



The pressure regulator maintains a constant working pressure (secondary side), regardless of the pressure variations in the system (primary side) and the air consumption.

- Pressure regulators
  - MS4-LR
  - MS4-LRB, manifold units
- Pneumatic connection: G1/8, G1/4, G3/8
- Supply pressure: 0.8 ... 14 bar
- Controlled pressure range: 0.3 ... 12 bar
- Flow rate: 300 ... 2,100 l/min

Product	roduct Range Overview														
, , , , , , , , , , , , , , , , , , ,	Flow rate [l/min]				Pressure regulation range [bar]			Pressure indicator				Pressure adjustment		Reverse flow	
		Body thread	Port plate	0.3 4	0.3 7	0.512	0.516	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter for pressure gauge G1/8	Adapter for pressure gauge G1⁄4	Pressure sensor with display	Rotary knob, lockable	Rotary knob, long	Flow direction from right to left
MS4			AG	D5	D6	D7	D8	VS	AG	A8	A4	AD	AS	LD	Z
LR	1,000 2,100	G¹⁄8, G¹⁄4	G¹/8, G¹/4, G³/8				-							•	
LRB	300 1 <b>,</b> 900	G1/4	G¹⁄8, G¹⁄4, G³⁄8				-								

Contents			
MS4-LR		MS4-LRB	
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<sup>→</sup> www.festo.com/catalog/ms4-lr

<sup>→</sup> www.festo.com/catalog/ms4-lrb

**FESTO** 

Technical Data

ISO Symbol



- Good control characteristics with low hysteresis and primary pressure compensation
- High flow rate with minimal pressure drop
- Available with or without secondary venting
- Setting values are secured by locking the rotary knob
- Lockable rotary knob
- Three pressure regulation ranges
- Two pressure gauge connections for different fitting options
- Reverse flow option for exhausting from output 2 to output 1
- Optional pressure sensor with display
- Optional rotary knob pressure gauge



General Technical Data	General Technical Data								
Pneumatic connection 1, 2			G1/8						
Supply pressure [bar]		[bar]	0.8 14						
Pressure regulation	D5	[bar]	0.3 4						
range D6 [bar]			0.3 7						
	D7	[bar]	0.5 12 (0.5 10 with variant pressure sensor AD )						
Max. hysteresis		[bar]	0.25						

Standard Nominal Flow F	Standard Nominal Flow Rate qnN <sup>1)</sup> [l/min]								
Pneumatic connection 1, 2		G <sup>1</sup> /8	G¹⁄4						
Pressure regulation	D5	1,200 <sup>2)</sup>	2,100 <sup>2)</sup>						
range	D6	1,150	1,800						
	D7	1,000	1,700						

- 1) Measured at p1 = 10 bar and p2 = 6 bar,  $\Delta p = 1$  bar
- 2) Measured at p1 = 10 bar and p2 = 3 bar,  $\Delta p = 1$  bar

<b>Operating and Environment</b>	al Conditions		
Variant		Standard	Pressure sensor with display AD
Operating medium		Compressed air	Filtered compressed air, lubricated or unlubricated, filtration grade 40 µm
Ambient temperature	[°C]	-10 +60	0 +50
Temperature of medium	[°C]	-10 +60	0 +50
Storage temperature	[°C]	-10 +60	-10 +60
Assembly position		Any	·
Corrosion resistance	CRC <sup>1)</sup>	2	

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.



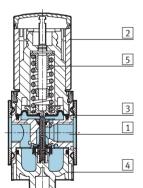
Technical Data

Weights [g]						
Pressure regulator	225					

- Wearing parts kits → 171
- For spare parts go to: www.festo.com/en/spare\_parts\_service

#### Standard Flow Rate qn as a Function of Output Pressure p2 MS4-LR-1/8 MS4-LR-1/4 Primary pressure p1 = 10 bar 6-5 p2 [bar] p2 [bar] 1000 1500 2000 2500 3000 1000 **–** D6: 0.3 ... 7 bar 250 750 qn [l/min] qn [l/min] ---- D7: 0.5 ... 12 bar

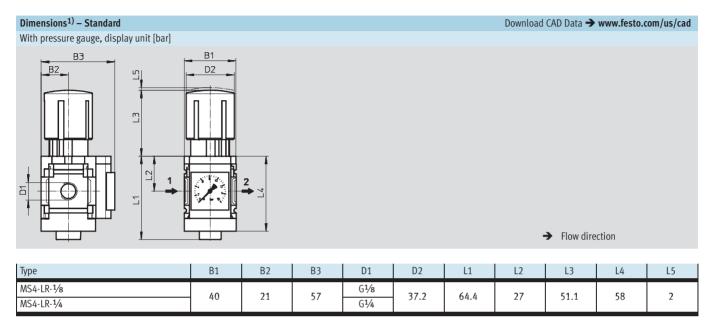
## Materials Sectional view



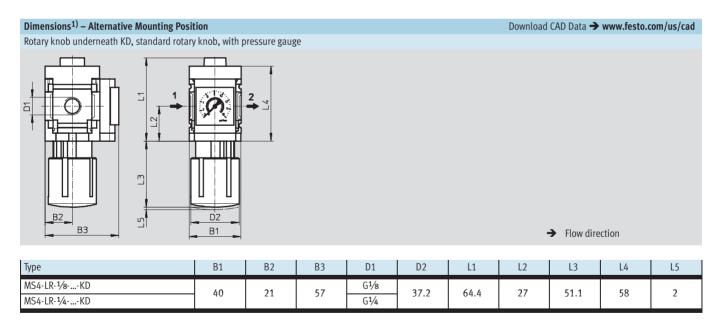
Pressure regulator							
1 Body	Die-cast aluminum						
2 Regulating knob	Polyamide/polyacetate						
3 Diaphragm	Nitrile rubber						
4 Bottom cap	Polyester, fiberglass reinforced						
5 Springs	Steel						
- Seals	Nitrile rubber						
Note on materials	Free of copper and PTFE only with cover plate VS						



Dimensional Drawings



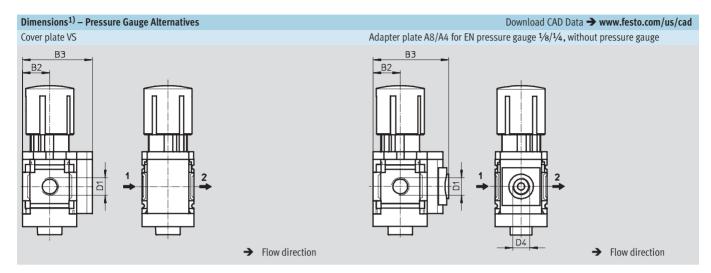
<sup>1)</sup> Dimensions are in millimeters, unless otherwise noted.



<sup>1)</sup> Dimensions are in millimeters, unless otherwise noted.

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Dimensional Drawings



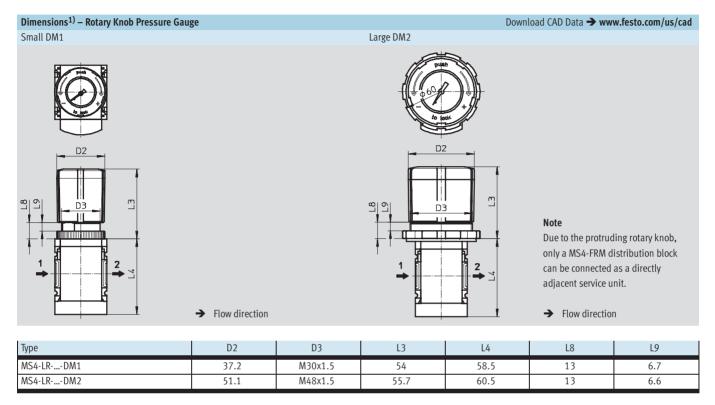
#### Pressure sensor with display AD1 ... AD4 Technical data SDE1 → www.festo.com/catalog/sde1 AD1 variants: AD3 variants: SDE1-D10-G2-MS-L-P1-M8 with 3-pin SDE1-D10-G2-MS-L-PI-M12 with plug M8x1, 1 switching output PNP 4-pin plug M12x1, 1 switching output PNP and 4 ... 20 mA analog AD2 variants: SDE1-D10-G2-MS-L-N1-M8 with 3-pin AD4 variants: plug M8x1, 1 switching output NPN SDE1-D10-G2-MS-L-NI-M12 with 4-pin plug M12x1, 1 switching output NPN and 4 ... 20 mA analog Flow direction

Туре	B2	В3	D1	D4	D6	L5	L6
MS4-LR-1/8VS	21	54	G1/8	_	_		
MS4-LR-1/4VS	21	54	G1/4	_	_	_	_
MS4-LR-1/8A8	21	58.5	G1/8	G1/8	_	-	_
MS4-LR-1/4A8	21	50.5	G1/4	078			
MS4-LR-1/8A4	21	58.5	G <sup>1</sup> /8	G1/4	_	_	_
MS4-LR-1/4A4	21	76.7	G1/4	G-74		_	_
MS4-LR-1/8AD1/AD2	21	82.6	G1/8	_	M8x1	35.1	46.7
MS4-LR-1/4AD1/AD2	21	02.0	G1/4	_	MOXI	77.1	40.7
MS4-LR-1/8AD3/AD4	21	82.6	G1/8	-	M12x1	35.1	55.8
MS4-LR-1/4AD3/AD4	21	02.0	G1/4				٥.رر

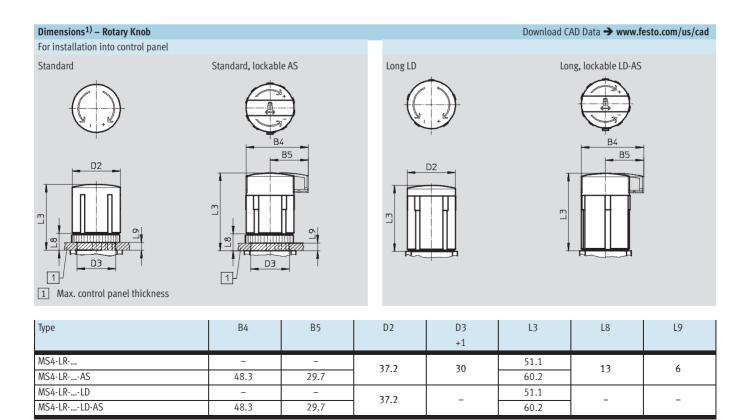
<sup>1)</sup> Dimensions are in millimeters, unless otherwise noted.

**FESTO** 

Dimensional Drawings



<sup>1)</sup> Dimensions are in millimeters, unless otherwise noted.



# Pressure Regulators MS4-LR — Metric Series Ordering Data — Pre-configured Products



Ordering Data	ordering Data									
Pressure gauge, lockable standard type rotary knob										
Connection	Part No.	Туре	LT							
Pressure regulation range 0.3 4 bar										
G1/8	529421	MS4-LR-1/8-D5-AS	1D							
G1/4	529415	MS4-LR-1/4-D5-AS	1D							
Pressure regulation range 0.3 7 bar										
G1/8	529423	MS4-LR-1/8-D6-AS	1D							
G1/4	529417	MS4-LR-1/4-D6-AS	1D							
Pressure regulation range 0.512 bar										
G1/8	529425	MS4-LR-1/8-D7-AS	1D							
G1/4	529419	MS4-LR- <sup>1</sup> / <sub>4</sub> -D7-AS	1D							

LT = Lead time 1D typically ships same day/next day **1W** typically ships within 1 week **Q** request a quote for lead time

2007/10 – Subject to change – MS Series

# Pressure Regulators MS4-LR — Metric Series Ordering Data — Configurable Products



M Mandatory D	M Mandatory Data →											
Part No.	Series	Size	Function	Connection size	Pressure regulation range							
527690	MS	4	LR	1/8, 1/4,	D5							
				AGA, AGB, AGC	D6							
					D7							
Order example												
527690	MS	4	- LR	- AGB	- D6							

Or	dering Table				
Gri	id dimension [mm]	40	Conditions	Code	Enter code
M	Part No.	527690			
	Series	Standard		MS	MS
	Size	4		4	4
	Function	Pressure regulator		-LR	-LR
	onnection size Body thread G½			-1/8	
		Body thread G1/4		-1/4	
		Port plate G½ (dimensions → 166)		-AGA	
		Port plate G¼ (dimensions → 166)		-AGB	
		Port plate G3/8 (dimensions → 166)		-AGC	
	Pressure regulation range	0.3 4 bar		-D5	
		0.3 7 bar		-D6	
Ψ		0.5 12 bar	1	-D7	

