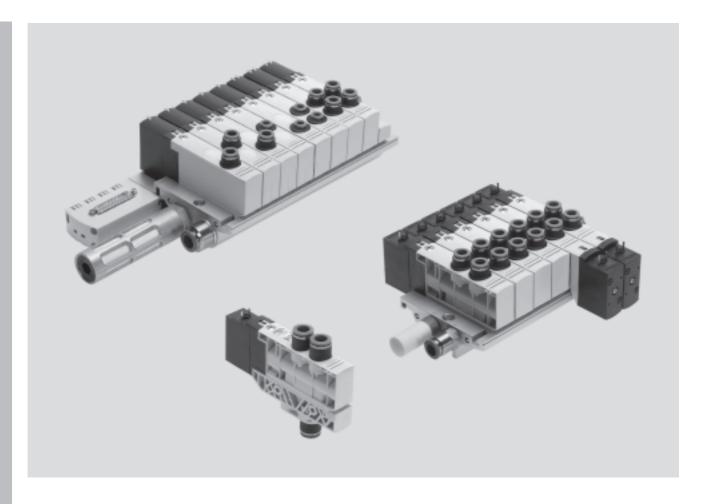




**FESTO** 



#### Innovative

- Valve terminal for a wide range of pneumatic applications
- Universal from the individual valve up to the multi-pin plug
- Enormous flexibility during planning, assembly and operational use
- Selectable valve functions; 3/2and 4/2-way function also suitable for vacuum applications
- Wide selection of optimally tailored accessories for flow rates from 200 to 1,000 l/min

#### Flexible

- Room for expansion with 2 ... 12 valve positions on one valve terminal
- Use of individual valves in combination with an individual
- The flexibility of the pneumatic working ports provides a practical solution to different requirements
- Two pressure zones (others on request)
- High pressure range -0.9 ... 8 bar
- Extensive operating voltage range from 12 V DC to 230 V AC

## Reliable

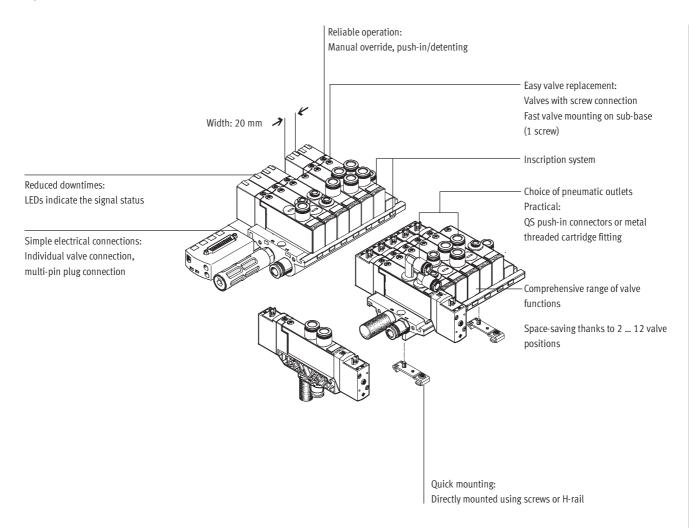
- Manual override facility
- Durable thanks to the use of triedand-tested piston spool valves
- Sturdy thanks to the polymer housing and metal manifold rail
- Fast troubleshooting thanks to an LED signal status display in the plug socket with cable or on the valve in the case of the design with multi-pin plug

#### Easy to mount

- Ready-to-install unit, already assembled and tested
- Minimised expenditure with regard to ordering, installation and commissioning
- Secure wall mounting or H-rail mounting



Key feature



# **Equipment options**

Valve functions

- 3/2-way valve, normally open
- 3/2-way valve, normally closed
- 4/2-way valve, single solenoid
- 4/2-way valve, double solenoid

#### Electrical connection options

# Individual connection/individual valve connection

- 2 ... 12 valve positions with manifold rail
- Via plug socket with cable with either LED or illuminating seal

#### Multi-pin plug

- 4 ... 12 valve positions/ max. 24 solenoid coils
- Sub-D



Key features

#### Valve terminal configurator

A valve terminal configurator is available to help you select a suitable valve terminal VTUB. This makes it much easier for you to find the right product.

Valve terminals type 24 VTUB are ordered via an ident. code.

All valve terminals are supplied fully assembled and individually tested. This reduces the amount of assembly and installation required to a minimum.

Ordering system for valve terminal type 24 VTUB

- Individual electrical connection
- → Page 4 / 2.4-27
- Electrical multi-pin connection
- → Page 4 / 2.4-46

Once you have called up the Festo home page, select the online version of the digital product catalogue from the "Products" submenu: this will bring you directly to the home page for the Pneumatic Catalogue. Activate

the "Direct Search" menu.

Here you can specify a "Part No." (e.g. 537 662), the "Type" (e.g. VTUB) or "Article name" (e.g. valve terminal) to find your "Search result". Click on the blue shopping basket to complete the selected product according to your specifications (this does not initiate an order). You will then be prompted to configure the product.

Select "Configurator". You can then configure the valve terminal step by step (from the top down) according to your requirements. Confirm your configuration with "Finish" to continue on with the ordering process.



The illustration above provides an example of a valve terminal configuration.

The following steps explain how you arrive at the order code:

**FESTO** 

Key features

## Pilot air supply module



The pilot air supply module is included in the scope of delivery of the manifold rail.

The pilot air supply module for internal or external pilot air supply ensures even greater flexibility.

#### Manifold rail



The manifold rail features a groove into which the semi in-line valves are latched and secured with just one screw.

The valve functions 4/2-way single solenoid, 4/2-way double solenoid, 3/2-way normally closed and 3/2-way normally open are available. All semi in-line valves can be supplied with cartridges QSP for tubing

diameters 4, 6, 8 and 10. 4/2-way valves are also supplied without cartridges, allowing the user to fit cartridges of their choice or blanking plugs.

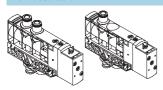
#### Pressure zone supply module



The pressure zone supply module occupies one valve position and can

be used as an additional supply or for supplying a pressure zone.

#### Individual valve



The individual valve can be ordered as an in-line valve (comprising semi in-line valve and sub-base ready assembled) in all functions. Tubing

diameters 6 and 8 can be selected here.

The in-line valve, however, can also be assembled from the individual parts

sub-base and semi in-line valve.
All tubing diameters and the variant without cartridge are available in this

#### Blanking plate



Plate without valve function for reserving valve positions on a valve terminal.

Valves and blanking plates are attached to the manifold rail using a

#### Sub-base



Individual sub-bases can be equipped with any valve.

Electrical connection is by means of a standardised connector plug, square design to EN 175301-803, type C.

Prefabricated plug sockets with cable or plugs for self-assembly are offered for this.

2.7

# Solenoid valves VUVB/valve terminals type 24 VTUB

**FESTO** 

Key features – Pneumatic components

#### **Pneumatic connection**

Supply and exhaust

The valves are supplied pneumatically via manifold rails or individual sub-bases.

The manifold rails contain common lines for compressed air supply, exhaust and pilot exhaust for all valves.

The common lines can be connected

- at the left (code L)
- at the right (code R) or
- at both ends (no code)

#### Pilot air

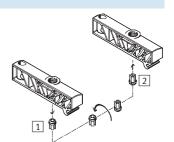
In-line valves are offered with internal and external pilot air. In the case of semi in-line valves, the installation position of the insert in the sub-base determines whether the valves will be actuated internally or externally.

#### Internal pilot air

An internal pilot air supply can be selected if the supply pressure is between 2 and 8 bar. The pilot air is branched from channel 1 in the pressure zone supply module in this case.

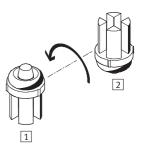
#### External pilot air

An external pilot air supply must be used if the supply pressure is between -0.9 and +2 bar. The pilot air is supplied via port 12/14 of the pressure zone supply module in this case.



If the selector is installed as shown in position 1, it means that the pilot air supply will be branched internally from channel 1.

If the selector is turned 180° and installed as shown in position 2, it means that the valve manifold is set to external pilot air supply.



# **Solenoid valves VUVB/valve terminals type 24 VTUB**Product range overview – Individual valves and manifold valves

Function	Version	71	Nominal flow rate	Pneumatic connection	Operating voltage	Semi in-line	In-line valve	Pilot air supply		→ Page
			[l/min]		[V]	valve		internal	external	
3/2-way valves	Single solenoid	valve for individual c	onnection an	d valve manif	old					
		VUVBM32	200	QS-4	24 DC 110 AC	-	-	-	-	4 / 2.4-15
			500	QS-6	230 AC 12 DC/24 AC	•	-	-	-	
			800	QS-8		•	-	-	•	
			1,000	QS-10		•	-	-	-	

Function	Version	Туре	Nominal flow rate	Pneumatic connection	Operating voltage	Semi in-line	In-line valve	Pilot air su	ipply	→ Page
			[l/min]		[V]	valve		internal	external	
4/2-way valve	Single solenoi	d valve for individual	connection a							
	VUVBM42	VUVBM42	200	QS-4	24 DC 110 AC	-	-	-	-	4 / 2.4-15
			500	QS-6	230 AC 12 DC/24 AC	•	•	-	•	
			800	QS-8		-	•	•	•	
			1,000	QS-10		-	-	-	•	
			1,000	QX <sup>1)</sup>		-	-	-	•	
	Double soleno	id valve for individua	l connection a	and valve mani	fold					•
		VUVBB42	200	QS-4	24 DC 110 AC	-	-	-	-	4 / 2.4-15
			500	QS-6	230 AC 12 DC/24 AC	-	•	•	•	
			800	QS-8		-	•	•	•	
			1,000	QS-10		-	_	_	-	
			1,000	QX <sup>1)</sup>		-	-	-	•	

<sup>1)</sup> Cartridge not included

# **Directional control valves for standard applications** Valve series VB

# 2.7

# **Solenoid valves VUVB/valve terminals type 24 VTUB** Product range overview – Terminal valves

Function	Version	Туре	Nominal flow rate [l/min]	Pneumatic connection	Operating voltage [V]		Pilot air supply external	→ Page
3/2-way valves	Single solenoid	valve for valve termi	nal with electrical n	nulti-pin plug connec	tion			
		VUVBM32	200	QS-4	24 DC	•	•	4 / 2.4-39
			500	QS-6		•	•	
			800	QS-8		•	•	
			1,000	QS-10		•	•	

