## **Pressure Regulators MS12-LR - Metric Series**





The pressure regulator maintains a constant working pressure (secondary side), regardless of the pressure variations in the system (primary side) and the air consumption.

• Pneumatic connection: G1, G11/4, G11/2, G2

• Supply pressure: 0.8 ... 21 bar

• Flow rate: 13,000 ... 22,000 l/min

Product R	ange Over	view												
Туре	Pneumat	ic connections	Pressure	regulation	range		Pressure	indicator				Pressure	Reverse	
			[bar]									adjustme	nt	flow
	Body thread	Port plate	0.3 4	0.3 7	0.5 12	0.5 16	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter for pressure gauge G1/8	Adapter for pressure gauge G14	Pressure sensor with display	Rotary knob, lockable	Rotary knob, long	Flow direction from right to left
MS12		AG	D5	D6	D7	D8	VS	AG	A8	A4	AD	AS	LD	Z
LR	-	G1, G1¼, G1½, G2	-					-	-	•	-			

### **Features**

- Good control characteristics with low hysteresis and primary pressure compensation
- High flow rate with minimal pressure drop
- Three pressure regulation ranges
- Pressure gauge connection for different fitting options
- Setting values are secured by locking the rotary knob
- With secondary venting
- Rotary knob can be locked using accessories

Contents	
Technical Data	<b>→</b> 1076
Dimensional Drawings	<b>→</b> 1078
Ordering Data	<b>→</b> 1079
Accessories	<b>→</b> 1082
Replacement Parts	<b>→</b> 1086

→ www.festo.com/catalog/ms12-lr

2007/10 - Subject to change - MS Series

## **Pressure Regulators MS12-LR - Metric Series**



Technical Data

ISO Symbol



With pressure gauge



With pressure gauge and air pilot control (variant PO)



General Technical Data									
Pneumatic connection 1, 2 <sup>1)</sup>			G1	G11/4		G1½	G2		
Pilot air connection 12 for variant PO			G1/4	G <sup>1</sup> / <sub>4</sub>					
Supply pressure [bar]		0.8 21							
Pressure regulation	D6	[bar]	0.3 7						
range	D7	[bar]	0.5 12						
	D8	[bar]	0.5 16						
Max. hysteresis		[bar]	0.4						

1) Dependent on port plate selected, must be ordered separately as an accessory → 1083

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Standard Nominal Flow Rate qnN <sup>2)</sup> [l/min]								
Pneumatic connection 1, 2	G1	G11/4	G1½	G2				
In main flow direction 1 2	13,000	13,500	16,000	22,000				

2) Dependent on port plate selected, must be ordered separately as an accessory → 1083 Measured at p1 = 10 bar and p2 = 6 bar, ∆p = 0.5 bar

Operating and Environmental	perating and Environmental Conditions						
Operating medium		Compressed air, air quality class 5.7.— to DIN ISO 8573-1					
Ambient temperature	[°C]	-10 +60					
Temperature of medium	[°C]	-10 +60					
Storage temperature	[°C]	-10 +60					
Assembly position		Any					
Corrosion resistance	CRC <sup>3)</sup>	2					

3) Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

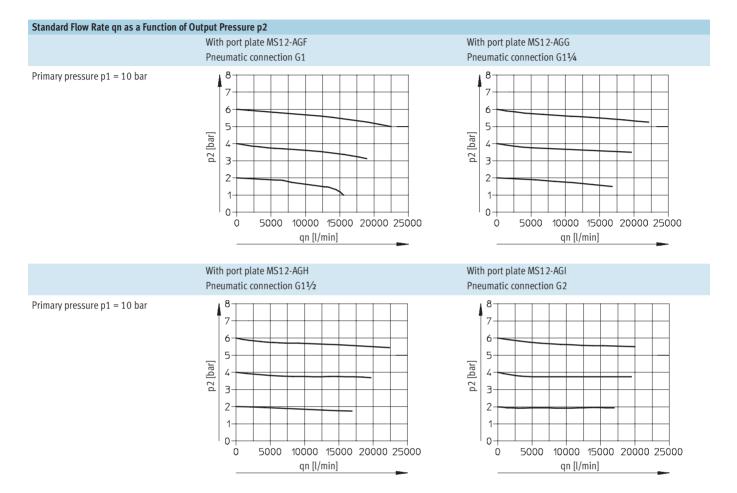
Weights [g]	
Product weight	4,000

- Wearing parts kits → 1086
- For spare parts go to: www.festo.com/en/spare\_parts\_service

