



- Miniaturised and optimised for assembly tasks
- Versatile

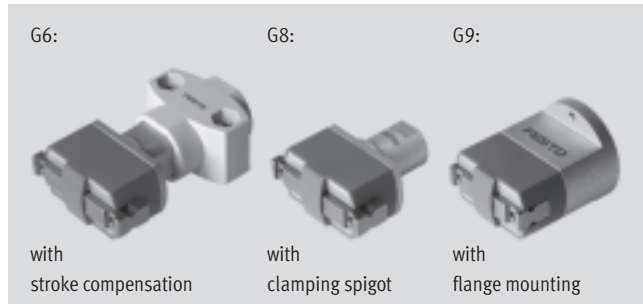
Parallel grippers HGPM, micro

Key features



Handling units
Parallel grippers

7.4



At a glance

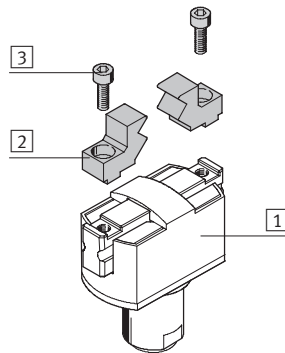
- Compact, handy design
- With open or closed gripper jaws
- Versatility thanks to externally adaptable gripper fingers
- Wide range of options for attaching drive units
- With stroke compensation after installation
- Mounting options:
 - Clamping spigot
 - Flange mounting



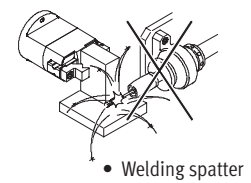
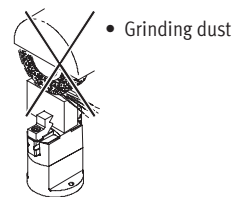
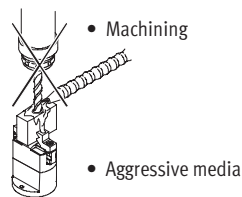
Gripper selection software
www.festo.com/en/engineering

Mounting options for external gripper fingers (customer-specific)

- 1 Parallel gripper
- 2 External gripper fingers
- 3 Mounting screws



Note
 Grippers are not suitable for the following, or for similar applications:



