2005

- Electrically actuated valves
- With internal or external pilot air
- Sturdy polymer valves on a stable aluminium manifold rail
- Individual or manifold mounting
- Suitable for vacuum
- Valve manifold with pressure zone separation
- Additional power supply for high performance

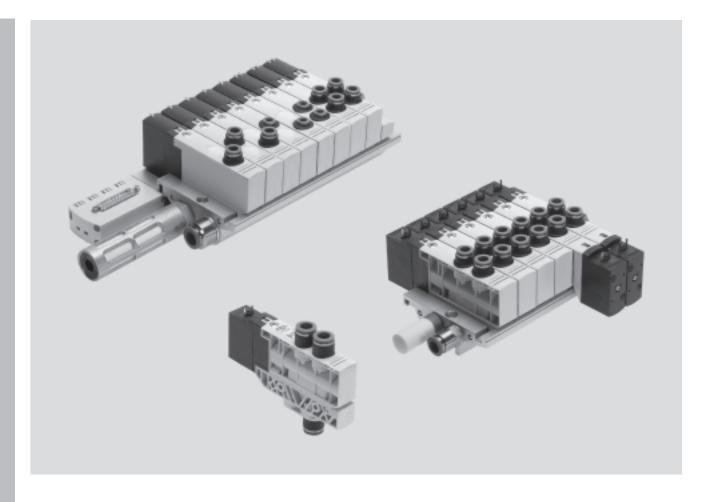




Directional control valves for standard applications $\mbox{\sc Valve}$ series $\mbox{\sc VB}$

Solenoid valves VUVB/valve terminals type 24 VTUB





Innovative

- Valve terminal for a wide range of pneumatic applications
- Universal from the individual valve up to the multi-pin plug
- Enormous flexibility during planning, assembly and operational use
- Selectable valve functions; 3/2and 4/2-way function also suitable for vacuum applications
- Wide selection of optimally tailored accessories for flow rates from 200 to 1,000 l/min

Flexible

- Room for expansion with 2 ... 12 valve positions on one valve terminal
- Use of individual valves in combination with an individual
- The flexibility of the pneumatic working ports provides a practical solution to different requirements
- Two pressure zones (others on request)
- High pressure range -0.9 ... 8 bar
- Extensive operating voltage range from 12 V DC to 230 V AC

Reliable

- Manual override facility
- Durable thanks to the use of triedand-tested piston spool valves
- Sturdy thanks to the polymer housing and metal manifold rail
- Fast troubleshooting thanks to an LED signal status display in the plug socket with cable or on the valve in the case of the design with multi-pin plug

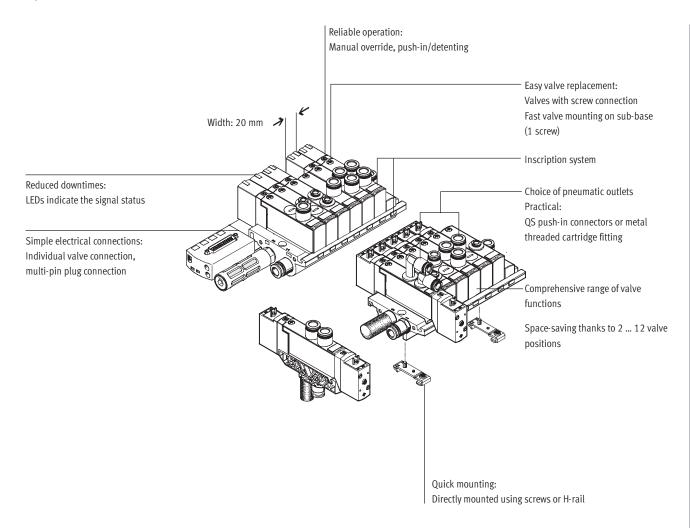
Easy to mount

- Ready-to-install unit, already assembled and tested
- Minimised expenditure with regard to ordering, installation and commissioning
- Secure wall mounting or H-rail mounting

Solenoid valves VUVB/valve terminals type 24 VTUB



Key feature



Equipment options

Valve functions

- 3/2-way valve, normally open
- 3/2-way valve, normally closed
- 4/2-way valve, single solenoid
- 4/2-way valve, double solenoid

Electrical connection options

Individual connection/individual valve connection

- 2 ... 12 valve positions with manifold rail
- Via plug socket with cable with either LED or illuminating seal

Multi-pin plug

- 4 ... 12 valve positions/ max. 24 solenoid coils
- Sub-D

2.7

Solenoid valves VUVB/valve terminals type 24 VTUB



Key features

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable valve terminal VTUB. This makes it much easier for you to find the right product.

Valve terminals type 24 VTUB are ordered via an ident. code.

All valve terminals are supplied fully assembled and individually tested. This reduces the amount of assembly and installation required to a minimum.

Ordering system for valve terminal type 24 VTUB

- Individual electrical connection
- → Page 2 / 2.7-27
- Electrical multi-pin connection
- → Page 2 / 2.7-46

The illustration above provides an Once you have called up the Festo the "Products" submenu: this will arrive at the order code:

home page, select the online version of the digital product catalogue from bring you directly to the home page for the Pneumatic Catalogue. Activate the "Direct Search" menu.

Here you can specify a "Part No." (e.g. 537 662), the "Type" (e.g. VTUB) or "Article name" (e.g. valve terminal) to find your "Search result". Click on the blue shopping basket to complete the selected product according to your specifications (this does not initiate an order). You will then be prompted to configure the product.

Select "Configurator". You can then configure the valve terminal step by step (from the top down) according to your requirements. Confirm your configuration with "Finish" to continue on with the ordering process.



example of a valve terminal configuration.

The following steps explain how you

Solenoid valves VUVB/valve terminals type 24 VTUB



Key features

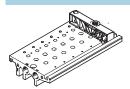
Pilot air supply module



The pilot air supply module is included in the scope of delivery of the manifold rail.

The pilot air supply module for internal or external pilot air supply ensures even greater flexibility.

Manifold rail



The manifold rail features a groove into which the semi in-line valves are latched and secured with just one screw.

The valve functions 4/2-way single solenoid, 4/2-way double solenoid, 3/2-way normally closed and 3/2-way normally open are available. All semi in-line valves can be supplied with cartridges QSP for tubing

diameters 4, 6, 8 and 10. 4/2-way valves are also supplied without cartridges, allowing the user to fit cartridges of their choice or blanking plugs.

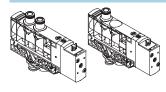
Pressure zone supply module



The pressure zone supply module occupies one valve position and can

be used as an additional supply or for supplying a pressure zone.

Individual valve



The individual valve can be ordered as an in-line valve (comprising semi in-line valve and sub-base ready assembled) in all functions. Tubing diameters 6 and 8 can be selected here.

The in-line valve, however, can also be assembled from the individual parts

sub-base and semi in-line valve.
All tubing diameters and the variant without cartridge are available in this

Blanking plate



Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold rail using a

Sub-base



Individual sub-bases can be equipped with any valve.

Electrical connection is by means of a standardised connector plug, square design to EN 175301-803, type C.

Prefabricated plug sockets with cable or plugs for self-assembly are offered for this.

Solenoid valves VUVB/valve terminals type 24 VTUB

FESTO

Key features – Pneumatic components

Pneumatic connection

Supply and exhaust

The valves are supplied pneumatically via manifold rails or individual sub-bases.

The manifold rails contain common lines for compressed air supply, exhaust and pilot exhaust for all valves.

The common lines can be connected

- at the left (code L)
- at the right (code R) or
- at both ends (no code)

Pilot air

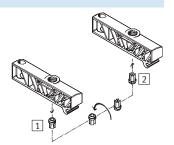
In-line valves are offered with internal and external pilot air. In the case of semi in-line valves, the installation position of the insert in the sub-base determines whether the valves will be actuated internally or externally.

Internal pilot air

An internal pilot air supply can be selected if the supply pressure is between 2 and 8 bar. The pilot air is branched from channel 1 in the pressure zone supply module in this case.

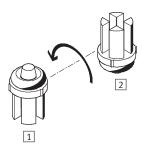
External pilot air

An external pilot air supply must be used if the supply pressure is between -0.9 and +2 bar. The pilot air is supplied via port 12/14 of the pressure zone supply module in this case.



If the selector is installed as shown in position 1, it means that the pilot air supply will be branched internally from channel 1.

If the selector is turned 180° and installed as shown in position 2, it means that the valve manifold is set to external pilot air supply.



Solenoid valves VUVB/valve terminals type 24 VTUBProduct range overview – Individual valves and manifold valves

FESTO

Function	Version	Туре	Nominal flow rate	Pneumatic connection	Operating voltage	Semi in-line	In-line valve	Pilot air sup	oply	→ Page
			[l/min]		[V]	valve		internal	external	
3/2-way valves	Single solenoid	valve for individual c	onnection an	d valve manif	old					
		VUVBM32	200	QS-4	24 DC 110 AC	•	-	-	-	2 / 2.7-15
			500	QS-6	230 AC 12 DC/24 AC	•	•	-	-	
			800	QS-8		-	•	•	•	
			1,000	QS-10		-	-	-	-	

Function	Version	Туре	Nominal flow rate	Pneumatic connection	Operating voltage	Semi in-line	In-line valve	Pilot air su	ıpply	→ Page		
			[l/min]		[V]	valve		internal	external			
4/2-way valves	Single solenoid	valve for individual										
		VUVBM42	200	QS-4	24 DC 110 AC	•	-	-	-	2 / 2.7-15		
			500	QS-6	230 AC 12 DC/24 AC	•	-		-			
			800	QS-8		•	•	•	-			
			1,000	QS-10		•	-	-	-			
			1,000	QX ¹⁾		•	-	-	-			
	Double solenoid valve for individual connection and valve manifold											
		VUVBB42	200	QS-4	24 DC 110 AC	-	-	-	•	2 / 2.7-15		
			500	QS-6	230 AC 12 DC/24 AC	•	•	•	-			
			800	QS-8		•	-	•	-			
			1,000	QS-10		•	-	-	•			
			1,000	QX ¹⁾		•	-	-	•			

¹⁾ Cartridge not included

Directional control valves for standard applications $\mbox{\sc Valve}$ series $\mbox{\sc VB}$

2.7

Solenoid valves VUVB/valve terminals type 24 VTUB Product range overview – Terminal valves

FESTO

Function	Version	Туре	Nominal flow rate	Pneumatic connection	Operating voltage	Semi in-line valve	Pilot air supply external	→ Page
3/2-way valves	Single solenoid	valve for valve termi	[l/min] nal with electrical n	 	[V] tion			
		VUVBM32	200	QS-4	24 DC	•	•	2 / 2.7-39
	1		500	QS-6		•	•	
			800	QS-8		•	•	
			1,000	QS-10		•	•	

Function	Version	Туре	Nominal flow rate [l/min]	Pneumatic connection	Operating voltage [V]	Semi in-line valve	Pilot air supply external	→ Page
4/2-way valves	Single solenoid	valve for valve term	inal with electrical		ection			
		VUVBM42	200	QS-4	24 DC	•		2 / 2.7-39
			500	QS-6		•	•	
			800	QS-8		•	•	-
			1,000	QS-10		•	•	-
			1,000	QX ¹⁾		•	•	-
	Double solenoic	I valve for valve term	inal with electrical	multi-pin plug conn	ection			1
		VUVBB42	200	QS-4	24 DC	-	•	2 / 2.7-39
			500	QS-6		-	•	
			800	QS-8		-	•	
			1,000	QS-10		-	•	
			1,000	QX ¹⁾	Ī	•	•	

1) Cartridge not included

Solenoid valves VUVB/valve terminals type 24 VTUB Product range overview

FESTO

Function	Version	Туре	Pneumatic	Val	ve po	sitio	15								Pilot air	supply	→ Page
			connection	2	3	4	5	6	7	8	9	10	11	12	internal	external	
Manifold rail	For valve manifold with individual electrical connection																
		VABM	G1/4	•	•	•	•	•	•	-	•	-	-	•	•	•	2 / 2.7-24
		VABM	G ¹ / ₂	•	•	•		•	•	•	•	-	-	•	•		2 / 2.7-25
	For valve termin	nal with electrical mu	lti-pin plug connectio	n													
		VABMM1	G ¹ / ₂	-	-	•	-	•	-	•	-	•	-	•	•	•	2 / 2.7-45