1 **D7** Not with rotary knob alternatives DM1, DM2

# Pressure Regulators MS4-LR — Metric Series Ordering Data — Configurable Products



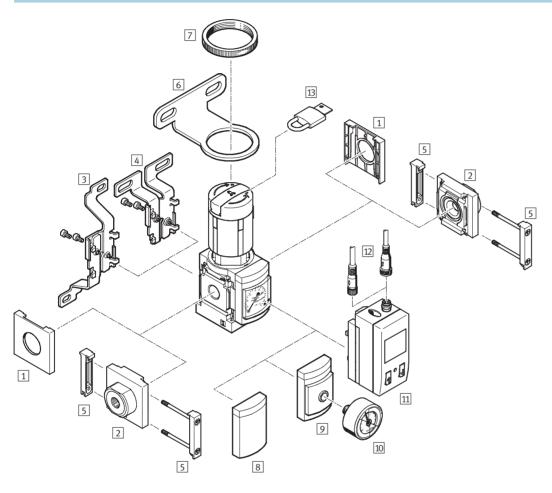
<b>→</b>	O Options											
		Alternative pressure gauge scale	Secondary venting	Rotary knob alternative	Alternative assembly position	Security	Type of mounting	Reverse flow direction				
	VS A8 A4 AD1	PSI MPA	OS	LD DM1 DM2	KD	AS	WR WP WPM WB	Z				
_	AD2 AD3 AD4		os -	LD -		AS -	WBM -	7				

Ordering Table								
Gr	d dimension [mm]	40	Conditions	Code	Enter code			
0	Pressure gauge alternatives	Cover plate		-VS				
		Adapter plate for EN pressure gauge 1/8, without pressure gauge		-A8				
		Adapter plate for EN pressure gauge 1/4, without pressure gauge		-A4				
		Pressure sensor with display, plug M8, 1 switch output PNP, 3-pin	2	-AD1				
		Pressure sensor with display, plug M8, 1 switch output NPN, 3-pin	2	-AD2				
		Pressure sensor with display, plug M12, 1 switch output PNP, 4-pin,	2	-AD3				
		analog output 4 20 mA						
		Pressure sensor with display, plug M12, 1 switch output NPN, 4-pin,	2	-AD4				
		analog output 4 20 mA						
	Alternative pressure gauge scale	psi	3	-PSI				
		MPa	3	-MPA				
	Secondary venting	Without secondary venting	4	-0S				
	Rotary knob alternative	Long rotary knob		-LD				
		Rotary knob pressure gauge, small	5	-DM1				
		Rotary knob pressure gauge, large	5	-DM2				
	Alternative assembly position	Rotary knob at bottom	6	-KD				
	Security	Lockable rotary knob	7	-AS				
	Type of mounting	Mounting bracket with knurled nut for regulator head (dimensions → 164)	8	-WR				
		Mounting bracket (dimensions → 167)	9	-WP				
		Mounting bracket (dimensions → 167)	9	-WPM				
		Mounting bracket (dimensions → 163)	10	-WB				
		Mounting bracket (dimensions → 163)		-WBM				
	Reverse flow direction	Flow direction from right to left		-Z				

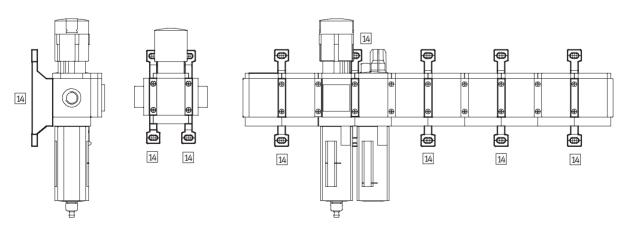
		Mounting bracket (dimensions → 163)				10	-WB	
		Mounting bracket (dimensions → 163)					-WBM	
Reverse flow d	irection	Flow direction from right to left					-Z	
3 PSI, MPA 4 OS 5 DM1, DM2 6 KD	Not with rotary knob alter Only with one pressure ga	native DM2 Ilternatives VS, A8, A4, AD1, AD2, AD3, AD4 natives DM1, DM2 uge alternative VS, A8, A4, AD1, AD2, AD3 or AD4 ure gauge scale PSI, MPA. P.	7 8 9 10	AS WR WP, WPM WB	Not with rotary knob alternatives DM1, Not with long rotary knob LD. Not with rotary knob alternative DM2 Only with port plate AGA, AGB or AGC Not with rotary knob alternative DM2	DM2		
Transfer order	code	<b></b>		-		-	<u> </u>	



### **Mounting Attachments and Accessories**



Single unit and combination unit mounting brackets.



# Pressure Regulators MS4-LR — Metric Series Accessories Overview



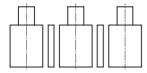
	Single unit		Combination unit ->	2.1-1	→ Page	
	without port plate	with port plate	without port plate	with port plate		
Cover cap					165	
MS4-END	_	_	_	_		
Port plate				•	166	
MS4-AG	_	_	_	_		
Mounting bracket					163	
MS4-WB	_	_	_	_		
Mounting bracket		_	_		163	
MS4-WBM	_	_	_	_		
Body connector					166	
MS4-MV	_	_		_		
Regulator wall bracket		•			164	
MS4-WR	•	•	_	_		
Knurled nut (included in scope of delivery)	_	_			-	
MS-LR	•	•	_	_		
Cover plate	_	_	_	_	148	
VS	•	•	•	•		
Adapter for EN pressure gauge 1/8/1/4	_	_	_	_	148	
A8/A4	•	•	•	•		
Pressure gauge	_	_	_	_	170	
MA	•	•	•	•		
Pressure sensor SDE1MS	_	_	_	_	148	
AD1 AD4	•	•	•	•		
Plug socket with cable	_	_	_	_	170	
SIM-M8-3/SIM-M12-4	•	•	•	•		
Padlock	_	<del>  _</del>	<u> </u>	_	170	
LRVS-D	•	•	•	•		
Mounting bracket		_	_	_	167	
MS4-WP/WPB/WPM	-	•	•	•		

Technical Data

#### **FESTO**

ISO Symbol





LRB-manifold with through pressure supply for manifold assembly

- This pressure regulator is suitable for manifold assemblies with through air supply on both sides. Pressure output is at the front or rear.
- For configuring a regulator manifold with independent pressure regulation ranges
- Good control characteristics with low hysteresis and primary pressure compensation
- Available with or without secondary venting
- Setting values are secured by locking the rotary knob
- Lockable rotary knob
- Four pressure regulation ranges
- Reverse flow option for exhausting from output 2 to output 1
- Optional pressure sensor with display



General Technical Data						
Size			MS4			
Pneumatic connection 1			G1/4			
Pneumatic connection 2	)		G1/4			
			QS-6 push-in tubing connector			
			QS-8 push-in tubing connector			
Supply pressure		[bar]	0.8 14			
Pressure regulation	D5	[bar]	0.3 4			
range D6 [bar]		[bar]	0.3 7			
	D7	[bar]	0.5 12 (0.5 10 with variant pressure sensor AD )			
Max. hysteresis		[bar]	0.25			

Standard Nominal Flow Rate qnN <sup>1)</sup> [l/min]								
Variant		Standard	Angled outlet block					
			QS-6	QS-8				
Pressure regulation	D5	1,900 <sup>2)</sup>	300 <sup>2)</sup>	650 <sup>2)</sup>				
range	D6	1,700	350	840				
	D7	1,500	350	640				

<sup>1)</sup> Measured at p1 = 10 bar and p2 = 6 bar,  $\Delta p$  = 1 bar

<sup>2)</sup> Measured at p1 = 10 bar and p2 = 3 bar,  $\Delta p = 1$  bar



Technical Data

Operating and Environmental Conditions							
Variant		Standard	Pressure sensor with display AD				
Operating medium		Compressed air	Filtered compressed air, lubricated or unlubricated, filtration grade 40 $\mu m$				
Ambient temperature	[°C]	-10 +60	0 +50				
Temperature of medium	[°C]	-10 +60	0 +50				
Storage temperature	[°C]	-10 +60	-10 +60				
Assembly position		Any	·				
Corrosion resistance	CRC <sup>1)</sup>	2					

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

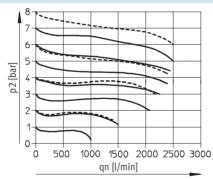
Weights [g]	
Pressure regulator	222

- Wearing parts kits → 171
- For spare parts go to: www.festo.com/en/spare\_parts\_service

#### Standard Flow Rate qn as a Function of Output Pressure p2

MS4-LRB-1/4

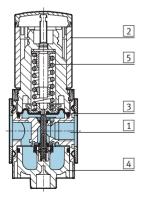
Primary pressure p1 = 10 bar



D6: 0.3 ... 7 bar
---- D7: 0.5 ... 12 bar

## Materials

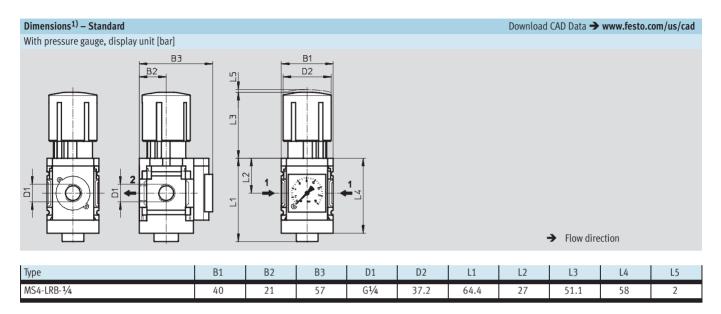




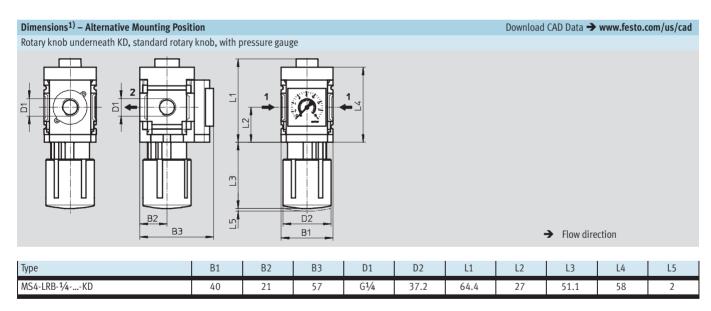
Pres	Pressure regulator (manifold assembly)								
1	Body	Die-cast aluminum							
2	Regulating knob	Polyamide/polyacetate							
3	Diaphragm	Nitrile rubber							
4	Bottom cap	Polyester, fiberglass reinforced							
5	Springs	Steel							
-	Seals	Nitrile rubber							
	Note on materials	Free of copper and PTFE only with cover							
		plate VS							



Dimensional Drawings



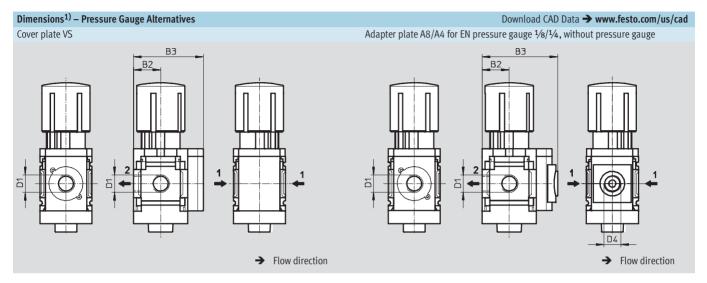
1) Dimensions are in millimeters, unless otherwise noted.



<sup>1)</sup> Dimensions are in millimeters, unless otherwise noted.