Function	Version	Туре	Nominal flow rate [l/min]	Pneumatic connection	Operating voltage [V]	Semi in-line valve	Pilot air supply external	→ Page
4/2-way valves	Single solenoid	valve for valve termi	inal with electrical					
		VUVBM42	200	QS-4	24 DC	-	•	4 / 2.4-39
			500	QS-6		-	•	
			800	QS-8		-	•	
			1,000	QS-10		-	•	
			1,000	QX <sup>1)</sup>		-	•	
	Double solenoic	valve for valve term	inal with electrical	multi-pin plug conn	ection		<b>'</b>	
		VUVBB42	200	QS-4	24 DC	-	•	4 / 2.4-39
			500	QS-6		-	•	_
			800	QS-8	_	-	-	1
			1,000	QS-10		-	•	
			1,000	QX <sup>1)</sup>		-	-	

<sup>1)</sup> Cartridge not included

# **Solenoid valves VUVB/valve terminals type 24 VTUB** Product range overview

Function	Version	Туре	Pneumatic	Valv	/e po	sitior	15								Pilot air	supply	→ Page
			connection	2	3	4	5	6	7	8	9	10	11	12	internal	external	
Manifold rail	For valve manifold with individual electrical connection																
		VABM	G1/4	•	•	•	•	•	•	•	•	•	•	•	•	•	4 / 2.4-24
		VABM	G <sup>1</sup> / <sub>2</sub>	•		•				•	•	•			•	•	4 / 2.4-25
	For valve terminal with electrical multi-pin plug connection																
		VABMM1	G <sup>1</sup> / <sub>2</sub>	-	-	•	-	-	-	-	-	-	-	-	•	•	4 / 2.4-45

Function	Version	Туре	Pilot air supply	lot air supply						
			internal	external						
Sub-base	Individual valve	dividual valve								
		VABS			4 / 2.4-26					

Function	Version	Туре	Pneumatic connection	Use	→ Page
Pressure zone supply module		VABF	QS-10	For additional supply to the manifold rail	4 / 2.4-49

Function	Version	Туре	Use	→ Page
Blanking plate		VABB	For covering vacant positions	4 / 2.4-50

Function	Version	Туре	Use	→ Page
Separator		VABD	For duct separation	4 / 2.4-50

Function	Version	Туре	Use	→ Page
H-rail mounting		VAME	For mounting on the H-rail NRH-35-2000	4 / 2.4-51

Function	Version	Туре	→ Page
Cartridge fitting		QSP	4 / 2.4-54

Function	Version	Туре	→ Page
Adapter		NPFA	4 / 2.4-55

2.7

# **Solenoid valves VUVB**

Peripherals overview

# **FESTO**

#### Overview - Solenoid valve VUVB

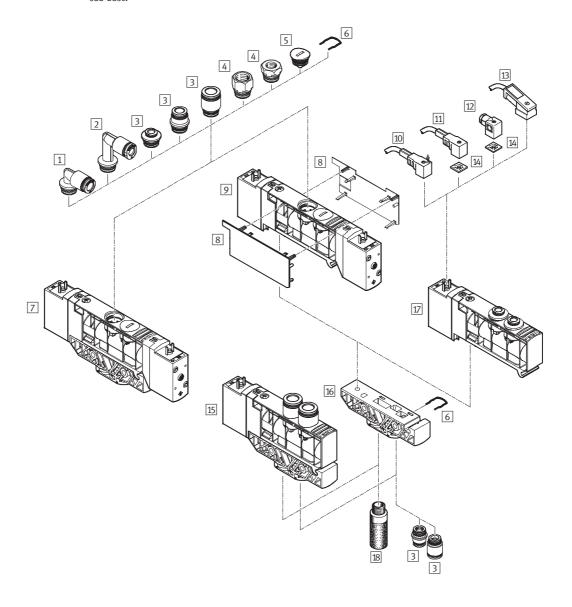
Individual position with individual electrical connection

These peripherals are ordered via individual parts/accessories.

The individual valve can be ordered as an in-line valve or as a fully assembled semi in-line valve on a sub-base.

The in-line valve is available with 6 or 8 mm plug connectors. The semi in-line valve on sub-base is available

with 4, 6, 8 or 10 mm plug connectors or as a variant without cartridge fitting.



Peripherals overview



Acc	essories		
		Brief description	→ Page
1	Cartridge fitting QSPL	For connecting compressed air tubing with standard external diameters	4 / 2.4-54
2	Cartridge fitting QSPLL	For connecting compressed air tubing with standard external diameters	4 / 2.4-54
3	Cartridge fitting QSP	For connecting compressed air tubing with standard external diameters	4 / 2.4-54
4	Adapter NPFA	-	4 / 2.4-55
5	Blanking plug QSPC18	For sealing the pneumatic connections on the valve	4 / 2.4-55
6	Retaining clip	For fitting cartridges and blanking plugs (included in the scope of delivery of the cartridge QSP and the blanking plug QSPC18)	-
7	Double solenoid valve VUVB-LB	In-line valve	4 / 2.4-15
8	Cover plate for valve housing VAMC	-	4 / 2.4-52
9	Double solenoid valve VUVB-SB	Semi in-line valve	4 / 2.4-15
10	Plug socket with cable with LED KMEB-1LED	For indicating the signal status	4 / 2.4-56
11	Plug socket with cable KMEB-1-230AC	Can be used up to 230 V	4 / 2.4-56
12	Plug socket MSSD-EB	-	4 / 2.4-56
13	Plug socket with cable with LED KMEB-2-24	For indicating the signal status	4 / 2.4-56
14	Illuminating seal MEB-LD	For indicating the signal status	4 / 2.4-56
15	Single solenoid valve VUVB-LM	In-line valve	4 / 2.4-15
16	Sub-base VABS-B6-PB	For individual valve	4 / 2.4-53
17	Single solenoid valve VUVB-SM	Semi in-line valve	4 / 2.4-15
18	Silencer U, UC	For fitting in exhaust ports	4 / 2.4-55

#### **Solenoid valves VUVB FESTO**

Peripherals overview

## Overview - Solenoid valve VUVB

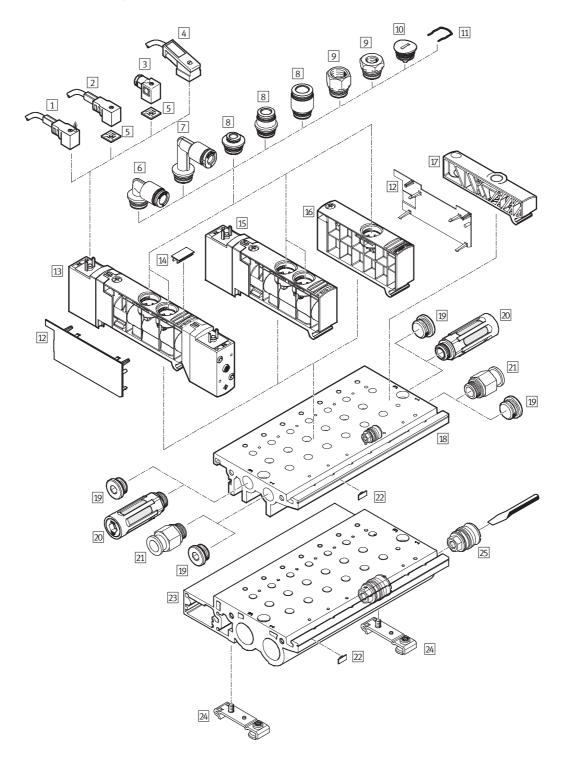
Manifold assembly/valve terminal with individual electrical connections

• "Individual connection type" code:

Valve terminals with individual electrical connections are available in gradations from 2 to max. 12 valve positions.

Valve positions can either be fitted with a valve or a blanking plate for future expansions.

This gives a total maximum number of 24 controllable valve solenoid coils.







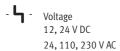
Acce	ssories		
		Brief description	→ Page
1	Plug socket with cable with LED	For indicating the signal status	4 / 2.4-56
	KMEB-1LED		
2	Plug socket with cable	Can be used up to 230 V	4 / 2.4-56
	KMEB-1-230AC		
3	Plug socket MSSD-EB	-	4 / 2.4-56
4	Plug socket with cable with LED KMEB-2-24	For indicating the signal status	4 / 2.4-56
5	Illuminating seal	For indicating the signal status	4 / 2.4-56
	MEB-LD	To mucating the signal status	4 / 2.4 30
6	Cartridge fitting	For connecting compressed air tubing with standard external diameters	4 / 2.4-54
U	QSPL	To connecting compressed an tasing with standard external diameters	7 / 2.7 37
7	Cartridge fitting	For connecting compressed air tubing with standard external diameters	4 / 2.4-54
ب	QSPLL	To compressed an easing man standard external analysis	1,72.13,
8	Cartridge fitting	For connecting compressed air tubing with standard external diameters	4 / 2.4-54
	QSP		4/2455
9	Adapter NPFA	-	4 / 2.4-55
10	Blanking plug	For sealing the pneumatic connections on the valve	4 / 2.4-55
[10]	QSPC18	roi seating the pheumatic connections on the valve	4 / 2.4-55
11	Retaining clip	For fitting cartridges and blanking plugs	-
		(included in the scope of delivery of the cartridge QSP and the blanking plug QSPC18)	
12	Cover plate for valve housing VAMC	-	4 / 2.4-52
13	Double solenoid valve	-	4 / 2.4-15
	VUVBB		
14	Inscription label	For identifying the valves	4 / 2.4-55
	IBS-9x17		
15	Single solenoid valve	-	4 / 2.4-15
	VUVBM		
16	Blanking plate/pressure zone supply	Blanking plate VABB: for vacant position, with blanking plug	4 / 2.4-52
	module	Pressure zone supply module VABF: with cartridge fitting	
	VABB/VABF		
17	Pilot air supply module	For pilot air supply	-
		(included in the scope of delivery of the manifold rail VABM)	
18	Manifold rail	Pneumatic connection G1/4, for connecting max. 12 valves	4 / 2.4-53
T.C.	VABM-B6-E-G14		1/2/
19	Blanking plug B	_	4 / 2.4-55
20	Silencer	For fitting in exhaust ports	4 / 2.4-55
	U, UC		
21	Push-in fitting QS	For connecting compressed air tubing with standard external diameters	4 / 2.4-54
22	Inscription label	For identifying the manifold rail	4 / 2.4-55
_	MH-BZ-80X		
23	Manifold rail	Pneumatic connection G½, for connecting max. 12 valves	4 / 2.4-53
	VABM-B6-E-G12		
24	H-rail mounting kit	For mounting on the H-rail NRH-35-2000	4 / 2.4-55
	VAME		
25	Separator for pressure zones	For fitting in the manifold rail	4 / 2.4-50
	VABD		