Function	Version	Туре	Pilot air supply	→ Page				
			internal	external				
Sub-base	Individual valve							
		VABS	•	•	2 / 2.7-26			

Function	Version	Туре	Pneumatic connection	Use	→ Page
Pressure zone supply module	R. 19	VABF	QS-10	For additional supply to the manifold rail	2 / 2.7-49

Function	Version	Туре	Use	→ Page
Blanking plate		VABB	For covering vacant positions	2 / 2.7-50

Function	Version	Туре	Use	→ Page
Separator		VABD	For duct separation	2 / 2.7-50

Function	Version	Туре	Use	→ Page
H-rail mounting kit		VAME	For mounting on the H-rail NRH-35-2000	2 / 2.7-51

Function	Version	Туре	→ Page
Cartridge fitting		QSP	2 / 2.7-54

Function	Version	Туре	→ Page
Adapter		NPFA	2 / 2.7-55

Peripherals overview

FESTO

Overview - Solenoid valve VUVB

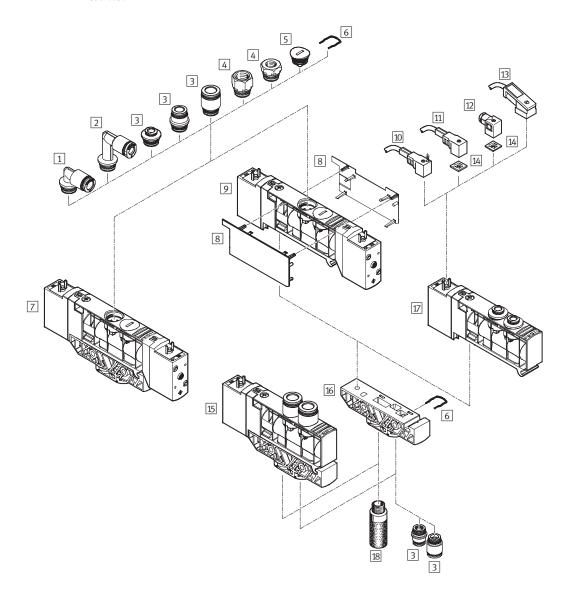
Individual position with individual electrical connection

These peripherals are ordered via individual parts/accessories.

The individual valve can be ordered as an in-line valve or as a fully assembled semi in-line valve on a sub-base.

The in-line valve is available with 6 or 8 mm plug connectors. The semi in-line valve on sub-base is available

with 4, 6, 8 or 10 mm plug connectors or as a variant without cartridge fitting.







Accessories				
		Brief description	→ Page	
1	Cartridge fitting QSPL	For connecting compressed air tubing with standard external diameters	2 / 2.7-54	
2	Cartridge fitting QSPLL	For connecting compressed air tubing with standard external diameters	2 / 2.7-54	
3	Cartridge fitting QSP	For connecting compressed air tubing with standard external diameters	2 / 2.7-54	
4	Adapter NPFA	-	2 / 2.7-55	
5	Blanking plug QSPC18	For sealing the pneumatic connections on the valve	2 / 2.7-55	
6	Retaining clip	For fitting cartridges and blanking plugs (included in the scope of delivery of the cartridge QSP and the blanking plug QSPC18)	-	
7	Double solenoid valve VUVB-LB	In-line valve	2 / 2.7-15	
8	Cover plate for valve housing VAMC	-	2 / 2.7-52	
9	Double solenoid valve VUVB-SB	Semi in-line valve	2 / 2.7-15	
10	Plug socket with cable with LED KMEB-1LED	For indicating the signal status	2 / 2.7-56	
11	Plug socket with cable KMEB-1-230AC	Can be used up to 230 V	2 / 2.7-56	
12	Plug socket MSSD-EB	-	2 / 2.7-56	
13	Plug socket with cable with LED KMEB-2-24	For indicating the signal status	2 / 2.7-56	
14	Illuminating seal MEB-LD	For indicating the signal status	2 / 2.7-56	
15	Single solenoid valve VUVB-LM	In-line valve	2 / 2.7-15	
16	Sub-base VABS-B6-PB	For individual valve	2 / 2.7-53	
17	Single solenoid valve VUVB-SM	Semi in-line valve	2 / 2.7-15	
18	Silencer U, UC	For fitting in exhaust ports	2 / 2.7-55	

Peripherals overview

FESTO

Overview - Solenoid valve VUVB

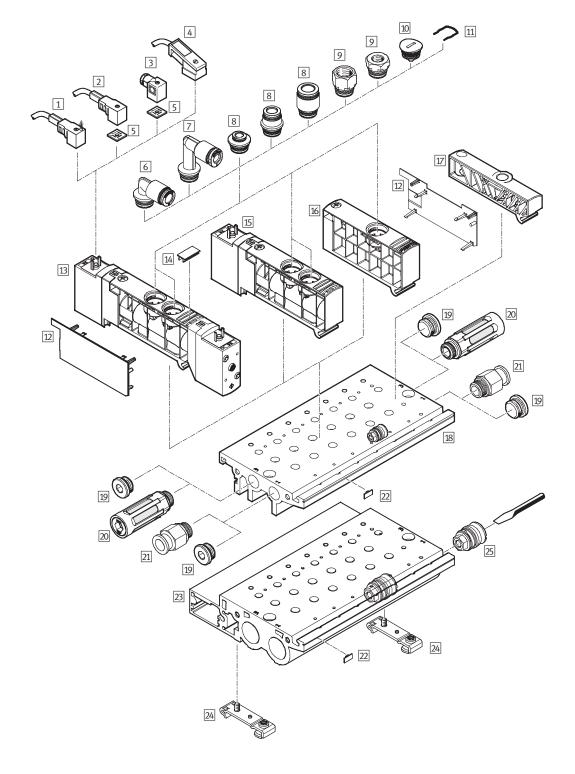
Manifold assembly/valve terminal with individual electrical connections

• "Individual connection type" code:

Valve terminals with individual electrical connections are available in gradations from 2 to max. 12 valve positions.

Valve positions can either be fitted with a valve or a blanking plate for future expansions.

This gives a total maximum number of 24 controllable valve solenoid coils.



Peripherals overview



Acce	ssories		
		Brief description	→ Page
1	Plug socket with cable with LED	For indicating the signal status	2 / 2.7-56
ت	KMEB-1LED	For marcating the digital status	2 / 2.7 30
2	Plug socket with cable	Can be used up to 230 V	2 / 2.7-56
	KMEB-1-230AC		
3	Plug socket MSSD-EB	-	2 / 2.7-56
4	Plug socket with cable with LED KMEB-2-24	For indicating the signal status	2 / 2.7-56
5	Illuminating seal MEB-LD	For indicating the signal status	2 / 2.7-56
6	Cartridge fitting QSPL	For connecting compressed air tubing with standard external diameters	2 / 2.7-54
7	Cartridge fitting QSPLL	For connecting compressed air tubing with standard external diameters	2 / 2.7-54
8	Cartridge fitting QSP	For connecting compressed air tubing with standard external diameters	2 / 2.7-54
9	Adapter NPFA	-	2 / 2.7-55
10	Blanking plug QSPC18	For sealing the pneumatic connections on the valve	2 / 2.7-55
11	Retaining clip	For fitting cartridges and blanking plugs (included in the scope of delivery of the cartridge QSP and the blanking plug QSPC18)	-
12	Cover plate for valve housing VAMC	-	2 / 2.7-52
13	Double solenoid valve VUVBB	-	2 / 2.7-15
14	Inscription label IBS-9x17	For identifying the valves	2 / 2.7-55
15	Single solenoid valve VUVBM	-	2 / 2.7-15
16	Blanking plate/pressure zone supply module VABB/VABF	Blanking plate VABB: for vacant position, with blanking plug Pressure zone supply module VABF: with cartridge fitting	2 / 2.7-52
17	Pilot air supply module	For pilot air supply	_
	AA 16.11 11	(included in the scope of delivery of the manifold rail VABM)	0.15 =
18	Manifold rail VABM-B6-E-G14	Pneumatic connection G½, for connecting max. 12 valves	2 / 2.7-53
19	Blanking plug B	-	2 / 2.7-55
20	Silencer U, UC	For fitting in exhaust ports	2 / 2.7-55
21	Push-in fitting QS	For connecting compressed air tubing with standard external diameters	2 / 2.7-54
22	Inscription label MH-BZ-80X	For identifying the manifold rail	2 / 2.7-55
23	Manifold rail VABM-B6-E-G12	Pneumatic connection G½, for connecting max. 12 valves	2 / 2.7-53
24	H-rail mounting kit VAME	For mounting on the H-rail NRH-35-2000	2 / 2.7-55
25	Separator for pressure zones VABD	For fitting in the manifold rail	2 / 2.7-50

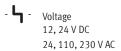
Solenoid valves VUVBType codes – Individual valves and manifold valves

FESTO

		VUVB	 L	- M	32C	- L	Α	Z	D	- Q6	- 1	C1
Valve fa	amily											
VUVB	Solenoid valve											
Compten	estional design											
	ictional design											
L	In-line valve Semi in-line valve											
S	Semi in-line valve											
Valve fu	unction											
M32C	3/2-way valve, normally closed					,						
M32U	3/2-way valve, normally open											
M42	4/2-way valve, single solenoid											
B42	4/2-way valve, double solenoid											
Type of	reset											
71	None (double solenoid)							_				
Α	Pneumatic reset											
	\											
Pilot air	r supply											
	Internal											
Z	External											
Manual	l override facility											
D	Pushing/detenting									J		
Dusum	atic connection											
Q4 Q6	For tubing O.D. 4 mm For tubing O.D. 6 mm											
Q8	For tubing O.D. 8 mm											
Q10	For tubing O.D. 10 mm											
X	Without push-in connector											
^	Without pash in connector											
Operati	ing voltage											
1	24 V DC											_
2A	110 V AC											
3A	230 V AC											
5W	12 V DC/24 V AC											
Electric	al connection											
C1	Plug socket connection pattern											

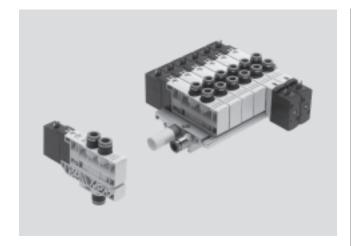
Technical data – Individual valves and manifold valves

FESTO



- **-** Pressure -0.9 ... +8 bar

- ↓ - Temperature range -5 ... +50 °C



General technical data					
Valve function			3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
Constructional design			Piston spool valve		
Sealing principle			Soft		
Type of actuation			Electrical		
Type of reset			Pneumatic spring		-
Type of control			Piloted		
Pilot air supply			Internal or external		
Direction of flow			Non-reversible		
Exhaust function			No flow control		
Manual override facility			Non-detenting, detenting		
Type of mounting			Via through-holes		
Installation position			Any		
Nominal size		[mm]	7		
Standard nominal flow rate	qnN	[l/min]	200 (QS-4), 500 (QS-6), 80	0 (QS-8), 1,000 (QS-10)	
Width		[mm]	20		
Product weight	In-line valve	[g]	170	170	240
	Semi in-line valve	[g]	150	150	220

Operating and environmental conditions						
Operating medium			Dried and filtered compressed air, lubricated or unlubricated, grade of filtration			
			40 μm, vacuum			
Operating pressure range	Internal pilot air supply	[bar]	2 8			
	External pilot air supply	[bar]	-0.9 +8			
Pilot pressure range		[bar]	2 8			
Ambient temperature		[°C]	-5 +50			
Temperature of medium		[°C]	-5 +50			
Corrosion resistance class CRC			11)			

¹⁾ Corrosion resistance class 1 to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

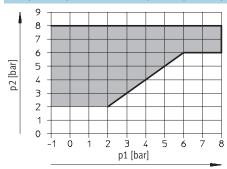
Technical data – Individual valves and manifold valves

