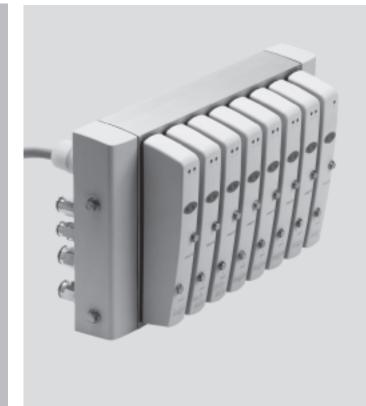
- Clean Design modular valve terminal
- Hygienic
- Resistant to corrosion
- Easy to clean
- Certification to HACCP

Key features





Clean Design

Application-optimised valve terminals

The Clean Design valve terminal CDVI

The CDVI combines proven valve technology with a highly resistant polymer material.

The 5/2-way, 5/2-way double solenoid, 5/3-way, 2 x 3/2-way valves, 3/2-way valves and the modular construction of the 1-valve, 4-valve and 8-valve basic block as well as the 2-valve expansion blocks, together with the multi-pin plug and fieldbus connection, ensure that the needs of the food industry are met.

Modularity

- 1, 4 ... 12 valve positions
- 2, 8 ... 24 solenoid coils
- Standardised from the individual valve up to multi-pin plug and fieldbus connections

Developed with practical considerations in mind

- Hygienic
- Resistant to corrosion
- Easy to clean

Multi-functional, variable, modular:

- Flow rates from 300 ... 650 l/min
- Valve width 18 mm
- 1 ... 3 pressure zones

Easy to mount

As is the case with all Festo products, the CDVI and CDSV are fully preassembled and equipped according to customer requirements

- with QS...-F fittings on the working lines and end plates
- tested for electrical function
- tested for pneumatic function

Key features

CDVI – The requirements



The food industry has stricter hygiene requirements than any other sector. There can therefore be no compromise when it comes to easy cleaning and corrosion resistance. The end product: the CDVI. Developed in close consultation with leading names from the food and packaging industry, the CDVI represents a totally new valve terminal solution for splash zones. The Clean Design valve terminal CDVI has a revolutionary corrosion resistant and easy to clean design that makes it stand out from its competitors.

FESTO

CDVI – The solution

The new Clean Design valve terminal CDVI – Simply a clean solution

Apart from reduced cleaning times, the CDVI also takes less time to install and assemble. Stainless steel control cabinets have become a thing of the past and the electrical connection is now set up using the pre-fitted, ready to connect cable. The valve terminal is, of course, supplied ex works fully assembled and tested to IP65 and IP67.

This results in minimal installation time.

The various equipment options for the valve terminal are included in the tables in the ordering system section

on page → 4 / 3.4-35.

The valve terminal includes common

supply ports and exhausts for all valves. The common lines are connected to the end plates. The CDVI is available with four or eight valve positions in the basic design and can be expanded by up to four valve positions using groups of two valves.

Expansion blocks must be used in this case.

Individual sub-base

An individual sub-base for Clean Design valves (Clean Design Single Valve – CDSV) rounds off the lower end of the product range so that even upstream machines and system components can be incorporated into the Clean Design concept.

Clean in theory and practice – The CDVI

The requirements for the hygienic design of machine components to DIN EN 1672-2 and DIN ISO 14 159 have been implemented in the CDVI. They are easy to clean thanks to:

- no sharp edges
- no small radii
- no crevices where dirt can gather
- space between the valves for easy
- cleaning
- corrosion resistant materials

The CDVI can be cleaned using special cleaning agents from the following manufacturers:

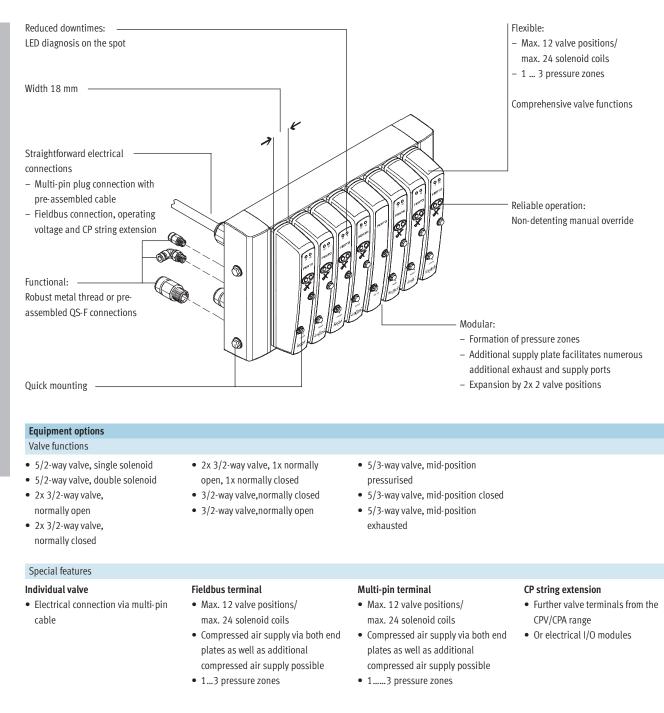
- Henkel
- Ecolab
- Johnson Diversy
- Kärcher

Certified cleanliness The CDVI has certification to HACCP.



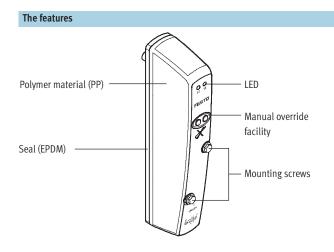
FESTO

Key features

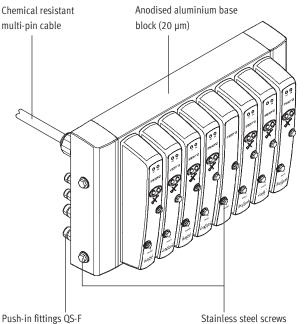


3.4

Products 2008 - Subject to change - 2007/10



The ideal range for the food industry



Push-in fittings QS-F (nickel and chrome-plated brass)

The accessories

Tubing PLN





Push-in fitting QS-F/QSL-F-...



You should only use accessories that have been approved by Festo. This is the only way of ensuring optimum performance from the CDVI in the following areas: • Resilience

- Corrosion resistance
- Easy cleaning

Choose from

• as well as valves,

industry.

• a wide range comprising actuators to accessories in corrosion resistant designs that are easy to clean,

• stainless steel fittings and flow control valves and

• tubing approved for use in the food

All have been tested using cleaning agents from leading manufacturers.

Valve terminal type 15 CDVI, Clean Design Valve terminal configurator

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10.10

A valve terminal configurator is available to help you select a suitable CDVI valve terminal. This makes it much easier for you to find the right product.

The valve terminals are fully assembled according to your order specifications and individually tested. This reduces the amount of assembly and installation required to a minimum.

You order a valve terminal type 15 using the order code.

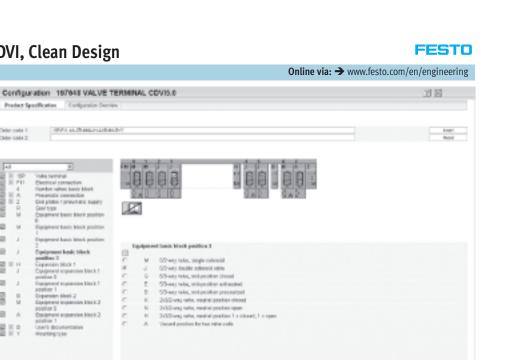
Ordering system for type 15 → 4 / 3.4-35

The illustration above provides an example of a valve terminal configuration. The following describes how you arrive at the order code:

Once you have called up the Festo home page and selected the appropriate country, select "Industrial Automation" and "Catalogue" to go to the home page for the Pneumatic Catalogue. Activate the "Direct search" menu.

Here you can specify a "Part no." (e.g. 197648), "Type" (e.g. CDVI) or "Article designation" (e.g. valve terminal) to find your "Search result". Click on the blue shopping basket to complete the selected product according to your specifications (this does not initiate an order).