**FESTO** 

Dimensional Drawings



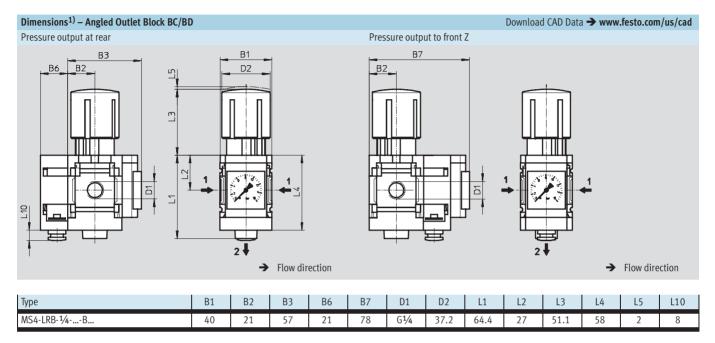
#### Pressure sensor with display AD1 ... AD4 Technical data SDE1 → www.festo.com/catalog/sde1 AD1 variants: AD3 variants: В2 SDE1-D10-G2-MS-L-P1-M8 with 3-pin SDE1-D10-G2-MS-L-PI-M12 with plug M8x1, 1 switching output PNP 4-pin plug M12x1, 1 switching output PNP and 4 ... 20 mA analog AD2 variants: SDE1-D10-G2-MS-L-N1-M8 with 3-pin AD4 variants: plug M8x1, 1 switching output NPN SDE1-D10-G2-MS-L-NI-M12 with 4-pin plug M12x1, 1 switching output NPN and 4 ... 20 mA analog → Flow direction

Туре	B2	В3	D1	D4	D6	L5	L6
MS4-LRB-1/4VS	21	54	G1/4	-	-	-	-
MS4-LRB-1/4A8	21	58.5	G1/4	G1/8	-	-	-
MS4-LRB-1/4A4	21	58.5	G1/4	G1/4	-	-	-
MS4-LRB-1/4AD1/AD2	21	82.6	G1/4	_	M8x1	35.1	46.7
MS4-LRB-1/4AD3/AD4	21	82.6	G1/4	-	M12x1	35.1	55.8

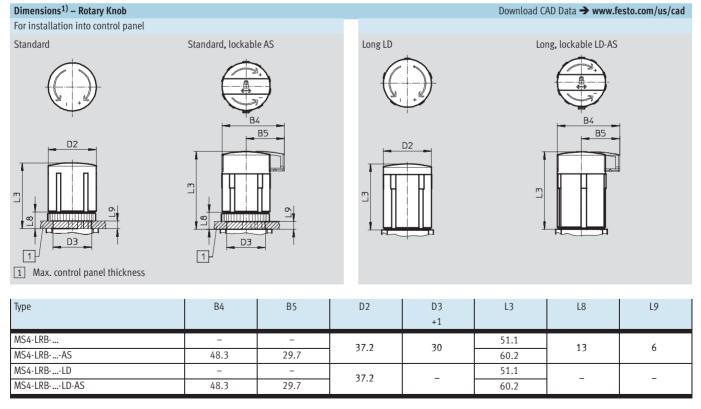
<sup>1)</sup> Dimensions are in millimeters, unless otherwise noted.



Dimensional Drawings



1) Dimensions are in millimeters, unless otherwise noted.



<sup>1)</sup> Dimensions are in millimeters, unless otherwise noted.

# Pressure Regulators MS4-LRB — Metric Series Ordering Data — Pre-configured Products



Ordering Data						
Pressure gauge, lockable standard type rota	ary knob					
Connection Pressure output to rear without angled outlet block Pressure output to rear with angled outlet block QS-8						
	Part No.	Type	LT		Part No. Type	LT
Pressure regulation range 0.3 4 bar						
G1/4	529473	MS4-LRB-1/4-D5-AS	1D		529474 MS4-LRB-1/4-D5-AS-BD	Q
Pressure regulation range 0.3 7 bar						
G1/4	529479	MS4-LRB-1/4-D6-AS	1D		529480 MS4-LRB-1/4-D6-AS-BD	Q
Pressure regulation range 0.5 12 bar						
G1/4	529485	MS4-LRB-1/4-D7-AS	1D		529486 MS4-LRB-1/4-D7-AS-BD	Q

Ordering Data					
Adapter plate A8 for EN pressure gauge 1/8,	lockable standard-type rotary knob				
Connection Pressure output to rear without angled outlet block					
	Part No. Type	LT			
Pressure regulation range 0.3 4 bar					
G1/4	529471 MS4-LRB- <sup>1</sup> / <sub>4</sub> -D5-A8-AS	Q			
Pressure regulation range 0.3 7 bar					
G1/4	529477 MS4-LRB-1⁄4-D6-A8-AS	Q			
Pressure regulation range 0.5 12 bar					
G1/4	529483 MS4-LRB- <sup>1</sup> / <sub>4</sub> -D7-A8-AS	Q			

LT = Lead time 1D typically ships same day	/next day <b>1W</b> typically ships within 1 week	<b>Q</b> request a quote for lead time
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2007/10 - Subject to change - MS Series

# Pressure Regulators MS4-LRB — Metric Series Ordering Data — Configurable Products



M Mandatory Da	ita					Options →
Part No.	Series	Size	Function	Connection size	Pressure regulation range	Pressure gauge alternatives
527692	MS	4	LRB	1/4 AGA	D5 D6	VS A8
				AGB AGC	D7	A4 AD1
						AD2 AD3 AD4
Order example 527692	MS	4	- LRB	– AGC -	- D5 -	- A4

Or	dering Table				
Gr	id dimension [mm]	40	Conditions	Code	Enter code
M	Part No.	527692			
	Series	Standard		MS	MS
	Size	4		4	4
	Function	Pressure regulator for manifold assembly		-LRB	-LRB
	Connection size	Body thread G1/4		-1/4	
		Port plate G⅓ (dimensions → 166)		-AGA	
		Port plate G¾ (dimensions → 166)		-AGB	
		Port plate G3/8 (dimensions → 166)		-AGC	
	Pressure regulation range	0.3 4 bar		-D5	
		0.3 7 bar		-D6	
		0.5 12 bar		-D7	
0	Pressure gauge alternatives	Cover plate	1	-VS	
		Adapter plate for EN pressure gauge 1/8, without pressure gauge	2	-A8	
		Adapter plate for EN pressure gauge ¼, without pressure gauge	2	-A4	
		Pressure sensor with display, plug M8, 1 switching output PNP, 3-pin	2 3	-AD1	
		Pressure sensor with display, plug M8, 1 switching output NPN, 3-pin	2 3	-AD2	
		Pressure sensor with display, plug M12, 1 switching output PNP, 4-pin,	23	-AD3	
		analog output 4 20 mA			
		Pressure sensor with display, plug M12, 1 switching output NPN, 4-pin,	23	-AD4	
Ψ		analog output 4 20 mA			

1 <b>VS</b>	Must be selected if alternative flow direction Z is selected without alternative	2 A8, A4, AD1	AD4
	assembly position KD and without pressure output BC, BD.		In combination with alternative flow direction Z only with alternative assembly position K
	Must be selected if alternative assembly position KD is selected without alternative	3 AD1 AD4	Measuring range max. 10 bar
	flow direction 7 and without proceure output DC DD		

Transfer order co								
527692	MS	4	-	LRB	-	-	-	

# Pressure Regulators MS4-LRB — Metric Series Ordering Data — Configurable Products



<b>→</b> 0 0	ptions							
Altern pressi scale	ative ure gauge	Secondary venting	Rotary knob alternative	Alternative assembly position	Security	Pressure output	Type of mounting	Reverse flow direction
PSI MPA		OS OS	LD LD	KD	AS AS	BC BD	WR WP WPM WPB WB WBM	Z -
Ordering 1	<b>Table</b>							
Grid dime		[mm] 40					Conditions Code	Enter code

Or	dering Table				
Gr	d dimension [mm]	40	Conditions	Code	Enter code
4	Alternative pressure gauge scale	psi	4	-PSI	
0		MPa	4	-MPA	
	Secondary venting	Without secondary venting		-OS	
	Rotary knob alternative	Long rotary knob		-LD	
	Alternative assembly position	Rotary knob, underneath	5	-KD	
	Security	Lockable rotary knob		-AS	
	Pressure output	Angled outlet block QS-6		-BC	
	(p <sub>max</sub> = 10 bar)	Angled outlet block QS-8		-BD	
	Type of mounting	Mounting bracket with knurled nut for regulator head (dimensions → 164)	67	-WR	
		Mounting bracket (dimensions → 167)	89	-WP	
		Mounting bracket (dimensions → 167)	68	-WPM	
		Mounting bracket for large wall gap (dimensions → 167)	8 10	-WPB	
		Mounting bracket (dimensions → 163)	6	-WB	
		Mounting bracket (dimensions → 163)	6	-WBM	
	Reverse flow direction	Pressure output at front (for gauge connection an angled outlet block is required)		-Z	

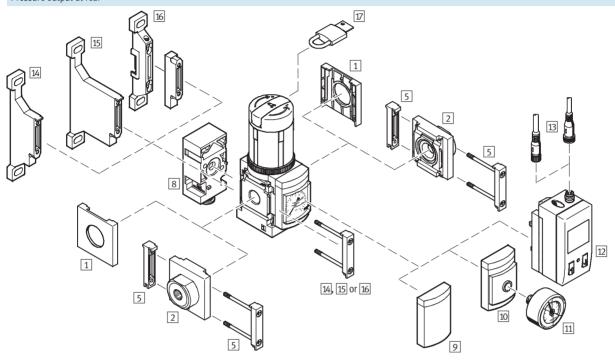
4	PSI, MPA	Not with pressure gauge alternatives VS, A8, A4, AD1, AD2, AD3, AD4.	6	WR, WPM, V	VB, WBM
		Not with alternative assembly position KD.			In combination with alternative flow direction Z not with alternative assembly position KD
		In combination with alternative flow direction Z only with pressure output BC, BD	7	WR	Only with alternative flow direction Z.
5	KD	Not with alternative pressure gauge scale PSI, MPA.			Not with rotary knob alternative LD
		Not with mounting type WP, WPB.	8	WP, WPM, W	PB
		In combination with mounting type WR, WPM, WB, WBM not with alternative flow			Only with port plate AGA, AGB, AGC
		direction Z.	9	WP	Only with alternative flow direction Z and/or only with pressure output BC, BD
		In combination with pressure gauge alternatives A8, A4, AD1, AD2, AD3, AD4 only	10	WPB	Not with alternative flow direction Z.
		with alternative flow direction Z			Not with pressure output BC, BD

	Transfer order cod								
- [		- [	-	-	-	-	-	-[	

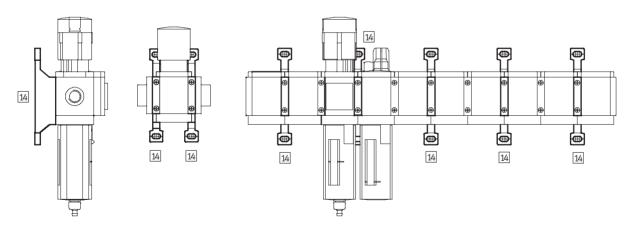


### **Mounting Attachments and Accessories**

Pressure output at rear



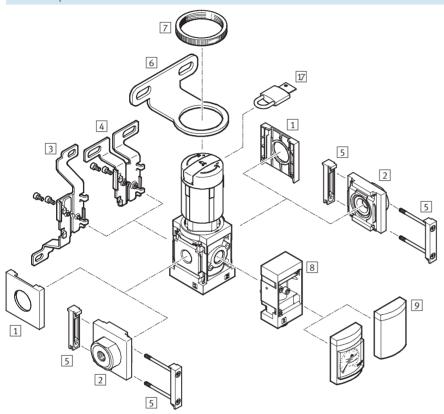
Single unit and combination unit mounting brackets.



# Pressure Regulators MS4-LRB — Metric Series Accessories Overview



### Pressure output at front



# Pressure Regulators MS4-LRB – Metric Series Accessories Overview



		Single unit		Combination unit ->	2.1-1	→ Page
		without port plate	with port plate	without port plate	with port plate	
1	Cover cap	_		_		165
	MS4-END	•	_	•	-	
2	Port plate		_		_	166
	MS4-AG	_	•	_	•	
3	Mounting bracket	_	_			163
	MS4-WB	•	•	_	_	
4	Mounting bracket	_	_			163
	MS4-WBM	•	•	_	_	
5	Body connector		_	_	_	166
	MS4-MV	_	•	•	•	
6	Regulator wall bracket	_	•			164
	MS4-WR	•	•	_	-	
7	Knurled nut (included in scope of delivery)	_	_			-
	MS-LR	•	•	_	_	
8	Angled outlet block	_	_	_	_	159
	В	•	•	•	•	
9	Cover plate	_		•		158
	VS	•	•	•	_	
10	Adapter for EN pressure gauge 1/8/1/4	_	_	_	_	158
	A8/A4	•	•	•	•	
11	Pressure gauge	_	_	_	_	170
	MA	•	•	•	•	
12	Pressure sensor SDE1MS	_	_	_	_	158
	AD1 AD4	•	•	•	•	
13	Plug socket with cable			•		170
	SIM-M8-3/SIM-M12-4	•	_	-	•	
14	Mounting bracket	_		-	•	167
	MS4-WP	_	_	-	•	
15	Mounting bracket		_			167
	MS4-WPB	-	•	•	•	
16	Mounting bracket		_	_	_	167
	MS4-WPM	_	•	•	•	
17	Padlock			_	_	170
	LRVS-D	•	•	•	•	

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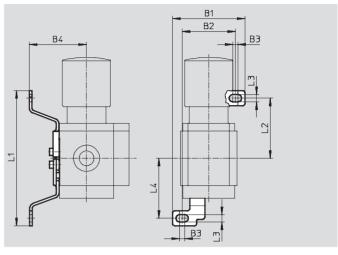
Accessories

### 3 Mounting bracket MS4-WB

For wall mounting

Material: Steel





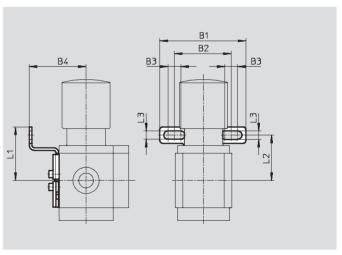
Dimensions a	Dimensions and Ordering Data													
B1	B2	В3	B4	L1	L2	L3		Weight [g]	Part No.	Туре				
56.2	41.2	4	44.2	104.6	46.6	5.6	46.5	46	532185	MS4-WB				

#### 4 Mounting bracket MS4-WBM

• For wall mounting

Material: Steel





Dimensions an	Dimensions and Ordering Data													
B1	B2	В3	B4	L1	L2		Weight [g]	Part No.	Туре					
66.5	44	10	44	41.3	35	6.5	48	526062	MS4-WBM					

**FESTO** 

Accessories

### 6 Mounting bracket MS4-WR

 For wall mounting a filter regulator and pressure regulator

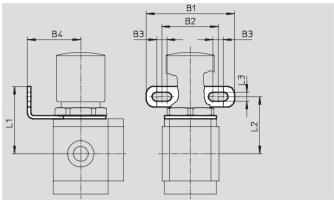
### Material:

Steel

#### Note

The hex nut for attaching components to this bracket must be ordered separately.