FESTO

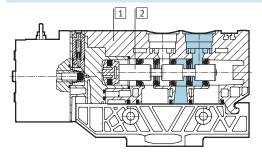
Electrical data					
Electrical connection			Plug, square design to EN 175301-803, type C		
Nominal operating voltage	DC	[V]	12, 24		
	AC	[V]	24, 110, 230		
Permissible voltage fluctuations			±10%		
Electrical power consumption	12 V DC	[W]	1.4		
	24 V DC	[W]	1.5		
	24 V AC	[VA]	Pull: 3.1, hold: 2.2		
	110 V AC	[VA]	Pull: 3.1, hold: 2.2		
	230 V AC	[VA]	Pull: 3.1, hold: 2.2		
Protection class to EN 60529			IP65 (in combination with plug socket)		

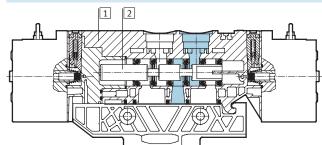
Valve response times [ms]						
Valve function	3/2, single solenoid	4/2, single solenoid	4/2, double solenoid			
On	20	20	-			
Off	20	20	-			
Changeover	-	-	15			

Pilot pressure p2 as a function of operating pressure p1



Sectional view – Single solenoid valve

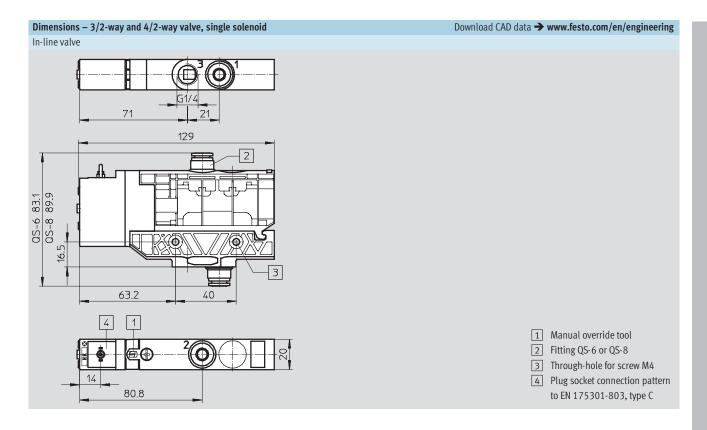


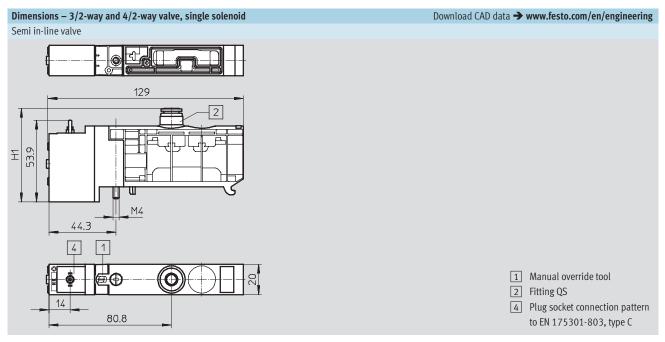


1	Housing	Reinforced polyamide
2	Piston spool	Wrought aluminium alloy
-	Seals	Nitrile rubber, hydrogenated nitrile rubber, fluorocarbon rubber

Technical data – Individual valves and manifold valves







Pneumatic connection

QS-8

QS-10

Н1

57

60

Pneumatic connection

QS-4

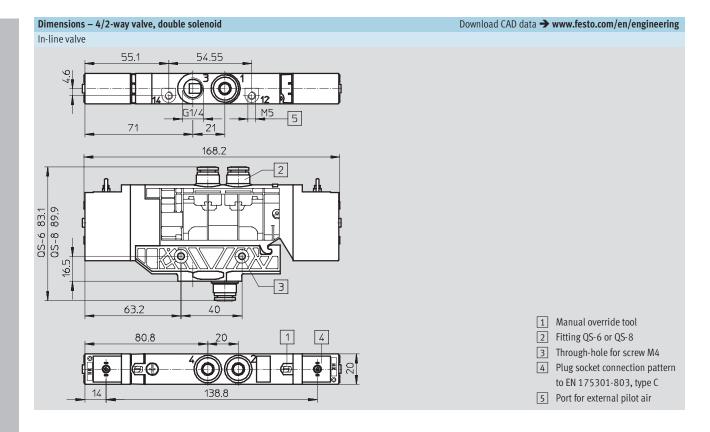
QS-6

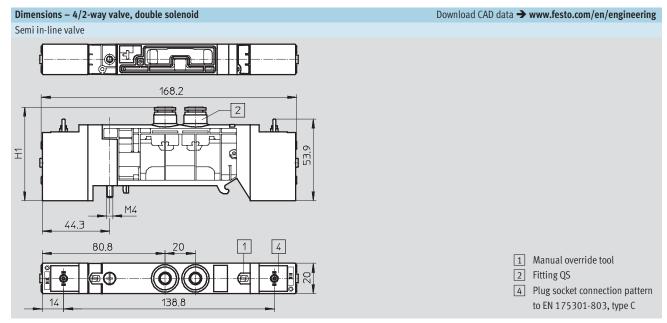
H1

63

65



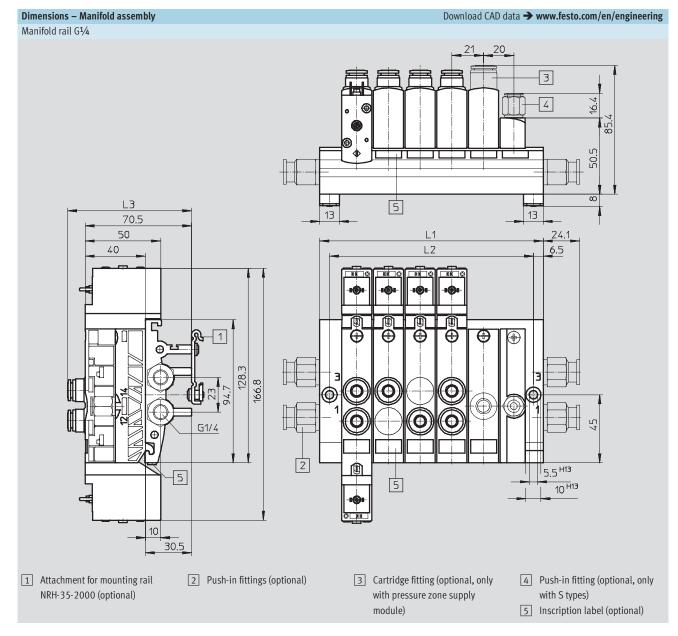




Pneumatic connection	H1
QS-4	57
QS-6	60

Pneumatic connection	H1
QS-8	63
QS-10	65

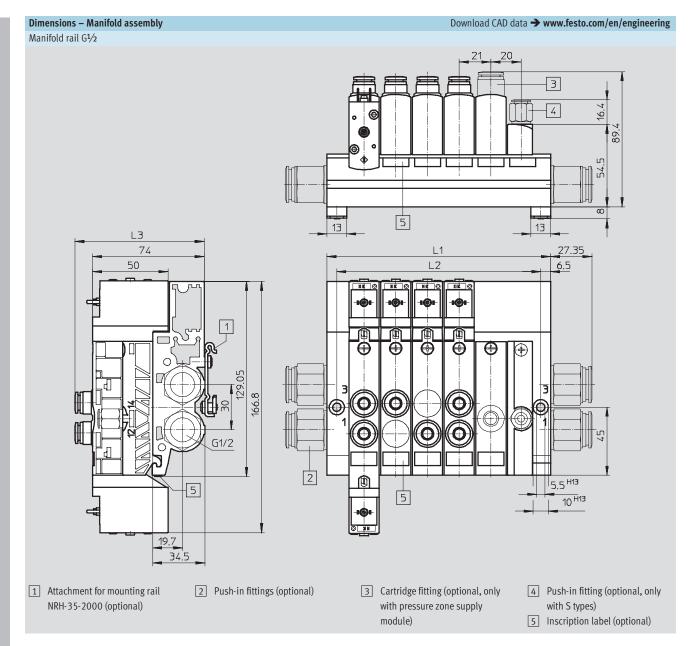




Valve positions	L1	L2
2	85	72
3	106	93
4	127	114
5	148	135
6	169	156
7	190	177
8	211	198
9	232	219
10	253	240
11	274	261
12	295	282

Pneumatic connection	L3
QS-4	64.4
QS-6	64.4
QS-8	72
QS-10	75.4





Valve positions	L1	L2
2	85	72
3	106	93
4	127	114
5	148	135
6	169	156
7	190	177
8	211	198
9	232	219
10	253	240
11	274	261
12	295	282

Pneumatic connection	L3
QS-4	78.5
QS-6	78.5
QS-8	86
QS-10	89.4
	•



Ordering data – In-line valves										
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре				
3/2-way valves										
12 2	-	Normally closed	24 V DC	QS-6	537 468	VUVB-L-M32C-AD-Q6-1C1				
12 2		Internal pilot air supply		QS-8	537 469	VUVB-L-M32C-AD-Q8-1C1				
V P II TIT YES		Pneumatic reset	110 V AC	QS-6	537 538	VUVB-L-M32C-AD-Q6-2AC1				
1 3				QS-8	537 539	VUVB-L-M32C-AD-Q8-2AC1				
			230 V AC	QS-6	537 546	VUVB-L-M32C-AD-Q6-3AC1				
				QS-8	537 547	VUVB-L-M32C-AD-Q8-3AC1				
10 2	-	Normally open	24 V DC	QS-6	537 470	VUVB-L-M32U-AD-Q6-1C1				
		Internal pilot air supply		QS-8	537 471	VUVB-L-M32U-AD-Q8-1C1				
1 3		Pneumatic reset	110 V AC	QS-6	537 540	VUVB-L-M32U-AD-Q6-2AC1				
				QS-8	537 541	VUVB-L-M32U-AD-Q8-2AC1				
			230 V AC	QS-6	537 548	VUVB-L-M32U-AD-Q6-3AC1				
				QS-8	537 549	VUVB-L-M32U-AD-Q8-3AC1				
12 2	-	Normally closed	24 V DC	QS-6	537 476	VUVB-L-M32C-AZD-Q6-1C1				
		External pilot air supply		QS-8	537 477	VUVB-L-M32C-AZD-Q8-1C1				
14 1 3		Pneumatic reset	110 V AC	QS-6	537 554	VUVB-L-M32C-AZD-Q6-2AC1				
				QS-8	537 555	VUVB-L-M32C-AZD-Q8-2AC1				
			230 V AC	QS-6	537 562	VUVB-L-M32C-AZD-Q6-3AC1				
				QS-8	537 563	VUVB-L-M32C-AZD-Q8-3AC1				
10 2	-	Normally open	24 V DC	QS-6	537 478	VUVB-L-M32U-AZD-Q6-1C1				
		External pilot air supply		QS-8	537 479	VUVB-L-M32U-AZD-Q8-1C1				
14 1 3		Pneumatic reset	110 V AC	QS-6	537 556	VUVB-L-M32U-AZD-Q6-2AC1				
				QS-8	537 557	VUVB-L-M32U-AZD-Q8-2AC1				
			230 V AC	QS-6	537 564	VUVB-L-M32U-AZD-Q6-3AC1				
				QS-8	537 565	VUVB-L-M32U-AZD-Q8-3AC1				
4/2-way valves, single	solenoid		Taxas a	Land	1					
14 4 2	-	Internal pilot air supply	24 V DC	QS-6	537 472	VUVB-L-M42-AD-Q6-1C1				
		Pneumatic reset	4401465	QS-8	537 473	VUVB-L-M42-AD-Q8-1C1				
1 3			110 V AC	QS-6	537 542	VUVB-L-M42-AD-Q6-2AC1				
				QS-8	537 543	VUVB-L-M42-AD-Q8-2AC1				
			230 V AC	QS-6	537 550	VUVB-L-M42-AD-Q6-3AC1				
		5		QS-8	537 551	VUVB-L-M42-AD-Q8-3AC1				
14 4 2	-	External pilot air supply	24 V DC	QS-6	537 480	VUVB-L-M42-AZD-Q6-1C1				
		Pneumatic reset		QS-8	537 481	VUVB-L-M42-AZD-Q8-1C1				
14 1 3			110 V AC	QS-6	537 558	VUVB-L-M42-AZD-Q6-2AC1				
			05-1115	QS-8	537 559	VUVB-L-M42-AZD-Q8-2AC1				
			230 V AC	QS-6	537 566	VUVB-L-M42-AZD-Q6-3AC1				
				QS-8	537 567	VUVB-L-M42-AZD-Q8-3AC1				



