

Modular

- 1 ... 16 standard valves
- 1 ... 12 I/O modules
- High-current outputs
- Analogue I/O modules
- AS-i master interface
- CP interface
- Modular electrical connection system:
 - Multi-pin connection
 - Fieldbus connection
 - Control block with integrated PLC

Flexible

- Festo valve terminals for ISO valves are of sturdy and modular design and can be equipped with 1 to 16 valves as desired.
- Multiple pressure zones (also up to 16 bar) and vacuum operation, as well as integrated flow control valves and regulators (vertical stacking) can also be implemented on a valve terminal.
- Conversions and extensions are possible at any time.
- Wide range of valve functions. A wide variety of pneumatic control technology requirements can thus be fulfilled.

Reliable

- Sturdy and durable components made of high-quality metal/plastic.
- With IP65 protection.
- Fast error diagnosis thanks to LEDs on the valves and diagnosis via fieldbus/control block.
- All valves feature manual override.
- Reliability of service through replaceable valves and electronics modules
- Additional fuse per solenoid coil.
- Labelling system for valves and electronics.

Easy to assemble

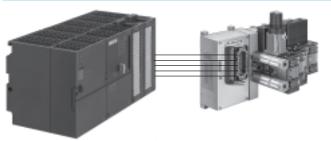
- Fully assembled and tested unit.
- Mounting from the front or from behind.
- Lower costs for selection, ordering, assembly and commissioning.

Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2

Key features

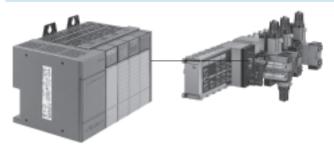
Electrical connection options

Valve terminal with multi-pin connection



A multi-core cable carries the signal from the controller to the multi-pin node on the valve terminal.

Valve terminal with fieldbus connection



A fieldbus cable carries the signal in serial mode from the controller to the fieldbus node on the valve terminal.

Valve terminal with control block and integrated controller



This valve terminal controls its digital and analogue inputs and outputs itself (autonomously) and is also equipped with communication interfaces for networking with other controllers (decentralised intelligence).

Valve terminal configurator

A valve terminal configurator is available to help you select a suitable valve terminal. This makes it much easier for you to find the right product.

Valve terminals are equipped and assembled according to customer requirements. This results in minimal installation time. They are also fully inspected before shipment.

Online via: → www.festo.com/en/engineering



Key features



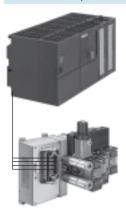
Multi-pin variants type 04A

Valve terminals with multi-pin connections can be normally connected to the I/O cards of all current control systems or industrial PCs. The central control system requires a powerful PLC with a correspondingly high number of I/O cards and must also be connected

to the fieldbus devices with more complex parallel wiring.
Festo offers several installation-saving multiple connection nodes and the appropriate multi-pin connecting cables.

The pneumatic components and the multi-pin nodes (MP) are described in this chapter.

Variant with multi-pin connection MP3 - Harting plug





Multi-pin node



Valve manifold sub-base



End plate

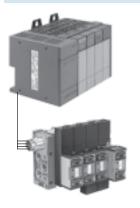
Plug in sturdy industrial design for up to 14 valves/28 coils.

Activation:

- 24 V DC
- 120 V AC

Pre-assembled cables are available.

Variant with multi-pin connection MP4 – round plug from Electrivert Inc.





Multi-pin node on the end plate



Valve manifold sub-base



End plate

Slim plug on the left-hand end plate for up to 14 valves/ 28 coils, 11-pin or 31-pin.

Activation:

- 24 V DC
- 120 V AC

Pre-assembled cables are available.



Note

Ordering

Valve terminals are equipped and assembled according to customer requirements. This results in minimal installation time. They are fully inspected before shipment and only need to be mounted with a few screws – ready to go.

A valve terminal type 04A with multipin connection always consists of one order code:

41P-...

For information about the ordering system for type 04A (pneumatic components incl. accessories) see the following pages:

→ 4/1.1-29

Key features

Connection options for fieldbus/control block variants

Fieldbus node with electrical I/O modules



Communication and diagnosis with all common bus systems:

- Up to 26 solenoid coils
- Up to 12 sturdy type 03/04B I/O modules can be mounted
- IP65 connection technology with M12 or Sub-D plugs
- Digital I/O modules
- Analogue I/O modules
- Multi-functional I/O modules
- 2 A outputs for hydraulic valves

The pneumatic components of this valve terminal and the multi-pin nodes (MP) are described in this chapter. The electrical peripherals are described in:

FESTO

→ 4 / 4.8-144

Control block



Integrated controller and fieldbus connection. Decentralised intelligence for pre-processing of autonomous subprocesses. Valves and I/O modules as with fieldbus connection, decentralised CP systems and the AS-interface can also be connected.



Ordering

Note

Valve terminals are equipped and assembled according to customer requirements. This results in minimal installation time. They are fully inspected before shipment and only need to be mounted with a few screws – ready to go.

A valve terminal type 04B with fieldbus connection and control block always consists of two order codes:

04P-... (pneumatic components) 04E-... (electrical components)

For information about the ordering system for type 04B see the following pages:

Pneumatic components

→ 4 / 1.1-31

Electrical peripherals

→ 4 / 4.8-144

2007/03 - Subject to change - Products 2007

Peripherals overview















Valve terminal with fieldbus connection, control block



Electrical part (I/O modules)

Flexible for control systems thanks to an extensive range of connection nodes:

- Multi-pin connection
- · Fieldbus connection

Stand-alone solutions with integrated PLC (control block)

• from Allen-Bradley

Electrical digital inputs/outputs

- Max. 12 modules in conjunction with suitable nodes (see ordering data)
- Inputs for 24 V DC sensors, PNP or NPN outputs for small-load power consumers 24 V DC
- High-current outputs up to 2 A PNP/NPN, e.g. for hydraulic valves, can be connected directly to the valve terminal

Proportional pneumatics

- Analogue modules optimised for proportional valves, e.g. for Festo MPYE and MPPES for regulating the force of a cylinder
- To detect, control/regulate universal variables (4 ... 20 mA or 0 ... 10 V) within the process – locally to IP65

Optimising and expanding applications

- Modules for installation-saving connection using sturdy Sub-D plugs in IP65
- Low-cost connections to input/ output stations and control units

 AS-interface master for connection for distributed inputs/outputs covering an extensive range, e.g. in conveyor systems

- Modules for connecting decentralised CPV and CPA valve terminals
- Extensions and supplements can be added at any time

Easy mounting

- Small number of screws
- On mounting surface
- Wall mounting from rear
- With covers in welding environments

Simple servicing

- LED display
- Manual override

Easy maintenance

• Clip-on inscription labels

Convenient diagnosis via fieldbus connection and integrated PLC:

- Status bits
- Diagnostic bits
- Integrated self-test

- 🏺

- Note

Detailed information on electrical peripherals

→ 4 / 4.8-144

Peripherals overview



Pneumatic components

Pneumatic modules

- Manifold sub-base for ISO valves
- Size 1: (G1/4) 1200 l/min
- Size 1: (G3/8) 2600 l/min
- Size 2: (G3/8) 2300 l/min
- Size 2: (G1/2) 4000 l/min
- Size 3: (G1/2) 4500 l/min

Adapter plate

- Supply of operating voltages
- Pressure supply connection duct 1
- Exhaust connection duct 3/5
- External pilot air connection (optional)

Pneumatic modules

- Manifold sub-base for one ISO valve
- Pilot control via intermediate solenoid plate
- Size 1 size 2 size 3

Combinations for vertical stacking

- Valves
- Throttle plates
- Intermediate pressure regulator plates
- Pressure gauge
- Formation of pressure zones with 16 bar or vacuum (external pilot air only)

Information on valve activation

- All intermediate solenoid plates have push-in manual override
- Valves with internal pilot air: Pressure range limited
- Valves with external pilot air:
 Pressure zones up to 16 bar or
 vacuum operation possible. In this
 case, the pilot air must be
 regulated and supplied externally.