You will then be prompted to configure the product. Select "Configurator". You can then configure the valve terminal step by step (from the top down) according to your requirements. Select the "Finish" menu to go to your shopping basket.



Key features

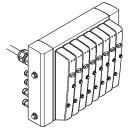
Individual connection



Valves can also be used on individual sub-bases for actuators further away from the valve terminal.

The electrical connection is established via a multi-pin cable.

Multi-pin plug connection

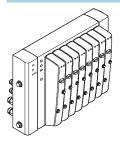


Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-core cable or a self-assembly multi-pin plug connection, which substantially reduces installation time. This valve terminal can be equipped with 4 to 12 valve positions and 4 to 24 solenoid coils.

Variants

• Pre-assembled multi-pin cable with open wire ends

Fieldbus connection



An integrated fieldbus node manages the communication connection to a higher-order PLC. This enables a space-saving pneumatic and electronic solution. Valve terminals with fieldbus interfaces can be configured with up to 12 valve positions. This means that up to 24 solenoid coils can be equipped.

Variants

- DeviceNet connection 2x M12
- Ethernet Powerlink on request

3.4

Key features

CP string extension

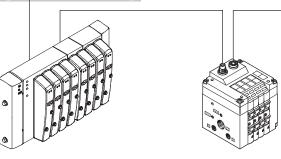
The optional string extension allows an additional valve terminal and I/O modules to be connected to Fieldbus Direct. A CP string of the CPI installation system is integrated in the fieldbus node as an extension. Different input and output modules as well as CPV and CPA valve terminals can be connected.

Fieldbus

The maximum length of the CP string extension is 10 metres, which means that the expansion blocks can be mounted directly on-site. All of the required electrical signals are transmitted via the CP cable, which in turn means that no further installation is needed on the expansion block.

The CP string interface offers:

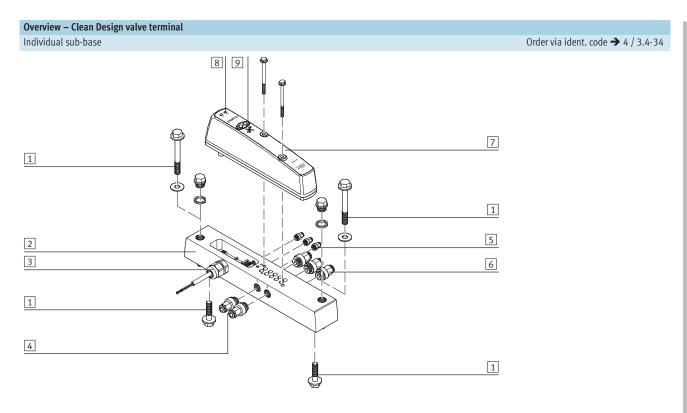
- → 4/4.6-1
- 16 input signals
 16 output signals for output modules 24 V DC or solenoid coils
- Logic and sensor supply for the input modules
- Load voltage supply for the valve terminals
- Logic supply for the output module



 \rightarrow

CDVI-DN valve terminals with fieldbus interfaces can be equipped with 4, 6, 8 or 12 valve positions and 4 to 24 solenoid coils.

Peripherals overview



		Brief description	→ Page
1	Mounting kit	Mounting from above or below	4 / 3.4-40
2	Sub-base for individual valve	-	LEERER MERKER
3	Individual electrical connection	-	-
4	Push-in fitting	For working ports	4 / 3.4-40
5	Push-in fitting	For pilot air supply and venting, venting hole	Volume 3
6	Push-in fitting	For compressed air supply and venting	4 / 3.4-40
7	Valve	-	LEERER MERKER
8	LED display	-	-
9	Manual override	For each solenoid coil, operated by pushing	-

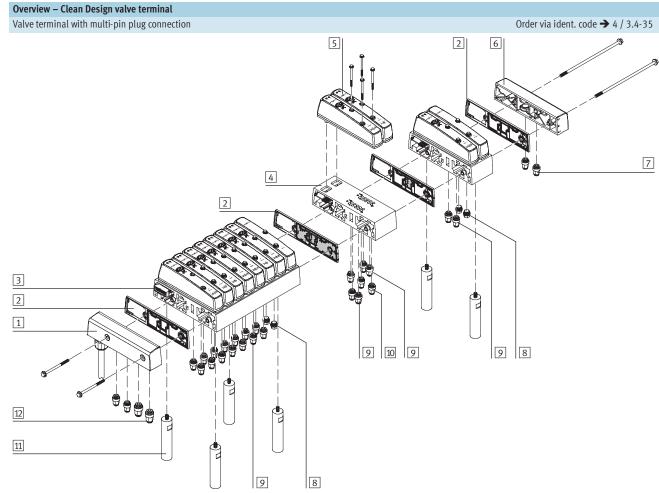
All valves on the valve terminal CDVI can be assembled on the individual sub-base CDSV. The individual subbase CDSV has a connection for external pilot air supply, is pre-assembled with valve and 10 m PVC cable and is fully inspected before shipment. Assembled push-in fittings included on request. A Clean Design mounting set comprising two screws (18 mm and 40 mm) and two stainless steel blanking plugs permits mounting from above or below.

If you have included fittings with your order, the pressure relieving hole is also equipped with a QS fitting. The collected exhaust air from the pilot solenoid coils of the valves is drawn off via the pressure relieving hole (venting hole) on the rear side.

- Note

All ports and mounting holes that are not required must be sealed with a blanking plug. Exception: venting hole 3.4

Peripherals overview



		Brief description	→ Page
1	Left-hand end plate	With multi-pin plug connection	4 / 3.4-35
2	Seal/separator plate	-	4 / 3.4-39
3	4/8-valve basic block	-	4/3.4-35
4	Extension module/energy supply module	-	LEERER MERKER
5	Valves	-	LEERER MERKER
6	Right-hand end plate	-	4/3.4-35
7	Push-in fittings	For right-hand end plate	4/3.4-40
8	Blanking plug	-	4 / 3.4-40
9	Push-in fittings	For working ports	4/3.4-40
10	Push-in fittings	For energy supply module	4 / 3.4-40
11	Spacer bolt	-	4/3.4-40
12	Push-in fittings	For left-hand end plate	4/3.4-40

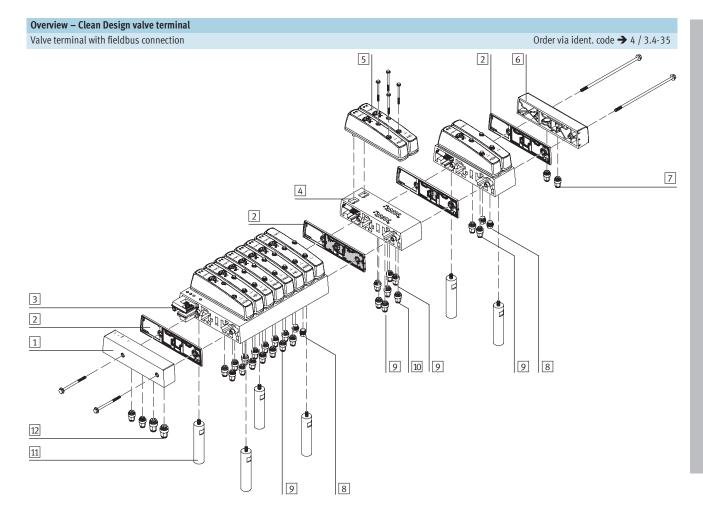
The collected exhaust air from the pilot solenoid coils of the valves is drawn off via the pressure relieving hole (venting hole) on the rear side. If you have included fittings with your order, the pressure relieving hole is also equipped with a QS fitting.