Type codes – Individual valves and manifold valves

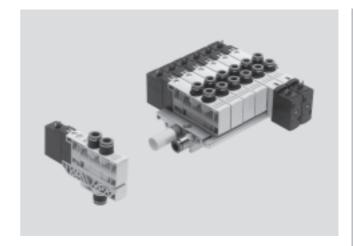
M32U 3/2-way valve, normally open M42 4/2-way valve, single solenoid B42 4/2-way valve, double solenoid Type of reset  None (double solenoid) A Pneumatic reset  Pilot air supply Internal Z External  Manual override facility D Pushing/detenting Pneumatic connection Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 5 mm Q8 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage 1 24 V DC 24 A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  Electrical connection  Electrical connection  Plug socket connection pattern			VUVB	 L	 M32C	_	Α	Z	D	- [	Q6	- [	1	C1
VIVIB Solenoid valve  Constructional design  L In-line valve S Semi in-line valve  Valve function  M32C 3/2-way valve, normally closed M32U 3/2-way valve, normally open M42 4/2-way valve, single solenoid Ba2 4/2-way valve, double solenoid  Type of reset  None (double solenoid) A Pneumatic reset  Pilot air supply Internal Z External  Manual override facility D Pushing/detenting  Pneumatic connection Q4 For tubing 0.D. 4 mm Q5 For tubing 0.D. 6 mm Q8 For tubing 0.D. 8 mm Q10 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	Valve fa	amily												
L In-line valve  S Semi in-line valve  Valve function  M32C 3/2-way valve, normally closed  M32U 3/2-way valve, normally open  M42 4/2-way valve, single solenoid  B42 4/2-way valve, double solenoid  Type of reset  None (double solenoid)  A Pneumatic reset  Pilot air supply  Internal  Z External  Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 for tubing 0.D. 6 mm Q8 For tubing 0.D. 8 mm Q10 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC  2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern														
L In-line valve  S Semi in-line valve  Valve function  M32C 3/2-way valve, normally closed  M32U 3/2-way valve, normally open  M42 4/2-way valve, single solenoid  B42 4/2-way valve, double solenoid  Type of reset  None (double solenoid)  A Pneumatic reset  Pilot air supply  Internal  Z External  Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 for tubing 0.D. 6 mm Q8 For tubing 0.D. 8 mm Q10 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC  2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	C													
S Semi in-line valve  Valve function  M32C 3/2-way valve, normally closed  M32U 3/2-way valve, normally open  M42 4/2-way valve, single solenoid  Ba2 4/2-way valve, double solenoid  Type of rest  None (double solenoid)  A Pneumatic reset  Pilot air supply  Internal  Z External  Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 for tubing 0.D. 4 mm Q6 For tubing 0.D. 6 mm Q8 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 11 0 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern														
Valve furction  M32C 3/2-way valve, normally closed M32U 3/2-way valve, normally open M42 4/2-way valve, single solenoid B42 4/2-way valve, double solenoid Type of reset None (double solenoid) A Pneumatic reset  Pilot air supply Internal External  Manual override facility D Pushing/detenting  Pneumatic connection Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 6 mm Q8 For tubing 0.D. 6 mm Q8 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  Electrical connection  Plug socket connection pattern														
M32C 3/2-way valve, normally closed M32U 3/2-way valve, normally open M42 4/2-way valve, single solenoid B42 4/2-way valve, double solenoid Type of reset None (double solenoid) A Pneumatic reset  Pilot air supply Internal Z External  Manual override facility D Pushing/detenting  Pneumatic connection Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 8 mm Q10 For tubing 0.D. 8 mm Q10 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 2 4 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection C1 Plug socket connection pattern	5	Semi in-line valve												
M32U 3/2-way valve, normally open M42 4/2-way valve, single solenoid B42 4/2-way valve, double solenoid Type of reset  None (double solenoid) A Pneumatic reset  Pilot air supply  Internal Z External  Manual override facility D Pushing/detenting Pneumatic connection Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 6 mm Q8 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  Electrical connection  Electrical connection  Plug socket connection pattern	Valve fu	unction												
M42 4/2-way valve, single solenoid B42 4/2-way valve, double solenoid  Type of reset  None (double solenoid) A Pneumatic reset  Pilot air supply  Internal Z External  Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 8 mm Q10 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  Electrical connection  Plug socket connection pattern	M32C	3/2-way valve, normally closed												
B42 4/2-way valve, double solenoid  Type of reset  None (double solenoid) A Pneumatic reset  Pilot air supply  Internal Z External  Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 6 mm Q8 For tubing 0.D. 8 mm Q10 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V V AC  Electrical connection  Electrical connection  Flug socket connection pattern	M32U	3/2-way valve, normally open												
Type of reset  None (double solenoid) A Pneumatic reset  Pilot air supply  Internal  Z External  Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 6 mm Q8 For tubing 0.D. 8 mm Q10 For tubing 0.D. 10 mm X Without push-in connector  Verail of the first own	M42													
None (double solenoid) A Pneumatic reset  Pilot air supply  Internal  Z External  Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 6 mm Q8 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	B42	4/2-way valve, double solenoid												
None (double solenoid) A Pneumatic reset  Pilot air supply  Internal  Z External  Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 6 mm Q8 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	Type of	reset												
Pilot air supply  Internal  Z External  Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 6 mm Q8 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	71							J						
Internal Z External  Manual verride facility D Pushing/detenting  Pneumatic connection Q4 For tubing 0.0. 4 mm Q6 For tubing 0.0. 8 mm Q10 For tubing 0.0. 10 mm X Without push-in connector  Operating voltage 1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection C1 Plug socket connection pattern	Α													
Internal Z External  Manual verride facility D Pushing/detenting  Pneumatic connection Q4 For tubing 0.0. 4 mm Q6 For tubing 0.0. 8 mm Q10 For tubing 0.0. 10 mm X Without push-in connector  Operating voltage 1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection C1 Plug socket connection pattern	D11													
Z External  Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 8 mm Q10 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	Pilot aii													
Manual override facility  D Pushing/detenting  Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 6 mm Q8 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern														
Pneumatic connection  Q4 For tubing 0.D. 4 mm Q6 For tubing 0.D. 6 mm Q8 For tubing 0.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	Z	External												
Pneumatic connection  Q4 For tubing O.D. 4 mm  Q6 For tubing O.D. 6 mm  Q8 For tubing O.D. 8 mm  Q10 For tubing O.D. 10 mm  X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	Manual	l override facility												
Q4 For tubing O.D. 4 mm Q6 For tubing O.D. 6 mm Q8 For tubing O.D. 8 mm Q10 For tubing O.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	D	Pushing/detenting												
Q4 For tubing O.D. 4 mm Q6 For tubing O.D. 6 mm Q8 For tubing O.D. 8 mm Q10 For tubing O.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	Pneuma	atic connection												
Q6 For tubing O.D. 6 mm Q8 For tubing O.D. 10 mm X Without push-in connector  Operating voltage 1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern												]		
Q8 For tubing O.D. 8 mm Q10 For tubing O.D. 10 mm X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern														
Q10 For tubing O.D. 10 mm  X Without push-in connector  Operating voltage  1 24 V DC 2A 110 V AC 3A 230 V AC 5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	Q8													
Operating voltage           1         24 V DC           2A         110 V AC           3A         230 V AC           5W         12 V DC/24 V AC             Electrical connection           C1         Plug socket connection pattern	Q10	For tubing O.D. 10 mm												
1	Χ	Without push-in connector												
1	Operati	ing voltage												
2A       110 V AC         3A       230 V AC         5W       12 V DC/24 V AC             Electrical connection         C1       Plug socket connection pattern	1													]
5W 12 V DC/24 V AC  Electrical connection  C1 Plug socket connection pattern	2A													
Electrical connection C1 Plug socket connection pattern	3A	230 V AC												
C1 Plug socket connection pattern	5W	12 V DC/24 V AC												
C1 Plug socket connection pattern	Electric	al connection												
	C1													
		to EN 175301-803, type C												

Technical data – Individual valves and manifold valves

**FESTO** 



- **-** Pressure -0.9 ... +8 bar



General technical data					
Valve function			3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
Constructional design			Piston spool valve		
Sealing principle			Soft		
Type of actuation			Electrical		
Type of reset			Pneumatic spring		-
Type of control			Piloted		
Pilot air supply			Internal or external		
Direction of flow			Non-reversible		
Exhaust function			No flow control		
Manual override facility			Non-detenting, detenting		
Type of mounting			Via through-holes		
Installation position			Any		
Nominal size		[mm]	7		
Standard nominal flow rate	qnN	[l/min]	200 (QS-4), 500 (QS-6), 8	00 (QS-8), 1,000 (QS-10)	
Width		[mm]	20		
Product weight	In-line valve	[g]	170	170	240
	Semi in-line valve	[g]	150	150	220

Operating and environmental conditions					
Operating medium			Dried and filtered compressed air, lubricated or unlubricated, grade of filtration		
			40 μm, vacuum		
Operating pressure range	Internal pilot air supply	[bar]	2 8		
	External pilot air supply	[bar]	-0.9 +8		
Pilot pressure range		[bar]	2 8		
Ambient temperature		[°C]	-5 +50		
Temperature of medium		[°C]	-5 +50		
Corrosion resistance class CRC			11)		

<sup>1)</sup> Corrosion resistance class 1 to Festo standard 940 070 Components requiring low corrosion resistance. Transport and storage protection. Parts that do not have primarily decorative surface requirements, e.g. in internal areas that are not visible or behind covers.

2.7

# **Solenoid valves VUVB**

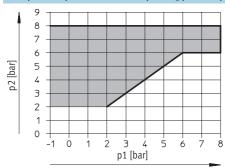
Technical data – Individual valves and manifold valves

**FESTO** 

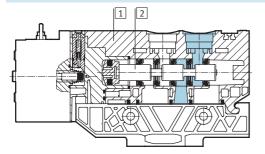
Electrical data			
Electrical connection			Plug, square design to EN 175301-803, type C
Nominal operating voltage	DC	[V]	12, 24
	AC	[V]	24, 110, 230
Permissible voltage fluctuations			±10%
Electrical power consumption	12 V DC	[W]	1.4
	24 V DC	[W]	1.5
	24 V AC	[VA]	Pull: 3.1, hold: 2.2
	110 V AC	[VA]	Pull: 3.1, hold: 2.2
	230 V AC	[VA]	Pull: 3.1, hold: 2.2
Protection class to EN 60529			IP65 (in combination with plug socket)

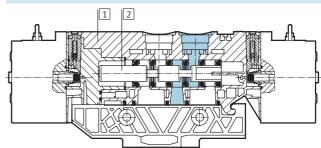
Valve response times [ms]					
Valve function	3/2, single solenoid	4/2, single solenoid	4/2, double solenoid		
On	20	20	-		
Off	20	20	-		
Changeover	-	_	15		