Auxiliary modules

- Throttle plates: One-way flow control valves can be mounted between the manifold sub-base and the valve so that the speed of travel can be set separately for single and double-acting cylinders
- Pressure regulators: Intermediate pressure regulator plates for setting the contact pressure of a cylinder, either separately on line 1, 2 or 4, or shared by 2 and 4
- Pressure gauge on pressure regulator

Proportional pneumatics

 Proportional valves can be connected via the electrical analogue modules

Flexible compressed air supply

- Compressed air supply via the adapter plate or the right-hand end plate
- With large valve terminals, compressed air can be supplied at both sides

- Formation of pressure zones:
 Multiple pressure zones, up to
 16 bar as well as for vacuum, are
 possible for all valve sizes.
 Compressed air supply at both
 sides is essential in this case.
- External pilot air should be used for pressures > 10 or < 3 bar.

Options

- Spare positions for subsequent extensions
- All connections can also be supplied with an NPT thread

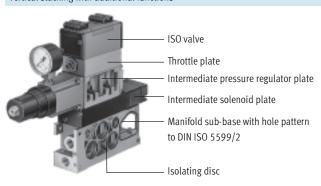
Service

- Multiple valve sizes possible on a single terminal (on request)
- All valves can be replaced quickly and easily
- All intermediate valve plates are supplied with 1 or 2 LEDs
- Online valve terminal configurator available in the electronic catalogue or on the Internet

Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2

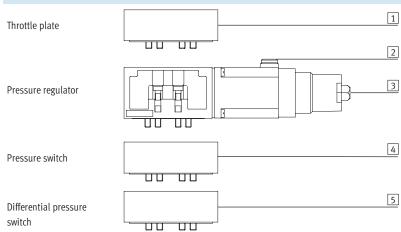
Valve terminal type 04

Vertical stacking with additional functions



Additional components can be added to each valve position between the sub-base and the valve. These functions, designated as vertical stacking, allow for special functioning or control of the respective individual valve position.

Connection and control elements



- 1 Adjusting screw for throttle flow
- 2 Port for pressure gauge
- 3 Regulating knob with detenting lock (to adjust: pull out knob from detented position and rotate)
- 4 Adjusting screw for pressure switch
- 5 Adjusting screw for differential pressure switch

Note

Certain combinations are not possible due to the design of the individual vertical stacking components. The table below shows all permissible combinations.

Please enquire concerning combinations which consist of more than two vertical stacking parts in addition to the valve. Please enquire concerning combinations of several valve sizes on one valve terminal.

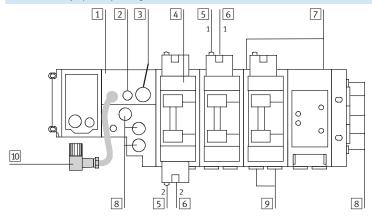
Permissible vertical stacking combinations										
	Pressure regula	ator in	Throttle plate	Any valve						
	port 1	port 4	port 2	port 2 and 4						
Pressure regulator in port 1	-	-	•	-		•				
Pressure regulator in port 4	-	_	•	-	•	•				
Pressure regulator in port 2	•		-	-	•	•				
Pressure regulator in port 2 and 4	-	-	-	-	•	-				
Throttle plate			•		-					
Any valve			•	•	•	-				

Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2

Peripherals overview

Type 04-B ISO pneumatic modules

Connection, display and operating elements



- 1 Adapter plate
- 2 Fuse for valves
- 3 Connection for voltage supply
- 4 Valve position inscription field
- 5 Yellow LED
 - 1 per pilot solenoid coil 14
 - 2 per pilot solenoid coil 12
- 6 Manual override
 - 1 per pilot solenoid coil 14, pushing
 - 2 per pilot solenoid coil 12, pushing
- 7 Fuse 0.315 A, protected by a cover (per pilot solenoid coil)
- 8 Central air supply
- 9 Working lines (per valve)
- 10 Adapter cable for supplying power to the node and the I/O modules

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Key features – Pneumatic components

Valve terminal type 04

Blanking plates



Blanking plates are used to close off vacant valve positions.

No intermediate solenoid plate is mounted underneath the blanking

plate. This depends upon the valve utilised and must be ordered with the valve if the terminal is expanded at a later date.

Valves and pilot control



The valves utilised are pneumatically actuated standard valves which are controlled by means of an intermediate solenoid plate.

Valves and flow lines

Different flow classes can be realised for size 1 and 2 valves depending on the manifold sub-base selected.

The selection of supply air with auxiliary pilot air is made at the intermediate solenoid plate by

configuring two plugs. Supply air can be taken from the main line, or from a separate air supply. A separate air supply is required in any event if supply pressure is less than 3 bar (including vacuum) or greater than 10 bar.

In this case it is advisable to restrict pilot air to max. 10 bar with a suitable regulator.

Flow classes which can be realised								
Valve	Connection sizes for manifold sub-bases							
	G1/4	G ³ / ₈	G1/2					
Size 1	1200 l/min	2600 l/min	-					
Size 2	-	2300 l/min	4000 l/min					
			4500 l/min					

Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2 Key features – Pneumatic components

Valve fund	ction						
Code	Circuit symbol	Description	IS0	Туре	Part No.		
					Valves	Intermediate	solenoid
						plates	
						24 V DC	120 V AC
M	4 2	Pneumatic valve, 5/2-way	1	MUH-5/2-D-1-FR-C-VI	151 014	34 927	34 929
		With intermediate solenoid plate	2	MUH-5/2-D-2-FR-C-VI	151 844	34 931	34 932
	14 5√√3	Spring return	3	MUH-5/2-D-3-FR-C-VI	151 863	34 934	34 936
L	4 2	Pneumatic valve, 5/2-way	1	MUH-5/2-D-1-L-C-VI	151 009	34 927	34 929
		With intermediate solenoid plate	2	MUH-5/2-D-2-L-C-VI	151 845	34 931	34 932
	12	Pneumatic spring	3	MUH-5/2-D-3-L-C-VI	151 864	34 934	34 936
	14 5 ♥ ♥3	Pneumatic valve, 5/2-way	1	MUH-5/2-D-1-L-S-C-VI	151 009	151 713	
		With intermediate solenoid plate	2	MUH-5/2-D-2-L-S-C-VI	151 845	151 714	
		Pneumatic spring	3	MUH-5/2-D-3-L-S-C-VI	151 864	151 715	
		Separate pilot air					
J	4 2	Double pilot valve, 5/2-way	1	JMUH-5/2-D-1-C-VI	151 007	34 928	34 930
		With intermediate solenoid plate	2	JMUH-5/2-D-2-C-VI	151 846	34 437	34 933
	14 5 V 3 12		3	JMUH-5/2-D-3-C-VI	151 865	34 935	34 937
D	1'	Double pilot valve, 5/2-way	1	JDMUH-5/2-D-1-C-VI	151 008	34 928	34 930
		With intermediate solenoid plate	2	JDMUH-5/2-D-2-C-VI	151 847	34 437	34 933
	14 12 5 √3	Dominating signal	3	JDMUH-5/2-D-3-C-VI	151 866	34 935	34 937
G	41 12	Pneumatic valve, 5/3-way	1	MUH-5/3G-D-1-C-VI	151 010	34 928	34 930
	WIII III W	With intermediate solenoid plate	2	MUH-5/3G-D-2-C-VI	151 848	34 437	34 933
	14 5∇ ∇3 12	Mid-position closed	3	MUH-5/3G-D-3-C-VI	151 867	34 935	34 937
E	4 _{1 1} 2	Pneumatic valve, 5/3-way	1	MUH-5/3E-D-1-C-VI	151 011	34 928	34 930
		With intermediate solenoid plate	2	MUH-5/3E-D-2-C-VI	151 849	34 437	34 933
	14 5∇∇3 12	Mid-position exhausted	3	MUH-5/3E-D-3-C-VI	151 868	34 953	34 937
В	4 ₁ 2	Pneumatic valve, 5/3-way	1	MUH-5/3B-D-1-C-VI	151 012	34 928	34 930
		With intermediate solenoid plate	2	MUH-5/3B-D-2-C-VI	151 850	34 437	34 933
	14 5 V V 3 12	Mid-position pressurised	3	MUH-5/3B-D-3-C-VI	151 896	34 935	34 937
A		Blanking plate	1	IAP-04-D-1	30 430		
			2	IAP-04-D-2	36 111		
			3	IAP-04-D-3	36 121		

Throttle plate



Intermediate plate with integrated exhaust air restrictors at ports 3 and 5 for regulating cylinder speed

Intermediate pressure regulator plate and pressure gauge



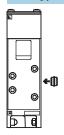
Intermediate plate with integrated pressure regulator for regulating pressure at

- port 2 and 4 (B, A)
- port 4 (A)
- port 2 (B)
- port 1 (P)

Easy pressure adjustment

Pressure gauges can be screwed directly into the intermediate pressure regulator plate to adjust the pressure.