## **Pressure Regulators MS12-LR – Metric Series**

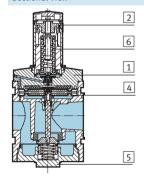


Technical Data



### Materials

Sectional view

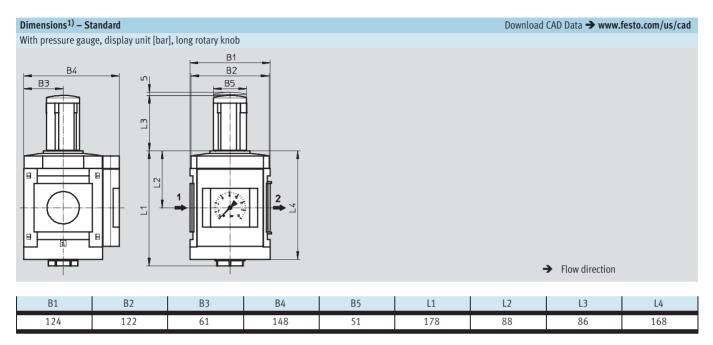


Pressure regulator								
1 Body	Die-cast aluminum							
2 Regulating knob	Polyamide/polyacetate							
4 Diaphragm	Nitrile rubber							
5 Bottom cap	Wrought aluminum alloy							
6 Springs	Steel							
- Seals	Nitrile rubber							
Note on materials	Free of copper and PTFE only with cover							
	plate VS							

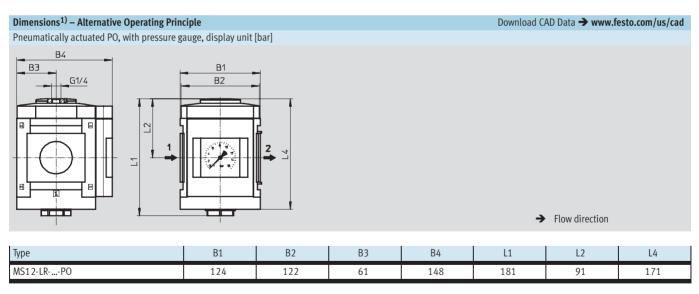
## **Pressure Regulators MS12-LR - Metric Series**

**FESTO** 

Dimensional Drawings



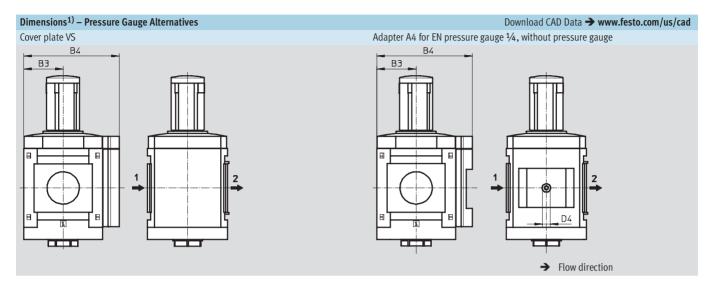
1) Dimensions are in millimeters, unless otherwise noted.



<sup>1)</sup> Dimensions are in millimeters, unless otherwise noted.

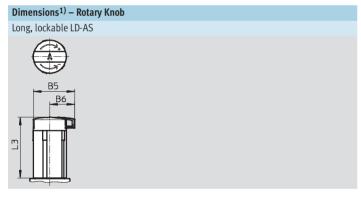
# Pressure Regulators MS12-LR — Metric Series Dimensional Drawings, Ordering Data — Pre-configured Products

**FESTO** 



Туре	В3	B4	D4
MS12-LRVS	61	148	-
MS12-LRA4	61	148	G¹⁄4

<sup>1)</sup> Dimensions are in millimeters, unless otherwise noted.



Туре	B5	В6	L3
MS12-LRLD-AS	64.4	39	95.5

1) Dimensions are in millimeters, unless otherwise noted.