Ordering data – In-line valves											
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре					
4/2-way valves, double solenoid											
14 4 2 12	-	Internal pilot air supply	24 V DC	QS-6	537 474	VUVB-L-B42-D-Q6-1C1					
14 4 2 12				QS-8	537 475	VUVB-L-B42-D-Q8-1C1					
1 3			110 V AC 230 V AC	QS-6	537 544	VUVB-L-B42-D-Q6-2AC1					
				QS-8	537 545	VUVB-L-B42-D-Q8-2AC1					
				QS-6	537 552	VUVB-L-B42-D-Q6-3AC1					
				QS-8	537 553	VUVB-L-B42-D-Q8-3AC1					
14 4 2 12	-	External pilot air supply	24 V DC	QS-6	537 482	VUVB-L-B42-ZD-Q6-1C1					
14 4 2 12								QS-8	537 483	VUVB-L-B42-ZD-Q8-1C1	
14 1 3 12			110 V AC	QS-6	537 560	VUVB-L-B42-ZD-Q6-2AC1					
			230 V AC	QS-8	537 561	VUVB-L-B42-ZD-Q8-2AC1					
				QS-6	537 568	VUVB-L-B42-ZD-Q6-3AC1					
				QS-8	537 569	VUVB-L-B42-ZD-Q8-3AC1					

Ordering data – Semi in-line valves for sub-base or manifold rail											
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре					
3/2-way valves											
12 2	K	Normally closed	24 V DC	QS-4	537 484	VUVB-S-M32C-AZD-Q4-1C1					
12 2		Pilot air supply ¹⁾		QS-6	537 485	VUVB-S-M32C-AZD-Q6-1C1					
14 1 3 12		Pneumatic reset		QS-8	537 486	VUVB-S-M32C-AZD-Q8-1C1					
				QS-10	537 487	VUVB-S-M32C-AZD-Q10-1C1					
			110 V AC	QS-4	537 570	VUVB-S-M32C-AZD-Q4-2AC1					
				QS-6	537 571	VUVB-S-M32C-AZD-Q6-2AC1					
				QS-8	537 572	VUVB-S-M32C-AZD-Q8-2AC1					
				QS-10	537 573	VUVB-S-M32C-AZD-Q10-2AC1					
			230 V AC	QS-4	537 586	VUVB-S-M32C-AZD-Q4-3AC1					
				QS-6	537 587	VUVB-S-M32C-AZD-Q6-3AC1					
				QS-8	537 588	VUVB-S-M32C-AZD-Q8-3AC1					
				QS-10	537 589	VUVB-S-M32C-AZD-Q10-3AC1					
10 2	N	,	24 V DC	QS-4	537 488	VUVB-S-M32U-AZD-Q4-1C1					
		Pilot air supply ¹⁾		QS-6	537 489	VUVB-S-M32U-AZD-Q6-1C1					
14 1 3 12		Pneumatic reset		QS-8	537 490	VUVB-S-M32U-AZD-Q8-1C1					
				QS-10	537 491	VUVB-S-M32U-AZD-Q10-1C1					
			110 V AC	QS-4	537 574	VUVB-S-M32U-AZD-Q4-2AC1					
				QS-6	537 575	VUVB-S-M32U-AZD-Q6-2AC1					
				QS-8	537 576	VUVB-S-M32U-AZD-Q8-2AC1					
				QS-10	537 577	VUVB-S-M32U-AZD-Q10-2AC1					
			230 V AC	QS-4	537 590	VUVB-S-M32U-AZD-Q4-3AC1					
				QS-6	537 591	VUVB-S-M32U-AZD-Q6-3AC1					
				QS-8	537 592	VUVB-S-M32U-AZD-Q8-3AC1					
				QS-10	537 593	VUVB-S-M32U-AZD-Q10-3AC1					

¹⁾ Internal/external depending on the individual sub-base or the installation position of the selector in the pressure zone supply module.



			alves for sub-base or manifold				
ircuit sy	ymbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
/2-way	valves, single	solenoid					
14	4 _i _i 2	M	Pilot air supply ¹⁾	24 V DC	QS-4	537 492	VUVB-S-M42-AZD-Q4-1C1
14			Pneumatic reset		QS-6	537 493	VUVB-S-M42-AZD-Q6-1C1
14	1 3 12				QS-8	537 494	VUVB-S-M42-AZD-Q8-1C1
14	1 3 12				QS-10	537 495	VUVB-S-M42-AZD-Q10-1C1
					without push-in	537 534	VUVB-S-M42-AZD-QX-1C1
					connector		
				110 V AC	QS-4	537 578	VUVB-S-M42-AZD-Q4-2AC1
					QS-6	537 579	VUVB-S-M42-AZD-Q6-2AC1
					QS-8	537 580	VUVB-S-M42-AZD-Q8-2AC1
					QS-10	537 581	VUVB-S-M42-AZD-Q10-2AC1
					without push-in	537 632	VUVB-S-M42-AZD-QX-2AC1
					connector		
				230 V AC	QS-4	537 594	VUVB-S-M42-AZD-Q4-3AC1
					QS-6	537 595	VUVB-S-M42-AZD-Q6-3AC1
					QS-8	537 596	<u>-</u>
					QS-10	537 597	VUVB-S-M42-AZD-Q10-3AC1
					without push-in	537 636	VUVB-S-M42-AZD-QX-3AC1
					connector		•
				12 V DC/	without push-in	545 376	VUVB-S-M42-AZD-QX-5WC1
				24 V AC	connector		•
/2-way	valves, doubl	e solenoi		Tay V.D.C	Toc.	J. 2. 2. 4. 0. 4	WIND C DVO TD OV 454
4	4 2 12	J	Pilot air supply ¹⁾	24 V DC	QS-4	537 496	VUVB-S-B42-ZD-Q4-1C1
					QS-6	537 497	VUVB-S-B42-ZD-Q6-1C1
14	1 3 12				QS-8	537 498	<u> </u>
					QS-10	537 499	
					without push-in	537 535	VUVB-S-B42-ZD-QX-1C1
					connector		
				110 V AC	QS-4	537 582	VUVB-S-B42-ZD-Q4-2AC1
					QS-6	537 583	VUVB-S-B42-ZD-Q6-2AC1
					QS-8	537 584	VUVB-S-B42-ZD-Q8-2AC1
					QS-10	537 585	VUVB-S-B42-ZD-Q10-2AC1
					without push-in	537 633	VUVB-S-B42-ZD-QX-2AC1
					connector		
				230 V AC	QS-4	537 598	VUVB-S-B42-ZD-Q4-3AC1
					QS-6	537 599	VUVB-S-B42-ZD-Q6-3AC1
					QS-8	537 600	VUVB-S-B42-ZD-Q8-3AC1
					QS-10	537 601	VUVB-S-B42-ZD-Q10-3AC1
					without push-in	537 637	VUVB-S-B42-ZD-QX-3AC1
					connector		
				12 V DC/	without push-in	545 377	VUVB-S-B42-ZD-QX-5WC1
		1	1	24 V AC	connector	1	

¹⁾ Internal/external depending on the individual sub-base or the installation position of the selector in the pressure zone supply module.

2.7

Solenoid valves VUVB

Technical data – Manifold rail

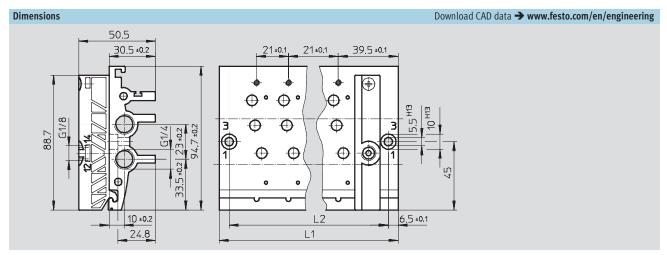
FESTO

Manifold rail G1/4 VABM

Material:

Wrought aluminium alloy





Dimensions and orde	Dimensions and ordering data											
Valve positions	L1	L2	Weight [g]	CRC	Part No. Type							
2	85	72	270	21)	537 500 VABM-B6-E-G14-2							
3	106	93	340	21)	545 815 VABM-B6-E-G14-3							
4	127	114	400	21)	537 501 VABM-B6-E-G14-4							
5	148	134	470	21)	545 816 VABM-B6-E-G14-5							
6	169	156	530	21)	537 502 VABM-B6-E-G14-6							
7	190	177	600	21)	545 817 VABM-B6-E-G14-7							
8	211	198	670	21)	537 503 VABM-B6-E-G14-8							
9	232	219	740	21)	545 818 VABM-B6-E-G14-9							
10	253	240	800	2 ¹⁾	537 504 VABM-B6-E-G14-10							
11	274	261	870	21)	545 819 VABM-B6-E-G14-11							
12	295	282	940	21)	537 505 VABM-B6-E-G14-12							

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

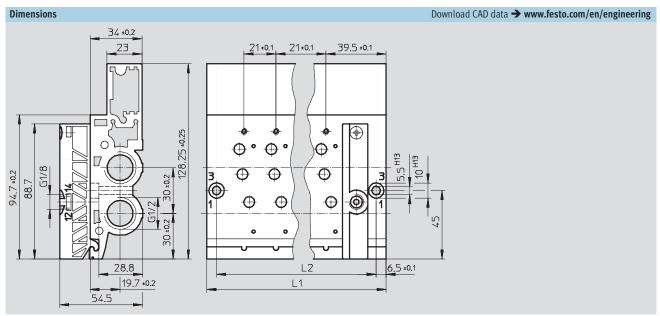
Technical data – Manifold rail

FESTO

Manifold rail G½ VABM

Material: Wrought aluminium alloy





Dimensions and ordering data											
Valve positions	L1	L2	Weight [g]	CRC	Part No. Type						
2	85	72	460	21)	537 506 VABM-B6-E-G12-2						
3	106	93	580	21)	545 820 VABM-B6-E-G12-3						
4	127	114	690	21)	537 507 VABM-B6-E-G12-4						
5	148	135	820	21)	545 821 VABM-B6-E-G12-5						
6	169	156	915	21)	537 508 VABM-B6-E-G12-6						
7	190	177	1,030	21)	545 822 VABM-B6-E-G12-7						
8	211	198	1,150	21)	537 509 VABM-B6-E-G12-8						
9	232	219	1,270	21)	545 823 VABM-B6-E-G12-9						
10	253	240	1,380	21)	537 510 VABM-B6-E-G12-10						
11	274	261	1,500	21)	545 824 VABM-B6-E-G12-11						
12	295	282	1,620	2 ¹⁾	537 511 VABM-B6-E-G12-12						

¹⁾ Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

2.7

Solenoid valves VUVB

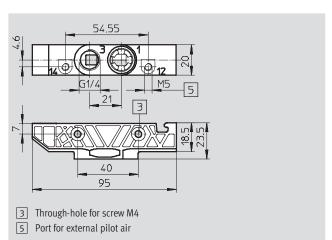
Technical data – Sub-base

Sub-base VABS

Material:

Reinforced polyamide





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Valve terminals VTUB - Individual connection

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Ordering data – Modular products

Mandatory	data			O Options	M		0	
Module No.	Product type	Electrical connection	Individual connection type	Valve type	Valve design	Nominal operating voltage	Manual override facility	Pilot air supply
537 662	VTUB	S	ET	S	C	1 2A 3A 5W	D	- Z
Ordering example 537 662	VTUB -	S 3	ET .	- S 5	6	2A 7	D 8	9

01	Ordering table										
				Condi-	Code		Enter				
				tions			code				
M	1	Module No.	537 662								
	2	Product type	Valve terminal		VTUB		VTUB				
	3	Electrical connection	Individual connection		-S		-S				
	4	Individual connection type	Blade connectors		ET		ET				
	5	Valve type	Semi in-line valve		-S		-S				
0	6	Valve design	Without cover plate								
			With cover plate		С						
M	7	Nominal operating voltage	24 V DC		1						
			110 V AC		2A						
			230 V AC		3A						
			12 V DC/ 24 V AC		5W						
	8	Manual override facility	Detenting		D		D				
0	9	Pilot air supply	Internal								
Ψ			External		Z						