Creating pressure zones



Different supply pressures are made possible within a single valve terminal by installing an isolating disc between two sub-bases. In doing so, the isolating disc must be inserted from the right into the sub-base. Supply and exhaust are accomplished on the left

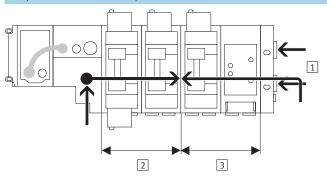
side via the adapter plate between the sub-base and the fieldbus node, and via the right-hand end plate. Usually, only duct 1 has to be isolated. In special cases an isolating disc can also be inserted into exhaust ducts 3 and 5.

Function					
Code	Circuit symbol	Description	ISO	Туре	Part No.
Χ	4 2	Throttle plate (with two one-way flow control valves for exhaust air flow	1	GRO-ZP-1-ISO-B	119 673
		control)	2	GRO-ZP-2-ISO-B	119 675
	5 1 3		3	GRO-ZP-3-ISO-B	119 674
Р	(Intermediate pressure regulator plate, port 1	1	LR-ZP-P-D-1	119 670
			2	LR-ZP-P-D-2	119 671
	14.5 4.1 2.3 12		3	LR-ZP-P-D-3	119 672
R	(<u>2</u> ++++++	Intermediate pressure regulator plate, port 4	1	LR-ZP-A-D-1	119 676
			2	LR-ZP-A-D-2	119 627
	N.5.4.12.3.2		3	LR-ZP-A-D-3	119 630
S	H+++++	Intermediate pressure regulator plate, port 2	1	LR-ZP-B-D-1	119 677
			2	LR-ZP-B-D-2	119 628
	145 4 1 2 3 12		3	LR-ZP-B-D-3	119 631
Q	a: 2	Intermediate pressure regulator plate, port 2 and 4	1	LR-ZP-A/B-D-1	119 678
			2	LR-ZP-A/B-D-2	119 629
	434123F		3	LR-ZP-A/B-D-3	119 632
V		Isolating disc for creating pressure zones	1	NSC-04-D-1	30 431
			2	NSC-04-D-2	18 909
			3	NSC-04-D-3	18 910
T		Pressure gauge for regulator, max. 10 bar		MA-40-10-1/8-EN	162 835
U		Pressure gauge for regulator, max. 16 bar		MA-40-16- ¹ /8-EN	162 836

1.1

Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2 Key features – Pneumatic components

Sample scenario for creation of pressure zones



Valve terminal with external pilot air and two different pressure zones



Note

When exhausting a pressure zone (e.g. in the event of an EMERGENCY-STOP), the external regulator should never be unpressurised, as this would mean that there is no pilot air for the other pressure zones.

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- 1 External auxiliary pilot air
- 2 Pressure zone 1
- 3 Pressure zone 2

Electrical connection

Multi-pin connection MP3 (Harting plug)



Plug in sturdy industrial design for up to 14 valves/28 coils

Activation:

- 24 V DC
- 120 V AC

Pre-assembled cables are available.

Multi-pin connection MP4 (round plug from Electrivert)



Plug in low-cost industrial design for up to 14 valves/28 coils, 11-pin or 31-pin.

Activation:

- 24 V DC
- 120 V AC

Pre-assembled cables are available.

	Plug view	Valve number	Pin	Solenoid coil	Valve number	Pin
Nulti-pin connection, 40-p	in					
Nulti-pin connection, 40-p		Valve number	A1 A2 A3 A4 A5 A6 A7 A8 A9 A10 B1 B2 B3 B4 B5 B6 B7 B8 B9	b a b a b b a b b a b b a b b a b b a b b a b b a b b a b b a b b a b b a b b a b b a b	11	C1 C2 C3 C4 C5 C6 C7 C8 C9 C10 D1 D2 D3 D4 D5 D6 D7 D8
		10	B10	a	_	
				COM	0 V	D9
				COM	0 V	D10

1.1

Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2 Key features – Electrical components

Pin allocation MP4 - Round	plug from Electrivert			
Thi attocation mi 4 Houris	Plug view	Pin	Solenoid coil	Valve number
Multi-pin connection, 31-pir				
mata pin connection, 31 pin		A	b	1
		В	a	1
	M A	С	b	2
971 m		D	a	2
12.0	(E	b	3
90		F		3
		G	a b	4
68				4
5000		Н	a	
- 1		J	b	5
		K	a	5
		L	b	6
		M	a	6
		N	b	7
		Р	a	7
		Q	b	8
		R	a	8
		S	b	9
		Т	a	9
		U	b	10
		V	a	10
		W	b	11
		X	a	11
		Υ	b	12
		Z	a	12
		a	COM	0 V (valves 1 and 2)
		b	COM	0 V (valves 3 and 4)
		С	COM	0 V (valves 5 and 6)
		d	COM	0 V (valves 7 and 8)
		е	COM	0 V (valves 9 and 10)
		f	COM	0 V (valves 11 and 12)
		g	Earth	
		Plug body	Earth	
		L	<u> </u>	
Multi-pin connection, 11-pir	1			
		А	b	1
		В	a	1
	(4// (D) A) \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	С	b	2
10 m		D	a	2
(A) 2 "		E	b	3
123		F	a	3
(A)		G	b	4
100		Н	a	4
0		1	COM	0 V (valves 1 and 2)
74		K	COM	0 V (valves 3 and 4)
		L	Earth	- : (ratios 2 and 1)
		Plug body	Earth	
i		1 tag bouy	Laitii	

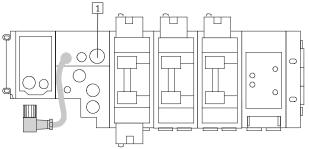
Function			
Code	Description	Туре	Part No.
Υ	Multi-pin plug socket for MP3, Harting plug, 40-pin	IMP1-SD-40	18 318
	Multi-pin plug socket for MP4, round plug, max. 4 valves	IMP4-SD-11 ¹⁾	
	Multi-pin plug socket for MP4, round plug, max. 14 valves	IMP4-SD-31 ¹⁾	

¹⁾ Multi-pin plug socket and cable for MP4, round plug, IMP4-SD-11 (max. 4 valves) and IMP4-SD-31 (max. 14 valves) on request

Key features - Electrical components

Electrical installation

Connecting the voltage supply



1 Voltage supply type 04B

The following valve terminal components are supplied separately with 24 V DC via the voltage supply connection:

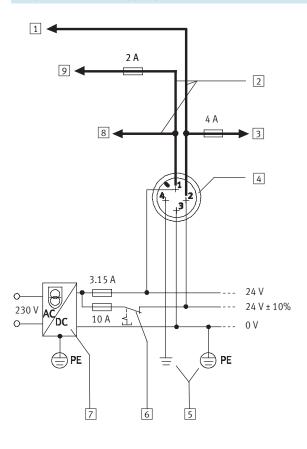
- Operating voltage for internal electronics and the inputs of the input modules (pin 1: 24 V DC, tolerance ±25%, external fuse M 3.15 A recommended).
- Load voltage for the outputs of the valves and the output modules (pin 2: 24 V DC, tolerance ±10%, external fuse max. 10 A (slow-blow) required).