Ordering Data			
Pressure gauge			
Connection	Long rotary knob, can be locked using accessories,		Alternative operating principle,
	pressure regulation range 0.5 12 bar		pressure regulation range 0.5 16 bar
	Part No. Type	LT	Part No. Type LT
G1 G2 <sup>2)</sup>	537148 MS12-LR-G-D7-LD-AS	1D	541680 MS12-LR-G-D8-PO Q

LT = Lead time 1D typically ships same day/next day 1W typically ships within 1 week **Q** request a quote for lead time

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

<sup>2)</sup> Port plate must be ordered separately as an accessory → 1083

# Pressure Regulators MS12-LR — Metric Series Ordering Data — Configurable Products



M Mandatory Data									
Part No.	Series	Size	Function	Connection size	Pressure regulation range				
535021	MS	12	LR	AGF	D6				
333021	INIS	12		AGG	D7				
				AGH	D8				
				AGI					
				G					
Order example									
535021	MS	12	– LR	- G	- D8				

Ordering Table									
Gri	id dimension [mm]	124	Conditions	Code		Enter code			
M	Part No.	535021							
	Series	Standard		MS		MS			
	Size	12		12		12			
	Function	Pressure regulator		-LR		-LR			
	Connection size	Port plate G1 (dimensions → 1083)		-AGF					
		Port plate G1¼ (dimensions → 1083)		-AGG					
		Port plate G1½ (dimensions → 1083)		-AGH	1				
	Port plate G2 (dimensions → 1083)			-AGI					
		Module without connecting thread, without port plate		-G					
	Pressure regulation range	0.3 7 bar		-D6					
		0.5 12 bar		-D7					
Ψ		0.5 16 bar		-D8					

Transfer order co	ae							
535021		MS	12	-	LR	-	-	

# Pressure Regulators MS12-LR — Metric Series Ordering Data — Configurable Products



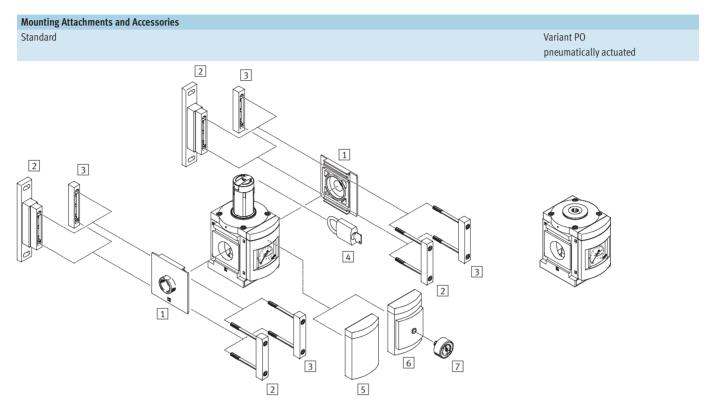
Pressure gauge alternatives	Alternative pressure gauge scale	Rotary knob	Security	Alternative operating principle	Type of mounting	Reverse flow direction
VS	PSI	LD	AS	PO	WP	Z
A4	MPA					
VS	-	- LD	– AS	-	-	- Z

Ordering Table					
Grid dimension	[mm]	124	Conditions	Code	Enter code
O Pressure gauge alternativ	ves	Cover plate		-VS	
		Adapter plate for EN pressure gauge 1/4, without pressure gauge		-A4	
Alternative pressure gaug	ge scale	psi	1	-PSI	
		MPa	1	-MPA	
Rotary knob		Long rotary knob	2	-LD	
Security		Lockable rotary knob		-AS	
Alternative operating prin	nciple	Pneumatically actuated	3	-P0	
Type of mounting		Mounting bracket (dimensions → 1084)	4	-WP	
Reverse flow direction		Flow direction from right to left		-Z	

1 PSI, MPA	Not with pressure gauge alternatives VS, A4	3 <b>PO</b>	Not with rotary knob LD.
2 <b>LD</b>	Must be selected if alternative operating principle PO has not been selected		Not with security AS
		4 <b>WP</b>	Only with port plate AGF, AGG, AGH or AG

# Pressure Regulators MS12-LR – Metric Series Accessories Overview





Mount	ing Attachments and Accessories	
		→ Page
1	Port plate	1083
	MS12-AG	
2	Mounting bracket	1084
	MS12-WP	
3	Body connector	1083
	MS12-MV	
4	Padlock (except variant PO)	1085
	LRVS-D	
5	Cover plate	1081
	VS	
6	Adapter for EN pressure gauge 1/4	1081
	A4	
7	Pressure gauge	1085
	MA	