Note -

All ports and mounting holes that are not required must be sealed with a blanking plug. Exception: venting hole

4/3.4-10

Peripherals overview



		Brief description	→ Page
1	Left-hand end plate	For fieldbus connection	4 / 3.4-35
2	Seal/separator plate	-	4 / 3.4-39
3	4/8-valve basic block	-	4 / 3.4-35
4	Extension module/energy supply module	-	LEERER MERKER
5	Valves	-	LEERER MERKER
6	Right-hand end plate	-	4 / 3.4-35
7	Push-in fittings	For right-hand end plate	4/3.4-40
8	Blanking plug	-	4/3.4-40
9	Push-in fittings	For working ports	4 / 3.4-40
10	Push-in fittings	For energy supply module	4 / 3.4-40
11	Spacer bolt	-	4 / 3.4-40
12	Push-in fittings	For left-hand end plate	4 / 3.4-40

The collected exhaust air from the pilot solenoid coils of the valves is drawn off via the pressure relieving hole (venting hole) on the rear side. If you have included fittings with your order, the pressure relieving hole is also equipped with a QS fitting.

- Note

All ports and mounting holes that are not required must be sealed with a blanking plug. Exception: venting hole

Code	Circuit symbol	Description
X	14 2 14 1 14 84 4 3	3/2-way valve, single solenoid Normally closed Pneumatic spring return Suitable for vacuum Supplied externally via working air
W		3/2-way valve, single solenoid Normally open Pneumatic spring return Suitable for vacuum Supplied externally via working air
M		5/2-way valve, single solenoid Pneumatic spring return Suitable for vacuum
J	14 4 2 12 14 84 5 1 3	5/2-way valve, double solenoid Suitable for vacuum
К		2x 3/2-way valve, single solenoid Normally closed Pneumatic spring return Not suitable for vacuum
N	4 10 10 10 10 10 10 10 10 10 10	2x 3/2-way valve, single solenoid Normally open Pneumatic spring return Not suitable for vacuum
Н		2x 3/2-way valve, single solenoid 1x normally open, 1x normally closed Pneumatic spring return Not suitable for vacuum

Valves			
	Code	Circuit symbol	Description
	В		5/3-way valve Mid-position pressurised Spring force return The piston rod of a connected cylinder advances when the valve is in the normal position due to the differential piston areas. Suitable for vacuum
	G		5/3-way valve Mid-position closed Spring force return The piston rod side of a cylinder remains held under pressure in the normal valve position. Suitable for vacuum
	E		5/3-way valve Mid-position exhausted Spring force return In the normal valve position, the piston rod can be moved freely. Suitable for vacuum

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2007/10 - Subject to change - Products 2008

Covers/expansion blocks			
	Code	Designation	Description
	A	Cover for valve positions	For valve terminal only Blanking plate for vacant position
Real Providence	B, D, F, H	Expansion block for 2 valve positions, multi-pin plug	For valve terminal only
	B, D, F, H	Expansion block for 2 valve positions, fieldbus	For valve terminal only
	К, I	Energy supply module for 3rd pressure zone for multi-pin plug	For valve terminal only
	К, І	Energy supply module for 3rd pressure zone for fieldbus	For valve terminal only

Key features - Pneumatic components

Modularity

coils

FESTO

Consistent modularity in the grid: 4 + 2 + 2 valve positions • The CDVI valve terminal with 4 ... 12 valve positions/8 ... 24 solenoid 8 + 2 + 2 valve positions Clean and modular: The valve technology Pilot air supply The valves used are piloted solenoid The pilot air supply duct 12/14 is A separate pilot air supply is required valves. The ports differ for the taken from the main supply channel 1 in any event if supply pressure is less following pilot supply air types: (internal pilot air supply) or via a septhan 3 bar or greater than 6 bar. • Internal pilot supply air arate pilot air supply in the left-hand In this case it is advisable to restrict • External pilot supply air end plate (external pilot air supply). pilot air supply to max. 6 bar with a suitable regulator.

The pilot air supply is selected by including a corresponding code letter in the order code (end plates/pressure supply code U, V, Y, Z). → 4 / 3.4-35

Pressure zones

Concreting apple

CDVI offers a number of options for creating pressure zones if different working pressures are required. Pressure zones are created by isolating the internal supply channels between basic and expansion blocks using an appropriate separating seal. A maximum of two different pressure zones can be created on valve terminals with one expansion block. The pressure is supplied at both ends through the end plates.

A maximum of three different pressure zones can be created on valve terminals with two expansion blocks. With three pressure zones the pressure is supplied via the two end plates as well as the first expansion block.

Separating seals are integrated exworks as per your order. Separating seals can be distinguished through their coding, even when the valve terminal is assembled. A label on the right-hand end plate makes it easier to allocate the separating seals when the valve terminal is assembled.

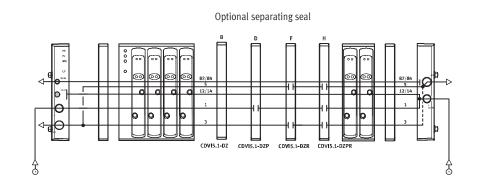
Separati				
Code	Pictorial examples	Coding	Notes	
В			No duct separated	
D	ि वेन्द्रान् हो		Duct 1 closed, 3/5 open	
F			Duct 3 and 5 closed	 Note Normally only duct 1 is separated. Ducts 3 and 5 or 1, 3 and 5 can also be separated for special
Η			Duct 1, 3 and 5 closed	applications.

Key features - Pneumatic components

Examples: Compressed air supply and pilot air supply Internal pilot supply air

Code U, Y

The diagram opposite shows an example for the configuration and connection of the compressed air supply with an internal pilot air supply. Port 12/14 on the left-hand end plate is tightly sealed. The pilot air is supplied via the right-hand end plate. Separating seals can be used optionally to create pressure zones.



3.4

External pilot supply air

Code V, Z

The diagram opposite shows an example for the configuration and connection of the compressed air supply with an external pilot air supply. Port 12/14 on the left-hand end plate is equipped with a fitting for this purpose.

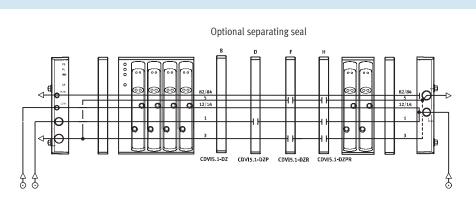
Separating seals can be used optionally to create pressure zones. In this case it is advisable to restrict pilot air supply to max. 6 bar with a suitable regulator.

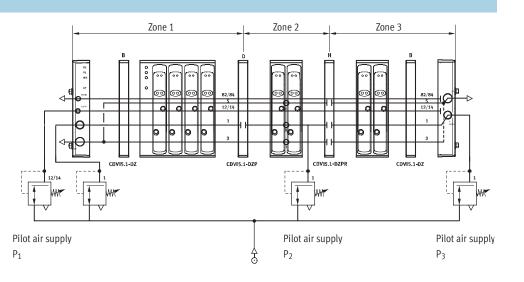
Examples: Creating pressure zones

CDVI facilitates the creation of up to 3 pressure zones. The diagram opposite shows an example for the configuration and connection of three pressure zones using separating seals – with an external pilot air supply of 3 ... 6 bar.

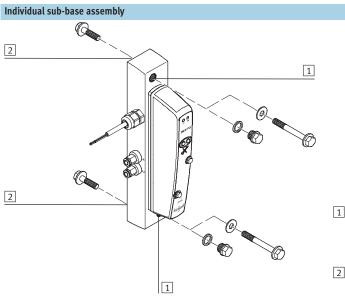
- 📲 - Note

Particular attention must be paid to the assembly of the respective righthand end plate when converting a valve terminal from internal to external pilot air supply.





Valve terminal assembly



Spacer bolt



1 Hole for front mounting (CDSV) using M6 screws; the hole can be covered with blanking plug G1⁄8 if not required 2 Hole for rear mounting (CDSV)

using M6 screws

The CDVI can be mounted directly on earthed mounting surfaces using the four threaded holes in the basic block and the spacer bolts ordered via the order code (accessories order code Y).

The CDVI can be mounted in any position. However, the selected mounting position should allow for the cleaning off of dirt and the draining of cleaning agent.