Note

As part of the EMERGENCY-STOP concept, check which measures are required for the machine/system in order to ensure that the system is shut down securely in the event of an EMERGENCY-STOP (e.g. disconnection of the load voltage from the valves and output modules, pressure shut-

Example of circuit (voltage supply type 04B – internal structure)



- 1 Electrical outputs
- Adapter cable
- Valves max. 50% concurrence 3 (internally fused)
- Voltage supply connection adapter plate (type 04-B)
- Potential equalisation
- 6 Load voltage, can be disconnected separately
- 7 Power supply unit (e.g. central voltage supply)
- 24 V electronics
- Electrical inputs/sensors (internally fused)

Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2 Key features – Electrical components

Electrical connection concept Replacing a valve solenoid fuse

Each valve solenoid coil is protected by a (fast-blow) 0.315 A fuse. These fuses are located on the printed circuit board behind the manifold

sub-base cover. Each single solenoid manifold sub-base has one fuse, whereas each double solenoid manifold sub-base has two.



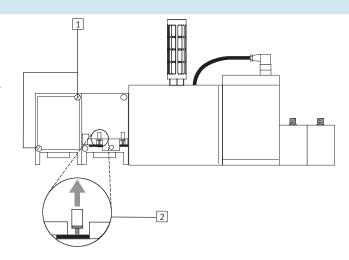
Note

Make sure that there is sufficient clearance for maintenance purposes.

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Replacing a valve solenoid fuse

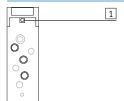
- 1 Loosen the mounting screws on the cover 2 Carefully remove the fuse from
- the socket. Right fuse for valve solenoid 14. Left fuse for valve solenoid 12.



1 Blind hole for rear side mounting

Key features – Assembly

Rear side mounting

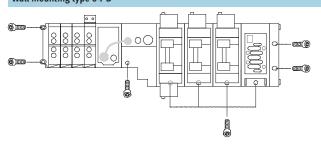


The rear side of the manifold sub-base has holes (blind holes) for mounting the valve terminal on machines or metal racks (rear side mounting).

Threads must be cut for this purpose:

- ISO size 1: M5
- ISO size 2: M6
- ISO size 3: M8

Wall mounting type 04-B



- Two screws M6 at the left-hand end plate
- With screws M6 (size 1 and size 2) or M8 (size 3) at the adapter plate, the manifold sub-bases and the right-hand end plate

The following additional mounting options can be used:

- Holes (blind holes) on the underside of the manifold sub-bases
- The additional mounting bracket for the modules in the case of terminals with multiple I/Omodules

Instructions for use



Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed for operation under normal use without any additional lubrication, yet still have a long service life. The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524-HLP32; basic oil viscosity 32 CST at 40°C).

Bio-oils

When using bio-oils (oils which are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alphaolefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be washed away over time.

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Information on configuration

Manual configuration of valve terminal type 04B Valve terminal type 04B is supplied ex works with automatic address allocation. This is described in detail in the electronics description (type 03/04B). The setting can be changed subsequently via a DIL

switch.

Manual intervention is required in the following cases:

- The calculation for the number of outputs changes.
- The configuration of the terminal on the bus changes accordingly (depending on the protocol).
- Addressing of the output modules begins at a fixed address.
- There is limited address space available for additionally fitted valves in the event of an expansion/ conversion.

• Invalid DIL switch settings can trigger error messages.

These possible effects are not dealt with in the "electronics description" for type 03/04B.

Refer to the additional information contained in the description of "pneumatics type 04B".



Note

Making manual adjustments to the valve terminal configuration can affect activation of the connected actuators.

Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2 Technical data

FESTO

- N - Flow rate

ISO 1: G1/4, 1200 l/min ISO 1: G3/8, 2600 l/min ISO 2: G3/8, 2300 l/min ISO 2: G½, 4000 l/min

ISO 3: G½, 4500 l/min

- **[]** - Valve width ISO 1: 43 mm ISO 2: 59 mm

ISO 3: 72 mm

Voltage 24 V DC 120 V AC



General technical data								
		Size 1		Size 2		Size 3		
Constructional design								
 Valves 		Piston spool valve	ston spool valve					
Intermediate pressure r	regulator plate	Pressure regulatin	ng valve with second	ary exhaust				
Width	[mm]	43	43			72		
Nominal size	[mm]	8		11.5		14.5		
Type of mounting								
 Valves 		Through-holes on	manifold sub-base					
Throttle plate		Through-holes in throttle plate (connection between sub-base and valve)						
 Pressure regulator 		Through-holes in intermediate pressure regulator plate (connection between sub-base and valve)						
Mounting position		Any						
Manual override		Pushing (automatic return)						
Pneumatic connections								
Supply port	1	G ¹ / ₂		G3/4		G1		
Exhaust port	3/5	G ¹ / ₂		G3/4		G1		
Working lines	2/4	G ¹ / ₄	G ³ /8	G3/8	G1/2	G ¹ / ₂		
Pilot air port	12/14	G ¹ / ₈		G½8		G½8		

 $^{\|\}cdot\|$ Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Operating pressure [bar]								
Valve function order code	M	L	J	D	G	Е	В	
Without pilot air supply	3 10	3 10						
With pilot air supply	-0.9 +16							

Pilot pressure [bar]								
Valve function order code	M	L	J	D	G	E	В	
Valves with pneumatic spring, double pilot valves	2 10							
Valves with mech. spring, 5/3-way valves	3 10							

Pressure regulation range [bar]								
Valve function order code	M	L	J	D	G	E	В	
Intermediate pressure regulator plate	0 12							

Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2 Technical data

Valve response times [ms]								
Valve function order code		M	L	J	D	G	Е	В
Response times								
• Size 1	on	6	9	_	_	7	7	7
	off	23	18	-	-	44	45	44
	reverse	-	-	6	-	1	-	-
• Size 2	on	11	23	-	-	15	16	15
	off	39	39	-	-	56	59	57
	reverse	-	-	8	-	-	-	-
• Size 3	on	13	29	-	-	17	18	16
	off	43	36	-	-	61	63	60
	reverse	-		8				_

Operating and environmental conditions	Operating and environmental conditions											
Valve function order code	M	L	J	D	G	Е	В					
Operating medium	Filtered compress	sed air, lubricated	or unlubricated •	→ 4 / 1.1-19								
Ambient temperature [°C]	-10 +60											
Temperature of medium [°C]	-10 +60											

Electrical data	
Electromagnetic compatibility	Interference emission tested to EN 61 000-6-4, industry (VIFB-04)
	Interference immunity ¹⁾ tested to EN 61 000-6-2, industry (VIFB-04)
Protection against electric shock	By means of PELV power supply unit (VIFB-04)
(protection against direct and indirect	
contact to EN 60204-1/IEC 204)	
Operating voltage [V]	24 DC ±10% / 120 AC +10/–15%
Electrical power [W]	3.1 (130 mA at 24 V DC)
consumption per coil	
Duty cycle	100% (50% concurrence)
Protection class to EN 60 529	IP65 (in assembled state)
Relative air humidity	90% at 40°C, non-condensing
Vibration resistance	To DIN/IEC 68/EN 60 068, Parts 2-6: 0.35 mm at 25 57 Hz, 5 g at 57 150 Hz, 1 g at 150 200 Hz
Shock resistance	To DIN/IEC 68/EN 60 068, Parts 2-27: +/-30 g at 11 ms duration
Continuous shock resistance	To DIN/IEC 68/EN 60 068, Parts 2-29: +/-15 g at 6 ms, 1000 cycles

Materials	
Valves	Die-cast aluminium, steel
Valve/pressure regulator seal	Nitrile rubber (perbunan)
Throttle plate	Anodised aluminium, brass
Intermediate pressure regulator plate	Die-cast aluminium, steel