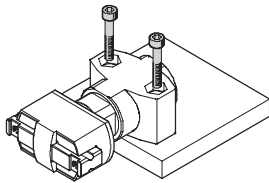
Parallel grippers HGPM, micro

Key features

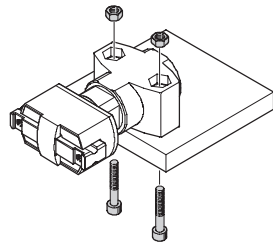


Mounting options

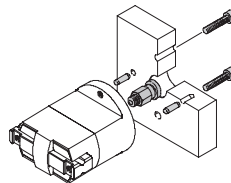
With through-holes



With through-holes, screws and retaining nuts

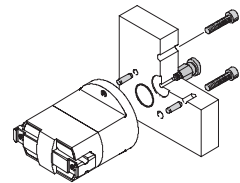


With flange mounting, screws and dowel pins



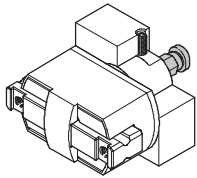
Direct air supply

Integrated air supply

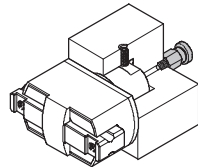


With set screw

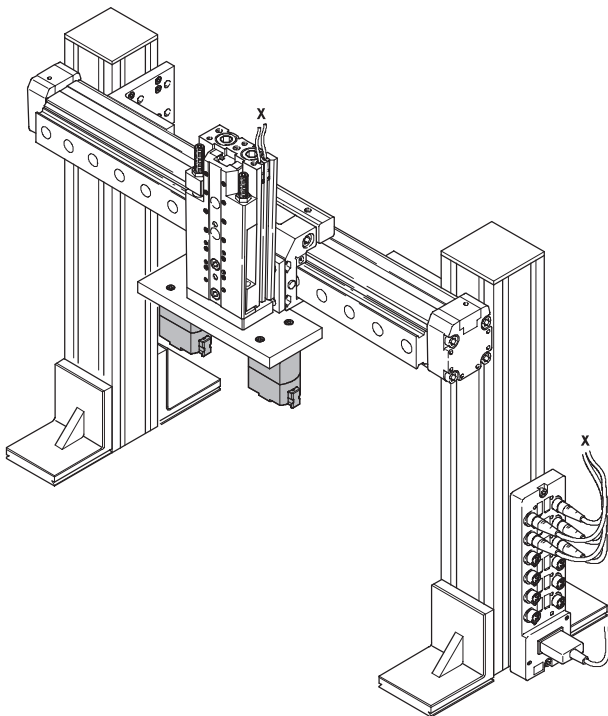
Direct air supply



Integrated air supply



System product for handling and assembly technology



	→ Page
Drives	Volume 1
Grippers	Volume 1
Adapters	Volume 5
Basic mounting components	Volume 5
Installation components	Volume 5
Axes	Volume 5
Motors	Volume 5

Parallel grippers HGPM, micro

Type codes



HGPM – 12 – EO – G8

Type

HGPM	Parallel gripper
------	------------------

Size

Gripper jaw position

EO	Open
EZ	Closed

Mounting options

G6	With stroke compensation
G8	With clamping spigot
G9	With flange mounting

Parallel grippers HGPM, micro



Technical data

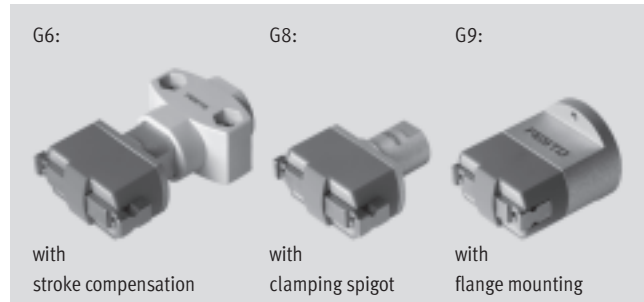
Function
Single-acting
with open gripper jaws
HGPM-...-EO-G...



with closed gripper jaws
HGWM-...-EZ-G...



 Size
8 ... 12 mm
 Stroke
4 ... 6 mm



General technical data			
Size		8	12
Constructional design		Wedge-shaped drive	
Mode of operation		Single-acting	
Gripper function		Parallel	
Number of gripper jaws		2	
Max. applied load per external gripper finger ¹⁾		[N]	0.05
Resetting force ²⁾	Gripper jaws open	[N]	1.5
	Gripper jaws closed	[N]	2
Stroke per gripper jaw		[mm]	2
Pneumatic connection		M3	
Repetition accuracy ^{3) 4)}		[mm]	< 0.05
Max. interchangeability		[mm]	0.4
Max. operating frequency		[Hz]	4
Centring precision ⁴⁾		[mm]	< Ø 0.15 (valid only for HGPM-...-G8 and HGPM-...-G9)
Position sensing		Without	
Type of mounting	HGPM-...-E...-G6	Via through-holes	
	HGPM-...-E...-G8	Clamped	
	HGPM-...-E...-G9	With female thread and locating hole	

- 1) Valid for unthrottled operation
- 2) Spring resetting force between the jaws
- 3) End position drift under constant conditions of use with 100 consecutive strokes in the direction of movement of the gripper jaws
- 4) The indicated values are only valid when gripping with compressed air, not with spring force

Operating and environmental conditions		
Min. operating pressure	[bar]	4
Max. operating pressure	[bar]	8
Operating medium	Filtered compressed air, lubricated or unlubricated (grade of filtration 40µm)	
Ambient temperature	[°C]	+5 ... +60
Corrosion resistance class CRC ¹⁾	1	

- 1) Corrosion resistance class 1 according to Festo standard 940 070
Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers

Weights [g]		
Size	8	12
With stroke compensation	19	62
With clamping spigot	11	41
With flange mounting	18	62