## **Pressure Regulators MS12-LR – Metric Series**

**FESTO** 

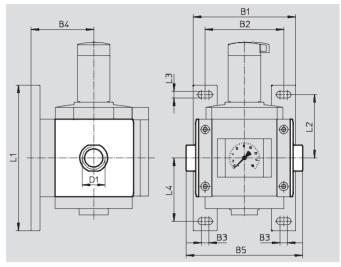
Accessories

### 1 Port plate MS12-AG...

Adapter for pneumatic connection

Material: Die-cast aluminum Free of copper and PTFE





Dimension	s and Orde	ring Data										
B1	B2	B3	B4	B5	D1	L1	L2	L3	L4	Weight [g]	Part No.	Туре
				184	G1	230	100	11	100		537135	MS12-AGF
162	124	124 12	99	184	G11/4					1,300	537136	MS12-AGG
102	162   124	12	99	184	G1½	230				1,500	537137	MS12-AGH
				196	G2						537138	MS12-AGI

### 3 Body connector MS12-MV

• For connecting modules

Material: Die-cast aluminum, Free of copper and PTFE



Ordering Data			
Size	Weight	Part No.	Туре
	[g]		
MS12	500	537134	MS12-MV

# **Pressure Regulators MS12-LR – Metric Series**



Accessories

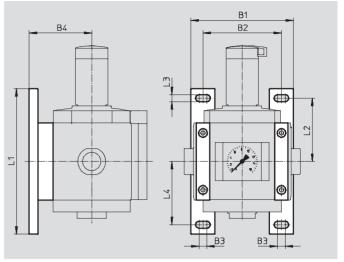
### 2 Mounting bracket MS12-WP

- To connect the modules for wall mounting
- In combination with a port plate for mounting an individual unit on a wall

## Material:

Die-cast aluminum
Free of copper and PTFE





Dimensions and	Dimensions and Ordering Data												
Size	B1	B2	В3	B4	L1	L2	L3		Weight [g]	Part No.	Туре		
MS12	162	124	12	99	230	100	11	100	700	537133	MS12-WP		

# **Pressure Regulators MS12-LR – Metric Series**Accessories



7 Ordering Data	– Pressure Gauge MA		Technical data → www.festo.com/catalog/m					
	Nominal size	Pneumatic connection	Indicating range		Part No.	Туре		
			[bar] [psi]					
6°	Pressure gauge MA, DIN	EN 837-1						
	40	G1/4	0 16	0 232	183901	MA-40-16-G <sup>1</sup> / <sub>4</sub> -EN		
	Pressure gauge MA, DIN	EN 837-1, with red-green	range					
	50	R <sup>1</sup> / <sub>4</sub>	0 16	_	525729	MA-50-16-R <sup>1</sup> / <sub>4</sub> -E-RG		

4 Ordering Data	4 Ordering Data – Padlock LRVS-D											
	Description	Weight [g]	Part No.	Туре								
1 / / / / /	for regulators, filter/regulators and manual on-off valves	120	193786	LRVS-D								

2007/10 - Subject to change - MS Series

# Pressure Regulators MS12-LR – Metric Series Replacement Parts



Ordering Data - Wearing Parts Kits			
Size	Description	Part No.	Туре
MS12	Snap-ring, membrane, bellows, O-rings, screws, stem	673586	MS12-LR/LFR

• For spare parts go to: www.festo.com/en/spare\_parts\_service





The pressure regulator maintains a constant working pressure (secondary side), regardless of the pressure variations in the system (primary side) and the air consumption.

• Pneumatic connection: 1 NPT, 11/4 NPT, 11/2 NPT, 2 NPT

• Supply pressure: 12 ... 309 psi

• Flow rate: 458.9 ... 776.6 scfm

Product I	Range Ove	erview												
Туре	Pneumat	ic connections	Pressure regulation range				Pressure	indicator				Pressure	Reverse	
			[psi]									adjustme	ent	flow
	Body thread	Port plate	4.4 59	4.4103	7.4 176	7.4 235	Cover plate (without pressure gauge)	Integrated MS pressure gauge	Adapter for pressure gauge 1/8 NPT	Adapter for pressure gauge 1/4 NPT	Pressure sensor with display	Rotary knob, lockable	Rotary knob, long	Flow direction from right to left
MS12N		AG	D5	D6	D7	D8	VS	AG	A8	A4	AD	AS	LD	Z
LR	-	1 NPT, 1¼ NPT, 1½ NPT, 2 NPT	-			-		-	-	•	-			

### **Features**

- Good control characteristics with low hysteresis and primary pressure compensation
- High flow rate with minimal pressure drop
- Three pressure regulation ranges
- Pressure gauge connection for different fitting options
- Setting values are secured by locking the rotary knob
- With secondary venting
- Rotary knob can be locked using accessories

