

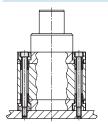
### **Brief description**

- Single-acting or double-acting
- Variants
- Trunnion
- Roller
- Toggle lever
- Solenoid valves mounted directly to flange plate
- Fast and simple set-up of conveyor
- Workpiece carriers, pallets and packages weighing up to 300 kg can be safely stopped
- Gentle stopping without impact vibrations or noise with toggle lever version
- Simple activation via valve terminal (e.g. in combination with other cylinders at an assembly station)
- Flanged solenoid valve on individual stopper cylinders permits fast actuation even over long distances
- Space saving sensing with integrated proximity sensors

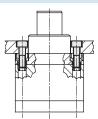
# **Stopper cylinders STA/STAF**Features



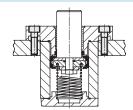
### **Mounting options** Through-hole mounting





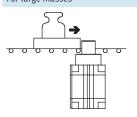


Flange mounting

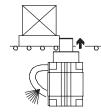


## Application options and versions

For large masses



Safety



by means of piston rod spring return in the event of pressure failure

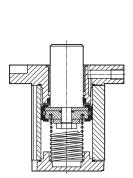
## Highly effective, low noise level

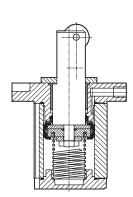
Toggle lever version with integrated shock absorber facilitates precise and gentle stopping of the workpiece carrier

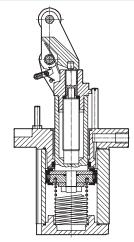
## Trunnion version

## Roller version

Toggle lever version

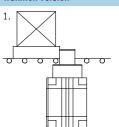


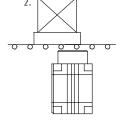


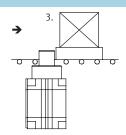


5.2

Technical data → 1 / 5.2-12

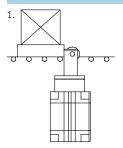


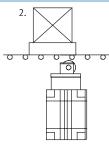


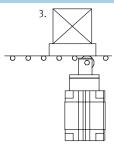


- 1. Sudden braking of the workpiece carrier via the piston rod.
- The workpiece carrier is released by activating the cylinder.
   The control system must hold the piston down until the workpiece carrier has passed the stopper cylinder.
- 3. The piston rod then advances by means of spring force or compressed air. The next workpiece carrier can then be stopped.

Roller version

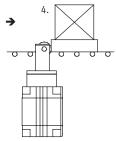








 The piston rod then advances by means of spring force or compressed air until the roller makes contact with the workpiece carrier. The workpiece carrier continues to move forward.



- Sudden braking of the workpiece carrier via the piston rod.
- 2. The workpiece carrier is released by activating the cylinder.

4. After the workpiece carrier has passed, the piston rod advances to the end position. The next workpiece carrier can then be stopped.

62.8 ... 63.4 mm

96.5 ... 99.5 mm

163 ... 166 mm

X = STAF-32:

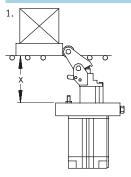
STAF-50:

STAF-80:

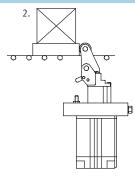
## Stopper cylinders STA/STAF

Feature:

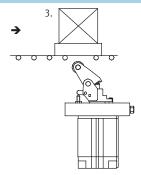
Technical data → 1 / 5.2-20



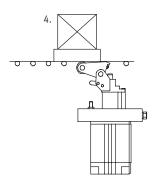
 Gentle stopping of heavy loads via a hydraulic shock absorber in the piston rod.



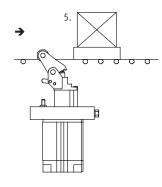
The toggle lever is latched into the retracted end position so that the workpiece carrier cannot be pushed back by the shock absorber.



 The workpiece carrier is released by means of compressed air, and the toggle lever is released simultaneously.



 The piston is extended by means of spring force or compressed air.
 The toggle lever tips back which prevents the workpiece carrier from being lifted.



5. The toggle lever is raised by means of spring force and stops the next workpiece carrier.



Protection against rotation: The guide rod always aligns the toggle lever precisely to the approaching workpiece carrier.