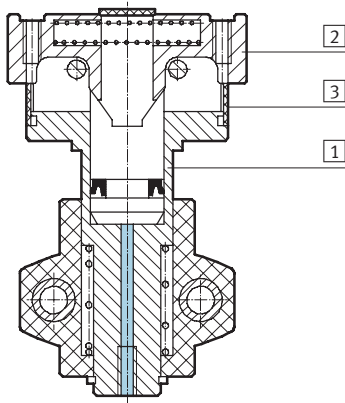
Parallel grippers HGPM, micro

Technical data



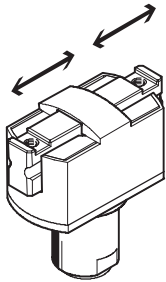
Materials

Sectional view



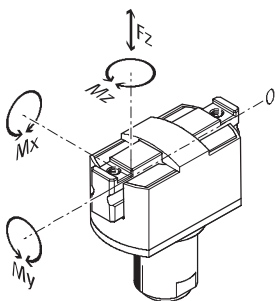
Parallel gripper		
1	Body	Anodised aluminium
2	Gripper jaw	Stainless steel
3	Cover cap	Polyacetate
–	Material note	Copper, PTFE and silicone-free

Gripping force [N] at 6 bar



Size	8		12	
	HGPM-...EO-...	HGPM-...EZ-...	HGPM-...EO-...	HGPM-...EZ-...
Gripping force per gripper jaw				
Opening	–	8	–	17.5
Closing	8	–	13.5	–
Total gripping force				
Opening	–	16	–	35
Closing	16	–	27	–

Characteristic load values per gripper jaw



The indicated permissible forces and torques apply to a single gripper jaw. The indicated values include the lever arm, additional applied loads caused

by the workpiece or external gripper fingers, as well as forces which occur during movement. The zero co-ordinate line (gripper jaw

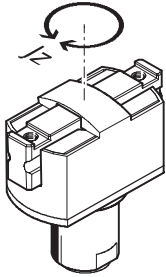
guide slot) must be taken into consideration for the calculation of torques.

Size		8	12
Max. permissible force F_z	[N]	10	30
Max. permissible torque M_x	[Nm]	0.15	0.5
Max. permissible torque M_y	[Nm]	0.15	0.5
Max. permissible torque M_z	[Nm]	0.15	0.5

Parallel grippers HGPM, micro

Technical data

Mass moment of inertia [$\text{kgm}^2 \times 10^{-4}$]

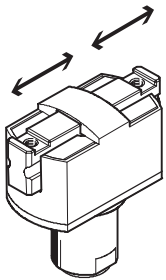


Mass moment of inertia [$\text{kgm}^2 \times 10^{-4}$] for parallel grippers in relation to the central axis, without external gripper fingers, without load.

Size	8	12
With stroke compensation	0.00922	0.06674
With clamping spigot	0.00573	0.04252
With flange mounting	0.01712	0.07939

Opening and closing times [ms] at 6 bar

Without external gripper fingers



The indicated opening and closing times [ms] have been measured at room temperature and 6 bar operating pressure with vertically mounted gripper and without external gripper fingers. Load is increased if external gripper fingers are attached. This means that kinetic energy is also

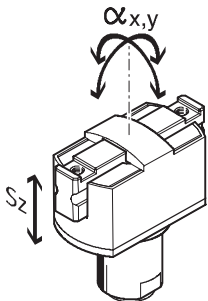
increased, as this is determined by gripper finger weight and velocity. If permissible kinetic energy is exceeded, various parts of the gripper may be damaged. This occurs when the applied load reaches the end-position and the cushioning is only

able to partially convert the kinetic energy into potential energy and heat energy. It thus becomes apparent that the indicated max. permissible applied load due to the external gripper fingers must be checked and maintained.

Size	8	12	
HGPM-...EO-...	Opening	4.9	11
	Closing	2.3	3.7
HGPM-...EZ-...	Opening	1.9	3
	Closing	4.1	8.3

Gripper jaw backlash

Without external gripper fingers



With parallel grippers, backlash occurs between the gripper jaws and the guide element due to the plain-bearing guide. The backlash values listed in the table have been

calculated based upon the traditional accumulative tolerance method and usually do not occur with mounted grippers.

