

- Complete control of separating processes
- Precision mounting options
- Integrated proximity sensors

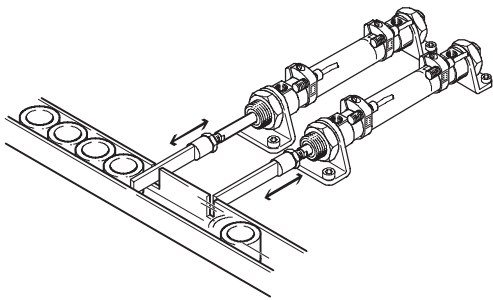
## Feed separators HPV

Key features at a glance

### Separation of workpieces in the supply process

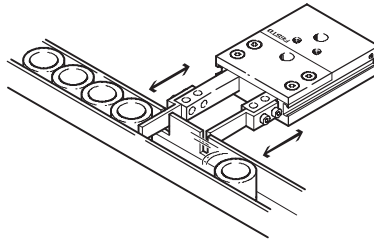
#### Previously

- Required at least 2 drives, 2 valves and 4 proximity sensors
- Extensive programming required



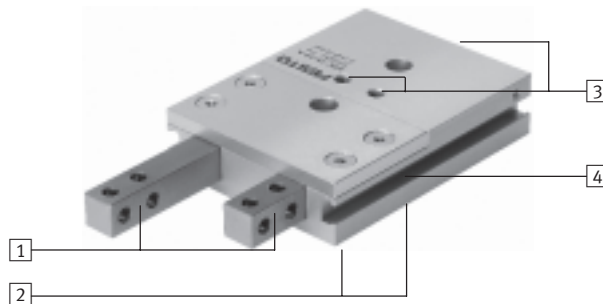
#### Today

- One unit (1 drive, 1 valve and 2 proximity sensors)
- More cost-effective
- Reliable
- No programming required



### High functionality

- 1 Corrosion-resistant thanks to stainless steel plungers
- 2 Optimum, accurate combination options with centring sleeves
- 3 Supply ports optionally at top or rear
- 4 Supports proximity sensors that can be integrated in the housing (SME/SMT-8)



**Note**  
An integrated mechanical locking mechanism between the two plungers ensures that one piston cannot retract until the other has advanced. Both plungers are briefly extended upon changeover and the part to be separated is surrounded.

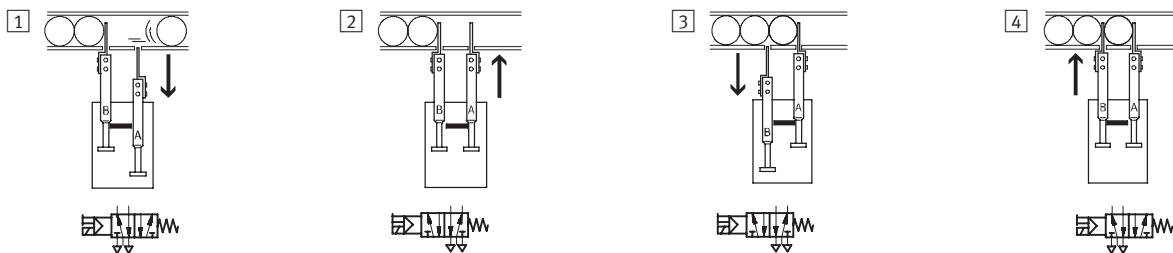
### Function principle

Plunger A is retracted. The locking mechanism locks plunger B.

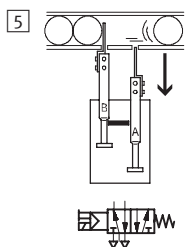
Plunger A advances.

Plunger B cannot retract from the locking mechanism until plunger A is fully advanced.

Plunger B advances.



Plunger A cannot retract from the locking mechanism until plunger B is fully advanced.

