-M1LH-3/2G-0,6-PI	540 442	MHA1-M1LH-3/20-0,6-PI								
underneath													

Note Type 3/2G and type 3/20 valves must not be mixed on a manifold

Designation		Part No.	Туре
Valves with plug connection at r	ear or on top		
Individual sub-base	·	197 183	MHA1-AS-3-M3
Manifold for	2 valves	197 202	MHA1-PR2-3-M3
	4 valves	197 203	MHA1-PR4-3-M3
	6 valves	197 204	MHA1-PR6-3-M3
	8 valves	197 205	MHA1-PR8-3-M3
	10 valves	197 206	MHA1-PR10-3-M3
Valves with plug connection und	lerneath		
Individual sub-base		197 185	MHA1-AS-3-M3-PI
Manifold	2 valves	197 222	MHA1-PR2-3-M3-PI
with base plugs for	4 valves	197 223	MHA1-PR4-3-M3-PI
	6 valves	197 224	MHA1-PR6-3-M3-PI
	8 valves	197 225	MHA1-PR8-3-M3-PI
	10 valves	197 226	MHA1-PR10-3-M3-PI
Manifold	4 valves	197 238	MHA1-PR4-3-M3-PI-D9
with base plugs and electrical	6 valves	197 239	MHA1-PR6-3-M3-PI-D9
multi-pin connection for	8 valves	197 240	MHA1-PR8-3-M3-PI-D9
	10 valves	197 241	MHA1-PR10-3-M3-PI-D25
Manifold	2 valves	197 247	MHA1-PR2-3-M3-PI-PCB
for mounting on PCB for	4 valves	197 248	MHA1-PR4-3-M3-PI-PCB
	6 valves	197 249	MHA1-PR6-3-M3-PI-PCB
	8 valves	197 250	MHA1-PR8-3-M3-PI-PCB
	10 valves	197 251	MHA1-PR10-3-M3-PI-PCB
Manifold	4 valves	197 253	MHA1-PR4-3-PI-PCBM
for mounting on PCB with	6 valves	197 254	MHA1-PR6-3-PI-PCBM
pneumatic multi-connector	8 valves	197 255	MHA1-PR8-3-PI-PCBM
plate for	10 valves	197 256	MHA1-PR10-3-PI-PCBM



system → from 45.



Solenoid valves MH1, miniature, individual sub-base Ordering data – Modular products, valve with LED



M Mandatory	M Mandatory data →											
Module No.	Valve family	Design	Voltage	Supply Valve fur	Plug-in direction on valve	Number of valve positions	Type of linkage					
197 334	MH1	А	24VDC	C N	TC HC PI	1V	PS					
Order example												
197 334	MH1	- A	- 24VDC	- C	- TC	- 1V	- PS					

Or	dering table					
Siz	re	1	Condi- tions	Code	Enter code	
M	Module No.	197 334				
	Valve family	Miniature valve size 1		MH1	MH1	
	Design	Sub-base valve		-A	-A	
	Voltage supply [V DC]	24		-24VDC	-24VD	DC
	Valve function	3/2-way valve, normally closed		-C		
		3/2-way valve, normally open		-N		
	Plug-in direction on valve	Plug connection on top for connecting cable with socket IP40 (KMH-0,5)		-TC		
		Plug connection at rear for connecting cable with socket IP40 (KMH-1)		-HC		
		Plug connection underneath for electrical linkage		-PI		
	Number of valve positions	1		-1V	-1V	
Ψ	Type of linkage	Individual sub-base		-PS	-PS	

Transfer order code - 1V - 24VDC 197 334 MH1



Solenoid valves MH1, miniature, individual sub-base Ordering data – Modular products, valve with LED

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→	① Options											
	Connecting cable with socket	Additional functions	Manual override	Fitting for working port	Fitting in supply duct on left	Fitting in exhaust duct on left						
	K05	LED	N	QB	AB	ВВ						
	K01			QC	AC	BC BU						
_	K05 -	LED -	N -	QB -	AB -	BC						