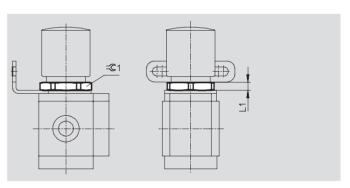
Dimensions an	Dimensions and Ordering Data													
B1	B2	B3	B4	L1	L2	L3	Weight [g]	Part No.	Туре					
68	44	8	41	52	44	7	49	526064	MS4-WR					

#### Hex nut MS4-WRS

- For front panel mounting
- For attaching components to the mounting bracket MS4-WR

Material: Aluminum





Dimensions and Ordering Data				
L1	=© 1	Weight	Part No.	Туре
		[g]		
6	36	6.9	532187	MS4-WRS

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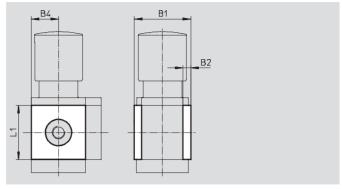
Accessories

### 1 Cover cap MS4-END

• Can be used to cover the body sides of the first and last module if port plates are not used.

Material: Reinforced polyamide Free of copper and PTFE





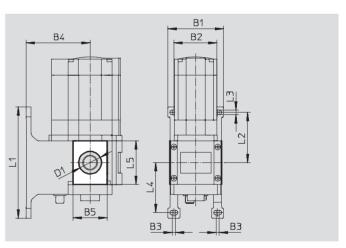
<b>Dimensions and Ordering Data</b>					
B1	B2	B4	L1	Part No.	Туре
43.6	6	21	42	538779	MS4-END

#### Mounting plate MS4-AEND

 In combination with mounting bracket MS-WP or MS-WPB for mounting an individual unit on a wall with body thread

Material: Reinforced polyamide Conforms to RoHS Free of copper and PTFE





Dimens	Dimensions and Ordering Data														
B1	B2	В3	В	4	B5	D1	L1	L2	L3	L4	L5	CRC <sup>1)</sup>	Weight	Part No.	Туре
			WP	WPB		Ø							[g]		
55.2	40.2	4	44	66	30.4	20.3	106	46.5	5.6	46.7	42	2	4	542966	MS4-AEND

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

**FESTO** 

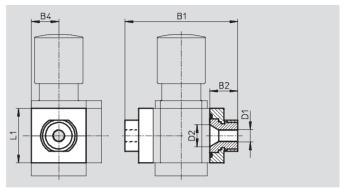
Accessories

### 2 Port plate MS4-AG...

Adapter for pneumatic connection

Material: Aluminum





Dime	ensions and O	ordering Data							
	B1	B2	B4	D1	D2	L1	Weight	Part No.	Туре
							[g]		
				G1/8				526068	MS4-AGA
	83.5	21.5	21	G1/4	16.8	42	128	526069	MS4-AGB
				G3/8				526070	MS4-AGC

### 5 Body connector MS4-MV

• For connecting modules

Material:

Stainless steel/polyacetate



Ordering Data		
Weight	Part No.	Туре
[g]		
36	532798	MS4-MV



Accessories

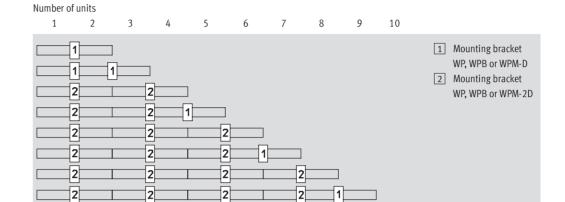
### 14 Mounting Bracket MS4-WP...

Suggested placement of wall mounting brackets when mounting air preparation combinations

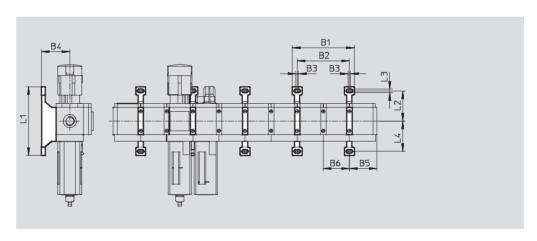
2

1 unit: 40 mm

2 units: 80 mm



#### Mounting dimensions



Туре	B1	B2	В3	B4	B5	В6	L1	L2	L3	L4
MS4-WP				44			106	46.5		46.7
MS4-WPB	95.2	80	4	66	41.9	40	100	40.5	5.6	40.7
MS4-WPMD				44			92.8	34.8		40



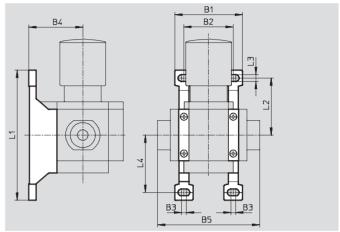
Accessories

#### Mounting bracket MS4-WP

- To connect the modules for wall mounting
- In combination with a port plate MS-AG... for mounting an individual unit on a wall
- In combination with mounting plate MS-AEND or for mounting an individual unit with body thread on a wall
- For pressure regulator LRB with angled outlet block B... at rear

Material: Die-cast aluminum





Dimensions	Dimensions and Ordering Data											
B1	B2	В3	B4	B5	L1	L2	L3		Weight [g]	Part No.	Туре	
55.2	40.2	4	44	83.4	106	46.5	5.6	46.7	39	532184	MS4-WP	

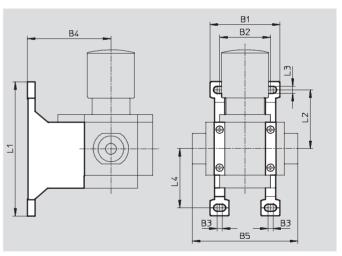
#### Mounting bracket MS4-WPB

- To connect the modules for wall mounting
- In combination with a port plate MS-AG... for mounting an individual unit on a wall
- In combination with mounting plate MS-AEND or for mounting an individual unit with direct thread on a wall
- Provides large wall gap for pressure regulator

Material:

Die-cast aluminum





Dimensions	and Orderin	g Data									
B1	B2	В3	B4	B5	L1	L2	L3		Weight [g]	Part No.	Туре
55.2	40.2	4	66	83.4	106	46.5	5.6	46.7	55	526063	MS4-WPB

**FESTO** 

Accessories

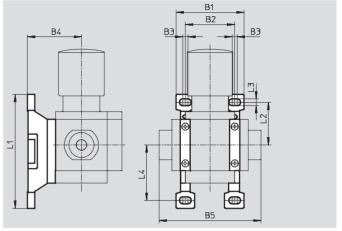
### Mounting bracket MS4-WPM

- To connect the modules for wall mounting
- In combination with a port plate MS-AG... for mounting an individual unit on a wall
- Speedy attachment and detachment
- For installation of modules with regulating knob pointing downwards

The distance piece D or 2D (designated in the type code) is included in the scope of delivery and ensures the correct clearance







Dimension	ns and Orde	ering Data										
B1	B2	В3	B4	B5	L1	L2	L3	L4	Clearance	Weight	Part No.	Туре
										[g]		
55.2	40	4	44	83.4	92.8	34.8	5.6	45.2	40	45	526060	MS4-WPM-D
95.2	80	4	44	123.4	92.0	74.0	5.0	43.2	80	55	526061	MS4-WPM-2D

#### Body connector MS4-MVM

• For installation of modules with regulating knob pointing downwards

### Material:

Die-cast aluminum



Ordering Data		
Size	Part No.	Туре
MS4	532800	MS4-MVM

# Pressure Regulators MS4-LR/LRB – Metric Series Accessories



12 Ordering Data	a – Plug Socket with Cable SIM-M8		Technical d	lata → www.festo.com/catalog/sim-m8
	Electrical connection	Cable length	Part No.	Туре
		[m]		
	M8x1, 3-pin	2.5	159420	SIM-M8-3GD-2,5-PU
		5	159421	SIM-M8-3GD-5-PU
		10	192964	SIM-M8-3GD-10-PU
	M8x1, 3-pin	2.5	159422	SIM-M8-3WD-2,5-PU
		5	159423	SIM-M8-3WD-5-PU
		10	192965	SIM-M8-3WD-10-PU

Ordering Data -	Plug Socket with Cable SIM-M12		Technical data → www.festo.com/catalog/sim-m12
	Electrical connection	Cable length [m]	Part No. Type
<b>6</b> - 10 - 10 - 10 - 10 - 10 - 10 - 10 - 1	M12x1, 4-pin	5	164259 SIM-M12-4GD-5-PU
	M12x1, 4-pin	5	164258 SIM-M12-4WD-5-PU

10 Ordering Data	10 Ordering Data − Pressure Gauge MA Technical data → www.festo.com/catalog/ma							
	Nominal size	Pneumatic connection	Indicating range		Part No.	Туре		
			[bar]	[psi]				
Pressure gauge MA, DIN EN 837-1								
	40	G1/4	016	0 232	183901	MA-40-16-G <sup>1</sup> / <sub>4</sub> -EN		
	Pressure gauge MA, DIN EN 837-1, with red-green range							
	40	R <sup>1</sup> /8	0 16	-	525726	MA-40-16-R <sup>1</sup> /8-E-RG		
	50	R <sup>1</sup> / <sub>4</sub>	0 16	-	525729	MA-50-16-R <sup>1</sup> / <sub>4</sub> -E-RG		

13 Ordering Data	13 Ordering Data – Padlock LRVS-D							
	Description	Weight [g]	Part No.	Туре				
1 / / / / /	for regulators, filter/regulators and manual on-off valves	120	193786	LRVS-D				

# Pressure Regulators MS4-LR/LRB – Metric Series Replacement Parts



Ordering Data – Wearing Parts Kits			
Size	Description	Part No.	Туре
MS4	Snap-ring, membrane, bellows, O-rings, screws, stem	673649	MS4-LR/LRB

• For spare parts go to: www.festo.com/en/spare\_parts\_service

2007/10 - Subject to change - MS Series

#### **FESTO**

## **Pressure Regulators MS4N-LR/LRB – Inch Series**





The pressure regulator maintains a constant working pressure (secondary side), regardless of the pressure variations in the system (primary side) and the air consumption.