Transfer order code



Valve terminals VTUB - Individual connection

FESTO

Ordering data – Modular products

→	M Mandatory data	O Options	M	0	M		→
	Pressure supply connection	Pressure supply connection position	Exhaust connection	Exhaust connection position	Valve connection	Valve connection position	Manifold rail
	G14	-	D	-	P4	T	A
	G12	L	U1	L	P6	TB	В
	Q10	R		R	P8	TA	
	Q12				P10	TC	
	Q16						
-	G12	-	U1	-	P10	T -	В
	10	11	12	13	14	15	16

10	Ordering table						
				Condi-	Code		Enter
				tions		-	code
M	10	Pressure supply connection	Thread G1/4		-G14		
			Thread G ¹ / ₂		-G12		
			Push-in connector 10 mm		-Q10		
			Push-in connector 12 mm		-Q12		
			Push-in connector 16 mm		-Q16		
0	11	Pressure supply connection	At both ends				
		position	Left-hand end		L		
			Right-hand end		R		
M	12	Exhaust connection	Ducted (corresponds to the pressure supply connection)		-D		
			Silencer		-U1		
		- 1	The state of the s				
0	13	Exhaust connection position	At both ends				
0	13	Exhaust connection position	At both ends Left-hand end	1	L		
0	13	Exhaust connection position	11. 22.11. 21.12	1	L R		
M		Exhaust connection position Valve connection	Left-hand end			-	
			Left-hand end Right-hand end		R	-	
			Left-hand end Right-hand end Push-in connector 4 mm		R -P4	-	
			Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm		-P4 -P6	-	
			Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm Push-in connector 8 mm		-P4 -P6 -P8	-	
] 14	Valve connection	Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm Push-in connector 8 mm Push-in connector 10 mm On top, straight On top, angled outlet to the front/rear		-P4 -P6 -P8 -P10	-	
] 14	Valve connection	Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm Push-in connector 8 mm Push-in connector 10 mm On top, straight		-P4 -P6 -P8 -P10	-	
] 14	Valve connection Valve connection position	Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm Push-in connector 8 mm Push-in connector 10 mm On top, straight On top, angled outlet to the front/rear	[1]	R -P4 -P6 -P8 -P10 T TB	_	
] 14	Valve connection	Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm Push-in connector 8 mm Push-in connector 10 mm On top, straight On top, angled outlet to the front/rear On top, angled outlet to the front	2	R -P4 -P6 -P8 -P10 T TB TA	-	

- 1 L, R Only with pressure supply connection position (11) L, R $\,$
- 2 **TB, TA, TC** Not with valve connection (14) P10 (push-in connector 10 mm)
- 3 A 4 B Not with pressure supply connection (10) G12, Q16 $\,$
 - Not with pressure supply connection (10) G14

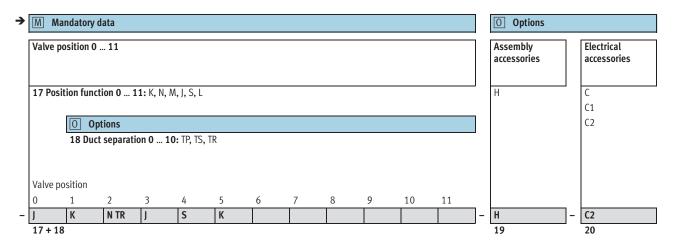
Transfer order code



Valve terminals VTUB - Individual connection

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Ordering data – Modular products



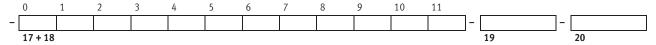
01	derin	g table				
				Condi-	Code	Enter
				tions		code
		Valve position 0 11		5	-	-
M	17	Position function 0 11	3/2-way valve, normally closed		K	Enter the
			3/2-way valve, normally open		N	equip-
			4/2-way valve, single solenoid, pneumatic spring		M	ment
			4/2-way valve, double solenoid		J	selected
			Additional power supply		S	in the
			Blanking plate		L	ordering
0	18	Duct separation 0 10	Separator 1	6	TP	code
			Separator 1, 3	6	TS	
			Separator 3	6	TR	
0	19	Assembly accessories				
		Type of mounting	H-rail mounting		-H	
	20	Electrical accessories				
		Valve connection	Plug socket		-C	
			Connecting cable 2.5 m		-C1	
			Connecting cable 5 m		-C2	

Permissible number of valves: 2, 3, 4, ... 12

TP, TS, TR Only with pressure supply connection position (11) "At both ends" and exhaust connection position (13) "At both ends".
Possible only once per valve terminal.

Transfer order code

Valve position



2.7

Valve terminals type 24 VTUB Peripherals overview

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Overview - Valve terminal type 24 VTUB

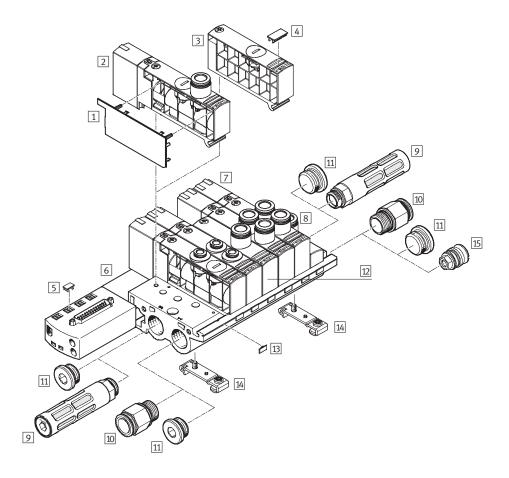
Valve terminal with electrical multi-pin plug connection

• 25-pin Sub-D multi-pin plug connection Code: SD

Valve terminals with electrical multipin plug connection are available in gradations from 2 to max. 12 valve positions.

Each valve position can either be equipped with a valve or a blanking plate.

A maximum of 24 valve solenoid coils can be actuated via the electrical multi-pin plug connection.



Valve terminals type 24 VTUB Peripherals overview





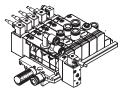
Acce	Accessories			
		Brief description	→ Page	
1	Cover plate for valve housing	-	2 / 2.7-52	
	VAMC			
2	Single solenoid valve	-	2 / 2.7-39	
	VUVBM			
3	Blanking plate	Blanking plate VABB: for vacant position, with blanking plug	2 / 2.7-52	
	VABB			
4	Inscription label	For identifying the valves	2 / 2.7-55	
	IBS-9x17			
5	Inscription label	-	2 / 2.7-55	
	IBS-6x10			
6	Manifold rail	With multi-pin plug connection, for connecting max. 12 valves	2 / 2.7-53	
	VABM-B6-E-G6-M1			
7	Double solenoid valve	-	2 / 2.7-39	
	VUVBB			
8	Pilot air supply module	For pilot air supply	-	
		(included in the scope of delivery of the manifold rail VABM)		
9	Silencer	For fitting in exhaust ports	2 / 2.7-55	
	U, UC			
10	Push-in fitting	For connecting compressed air tubing with standard external diameters	2 / 2.7-54	
	QS			
11	Blanking plug	-	2 / 2.7-55	
	В			
12	Pressure zone supply module	Pressure zone supply module VABF: with cartridge	2 / 2.7-52	
	VABF			
13	Inscription label	For identifying the manifold rail	2 / 2.7-55	
	MH-BZ-80X			
14	H-rail mounting kit	For mounting on the H-rail NRH-35-2000	2 / 2.7-55	
	VAME			
15	Separator for pressure zones	For mounting in the manifold rail	2 / 2.7-50	
	VABD			
		•	<u>'</u>	

Key features

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Individual connection





Connection is independent of the control technology used.

There are two different valve types, in-line valves and semi in-line valves for manifold rails or individual sub-bases.

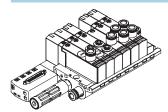
Between 2 ... 24 solenoid coils (divided between 2 ... 12 valve positions) can be selected with individual connection.

Valves can be used on individual sub-bases for actuators further away from the valve terminal.

With an individual electrical connection, the plug is connected directly to the valve. A number of plug sockets/ plug sockets with cable can be selected for the valve terminal and for the individual sub-base:

- KMEB-1-...-LED with signal status display
- KMEB-1-230AC-... can be used up to 230 V AC
- MSSD-EB for self-assembly
- KMEB-2-24-... with signal status
- Illuminating seal MEB-LD for signal status display

Multi-pin plug connection



Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable, which substantially reduces installation time.

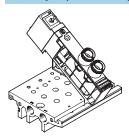
This valve terminal can be fitted with 4 ... 12 valves.

Variants

Sub-D connection

Double solenoid drive with multi-pin plug connection. The valve is equipped with an LED for displaying the signal status.

Wide range of pneumatic components



- The use of the same basic valves for both the individual valves and the valve manifold permits fast and flexible conversion and multiple use of parts.
- Flexible construction thanks to assembled and tested units or individual components as modules for individual configurations.
- Flow rates from 200 ... 1,000 l/min depending on the respective application through the selection of appropriate QS connections.

Valve terminals type 24 VTUB Key features – Pneumatic components



Connection on the valve		
	Code	Description
Code for valve connection position: T		
	P4	Push-in connector 4 mm
		Connection position on top, straight
	P6	Push-in connector 6 mm
		Connection position on top, straight
YO	P8	Push-in connector 8 mm
		Connection position on top, straight
	P10	Push-in connector 10 mm
		Connection position on top, straight
Code for valve connection position: TB, T.	A, TC	
∞	P4	Push-in connector 4 mm
		Connection position on top, angled outlet to the front/rear, front, rear
	P6	Push-in connector 6 mm
		Connection position on top, angled outlet to the front/rear, front, rear
	P8	Push-in connector 8 mm
		Connection position on top, angled outlet to the front/rear, front, rear

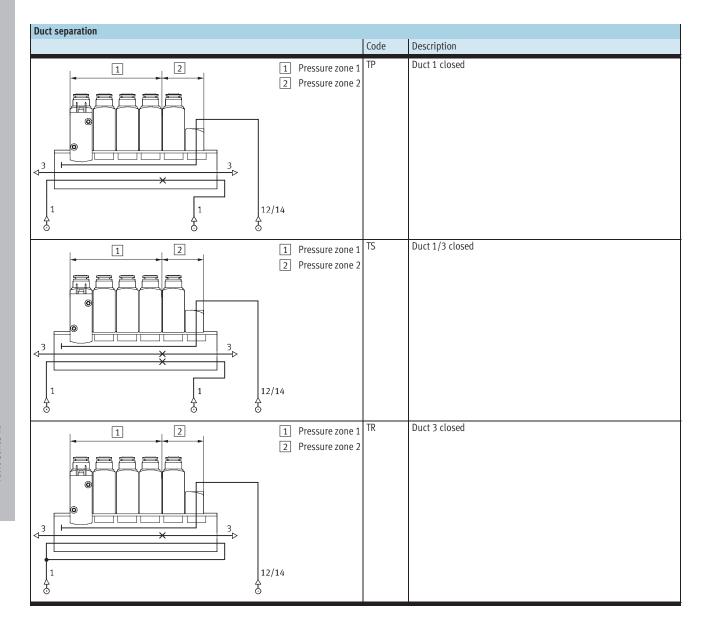
Key features – Pneumatic components

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Instructions for using pressure zones

The VTUB valve terminal can be operated with 2 pressure zones, supplied either from the left or from the right. Pressure zones are created by means of separators that can be used in the following ducts:

- Supply duct 1 (code TP)
- Supply duct 1
- and exhaust duct 3 (code TS) or - Exhaust duct 3 (code TR)



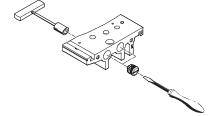
Separator VABD-B6



Note

The separator can also be fitted subsequently using a screwdriver/ socket spanner.

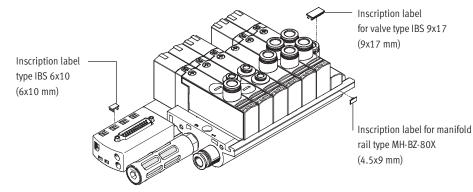




Key features – Display and operation



Inscription system



Inscription labels can be applied to the valves and manifold rails to identify them.