Or	dering table					
Siz	ze	1	Condi- tions	Code		Enter code
0	Connecting cable with socket	Connecting cable 0.5 m, with socket IP40 (KMH-0,5)	1	-K05		
	(supplied separately)	Connecting cable 1 m, with socket IP40 (KMH-1)	1	-K01		
	Additional functions	Status display via LED		-LED	-	·LED
	Manual override	Non-detenting/detenting		-N		·N
	Fitting for working port	Push-in connector for working port, QS-3, tubing O.D. 3 mm		-QB		
		Push-in connector for working port, QS-4, tubing O.D. 4 mm		-QC		
	Fitting in supply duct on left	Push-in connector for supply on left, QS-3, tubing O.D. 3 mm	2	-AB		
		Push-in connector for supply on left, QS-4, tubing O.D. 4 mm		-AC		
	Fitting in exhaust duct on left	Push-in connector for exhaust on left, QS-3, tubing O.D. 3 mm	3	-BB		
		Push-in connector for exhaust on left, QS-4, tubing O.D. 4 mm		-BC		
		Silencer for exhaust on left		-BU		

1	K05, K01	Not with plug-in direction on valve PI
2	AB	Not with fitting for working port QC

3 **BB**

Not with fitting in supply duct on left AC

	Transfer order code								
-		-	LED	-	N	-	-	-	



Solenoid valves MH1, manifold mounting with electrical individual connection Ordering data – Modular products, valve with LED

M Mandatory	Mandatory data													
Module No.	Valve family	Design	Voltage supply	Valve function	Plug-in direction on valve	Number of valve positions	Type of linkage	Number of vacant positions						
197 334	MH1	A	24VDC	C N	TC HC PI	2V 22V	PR	2L 22L						
Order example	MH1	- A	- 24VDC	- N] - PI	- 14V	– PR	- 2L						

0	dering table					
Si	ze	1	Condi-	Code		Enter
			tions			code
M	Module No.	197 334			T	
	Valve family	Miniature valve size 1		MH1		MH1
	Design	Sub-base valve		-A	F	-A
	Voltage supply [V DC]	24		-24VDC	F	-24VDC
	Valve function	3/2-way valve, normally closed		-C		
		3/2-way valve, normally open		-N		
	Plug-in direction on valve	Plug connection on top for connecting cable with socket IP40 (KMH-0,5)		-TC	Γ	
		Plug connection at rear for connecting cable with socket IP40 (KMH-1)		-HC		
		Plug connection underneath for electrical linkage		-PI		
	Number of valve positions	2 22		V		
	Type of linkage	Block without electrical manifold module		-PR	Ŀ	-PR
1	Number of vacant positions	1 22		L		

Transfer order code														
197 334	MH1	- A] -	24VDC] –		_		-		-	PR] -	

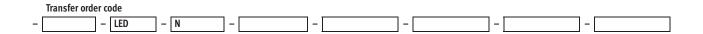


Solenoid valves MH1, manifold mounting with electrical individual connection Ordering data – Modular products, valve with LED

→ O Options	O Options													
Connecting cable with socket	Addi- tional functions	Manual override	Fitting for working port	Fitting in supply duct on left	Fitting in exhaust duct on left	Fitting in supply duct on right	Fitting in exhaust duct on right							
K05 K01	LED	N	QB QC	AX AC AD	BX BC BD BU	CX CC CD	DX DC DD							
_	- LED -	N -	QC -	AX –	BD -	CD -	DX							