# Pilot pressure p2 as a function of operating pressure p1



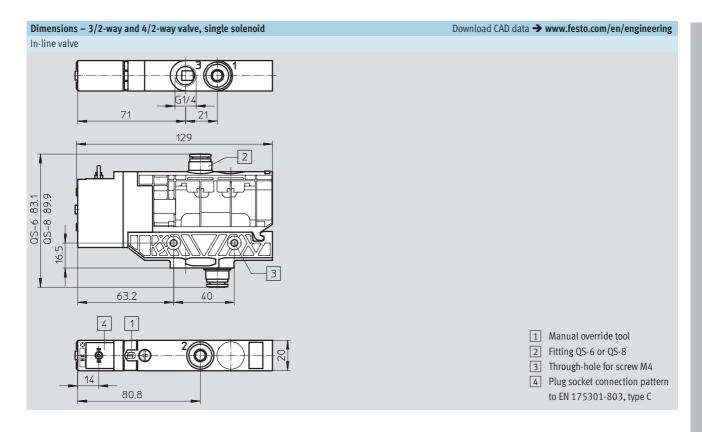
Sectional view – Single solenoid valve

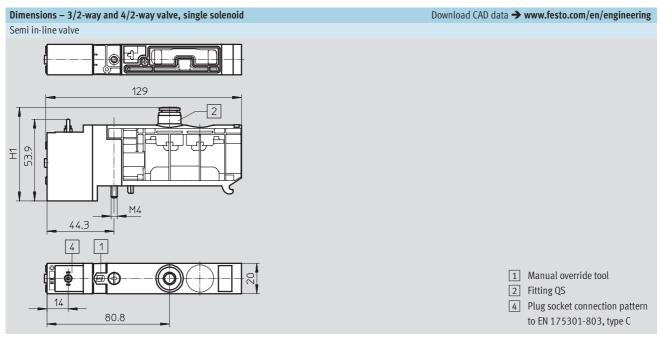




1	Housing	Reinforced polyamide		
2	Piston spool	Wrought aluminium alloy		
-	- Seals Nitrile rubber, hydrogenated nitrile rubber, fluorocarbon rubber			

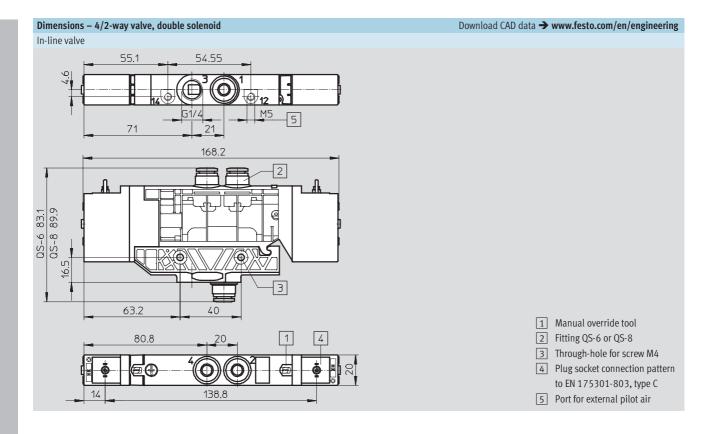


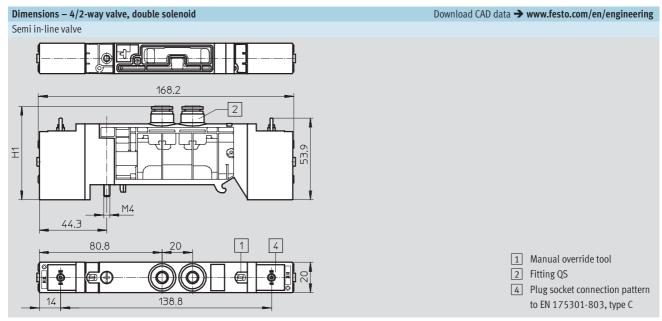




Pneumatic connection	H1	Pneumatic connection	H1
QS-4	57	QS-8	63
QS-6	60	QS-10	65

Technical data – Individual valves and manifold valves

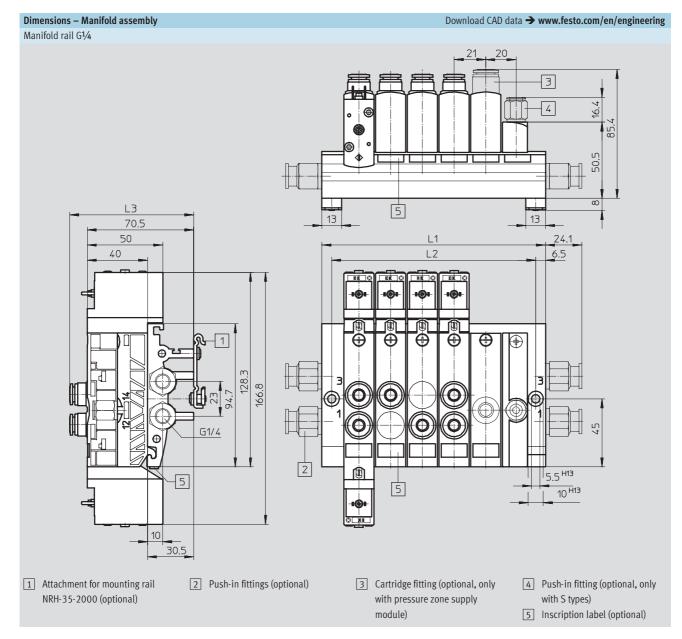




Pneumatic connection	H1
QS-4	57
QS-6	60

Pneumatic connection	H1
QS-8	63
QS-10	65

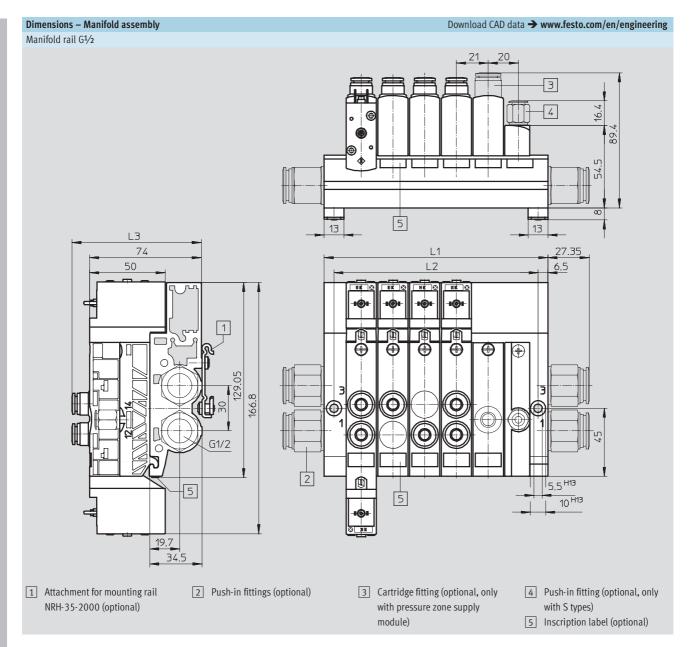




Valve positions	L1	L2
2	85	72
3	106	93
4	127	114
5	148	135
6	169	156
7	190	177
8	211	198
9	232	219
10	253	240
11	274	261
12	295	282

Pneumatic connection	L3
QS-4	64.4
QS-6	64.4
QS-8	72
QS-10	75.4

Technical data – Individual valves and manifold valves



Valve positions	L1	L2
2	85	72
3	106	93
4	127	114
5	148	135
6	169	156
7	190	177
8	211	198
9	232	219
10	253	240
11	274	261
12	295	282

Pneumatic connection	L3
QS-4	78.5
QS-6	78.5
QS-8	86
QS-10	89.4



Ordering data – In-line valves								
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре		
3/2-way valves								
12 2	-	Normally closed	24 V DC	QS-6	537 468	VUVB-L-M32C-AD-Q6-1C1		
12 2		Internal pilot air supply		QS-8	537 469	VUVB-L-M32C-AD-Q8-1C1		
A P II TIT TO		Pneumatic reset	110 V AC	QS-6	537 538	VUVB-L-M32C-AD-Q6-2AC1		
1 3				QS-8	537 539	VUVB-L-M32C-AD-Q8-2AC1		
			230 V AC	QS-6	537 546	VUVB-L-M32C-AD-Q6-3AC1		
				QS-8	537 547	VUVB-L-M32C-AD-Q8-3AC1		
10 2	_	Normally open	24 V DC	QS-6	537 470	VUVB-L-M32U-AD-Q6-1C1		
		Internal pilot air supply		QS-8	537 471	VUVB-L-M32U-AD-Q8-1C1		
1 3		Pneumatic reset	110 V AC	QS-6	537 540	VUVB-L-M32U-AD-Q6-2AC1		
				QS-8	537 541	VUVB-L-M32U-AD-Q8-2AC1		
			230 V AC	QS-6	537 548	VUVB-L-M32U-AD-Q6-3AC1		
				QS-8	537 549	VUVB-L-M32U-AD-Q8-3AC1		
12 2	-	Normally closed	24 V DC	QS-6	537 476	VUVB-L-M32C-AZD-Q6-1C1		
		External pilot air supply		QS-8	537 477	VUVB-L-M32C-AZD-Q8-1C1		
14 1 3		Pneumatic reset	110 V AC	QS-6	537 554	VUVB-L-M32C-AZD-Q6-2AC1		
				QS-8	537 555	VUVB-L-M32C-AZD-Q8-2AC1		
			230 V AC	QS-6	537 562	VUVB-L-M32C-AZD-Q6-3AC1		
				QS-8	537 563	VUVB-L-M32C-AZD-Q8-3AC1		
10 2	-	Normally open	24 V DC	QS-6	537 478	VUVB-L-M32U-AZD-Q6-1C1		
		External pilot air supply		QS-8	537 479	VUVB-L-M32U-AZD-Q8-1C1		
14 1 3		Pneumatic reset	110 V AC	QS-6	537 556	VUVB-L-M32U-AZD-Q6-2AC1		
				QS-8	537 557	VUVB-L-M32U-AZD-Q8-2AC1		
			230 V AC	QS-6	537 564	VUVB-L-M32U-AZD-Q6-3AC1		
				QS-8	537 565	VUVB-L-M32U-AZD-Q8-3AC1		
4/2-way valves, single	solenoic							
14 4 2	-	Internal pilot air supply	24 V DC	QS-6	537 472	VUVB-L-M42-AD-Q6-1C1		
		Pneumatic reset		QS-8	537 473	VUVB-L-M42-AD-Q8-1C1		
1 3			110 V AC	QS-6	537 542	VUVB-L-M42-AD-Q6-2AC1		
				QS-8	537 543	VUVB-L-M42-AD-Q8-2AC1		
			230 V AC	QS-6	537 550	VUVB-L-M42-AD-Q6-3AC1		
				QS-8	537 551	VUVB-L-M42-AD-Q8-3AC1		
14 4 2	-	External pilot air supply	24 V DC	QS-6	537 480	VUVB-L-M42-AZD-Q6-1C1		
		Pneumatic reset		QS-8	537 481	VUVB-L-M42-AZD-Q8-1C1		
14 1 3			110 V AC	QS-6	537 558	VUVB-L-M42-AZD-Q6-2AC1		
				QS-8	537 559	VUVB-L-M42-AZD-Q8-2AC1		
			230 V AC	QS-6	537 566	VUVB-L-M42-AZD-Q6-3AC1		
				QS-8	537 567	VUVB-L-M42-AZD-Q8-3AC1		