- Pressure regulators
  - MS4-LR
  - MS4-LRB, manifold units
- Pneumatic connection: 1/8 NPT, 1/4 NPT, 3/8 NPT
- Supply pressure: 12 ... 206 psi
- Controlled pressure range: 4.4 ... 176 psi
- Flow rate: 10.6 ... 74.1 scfm

Product	Product Range Overview														
Туре	Flow rate	Pneumatic connections			e regula	tion rang	ge	Pressur	e indica	cator			Pressure		Reverse
	[scfm]			[psi]									adjustment		flow
		Body thread	Port plate	4.4 59	4.4 103	7.4176	7.4 235	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter for pressure gauge 1/8 NPT	Adapter for pressure gauge 1/4 NPT	Pressure sensor with display	Rotary knob, lockable	Rotary knob, long	Flow direction from right to left
MS4N			AG	D5	D6	D7	D8	VS	AG	A8	A4	AD	AS	LD	Z
LR	35.3 74.1	1/8 NPT, 1/4 NPT	1/8 NPT, 1/4 NPT, 3/8 NPT				-						•		
LRB	10.6 67.1	1/4 NPT	1/8 NPT, 1/4 NPT, 3/8 NPT				-					•	-		

Contents			
MS4N-LR		MS4N-LRB	
Technical Data	<b>→</b> 174	Technical Data	<b>→</b> 184
Dimensional Drawings	<b>→</b> 176	Dimensional Drawings	<b>→</b> 186
Ordering Data	<b>→</b> 179	Ordering Data	<b>→</b> 189
Accessories	<b>→</b> 182	Accessories	<b>→</b> 192
Replacement Parts	<b>→</b> 203	Replacement Parts	<b>→</b> 203

<sup>→</sup> www.festo.com/catalog/ms4n-lr

2007/10 – Subject to change – MS Series

<sup>→</sup> www.festo.com/catalog/ms4n-lrb

## **Pressure Regulators MS4N-LR - Inch Series**

**FESTO** 

Technical Data

ISO Symbol



- Good control characteristics with low hysteresis and primary pressure compensation
- High flow rate with minimal pressure drop
- Available with or without secondary venting
- Setting values are secured by locking the rotary knob
- Lockable rotary knob
- Three pressure regulation ranges
- Two pressure gauge connections for different fitting options
- Reverse flow option for exhausting from output 2 to output 1
- Optional pressure sensor with display
- Optional rotary knob pressure gauge



General Technical Data							
Pneumatic connection 1, 2			1/8 NPT	1/4 NPT			
Supply pressure		[psi]	12 206				
Pressure regulation	D5	[psi]	4.4 59				
range	D6 [psi] 4.4 103						
	D7	[psi]	7.4 176 (7.4 147 with variant pressure sensor AD )				
Max. hysteresis		[psi]	3.7				

Standard Nominal Flow Rate qnN <sup>1)</sup> [scfm]						
Pneumatic connection 1,	, 2	1/8 NPT	1/4 NPT			
Pressure regulation	D5	42.4 <sup>2)</sup>	74.1 <sup>2)</sup>			
range	D6	40.6	63.5			
	D7	35.3	60.0			

- 1) Measured at p1 = 147 psi and p2 = 88 psi,  $\Delta$ p = 15 psi
- 2) Measured at p1 = 147 psi and p2 = 44 psi,  $\Delta p$  = 15 psi

Operating and Environmental Conditions						
Variant		Standard	Pressure sensor with display			
			AD			
Operating medium		Compressed air	Filtered compressed air, lubricated or unlubricated,			
			filtration grade 40 µm			
Ambient temperature	[°F]	14 140	32 122			
Temperature of medium	[°F]	14 140	32 122			
Storage temperature	[°F]	14 140	14 140			
Assembly position		Any				
Corrosion resistance	CRC <sup>1)</sup>	2				

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

## **Pressure Regulators MS4N-LR – Inch Series**



Technical Data

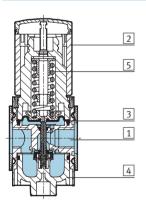
Weights [lb]	
Pressure regulator	0.45

- Wearing parts kits → 203
- For spare parts go to: www.festo.com/en/spare\_parts\_service

#### Standard Flow Rate qn as a Function of Output Pressure p2 MS4N-LR-1/8 MS4N-LR-1/4 Primary pressure p1 = 147 psi 103 88 74 p2 [psi] p2 [psi] 59 44 29 29 0 8.8 17.7 26.5 35.3 0 44.1 35.3 53.0 70.6 88.3 105.9 - D6: 4.4 ... 103 psi qn [scfm] qn [scfm] ---- D7: 7.4 ... 176 psi

## Materials

Sectional view

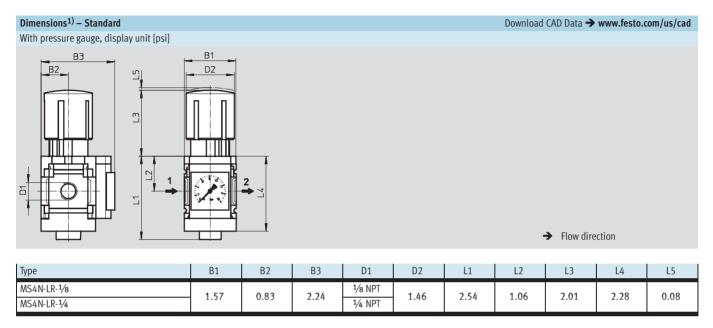


Pres	Pressure regulator					
1	Body	Die-cast aluminum				
2	Regulating knob	Polyamide/polyacetate				
3	Diaphragm	Nitrile rubber				
4	Bottom cap	Polyester, fiberglass reinforced				
5	Springs	Steel				
-	Seals	Nitrile rubber				
	Note on materials	Free of copper and PTFE only with cover				
		plate VS				

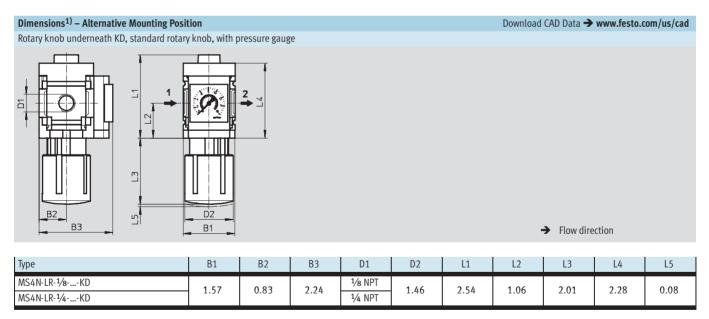
## **Pressure Regulators MS4N-LR – Inch Series**

**FESTO** 

Dimensional Drawings



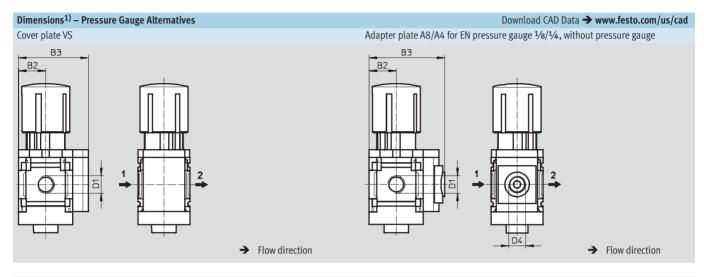
<sup>1)</sup> Dimensions are in inches, unless otherwise noted.



<sup>1)</sup> Dimensions are in inches, unless otherwise noted.

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Dimensional Drawings



# Pressure sensor with display AD1 ... AD4 B3 B2 Flow direction

AD1 variants:

SDE1-D10-G2-MS-L-P1-M8 with 3-pin plug M8x1, 1 switching output PNP

AD2 variants:

SDE1-D10-G2-MS-L-N1-M8 with 3-pin plug M8x1, 1 switching output NPN

Technical data SDE1  $\Rightarrow$  www.festo.com/catalog/sde1

AD3 variants: SDE1-D10-G2-MS-L-PI-M12 with 4-pin plug M12x1, 1 switching output PNP and 4 ... 20 mA analog

AD4 variants:

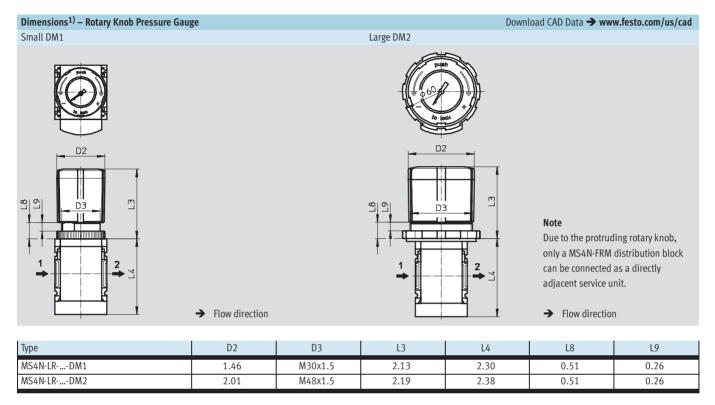
SDE1-D10-G2-MS-L-NI-M12 with 4-pin plug M12x1, 1 switching output NPN and 4 ... 20 mA analog

Туре	B2	В3	D1	D4	D6	L5	L6
MS4N-LR-1/8VS	0.83	2.13	1/8 NPT		_		
MS4N-LR-1/4VS	0.65	2.13	1/4 NPT		_	_	_
MS4N-LR-1/8A8	0.83	2.30	½ NPT	1/8 NPT	_	_	_
MS4N-LR-1/4A8	0.65	2.50	1/4 NPT	76 NF 1			_
MS4N-LR-1/8A4	0.83	2.30	½ NPT	1/4 NPT	-	-	_
MS4N-LR-1/4A4	0.65	2.50	1/4 NPT	/4 IVI I			_
MS4N-LR-1/8AD1/AD2	0.83	3.25	½ NPT	_	M8x1	1.38	1.84
MS4N-LR-1/4AD1/AD2	0.65	3.23	1/4 NPT		MOXI	1.36	1.04
MS4N-LR-1/8AD3/AD4	0.83	3.25	1/8 NPT		M12x1	1.38	2.20
MS4N-LR-1/4AD3/AD4	0.07	3.23	1/4 NPT	] -			2.20

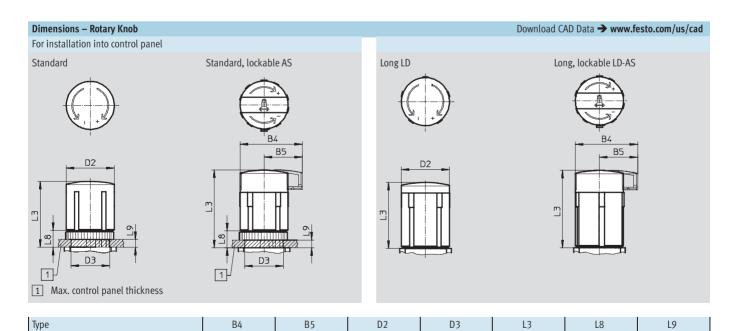
<sup>1)</sup> Dimensions are in inches, unless otherwise noted.

**FESTO** 

Dimensional Drawings



<sup>1)</sup> Dimensions are in inches, unless otherwise noted.



1.46

1.46

1.90

1.90

1.17

1.17

+0.04

1.18

2.01

2.37

2.01

2.37

MS4N-LR-...

MS4N-LR-...-AS

MS4N-LR-...-LD

MS4N-LR-...-LD-AS

0.24

0.51

# Pressure Regulators MS4N-LR — Inch Series Ordering Data — Pre-configured Products



Ordering Data	Ordering Data								
Pressure gauge, lockable standard type rotary knob									
Connection	Part No.	Туре	LT						
Pressure regulation range 4.4 59 psi									
1/8 NPT	531419	MS4N-LR-1/8-D5-AS	1D						
1/4 NPT	531418	MS4N-LR-1/4-D5-AS	1D						
Pressure regulation range 4.4 103 psi									
1/8 NPT	531423	MS4N-LR-1/8-D6-AS	1D						
1/4 NPT	531422	MS4N-LR-1/4-D6-AS	1D						
Pressure regulation range 7.4176 psi									
1/8 NPT	531427	MS4N-LR-1/8-D7-AS	1D						
1/4 NPT	531426	MS4N-LR- <sup>1</sup> / <sub>4</sub> -D7-AS	1D						

LT = Lead time 1D typically ships same day/next day **1W** typically ships within 1 week **Q** request a quote for lead time

2007/10 – Subject to change – MS Series

# Pressure Regulators MS4N-LR — Inch Series Ordering Data — Configurable Products



M Mandatory Da	M Mandatory Data →										
Part No.	Series	Size	Thread	Function		Connection size		Pressure regulation range			
527691	MS	4	N	LR		1/8, 1/4,		D5			
						AQK, AQN, AQP		D6			
								D7			
Order example											
527691	MS	4	N -	LR	-	AQN	-	D6			

Ordering Table	е					
Grid dimensio	n [mm]	40	Conditions	Code	Ente	er code
M Part No.		527691				
Series		Standard		MS	MS	
Size		4		4	4	
Thread		NPT thread		N	N	
Function		Pressure regulator		-LR	-LR	
Connection	n size	Body thread 1/8 NPT		-1/8		
		Body thread 1/4 NPT		-1/4		
		Port plate 1/8 NPT (dimensions → 198)		-AQK		
		Port plate 1/4 NPT (dimensions → 198)		-AQN		
		Port plate 3/8 NPT (dimensions → 198)		-AQP		
Pressure re	egulation range	4.4 59 psi		-D5		
		4.4 103 psi		-D6		
1		7.4 176 psi	1	-D7		