Ordering table				
Size	1	Condi- tions	Code	Enter code
Connecting cable with socket	Connecting cable 0.5 m, with socket IP40 (KMH-0,5)	1	-K05	
(supplied separately)	Connecting cable 1 m, with socket IP40 (KMH-1)	1	-K01	
Additional functions	Status display via LED		-LED	-LED
Manual override	Non-detenting/detenting		-N	-N
Fitting for working port	Push-in connector for working port, QS-3, tubing O.D. 3 mm		-QB	
	Push-in connector for working port, QS-4, tubing O.D. 4 mm		-QC	
Fitting in supply duct on left	Blanking plug for supply on left	2	-AX	
	Push-in connector for supply on left, QS-4, tubing O.D. 4 mm		-AC	
	Push-in connector for supply on left, QS-6, tubing O.D. 6 mm		-AD	
Fitting in exhaust duct on left	Blanking plug for exhaust on left	3	-BX	
	Push-in connector for exhaust on left, QS-4, tubing O.D. 4 mm	4	-BC	
	Push-in connector for exhaust on left, QS-6, tubing O.D. 6 mm		-BD	
	Silencer for exhaust on left		-BU	
Fitting in supply duct on right	Blanking plug for supply on right		-CX	
	Push-in connector for supply on right, QS-4, tubing O.D. 4 mm		-CC	
	Push-in connector for supply on right, QS-6, tubing O.D. 6 mm		-CD	
Fitting in exhaust duct on right	Blanking plug for exhaust on right		-DX	
	Push-in connector for exhaust on right, QS-4, tubing O.D. 4 mm	4	-DC	
	Push-in connector for exhaust on right, QS-6, tubing O.D. 6 mm		-DD	
	Silencer for exhaust on right		-DU	

1	K05, K01	Not with plug-in direction on valve PI	4 BC, DC	Not with fitting in supply duct on left AD and fitting in supply duct on right CD
2	AX	Not with fitting in supply duct on right CX		
3	RY	Not with fitting in exhaust duct on right DX		





Solenoid valves MH1, manifold mounting with electrical multi-pin connection Ordering data – Modular products, valve with LED

M Mandatory	M Mandatory data												
Module No.	Valve family	Design	Voltage supply	Valve function	Plug-in direction on valve	Number of valve positions	Type of linkage	Number of vacant positions	Plug-in direction of Sub-D				
197 334	MH1	A	24VDC	C N	PI	2V 24V	PRA	1L 24L	SP ST SE				
Order example 197 334	MH1 -	A -	24VDC -	- C -	PI -	14V -	PRA -	- 2L -	SE				

Ore	dering table					
Siz	e	1	Condi-	Code		Enter
			tions			code
M	Module No.	197 334				
	Valve family	Miniature valve size 1		MH1		MH1
	Design	Sub-base valve		-A		-A
	Voltage supply [V DC]	24		-24VDC		-24VDC
	Valve function	3/2-way valve, normally closed		-C		
		3/2-way valve, normally open		-N		
	Plug-in direction on valve	Plug connection underneath for electrical linkage		-PI		-PI
	Number of valve positions	2, 4, 6 24 (even number only)		V		
	Type of linkage	Block with Sub-D plug		-PRA		-PRA
0	Number of vacant positions	1 24		L	ľ	
	Plug-in direction of Sub-D	Plug-in direction of Sub-D plug to pneumatic side		-SP		
		Plug-in direction of Sub-D plug to top		-ST		
Ψ		Plug-in direction of Sub-D plug to electrical side		-SE		

Transfer order o	Transfer order code																	
197 334		MH1	-	Α	-	24VDC	-		-	PI	-		-	PRA	-		-	



Solenoid valves MH1, manifold mounting with electrical multi-pin connection Ordering data – Modular products, valve with LED

→ O Options	O Options													
Connecting cable with socket	Addi- tional functions	Manual override	Fitting for working port	Fitting in supply duct on left	Fitting in exhaust duct on left	Fitting in supply duct on right	Fitting in exhaust duct on right							
S25 M25 L25 S50 M50 L50 S10 M10 L10	LED	N	QB QC	AX AC AD	BX BC BD BU	CX CC CD	DX DC DD							
- L25	- LED -	- N -	QC -	AX –	BD –	CD -	DX							