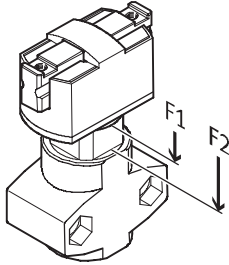
Size	8	12
Gripper jaw backlash s_z	[mm]	< 0.03
Gripper jaw angular backlash a_x, a_y	[°]	< 0.5

Parallel grippers HGPM, micro

Technical data



Spring displacement forces [N]



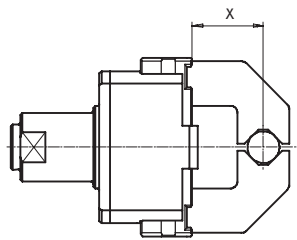
Theoretical actuating force due to stroke compensation for design variant with stroke compensation.

Size	8	12
Spring displacement forces F_1	4	10
Spring displacement forces F_2	6	23

Gripping force F_{Grip} per gripper jaw as a function of operating pressure and lever arm x

External and internal gripping (closing and opening)

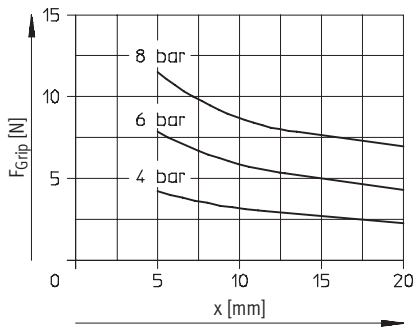
Gripping forces related to operating pressure and lever arm can be determined for the various sizes using the following graphs.



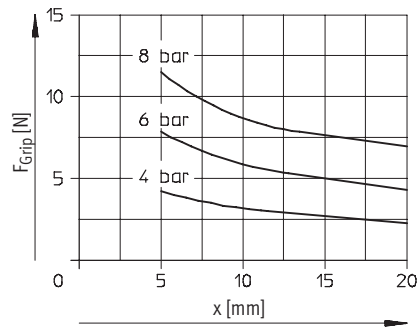
EO = External gripping (closing)

EZ = Internal gripping (opening)

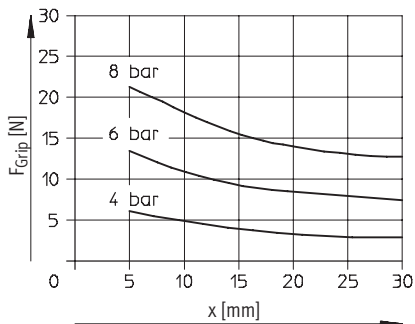
HGPM-08-EO-...



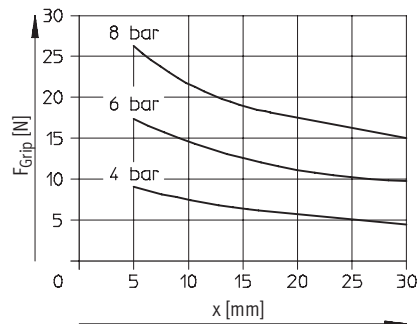
HGPM-08-EZ-...



HGPM-12-EO-...



HGPM-12-EZ-...

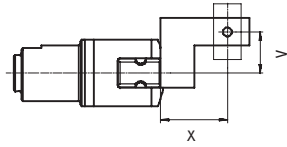


Parallel grippers HGPM, micro

Technical data

Gripping force F_{Grip} per gripper jaw at 6 bar as a function of lever arm x and eccentricity y

External and internal gripping (closing and opening)



Gripping forces at 6 bar dependent upon eccentric application of force and the maximum permissible off-

centre point of force application can be determined for the various sizes using the following graphs.

Calculation example

Given:

HGPM-12-EZ-...

Lever arm $x = 10$ mm

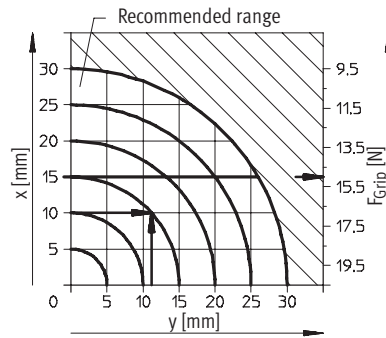
Eccentricity $y = 11$ mm

To be found:

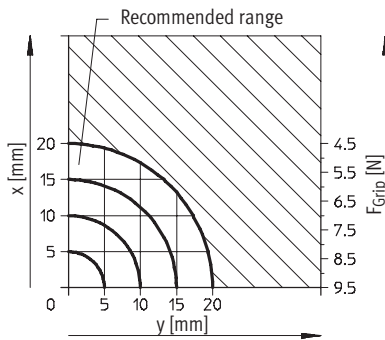
Gripping force at 6 bar

Procedure:

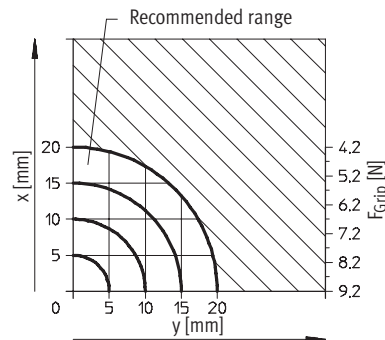
- Determine the intersection xy between lever arm x and eccentricity y in the graph for HGPM-12-EZ
 - Draw an arc (with centre at origin) through intersection xy
 - Determine the intersection between the arc and the X axis
 - Read the gripping force
- Result:
Gripping force = approx. 15 N



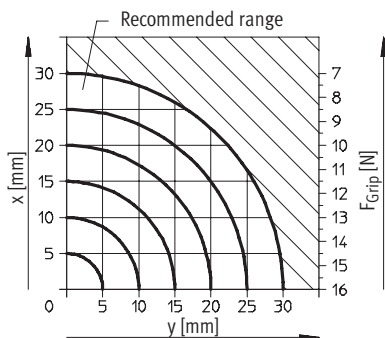
HGPM-08-EO-...



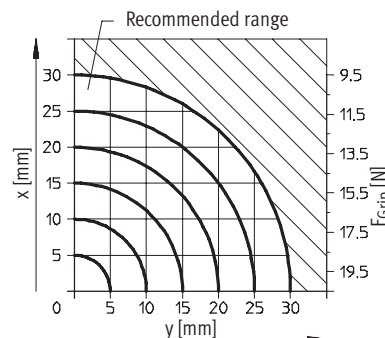
HGPM-08-EZ-...



HGPM-12-EO-...



HGPM-12-EZ-...



EO = External gripping (closing)

EZ = Internal gripping (opening)