Contents	
Technical Data	<b>→</b> 1088
Dimensional Drawings	<b>→</b> 1090
Ordering Data	<b>→</b> 1091
Accessories	<b>→</b> 1094
Replacement Parts	<b>→</b> 1098

→ www.festo.com/catalog/ms12n-lr



Technical Data

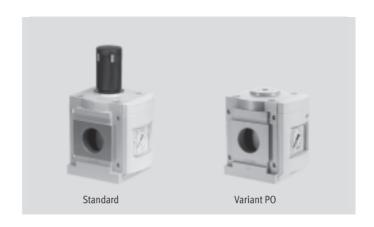
ISO Symbol



With pressure gauge



With pressure gauge and air pilot control (variant PO)



General Technical Data								
Pneumatic connection 1	, 2 <sup>1)</sup>		1 NPT	11/4 NPT	1½ NPT	2 NPT		
Pilot air connection 12 for variant PO		1/4 NPT	1/4 NPT					
Supply pressure [psi]		12 309						
Pressure regulation	D6	[psi]	4.4 103					
range D7 [psi]		[psi]	7.4 176					
D8 [psi]		7.4 235						
Max. hysteresis [psi]		5.9						

1) Dependent on port plate selected, must be ordered separately as an accessory > 1095

Standard Nominal Flow Rate qnN <sup>2)</sup> [scfm]						
Pneumatic connection 1, 2         1 NPT         1½ NPT         1½ NPT         2 NPT						
In main flow direction 1 — 2 458.9 476.6 564.8 776.6						

2) Dependent on port plate selected, must be ordered separately as an accessory → 1095 Measured at p1 = 147 psi and p2 = 88 psi, ∆p = 7.4 psi

Operating and Environmental	perating and Environmental Conditions					
Operating medium		Compressed air, air quality class 5.7.– to DIN ISO 8573-1				
Ambient temperature	[°F]	14 140				
Temperature of medium	[°F]	14 140				
Storage temperature	[°F]	14 140				
Assembly position		Any				
Corrosion resistance CRC <sup>3)</sup>		2				

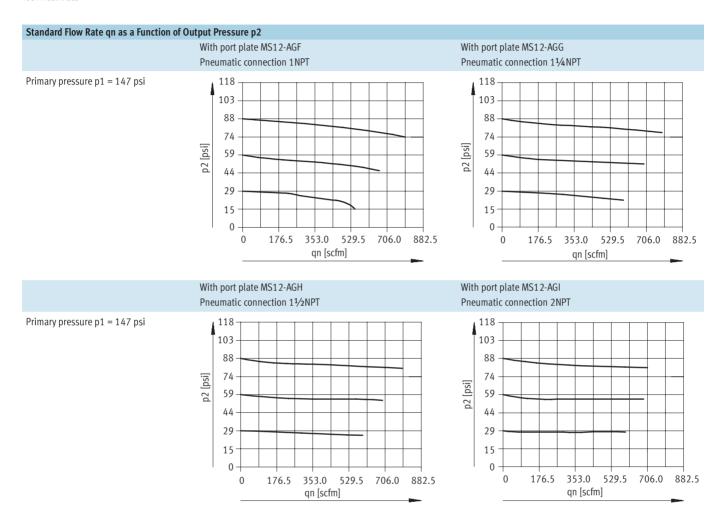
3) Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Weights [lb]	
Product weight	8.00

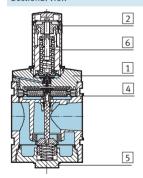
- Wearing parts kits → 1098
- For spare parts go to: www.festo.com/en/spare\_parts\_service