- Inscription labels for valve type IBS-9x17 Part No. 161 937
- Inscription labels for manifold rail type MH-BZ-80X
 Part No. 197 259

Display and operation

Each valve solenoid coil can be allocated an LED which indicates its signal status. Suitable plug sockets with cable can be found on page 2 / 2.7-56. The multi-pin variant has the LED integrated in the valve.

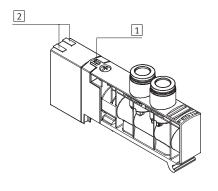
The manual override (MO) allows the valve to be activated without electronic control or power supply.

The valve is activated by pushing the manual override. The set switching status can be secured by rotating the manual override.



Note

A manually activated valve (manual override) cannot be reset electrically. Conversely, an electrically activated valve cannot be reset using the mechanical manual override.



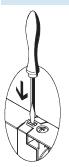
- ① Optional manual override (pushing and detenting via turning using a screwdriver)
- 2 LED signal status display per solenoid coil

Key features – Display and operation

FESTO

Manual override (MO)

MO with automatic return (non-detenting)



Press in the stem of the MO with a pin or screwdriver.

- ----- Valve is in switching position Remove the pin or screwdriver. Spring force pushes the stem of the MO back.
- -----> Valve returns to normal position.

MO with detent (turning with detent)¹⁾



Press in the stem of the MO using a pin or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.

----- Valve remains in switching position

Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pin or screwdriver. Spring force pushes the stem of the MO back.

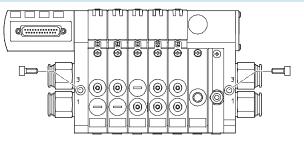
- ----- Valve returns to normal position.
- 1) Not with double solenoid valve code J for electrical multi-pin plug connection (double solenoid valve)

Mounting - Valve terminal

Sturdy terminal assembly thanks to:

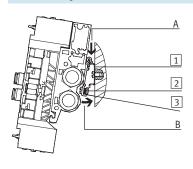
- Two through-holes for wall mounting
- Integrated attachment for H-rail mounting

Wall mounting



The VTUB valve terminal is screwed onto the mounting surface using two M5 screws.

H-rail mounting





The VTUB valve terminal is hooked onto the H-rail (see arrow A). The valve terminal VTUB is then swivelled on the H-rail and secured in place with the clamping component (see arrow B).

- 1 H-rail
- 2 Self-tapping M4x8 screw of the H-rail clamping unit
- 3 Clamping component of the H-rail clamping unit

For H-rail mounting of the valve terminal you will need the VAME-B6-T mounting kit. This permits mounting of the valve terminal on a H-rail to EN 60715.

Valve terminals type 24 VTUB

Key features – Electrical components/instructions for use



	Conne	Connecting cable, 25-wire		Conne	Connecting cable, 15-wire		
	Pin	Address/coil	Core colour ¹⁾	Pin	Address/coil	Core colour ¹⁾	
	1	0	WH	1	0	WH	
(25 + 13)	2	1	BN	2	1	BN	
25 + + 12	3	2	GN	3	2	GN	
24+ + 11	4	3	YE	4	3	YE	
23+ +10	5	4	GY	5	4	GY	
22+ + 9	6	5	PK	6	5	PK	
21 +	7	6	BU	7	6	BU	
20+ + 8	8	7	RD	8	7	RD	
19 + 7	9	8	BK	9	8	BK	
18 + 6	10	9	VT	10	9	VT	
17 + 5	11	10	GY PK	11	10	GY PK	
+ 4	12	11	RD BU	12	11	RD BU	
16 + + 3	13	12	GN WH	13	-	-	
15 + + 2	14	13	BN GN	14	-	-	
14 + 1	15	14	YE WH	15	-	-	
	16	15	BN YE	16	-	-	
_	17	16	GY WH	17	-	-	
	18	17	BN GY	18	_	-	
	19	18	WH PK	19	_	-	
	20	19	BN PK	20	-	-	
	21	20	BU WH	21	-	-	
	22	21	BN BU	22	-	-	
- Note	23	22	RD WH	23	_	RD WH	
e drawing shows the view onto the	24	23	BN RD	24	_	BN RD	
is of the Sub-D plug.	25	0 V	BK WH	25	0 V	BK WH	

¹⁾ To IEC 757

Equipment

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed for operation under normal use without any additional lubrication, yet still have a long service life. The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524 HLP32; basic oil viscosity 32 CST at 40 °C).

Bio-oils

When using bio-oils (oils which are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

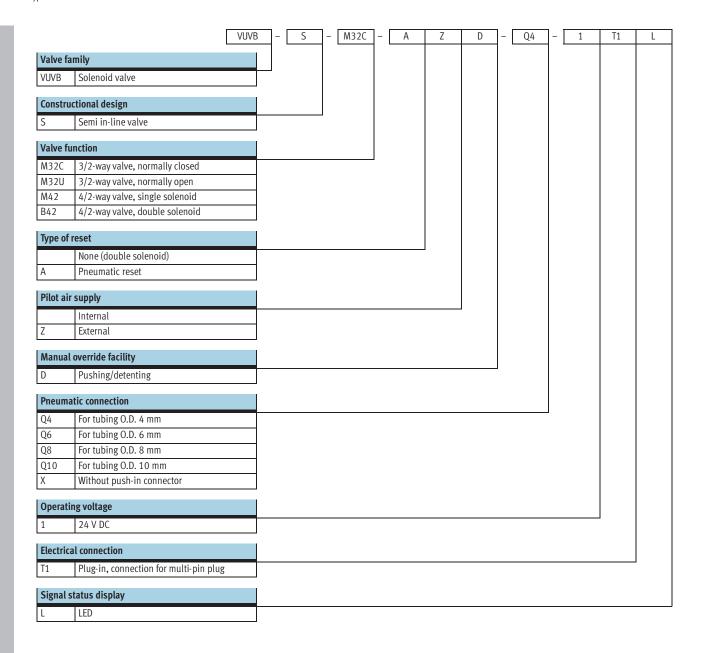
When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alphaolefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

2.7

Valve terminals type 24 VTUB

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Type codes – Terminal valves





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Valve terminals type 24 VTUB Technical data – Terminal valves

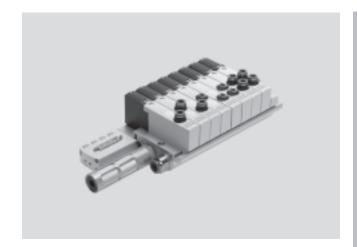


- Pressure -0.9 ... +8 bar

-

Temperature range

-5 ... +50 °C



General technical data				
Valve function		3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
Constructional design		Piston spool valve		
Sealing principle		Soft		
Type of actuation		Electrical		
Type of reset		Pneumatic spring		-
Type of control		Piloted		
Pilot air supply		Internal or external		
Direction of flow		Non-reversible		
Exhaust function		No flow control		
Manual override facility		Non-detenting, detenting	3	Non-detenting
Type of mounting		Via through-holes		
Installation position		Any		
Width	[mm]	20		
Nominal size	[mm]	7		
Pneumatic connections				
Supply connection	1	G½ (sub-base)		
Exhaust connection	3	G½ (sub-base)		
Working lines	2/4	QS-4, QS-6, QS-8, QS-10		
External pilot air connection	12/14	M5 (sub-base)		
Standard nominal flow rate qn	N [l/min]	200 (QS-4), 500 (QS-6),	800 (QS-8), 1,000 (QS-10)	

Operating and environmental conditions			
Operating medium			Dried and filtered compressed air, lubricated or unlubricated, grade of filtration
			40 μm, vacuum
Operating pressure	Internal pilot air	[bar]	2 +8
	External pilot air	[bar]	-0.9 +8
Pilot pressure range		[bar]	2 8
Ambient temperature		[°C]	-5 +50
Temperature of medium		[°C]	-5 +50
Storage temperature ¹⁾		[°C]	-20 +40

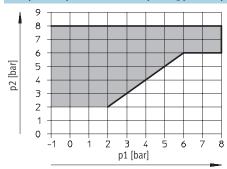
1) Long-term storage



Electrical data			
Electrical connection			Socket for multi-pin plug
Nominal operating voltage		[V DC]	24
Permissible voltage fluctuations			±10%
Electrical power consumption	Single solenoid	[W]	1.5
	Double solenoid	[W]	2.4, following a current reduction: 0.1
Protection class to EN 60529			IP65

Valve response times [ms]			
Valve function	3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
On	20	20	-
Off	20	20	-
Changeover	-	_	20

Pilot pressure p2 as a function of operating pressure p1



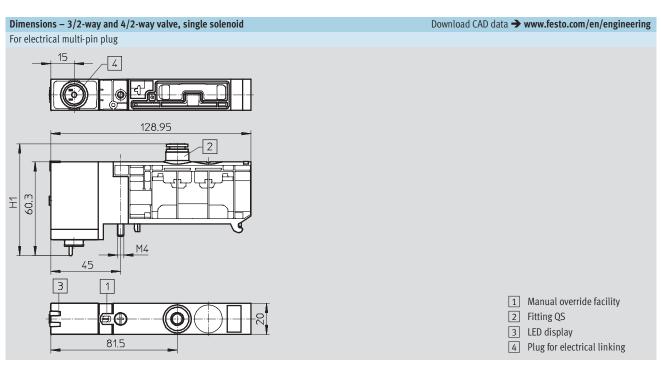
Matadala Value		
Materials - Valves		
Sectional view	Single solenoid	Double solenoid

1	Housing	Reinforced polyamide
2	Piston spool	Wrought aluminium alloy
-	Seals	Nitrile rubber, hydrogenated nitrile rubber, fluorocarbon rubber

Materials	
Manifold rail with multi-pin plug	Wrought aluminium alloy
Pressure zone supply module	Reinforced polyamide
Blanking plate for vacant position	Reinforced polyamide



Product weight	
Approx. weights [g]	
Manifold rail with multi-pin plug	
4 valve positions	690
6 valve positions	915
8 valve positions	1,150
• 10 valve positions	1,380
• 12 valve positions	1,620
Pressure zone supply module	30
Valves	
• Single solenoid (code K, N, M)	150
• Double solenoid (code J)	220
Blanking plate for vacant position	25