Parallel grippers HGPM, micro

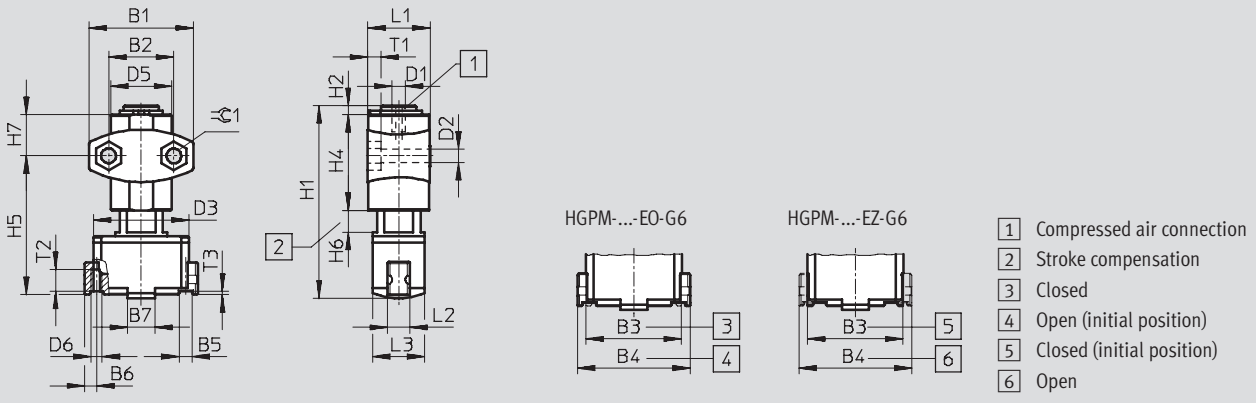
Technical data



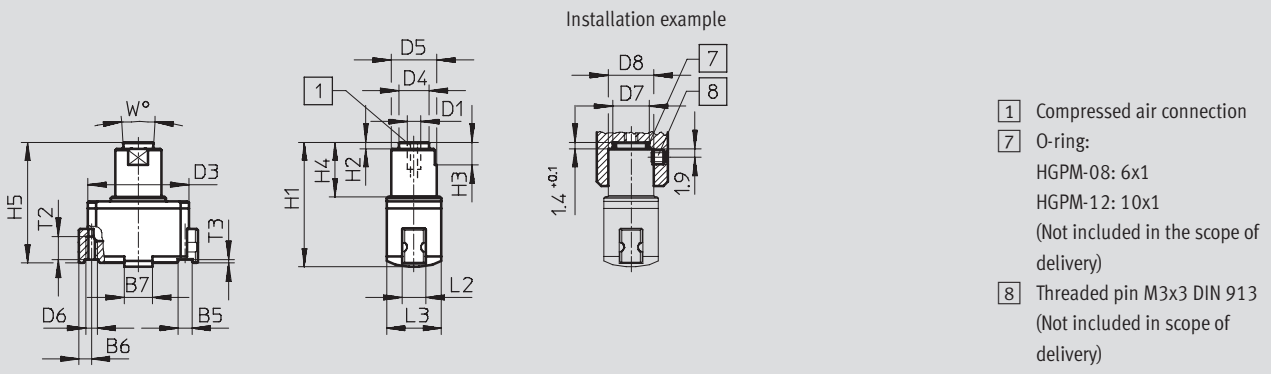
Dimensions

Download CAD data → www.festo.com/en/engineering

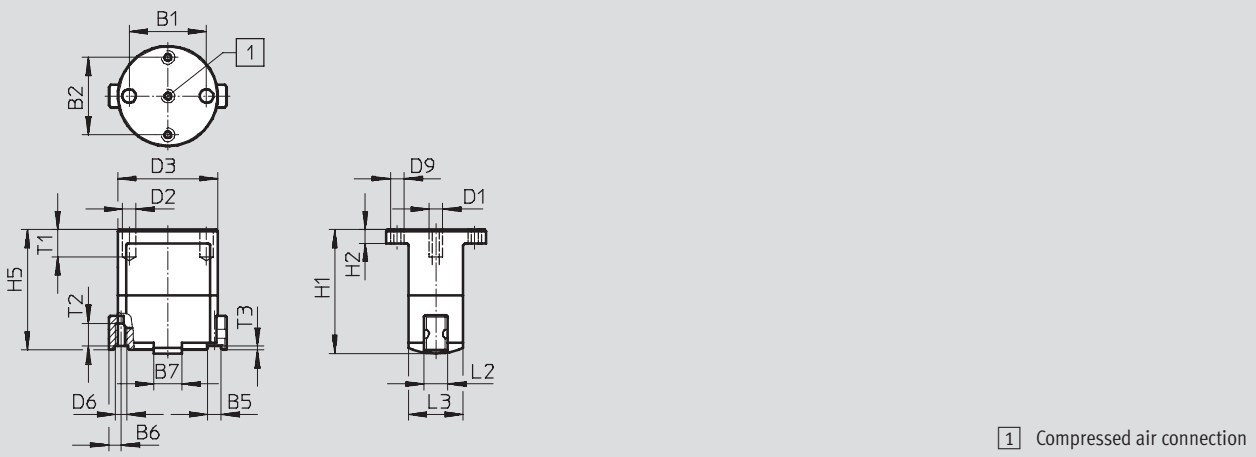
With stroke compensation – HGPM-...-E...-G6



With clamping spigot – HGPM-...-E...-G8



With flange mounting – HGPM-...-E...-G9



Parallel grippers HGPM, micro

Technical data

FESTO

Type	B1	B2	B3 ±0.3	B4 ±0.3	B5 +0.05/+0.02	B6 +0.19/-0.23	B7 ±0.1	D1	D2 ∅	D3 ∅
HGPM-08-E0-G6	24 ±0.1	15 ±0.25	22	26	3	2.75	6.2	M3	3.4 ±0.2	22
HGPM-08-EZ-G6										
HGPM-12-E0-G6	35 ±0.1	24 ±0.25	33	39	4	4	9	M3	4.5 ±0.2	33
HGPM-12-EZ-G6										
HGPM-08-E0-G8	-	-	22	26	3	2.75	6.2	M3	-	22
HGPM-08-EZ-G8										
HGPM-12-E0-G8	-	-	33	39	4	4	9	M3	-	33
HGPM-12-EZ-G8										
HGPM-08-E0-G9	17 ±0.02	17 ±0.1	22	26	3	2.75	6.2	M3	3 F8	22
HGPM-08-EZ-G9										
HGPM-12-E0-G9	27 ±0.02	27 ±0.1	33	39	4	4	9	M3	3 F8	33
HGPM-12-EZ-G9										