Ordering table							
Size	1	Condi- tions	Code	Enter code			
◆ Connecting cable with socket	Connecting cable 2.5 m, Sub-D, 9-pin, 8-wire	1	-S25				
(supplied separately)	Connecting cable 5 m, Sub-D, 9-pin, 8-wire	1	-S50				
	Connecting cable 10 m, Sub-D, 9-pin, 8-wire	1	-S10				
	Connecting cable 2.5 m, Sub-D, 25-pin, 12-wire	2	-M25				
	Connecting cable 5 m, Sub-D, 25-pin, 12-wire	2	-M50				
	Connecting cable 10 m, Sub-D, 25-pin, 12-wire	2	-M10				
	Connecting cable 2.5 m, Sub-D, 25-pin, 20-wire	3	-L25				
	Connecting cable 5 m, Sub-D, 25-pin, 20-wire	3	-L50				
	Connecting cable 10 m, Sub-D, 25-pin, 20-wire	3	-L10				
Additional functions	Status display via LED		-LED	-LED			
Manual override	Non-detenting/detenting		-N	-N			
Fitting for working port	Push-in connector for working port, QS-3, tubing O.D. 3 mm		-QB				
	Push-in connector for working port, QS-4, tubing O.D. 4 mm		-QC				
Fitting in supply duct on left	Blanking plug for supply on left	4	-AX				
	Push-in connector for supply on left, QS-4, tubing O.D. 4 mm		-AC				
	Push-in connector for supply on left, QS-6, tubing O.D. 6 mm		-AD				
Fitting in exhaust duct on left	Blanking plug for exhaust on left	5	-BX				
	Push-in connector for exhaust on left, QS-4, tubing O.D. 4 mm	6	-BC				
	Push-in connector for exhaust on left, QS-6, tubing O.D. 6 mm		-BD				
	Silencer for exhaust on left		-BU				
Fitting in supply duct on right	Blanking plug for supply on right		-CX				
	Push-in connector for supply on right, QS-4, tubing O.D. 4 mm		-CC				
	Push-in connector for supply on right, QS-6, tubing O.D. 6 mm		-CD				
Fitting in exhaust duct on right	Blanking plug for exhaust on right		-DX				
	Push-in connector for exhaust on right, QS-4, tubing O.D. 4 mm	6	-DC				
	Push-in connector for exhaust on right, QS-6, tubing O.D. 6 mm		-CX -CC -CD -DX -DC -DD				
	Silencer for exhaust on right		-DU				

	Fitting in exhaust duct on right	Blanking plug for exhaust on right		-DX				
		Push-in connector for exhaust on right, QS-4,	, tubing	ng O.D. 4 mm	6	-DC		
		Push-in connector for exhaust on right, QS-6,	, tubing	ng O.D. 6 mm		-DD		
		Silencer for exhaust on right				-DU		
	1 S25, S50, S10	4	AX	Not with fitting in supply duct on right	СХ			
	Max. 8 valve positions		ВХ	Not with fitting in exhaust duct on righ	nt DX			
	2 M25, M50, M10	[6	BC, [, DC Not with fitting in supply duct on left A	D and fitting ir	supply duct or	right	: CD
	Only with 10 or 12 valve pos	itions						
	3 L25, L50, L10							
	Min. 10 valve positions							
	Transfer order code							
	LED	- N						
_		- N						



Solenoid valves MH1, miniature, manifold and PCB mounting Ordering data – Modular products, valve with LED

M Mandatory	data)
Module No.	Valve family	Design	Voltage supply	Valve function	Plug-in direction on valve	Number of valve positions	Type of linkage
197 334	MH1	A	24VDC	C N	PI	2V 4V 6V 8V 10V	PCD
Order example 197 334	MH1 ·	- A -	24VDC -	-	PI -	10V -	PCD