Technical Data



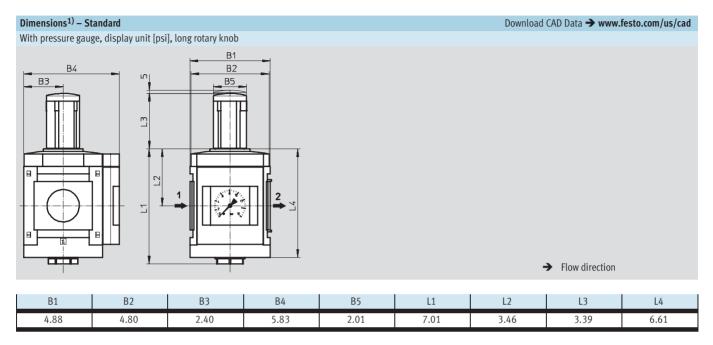
# Materials Sectional view



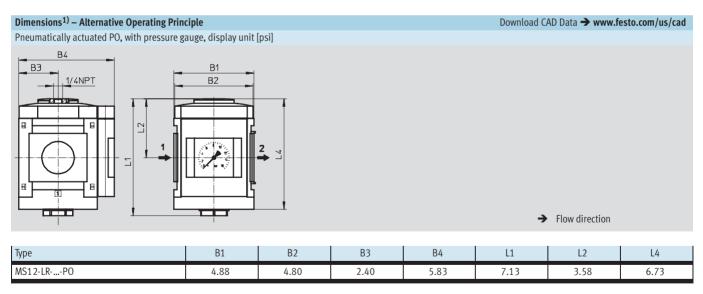
Pressure regulator										
Body Die-cast aluminum										
2 Regulating knob	Polyamide/polyacetate									
4 Diaphragm	Nitrile rubber									
5 Bottom cap	Wrought aluminum alloy									
6 Springs	Steel Steel									
- Seals	Nitrile rubber									
Note on materials	Free of copper and PTFE only with cover									
Note on materials	plate VS									

**FESTO** 

Dimensional Drawings



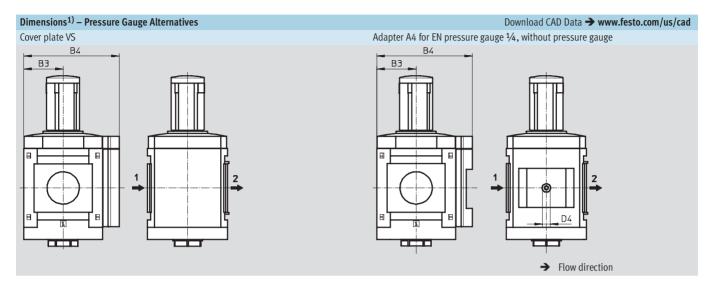
1) Dimensions are in inches, unless otherwise noted.



<sup>1)</sup> Dimensions are in inches, unless otherwise noted.

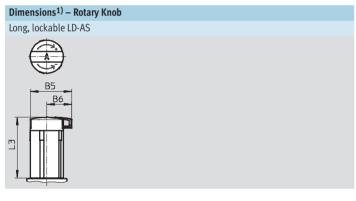
# Pressure Regulators MS12N-LR – Inch Series Dimensional Drawings, Ordering Data – Pre-configured Products

**FESTO** 



Туре	В3	B4	D4
MS12-LRVS	2.40	5.83	-
MS12-LRA4	2.40	5.83	G <sup>1</sup> / <sub>4</sub>

<sup>1)</sup> Dimensions are in inches, unless otherwise noted.



Туре	B5	В6	L3
MS12-LRLD-AS	2.54	1.54	3.76

1) Dimensions are in inches, unless otherwise noted.

Ordering Data				
Pressure gauge				
Connection	Long rotary knob, can be locked using accessories,		Alternative operating principle,	
	pressure regulation range 7.4 176 psi		pressure regulation range 7.4 235 psi	
	Part No. Type	LT	Part No. Type	LT
1NPT 2NPT <sup>2)</sup>	537148 MS12-LR-G-D7-LD-AS	1D	541680 MS12-LR-G-D8-PO	Q

LT = Lead time	<b>1D</b> typically ships same day/next day	<b>1W</b> typically ships within 1 week	<b>Q</b> request a quote for lead time

<sup>2)</sup> Port plate must be ordered separately as an accessory → 1095

# Pressure Regulators MS12N-LR — Inch Series Ordering Data — Configurable Products



M Mandatory D	M Mandatory Data →									
Part No.	Series	Size	Thread	Function	Connection size	Pressure reg	gulation range			
535024	MS	12	N	LR	AQT	D6				
					AQU	D7				
					AQV	D8				
					AQW					
					G					
Order example										
535024	MS	12	N	– LR	- G	- D8				