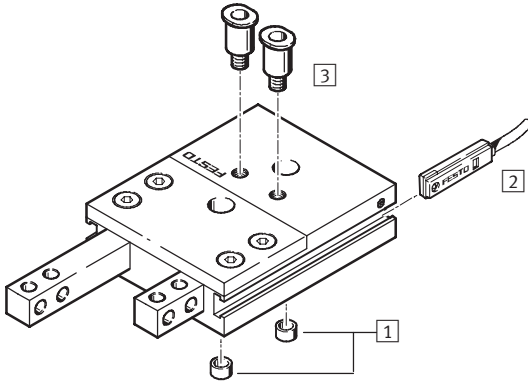


## Feed separators HPV

Peripherals overview and type codes

**FESTO**

### Peripherals overview



Accessories		
Type	Brief description	→ Page
1	Centring sleeve, connecting sleeve	1 / 7.3-9
2	Proximity sensor	1 / 7.3-9
3	QS push-in fitting	Volume 3

### Type codes

	HPV	–	14	–	20	–	A
<b>Type</b>							
Double-acting							
HPV	Feed separator						
<b>Size [mm]</b>							
<b>Stroke [mm]</b>							
<b>Position sensing</b>							
A	Via proximity sensor						



## Feed separators HPV

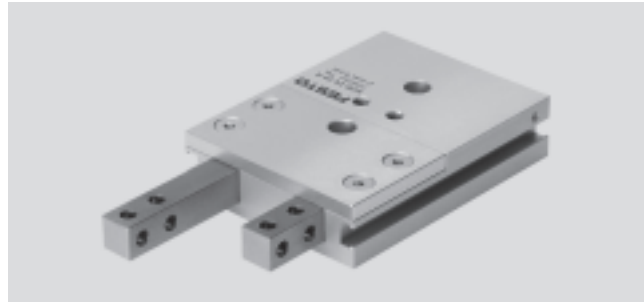
Technical data

**FESTO**

Function



-  Size  
10 ... 22
-  Stroke length  
20 ... 60 mm



General technical data			
Size	10	14	22
Pneumatic connection	M5/M3	M5/M5	
Mode of operation	Double-acting		
Operating medium	Compressed air, filtered, lubricated or unlubricated		
Design	Twin piston		
	Piston rod		
	Locking mechanism		
	Non-rotating		
Protection against torsion/guide	Square plungers		
Max. interchangeability [mm]	0.3		
Cushioning	None		
Position sensing	Via proximity sensor		
Type of mounting	Via through-holes		
	Via female thread		
Mounting position	Any		

Operating and environmental conditions		
Operating pressure [bar]	3 ... 8	
Ambient temperature [°C]	+5 ... +60	
Protection class	IP40	
Corrosion resistance class CRC <sup>1)</sup>	2	

- 1) Corrosion resistance class 2 to Festo standard 940 070  
Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Forces [N]			
Size	10	14	22
Theoretical force at 6 bar Advancing	47	92	228
Theoretical force at 6 bar Retracting	35	75	180

Retracting and advancing times [ms] without add-on plunger separators at 6 bar (unrestricted)					
Size	10	14		22	
Stroke	10	20	40	30	60
Retracting time	20	22	43	95	192
Advancing time	18	21	42	83	162
Cycle time	45	42	83	189	380

## Feed separators HPV

Technical data

Weights [g]					
Size	10	14		22	
Stroke	10	20	40	30	60
Product weight	135	290	460	950	1,500

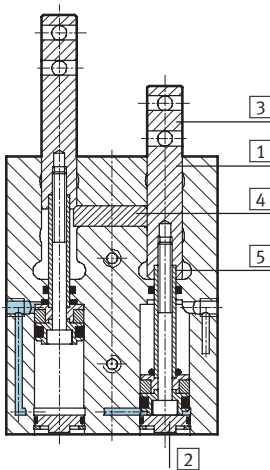
Max. permissible weight [g] of add-on plunger separators for unrestricted operation			
Size	10	14	22
Add-on plunger separators <sup>1)</sup>	56	150	395

1) If the max. permissible weights of the add-on plunger fingers are exceeded, the retracting and advancing times must be adapted in accordance with the table below using one-way flow control valves. Failure to do so may result in components of the feed separator being damaged.