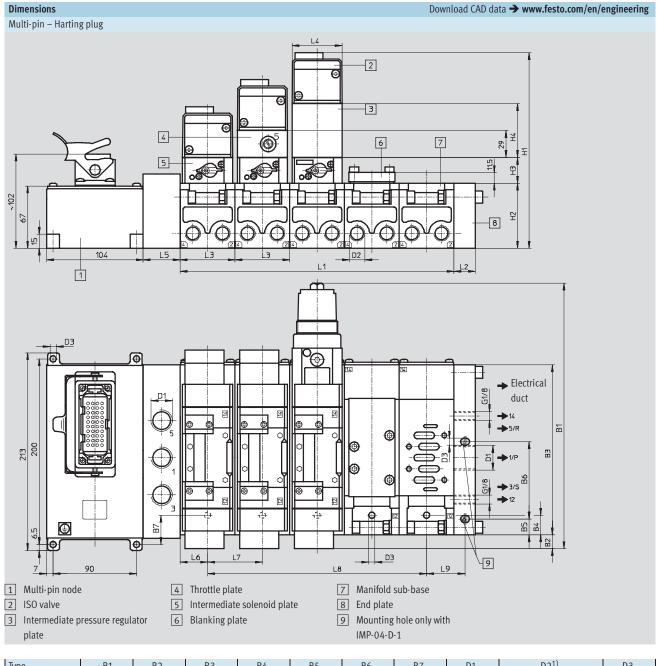
Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2 Technical data

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Product weight [g]	Approx. weights		
	Size 1	Size 2	Size 3
Total ¹⁾	1200	1600	2400
Left-hand end plate	120	·	
Input modules	360		
Output modules	400		
Fieldbus node	1000		
Adapter plate	2280	2440	2860
Sub-base	540	640	1120
Right-hand end plate	540	640	1120
Intermediate solenoid plate	370	430	500
Valves			
Single solenoid, double solenoid	290	550	760
Mid-position	320	620	840
Blanking plate	100	140	180
Throttle plate	230	440	850
Pressure regulator			
• P, B, A	520	960	1120
• A/B	840	1490	1770

¹⁾ Including manifold sub-base, intermediate solenoid plate and valve

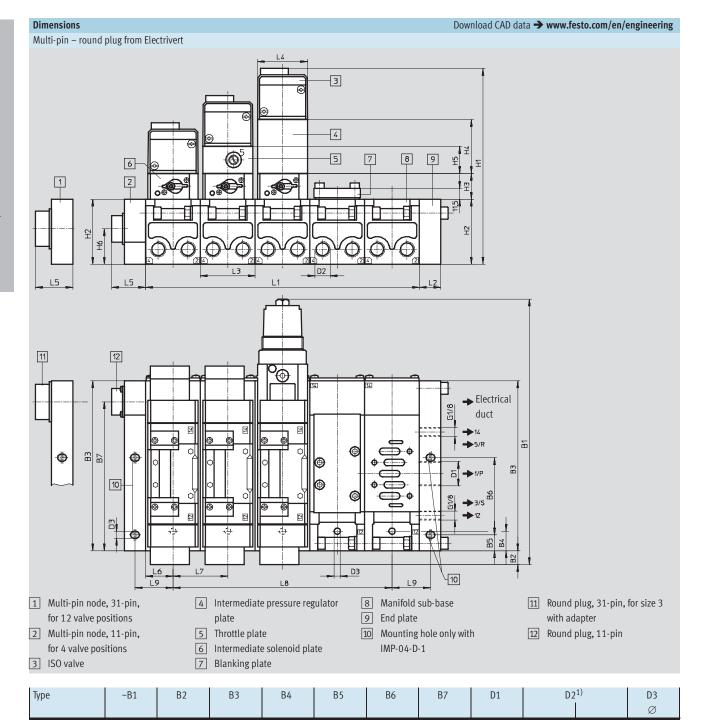
Nominal flow rate [l/min]			
	Size 1	Size 2	Size 3
Working lines on manifold sub-base			
G ¹ / ₄	1200	-	-
G ³ / ₈	2600	2300	-
G ¹ / ₂	-	4000	4500
Intermediate pressure regulator plate			
	800	1500	1800



Туре	~B1	B2	В3	B4	B5	В6	B7	D1	D2	1)	D3
											Ø
IMP-04-1-D-1	251	33	149	7	17	80	51.5	G1/2	G1/4	G3/8	6.6
IMP-04-1-D-2	287	15	183	21	-	-	31.5	G3/4	G3/8	G1/2	6.6
IMP-04-1-D-3	315	6	230	27	-	-	9.5	G1	G ¹ ,	/2	9

Туре	H1	H2	Н3	H4	H5	L1 ²⁾	L2	L3	L4	L5	L6	L7	L8 ²⁾	L9
IMP-04-1-D-1	182	64	27	45	25.5	nx43	22	43	42	30	9.5	43	(n-1)x43	80
IMP-04-1-D-2	211	70	27.8	58	29	nx59	23	59	54	40	29.5	59	(n-1)x59	-
IMP-04-1-D-3	235	82	28	63	40	nx72	28	72	70	40	36	72	(n-1)x72	-

- 1) Size 1 and 2 manifold sub-bases for different flow classes
- 2) n = number of valves
- Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



Туре	H1	H2	Н3	H4	H5	L1 ²⁾	L2	L3	L4	L	5	L6	L7	L8 ²⁾	L9
										11-pin	31-pin				
IMP-04-1-D-1	182	64	27	45	25.5	nx43	22	43	42	36	40	9.5	43	(n-1)x43	44.5
IMP-04-1-D-2	211	70	27.8	58	29	nx59	23	59	54	37	49	29.5	59	(n-1)x59	-
IMP-04-1-D-3	235	82	28	63	40	nx72	28	72	70	42	74	36	72	(n-1)x72	-

17

120

160.5

198

80

G1/2

G3/4

G1

G1/4

G3/8

G1/2

1) Size 1 and 2 manifold sub-bases for different flow classes

251

287

315

2) n = number of valves

IMP-04-1-D-1

IMP-04-1-D-2

IMP-04-1-D-3

Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

33

15

6

149

183

230

21

27

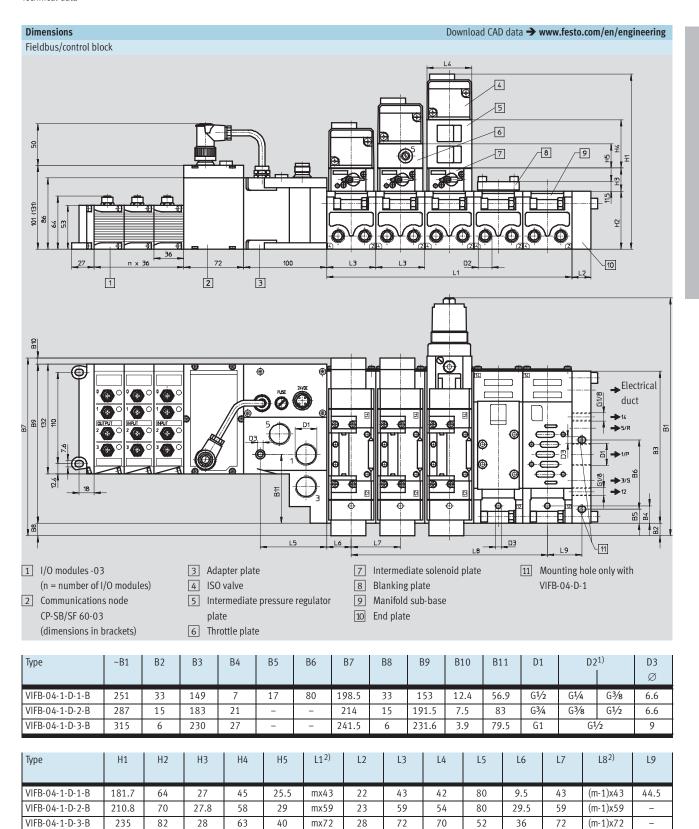
G3/8

G1/2

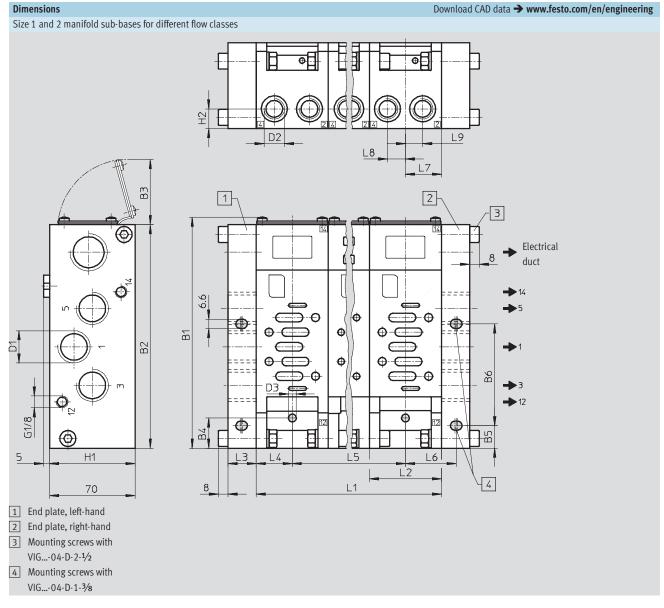
6.6

6.6

Technical data



- 1) Size 1 and 2 manifold sub-bases for different flow classes
- 2) m = number of valves
- Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.