1 **D7** Not with rotary knob alternatives DM1, DM2

# Pressure Regulators MS4N-LR — Inch Series Ordering Data — Configurable Products



→[	0 Options							
		Alternative pressure gauge scale	Secondary venting	Rotary knob alternative	Alternative assembly position	Security	Type of mounting	Reverse flow direction
	VS A8 A4	BAR MPA	OS	LD DM1 DM2	KD	AS	WR WP WPM	Z
	AD1 AD2			DIWZ			WB WBM	
	AD3 AD4							
-	AD3 –		OS -	LD -		AS -	WB -	Z

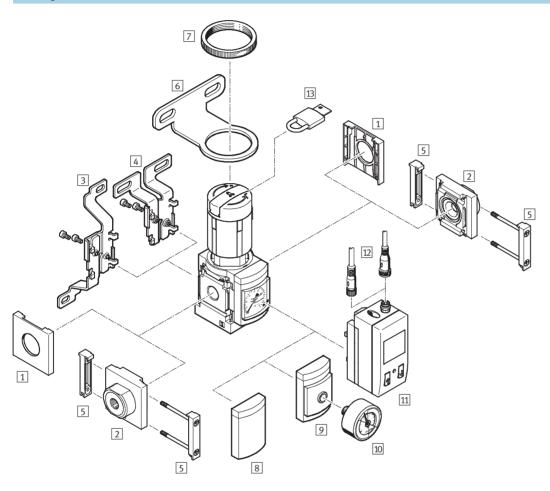
Or	dering Table				
Gr	d dimension [mm]	40	Conditions	Code	Enter code
0	Pressure gauge alternatives	Cover plate		-VS	
		Adapter plate for EN pressure gauge 1/8, without pressure gauge		-A8	
		Adapter plate for EN pressure gauge ¼, without pressure gauge		-A4	
		Pressure sensor with display, plug M8, 1 switch output PNP, 3-pin	2	-AD1	
		Pressure sensor with display, plug M8, 1 switch output NPN, 3-pin	2	-AD2	
		Pressure sensor with display, plug M12, 1 switch output PNP, 4-pin,	2	-AD3	
		analog output 4 20 mA			
		Pressure sensor with display, plug M12, 1 switch output NPN, 4-pin,	2	-AD4	
		analog output 4 20 mA			
	Alternative pressure gauge scale	bar	3	-BAR	
		MPa	3	-MPA	
	Secondary venting	Without secondary venting	4	-OS	
	Rotary knob alternative	Long rotary knob		-LD	
		Rotary knob pressure gauge, small	5	-DM1	
		Rotary knob pressure gauge, large	5	-DM2	
	Alternative assembly position	Rotary knob at bottom	6	-KD	
	Security	Lockable rotary knob	7	-AS	
	Type of mounting	Mounting bracket with knurled nut for regulator head (dimensions → 196)	8	-WR	
		Mounting bracket (dimensions → 199)	9	-WP	
		Mounting bracket (dimensions → 199)	9	-WPM	
		Mounting bracket (dimensions → 195)	10	-WB	
		Mounting bracket (dimensions → 195)		-WBM	
	Reverse flow direction	Flow direction from right to left		-Z	

					·
2	AD1 AD4	Measuring range max. 147 psi.	7	AS	Not with rotary knob alternatives DM1, DM2
		Not with rotary knob alternative DM2	8	WR	Not with long rotary knob LD.
3	BAR, MPA	Not with pressure gauge alternatives VS, A8, A4, AD1, AD2, AD3, AD4			Not with rotary knob alternative DM2
4	OS	Not with rotary knob alternatives DM1, DM2	9	WP, WPM	Only with port plate AQK, AQN or AQP
5	DM1, DM2	Only with one pressure gauge alternative VS, A8, A4, AD1, AD2, AD3 or AD4	10	WB	Not with rotary knob alternative DM2
6	KD	Not with alternative pressure gauge scale MPA.			
		Not with mounting type WP.			
		Not with rotary knob alternatives DM1, DM2			

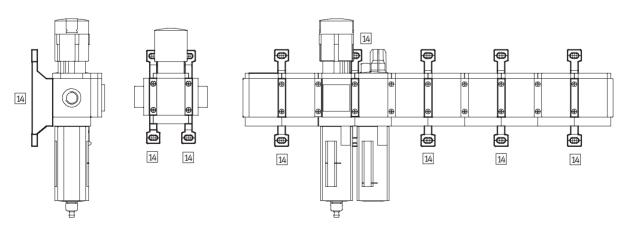
	Iransfer order co	de								
_		-	-	-	-	- [	-	-	-	



#### **Mounting Attachments and Accessories**



Single unit and combination unit mounting brackets.



# Pressure Regulators MS4N-LR – Inch Series Accessories Overview



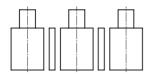
	Single unit		Combination unit -	2.1-49	→ Page	
	without port plate	with port plate	without port plate	with port plate		
Cover cap		_		_	197	
MS4-END	_	_	_	_		
Port plate	_		_		198	
MS4N-AQ	_	_	_	_		
Mounting bracket					195	
MS4-WB	_	_	_	_		
Mounting bracket	•		_		195	
MS4-WBM	-	_	_	_		
Body connector			•	•	198	
MS4-MV	_		•	_		
Regulator wall bracket	•	•			196	
MS4-WR	•	•	_	_		
Knurled nut (included in scope of delivery)	_	_			-	
MS-LR	•	•	_	_		
Cover plate	_	_	_	_	180	
VS	•	•	•	•		
Adapter for EN pressure gauge 1/8/1/4	_	_	_	_	180	
A8/A4	•	•	•	•		
O Pressure gauge	_	_	_	_	202	
MA	•	•	•	•		
1 Pressure sensor SDE1MS	_	_	_	_	180	
AD1 AD4	•	•	•	•		
Plug socket with cable					202	
SIM-M8-3/SIM-M12-4	•	•	•	•		
Padlock	_	_	_	_	202	
LRVS-D	•	•	•	•		
4 Mounting bracket		_	_	_	199	
MS4-WP/WPB/WPM	-	•	•	•		

Technical Data

**FESTO** 

ISO Symbol





LRB-manifold with through pressure supply for manifold assembly

- This pressure regulator is suitable for manifold assemblies with through air supply on both sides. Pressure output is at the front or rear.
- For configuring a regulator manifold with independent pressure regulation ranges
- Good control characteristics with low hysteresis and primary pressure compensation
- Available with or without secondary venting
- Setting values are secured by locking the rotary knob
- Lockable rotary knob
- Four pressure regulation ranges
- Reverse flow option for exhausting from output 2 to output 1
- Optional pressure sensor with display



General Technical Data							
Size			MS4				
Pneumatic connection 1			1/4 NPT				
Pneumatic connection 2	2		NPT				
			QS-1⁄4-U push-in tubing connector				
			QS-5/16-U push-in tubing connector				
Supply pressure		[psi]	12 206				
Pressure regulation	D5	[psi]	4.4 59				
range D6 [psi]		[psi]	4.4 103				
	D7	[psi]	7.4 176 (7.4 147 with variant pressure sensor AD)				
Max. hysteresis		[psi]	3.7				

Standard Nominal Flow Rate qnN <sup>1)</sup> [scfm]								
Variant		Standard	Angled outlet block					
			QS-1/4-U	QS-5/16-U				
Pressure regulation	D5	67.1 <sup>2)</sup>	10.6 <sup>2)</sup>	22.9 <sup>2)</sup>				
range	D6	60.0	12.4	29.7				
	D7	53.0	12.4	22.6				

<sup>1)</sup> Measured at p1 = 147 psi and p2 = 88 psi,  $\Delta$ p = 15 psi 2) Measured at p1 = 147 psi and p2 = 44 psi,  $\Delta$ p = 15 psi



Technical Data

Operating and Environment	Operating and Environmental Conditions								
Variant		Standard	Pressure sensor with display AD						
Operating medium		Compressed air	Filtered compressed air, lubricated or unlubricated, filtration grade 40 µm						
Ambient temperature	[°F]	14 140	32 122						
Temperature of medium	[°F]	14 140	32 122						
Storage temperature	[°F]	14 140	14 140						
Assembly position		Any	·						
Corrosion resistance	CRC <sup>1)</sup>	2							

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

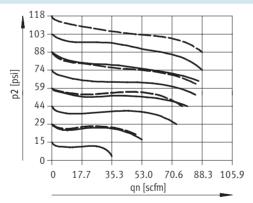
Weights [lb]	
Pressure regulator	0.44

- Wearing parts kits → 203
- For spare parts go to: www.festo.com/en/spare\_parts\_service

#### Standard Flow Rate qn as a Function of Output Pressure p2

MS4N-LRB-1/4

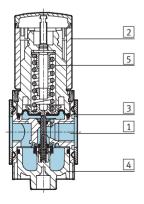
Primary pressure p1 = 147 psi



D6: 4.4 ... 103 psi ---- D7: 7.4 ... 176 psi

### Materials

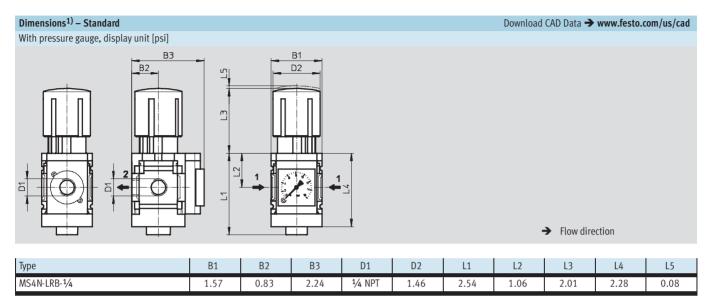
Sectional view



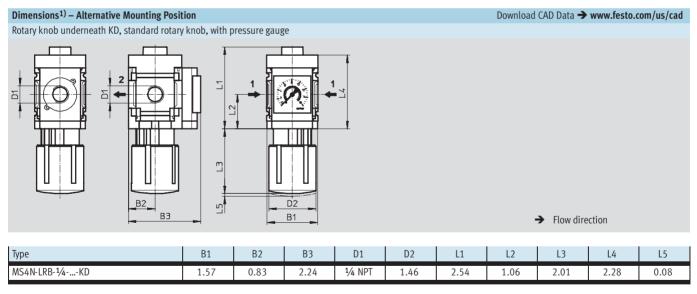
Pres	Pressure regulator (manifold assembly)								
1	Body	Die-cast aluminum							
2	Regulating knob	Polyamide/polyacetate							
3	Diaphragm	Nitrile rubber							
4	Bottom cap	Polyester, fiberglass reinforced							
5	Springs	Steel							
-	Seals	Nitrile rubber							
	Note on materials	Free of copper and PTFE only with cover							
		plate VS							



Dimensional Drawings



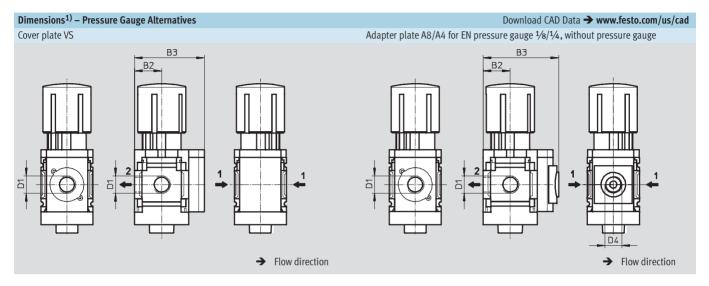
1) Dimensions are in inches, unless otherwise noted.



1) Dimensions are in inches, unless otherwise noted.

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Dimensional Drawings



#### Pressure sensor with display AD1 ... AD4 Technical data SDE1 → www.festo.com/catalog/sde1 AD1 variants: AD3 variants: В2 SDE1-D10-G2-MS-L-P1-M8 with 3-pin SDE1-D10-G2-MS-L-PI-M12 with plug M8x1, 1 switching output PNP 4-pin plug M12x1, 1 switching output PNP and 4 ... 20 mA analog AD2 variants: SDE1-D10-G2-MS-L-N1-M8 with 3-pin AD4 variants: plug M8x1, 1 switching output NPN SDE1-D10-G2-MS-L-NI-M12 with 4-pin plug M12x1, 1 switching output NPN and 4 ... 20 mA analog → Flow direction

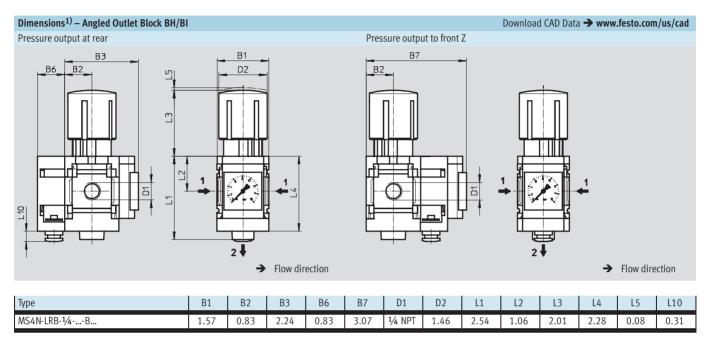
Type	B2	В3	D1	D4	D6	L5	L6
MS4N-LRB-1/4VS	0.83	2.13	1/4 NPT	-	-	-	-
MS4N-LRB-1/4A8	0.83	2.30	½ NPT	1/8 NPT	-	-	-
MS4N-LRB-1/4A4	0.83	2.30	1/4 NPT	1/4 NPT	-	-	-
MS4N-LRB-1/4AD1/AD2	0.83	3.25	1/4 NPT	-	M8x1	1.38	1.84
MS4N-LRB-1/4AD3/AD4	0.83	3.25	1/4 NPT	-	M12x1	1.38	2.20

<sup>1)</sup> Dimensions are in inches, unless otherwise noted.