Application-optimised valve terminals Clean Design

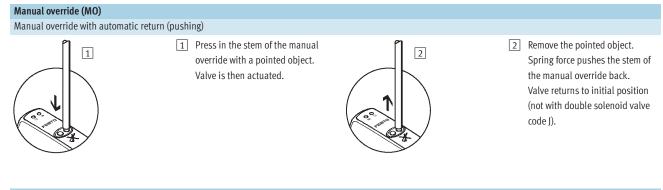
3.4

Note A further two spacer bolts are

expansion block.

required as from the second

FESTO



1 Yellow LEDs (one per valve

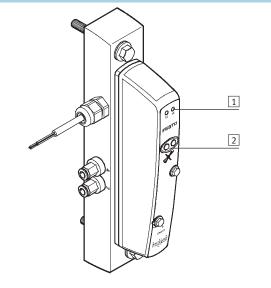
solenoid valve coil)

Manual override (one per

solenoid)

2

Display and control elements - Individual sub-base



- Display and control elements Valve terminal
- 3 1 2 0 0

- - 1 Yellow LEDs (one per valve solenoid)≁
 - 2 Non-detenting manual override (one per solenoid valve coil)
 - 3 Vacant valve position with blanking plate

Connections – Individual sub-base 00 4 3 2 1 5 6 1 Pilot exhaust port (82/84) 2 Pilot air supply port (12/14) 3 Pressure relieving port/venting 7 hole 8 4 Electrical connection 5 Working line (4) per valve 7 6 Working line (2) per valve 7 Exhaust port (3/5) 8 Supply port (1) Connections - Valve terminal 3 4 3 5 6 7 1 2 ts 2 0

1	Supply port (1)
2	Exhaust port (3/5)
3	4 threaded holes for spacer bolt
4	Pressure relieving port/venting
	hole
5	Electrical multi-pin plug
	connection
6	Pilot exhaust port (82/84)
7	Pilot air supply port (12/14)

8 Working line (2) per valve

9 Working line (4) per valve

Line		Port code (ISO 5599)	Connection size (ISO 228)	Connector fitting ¹⁾
Compressed air/vacuum	1	1	G3⁄8	 in left-hand/right-hand end plate
			G1⁄8	 in the expansion block with auxiliary energy supply
Exhaust	2	3/5	G3⁄8	 in left-hand/right-hand end plate
		3, 5	G1⁄8	 in the expansion block with auxiliary energy supply
Pressure relieving port	4	-	G1⁄8	- in the base block
Pilot exhaust	6	82/84	G1⁄8	 in left-hand end plate
Pilot air supply	7	12/14	G1⁄8	 in left-hand end plate
Air/vacuum	8,9	2,4	G1⁄8	 in the manifold block
				 in the expansion block with auxiliary energy supply

1) The CDVI valve terminal can be pre-equipped with QS-F push-in fittings depending on the order.

6

3

8

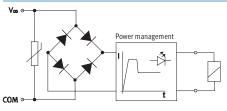
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1

Electrical power as a result of current reduction



Each valve solenoid coil is protected with a spark arresting protective circuit as well as against polarity reversal.

All valve types are additionally equipped with integrated current reduction. Advantages:

- Lower power consumption
- Lower temperature rise

Valve	Coil	Address	Pin	Core colour ²⁾
1	14	0	A01	WH
	12	1	A02	GN
2	14	2	B01	YE
	12	3	B02	GY
3	14	4	C01	РК
	12	5	C02	BU
4	14	6	A03	RD
	12	7	A04	VT
5	14	8	B03	GY PK
	12	9	B04	RD BU
6	14	10	C03	WH GN
	12	11	C04	BN GN
7	14	12	A0 5	WH YE
	12	13	A06	YE BN
8	14	14	B05	WH GY
	12	15	B06	GY BN
9	14	16	C05	WH PK
	12	17	C06	PK BN
10	14	18	A07	WH BU
	12	19	A08	BN BU
11	14	20	B07	WH RD
	12	21	B08	BN RD
12	14	22	C07	WH BK
	12	23	C08	BN BK
com			B10	BN
			C10	ВК

1) Max. 24 solenoid coils

2) To IEC 757

Terminal allocation – Cable for individual sub-base CDSV						
Core colour Allocation						
Brown	Coil 14					
Black	Coil 12 (not on 5/2-way valve, single solenoid)					
Blue com ¹⁾						

1) 0 V for positive switching valves; 24 V can be connected for negative switching control signals

Key features – Electrical components

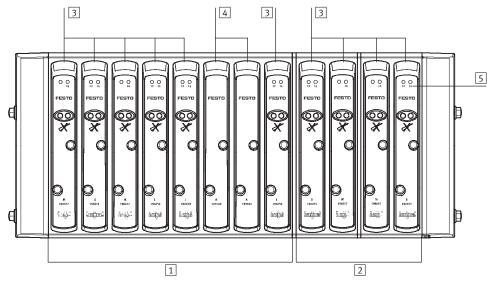
Address allocation - Valves with multi-pin plug

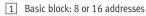
A valve position on the CDVI valve terminal always occupies 2 addresses, even if one of these is equipped with a blanking plate.

Addresses should be assigned in ascending consecutive order. The numbering system goes from left to right.

A basic block expansion always occupies 8 addresses, regardless of whether one or two expansion blocks are used.

Example: Address allocation for a CDVI valve terminal with one basic block containing 8 valves and 1 expansion block





- 2 Expansion block: 8 addresses
- 3 Valves

4

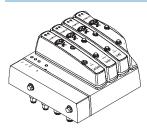
- Vacant positions
- 5 Number of solenoid coils

Application-optimised valve terminals Clean Design



Key features - Electrical components

Fieldbus Direct



Fieldbus Direct is a system for the compact connection of a valve terminal of various sizes to different fieldbus standards. The CP string extension option allows the functions and components of the CPI installation system to be used. The I/O modules and cables for the CP string extension are ordered using the order code for the CPI installation system.

FESTO

→ Info 243 CPI installation system

Addressing order for valves with fieldbus

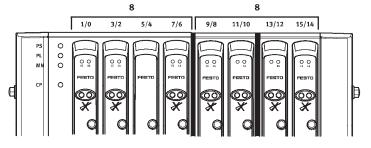
The CDVI valve terminal occupies 8, 16 or 24 addresses, regardless of the number of valve solenoid coils. This means that the terminal can be expanded later without shifting addresses.

A basic block occupies 8 or 16 addresses, an expansion block always occupies 8 addresses. If a valve position is equipped with a valve with 2 pilot solenoid coils, the following allocation applies:

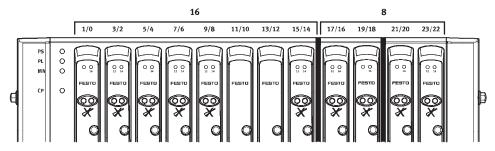
- Pilot solenoid coil 14 occupies the less significant address
- Pilot solenoid coil 12 occupies the more significant address

The more significant address is not used in valves with only one pilot solenoid coil. The addresses of the CDVI valve terminal are allocated from left to right, while the addresses of the individual valve positions are allocated from right (pilot solenoid coil 14) to left (pilot solenoid coil 12).

Example: Addressing order for a basic block with 4 valve positions



Example: Addressing order for a basic block with 8 valve positions



Instructions for use

Equipment

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed for operation under normal use without any additional lubrication, yet still have a long service life. The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used. Incorrect additional oil and too high an oil content in the compressed air reduces the service life of a valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

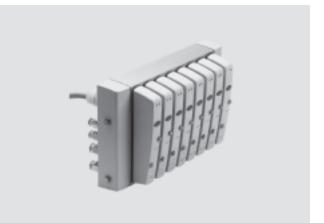
When using bio-oils (oils which are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alphaolefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