Retracting and advancing times [s] with add-on plunger separators as a function of the applied load [N] of the fingers						
Size	10	14		22		
Stroke	10	20	40	30	60	
Applied load	1 N	0.03	–	–	–	–
	2 N	0.04	0.03	0.05	–	–
	3 N	0.05	0.04	0.08	–	–
	4 N	0.06	0.05	0.11	0.24	0.48
	5 N	–	0.07	0.13	0.3	0.6
	6 N	–	–	–	0.36	0.72
	7 N	–	–	–	0.42	0.84
	8 N	–	–	–	0.48	0.96

### Materials

Sectional view



Feed separator		
1	Body	Wrought aluminium alloy (with CompCoat)
2	End cover	High-alloy steel
3	Plunger	High-alloy steel
4	Locking mechanism	Case-hardened steel
5	Piston rod	High-alloy steel
–	Seals	Nitrile rubber
Note on materials		Copper, PTFE and silicone-free
		Conforms to RoHS

 Note

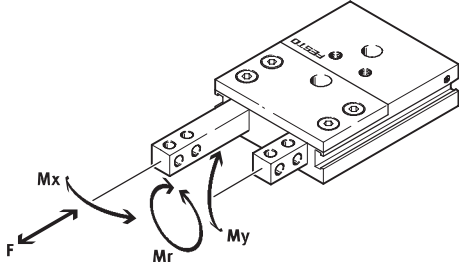
The plunger slideways in the housing are determined by the appropriate fit selected and cannot be adjusted. The necessary basic lubrication is

performed during assembly. We recommend that the feed separator be re-lubricated after 2 million cycles.

## Feed separators HPV

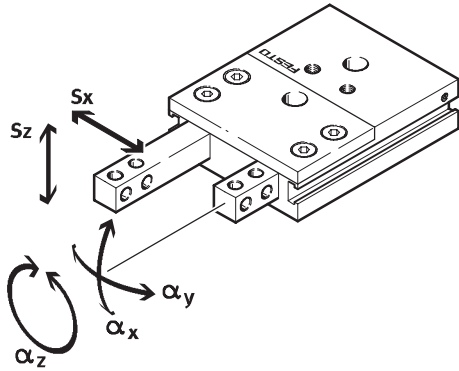
Technical data

### Permissible characteristic static load values at the plungers



Size	10	14	22
Force F [N]	75	100	180
Torque $M_x$ [Nm]	3	5	9
Torque $M_y$ [Nm]	3	5	9
Torque $M_r$ [Nm]	3	5	9

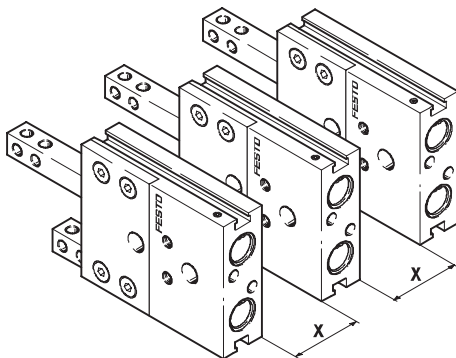
### Plunger backlash



Size	10	14	22		
Stroke	10	20	40	30	60
$S_x$ [mm]	0.05	0.05	0.05	0.05	0.05
$S_z$ [mm]	0.03	0.03	0.03	0.03	0.03
$\alpha_x$ [°]	0.12	0.12	0.07	0.06	0.04
$\alpha_y$ [°]	0.2	0.2	0.12	0.11	0.07
$\alpha_z$ [°]	0.262	0.175	0.175	0.12	0.12

### Minimum clearances

To prevent malfunctioning of the proximity sensors, the feed separators must comply with the minimum clearances specified in the table.



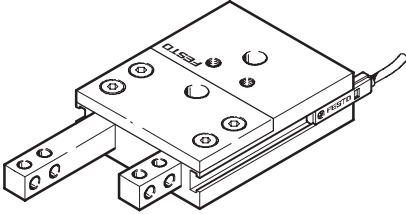
Size	10	14	22
For SME-8-...	[mm] 60	59	73
For SMT-8-...-B	[mm] 60	54	69

# Feed separators HPV

Technical data

**FESTO**

## Projection of proximity sensors

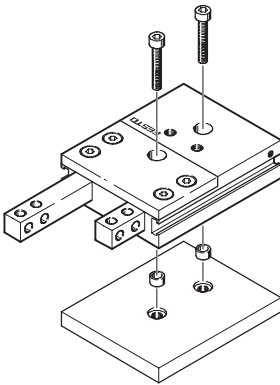


Size		10	14	22
For SME-8-...	[mm]	14		
For SMT-8-...	[mm]	22		

## Mounting options

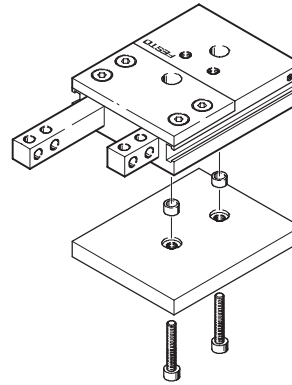
Only the mounting surface on the underside (opposite the supply ports) may be used.