Integrated shock absorber: Absorbs impact energy and stops the workpiece carrier gently, and with low noise levels.

The impact energy can be adjusted using the regulating screw in the toggle lever.



Detenting roller lever: The workpiece carrier cannot be pushed back by the shock absorber.



Locking mechanism for disabling the stopper function: The workpiece carrier is able to pass the holding point without activating the cylinder.



Note

Trunnion or roller type stopper cylinders can be mounted in any position.

Stopper cylinders with toggle lever must be mounted in the vertical, upright position.

### Mounting options for solenoid valves and valve functions

An MEH, MEBH, MOEH or MOEBH solenoid valve can be mounted on the stopper cylinder for quick, direct actuation of the cylinder. This type of

actuation is only possible for stopper cylinders with flange mounting. The valve must be mounted on the flange plate via a ZVA valve sub-base. The position of the piston rod when the solenoid valve is in the normal

position depends upon the valve type and the position of the valve on the cylinder.

Application	Piston rod initial position	Required solenoid valve	Type of mounting for the solenoid valve with sub-base ZVA
	Single-acting  12 2 12 2 3 10 12 2 12 2 14 2 4 2 4 2 4 2 4 2 4 2 4 2	Normally extended 173 125 MEH-3/2-5,0-B 172 999 MEBH-3/2-5,0-B  Normally retracted 173 429 MOEH-3/2-5,0-B 173 002 MOEBH-3/2-5,0-B  Normally extended 173 128 MEH-5/2-5,0-B 173 005 MEBH-5/2-5,0-B	valve with sub-base ZVA
	€  14 2  14 2  14 3  ▼ 84 55√1 3  • •	Normally retracted 173 128 MEH-5/2-5,0-B 173 005 MEBH-5/2-5,0-B	



Note

Cylinders are always supplied singleacting with spring. If a double-acting stopper cylinder is required, the filter nipple in the exhaust port must be removed. The exhaust port is then used as a supply port.

Solenoid valves MEH, MEBH

→ Volume 2

## Stopper cylinders STA/STAF

Feature:



#### Selection aid

Complete the following three steps for quick and accurate selection of a suitable stopper cylinder:

- If gentle cushioning is required in your application in order to avoid vibration and shifting of the workpiece, and to reduce noise, use a stopper cylinder with toggle lever (graph 2).
- Check to see whether or not the stopper cylinder covers the desired working range (see graph 1 and selection example).
- Check to see whether or not the installation dimensions for the selected cylinder fulfil your requirements.

### Example

A workpiece carrier with workpiece (material-dependent frictional value  $\mu = 0.1$ ) and a total weight of 200 kg moving at a speed of 17.5 m/min is to be stopped gently. The intersection of the vertical line in graph toggle lever version STAF-80  $\rightarrow$ 1 / 5.2-8 (impact

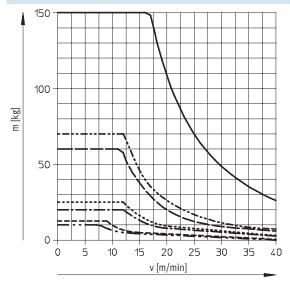
mass) and the horizontal line (impact velocity) is within the working range of the stopper cylinder (with toggle lever) STAF-80-40-P-A-K, i.e. this stopper cylinder fulfils the requirement and can be utilised.

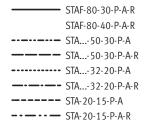
The maximum permissible kinetic impact energy on the piston rod of stopper cylinders must not be exceeded. Mechanical failure of the cylinder may otherwise result. The values in the graph presuppose the

use of a flexible buffer on the workpiece carrier with a deformation capacity of 1 mm for trunnion and roller type stopper cylinders.