Valve terminal type 15 CDVI, Clean Design Technical data

- 11 -Flow rate 300 ... 650 l/min
- **[]** Valve width 18 mm



General technical data											
Valve function		3/2-way valve Normally		5/2-way va	alve	2x 3/2-way valve Normally			5/3-way valve Mid-position		
		open	closed	Single solenoid	Double solenoid	open	closed	1x open 1x closed	pressur- ised	exhausted	closed
Valve function ordering code		W	Х	М	J	Ν	К	Н	В	E	G
Constructional design		Piston spo	ol valve								
Actuation type		Electrical									
Width	[mm]	24									
Nominal size	[mm]	5									
Lubrication		Lubricated	for life, PWI	S-free (free o	f paint-wettir	ng impairm	ent substand	ces)			
Type of mounting											
 Valves and end plate 		Via 2 screw	vs (DIN 6921	.)							
 Valve terminal 		Via spacer bolt									
Tightening torque valve/	[Nm]	Flow contro	ol								
blaning plate											
Assembly position		Any									
Manual override		Pushing									
Pneumatic connections											
Supply port	1			n block CDVI							
Exhaust port	3/5		on expansior	n block CDVI	5.0-EBX and	CDSV)					
Working ports	2/4	G1⁄8									
Pilot air port	12/14	G1⁄8 (M5 or									
Pilot exhaust air port	82/84	G1/8 (M5 or	-								
Pressure compensation port		G ¹ ⁄8 (M5 or	n CDSV)								
Operating pressure [bar]											
Valve function ordering code		W	Х	М	J	Ν	K	Н	В	E	G
P1 with internal pilot air supply	/	3 6 (not	available on	the CDSV)							

1) 3/2-way valves not suitable for vacuum

P1 with external pilot air supply

External pilot supply air

-0,9 ... +10

3 ... 6

Valve response times [ms]											
Valve function ordering code		W	Х	Μ	J	Ν	К	Н	В	E	G
Response times	on	10.3	10.3	12	-	10	10	10	12	12	12
	off	14.1	14.1	22	-	22	22	22	25	25	25
	reversing	-	-	-	10	-	-	-	17	17	17

3 ... 101)

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4/3.4-24

-0.9 ... +10

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Technical data

Operating and environmental of	onditions	;									
Valve function ordering code		W	Х	Μ	J	Ν	К	Н	В	E	G
Operating medium		Filtered cor	npressed air	, lubricated	or unlubricat	ed					
Grade of filtration	[µm]	40									
Operating pressure	[bar]	-0.9 +10)			3 10 ²⁾			-0.9 +10)	
Operating pressure for valve	[bar]	3 6 (not	on CDSV ava	ilable)							
terminal with internal pilot air											
supply											
Pilot pressure	[bar]	3 6									
Storage temperature	[°C]	-20 +40									
Operating temperature	[°C]	-5 +50									
Temperature of medium	[°C]	-5 +50									
CE mark (see declaration of		To EU EMC	directive								
conformity)											
Food industry approval		DIN EN ISO	14159								
Corrosion resistance class CRC ¹)	3									

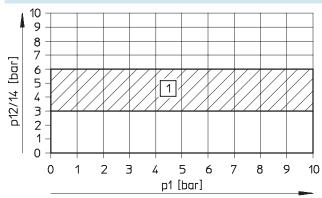
1) Corrosion resistance class 3 according to Festo standard 940 070

Components requiring higher corrosion resistance. External visible parts in direct contact with industrial atmospheres or media such as solvents and cleaning agents, with a predominantly functional requirement for the surface.

2) 3/2-way valves not suitable for vacuum.

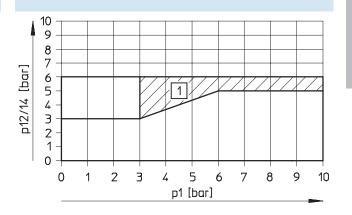
Pilot pressure with external pilot air supply

Switch-on pilot pressure of 5/2-way and 5/3-way valves and 3/2-way valves via external working air supply (EXT)



1 Permissible pressure range

Switch-on pilot pressure of 3/2-way valves



1 Permissible pressure range

Valve terminal type 15 CDVI, Clean Design Technical data

Electrical data		Lee	1	1	1.	1	1	1	1	1 -	1
Valve function ordering code		W	Х	М	J	Ν	К	Н	В	E	G
Electromagnetic compatibility		Interfere	ence immuni	ty tested to	EN 61 000-	6-2					
Operating voltage	[V]	24 DC (±	±10%)								
Minimum power supply requirement	[V/ms]	0.4 min	imum voltag	e increase t	ime to reac	h the high-cu	rrent phase				
Residual ripple	[Vss]	4									
Switch-on current consumption • per solenoid coil at 24 V (with LEDs)	[mA]	Typ. 120)								
• total at 24 V and max. number of solenoid coils (with LEDs)	[A]	Тур. 2.8	8								
Current consumption during op	eration										
 per solenoid coil at 24 V (with LEDs) 	[mA]	Min. 26									
• total at 24 V and max. number of solenoid coils (with LEDs)	[A]	Тур. 0.6	2								
Electrical power consumption per solenoid coil (with LED)	[W]	2.88									
Duty cycle		100%									
Protection class to EN 60 529		IP65/67	' (fully assem	ibled)							
Vibration resistance		To DIN/I	EC 68/EN 60	068, Parts	2-6 and IEC	C 721/EN 60	068, Parts 2-	3			
Shock resistance		To DIN/I	EC 68/EN 60	068, Parts	2-27 and I	EC 721					
Continuous shock resistance		To DIN/I	EC 68/EN 60	068, Parts	2-29: +/-1	5 g at 6 ms,	1000 cycles				

Application-optimised valve terminals Clean Design

Multi-pin cable	
Constructional design [mm ²]	25x0.34
Bending radius during flexible use	Min. 15x cable Ø
Outer Ø [mm]	Approx. 11.4

Materials												
Valve function ordering code	W	Х	М	J	Ν	К	Н	В	E	G		
Cover	Polypropyle	Polypropylene (PP), thermoplastic rubber (TPE), polyamide (PA)										
Connection block	Aluminium	minium (anodised min. 20 μm)										
Blanking plug	Polybutyler	Polybutylene terephthalate (material no.: 1.4303 or 1.4301)										
End plate	Polypropyle	ene										
Screws	Polybutyler	ie terephthal	ate (materia	l no.: 1.430	3 or 1.4301)							
Spacer bolt	Aluminium	(anodised m	in. 20 μm)									
Valve	Aluminium	luminium, polyacetate (POM), polyphenylene sulphide (PPS), polyamide (PA), nitrile rubber (NBR), brass (Ms), steel (St),										
polycarbonate (PC), polypropylene (PP)												

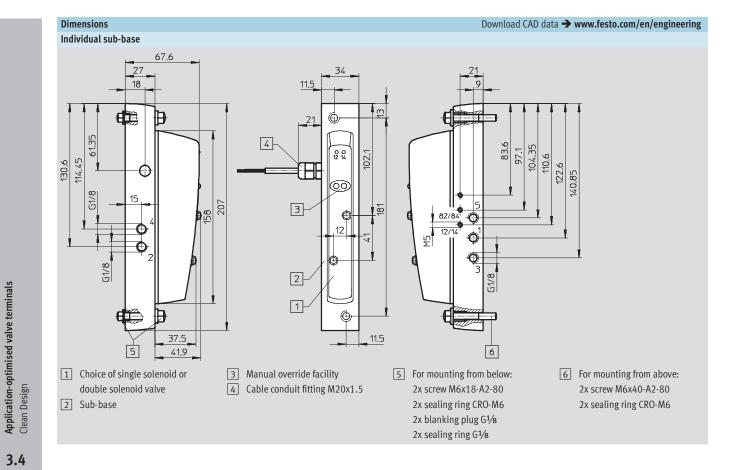
Valve terminal type 15 CDVI, Clean Design Technical data

Product weight [g]	Approx. w	eights								
Valve function ordering code	W	Х	М	J	Ν	К	Н	В	E	G
Basic block with 4 valve positions MP	1 0 5 0									
Basic block with 8 valve positions MP	2 0 9 0									
Basic block with 4 valve positions FB	1 320									
Basic block with 8 valve positions FB	2 360									
CDVI with 4 valve positions MP with fittings,	4 1 7 0									
10 m cable and valves										
CDVI with 8 valve positions MP with fittings,	6 1 7 0									
10 m cable and valves										
CDVI with 4 valve positions FB with fittings	2 760									
and valves										
CDVI with 8 valve positions FB with fittings	4 760									
and valves										
Expansion block (2 valve positions)	510									
Expansion block (2 valve positions) with	1 0 3 0									
fitting and valves										
Valve	185		195	205	210					
Blanking plate	85		•							
Left-hand end plate DeviceNet	120									
Left-hand end plate MP, cable length 5 m	960									
Left-hand end plate MP, cable length 10 m	1 800									
Right-hand end plate	120									
Separator plate DZ, DZP	30									
Separator plate DZR, DZPR	40									
CDSV individual sub-base	690									
CDSV individual sub-base with fittings and	1 070									
valve										
Spacer bolt (2 pieces)	160									