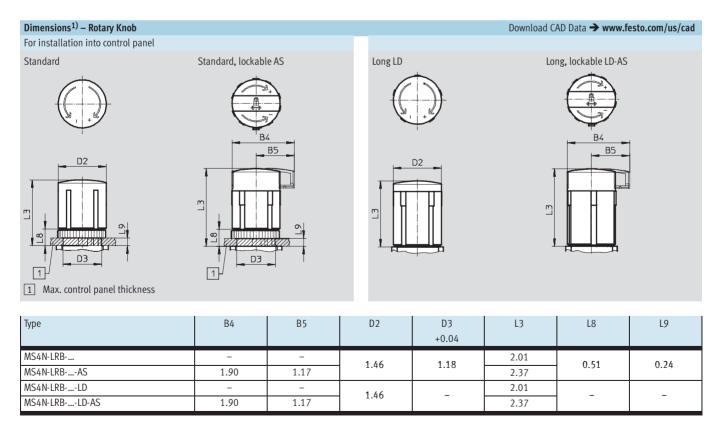
2007/10 – Subject to change – MS Series



Dimensional Drawings



1) Dimensions are in inches, unless otherwise noted.



<sup>1)</sup> Dimensions are in inches, unless otherwise noted.

# Pressure Regulators MS4N-LRB — Inch Series Ordering Data — Pre-configured Products



Ordering Data							
Pressure gauge, lockable standard type rota	ary knob						
Connection	Pressure o	utput to rear without angled outlet block			Pressure or	utput to rear with angled outlet block QS-5/16-1	U
	Part No.	Туре	LT		Part No.	Туре	LT
Pressure regulation range 4.4 59 psi							
1/4 NPT	531780	MS4N-LRB-1/4-D5-AS	1D		531786	MS4N-LRB-1/4-D5-AS-BI	Q
Pressure regulation range 4.4 103 psi							
1/4 NPT	531782	MS4N-LRB-1/4-D6-AS	1D		531788	MS4N-LRB-1/4-D6-AS-BI	Q
Pressure regulation range 7.4 176 psi							
1/4 NPT	531784	MS4N-LRB-1/4-D7-AS	1D		531790	MS4N-LRB-1/4-D7-AS-BI	Q

Ordering Data							
Adapter plate A8 for EN pressure gauge 1/8,	lockable sta	ındard-type rotary knob					
Connection	Pressure o	utput to rear without angled outlet block					
	Part No.	Туре	LT				
Pressure regulation range 4.4 59 psi							
1/4 NPT	531792	MS4N-LRB-1/4-D5-A8-AS	Q				
Pressure regulation range 4.4 103 psi							
1/4 NPT	531793	MS4N-LRB-1/4-D6-A8-AS	Q				
Pressure regulation range 7.4 176 psi							
1/4 NPT	531794	MS4N-LRB-1/4-D7-A8-AS	Q				

LT = Lead time	1D typically ships same day/next day	<b>1W</b> typically ships within 1 week	<b>Q</b> request a quote for lead time
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2007/10 - Subject to change - MS Series

# Pressure Regulators MS4N-LRB – Inch Series Ordering Data – Configurable Products

flow direction  ${\rm Z}$  and without pressure output BH,  ${\rm BI}$ 



M Mandatory Da	M Mandatory Data									
Part No.	Series	Size	Thread	Function	Connection size	Pressure regulation range	Pressure gauge alternatives			
527693	MS	4	N	LRB	1/4 AQK	D5 D6	VS A8			
					AQN AQP	D7	A4 AD1			
							AD2 AD3 AD4			
Order example 527693	MS	4	N -	LRB -	AQP -	D5 -				

Or	dering Table				į.
Gr	d dimension [mm]	40	Conditions	Code	Enter code
M	Part No.	527693			
	Series	Standard		MS	MS
	Size	4		4	4
	Thread	NPT thread		N	N
	Function	Pressure regulator for manifold assembly		-LRB	-LRB
	Connection size	Body thread 1/4 NPT		-1/4	
		Port plate ⅓ NPT (dimensions → 198)		-AQK	
		Port plate ⅓ NPT (dimensions → 198)		-AQN	
		Port plate 3/8 NPT (dimensions → 198)		-AQP	
	Pressure regulation range	4.4 59 psi		-D5	
		4.4 103 psi		-D6	
		7.4 176 psi		-D7	
0	Pressure gauge alternatives	Cover plate	1	-VS	
		Adapter plate for EN pressure gauge 1/8, without pressure gauge	2	-A8	
		Adapter plate for EN pressure gauge 1/4, without pressure gauge	2	-A4	
		Pressure sensor with display, plug M8, 1 switching output PNP, 3-pin	23	-AD1	
		Pressure sensor with display, plug M8, 1 switching output NPN, 3-pin	23	-AD2	
		Pressure sensor with display, plug M12, 1 switching output PNP, 4-pin,	23	-AD3	
		analog output 4 20 mA			
		Pressure sensor with display, plug M12, 1 switching output NPN, 4-pin,	23	-AD4	
Ψ		analog output 4 20 mA			

1 **VS** Must be selected if alternative flow direction Z is selected without alternative 2 A8, A4, AD1 ... AD4 In combination with alternative flow direction Z only with alternative assembly position KD assembly position KD and without pressure output BH, BI. Must be selected if alternative assembly position KD is selected without alternative 3 AD1 ... AD4 Measuring range max. 147 psi

Transfer order co									
527693	MS	4	N	-	LRB	-	-	-	

# Pressure Regulators MS4N-LRB — Inch Series Ordering Data – Configurable Products



	Alternative pressure gauge scale	Secondary venting	Rotary knob alternative	Alternative assembly position	Security	Pressure output	Type of mounting	Reverse flow direction
	BAR MPA	OS	LD	KD	AS	BH BI	WR WP WPM WPB WB	Z
-	-	0S -	LD -		AS –	ВН –	WP -	

Or	dering Table					
Gr	id dimension [mm]	40	Conditions	Code	Enter code	
Ψ	Alternative pressure gauge scale	bar	4	-BAR		
0		MPa	4	-MPA		
	Secondary venting	Without secondary venting		-0S		
	Rotary knob alternative	Long rotary knob		-LD		
	Alternative assembly position	Rotary knob, underneath	5	-KD		
	Security	Lockable rotary knob		-AS		
	Pressure output	Angled outlet block QS-1/4-U		-BH		
	(p <sub>max</sub> = 147 psi)	Angled outlet block QS-5/16-U		-BI		
	Type of mounting	Mounting bracket with knurled nut for regulator head (dimensions → 196)	67	-WR		
		Mounting bracket (dimensions → 199)	8 9	-WP		
		Mounting bracket (dimensions → 199)	68	-WPM		
		Mounting bracket for large wall gap (dimensions → 199)	8 10	-WPB		
		Mounting bracket (dimensions → 195)	6	-WB		
		Mounting bracket (dimensions → 195)	6	-WBM		
	Reverse flow direction	Pressure output at front (for gauge connection an angled outlet block is required)		-Z		

4 BAR, MPA	Not with pressure gauge alternatives VS, A8, A4, AD1, AD2, AD3, AD4.	6	WR, WPM	WB, WBM
	Not with alternative assembly position KD.			In combination with alternative flow direction Z not with alternative assembly position KD
	In combination with alternative flow direction Z only with pressure output BH, BI	7	WR	Only with alternative flow direction Z.
5 <b>KD</b>	With alternative pressure gauge scale BAR only if alternative flow direction Z or			Not with rotary knob alternative LD
	pressure output BH, BI has been selected.	8	WP, WPM,	WPB
	Not with mounting type WP, WPB.			Only with port plate AQK, AQN, AQP
	In combination with mounting type WR, WPM, WB, WBM not with alternative flow	9	WP	Only with alternative flow direction Z and/or only with pressure output BH, BI
	direction Z.	10	WPB	Not with alternative flow direction Z.
	In combination with pressure gauge alternatives A8, A4, AD1, AD2, AD3, AD4 only			Not with pressure output BH, BI
	with alternative flow direction Z			

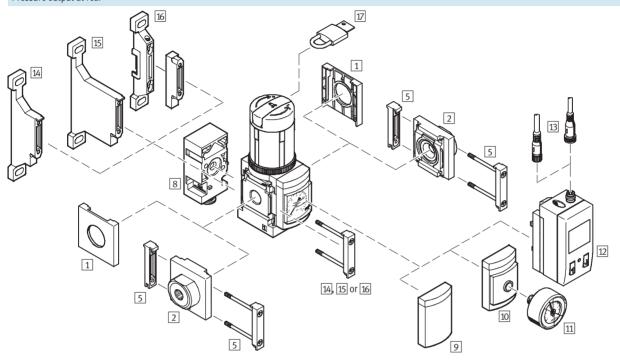
	Transfer order cod									
- [		- [	-	- [	-	-	-	-	- [	

# Pressure Regulators MS4N-LRB – Inch Series Accessories Overview

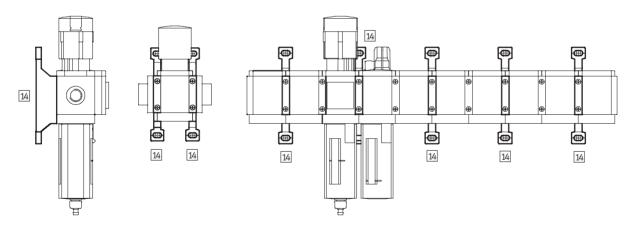


#### **Mounting Attachments and Accessories**

Pressure output at rear



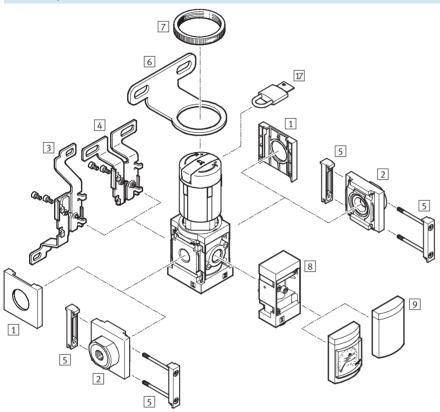
Single unit and combination unit mounting brackets.