### From above via through-holes



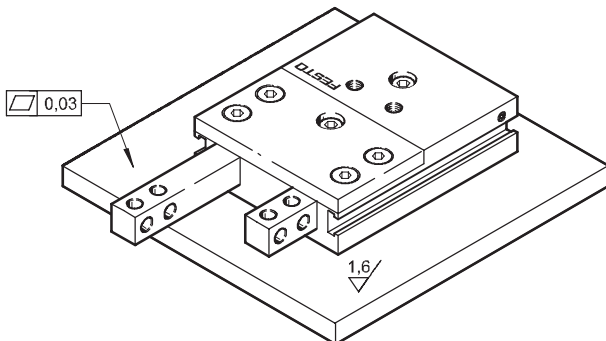
Size	10	14	22
Screw	M3	M4	M6
Permitted tightening torque [Nm]	1.2	2.9	9.9

### From below via female threads



Size	10	14	22
Screw	M4	M5	M8
Permitted tightening torque [Nm]	2.9	5.9	24

## Surface finish and positional accuracy of bearing surface



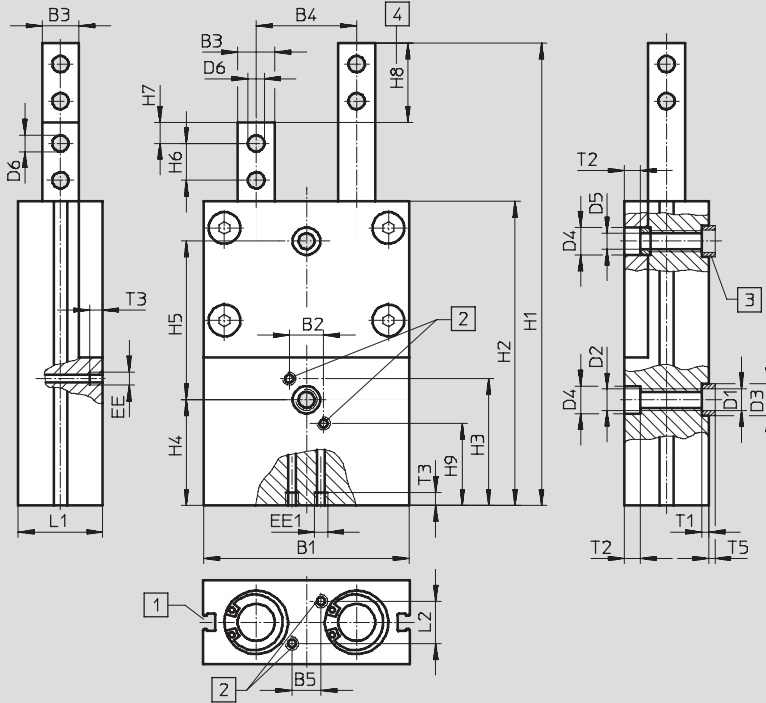
# Feed separators HPV

Technical data



## Dimensions

Download CAD data → [www.festo.com/en/engineering](http://www.festo.com/en/engineering)



- 1 Slot for proximity sensor
- 2 Compressed air connection (optional)
- 3 Centring sleeves (2 pieces included in scope of delivery)
- 4 Stroke

Handling units  
Separators

7.3

Type	B1	B2	B3 ±0.02	B4 ±0.05	B5	D1 ∅	D2	D3 H8/h7 ∅	D4 H13 ∅	D5 H13 ∅	D6 H13 ∅	EE	EE1	H1
HPV-10-10-A	47	6	7	20	7	5.3	M4	7	6	–	3.2	M5	M3	78
HPV-14-20-A	60	12	10	30	10	5.3	M5	7	7.4	–	4.2	M5	M5	119
HPV-14-40-A	60	12	10	30	10	5.3	M5	7	7.4	–	4.2	M5	M5	189
HPV-22-30-A	78	13	14	38	11	8.4	M8	12	10.4	6.2	6.2	M5	M5	175
HPV-22-60-A	78	13	14	38	11	8.4	M8	12	10.4	6.2	6.2	M5	M5	280