2.7

# Solenoid valves VUVB



Ordering data – In-line valves									
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре			
4/2-way valves, double solenoid									
14 4 2 12	-	Internal pilot air supply	24 V DC	QS-6	537 474	VUVB-L-B42-D-Q6-1C1			
14 4 2 12				QS-8	537 475	VUVB-L-B42-D-Q8-1C1			
			110 V AC	QS-6	537 444	VUVB-L-B42-D-Q6-2AC1			
• • •				QS-8	537 445	VUVB-L-B42-D-Q8-2AC1			
			230 V AC	QS-6	537 552	VUVB-L-B42-D-Q6-3AC1			
				QS-8	537 553	VUVB-L-B42-D-Q8-3AC1			
14 4 2 12	_	External pilot air supply	24 V DC	QS-6	537 482	VUVB-L-B42-ZD-Q6-1C1			
				QS-8	537 483	VUVB-L-B42-ZD-Q8-1C1			
14 1 3 12			110 V AC	QS-6	537 560	VUVB-L-B42-ZD-Q6-2AC1			
17 1 7 12				QS-8	537 561	VUVB-L-B42-ZD-Q8-2AC1			
			230 V AC	QS-6	537 568	VUVB-L-B42-ZD-Q6-3AC1			
				QS-8	537 569	VUVB-L-B42-ZD-Q8-3AC1			

•	Code	valves for sub-base or manifold		Ducumetic connection	Dort No	Time
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
3/2-way valves						
12 2	K	Normally closed	24 V DC	QS-4	537 484	VUVB-S-M32C-AZD-Q4-1C1
12 2		Pilot air supply <sup>1)</sup>		QS-6	537 485	VUVB-S-M32C-AZD-Q6-1C1
14 1 3 12		Pneumatic reset		QS-8	537 486	VUVB-S-M32C-AZD-Q8-1C1
				QS-10	537 487	VUVB-S-M32C-AZD-Q10-1C1
			110 V AC	QS-4	537 570	VUVB-S-M32C-AZD-Q4-2AC1
				QS-6	537 571	VUVB-S-M32C-AZD-Q6-2AC1
				QS-8	537 572	VUVB-S-M32C-AZD-Q8-2AC1
				QS-10	537 573	VUVB-S-M32C-AZD-Q10-2AC1
			230 V AC	QS-4	537 586	VUVB-S-M32C-AZD-Q4-3AC1
				QS-6	537 587	VUVB-S-M32C-AZD-Q6-3AC1
				QS-8	537 588	VUVB-S-M32C-AZD-Q8-3AC1
				QS-10	537 589	VUVB-S-M32C-AZD-Q10-3AC1
10 2 <sub>i</sub>	N	Normally open	24 V DC	QS-4	537 488	VUVB-S-M32U-AZD-Q4-1C1
10 2		Pilot air supply <sup>1)</sup>		QS-6	537 489	VUVB-S-M32U-AZD-Q6-1C1
14 1 3 12		Pneumatic reset		QS-8	537 490	VUVB-S-M32U-AZD-Q8-1C1
				QS-10	537 491	VUVB-S-M32U-AZD-Q10-1C1
			110 V AC	QS-4	537 574	VUVB-S-M32U-AZD-Q4-2AC1
				QS-6	537 575	VUVB-S-M32U-AZD-Q6-2AC1
				QS-8	537 576	VUVB-S-M32U-AZD-Q8-2AC1
				QS-10	537 577	VUVB-S-M32U-AZD-Q10-2AC1
			230 V AC	QS-4	537 590	VUVB-S-M32U-AZD-Q4-3AC1
				QS-6	537 591	VUVB-S-M32U-AZD-Q6-3AC1
				QS-8	537 592	VUVB-S-M32U-AZD-Q8-3AC1
				QS-10	537 593	VUVB-S-M32U-AZD-Q10-3AC1

<sup>1)</sup> Internal/external depending on the individual sub-base or the installation position of the selector in the pressure zone supply module.



ircuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре
2-way valves, sing	gle solenoio	,		_		
•	M	Pilot air supply <sup>1)</sup>	24 V DC	QS-4	537 492	VUVB-S-M42-AZD-Q4-1C1
<b>╡</b> ┣		Pneumatic reset		QS-6	537 493	VUVB-S-M42-AZD-Q6-1C1
				QS-8	537 494	VUVB-S-M42-AZD-Q8-1C1
4 1 3 12				QS-10	537 495	VUVB-S-M42-AZD-Q10-1C1
				without push-in	537 534	VUVB-S-M42-AZD-QX-1C1
				connector		
			110 V AC	QS-4	537 578	VUVB-S-M42-AZD-Q4-2AC1
				QS-6	537 579	VUVB-S-M42-AZD-Q6-2AC1
				QS-8	537 580	VUVB-S-M42-AZD-Q8-2AC1
				QS-10	537 581	VUVB-S-M42-AZD-Q10-2AC1
				without push-in	537 632	VUVB-S-M42-AZD-QX-2AC1
				connector		
			230 V AC	QS-4	537 594	VUVB-S-M42-AZD-Q4-3AC1
				QS-6	537 595	VUVB-S-M42-AZD-Q6-3AC1
				QS-8	537 596	VUVB-S-M42-AZD-Q8-3AC1
				QS-10	537 597	VUVB-S-M42-AZD-Q10-3AC1
				without push-in	537 636	VUVB-S-M42-AZD-QX-3AC1
				connector		
			12 V DC/	without push-in	545 376	VUVB-S-M42-AZD-QX-5WC1
			24 V AC	connector		
'2-way valves, dοι	T.		LOUVE C	Loc /		VIIND C D ( 2 TD O ) 4 C4
4 2 12	ا	Pilot air supply <sup>1)</sup>	24 V DC	QS-4	537 496	VUVB-S-B42-ZD-Q4-1C1
	]			QS-6	537 497	
4 1 3 12				QS-8	537 498	VUVB-S-B42-ZD-Q8-1C1
				QS-10	537 499	VUVB-S-B42-ZD-Q10-1C1
				without push-in	537 535	VUVB-S-B42-ZD-QX-1C1
			4401/40	connector	F27 F02	VIIVD C D42 75 04 2464
			110 V AC	QS-4	537 582	
				QS-6	537 583	
				QS-8	537 584	
				QS-10	537 585	
				without push-in	537 633	VUVB-S-B42-ZD-QX-2AC1
				connector		Man Chief
			230 V AC	QS-4	537 598	VUVB-S-B42-ZD-Q4-3AC1
				QS-6	537 599	VUVB-S-B42-ZD-Q6-3AC1
				QS-8	537 600	VUVB-S-B42-ZD-Q8-3AC1
				QS-10	537 601	VUVB-S-B42-ZD-Q10-3AC1
				without push-in	537 637	VUVB-S-B42-ZD-QX-3AC1
				connector	1	
			12 V DC/	without push-in	545 377	VUVB-S-B42-ZD-QX-5WC1
			24 V AC	connector		

<sup>1)</sup> Internal/external depending on the individual sub-base or the installation position of the selector in the pressure zone supply module.

Technical data – Manifold rail

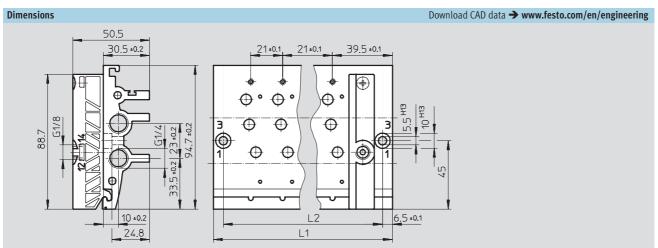
**FESTO** 

#### Manifold rail G1/4 VABM

Material:

Wrought aluminium alloy





Dimensions and order	imensions and ordering data									
Valve positions	L1	L2	Weight [g]	CRC	Part No. Type					
2	85	72	270	21)	537 500 VABM-B6-E-G14-2					
3	106	93	340	21)	545 815 VABM-B6-E-G14-3					
4	127	114	400	21)	537 501 VABM-B6-E-G14-4					
5	148	134	470	21)	545 816 VABM-B6-E-G14-5					
6	169	156	530	21)	537 502 VABM-B6-E-G14-6					
7	190	177	600	21)	545 817 VABM-B6-E-G14-7					
8	211	198	670	21)	537 503 VABM-B6-E-G14-8					
9	232	219	740	21)	545 818 VABM-B6-E-G14-9					
10	253	240	800	21)	537 504 VABM-B6-E-G14-10					
11	274	261	870	21)	545 819 VABM-B6-E-G14-11					
12	295	282	940	21)	537 505 VABM-B6-E-G14-12					

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

Technical data – Manifold rail

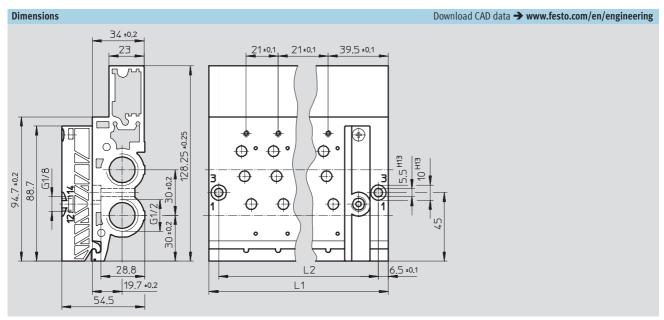
**FESTO** 

#### Manifold rail G½ VABM

Material:

Wrought aluminium alloy





Dimensions and ordering data									
Valve positions	L1	L2	Weight [g]	CRC	Part No. Type				
2	85	72	460	21)	537 506 VABM-B6-E-G12-2				
3	106	93	580	21)	545 820 VABM-B6-E-G12-3				
4	127	114	690	21)	537 507 VABM-B6-E-G12-4				
5	148	135	820	21)	545 821 VABM-B6-E-G12-5				
6	169	156	915	21)	537 508 VABM-B6-E-G12-6				
7	190	177	1,030	21)	545 822 VABM-B6-E-G12-7				
8	211	198	1,150	21)	537 509 VABM-B6-E-G12-8				
9	232	219	1,270	21)	545 823 VABM-B6-E-G12-9				
10	253	240	1,380	21)	537 510 VABM-B6-E-G12-10				
11	274	261	1,500	21)	545 824 VABM-B6-E-G12-11				
12	295	282	1,620	21)	537 511 VABM-B6-E-G12-12				