# Pressure Regulators MS4N-LRB – Inch Series Accessories Overview

**FESTO** 

#### Pressure output at front



# Pressure Regulators MS4N-LRB – Inch Series Accessories Overview



		Single unit		Combination unit ->	2.1-49	→ Page
		without port plate	with port plate	without port plate	with port plate	
1	Cover cap	_		_		197
	MS4-END	•	-	•	-	
2	Port plate		_		_	198
	MS4N-AQ	-	•	-	•	
3	Mounting bracket	_	_			195
	MS4-WB	•	•	_	_	
4	Mounting bracket	_	_			195
	MS4-WBM	•	•	-	-	
5	Body connector		_	_	_	198
	MS4-MV	_	•	•	•	
6	Regulator wall bracket	_	_			196
	MS4-WR	•	•	-	-	
7	Knurled nut (included in scope of delivery)	_	_			-
	MS-LR	•	•	-	-	
8	Angled outlet block	_	_	_	_	191
	В	•	•	•	•	
9	Cover plate	_	_	_	_	190
	VS	•	•	•	•	
10	Adapter for EN pressure gauge 1/8/1/4	_	_	_	_	190
	A8/A4	•	•	•	•	
l1	Pressure gauge	_	_	_	_	202
	MA	•	•	•	•	
12	Pressure sensor SDE1MS	_	_	_	_	180
	AD1 AD4	•	•	•	•	
13	Plug socket with cable	_	•	_	_	202
	SIM-M8-3/SIM-M12-4	•	_	•	•	
14	Mounting bracket		_	_	_	199
	MS4-WP	-	•	•	•	
15	Mounting bracket		_	_	_	199
	MS4-WPB	_	•	•	•	
16	Mounting bracket		_	_	_	199
	MS4-WPM	_	•	•	•	
17	Padlock	_	<u> </u>	_	<del>                                     </del>	202
	LRVS-D	•	•	•	•	

**FESTO** 

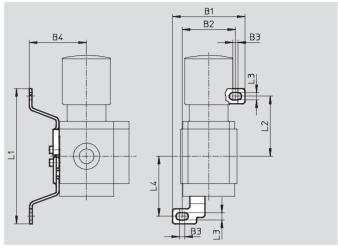
Accessories

#### 3 Mounting bracket MS4-WB

For wall mounting

Material: Steel





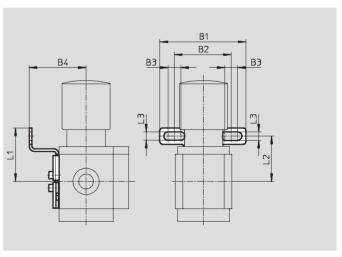
Dimensions a	Dimensions and Ordering Data														
B1	B2	В3	B4	L1	L2	L3	L4	Weight [lb]	Part No.	Туре					
2.21	1.62	0.16	1.74	4.12	1.83	0.22	1.83	0.09	532185	MS4-WB					

#### 4 Mounting bracket MS4-WBM

• For wall mounting

Material: Steel





Dimensions an	d Ordering Data								
B1	B2	B3	B4	L1	L2		Weight [lb]	Part No.	Туре
2.62	1.73	0.39	1.73	1.63	1.38	0.26	0.10	526062	MS4-WBM

**FESTO** 

Accessories

#### 6 Mounting bracket MS4-WR

 For wall mounting a filter regulator and pressure regulator

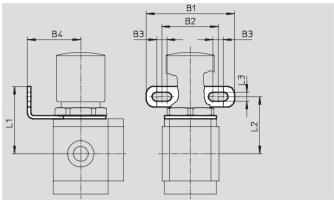
Material:

Steel

#### Note

The hex nut for attaching components to this bracket must be ordered separately.





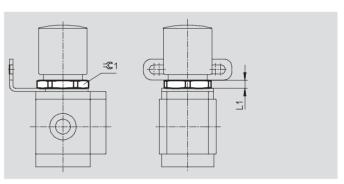
Dimensions an	Dimensions and Ordering Data														
B1	B2	В3	B4	L1	L2		Weight [lb]	Part No.	Туре						
2.68	1.73	0.31	1.61	2.05	1.73	0.28	0.10	526064	MS4-WR						

#### Hex nut MS4-WRS

- For front panel mounting
- For attaching components to the mounting bracket MS4-WR

Material: Aluminum





Dimensions and Ordering Data													
L1		Weight [lb]	Part No.	Туре									
0.24	1.42	0.01	532187	MS4-WRS									

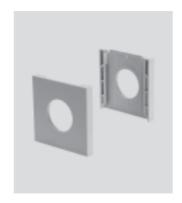
**FESTO** 

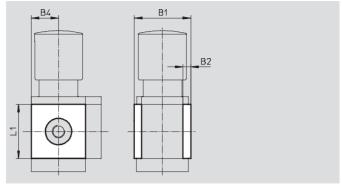
Accessories

#### Cover cap MS4-END

• Can be used to cover the body sides of the first and last module if port plates are not used.

Material: Reinforced polyamide Free of copper and PTFE





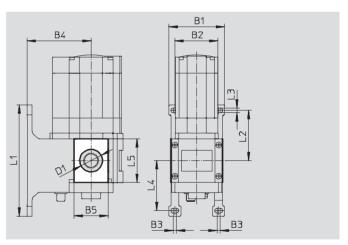
<b>Dimensions and Ordering Data</b>	imensions and Ordering Data													
B1	B2	B4	L1	Part No.	Туре									
1.72	0.24	0.83	1.65	538779	MS4-END									

#### Mounting plate MS4-AEND

 In combination with mounting bracket MS-WP or MS-WPB for mounting an individual unit on a wall with body thread

Material: Reinforced polyamide Conforms to RoHS Free of copper and PTFE





Dimens	Dimensions and Ordering Data														
B1	B2	В3	B	4	B5	D1	L1	L2	L3	L4	L5	CRC <sup>1)</sup>	Weight	Part No.	Туре
			WP	WPB		Ø							[lb]		
2.17	1.58	0.16	1.73	2.60	1.20	0.80	4.17	1.83	0.22	1.84	1.65	2	0.01	542966	MS4-AEND

<sup>1)</sup> Corrosion resistance class 2 according to Festo standard 940 070
Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

**FESTO** 

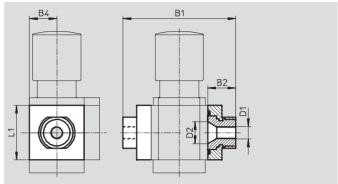
Accessories

#### Port plate MS4N-AQ...

Adapter for pneumatic connection

Material: Aluminum





Dimensions and C	Dimensions and Ordering Data														
B1	B2	B4	D1	D2	L1	Weight	Part No.	Туре							
						[lb]									
			1/8 NPT				526065	MS4N-AQK							
3.29	0.85	0.83	1/4 NPT	0.66	1.65	0.26	526066	MS4N-AQN							
			3/8 NPT				526067	MS4N-AQP							

#### Body connector MS4-MV

• For connecting modules

Material:

Stainless steel/polyacetate



Ordering Data		
	Part No.	Туре
[lb]		
0.07	532798	MS4-MV



Accessories

#### 14 Mounting Bracket MS4-WP...

Suggested placement of wall mounting brackets when mounting air preparation combinations

2

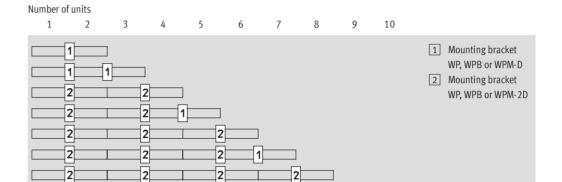
2

2

2

1 unit: 1.575 in

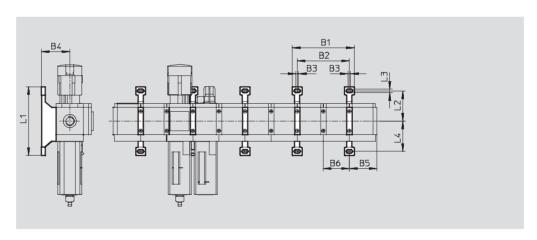
2 units: 3.15 in



2

1

#### Mounting dimensions



Туре	B1	B2	В3	B4	B5	В6	L1	L2	L3	L4
MS4-WP				1.73			4.17	1.83		1.84
MS4-WPB	3.75	3.15	0.16	2.60	1.65	1.57	4.17	1.0)	0.22	1.04
MS4-WPMD				1.73			3.65	1.37		1.57

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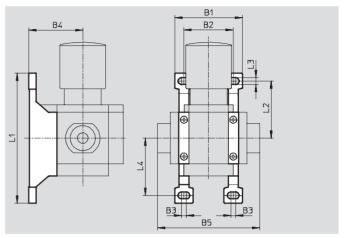
Accessories

#### Mounting bracket MS4-WP

- To connect the modules for wall mounting
- In combination with a port plate MS-AG... for mounting an individual unit on a wall
- In combination with mounting plate MS-AEND or for mounting an individual unit with body thread on a wall
- For pressure regulator LRB with angled outlet block B... at rear

Material: Die-cast aluminum





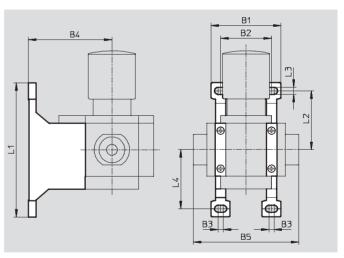
Dimensions	and Orderin	g Data									
B1	B2	В3	B4	B5	L1	L2	L3		Weight [lb]	Part No.	Туре
2.17	1.58	0.16	1.73	3.28	4.17	1.83	0.22	1.84	0.08	532184	MS4-WP

#### Mounting bracket MS4-WPB

- To connect the modules for wall mounting
- In combination with a port plate MS-AG... for mounting an individual unit on a wall
- In combination with mounting plate MS-AEND or for mounting an individual unit with direct thread on a wall
- Provides large wall gap for pressure regulator

Material: Die-cast aluminum





Dimensions	Dimensions and Ordering Data													
B1	B2	В3	B4	B5	L1	L2	L3	L4	Weight [lb]	Part No.	Туре			
2.17	1.58	0.16	2.60	3.28	4.17	1.83	0.22	1.84	0.11	526063	MS4-WPB			

**FESTO** 

Accessories

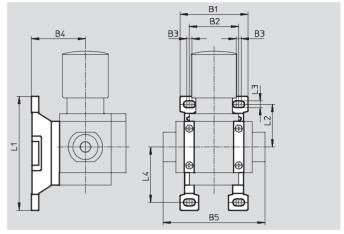
#### Mounting bracket MS4-WPM

- To connect the modules for wall mounting
- In combination with a port plate MS-AG... for mounting an individual unit on a wall
- Speedy attachment and detachment
- For installation of modules with regulating knob pointing downwards

The distance piece D or 2D (designated in the type code) is included in the scope of delivery and ensures the correct clearance







Dimensi	Dimensions and Ordering Data											
B1	B2	В3	B4	B5	L1	L2	L3	L4	Clearance	Weight	Part No.	Туре
										[lb]		
2.17	1.57	0.16	1.73	3.28	3.65	1.37	0.22	1.78	1.57	0.09	526060	MS4-WPM-D
3.75	3.15	0.10	1./ )	4.86	5.05	1.57	0.22	1.70	3.15	0.11	526061	MS4-WPM-2D

#### Body connector MS4-MVM

• For installation of modules with regulating knob pointing downwards

#### Material:

Die-cast aluminum



Ordering Data		
Size	Part No.	Туре
MS4	532800	MS4-MVM

# Pressure Regulators MS4N-LR/LRB – Inch Series Accessories



12 Ordering Data	a – Plug Socket with Cable SIM-M8		Technical data → www.festo.com/catalog/sim-m8		
	Electrical connection	Cable length	Part No.	Туре	
		[ft]			
	M8x1, 3-pin	8.2	159420	SIM-M8-3GD-2,5-PU	
		16.4	159421	SIM-M8-3GD-5-PU	
		32.8	192964	SIM-M8-3GD-10-PU	
	M8x1, 3-pin	8.2	159422	SIM-M8-3WD-2,5-PU	
		16.4	159423	SIM-M8-3WD-5-PU	
		32.8	192965	SIM-M8-3WD-10-PU	

Ordering Data -	Plug Socket with Cable SIM-M12	Technical data → www.festo.com/catalog/sim-m12	
	Electrical connection	Cable length [ft]	Part No. Type
	M12x1, 4-pin	16.4	164259 SIM-M12-4GD-5-PU
So.	M12x1, 4-pin	16.4	164258 SIM-M12-4WD-5-PU

10 Ordering Data − Pressure Gauge MA Technical data → www.festo.com/catalog/ma										
	Nominal size	Pneumatic connection	Indicating range		Part No.	Туре				
			[bar]	[psi]						
	Pressure gauge MA, DIN EN 837-1									
	1.57	1/4 NPT	0 16	0 232	183908	MA-40-16-N <sup>1</sup> / <sub>4</sub> -EN				
	Pressure gauge MA, DIN EN 837-1, with red-green range									
	1.57	1/8 NPT	-	0 232	530388	MA-40-232-N <sup>1</sup> / <sub>8</sub> -PSI-E-RG				
	1.97	1/4 NPT	-	0 232	530391	MA-50-232-N <sup>1</sup> / <sub>4</sub> -PSI-E-RG				

13 Ordering Data – Padlock LRVS-D										
	Description	Weight [lb]	Part No.	Туре						
1 /XII	for regulators, filter/regulators and manual on-off valves	0.24	193786	LRVS-D						

# Pressure Regulators MS4N-LR/LRB – Inch Series Replacement Parts



Ordering Data – Wearing Parts Kits									
Size	Description	Part No.	Туре						
MS4	Snap-ring, membrane, bellows, O-rings, screws, stem	673649	MS4-LR/LRB						

• For spare parts go to: www.festo.com/en/spare\_parts\_service

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#### **FESTO**

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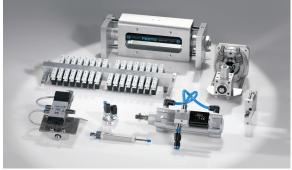
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#### **Complete Automation Solutions**

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#### **Pneumatics**



#### PLCs and I/O Devices



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