Type	H2	H3	H4 ±0.1	H5 <sup>1)</sup>	H6 ±0.2	H7 ±0.1	H8 ±0.5	H9	L1	L2	T1 +0.1	T2	T3 min.	T5 –0.3
HPV-10-10-A	53	24.5	16	30	7	4	10	7.5	18	9	1.6	3.1	4	1.4
HPV-14-20-A	79	36	20	30	10	5	20	36	19	7	1.6	4.6	5	1.4
HPV-14-40-A	129	56	20	60	10	5	40	56	19	7	1.6	4.6	5	1.4
HPV-22-30-A	115	48	40	60	14	8	30	48	32	16	2.6	6.1	5	2.4
HPV-22-60-A	190	78	40	120	14	8	60	78	32	16	2.6	6.1	5	2.4

1) Tolerance for centring hole ±0.02  
Tolerance for threaded and through-hole ±0.1


## Ordering data

Size	Stroke [mm]	Part No.	Type
10	10	550 908	HPV-10-10-A
14	20	529 351	HPV-14-20-A
	40	529 352	HPV-14-40-A
22	30	529 353	HPV-22-30-A
	60	529 354	HPV-22-60-A





## Feed separators HPV



Accessories

Ordering data				
For size		Part No.	Type	PU <sup>1)</sup>
Centring sleeve ZBH				
	10, 14	<b>186 717</b>	<b>ZBH-7</b>	10
	22	<b>189 653</b>	<b>ZBH-12</b>	10


1) Packaging unit quantity

Ordering data – Proximity sensors for T-slot, magneto-resistive					Technical data → <a href="http://www.festo.com/catalogue/sm">www.festo.com/catalogue/sm</a>	
Type of mounting	Switch output	Electrical connection	Cable length [m]	Part No.	Type	
N/O contact						
	Insertable in the slot lengthwise, flush with the cylinder profile	PNP	Cable, 3-wire	2.5	<b>175 436</b>	<b>SMT-8-PS-K-LED-24-B</b>
			Plug M8x1, 3-pin	0.3	<b>175 484</b>	<b>SMT-8-PS-S-LED-24-B</b>

Ordering data – Proximity sensors for T-slot, magnetic reed					Technical data → <a href="http://www.festo.com/catalogue/sm">www.festo.com/catalogue/sm</a>	
Type of mounting	Switch output	Electrical connection	Cable length [m]	Part No.	Type	
N/O contact						
	Insertable in the slot lengthwise, flush with the cylinder profile	Via contact	Cable, 3-wire	2.5	<b>150 855</b>	<b>SME-8-K-LED-24</b>
			Plug M8x1, 3-pin	0.3	<b>150 857</b>	<b>SME-8-S-LED-24</b>

Ordering data – Connecting cables				Technical data → <a href="http://www.festo.com/catalogue/nebu">www.festo.com/catalogue/nebu</a>	
Electrical connection, left	Electrical connection, right	Cable length [m]	Part No.	Type	
	Straight socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	<b>541 333</b>	<b>NEBU-M8G3-K-2.5-LE3</b>
			5	<b>541 334</b>	<b>NEBU-M8G3-K-5-LE3</b>
	Straight socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	<b>541 363</b>	<b>NEBU-M12G5-K-2.5-LE3</b>
			5	<b>541 364</b>	<b>NEBU-M12G5-K-5-LE3</b>
	Angled socket, M8x1, 3-pin	Cable, open end, 3-wire	2.5	<b>541 338</b>	<b>NEBU-M8W3-K-2.5-LE3</b>
			5	<b>541 341</b>	<b>NEBU-M8W3-K-5-LE3</b>
	Angled socket, M12x1, 5-pin	Cable, open end, 3-wire	2.5	<b>541 367</b>	<b>NEBU-M12W5-K-2.5-LE3</b>
			5	<b>541 370</b>	<b>NEBU-M12W5-K-5-LE3</b>

Ordering data – Slot covers			
Mounting	Length [m]	Part No.	Type
	Inserted from above	2 x 0.5	<b>151 680 ABP-5-S</b>

Ordering data – One-way flow control valves				Technical data → Volume 2			
Connection	Material	Part No.	Type				
				Thread	For tubing outer Ø		
	Metal design			M5	3	<b>193 137</b>	<b>GRLA-M5-QS-3-D</b>
					4	<b>193 138</b>	<b>GRLA-M5-QS-4-D</b>
					6	<b>193 139</b>	<b>GRLA-M5-QS-6-D</b>