0r	dering Table				
Gr	id dimension [mm]	124	Conditions	Code	Enter code
M	Part No.	535024			
	Series	Standard		MS	MS
	Size	12		12	12
	Thread	NPT thread		N	N
	Function	Pressure regulator		-LR	-LR
	Connection size	Port plate 1 NPT (dimensions → 1095)		-AQT	
		Port plate 1¼ NPT (dimensions → 1095)		-AQU	
		Port plate 1½ NPT (dimensions → 1095)		-AQV	
		Port plate 2 NPT (dimensions → 1095)		-AQW	
		Module without connecting thread, without port plate		-G	
	Pressure regulation range	4.4 103 psi		-D6	
		7.4 176 psi		-D7	
₽		7.4 235 psi		-D8	

Transfer order co	de								
535024		MS	12	N	-	LR	-	-	

# Pressure Regulators MS12N-LR – Inch Series Ordering Data – Configurable Products



Pressure gauge alternatives	Alternative pressure gauge scale	Rotary knob	Security	Alternative operating principle	Type of mounting	Reverse flow direction
VS	BAR	LD	AS	PO	WP	Z
A4	MPA					
VS		- LD	- AS			- Z

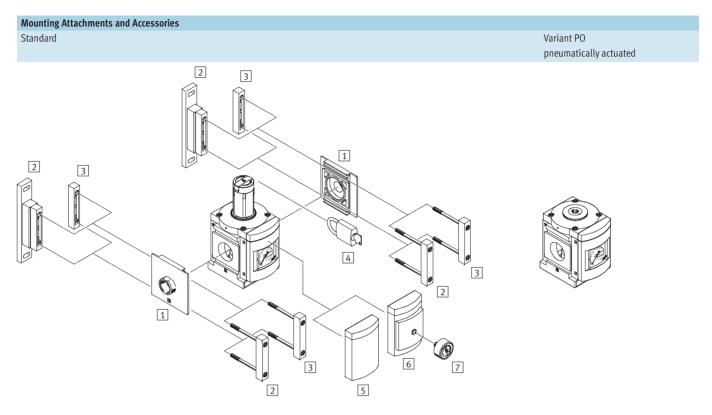
Ordering Table				
Grid dimension [mm]	124	Conditions	Code	Enter code
O Pressure gauge alternatives	Cover plate		-VS	
	Adapter plate for EN pressure gauge 1/4, without pressure gauge		-A4	
Alternative pressure gauge scale	bar	1	-BAR	
	MPa	1	-MPA	
Rotary knob	Long rotary knob	2	-LD	
Security	Lockable rotary knob		-AS	
Alternative operating principle	Pneumatically actuated	3	-P0	
Type of mounting	Mounting bracket (dimensions → 1096)	4	-WP	
Reverse flow direction	Flow direction from right to left		-Z	

1 BAR, MPA	Not with pressure gauge alternatives VS, A4	3 <b>PO</b>	Not with rotary knob LD.
2 <b>LD</b>	Must be selected if alternative operating principle PO has not been selected		Not with security AS
		4 <b>WP</b>	Only with port plate AQT, AQU, AQV or AQW

Transfer order code

# Pressure Regulators MS12N-LR – Inch Series Accessories Overview





Mou	nting Attachments and Accessories	
		→ Page
1	Port plate	1095
	MS12-AQ	
2	Mounting bracket	1096
	MS12-WP	
3	Body connector	1095
	MS12-MV	
4	Padlock (except variant PO)	1097
	LRVS-D	
5	Cover plate	1093
	VS	
6	Adapter for EN pressure gauge 1/4	1093
	A4	
7	Pressure gauge	1097
	MA	

**FESTO** 

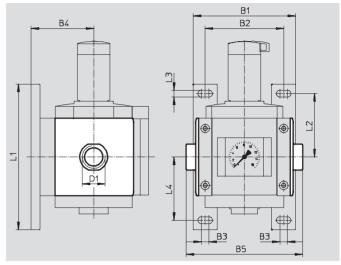
Accessories

### 1 Port plate MS12-AQ...

Adapter for pneumatic connection

Material: Die-cast aluminum Free of copper and PTFE





Dimension	s and Orde	ring Data										
B1	B2	В3	B4	B5	D1	L1	L2	L3	L4	Weight [lb]	Part No.	Туре
										[נט]		
				7.24	1 NPT						537139	MS12-AQT
6.38	4.88	0.47	3.90	7.24	11/4 NPT	9.06	3.94	0.43	3.94	.94 2.60	537140	MS12-AQU
0.56	4.00	0.47	3.90	7.24	1½ NPT	9.00	3.54	0.43	3.54	2.00	537141	MS12-AQV
				7.72	2 NPT						537142	MS12-AQW