Туре	~B1	B2	В3	B4	B5	В6	D1	D2	D3 Ø	H1	H2
VIGI/VIGK-04-D-1-3/8	149	149	50	7.5	17	80	G1/2	G3/8	5.2	64	14.5
VIGI/VIGK-04-D-2-1/2	149	183	55	25	-	-	G3/4	G ¹ / ₂	6.6	70	16

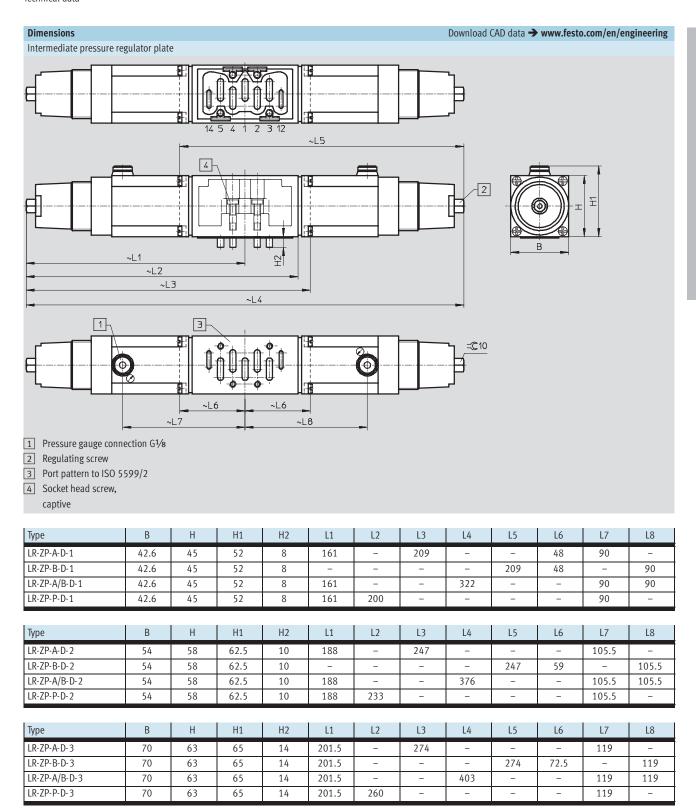
Туре	L1 ¹⁾	L2	L3	L4	L5 ¹⁾	L6	L7	L8	L9
VIGI/VIGK-04-D-1-3/8	mx52	52	22	26	(m-1)x52	37	26	13	13
VIGI/VIGK-04-D-2-1/2	mx59	59	23	29.5	(m-1)x59	-	29.5	14.75	14.05

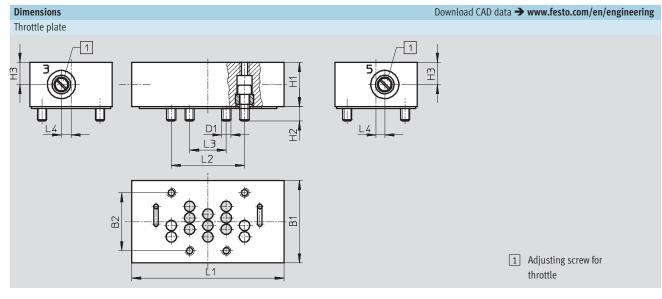
¹⁾ m = number of valve

 $[\]cdot$ | \cdot | Note: This product conforms with the ISO 1179-1 standard and the ISO 228-1 standard.

Valve terminal type 04 VIMP-/VIFB-04, ISO 5599/2

Technical data





Туре	B1	B2	D1	H1	H2	H3	L1	L2	L3	L4
GRO-ZP-1-ISO-B	42	28	M5	25	6.5	12.5	77	36	18	6
GRO-ZP-2-ISO-B	54	38	M6	29	9.5	14.5	100	48	24	6.3
GRO-ZP-3-ISO-B	70	48	M8	33	12	16.5	132	64	32	7

1.1

Valve terminal type 04 – Pneumatic components for multi-pin Ordering data – Modular products

M Mandatory	y data									
Module No.	Valve terminal, pneumatic part	Size		Number of valve		Power supply for valves	Pneumatic supply	Threaded connection		Electrical connection 04A
18 084	41P	1	_ [01 14		Р	Υ	Z		MP3
		Х				Q	E	N		MP4
18 086		2								
		Υ								
18 088		3								
Order										
example										
18 086	41P	- 2	- 0	08	_	P	Υ	Z	_	MP3
1	2	3		4		5	6	7		8

Ordering table									
Si	ze		Size 1	Size 2	Size 3	Condi- tions	Code		Enter code
M	1	Module No.	18 084	18 086	18 088				
	2	Valve terminal, pneumatic part	Valve terminal type 04A, IS	SO 5599/2, multi-pin plug c	onnection		41P		41P
	3	Size	Size 1 connection G ¹ / ₄	-	-	1	-1		
			Size 1 connection G ³ / ₈	-	-	2	-X		
			-	Size 2 connection G3/8	-	1	-2		
			-	Size 2 connection G½	-	2	-Y		
			-	-	Size 3 connection G ¹ / ₂	1	-3		
	4	Number of valve positions	Valve terminal, 1-fold				-01		
			Valve terminal, 2-fold				-02		
				Valve terminal, 3-fold					
				Valve terminal, 4-fold					
			Valve terminal, 5-fold		-05 -06				
			· ·	Valve terminal, 6-fold					
			Valve terminal, 7-fold				-07		
			Valve terminal, 8-fold				-08		
			Valve terminal, 9-fold				-09		
			Valve terminal, 10-fold				-10		
			Valve terminal, 11-fold				-11		
			Valve terminal, 12-fold				-12		
			Valve terminal, 13-fold				-13		
			Valve terminal, 14-fold				-14 -P		
	5	Power supply for valves		24 V DC					
			120 V AC		-Q				
	6	Pneumatic supply	Pilot control via internal a		Υ				
			Pilot control via external a		E				
	7	Threaded connection	BSP thread				Z		
			NPT thread				N		
	8	Electrical connection 04A	Multi-pin with Harting plu			-MP3			
Ψ			Multi-pin with round plug		-MP4				

1, 2, 3 Number of addresses depends on valve selection 2 **X, Y**

Manifold sub-base with 2 addresses

Transfer order code



Valve terminal type 04 — Pneumatic components for multi-pin Ordering data — Modular products

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→ [M M	andatory	/ data													O Options
	Equipm	nent at v	alve positio	on 0 13	3											Accessories
9	9 valves: M, Z, L, Y, J, D, G, B, E, A														Υ	
	10 Vertical stacking with pressure regulating valve: P, R, S, Q												M			
	11 Vertical stacking with throttle plate: X															
	12 Duct separation: V															
					13 Press	ure gau	ge positio	n: T, U								
,	Valve p	osition														
1	0	1	2	3	4	5	6	7	8	9	10	11	12	13		
: 1	MPXU	, JQ	, MPXU	, JQ	, MPXU	, JR	, A	, A	,	,	,	,	,	,	+	Υ
-	9 + 10	+ 11 + 1	12 + 13													14