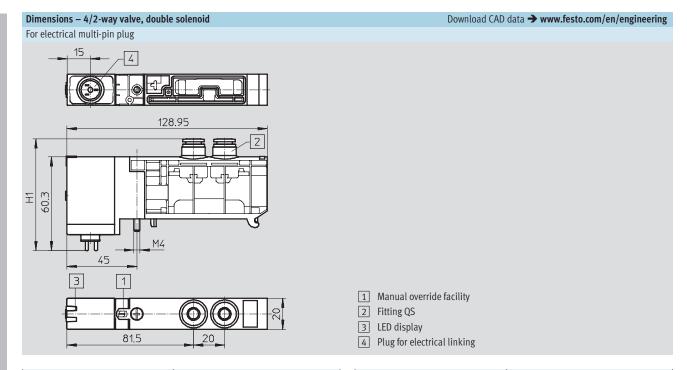
Pneumatic connection	H1
QS-4	57
QS-6	60

Pneumatic connection	H1
QS-8	63
QS-10	65

2.7

Valve terminals type 24 VTUB Technical data – Terminal valves

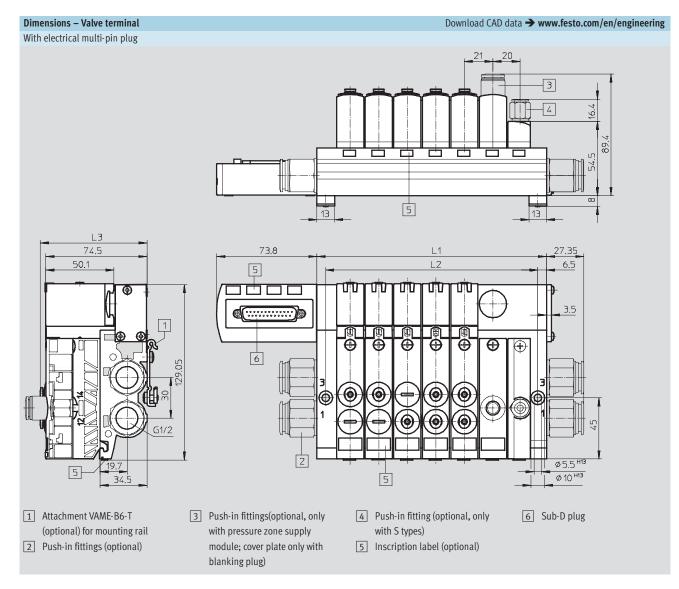




Pneumatic connection	H1
QS-4	57
QS-6	60

Pneumatic connection	H1
QS-8	63
QS-10	65





Valve positions	L1	L2
4	127	114
6	169	156
8	211	198
10	253	240
12	295	282

Pneumatic connection	L3
QS-4	78.5
QS-6	78.5
QS-8	86
QS-10	89.4



Ordering data - Valve	es for valv	e terminal								
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре				
3/2-way valves										
12 2	K	Normally closed	24 V DC	QS-4	537 602	VUVB-S-M32C-AZD-Q4-1T1L				
12 2		Pilot air supply ¹⁾		QS-6	537 603	VUVB-S-M32C-AZD-Q6-1T1L				
14 1 3 12		Pneumatic reset		QS-8	537 604	VUVB-S-M32C-AZD-Q8-1T1L				
				QS-10	537 605	VUVB-S-M32C-AZD-Q10-1T1L				
10 2	N	Normally open	24 V DC	QS-4	537 606	VUVB-S-M32U-AZD-Q4-1T1L				
10 2		Pilot air supply ¹⁾		QS-6	537 607	VUVB-S-M32U-AZD-Q6-1T1L				
14 1 3 12		Pneumatic reset		QS-8	537 608	VUVB-S-M32U-AZD-Q8-1T1L				
				QS-10	537 609	VUVB-S-M32U-AZD-Q10-1T1L				
4/2-way valves, single	e solenoid									
14 4 2	M	Pilot air supply ¹⁾	24 V DC	QS-4	537 610	VUVB-S-M42-AZD-Q4-1T1L				
		Pneumatic reset		QS-6	537 611	VUVB-S-M42-AZD-Q6-1T1L				
14 1 3 12				QS-8	537 612	VUVB-S-M42-AZD-Q8-1T1L				
				QS-10	537 613	VUVB-S-M42-AZD-Q10-1T1L				
				without push-in	537 640	VUVB-S-M42-AZD-QX-1T1L				
				connector						
4/2-way valves, doub	le solenoi									
14 4 2 12	J	Pilot air supply ¹⁾	24 V DC	QS-4	537 614	VUVB-S-B42-ZD-Q4-1T1L				
				QS-6	537 615	VUVB-S-B42-ZD-Q6-1T1L				
14 1 3 12				QS-8	537 616	VUVB-S-B42-ZD-Q8-1T1L				
				QS-10	537 617	VUVB-S-B42-ZD-Q10-1T1L				
				without push-in	537 641	VUVB-S-B42-ZD-QX-1T1L				
				connector						

 $^{1) \}quad Internal/external \ depending \ on \ the \ installation \ position \ of \ the \ selector \ in \ the \ pressure \ zone \ supply \ module.$

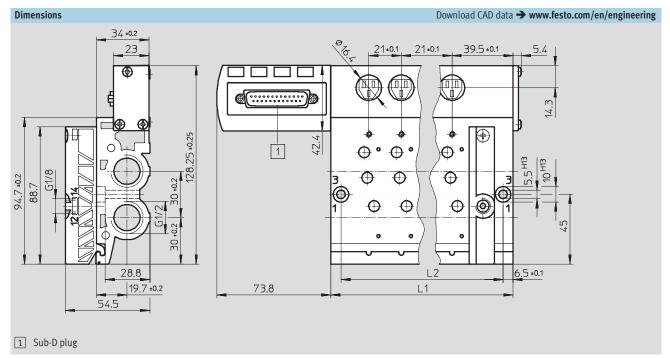
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Valve terminals type 24 VTUB Technical data – Manifold rail

Manifold rail with electrical multi-pin plug VABM-...-M1

Material: Wrought aluminium alloy





Dimensions and ordering data											
Valve positions	L1	L2	Weight [g]	CRC	Part No. Type						
4	127	114	690	21)	537 618 VABM-B6-E-G12-4-M1						
6	169	156	915	21)	537 619 VABM-B6-E-G12-6-M1						
8	211	198	1,150	21)	537 620 VABM-B6-E-G12-8-M1						
10	253	240	1,380	21)	537 621 VABM-B6-E-G12-10-M1						
12	295	282	1,620	21)	537 622 VABM-B6-E-G12-12-M1						

Corrosion resistance class 2 to Festo standard 940 070 $\,$ Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Valve terminals VTUB — Multi-pin plug Ordering data — Modular products

FESTO

Mandatory	data				O Options	M		○
Module No.	Product type	Electrical connection	Multi-pin plug connec- tion type	Valve type	Valve design	Nominal operating voltage	Manual override facility	Pilot air supply
537 662	VTUB	M	SD	S	- C	1	D	Z
Ordering example 537 662	VTUB –	M 3	SD -	S 5	C 6	7	D 8	Z 9

Or	derin	g table				
				Condi-	Code	Enter
				tions		code
M	1	Module No.	537 662			
	2	Product type	Valve terminal		VTUB	VTUB
	3	Electrical connection	Multi-pin plug connection		-M	-M
	4	Multi-pin plug connection type	Sub-D plug		SD	SD
	5	Valve type	Semi in-line valve		-S	-S
0	6	Valve design	Without cover plate			
			With cover plate		С	
M	7	Nominal operating voltage	24 V DC		1	1
	8	Manual override facility	Detenting		D	D
0	9	Pilot air supply	Internal			
4			External		Z	

Transfer order code

537 662	VTUB	- M	SD	- S		1	D		
1	2	3	4	5	6	7	8	9	

Valve terminals VTUB — Multi-pin plug Ordering data – Modular products



→	M Mandatory data	O Options	M	0	M		→
	Pressure supply connection	Pressure supply connection position	Exhaust connection	Exhaust connection position	Valve connection	Valve connection position	Manifold rail
	G12	_	D	-	P4	T	В
	Q10	L	U1	L	P6	TB	
	Q12	R		R	P8	TA	
	Q16				P10	TC	
						_	
-	012			R –	P6	-	В
	10	11	12	13	14	15	16

Ore	derin	g table				
				Condi-	Code	Enter
				tions		code
M	10	Pressure supply connection	Thread G ¹ / ₂		-G12	
			Push-in connector 10 mm		-Q10	
			Push-in connector 12 mm		-Q12	
			Push-in connector 16 mm		-Q16	
0	11	Pressure supply connection	At both ends			
		position	Left-hand end		L	
			Right-hand end		R	
M	12	Exhaust connection	Ducted (corresponds to the pressure supply connection)		-D	
			Silencer		-U1	
0	13	Exhaust connection position	At both ends			
			Left-hand end	1	L	
			Right-hand end	1	R	
M	14	Valve connection	Push-in connector 4 mm		-P4	
			Push-in connector 6 mm		-P6	
			Push-in connector 8 mm		-P8	
			Push-in connector 10 mm		-P10	
	15	Valve connection position	On top, straight		T	
			On top, angled outlet to the front/rear	2	TB	
			On top, angled outlet to the front	2	TA	
			On top, angled outlet to the rear	2	TC	
Ψ	16	Manifold rail	Size 2 (G ¹ / ₂)		-B	-B

Only with pressure supply connection position (11) L, R 1 L, R

2 **TB, TA, TC** Not with valve connection (14) P10 (push-in connector 10 mm)

Transfer order code



Directional control valves for standard applications $\mbox{\sc Valve series}\ \mbox{\sc VB}$

Valve terminals VTUB — Multi-pin plug Ordering data – Modular products

FESTO

17 Posit	ition func	tion 0	11: K, N,	M, J, S, L								J		J	
		ptions et separa	tion 0 1	l 0: TP, TS,	TR								Н		M1 M2 M3
Valve po	osition														
0	1	2	3	4	5	6	7	8	9	10	11			_	
M	J	N	S	M	L							1 -	Н	-	M3

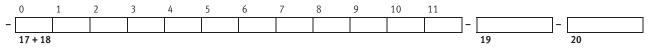
Or	derin	g table				
				Condi-	Code	Enter
				tions		code
		Valve position 0 11		3	-	-
M	17	Position function 0 11	3/2-way valve, normally closed		K	Enter the
			3/2-way valve, normally open		N	equip-
			4/2-way valve, single solenoid, pneumatic spring		M	ment
			4/2-way valve, double solenoid		J	selected
			Additional power supply		S	in the
			Blanking plate		L	ordering
0	18	Duct separation 0 10	Separator 1	4	TP	code
			Separator 1, 3	4	TS	
			Separator 3	4	TR	
0	19	Assembly accessories				
		Type of mounting	H-rail mounting		-H	
	20	Electrical accessories				
		Multi-pin plug connection	Connecting cable for multi-pin plug, 2.5 m		-M1	
			Connecting cable for multi-pin plug, 5 m		-M2	
			Connecting cable for multi-pin plug, 10 m		-M3	

3 Permissible number of valves: 4, 6, 8, 10, 12

4 **TP, TS, TR** Only with pressure supply connection position (11) "At both ends" and exhaust connection position (13) "At both ends". Possible only once per valve terminal.



Valve position



Solenoid valves VUVB/valve terminals type 24 VTUB

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Accessories

Cover plate for valve housing VAMC

Material: Polyamide



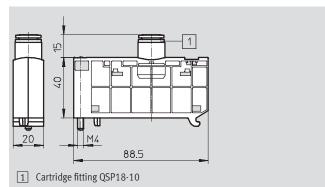
Ordering data		
CRC	Part No.	Туре
2 ¹⁾	537 512	VAMC-B6-C

Corrosion resistance class 2 to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Pressure zone supply module VABF

Material: Reinforced polyamide





Ordering data				
		CRC	Part No.	Type
For individual electrical connection	With cartridge fitting QSP18-10	2 ¹⁾	537 517	VABF-B6-P1A5-Q10
For multi-pin plug connection	With cartridge fitting QSP18-10 and	2 ¹⁾	537 624	VABF-B6-P1A9-Q10
	cover cap for multi-pin plug connection			

Corrosion resistance class 2 to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

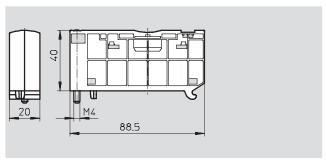
Solenoid valves VUVB/valve terminals type 24 VTUB

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Blanking plate VABB

Material: Reinforced polyamide





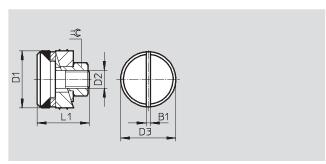
Ordering data				
		CRC	Part No.	Туре
For individual electrical connection	-	2 ¹⁾	537 513	VABB-B6-E
For multi-pin plug connection	With cover plate for multi-pin plug	21)	537 623	VABB-B6-ET
	connection			

¹⁾ Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Separator for pressure zones VABD

Material: Steel





Dimensions and ordering data									
Manifold rail	B1	D1	D2	D3	L1	=©	CRC	Part No.	Туре
		Ø	Ø	Ø					
G ¹ / ₄	1.6	11.7	M4	11.3	13.9	7	2 ¹⁾	537 515	VABD-B6-14-P-C
G ¹ / ₂	1.4	19	M6	18.3	17.3	10	2 ¹⁾	537 516	VABD-B6-12-P-C

Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a

Solenoid valves VUVB/valve terminals type 24 VTUB

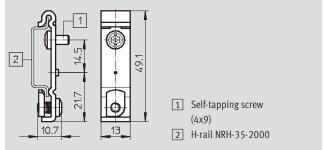


Accessories

H-rail mounting kit VAME

Material: Steel





Ordering data		
CRC	Part No.	Туре
2 ¹⁾	537 514	VAME-B6-T

Corrosion resistance class 2 to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