#### Impact velocity v as a function of the impact mass m

Trunnion or roller version





Feature:

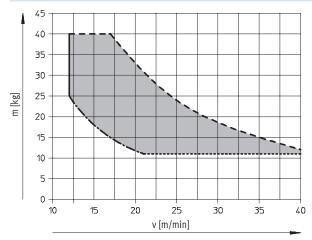
Special-function drives Stopper cylinders

5.2

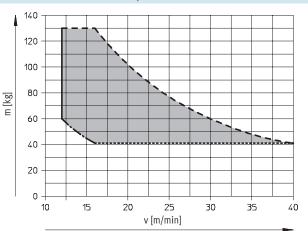
### Impact velocity v as a function of the impact mass m

Toggle lever version

STAF-32 with a frictional value of  $\mu = 0.1$ 

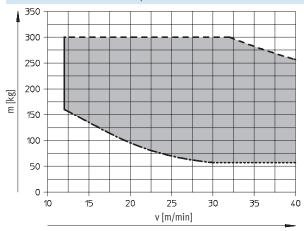


Toggle lever version STAF-50 with a frictional value of  $\mu$  = 0.1  $\,$ 



#### Toggle lever version

STAF-80 with a frictional value of  $\mu = 0.1$ 



Operational range

— — — Max. utilisation

----- Recommended minimum utilisation<sup>1)</sup>

----- Required mass<sup>2)</sup>

- 1) For optimal shock absorber operation.
- Required mass for the toggle lever to be fully depressed to the end position with this frictional value.

- 🏺 - Note

The required mass for the full depression of the lever is dependent on the frictional mating between conveyor belt and transported material, other frictional values available on

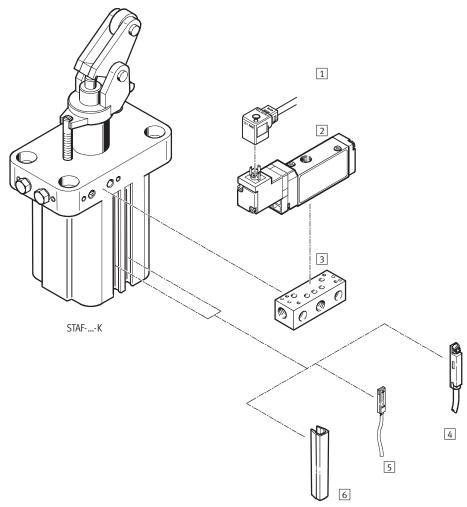
request. The cushioning time increases in the partial load range. Energy values are valid for room temperature T = 20 °C.

## **Stopper cylinders STA/STAF** Product range overview

Function	Design	Туре	Piston $\varnothing$	Stroke	Type of mount	ing	Cushioning	Position	→ Page
					Direct	With flange		sensing	
			[mm]	[mm]			P	Α	
Single	Basic version								
or double-	9	Trunnion version	20	15	-	-		-	1 / 5.2-12
acting			32	20	-	•		•	
			50	30	-	•		•	
		<u>.</u>			•	•	•	•	•
	C)	Roller version	20	15		-	•	-	1 / 5.2-16
			32	20				•	
			50	30					
			80	30, 40	-				
		Toggle lever	32	20	_	•	•	•	1 / 5.2-20
		VELSION	50	30		•	•	•	
			80	40	-	•		•	

5.2

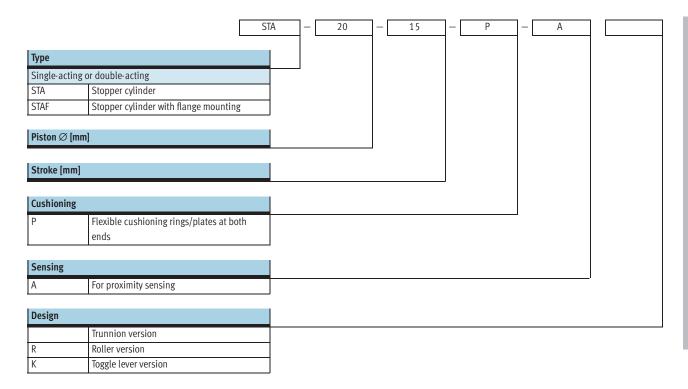




Acce	ssories		
		Brief description	→ Page
1	Cable with socket KMEB	-	Volume 2
2	3/2-way valve MEBH	For fast and direct actuation of the stopper cylinder	Volume 2
3	Sub-base ZVA	For stopper cylinder with flange	1 / 5.2-23
4	Proximity sensors SME/SMT-8M	Can be integrated in the cylinder profile barrel from above	1 / 5.2-25
5	Proximity sensors SME/SMT-8	Can be integrated flush with the cylinder profile barrel	1 / 5.2-25
6	Slot cover ABP	To protect the sensor cable and keep dirt out of the sensor slots	1 / 5.2-25