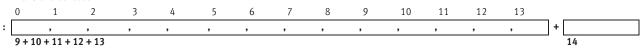
Or	Ordering table											
Siz	ze		Size 1	Size 2	Size 3	Condi- tions	Code		Enter code			
W		Equipment at valve position 0 13										
	9	Valves	5/2-way valve, single solend with 1 address	5/2-way valve, single solenoid, mechanical spring, mounted on sub-base with 1 address								
			5/2-way valve, single soleno	oid, mechanical spring, on su	ub-base for 2 solenoid coils		Z		ment			
			5/2-way valve, single solend with 1 address	oid, pneumatic spring, moun	ted on sub-base	4	L		selection for valve			
			5/2-way valve, single solend	oid, pneumatic spring, on su	b-base for 2 solenoid coils		Υ		positions			
			5/2-way double solenoid va	lve			J		in order			
			5/2-way double solenoid va	lve, with dominant signal			D		code (use			
			5/3-way valve, mid-position	closed			G		commas			
			5/3-way valve, mid-position	·			В		to separ-			
			5/3-way valve, mid-position	exhausted			E		ate valve			
			Vacant position				Α		positions)			
	10	Vertical stacking with pressure	Intermediate pressure regul			5	P					
		regulating valve	Intermediate pressure regul			5	R					
			Intermediate pressure regul	<u> </u>		5	S					
			Intermediate pressure regul	<u> </u>		5 6	Q X					
	11	Vertical stacking with throttle plate	One-way flow control valves	One-way flow control valves for exhaust air flow control								
	12	Duct separation	Duct separation with isolati	ng disc		7	٧					
	13	Pressure gauge position	Pressure gauge for pressure	8	T							
			Pressure gauge for pressure	regulating valve, max. 16 ba	ar	8	U					
0	14	Accessories					+		+			
		Socket	Socket for the electrical con	nection MP3			Υ					
		Multi-pin plug	Multi-pin MP4 with 31 pins	Multi-pin MP4 with 31 pins instead of 11 pins								

- 3 Equipment at valve position 0 ... 13
- The valve positions must be equipped throughout from left to right without gaps
- M, L Not with size X and Y
- 5 P, R, S, Q, X

Not with vacant position A

- 6 Q 2 pressure gauges are supplied and charged for in combination with pressure gauge T, U
- 7 **V** Possible only once per size
- $\begin{tabular}{ll} \bf 8 & \bf T, \, \bf U & {\sf Can \, only \, be \, selected \, in \, combination \, with \, pressure \, regulator \, P, \, R, \, S, \, Q \end{tabular}$
- 9 M Only in combination with MP4 (up to 4 valve positions)

Transfer order code



Valve terminal type 04 – Pneumatic components for fieldbus Ordering data – Modular products

FESTO

M Mandator	M Mandatory data →										
Module No.	Valve terminal, pneumatic part	Size	Number of valve position	Factory standard							
18 923	04P	1 X	02 16	Q, A, B, I, F, G, S, M, O, V, W, C							
18 924		2 Y									
18 925		3									
Order example											
18 924	04P	- 2	- 04 4	- A							

Ordering table									
	ize		Size 1	Size 2	Size 3	Condi- tions	Code	Enter code	
M	1	Module No.	18 923	18 924	18 925				
	2	Valve terminal, pneumatic part	Valve terminal type 04B,	ISO 5599/2			04P	04P	
	3	Size	Size 1 connection G ¹ / ₄	-	-	1	-1		
			Size 1 connection G3/8	-	-	2	-X		
			-	Size 2 connection G3/8	-	1	-2		
			-	Size 2 connection G½	-	2	-Y		
			-	-	Size 3 connection G½	1	-3		
	4	Number of valve positions	Valve terminal, 2-fold				-02		
			Valve terminal, 3-fold				-03		
			Valve terminal, 4-fold				-04		
			Valve terminal, 5-fold				-05		
			Valve terminal, 6-fold				-06		
			Valve terminal, 7-fold				-07		
			Valve terminal, 8-fold				-08		
			Valve terminal, 9-fold				-09		
			Valve terminal, 10-fold				-10		
			Valve terminal, 11-fold				-11		
			Valve terminal, 12-fold				-12		
			Valve terminal, 13-fold				-13		
			Valve terminal, 14-fold			3	-14 -15		
			Valve terminal, 15-fold			3	-15		
	5	Factory standard	Valve terminal, 16-fold Standard			3		-	
)	ractory Standard	AUDI				-Q -A		
			BMW				-A -B		
			Fiat				-1		
			Ford				-F		
			GM				-G		
			Saturn		-S				
			Daimler-Benz		-M				
			OPEL OPEL				-0		
			Volkswagen				-V		
			Volvo				-W		
4			Chrysler				-C		
			,						

	2 X, Y	Manifold sub-base with 2 addresses	וונ		Max. 26 coils permissible		
	Transfer order o	:ode					
		04P	-	_		-	
•	1	2	3		4		5

Ordering table

Valve terminal type 04 - Pneumatic components for fieldbus Ordering data - Modular products

FESTO

M Mandatory data								
Pneumatic supply	Threaded connection	Equipment at valve position 0 15						
Υ	Z	/alves: M, Z, L, Y, J, D, G, B, E, A						
E	N	9 Vertical stacking with pressure regulating valve: P, R, S, Q 10 Vertical stacking with throttle plate: X 11 Duct separation: V 12 Pressure gauge position: T, U						
		Valve position						
		0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15						
Υ	: Z	: MPT , MX , EPT , LX , , , , , , , , , , , , ,						
6	7	8+9+10+11+12						

Or	Ordering table										
Siz	e.		Size 1	Size 2	Size 3	Condi-	Code	Enter			
						tions		code			
Ψ	6	Pneumatic supply	Pilot control via internal au	, ,			Υ				
M			Pilot control via external au		E						
	7	Threaded connection	BSP thread		Z						
			NPT thread		N						
		Equipment at valve position 0 15									
	8	Valves	with 1 address	/2-way valve, single solenoid, mechanical spring, mounted on sub-base ith 1 address							
			<u> </u>	5/2-way valve, single solenoid, mechanical spring, on sub-base for 2 solenoid coils							
			5/2-way valve, single solen	5	L	selection					
			with 1 address			for valve					
			<u> </u>		g, on sub-base for 2 solenoid o	coils	Υ	positions			
			5/2-way double solenoid v				J	in order			
			5/2-way double solenoid v		gnal		D	code (use			
			5/3-way valve, mid-positio				G	commas			
			5/3-way valve, mid-positio	<u>'</u>			В	to separ-			
			5/3-way valve, mid-positio	n exhausted			E	ate valve			
			Vacant position				Α	positions)			
	9	Vertical stacking with pressure	Intermediate pressure regu	<u> </u>			P				
		regulating valve	Intermediate pressure regu	llator plate for port 4			R				
			Intermediate pressure regu		S						
			Intermediate pressure regu	<u> </u>		6	Q				
	10	o i	One-way flow control valve		control		Х				
	11	Duct separation	Duct separation with isolat	ting disc			V				
	12	Pressure gauge position	Pressure gauge for pressur	e regulating valve, ma	x. 10 bar	7	T				
			Pressure gauge for pressure regulating valve, max. 16 bar								

4 Equipment at valve position 0 ... 13

The valve positions must be equipped throughout from left to right without gaps.