<sup>1)</sup> Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

2.7

# Solenoid valves VUVB

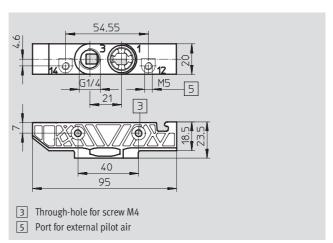
Technical data – Sub-base

#### Sub-base VABS

Material:

Reinforced polyamide





# Valve terminals VTUB - Individual connection

**FESTO** 

Ordering data – Modular products

Mandatory data				O Options	M		<b>○</b>	
Module No.	Product type	Electrical connection	Individual connection type	Valve type	Valve design	Nominal operating voltage	Manual override facility	Pilot air supply
537 662	VTUB	S	हा	S	- C	1 2A 3A 5W	D	Z
Ordering example 537 662	VTUB 2	- S 3	ET 4	- S 5	6	2A 7	D 8	9

Or	Ordering table									
				Condi- tions	Code		Enter code			
M	1	Module No.	537 662							
	2	Product type	Valve terminal		VTUB		VTUB			
	3	Electrical connection	Individual connection		-S		-S			
	4	Individual connection type	Blade connectors		ET		ET			
	5	Valve type	Semi in-line valve		-S		-S			
0	6	Valve design	Without cover plate							
			With cover plate		С					
M	7	Nominal operating voltage	24 V DC		1					
			110 V AC		2A					
			230 V AC		3A					
			12 V DC/ 24 V AC		5W					
	8	Manual override facility	Detenting		D		D			
0	9	Pilot air supply	Internal							
Ψ			External		Z					

Transfer order code



2.7

# Valve terminals VTUB - Individual connection

**FESTO** 

Ordering data – Modular products

<b>→</b>	M Mandatory data	<b>O</b> Options	M	0	M	<b>→</b>		
	Pressure supply connection	Pressure supply connection position	Exhaust connection	Exhaust connection position	Valve connection	Valve connection position	Manifold rail	
	G14	-	D	-	P4	T	A	
	G12	L	U1	L	P6	TB	В	
	Q10	R		R	P8	TA		
	Q12				P10	TC		
	Q16							
_	012	_	U1		P10		В	
	10	11	12	13	14	15	16	

Ordering table							
				Condi-	Code		Enter
				tions			code
M	10	Pressure supply connection	Thread G <sup>1</sup> / <sub>4</sub>		-G14		
			Thread G½		-G12		
			Push-in connector 10 mm		-Q10		
			Push-in connector 12 mm		-Q12		
			Push-in connector 16 mm		-Q16		
0	11	Pressure supply connection	At both ends			ľ	
		position	Left-hand end		L		
			Right-hand end		R		
M	12	Exhaust connection	Ducted (corresponds to the pressure supply connection)		-D	1	
			Silencer		-U1		
0	13	Exhaust connection position	At both ends				
0	13	Exhaust connection position	At both ends  Left-hand end	1	L		
0	13	Exhaust connection position		1	L R		
M	13	Exhaust connection position  Valve connection	Left-hand end		ļ <u>-</u>		
		·	Left-hand end Right-hand end		R		
		·	Left-hand end Right-hand end Push-in connector 4 mm		R -P4		
		·	Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm		-P4 -P6		
		·	Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm Push-in connector 8 mm		-P4 -P6 -P8		
	14	Valve connection	Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm Push-in connector 8 mm Push-in connector 10 mm		-P4 -P6 -P8 -P10		
	14	Valve connection	Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm Push-in connector 8 mm Push-in connector 10 mm On top, straight		-P4 -P6 -P8 -P10		
	14	Valve connection	Left-hand end Right-hand end  Push-in connector 4 mm Push-in connector 6 mm Push-in connector 8 mm Push-in connector 10 mm On top, straight On top, angled outlet to the front/rear	[1]	-P4 -P6 -P8 -P10 T		
	14	Valve connection	Left-hand end Right-hand end Push-in connector 4 mm Push-in connector 6 mm Push-in connector 8 mm Push-in connector 10 mm On top, straight On top, angled outlet to the front/rear On top, angled outlet to the front	2	R -P4 -P6 -P8 -P10 T TB TA		

- 1 L, R Only with pressure supply connection position (11) L, R
- 2 **TB, TA, TC** Not with valve connection (14) P10 (push-in connector 10 mm)
- Not with pressure supply connection (10) G12, Q16  $\,$
- 3 A 4 B Not with pressure supply connection (10) G14

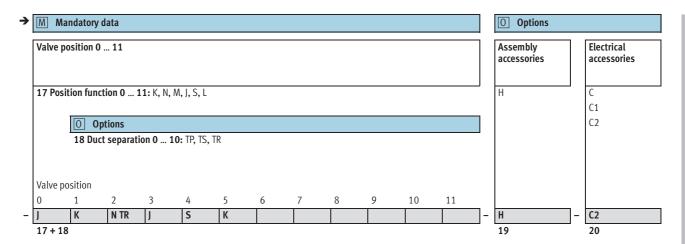
#### Transfer order code



# Valve terminals VTUB - Individual connection

**FESTO** 

Ordering data – Modular products



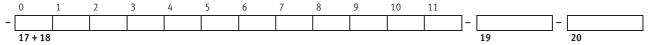
Ordering table						
				Condi- tions	Code	Enter code
		Valve position 0 11		5	-	-
M	17	Position function 0 11 3/2-way valve, normally closed			K	Enter the
			3/2-way valve, normally open		N	equip-
			4/2-way valve, single solenoid, pneumatic spring		M	ment
			4/2-way valve, double solenoid		J	selected
			Additional power supply		S	in the
			Blanking plate		L	ordering
0	18	Duct separation 0 10	Separator 1	6	TP	code
			Separator 1, 3	6	TS	
			Separator 3	6	TR	
0	19	Assembly accessories				
		Type of mounting	H-rail mounting		-H	
	20	Electrical accessories				
		Valve connection	Plug socket		-C	
			Connecting cable 2.5 m		-C1	
			Connecting cable 5 m		-C2	

Permissible number of valves: 2, 3, 4, ... 12

TP, TS, TR Only with pressure supply connection position (11) "At both ends" and exhaust connection position (13) "At both ends".
Possible only once per valve terminal.

Transfer order code

Valve position



2.7

# Valve terminals type 24 VTUB Peripherals overview

**FESTO** 

# Overview - Valve terminal type 24 VTUB

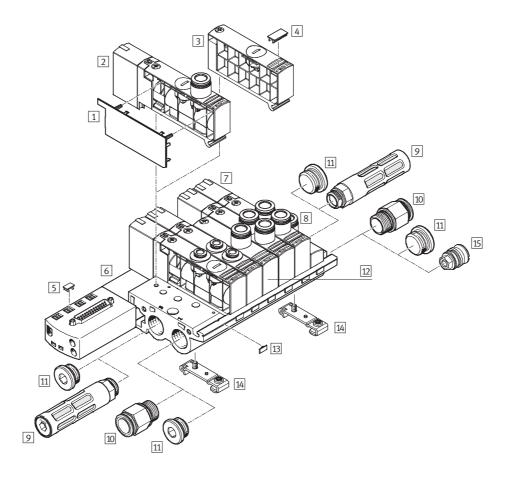
Valve terminal with electrical multi-pin plug connection

• 25-pin Sub-D multi-pin plug connection Code: SD

Valve terminals with electrical multipin plug connection are available in gradations from 2 to max. 12 valve positions.

Each valve position can either be equipped with a valve or a blanking plate.

A maximum of 24 valve solenoid coils can be actuated via the electrical multi-pin plug connection.



# Valve terminals type 24 VTUB Peripherals overview





Accessories				
		Brief description	→ Page	
1	Cover plate for valve housing VAMC	-	4 / 2.4-52	
2	Single solenoid valve VUVBM	-	4 / 2.4-39	
3	Blanking plate VABB	Blanking plate VABB: for vacant position, with blanking plug	4 / 2.4-52	
4	Inscription label IBS-9x17	For identifying the valves	4 / 2.4-55	
5	Inscription label IBS-6x10	-	4 / 2.4-55	
6	Manifold rail VABM-B6-E-G6-M1	With multi-pin plug connection, for connecting max. 12 valves	4 / 2.4-53	
7	Double solenoid valve VUVBB	-	4 / 2.4-39	
8	Pilot air supply module	For pilot air supply (included in the scope of delivery of the manifold rail VABM)	-	
9	Silencer U, UC	For fitting in exhaust ports	4 / 2.4-55	
10	Push-in fitting QS	For connecting compressed air tubing with standard external diameters	4 / 2.4-54	
11	Blanking plug B	-	4 / 2.4-55	
12	Pressure zone supply module VABF	Pressure zone supply module VABF: with cartridge	4 / 2.4-52	
13	Inscription label MH-BZ-80X	For identifying the manifold rail	4 / 2.4-55	
14	H-rail mounting kit VAME	For mounting on the H-rail NRH-35-2000	4 / 2.4-55	
15	Separator for pressure zones VABD	For mounting in the manifold rail	4 / 2.4-50	

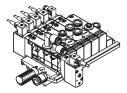
# Valve terminals type 24 VTUB

Key features

#### **FESTO**

#### Individual connection





Connection is independent of the control technology used.

There are two different valve types, in-line valves and semi in-line valves for manifold rails or individual sub-bases.

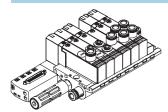
Between 2 ... 24 solenoid coils (divided between 2 ... 12 valve positions) can be selected with individual connection.

Valves can be used on individual sub-bases for actuators further away from the valve terminal.

With an individual electrical connection, the plug is connected directly to the valve. A number of plug sockets/ plug sockets with cable can be selected for the valve terminal and for the individual sub-base:

- KMEB-1-...-LED with signal status display
- KMEB-1-230AC-... can be used up to 230 V AC
- MSSD-EB for self-assembly
- KMEB-2-24-... with signal status
- Illuminating seal MEB-LD for signal status display

#### Multi-pin plug connection



Control signals from the controller to the valve terminal are transmitted via a pre-assembled multi-wire cable, which substantially reduces installation time.

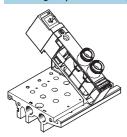
This valve terminal can be fitted with 4 ... 12 valves.

#### Variants

Sub-D connection

Double solenoid drive with multi-pin plug connection. The valve is equipped with an LED for displaying the signal status.

#### Wide range of pneumatic components



- The use of the same basic valves for both the individual valves and the valve manifold permits fast and flexible conversion and multiple use of parts.
- Flexible construction thanks to assembled and tested units or individual components as modules for individual configurations.
- Flow rates from 200 ... 1,000 l/min depending on the respective application through the selection of appropriate QS connections.