0r	dering table					
Siz	e	1	Condi-	Code		Enter
			tions			code
M	Module No.	197 334				
	Valve family	Miniature valve size 1		MH1	Ī	MH1
	Design	Sub-base valve		-A		-A
	Voltage supply [V DC]	5, 12, 24		-24VDC		-24VDC
	Valve function	3/2-way valve, normally closed		-C		
		3/2-way valve, normally open		-N		
	Plug-in direction on valve	Plug connection underneath for electrical linkage		-PI		-PI
	Number of valve positions	2, 4, 6, 8, 10		V		
Ψ	Type of linkage	PCB mounting, direct		-PCD		-PCD

Transfer order co	Transfer order code												
197 334	MH1	-	Α	-	24VDC] –		-	PI	-		-	PCD



Solenoid valves MH1, miniature, manifold and PCB mounting Ordering data – Modular products, valve with LED

→[O Options					
	Number of vacant positions	Additional functions	Manual override	Fitting for working port	Fitting in supply duct on left	Fitting in exhaust duct on left
	1L 10L	LED	N	QB QC	AB AC AD	BB BC BD BU
-[2L _	LED -	N -	QC -	AC -	

10	dering table				
Si	ze	1	Condi-	Code	Enter
			tions		code
0	Number of vacant positions	1 10		L	
	Additional functions	Status display via LED		-LED	-LED
	Manual override	Non-detenting/detenting		-N	-N
	Fitting for working port	Push-in connector for working port, QS-3, tubing O.D. 3 mm		-QB	
		Push-in connector for working port, QS-4, tubing O.D. 4 mm	1	-QC	
	Fitting in supply duct on left	Push-in connector for supply on left, QS-3, tubing O.D. 3 mm	2	-AB	
		Push-in connector for supply on left, QS-4, tubing O.D. 4 mm		-AC	
		Push-in connector for supply on left, QS-6, tubing O.D. 6 mm	2	-AD	
	Fitting in exhaust duct on left	Push-in connector for exhaust on left, QS-3, tubing O.D. 3 mm	3	-BB	
		Push-in connector for exhaust on left, QS-4, tubing O.D. 4 mm	4	-BC	
		Push-in connector for exhaust on left, QS-6, tubing O.D. 6 mm	2	-BD	
		Silencer for exhaust on left		-BU	

1	QC	Not with fitting in supply duct on left AD and fitting in exhaust duct on left BD	3 BB	Not with fitting in supply duct on left AC, AD
2	AB, AD, BD	Not with fitting for working port QC	4 BC	Not with fitting in supply duct on left AD

	Transfer order code								
-		-	LED	-	N	-	-	-	



Solenoid valves MH1, PCB mounting with pneumatic multi-connector plate Ordering data – Modular products, valve with LED

M Mandatory data →												
Module No.	Valve family	Des	sign	Voltage supply	,	Valve function		Plug-in direction on valve		Number of valve positions		Type of linkage
197 334	MH1	А		24VDC		C N		PI		4V 6V 8V 10V		PCM
Order example 197 334	MH1	- A		24VDC	_	С	_	PI	_	10V	-	PCM

Or	dering table				
Siz	re	1	Condi- tions	Code	Enter code
M	Module No.	197 334			
	Valve family	Miniature valve size 1		MH1	MH1
	Design	Sub-base valve		-A	-A
	Voltage supply [V DC]	24	1	-24VDC	-24VDC
	Valve function	3/2-way valve, normally closed		-C	
		3/2-way valve, normally open		-N	
	Plug-in direction on valve	Plug connection underneath for electrical linkage		-PI	-PI
	Number of valve positions	4, 6, 8, 10		V	
Ψ	Type of linkage	PCB mounting, pneumatic multi-connector plate		-PCM	-PCM