Coil usage: M, L: 1 coil

Z, Y, J, D, G, B, E, A: 2 coils

- $\begin{tabular}{ll} \hline {\bf 6} & {\bf Q} & 2 \ pressure gauges are supplied and charged for in combination with pressure gauge T, U \\ \hline \end{tabular}$
- 7 T, U Can only be selected in combination with pressure regulator P, R, S, Q

Modular electrical peripherals, for type 04B Ordering data – Modular products



Module No.	Valve terminal, electrical	Elect	rical mo	dule po	sition 1	3 0	•	•		•	•		•		
	part	Inpu	t and ou	tput mo	odules										
18 923	04E	F, E, (G, T, V- 7	., N-Z.,	R, A, S-	Į,H-Į	,Q.Z.,	Y, Z- Z -,	P, U, I, C						
18 924															
18 925															
Order		Modi	ule posi	tion											
example		13	12	11	10	9	8	7	6	5	4	3	2	1	0
18 924	04E	- Y	Υ	N	N	F	F	E							
1	2	3	-	_		-	-			_	-			-	

Ordering table										
						Condi-	Code	Enter		
						tions		code		
M	1	Module No.	18 923	18 924	18 925					
	2	Valve terminal, electrical part	Modular electrical peripher	rals type 04B, ISO 5599/2			04E	04E		
		Equipment at electrical module				1	-	-		
		position 13 0								
	3	Electrical module position 13 0	4-fold input module, PNP, 5	5-pin (4-pin with MPx)			F	Enter		
		Input and output modules	8-fold input module, PNP, 5	5-pin (4-pin with MPx)			E	equip-		
			8-fold input module, PNP, 5	5-pin, 1 ms			G	ment		
			8-fold input module, PNP, 5	5-pin, fused			T	selection		
			4-fold input module (NPN s		.1.	V	for mod- ule posi-			
			'	8-fold input module (NPN switching)						
			16-fold input module with				R	tions in		
			4-fold output module, PNP,	<u>'</u>			Α	order		
			Additional power supply 25	A for high-current output r	nodules	- 2 - 2	S	code.		
			(suitable for PNP/NPN)							
			4-fold output module, high	-current (4x2 A) (PNP)		-1-3	Н			
			4-fold output module, high			.1.3	Q			
			Multi I/O module, 12 input	s, 8 outputs, SUB-D, PNP			Υ			
			Multi I/O module, 12 input		.1.	Z				
			Analogue module for propo		4	P				
			Analogue module (31, 10),		4	U				
			Analogue module (31, 10),	4 20 mA		4	1			
4			CP interface			5	С			

1 Equipment at electrical module position 13 ... 0

 $\label{lem:module positions must be equipped from right to left without gaps. \\$ Permissible equipment dependent on node → Tables 4 / 1.1-36. Max. number of module positions dependent on node:

12 module positions: F16

14 module positions: FB5, FB6, FB8, F11, F13, F21, SF3, SB6, SF6

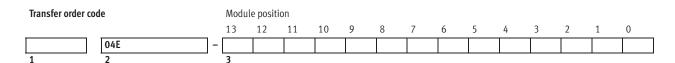
2 **S** High-current output module H or Q must be selected immediately after S $\,$

3 H, Q Only permissible to the left of additional power supply S

4 P, U, I Not in combination with electrical connection FB5, FB8 and F16

Selectable only on module position 0

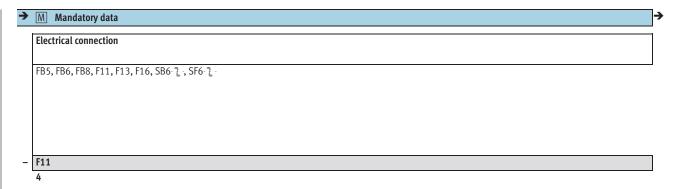
Only with electrical connection SB6, SF6



5 **C**

Modular electrical peripherals, for type 04B Ordering data – Modular products

FESTO



10	deri	ng table					
				Condi-	Code	E	Inter
				tions		C	ode
Ψ		Basic configuration		6	-	-	
M	4	Electrical connection	Fieldbus node for Festo FB, ABB (CS31), Moeller SUCONET K		FB5		
			Fieldbus node for Interbus		FB6		
			Fieldbus node for Allen Bradley (1771 RIO)		FB8		
			Fieldbus node for DeviceNet		F11		
			Fieldbus node for Profibus DP		F13		
			Fieldbus node for ASA (FIPIO)		F16		
			Control block SB 60 (SLC embedded)	. 2 .	SB6		
			Control block SF 60 (SLC embedded) with DeviceNet	-1-	SF6		

- Type to be discontinued, do not use for new designs
- 6 Basic configuration, electrical connection

Note permissible number of digital and analogue connections \Rightarrow Tables 4 / 1.1-36

Transfer order code

Modular electrical peripherals, for type 04B Ordering data – Modular products

FESTO

→	O Options									
	Accessories supplied loose		User's manual							
	N,M,I,S,W,P,X,K, Z, T, U, F, G, V, D,H,J,E		D, E, F, I, S, V							
+	5P8K	-								
	5		6							

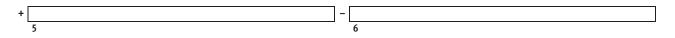
				Condi- tions	Code	Ent cod
5	Accessories				+	+
	Power supply socket,	1.5 mm ²	1		N	
	straight, M18, for	2.5 mm ²	1		M	
	Power supply socket, angled, M18, for	1.5 mm ²	1		l	
	Straight plug, M12, Pg7,	4-pin	1 99	7	S	
	for sensors/actuators	5-pin	1 99	7	Р	
	DUO plug, straight, M12,	4-pin	1 99	7	Х	
	for 2 cables, Pg11	5-pin	1 99	7	К	
	Sensor plug M12 for cable with O.D. 2.5 mm	4-pin	1 99	7	W	
	Connection socket for field	lbus	2 straight sockets, M12, 4-pin, Pg7, for fieldbus connection	8	Z	
			2 straight sockets, M12, 4-pin, Pg9, for fieldbus connection	8	T	
			2 connection sockets, straight, Pg13.5	8	U	
			2 angled sockets, M12, 4-pin, Pg7, for fieldbus connection	8	F	
			2 angled sockets, M12, 4-pin, Pg9, for fieldbus connection	8	G	
			Straight plug, IP65, Sub-D, 9-pin, for Profibus-DP	9	V	
			Straight socket, M12, 5-pin, Pg9, for fieldbus connection	10	D	
	Connecting cable, Sub-D,	5 m	1 99	11	Н	
	25-core	10 m	1 99	11	J	
	Straight socket, IP65,	25-pin	1 99	11	Е	
	Sub-D, for sensors/					
	actuators					
6	User's manual		German		-D	
			English		-E	
			French		-F	
			Italian		-l	
			Spanish		-S	

	_	
5, P, X, K, W Only permissible if at least one of the electrical input/output modules E, F, G, T, A, H,	10 D	Only with electrical connection F11, SF6
V, N, Q is selected	11 H, J, E	Only permissible if at least one of the electrical input/output modules Z, Y is selected

8 **Z, T, U, F, G** Only with electrical connection FB5, FB8, F16

Only with electrical connection F13

Transfer order code



Modular electrical peripherals, for type 03B/04B Ordering data – Modular products

FESTO

Number of digital and analogue connections														
Modular electrical peripherals		MP2	MP4	FB5	FB6	FB8	F11	F13	F16	F21	DN1 - 7 -	SF3	SB6 - 1 -	SF6 - 1 -
Digital inputs	0	24	0	60	60	60	60	96	60	96	0	128	128	128
Digital outputs	24	24	22	64	64	64	64	74	64	74	8	128	128	128
Analogue inputs	0	0	0	-	8	-	8	12	-	8	0	36	9	9
Analogue outputs	0	0	0	-	8	-	8	12	-	8	0	12	9	9
Analogue lines	0	0	0	-	16	-	16	12	-	16	0	48	18	18
Number of module positions	0	6	0	14	14	14	14	14	12	14	0	14	14	14

Consumption by equipment options																	
Electrical inputs and outputs	E	F	G	T	А	H-2-	Υ	R	V-Z-	N-Z-	Q-2-	Z-1-	Р	U	I	S-2-	С
Digital inputs	8	4	8	8	0	0	12	16	4	8	0	12	-	-	-	0	0
Digital outputs	0	0	0	0	4	4	8	0	0	0	4	8	-	-	-	0	0
Analogue inputs	-	-	-	-	-	-	-	-	-	-	-	-	1	3	3	-	-
Analogue outputs	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	-
Analogue lines	-	-	-	-	-	-	-	-	-	-	-	-	2	4	4	-	-
Number of module positions	1	1	1	1	1	1	3	2	1	1	1	3	1	1	1	0	1

 $[\]cdot$ **1** · Type to be discontinued, do not use for new designs