## **Stopper cylinders STA/STAF** Type codes





Special-function drives
Stopper cylinders

5.2

## Stopper cylinders STA/STAF, trunnion



### Function





Diameter 20 ... 50 mm



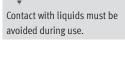
Stroke length 15 ... 30 mm



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Note





General technical data				
Piston Ø		20	32	50
Pneumatic connection	STA	M5	G <sup>1</sup> / <sub>8</sub>	G <sup>1</sup> / <sub>8</sub>
	STAF	-	M5	G <sup>1</sup> / <sub>8</sub>
Stroke	[mm]	15	20	30
Piston rod ∅	[mm]	12	20	32
Operating pressure	[bar]	10		
Operating medium		Filtered compressed air, lubricated or u	nlubricated	
Design		Piston cylinder with spring return		
Cushioning		Flexible cushioning rings/plates at both	ends	
Position sensing		For proximity sensing		
Type of mounting		Via through-holes		
		Using female threads		
Mounting position		Any		
Mode of operation		Single-acting or double-acting		
Protection against torsion		None		
Ambient temperature <sup>1)</sup>	[°C]	+5 +60		

- 1) Note operating range of proximity sensors

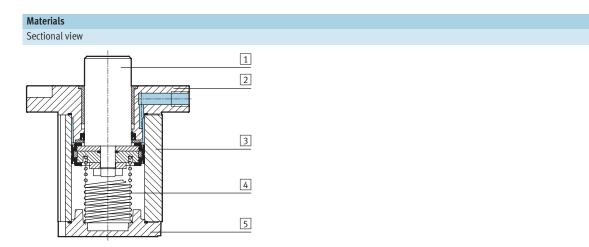
Forces [N]			
Piston ∅	20	32	50
Impact force	260	1,000	2,900
Spring force	13 18	20 42	47 64

Impact force is the basis for the calculation of permissible impact energy. Depending upon the type of load to be stopped, it is advisable to use a flexible buffer to cushion the impact, reduce noise levels and to optimise impact energy.