2.7

Solenoid valves VUVB/valve terminals type 24 VTUB Accessories

Ordering data						
	Code	Valve function	Voltage	Pneumatic connection	Part No.	Туре
Blanking plate for vac	cant positi	on				
	L	For individual electrical connection	-	-	537 513	VABB-B6-E
	L	For multi-pin plug connection with cover cap for electrical multi-pin plug connection	_	-	537 623	VABB-B6-ET
Pressure zone supply	modula					
Tressure zone supply	S	Additional supply for individual electrical connection	-	QS-10	537 517	VABF-B6-P1A5-Q10
	S	Additional supply for multi-pin plug connection with cover cap	-	QS-10	537 624	VABF-B6-P1A9-Q10
-	-	Variable plate from which either a sub- base is produced through combination with a blanking plug or a pressure zone supply module is produced through combination with a cartridge		-	537 532	VABF-B6-P1A5-Q
Cover plate for value	housing					
Cover plate for valve	C	Valve design with cover	_	-	537 512	VAMC-B6-C

Ordering data						
	Code	Description	Valve positions	Pressure supply connection	Part No.	Туре
Sub-base for individua	al valve					
	-	Internal pilot air	1	G ¹ / ₄	537 518	VABS-B6-PB-Q-B
	_	External pilot air	1	G ¹ / ₄	537 519	VABS-B6-PB-Q
Manifold rail for indivi	dual elec	trical connection	T -	T _{at} (
	-		2	G ¹ / ₄	537 500	VABM-B6-E-G14-2
			3		545 815	VABM-B6-E-G14-3
			4		537 501	VABM-B6-E-G14-4
The state of the s			5	5	545 816	VABM-B6-E-G14-5
•			6		537 502	VABM-B6-E-G14-6
			7		545 817	VABM-B6-E-G14-7
			8	1	537 503	VABM-B6-E-G14-8
			9	1	545 818	VABM-B6-E-G14-9
			10	1	537 504	VABM-B6-E-G14-10
			11		545 819	VABM-B6-E-G14-11
			12		537 505	VABM-B6-E-G14-12
	_		2	G1/2	537 506	VABM-B6-E-G12-2
			3	1	545 820	VABM-B6-E-G12-3
			4	-	537 507	VABM-B6-E-G12-4
000			5	-	545 821	VABM-B6-E-G12-5
•			6	-	537 508	VABM-B6-E-G12-6
			7	-	545 822	VABM-B6-E-G12-7
			8	-	537 509	VABM-B6-E-G12-8
			9	-	545 823	VABM-B6-E-G12-9
			10	_	537 510	VABM-B6-E-G12-10
				_		
			11	_	545 824	VABM-B6-E-G12-11
			12		537 511	VABM-B6-E-G12-12
Manifold rail for valve	terminal	with multi-pin plug connection				
mannota fall for valve	_	man matti pini piag connection	4	G1/2	537 618	VABM-B6-E-G12-4-M1
			6		537 619	VABM-B6-E-G12-6-M1
			8	-	537 620	VABM-B6-E-G12-6-M1
700				-		
			10	4	537 621	VABM-B6-E-G12-10-M1
			12		537 622	VABM-B6-E-G12-12-M1
Separator						
	TP, TS,	For duct separation		G ¹ / ₄	537 515	VABD-B6-14-P-C
	TR	To duct separation		G ¹ / ₂	537 516	VABD-B6-14-P-C VABD-B6-12-P-C
~	ıĸ			U72	33/ 310	ANDD-00-17-L-C

Ordering data	Code	Description	Tubing O.D.	Packaging unit	Part No.	Туре
			lubilig O.D.	rackaging unit	rait NO.	туре
Cartridge fitting witl	h push-in c		1	10	420.020	OCD40 /
9	_	Straight	4 mm	10 pieces	130 839	QSP18-4
	_	Connection Ø 18 mm	6 mm	10 pieces	130 840	QSP18-6
	_	_	8 mm	10 pieces	130 841	QSP18-8
			10 mm	10 pieces	130 842	QSP18-10
	_	L-shape	4 mm	10 pieces	130 843	QSPL18-4
	-	Connection ∅ 18 mm	6 mm	10 pieces	130 844	QSPL18-6
	-		8 mm	10 pieces	130845	QSPL18-8
	-	L-shape, long	4 mm	10 pieces	130 846	QSPLL18-4
	-	Connection Ø 18 mm	6 mm	10 pieces	130 847	QSPLL18-6
	-	-	8 mm	10 pieces	130 848	QSPLL18-8
<u> </u>						
ush-in fitting						Technical data → Volum
4311 111 11111115	1_	With sealing ring	6 mm	10 pieces	186 096	QS-G ¹ / ₈ -6
	_	Connection G ¹ / ₈	8 mm	10 pieces	186 098	QS-G ¹ /8-8
	_	With sealing ring	6 mm	10 pieces	186 097	QS-G ¹ / ₄ -6
	_	Connection G ¹ / ₄	8 mm	10 pieces	186 099	QS-G ¹ / ₄ -8
	_		10 mm	10 pieces	186 101	QS-G ¹ / ₄ -10
	_	+	12 mm	10 pieces	186 350	QS-G ¹ / ₄ -12
	E	With sealing ring	12 mm	1 piece	186 104	QS-G ¹ /2-12
	-	Connection G ¹ / ₂	16 mm	1 piece	186 105	QS-G ¹ /2-16
	_	Connection R ¹ / ₄	6 mm	10 pieces	153 003	QS-1/4-6
	-	Connection R74		10 pieces	153 005	QS-1/4-8
	_	4	8 mm	1	153 005	QS-½-0 QS-½-10
	_	- m/	10 mm	10 pieces		
	_		12 mm	10 pieces	164 980	QS-1/4-12
	_	Connection R ¹ / ₂	10 mm	1 piece	190 646	QS-1/2-10
	-	_	12 mm	1 piece	153 010	QS-½-12
	-		16 mm	1 piece	153 011	QS-1/2-16
ush-in L-fitting						Technical data → Volum
	1_	With sealing ring	6 mm	10 pieces	186 117	QSL-G ¹ / ₈ -6
	_	Connection G ¹ / ₈	8 mm	10 pieces	186 119	QSL-G ¹ / ₈ -8
	-	With sealing ring	6 mm	10 pieces	186 118	QSL-G ¹ / ₄ -6
	-	Connection G ¹ / ₄			186 120	QSL-G ¹ / ₄ -8
	-	Confidential 07/4	8 mm	10 pieces		
		4	10 mm	10 pieces	186 122	QSL-G1/4-10
	_	With a line of	12 mm	10 pieces	186 351	QSL-G ¹ / ₄ -12
	_	With sealing ring Connection G½	12 mm	1 piece	186 125	QSL-G ¹ / ₂ -12
		Connection 6/2	16 mm	1 piece	186 126	QSL-G½-16
ush-in L-fitting, lor	าฮ					Technical data → Volum
~~~	-	With sealing ring	6 mm	10 pieces	186 129	QSLL-G ¹ / ₄ -6
	_	Connection G ¹ / ₄	8 mm	10 pieces	186 131	QSLL-G½-8
	_	=	10 mm	10 pieces	186 133	QSLL-G ¹ / ₄ -10
	_	With sealing ring	12 mm	1 piece	186 136	QSLL-G ¹ /2-12
		Connection G ¹ / ₂	16 mm	1 piece	190 665	QSLL-G ¹ /2-16



Ordering data						
	Code	Description		Packaging unit	Part No.	Туре
Blanking plug						
<b>2</b>	-	Connection Ø 18 mm		10 pieces	537 533	QSPC18
- 0	-	For thread G ¹ / ₄		10 pieces	3 569	B-1/4
	-	For thread G½		10 pieces	3 571	B-1/2
Adapter						
	-	For thread G½8		10 pieces	545 921	NPFA-A-P18-G18-F
	-	For thread G ¹ / ₄		10 pieces	545 922	NPFA-A-P18-G14-F
<u> </u>		1				
Silencer						Technical data → Volume 3
	-	For thread G ¹ / ₄		1 piece	165 004	UC-1/4
A Section 1						
<u> </u>	-	For thread G ¹ / ₄		1 piece	2 316	U-1/4
	_	For thread G ¹ / ₄		1 piece	6 842	U-1/4-B
	-	For thread G ¹ / ₂		1 minos	6 844	U-1/2-B
	_	For thread G72		1 piece	6 844	U- <del>/</del> /2-B
	•			•		
Inscription label						
	-	Scope of delivery 24 labels in frame			161 937	IBS-9x17
	-	Scope of delivery 80 labels in frame			197 259	MH-BZ-80X
	-	Scope of delivery 64 labels in frame			18 576	IBS-6x10
H-rail mounting kit	+					
Trait inounting Kil	Тн	Attachment of the manifold rails	I_	1 piece	537 514	VAME-B6-T
	''	to H-rails to EN 60715-TH35		2 p.000	33, 314	20 1
***						

Ordering data						
	Code	Description	Voltage [V]	Cable length [m]	Part No.	Туре
Plug socket						Technical data → 2 / 7.2-10
8	-	With screw terminals,	Up to 240 AC	-	151 687	MSSD-EB
	С	for self-assembly	Up to 240 AC	_	539 712	MSSD-EB-M12
			υρ το 240 AC	_	339 / 12	M33D-ED-M12
~	-	With insulation displacement technology,	Up to 240 AC	-	192 745	MSSD-EB-S-M14
		for self-assembly				
Plug socket with cable	for indivi	dual electrical connection				Technical data → 2 / 7.3-24
	-	Switching status display with LED	24 DC	2.5	151 688	KMEB-1-24-2,5-LED
6.5		Polyvinyl chloride	24 DC	5	151 689	KMEB-1-24-5-LED
		Polyvinyl chloride	Up to 240 AC	2.5	151 690	KMEB-1-230AC-2,5
			Up to 240 AC	5	151 691	KMEB-1-230AC-5
A.	C1	Switching status display with LED	24 DC	2.5	174 844	KMEB-2-24-2,5-LED
LASSE .		Polyurethane				
	C2	Switching status display with LED	24 DC	5	174 845	KMEB-2-24-5-LED
		Polyurethane				
	C1	Polyurethane	Up to 230 AC	2.5	174 846	KMEB-2-230AC-2,5
	C2		Up to 230 AC	5	174 847	KMEB-2-230AC-5
	_	Switching status display with LED	24 DC	2.5	547 268	KMEB-3-24-2,5-LED
		Polyvinyl chloride	24 DC	5	547 269	KMEB-3-24-5-LED
		Polyvinyl chloride	24 DC 24 DC	2.5	547 270 547 271	KMEB-3-24-2,5 KMEB-3-24-5
			24 DC	)	34/2/1	NIVIED-3-24-3
Connecting cable for m	nulti-nin r	alug to IP40				
As	  -	Sub-D, 25-pin, up to 20 coils	24 DC	2.5	530 046	KMP6-25P-20-2,5
	_	Polyurethane	24 DC	5	530 047	KMP6-25P-20-5
	_	,	24 DC	10	530 048	KMP6-25P-20-10
	_	Sub-D, 25-pin, up to 12 coils	24 DC	2.5	530 049	KMP6-25P-12-2,5
	_	Polyurethane	24 DC	5	530 050	KMP6-25P-12-5
	_		24 DC	10	530 051	KMP6-25P-12-10
			•	•		
Connecting cable for n	nulti-pin p					
-/	M1	Sub-D, 25-pin, up to 12 coils	24 DC	2.5	538 222	NEBV-S1G25-K-2,5-N-LE15
	M2		24 DC	5	538 223	NEBV-S1G25-K-5-N-LE15
	M3		24 DC	10	538 224	NEBV-S1G25-K-10-N-LE15
_	M1	Sub-D, 25-pin, up to 24 coils	24 DC	2.5	538 225	NEBV-S1G25-K-2,5-N-LE25
	M2		24 DC	5	538 226	NEBV-S1G25-K-5-N-LE25
	M3		24 DC	10	538 227	NEBV-S1G25-K-10-N-LE25
Illuminating seal						
nuummaung seat	_	For indicating the signal status	12 24 DC	I_	151 717	MEB-LD-12-24DC
	_	To marcating the signal status	Up to 230 AC	<u> </u>	151 717 151 718	MEB-LD-12-24DC MEB-LD-230AC
<b>V</b>	_		Up to 230 AC		131 / 10	INITO-TO-5 DAYC