# Valve terminals type 24 VTUB Key features – Pneumatic components



Connection on the valve		
	Code	Description
Code for valve connection position: T		
	P4	Push-in connector 4 mm Connection position on top, straight
	P6	Push-in connector 6 mm Connection position on top, straight
	P8	Push-in connector 8 mm Connection position on top, straight
	P10	Push-in connector 10 mm Connection position on top, straight
Code for valve connection position: TE		
	P4	Push-in connector 4 mm  Connection position on top, angled outlet to the front/rear, front, rear
	P6	Push-in connector 6 mm Connection position on top, angled outlet to the front/rear, front, rear
	P8	Push-in connector 8 mm Connection position on top, angled outlet to the front/rear, front, rear

# Valve terminals type 24 VTUB Key features – Pneumatic components

**FESTO** 

## Instructions for using pressure zones

The VTUB valve terminal can be operated with 2 pressure zones, supplied either from the left or from the right.

Pressure zones are created by means of separators that can be used in the following ducts:

- Supply duct 1 (code TP)

and exhaust duct 3 (code TS) or - Exhaust duct 3 (code TR)

- Supply duct 1

Duct separation		
	Code	Description
1 Pressure zone 1 2 Pressure zone 2	TP	Duct 1 closed
1 Pressure zone 1 2 Pressure zone 2		Duct 1/3 closed
1 Pressure zone 1 2 Pressure zone 2	TR	Duct 3 closed

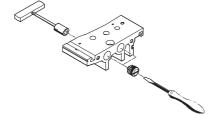
# Separator VABD-B6



Note

The separator can also be fitted subsequently using a screwdriver/ socket spanner.



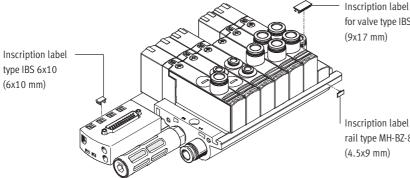


# Valve terminals type 24 VTUB

Key features – Display and operation



#### Inscription system



for valve type IBS 9x17

Inscription label for manifold rail type MH-BZ-80X

Inscription labels can be applied to the valves and manifold rails to identify them.

- Inscription labels for valve type IBS-9x17 Part No. 161 937
- Inscription labels for manifold rail type MH-BZ-80X Part No. 197 259

# Display and operation

Each valve solenoid coil can be allocated an LED which indicates its signal status. Suitable plug sockets with cable can be found on page 4 / 2.4-56. The multi-pin variant has the LED integrated in the valve.

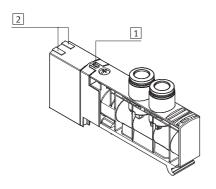
The manual override (MO) allows the valve to be activated without electronic control or power supply.

The valve is activated by pushing the  $manual\ override.\ The\ set\ switching$ status can be secured by rotating the manual override.



Note

A manually activated valve (manual override) cannot be reset electrically. Conversely, an electrically activated valve cannot be reset using the mechanical manual override.



- 1 Optional manual override (pushing and detenting via turning using a screwdriver)
- 2 LED signal status display per solenoid coil

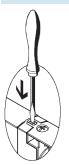
# Valve terminals type 24 VTUB

Key features – Display and operation

#### **FESTO**

### Manual override (MO)

MO with automatic return (non-detenting)



Press in the stem of the MO with a pin or screwdriver.

- ----- Valve is in switching position Remove the pin or screwdriver. Spring force pushes the stem of the MO back.
- ----- Valve returns to normal position.

#### MO with detent (turning with detent)<sup>1)</sup>



Press in the stem of the MO using a  $\,$ pin or screwdriver until the valve switches and then turn the stem clockwise by 90° until the stop is reached.

position

Turn the stem anti-clockwise by 90° until the stop is reached and then remove the pin or screwdriver. Spring force pushes the stem of the MO back.

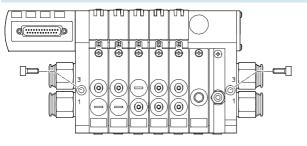
- ----- Valve returns to normal position.
- 1) Not with double solenoid valve code J for electrical multi-pin plug connection (double solenoid valve)

#### Mounting - Valve terminal

Sturdy terminal assembly thanks to:

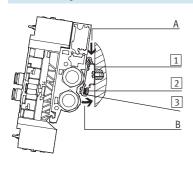
- Two through-holes for wall mounting
- Integrated attachment for H-rail mounting

# Wall mounting



The VTUB valve terminal is screwed onto the mounting surface using two M5 screws.

## H-rail mounting





The VTUB valve terminal is hooked onto the H-rail (see arrow A). The valve terminal VTUB is then swivelled on the H-rail and secured in place with the clamping component (see arrow B).

- 1 H-rail
- 2 Self-tapping M4x8 screw of the H-rail clamping unit
- 3 Clamping component of the H-rail clamping unit

For H-rail mounting of the valve terminal you will need the VAME-B6-T mounting kit. This permits mounting of the valve terminal on a H-rail to EN 60715.

## Valve terminals type 24 VTUB

Key features – Electrical components/instructions for use



	Connec	Connecting cable, 25-wire			cting cable, 15-wire	
	Pin	Address/coil	Core colour <sup>1)</sup>	Pin	Address/coil	Core colour <sup>1)</sup>
	1	0	WH	1	0	WH
25 + 13	2	1	BN	2	1	BN
+ 12	3	2	GN	3	2	GN
24+ + 11	4	3	YE	4	3	YE
23+ +10	5	4	GY	5	4	GY
22+ + 9	6	5	PK	6	5	PK
21 +	7	6	BU	7	6	BU
20+ + 8	8	7	RD	8	7	RD
19 + 7	9	8	BK	9	8	BK
18 + 6	10	9	VT	10	9	VT
17 + 5	11	10	GY PK	11	10	GY PK
+ 4	12	11	RD BU	12	11	RD BU
16 + 3	13	12	GN WH	13	-	-
15 + + 2	14	13	BN GN	14	_	_
14 + 1	15	14	YE WH	15	-	-
	16	15	BN YE	16	-	-
	17	16	GY WH	17	_	_
	18	17	BN GY	18	_	_
	19	18	WH PK	19	-	-
	20	19	BN PK	20	-	-
	21	20	BU WH	21	_	_
	22	21	BN BU	22	_	_
- Note	23	22	RD WH	23	-	RD WH
drawing shows the view onto the	24	23	BN RD	24	_	BN RD
s of the Sub-D plug.	25	0 V	BK WH	25	0 V	BK WH

1) To IEC 757

### Equipment

Operate your equipment with unlubricated compressed air if possible. Festo valves and cylinders are designed for operation under normal use without any additional lubrication, yet still have a long service life. The quality of compressed air downstream from the compressor must correspond to that of unlubricated compressed air. If possible, do not operate all of your equipment with lubricated compressed air. The lubricators should, where possible, always be installed directly upstream of the actuator used.

Incorrect additional oil and too high an oil content in the compressed air reduce the service life of the valve terminal.

Use Festo special oil OFSW-32 or the alternatives listed in the Festo catalogue (as specified in DIN 51524-HLP32; basic oil viscosity 32 CST at 40 °C).

### **Bio-oils**

When using bio-oils (oils which are based upon synthetic or native ester, e.g. rapeseed oil methyl ester), the maximum residual oil content of 0.1 mg/m³ must not be exceeded (see ISO 8573-1 Class 2).

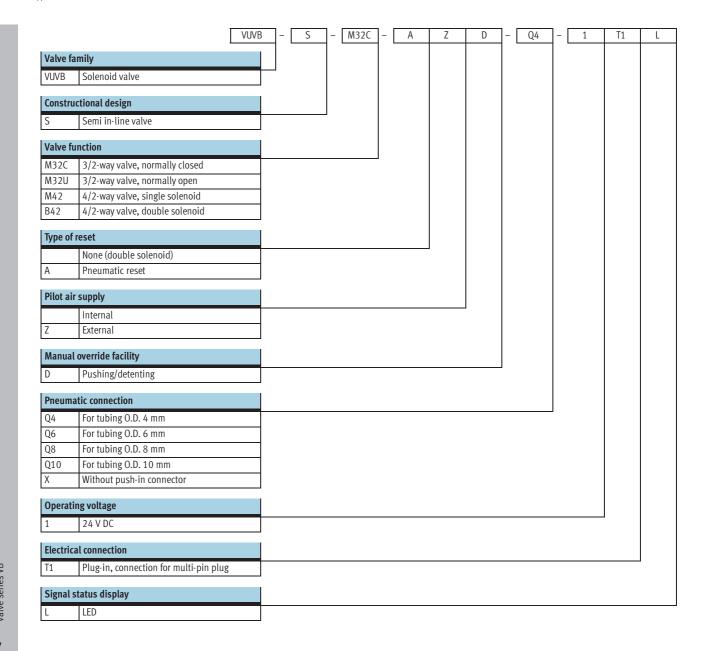
### Mineral oils

When using mineral oils (e.g. HLP oils to DIN 51524, parts 1 through 3) or similar oils based on poly-alphaolefins (PAO), the maximum residual oil content of 5 mg/m³ must not be exceeded (see ISO 8573-1 Class 4). A higher residual oil content irrespective of the compressor oil cannot be permitted, as the basic lubricant would be flushed out over time.