Nominal flow rate [l/min]										
Valve function ordering code	W	Х	М	J	Ν	К	Н	В	E	G
Pressurised	500	500	650	650	300	300	300	650	400	650
Exhausted	500	500	650	650	300	300	300	400	650	650
Mid-position	-	-	-	-	-	-	-	150	150	-

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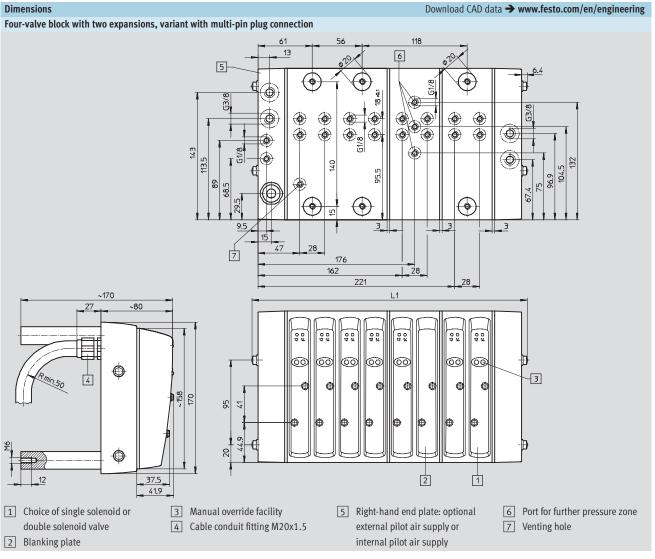
Technical data



Technical data

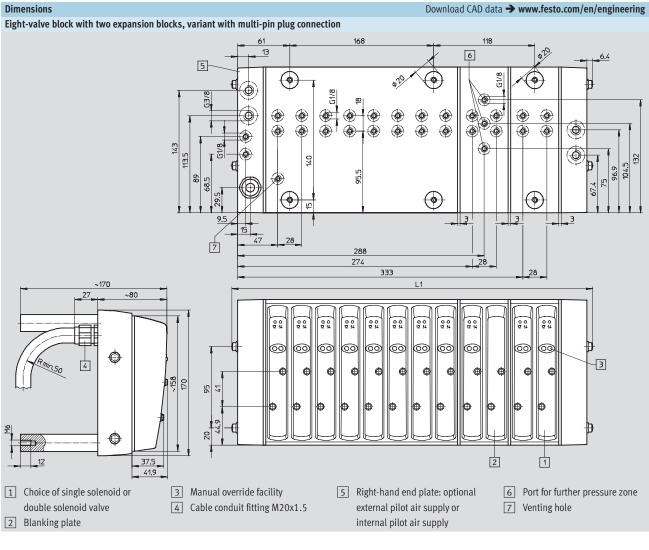
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Dimensions



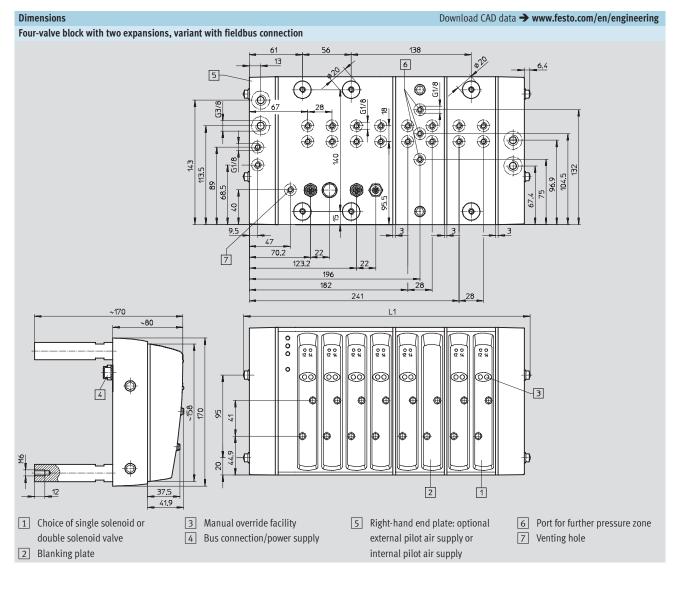
	4-valve block	4-valve block + 1 expansion block	4-valve block +2 expansion blocks
L1	190.8	249.8	308.8

Technical data

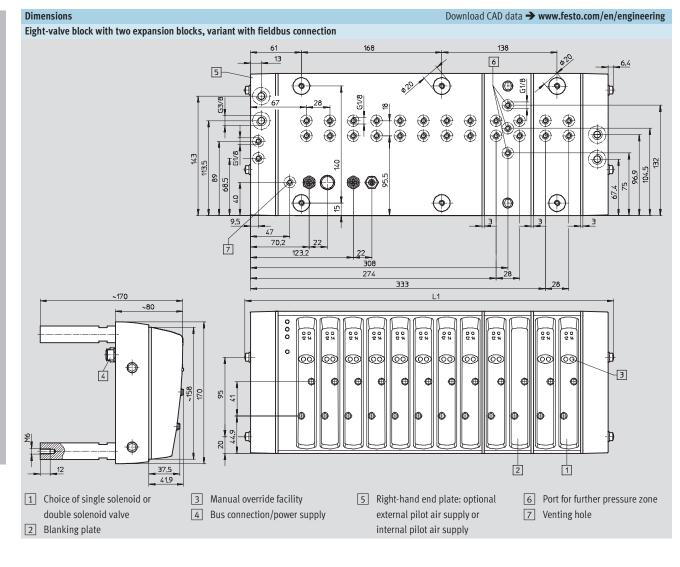


	8-valve block	8-valve block + 1 expansion block	8-valve block +2 expansion blocks
L1	302.8	361.8	420.8

Technical data



	4-valve block	4-valve block + 1 expansion block	4-valve block +2 expansion blocks
L1	190.8	249.8	308.8



	8-valve block	8-valve block + 1 expansion block	8-valve block +2 expansion blocks
L1	302.8	361.8	420.8

Ordering system

Ordering system information

Like all valve terminals, the CDVI is ordered using an ident. code. This ident. code specifies the valve functions, the number of valves and vacant positions and the type of compressed air supply. As is the case with all Festo products, the CDVI and CDSV are:

- fully pre-assembled
- fitted with QS...-F fittings in the working ports and end plates on request
- tested for electrical function
- tested for pneumatic function
- packed securely together with full instructions (user documentation) and delivered

Notes on the ident. code and ordering procedure

15P-K10-8A-UR-8M-E+Y

Terminal with 10 m multi-pin cable, 8-valve basic block with straight QS8-F fittings in the working ports and QS12-F fittings in the supply and exhaust ports, compressed air supply at left side only with internal pilot air supply, fitted with eight 5/2-way single solenoid valves, English manual and spacer bolts for mounting.

15P-F11-4A-ZR-4M-K-2K-H-2M-D+Y

Terminal with DeviceNet fieldbus connection, 4-valve basic block and two expansion blocks, straight QS8-F fitting in the working ports, external pilot air supply via straight QS8-F connection in the left-hand end plate

- fitted with four 5/2-way single solenoid valves, basic block compressed air supply and exhaust via straight QS12-F fitting in the left-hand end plate
- first expansion with separate

compressed air supply, fitted with two 2x3/2-way valves, normally closed, compressed air supply via straight QS8-F fitting in the expansion block, exhaust air drawn off via the basic block in the left-hand end plate

- second expansion fitted with two 5/2-way single solenoid valves, compressed air supply and exhaust via straight QS12-F fitting in the right-hand end plate
- German manual and spacer bolts

Fittings

- The basic valve terminal price includes the following:
- The straight QS-F-G1/8 fittings in the working ports for optimum flow
- Suitable straight QS-F-G3/8 fittings for compressed air supply and main exhaust air in the end plates These sets of fittings for the end plates are always correctly assembled before leaving the factory. Vacant ports are sealed with easy to clean blanking plugs (with supply at one side or internal pilot air supply).