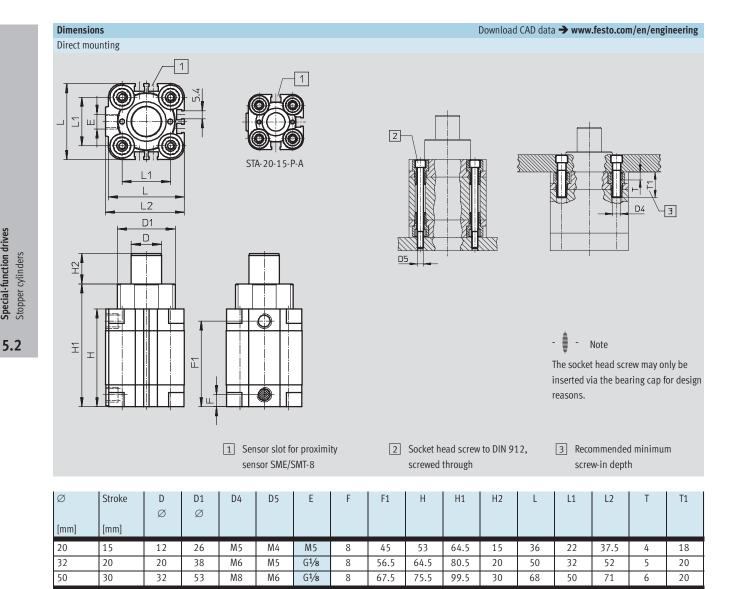


→ = Direction of impact force

# Stopper cylinders STA/STAF, trunnion Technical data

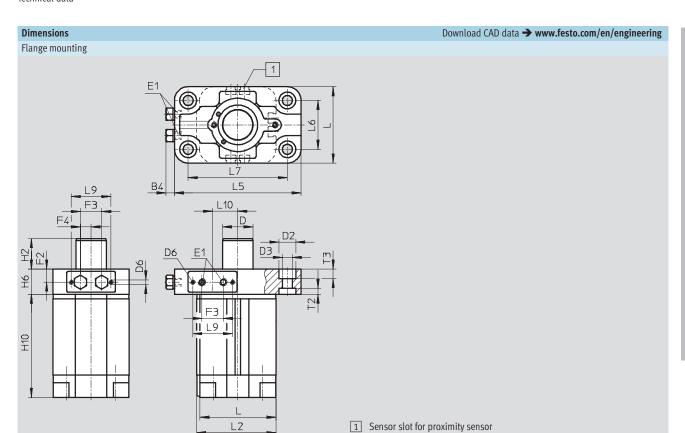


Stop	Stopper cylinder						
1	Piston rod	Stainless steel					
2	Flange	Die-cast aluminium					
3	Cylinder barrel	Anodised aluminium					
4	Springs	Spring steel					
5	Plug cap	Anodised aluminium					
-	Seals	Polyurethane					
-	Note on material	Free of copper, PTFE and silicone					



 $<sup>\</sup>parallel$  Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

# **Stopper cylinders STA/STAF, trunnion**Technical data



Ø [mm]	Stroke [mm]	B4	D Ø	D2 Ø	D3 Ø	D6	E1	F2	F3	F4	Н	2
32	20	4.5	20	11	6.6	M3	M5	8.5	14	7	20	0
50	30	4.5	32	15	9	M4	G1/8	9	17	8	31	0
Ø	Stroke	Н6	H10	L	L2	L5	L6	L7	L9	L10	T2	T2

SME/SMT-8

Ø	Stroke	H6	H10	L	L2	L5	L6	L7	L9	L10	T2	T2
[mm]	[mm]											
32	20	16.5	67.5	50	52	83	32	65	26	16.5	4	6.2
50	30	18	85	68	71	111	45	90	36	7	5	5

 $<sup>\|\</sup>cdot\|$  Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Ordering data				
Piston $\varnothing$	Stroke	Direct mounting		Flange mounting
[mm]	[mm]	Part No. Type		Part No. Type
20	15	164 887 STA-20-15-P-A		
32	20	164 888 STA-32-20-P-A	1	164 890 STAF-32-20-P-A
50	30	164 889 STA-50-30-P-A		164 891 STAF-50-30-P-A

## Stopper cylinders STA/STAF, roller

Technical data



### Function





Diameter 20 ... 80 mm



Stroke length 15 ... 40 mm



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Note

Contact with liquids must be avoided during use.

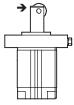


General technical data					
Piston Ø		20	32	50	80
Pneumatic connection	STA	M5	G1/8	G1/8	-
	STAF	-	M5	G1/8	G1/8
Stroke	[mm]	15	20	30	30/40
Piston rod ∅	[mm]	12	20	32	50
Operating pressure	[bar]	10			
Operating medium		Filtered compressed air, lubri	cated or unlubricated		
Design		Piston cylinder with spring ret	turn		
Cushioning		Flexible cushioning rings/plat	tes at both ends		
Position sensing		For proximity sensing			
Type of mounting		Via through-holes			
		Using female threads			
Mounting position		Any			
Mode of operation		Single-acting or double-acting	g		
Protection against torsion		Flat-sided piston rod			
Ambient temperature <sup>1)</sup>	[°C]	+5 +60			

- 1) Note operating range of proximity sensors
- Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Forces [N]					
Piston ∅	20	32	50	80	
Stroke	15	20	30	30	40
Impact force	170	830	2,300	14,600	13,300
Spring force	13 18	20 42	47 64	79 115	101 170

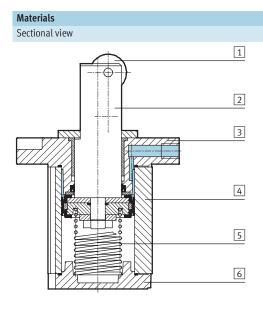
Impact force is the basis for the calculation of permissible impact energy. Depending upon the type of load to be stopped, it is advisable to use a flexible buffer to cushion the impact, reduce noise levels and to optimise impact energy.