Transfer order	cod	e										
197 334		MH1	-	Α	-	24VDC	-	-	PI	-	-	PCM



Solenoid valves MH1, PCB mounting with pneumatic multi-connector plate Ordering data – Modular products, valve with LED

→	O Options											
	Number of vacant positions	Additional functions	Manual override	Fitting for working port	Fitting in supply duct on left	Fitting in exhaust duct on left						
	1L 10L	LED	N	QB	AB	BB						
				QC		BD BU						
-	-	LED -	N –	QC -	AC -	BC						

Or	dering table				
Siz	ze	1	Condi- tions	Code	Enter code
0	Number of vacant positions	1 10		L	
	Additional functions	Status display via LED		-LED	-LED
	Manual override	Non-detenting/detenting		-N	-N
	Fitting for working port	Push-in connector for working port, QS-3, tubing O.D. 3 mm		-QB	
		Push-in connector for working port, QS-4, tubing O.D. 4 mm	1	-QC	
	Fitting in supply duct on left	Push-in connector for supply on left, QS-3, tubing O.D. 3 mm	2	-AB	
		Push-in connector for supply on left, QS-4, tubing O.D. 4 mm		-AC	
		Push-in connector for supply on left, QS-6, tubing O.D. 6 mm	2	-AD	
	Fitting in exhaust duct on left	Push-in connector for exhaust on left, QS-3, tubing O.D. 3 mm	3	-BB	
		Push-in connector for exhaust on left, QS-4, tubing O.D. 4 mm	4	-BC	
		Push-in connector for exhaust on left, QS-6, tubing O.D. 6 mm	2	-BD	
		Silencer for exhaust on left		-BU	

1 QC	Not with fitting in supply duct on left AD and fitting in exhaust duct on left BD	3 BB	Not with fitting in supply duct on left AC, AD
2 AB, AD, BD	Not with fitting for working port QC	4 BC	Not with fitting in supply duct on left AD

Solenoid valves MH1, miniatureAccessories



Ordering data									
		Part No.	Туре				Part No.	Туре	
Soldering base			Technical data → Internet: pcbc		Plug socket wit	h cable (IP40)		Technical data → Internet: kmh	
		197 261	PCBC-A-10 ¹⁾			0.5 m	197 263	КМН-0,5	
		197 262	PCBC-A-100 ²⁾			1 m	197 264	KMH-1	
Base plug (IP40) Technical data → Internet: mhap					Inscription label Technical data → Internet: mh-bz				
		197 260	MHAP-PI				197 259	MH-BZ-80X ³⁾	
Blanking plug B	3		Technical data → Internet: b		Blanking plate			Technical data → Internet: mhap1	
	M5	3843	B-M5 ⁴⁾			Plug connection	197 257	MHAP1-BP-3	
	M7	174 309	B-M7 ⁴⁾		9	Base plug	197 258	MHAP1-BP-3-PI	
Silencer UC Technical data → Internet: uc				Push-in fittings QS/QSM Technical data → Internet: quick star					
Connecting cab	le KMP6 (up to	Technical data → Internet: kmp6	Connecting cab	le KMP6 (up to	12 valves)	Technical data → Internet: kmp6			
	2.5 m	531 184	KMP6-09P-8-2,5			2.5 m	530 049	KMP6-25P-12-2,5	
	5 m	531 185	KMP6-09P-8-5			5 m	530 050	KMP6-25P-12-5	
- M	10 m	531 186	KMP6-09P-8-10		₩.	10 m	530 051	KMP6-25P-12-10	
Connecting cable KMP6 (up to 22 valves) Technical data → Internet: kmp6									
	2.5 m	530 046	KMP6-25P-22-2,5						
	5 m	530 047	KMP6-25P-22-5						
Spir .	10 m	530 048	KMP6-25P-22-10						

¹⁾ Scope of delivery 10 pieces 2) Scope of delivery 100 pieces 3) Scope of delivery 80 pieces 4) Scope of delivery 10 pieces