Individual sub-base

The individual sub-base can be ordered either via the ident. code of the valve terminal or via individual part numbers. Ordering example:

15P-K10-1B-XR-M-B+Z

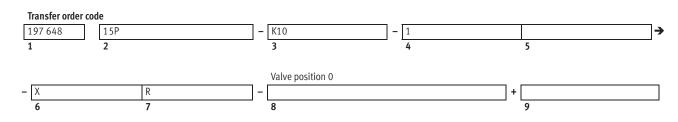
Ident. codes in bold print do not permit alternative selections.



Valve terminal type 15 CDVI, Clean Design – Individual valves Ordering data – Modular products

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N		Mandatory data						→
М	odu	Ile No. Valve terminal, pneu	matic part	Electrical connection	No. of valves on the basic block	Pneumat	ic connectio	n
1	976	548 15P		K10	1	B, G		
	rder							
		ple						
		548 15P	_	K10	- 1	В		
1		2		3	4	5		
→	Μ	Mandatory data				O Opti	ons	
Γ	End	plates/pneumatic Type of se	al	Basic block equipment, valve p	position 0	Accessori	ies	
	sup			Valves				
F	X	R		M, J, G, E, B, X, W, K, N, H, A		Z		
				Valve position				
				0				
- [Х	R	-	M				
	6	7		8		9		
Ord	erin	g table				Const	Contra	Enter
						Condi- tions	Code	Enter code
Μ	1	Module No.	197648					
	2	Valve terminal, pneumatic part	Clean Design CD	/l type 15			15P	15P
ľ	3	Electrical connection	Multi-pin plug, ca	able 10 m			-K10	-K10
	4	No. of valves on the basic block	1				-1	-1
	5	Pneumatic connection	Straight push-in			_	В	
-			Thread G1/8, with			_	G	V
	6 7	End plates/pneumatic supply Type of seal	Resistant to clear	xternal pilot air supply			-X R	-X R
H	′ 8	Basic block equipment	Valve position 0				<u>к</u>	K
	Ŭ	Valves	5/2-way valve, si	ngle solenoid			M	
			5/2-way valve, do				1	
				id-position closed			G	
				id-position exhausted			E	
			5/3-way valve, m	id-position pressurised			В	
				ormally closed, external supply air			Х	
				ormally open, external supply air			W	
			2x 3/2-way valve				K	
			2x 3/2-way valve				N	
				, 1x normally closed, 1x open		_	H	
			vacant position f	or two solenoid coils			A	



Mounting kit for individual valve CDSV

Accessories

Pneumatic accessories

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Valve terminal type 15 CDVI, Clean Design Ordering data – Modular products

odule No.	Valve terminal, pneumatic part	Electrical connection	No. of valves on the basic block	Pneumatic connection		End plates/ pneumatic supply	Type of seal
97 648	15P	K05, K10, F11	4,8	A, B, C, D, G	_	U, V, Y, Z	R
rder							
example							
197 648	15P	– K10	- 8	C	-	γ	R
	2	3	4	5		6	7

Or	Ordering table										
				Condi-	Code		Enter				
				tions			code				
Μ	1	Module No.	197648								
	2	Valve terminal, pneumatic part	Clean Design CDVI type 15		15P		15P				
	3	Electrical connection	Multi-pin plug, cable 5 m		-K05						
			Multi-pin plug, cable 10 m		-K10						
			Fieldbus node for DeviceNet		-F11						
	4	No. of valves on the basic block	4		-4						
			8		-8						
	5	Pneumatic connection	Straight push-in fittings, QS-8		Α						
			Straight push-in fittings, QS-6		В						
			Angled push-in fittings, QS-8	1	C						
			Angled push-in fittings, QS-6	1	D						
			Thread G1/8, without fitting		G						
	6	End plates/pneumatic supply	Supply at left, internal pilot air supply	2	-U						
			Supply at left, external pilot air supply	2	-V						
			Pneumatic supply at both ends, internal pilot air supply		-Y						
			Pneumatic supply at both ends, external pilot air supply		-Z						
¥	7	Type of seal	Resistant to cleaning agents		R		R				

1 C, D Not with energy supply modules K, I

2 **U, V** Not with separator plates/energy supply modules D, F, H, K, I

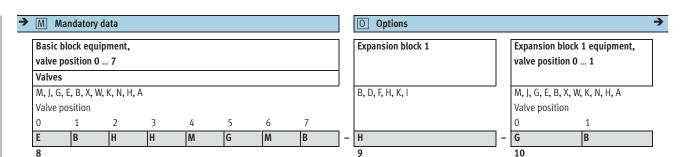
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3.4

Transfer order code 197 648 15P R 6 1 2 3 4 5 7

Ordering data - Modular products

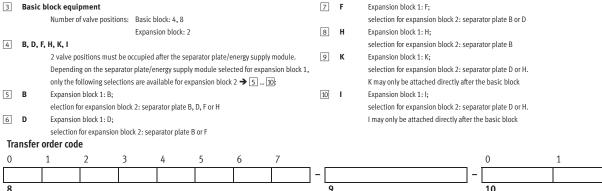
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1	Ordering	ta
	Uldering	ιd

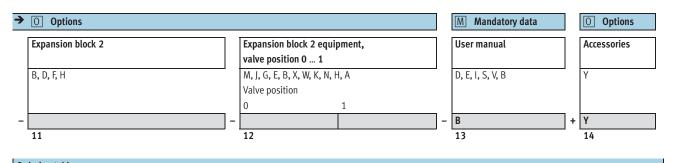
10	derir	ng table							
					Condi- tions	Code	Enter code		
ł	8	Basic block equipmen	nt	Valve position 0 7	3	-	-		
M		Valves		5/2-way valve, single solenoid		M	Enter		
				5/2-wa		5/2-way valve, double solenoid		J	equip-
						5/3-way valve, mid-position closed		G	ment
			-	5/3-way valve, mid-position exhausted		E	selection		
			-	5/3-way valve, mid-position pressurised		В	for valve		
			-	3/2-way valve, normally closed, external supply air		Х	positions		
				3/2-way valve, normally open, external supply air		W	in order		
				2x 3/2-way valve, normally closed		K	code.		
				2x3/2-way valve, normally open		N			
				2x3/2-way valve, 1x normally closed, 1x open		H			
				Vacant position for two solenoid coils		A			
0	9		eparator	2 valve positions, no duct separation	4 5	-В			
		1 pla	ates	2 valve positions, duct 1 separated	46	-D			
				2 valve positions, duct 3/5 separated	4 7	-F			
				2 valve positions, duct 1 and 3/5 separated	48	-H			
		En		2 valve positions, with additional supply air, duct 1 separated	49	-К			
		ply	y modules	2 valve positions, with additional exhaust/supply air, duct 1 and 3/5 separated	4 10	-1			
	10	Equipment		Expansion block 1 (valve position 0 1)		-	-		
		Valves		5/2-way valve, single solenoid		М	Enter		
			5/2-way valve, double solenoid		J	equip-			
				5/3-way valve, mid-position closed		G	ment		
				5/3-way valve, mid-position exhausted		E	selection		
				5/3-way valve, mid-position pressurised		В	for valve		
				3/2-way valve, normally closed, external supply air		Х	positions		
				3/2-way valve, normally open, external supply air		W	in order		
				2x 3/2-way valve, normally closed		К	code.		
				2x 3/2-way valve, normally open		N			
				2x 3/2-way valve, 1x normally closed, 1x open		H			
Ŧ				Vacant position for two solenoid coils		Α			