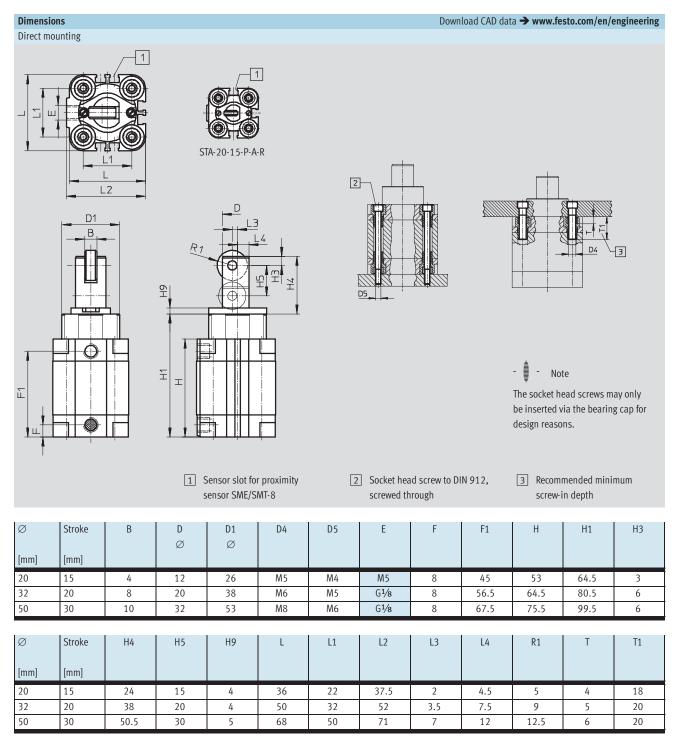
→ = Direction of impact force

## **Stopper cylinders STA/STAF, roller** Technical data





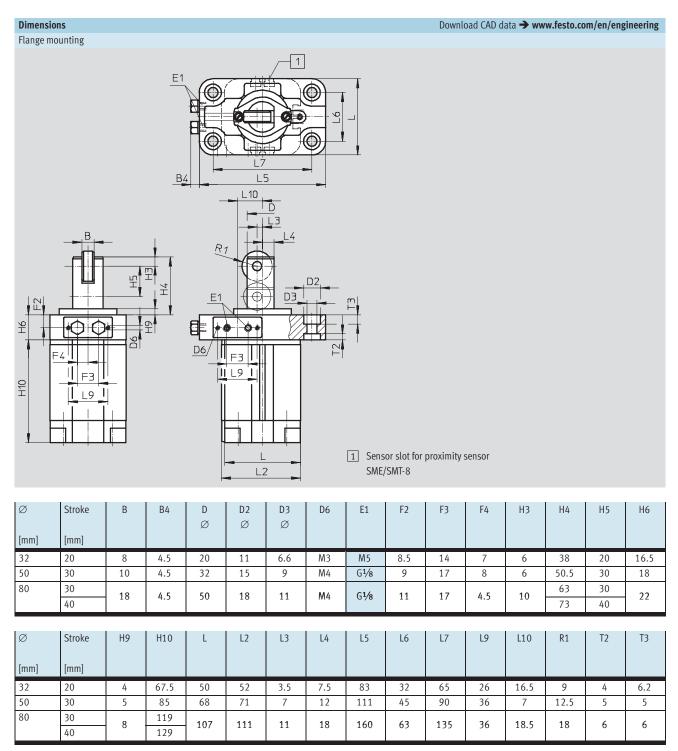
Stop	topper cylinder						
1	Roller	Polymer					
2	Piston rod	Stainless steel					
3	Flange	Die-cast aluminium					
4	Cylinder barrel	Anodised aluminium					
5	Springs	Spring steel					
6	Plug cap	Anodised aluminium					
-	Seals	Polyurethane					
-	Note on material	Free of copper, PTFE and silicone					



 $<sup>\</sup>cdot$  |  $\cdot$  | Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