Type	D4 ∅ ±0.1	D5 ∅	D6	D7 ∅ +0.1	D8 ∅ +0.1	D9	H1 ±0.3	H2	H3	H4	H5
HGPM-08-E0-G6	-	15 ±0.5	M2.5	-	-	-	44.2	2 +0.1/-0.3	-	22 -0.3	31.9 +0.8/-0.65
HGPM-08-EZ-G6											
HGPM-12-E0-G6	-	22 ±0.5	M3	-	-	-	63	3 +0.2/-0.3	-	29 -0.3	46.65 +0.8/-0.7
HGPM-12-EZ-G6											
HGPM-08-E0-G8	6.6	10 h8	M2.5	8	10	-	27.2	1.4 -0.1	5	12 ±0.1	26.4 +0.2/-0.25
HGPM-08-EZ-G8											
HGPM-12-E0-G8	10.6	15 h8	M3	12	15	-	41	1.4 -0.1	7 ±0.1	18 ±0.1	40.15 +0.2/-0.25
HGPM-12-EZ-G8											
HGPM-08-E0-G9	-	-	M2.5	-	-	M3	27.2	3 ±0.2	-	-	26.4 +0.2/-0.25
HGPM-08-EZ-G9											
HGPM-12-E0-G9	-	-	M3	-	-	M3	41	5 ±0.2	-	-	40.15 +0.2/-0.25
HGPM-12-EZ-G9											

Type	H6 +0.7/-0.2	H7 ±0.3	L1 +0.1/-0.3	L2 -0.1	L3 ±0.1	T1	T2 ¹⁾	T3	W	≲C1
HGPM-08-E0-G6	0 ... 5	9.5	14.3	5	12	3 -0.2	4	0.8	-	5.7
HGPM-08-EZ-G6										
HGPM-12-E0-G6	0 ... 8	12.5	20.35	7	18	4 -0.2	6	1	-	7.5
HGPM-12-EZ-G6										
HGPM-08-E0-G8	-	-	-	5	12	-	4	0.8	8°	-
HGPM-08-EZ-G8										
HGPM-12-E0-G8	-	-	-	7	18	-	6	1	8°	-
HGPM-12-EZ-G8										
HGPM-08-E0-G9	-	-	-	5	12	min. 6	4	0.8	-	-
HGPM-08-EZ-G9										
HGPM-12-E0-G9	-	-	-	7	18	min. 6	6	1	-	-
HGPM-12-EZ-G9										


1) Do not exceed max. thread screw-in depth

Parallel grippers HGPM, micro

Technical data and accessories



Ordering data							
Single-acting	Size [mm]	Mounting options					
		With stroke compensation		With clamping spigot		With flange mounting	
		Part No.	Type	Part No.	Type	Part No.	Type
Gripper jaws open	8	197 559	HGPM-08-EO-G6	197 560	HGPM-08-EO-G8	197 561	HGPM-08-EO-G9
	12	197 565	HGPM-12-EO-G6	197 566	HGPM-12-EO-G8	197 567	HGPM-12-EO-G9
Gripper jaws closed	8	197 562	HGPM-08-EZ-G6	197 563	HGPM-08-EZ-G8	197 564	HGPM-08-EZ-G9
	12	197 568	HGPM-12-EZ-G6	197 569	HGPM-12-EZ-G8	197 570	HGPM-12-EZ-G9

Accessories	
For parallel grippers with clamping flange	
Adapter kits A08 and A12	
	In combination with semi-rotary drives DRQD-6 to 12 → 1 / 4.2-24 Adapter kits for drive/gripper combinations → Volume 5