### 3 Body connector MS12-MV

• For connecting modules

Material: Die-cast aluminum, Free of copper and PTFE



Ordering Data			
Size	Weight	Part No.	Туре
	[lb]		
MS12	1.00	537134	MS12-MV



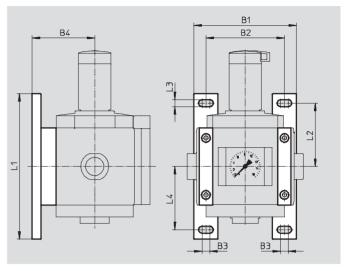
Accessories

### 3 Mounting bracket MS12-WP

- To connect the modules for wall mounting
- In combination with a port plate for mounting an individual unit on a wall

Material: Die-cast aluminum Free of copper and PTFE





Dimensions and	Dimensions and Ordering Data										
Size	B1	B2	В3	B4	L1	L2	L3		Weight [lb]	Part No.	Туре
MS12	6.38	4.88	0.47	3.90	9.06	3.94	0.43	3.94	1.40	537133	MS12-WP

# Pressure Regulators MS12N-LR – Inch Series Accessories



7 Ordering Data	7 Ordering Data − Pressure Gauge MA Technical data → www.festo.com/catalog/m									
	Nominal size	Pneumatic connection	Indicating range		Part No.	Туре				
			[bar]	[psi]						
6°	Pressure gauge MA, DIN	EN 837-1								
	1.57	R <sup>1</sup> / <sub>4</sub>	0 16	0 232	187080	MA-40-16-R <sup>1</sup> / <sub>4</sub> -EN				
	Pressure gauge MA, DIN	EN 837-1, with red-green	range							
	1.97	R <sup>1</sup> / <sub>4</sub>	_	0 232	526790	MA-50-232-R <sup>1</sup> / <sub>4</sub> -PSI-E-RG				

4 Ordering Data	4 Ordering Data – Padlock LRVS-D									
	Description	Weight [lb]	Part No.	Туре						
	for regulators, filter/regulators and manual on-off valves	0.24	193786	LRVS-D						

2007/10 - Subject to change - MS Series 1097

# Pressure Regulators MS12N-LR – Inch Series Replacement Parts



Ordering Data – Wearing Parts Kits			
Size	Description	Part No.	Туре
MS12	Snap-ring, membrane, bellows, O-rings, screws, stem	673586	MS12-LR/LFR

• For spare parts go to: www.festo.com/en/spare\_parts\_service

## **Product Range and Company Overview**

### **A Complete Suite of Automation Services**

Our experienced engineers provide complete support at every stage of your development process, including: conceptualization, analysis, engineering, design, assembly, documentation, validation, and production.



**Custom Automation Components**Complete custom engineered solutions



**Custom Control Cabinets**Comprehensive engineering support and on-site services



**Complete Systems**Shipment, stocking and storage services

### **The Broadest Range of Automation Components**

With a comprehensive line of more than 30,000 automation components, Festo is capable of solving the most complex automation requirements.



**Electromechanical**Electromechanical actuators, motors, controllers & drives



Pneumatics
Pneumatic linear and rotary actuators, valves, and air supply



PLCs and I/O Devices
PLC's, operator interfaces, sensors
and I/O devices

### Supporting Advanced Automation... As No One Else Can!

Festo is a leading global manufacturer of pneumatic and electromechanical systems, components and controls for industrial automation, with more than 11,500 employees in 56 national headquarters serving more than 180 countries. For more than 80 years, Festo has continuously elevated the state of manufacturing with innovations and optimized motion control solutions that deliver higher performing, more profitable automated manufacturing and processing equipment. Our dedication to the advancement of automation extends beyond technology to the education and development of current and future automation and robotics designers with simulation tools, teaching programs, and on-site services.

### **Quality Assurance, ISO 9001 Certification**

Festo Corporation is committed to provide Festo products and services that will meet or exceed our customers' requirements in product quality, delivery, customer service and satisfaction.

All Festo locations within the United States are registered to ISO 9001.



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### **Festo North America**

#### **United States**

#### **Customer Resource Center**

502 Earth City Expy., Suite 125 Earth City, MO 63045

For ordering assistance, or to find your nearest Festo Distributor, 1.800.99.FESTO Call: 1.800.96.FESTO

Email: customer.service@us.festo.com

For technical support, 1.866.GO.FESTO Call: Fax: 1.800.96.FESTO

Email: product.support@us.festo.com

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