## Stopper cylinders STA/STAF, roller

Technical data



<sup>♦</sup> Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Ordering data			
Piston Ø	Stroke	Direct mounting	Flange mounting
[mm]	[mm]	Part No. Type	Part No. Type
20	15	164 883 STA-20-15-P-A-R	
32	20	164 884 STA-32-20-P-A-R	164 892 STAF-32-20-P-A-R
50	30	164 885 STA-50-30-P-A-R	164 893 STAF-50-30-P-A-R
80	30		164 886 STAF-80-30-P-A-R
80	40		164 894 STAF-80-40-P-A-R

## Stopper cylinders STA/STAF, toggle lever

Technical data



#### Function





Diameter 32 ... 80 mm



Stroke length 20 ... 40 mm



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Contact with liquids must be avoided during use.

Note

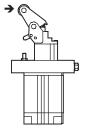


General technical data							
Piston Ø		32	50	80			
Pneumatic connection		M5	G1/8	G½			
Stroke	[mm]	20	30	40			
Piston rod Ø	[mm]	20	32	50			
Operating pressure	[bar]	10					
Operating medium		Filtered compressed air, lubricated or unlubricated					
Design		Piston cylinder with spring return					
Cushioning		Flexible cushioning rings/plates at both ends					
Position sensing		For proximity sensing					
Type of mounting		Via through-holes					
Mounting position		Vertical, upright					
Mode of operation		Single-acting or double-acting					
Protection against torsion		Guide rod					
Ambient temperature <sup>1)</sup>	[°C]	+5 +60					

- 1) Note operating range of proximity sensors
- Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Forces [N]			
Piston Ø	32	50	80
Impact force	480	1,200	6,400
Spring force	20 42	47 64	101 170

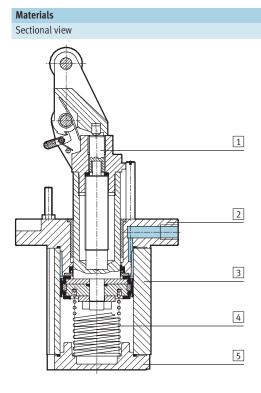
Impact force is the basis for the calculation of permissible impact energy. Depending upon the type of load to be stopped, it is advisable to use a flexible buffer to cushion the impact, reduce noise levels and to optimise impact energy.



→ = Direction of impact force

# Stopper cylinders STA/STAF, toggle lever Technical data





Stop	Stopper cylinder				
1	Piston rod	Stainless steel			
2	Flange	Die-cast aluminium			
3	Cylinder barrel	Anodised aluminium			
4	Springs	Spring steel			
5	Plug cap	Anodised aluminium			
-	Seals	Polyurethane			
-	Note on material	Free of copper, PTFE and silicone			

5.2

#### Dimensions Download CAD data → www.festo.com/en/engineering Flange mounting STAF-80-40-P-A-K: Toggle lever with double roller 1 ВЗ В2 B1 **+**◆ | ◆+ II L'9 I F3 H H L9 1 Sensor slot for proximity sensor SME/SMT-8 L2 Ø Stroke В1 Н8 В2 В3 В4 D D2 D3 D6 E1 F2 F3 F4 Н6 Н7 Ø Ø Ø [mm] [mm] 32 20 6 18 26 4.5 20 М3 M5 8.5 16.5 70 9.5 11 6.6 14 50 30 10 27 38 4.5 32 15 9 M4 G1/8 9 17 8 18 106 12 40 10 50 G1/8 80 30 60 4.5 18 11 M4 11 17 4.5 22 182.5 23 Ø Stroke H10 L2 L5 L7 L8 L9 L10 L11 R2 L6 R3 T2 Т3 [mm] [mm] 20 32 16.5 67.5 50 52 83 32 65 12 26 13 7.5 25 4 6.2 90 50 30 85 68 21 36 17 11 39 71 111 45 7 5 5 135 30 36 18.5 34 16 60 80 40 129 107 111 160 63 6

<sup>· | ·</sup> Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Ordering data							
Piston ∅	Stroke	Direct mounting		Flange mounting			
[mm]	[mm]	Part No. Type		Part No. Type			
32	20			164 880 STAF-32-20-P-A-K			
50	30			164 881 STAF-50-30-P-A-K			
80	40			164 895 STAF-80-40-P-A-K			