3 Basic block equipment



3.4

Valve terminal type 15 CDVI, Clean Design Ordering data – Modular products



Orde	erin	g table						
Module No.			197 648		Code		Enter code	
1	11	Expansion block	Separator	2 valve positions, no duct separation		-B		
0		2	plates	2 valve positions, duct 1 separated		-D	1	
				2 valve positions, duct 3/5 separated		-F		
				2 valve positions, duct 1 and 3/5 separated		-H		
1	12	Equipment		Expansion block 2 (valve position 0 1)		-	1	-
	Ĩ	Valves		5/2-way valve, single solenoid		М	1 [Enter
				5/2-way valve, double solenoid		J		equip-
				5/3-way valve, mid-position closed		G		ment
				5/3-way valve, mid-position exhausted		E		selection
				5/3-way valve, mid-position pressurised		В		for valve
				3/2-way valve, normally closed, external supply air		Х		positions
				3/2-way valve, normally open, external supply air		W		in order
				2x 3/2-way valve, normally closed		K		code.
				2x 3/2-way valve, normally open		N		
				2x 3/2-way valve, 1x normally closed, 1x open		H		
				Vacant position for two solenoid coils		Α		
M 1	13	User manual		German		-D	1	
				English		-Е	1	
				Italian		-1	1	
				Spanish		-S		
				Swedish		-V		
				Express waiver – no manual to be included (already available)		-В		
0 1	14	Accessories				+		+
		Mounting		Spacer bolt, length 1		Y	1	



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3.4



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0 1 + 12 13 14 11

Accessories

Ordering data Code Description Part No. Туре Individual sub-base valve CDVI5.0-MT2H-1X30LS-EXT 547 014 W 3/2-way valve, normally open, external supply air 3/2-way valve, CDVI5.0-MT2H-1X3GLS-EXT 547 013 Х normally closed, external supply air М CDVI5.0-MT2H-5LS 196 657 5/2-way valve, single solenoid J 5/2-way valve, CDVI5.0-MT2H-5JS 196 659 double solenoid Ν 2x 3/2-way valve, CDVI5.0-MT2H-2x3OLS 196 663 normally open CDVI5.0-MT2H-2x3GLS 196 661 Κ 2x 3/2-way valve, normally closed CDVI5.0-MT2H-30LS-3GLS Н 196 665 2x 3/2-way valve, 1x normally open 1x normally closed CDVI5.0-MT2H-5/3BS 196 655 В 5/3-way valve, mid-position pressurised CDVI5.0-MT2H-5/3ES Ε 5/3-way valve, 196 653 mid-position exhausted CDVI5.0-MT2H-5/3GS 196 651 G 5/3-way valve, mid-position closed Individual sub-bases Individual sub-base CDSV5.0-AS-1/8 534 434

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Ordering data	Code	Description	Туре	Part No.
Basic block				
	-	Basic block with 4 valve positions MP	CDVI5.0-GB4-MP	196 714
	-	Basic block with 8 valve positions MP	CDVI5.0-GB8-MP	196 690
	and power supply	i modulo		I
	B, D, F, H	Expansion block for multi-pin plug	CDVI5.0-EB	196 710
	B, D, F, H	Expansion block for fieldbus	CDVI5.0-EB-DN	536 813
ND 201	К, І	Power supply module for 3rd pressure zone (multi-pin plug)	CDVI5.0-EBX	528 609
ANNA ANNA ANNA ANNA ANNA ANNA ANNA ANN	K, I	Power supply module for 3rd pressure zone (fieldbus)	CDVI5.0-EBX-DN	536 815
lanking plate				
	A	Blanking plate for vacant valve position	CDVI5.0-A-P-2	193 140
eparator plate	В	No duct separated	CDVI5.0-DZ	196 70
	D	Duct 1 separated	CDVI5.0-DZP	196 702
	F	Duct 3/5 separated	CDVI5.0-DZR	196 704
2	Н	Duct 1/3/5 separated	CDVI5.0-DZPR	196 70
eft-hand end pla	to			1
	-	Electrical multi-pin connection, cable length 5 m	CDVI5.0-EPL-MP-K05	196 693
0	_	Electrical multi-pin connection, cable length 10 m	CDVI5.0-EPL-MP-K10	196 69
light-hand end p	late			
	-	Internal pilot air supply	CDVI5.0-EPR	196 69

3.4

Ordering data		Description		Ture	
	Code	Description		Туре	Part No.
Bus connection				- 1	
	-	DeviceNet plug socket/Micro Style conne	ction , M12, 5-pin, straight socket	FBSD-GD-9-5PIN	18 324
		(A-coded), IP65, Pg9			
		DeviceNet also for any annual (Misso Chil	MAD Finis Anti-		475.000
	-	DeviceNet plug/power supply/Micro Style plug (A-coded), IP65, Pg9	e connection, M12, 5-pin, straight	FBS-M12-5GS-PG9	175 380
SI		plug (A-coded), 1P65, Pg9			
~					
/alve terminal conr	nection				
	-	Connecting cable WS-WD, angled plug-	0.25 m	KVI-CP-3-WS-WD-0,25	540 327
Z)		angled socket	0.5 m	KVI-CP-3-WS-WD-0,5	540 328
			2 m	KVI-CP-3-WS-WD-2	540 329
			5 m	KVI-CP-3-WS-WD-5	540 330
			8 m	KVI-CP-3-WS-WD-8	540 331
	-	Connecting cable GS-GD, straight plug-	2 m	KVI-CP-3-GS-GD-2	540 332
Mr J		straight socket	5 m	KVI-CP-3-GS-GD-5	540 333
TAL ST			8 m	KVI-CP-3-GS-GD-8	540 334
nput and output m	nodules				
	-	Input and output modules, CP system			
		 Electrical installation system CP-EL 			
Nounting compone	ents	Adapter Lit			524 (24
	6	Adapter kit		CDSV5.0	534 436
ୖୄୄୄୄୄ					
	Y	Spacer bolt (2 pieces)		CDVI5.0-STB	196 718
					1,0,10
\sim					
Blanking plugs					
	-	Blanking plug	G3⁄8 for end plates	CDVI-5.0-B-G3/8	196 712
$h \rightarrow \lambda$			G ¹ /8 for end plates	CDVI-5.0-B-G ¹ /8	196 720
	-		-		
	-		for spacer bolt thread	CDVI5.0-R-M6	532 476
Plugs		Planking pluz	for tubing 0. D. C. (050 (1)	452.244
	-	Blanking plug	for tubing O.D. \emptyset 6 mm for tubing O.D. \emptyset 8 mm	QSC-6H QSC-8H	153 268
	-		for tubing 0.D. Ø 8 mm		
				QSC-10H	153 270
	-		for tubing 0.D. \varnothing 12 mm	QSC-12H	153 271
Push-in fittings					
	В	Push-in fitting	for tubing O.D. Ø 6 mm	QS-F-G ¹ ⁄8-6	193 409
<u>a</u>	A		for tubing 0.D. Ø 8 mm	QS-F-G ¹ /8-8	193 40
	A _		for tubing 0.D. Ø 12 mm	QS-F-G ³ /8-12	195 410
~	– D	Push-in L-fitting	for tubing 0.D. Ø 6 mm	QSL-F-G ¹ /8-6	197 487
	C		for tubing O.D. Ø 8 mm	QSL-F-G ¹ /8-8	193 419
	-		for tubing 0.D. \emptyset 12 mm	QSL-F-G3/8-12	193 420
			101 tubing 0.0. © 12 mm	2321 070 12	177 400

FESTO

Ordering data					
	Code	Description		Туре	Part No.
User documentation					
\wedge	D	Pneumatic components – CDVI	German	P.BE-CDVI-DE	197 361
	E		English	P.BE-CDVI-EN	197 363
	S		Italian	P.BE-CDVI-IT	197 369
\sim	l		Spanish	P.BE-CDVI-ES	197 367
	V		Swedish	P.BE-CDVI-SV	197 371
	D	Electrical components – CDVI-DN	German	P.BE-CDVI-DN-DE	539 044
	E		English	P.BE-CDVI-DN-EN	539 045
	S		French	P.BE-CDVI-DN-FR	539 047
	I S		Italian	P.BE-CDVI-DN-IT	539 048
			Spanish	P.BE-CDVI-DN-ES	539 046
	V		Swedish	P.BE-CDVI-DN-SV	539 049

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