5.2

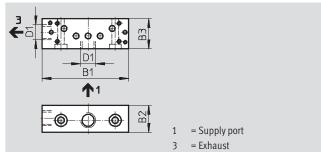
## Stopper cylinders STA/STAF Accessories

### Sub-base ZVA

for stopper cylinder with flange

Wrought aluminium alloy Free of copper, PTFE and silicone





Dimension	Dimensions and ordering data								
For Ø	B1	B2	B3	D1	CRC <sup>1)</sup>	Weight	Part No.	Туре	
[mm]						[g]			
32	56	18	20	G1/8	2	50	164 896	ZVA-1	
50/80	57.5	18	20	G1/8	2	52	164 897	ZVA-2	

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

Dimensions

5.2

## Download CAD data → www.festo.com/en/engineering Mounting dimensions for solenoid valves with sub-base ZVA on stopper cylinders 3 1 -3 王 1 Solenoid can be repositioned by 180° 2 Solenoid rotated 180° Ð (not as supplied) 4 3 Plug socket KME 2 4 Sub-base 5 Filter nipple with 3/2-way valves, sealing plug with 5/2-way valves

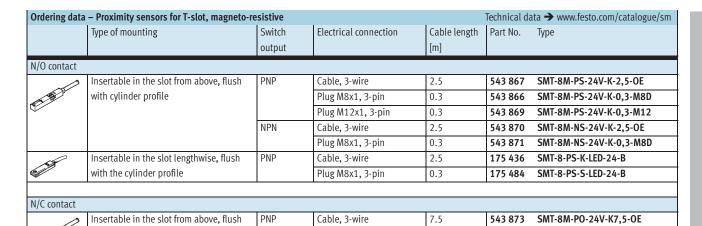
For Ø [mm]	L	L1	L2	L3	L4	L5	L6
32	55.5	88.5	18.5	51.5	59	35	72
50	65	79	28	42	73	36	71
80	48.5	95.5	11.5	58.5	98	39	68

For Ø [mm]	L7	L8	L9	H1	H2	Н3	H4
32	35	72	42	74.5	33.5	48.5	59.5
50	34	73	52	77	31	31	57
80	31	76	71	79	29	53	56

## **Stopper cylinders STA/STAF**

with cylinder profile

Accessorie



Ordering data	- Proximity sensors for T-slot, magnetic re		Technical data → www.festo.com/catalogue/sm			
	Type of mounting	Switch	Electrical connection	Cable length	Part No.	Туре
		output		[m]		
N/O contact						
	Insertable in the slot from above, flush	Contacting	Cable, 3-wire	2.5	543 862	SME-8M-DS-24V-K-2,5-OE
	with cylinder profile			5.0	543 863	SME-8M-DS-24V-K-5,0-OE
			Cable, 3-wire	2.5	543 872	SME-8M-ZS-24V-K-2,5-0E
			Plug M8x1, 3-pin	0.3	543 861	SME-8M-DS-24V-K-0,3-M8D
	Insertable in the slot lengthwise, flush	Contacting	Cable, 3-wire	2.5	150 855	SME-8-K-LED-24
	with the cylinder profile		Plug M8x1, 3-pin	0.3	150 857	SME-8-S-LED-24
N/C contact						
	Insertable in the slot lengthwise, flush	Contacting	Cable, 3-wire	7.5	160 251	SME-8-O-K-LED-24
	with the cylinder profile					

Ordering data	- Connecting cables	Te	chnical data	a → www.festo.com/catalogue/nebu	
	Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Туре
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541 333	NEBU-M8G3-K-2.5-LE3
62.8°			5	541 334	NEBU-M8G3-K-5-LE3
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	541 338	NEBU-M8W3-K-2.5-LE3
			5	541 341	NEBU-M8W3-K-5-LE3

Ordering data	Ordering data – Slot cover for T-slot							
	Mounting	Length [m]	Part No.	Туре				
	Insertable from above	2x 0.5	151 680	ABP-5-S				