# **Directional control valves for standard applications**Valve series VB

## Valve terminals type 24 VTUB

Type codes - Terminal valves

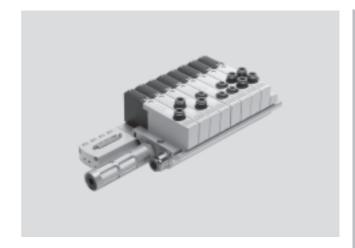


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# Valve terminals type 24 VTUB Technical data – Terminal valves



- Pressure -0.9 ... +8 bar



General technical data				
Valve function		3/2, single solenoid	4/2, single solenoid	4/2, double solenoid
Constructional design		Piston spool valve		
Sealing principle		Soft		
Type of actuation		Electrical		
Type of reset		Pneumatic spring		_
Type of control		Piloted		
Pilot air supply		Internal or external		
Direction of flow		Non-reversible		
Exhaust function		No flow control		
Manual override facility		Non-detenting, detenting	g	Non-detenting
Type of mounting		Via through-holes		
Installation position		Any		
Width	[mm]	20		
Nominal size	[mm]	7		
Pneumatic connections				
Supply connection	1	G½ (sub-base)		
Exhaust connection	3	G½ (sub-base)		
Working lines	2/4	QS-4, QS-6, QS-8, QS-10	)	
External pilot air connection	12/14	M5 (sub-base)		
Standard nominal flow rate qnN	[l/min]	200 (QS-4), 500 (QS-6),	800 (QS-8), 1,000 (QS-10)	

Operating and environmental conditions			
Operating medium			Dried and filtered compressed air, lubricated or unlubricated, grade of filtration
			40 μm, vacuum
Operating pressure	Internal pilot air	[bar]	2 +8
	External pilot air	[bar]	-0.9 +8
Pilot pressure range		[bar]	2 8
Ambient temperature		[°C]	-5 +50
Temperature of medium		[°C]	-5 +50
Storage temperature <sup>1)</sup>		[°C]	-20 +40

1) Long-term storage

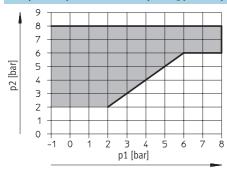
# Valve terminals type 24 VTUB Technical data – Terminal valves

**FESTO** 

Electrical data			
Electrical connection			Socket for multi-pin plug
Nominal operating voltage		[V DC]	24
Permissible voltage fluctuations			±10%
Electrical power consumption	Single solenoid	[W]	1.5
	Double solenoid	[W]	2.4, following a current reduction: 0.1
Protection class to EN 60529			IP65

Valve response times [ms]				
Valve function	3/2, single solenoid	4/2, single solenoid	4/2, double solenoid	
On	20	20	-	
Off	20	20	-	
Changeover	-	-	20	

### Pilot pressure p2 as a function of operating pressure p1



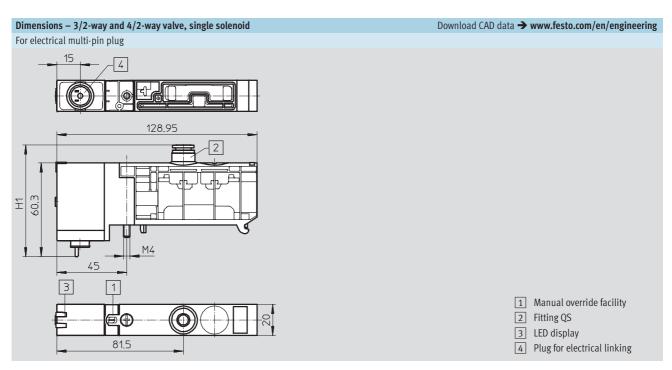
March Wil		
Materials - Valves		
Sectional view	Single solenoid	Double solenoid

1	Housing	Reinforced polyamide
2	Piston spool	Wrought aluminium alloy
_	Seals	Nitrile rubber, hydrogenated nitrile rubber, fluorocarbon rubber

Materials		
Manifold rail with multi-pin plug	Wrought aluminium alloy	
Pressure zone supply module	Reinforced polyamide	
Blanking plate for vacant position	Reinforced polyamide	



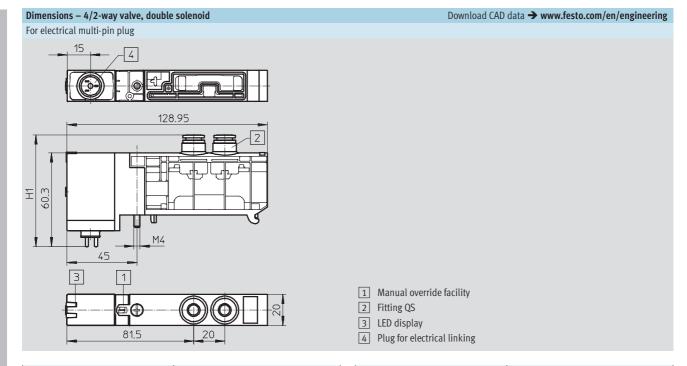
Product weight		
Approx. weights	[g]	
Manifold rail with multi-pin plug		
4 valve positions	690	
6 valve positions	915	
8 valve positions	1,150	
• 10 valve positions	1,380	
• 12 valve positions	1,620	
Pressure zone supply module	30	
Valves		
<ul> <li>Single solenoid (code K, N, M)</li> </ul>	150	
• Double solenoid (code J)	220	
Blanking plate for vacant position	25	



Pneumatic connection	H1
QS-4	57
QS-6	60

Pneumatic connection	H1
QS-8	63
QS-10	65

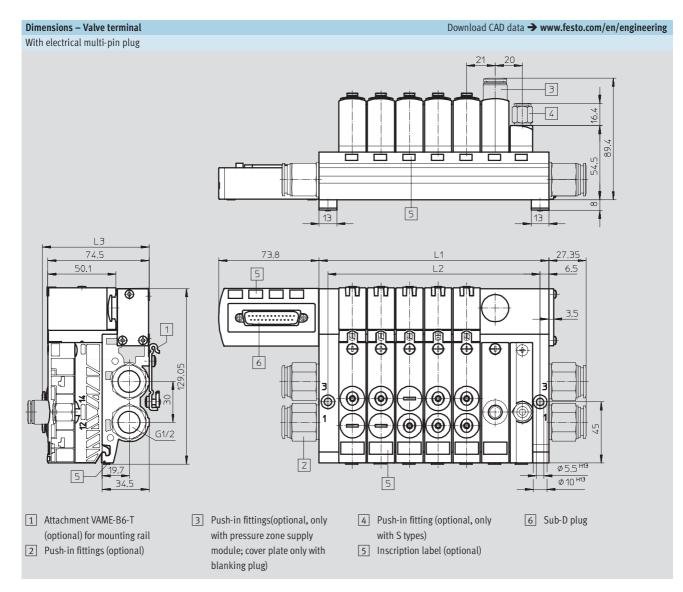




Pneumatic connection	H1
QS-4	57
QS-6	60

Pneumatic connection	H1
QS-8	63
QS-10	65





Valve positions	L1	L2
4	127	114
6	169	156
8	211	198
10	253	240
12	295	282

Pneumatic connection	L3
QS-4	78.5
QS-6	78.5
QS-8	86
QS-10	89.4



Ordering data - Valve	es for valv	e terminal									
Circuit symbol	Code	Description	Voltage	Pneumatic connection	Part No.	Туре					
3/2-way valves											
12 2	K	Normally closed	24 V DC	QS-4	537 602	VUVB-S-M32C-AZD-Q4-1T1L					
12 2		Pilot air supply <sup>1)</sup>		QS-6	537 603	VUVB-S-M32C-AZD-Q6-1T1L					
14 1 3 12		Pneumatic reset		QS-8	537 604	VUVB-S-M32C-AZD-Q8-1T1L					
				QS-10	537 605	VUVB-S-M32C-AZD-Q10-1T1L					
10 2	N	Normally open	24 V DC	QS-4	537 606	VUVB-S-M32U-AZD-Q4-1T1L					
10 2		Pilot air supply <sup>1)</sup>		QS-6	537 607	VUVB-S-M32U-AZD-Q6-1T1L					
14 1 3 12		Pneumatic reset		QS-8	537 608	VUVB-S-M32U-AZD-Q8-1T1L					
				QS-10	537 609	VUVB-S-M32U-AZD-Q10-1T1L					
4/2-way valves, single	solenoid										
14 4 2	M	Pilot air supply <sup>1)</sup>	24 V DC	QS-4	537 610	VUVB-S-M42-AZD-Q4-1T1L					
		Pneumatic reset		QS-6	537 611	VUVB-S-M42-AZD-Q6-1T1L					
14 1 3 12				QS-8	537 612	VUVB-S-M42-AZD-Q8-1T1L					
				QS-10	537 613	VUVB-S-M42-AZD-Q10-1T1L					
				without push-in	537 640	VUVB-S-M42-AZD-QX-1T1L					
				connector							
4/2-way valves, doub	le solenoi										
14 4 2 12	J	Pilot air supply <sup>1)</sup>	24 V DC	QS-4	537 614	VUVB-S-B42-ZD-Q4-1T1L					
				QS-6	537 615	VUVB-S-B42-ZD-Q6-1T1L					
14 1 3 12				QS-8	537 616	VUVB-S-B42-ZD-Q8-1T1L					
				QS-10	537 617	VUVB-S-B42-ZD-Q10-1T1L					
				without push-in	537 641	VUVB-S-B42-ZD-QX-1T1L					
				connector							

 $<sup>1) \</sup>quad Internal/external\ depending\ on\ the\ installation\ position\ of\ the\ selector\ in\ the\ pressure\ zone\ supply\ module.$ 

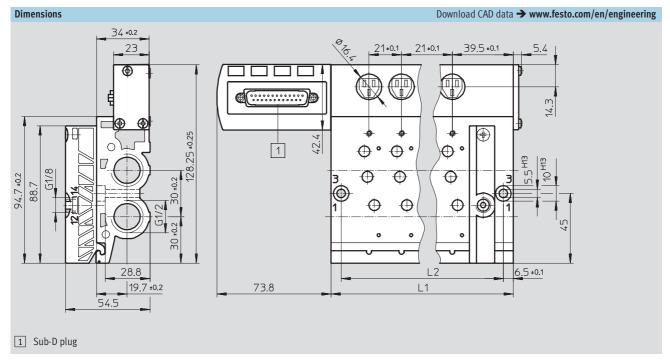
**FESTO** 

# Valve terminals type 24 VTUB Technical data – Manifold rail

Manifold rail with electrical multi-pin plug VABM-...-M1

Material: Wrought aluminium alloy





Dimensions and orderi	imensions and ordering data													
Valve positions	L1	L2	Weight [g]	CRC	Part No.	Туре								
4	127	114	690	2 <sup>1)</sup>	537 618	VABM-B6-E-G12-4-M1								
6	169	156	915	2 <sup>1)</sup>	537 619	VABM-B6-E-G12-6-M1								
8	211	198	1,150	2 <sup>1)</sup>	537 620	VABM-B6-E-G12-8-M1								
10	253	240	1,380	2 <sup>1)</sup>	537 621	VABM-B6-E-G12-10-M1								
12	295	282	1,620	2 <sup>1)</sup>	537 622	VABM-B6-E-G12-12-M1								

<sup>1)</sup> Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

# Valve terminals VTUB — Multi-pin plug Ordering data – Modular products

**FESTO** 

M Mandatory	data				O Options	<b>○</b>		
Module No.	Product type	Electrical connection	Multi-pin plug connec- tion type	Valve type	Valve design	Nominal operating voltage	Manual override facility	Pilot air supply
537 662	VTUB	M	SD	S	C	1	D	- Z
Ordering example 537 662	VTUB -	M 3	SD -	S 5	C 6	7	D 8	Z 9

10	derin	g table				
				Condi-	Code	Enter
				tions		code
M	1	Module No.	537 662			
	2	Product type	Valve terminal		VTUB	VTUB
	3	Electrical connection	Multi-pin plug connection		-M	- M
	4	Multi-pin plug connection type	Sub-D plug		SD	SD
	5	Valve type	Semi in-line valve		-S	-S
0	6	Valve design	Without cover plate			
			With cover plate		С	
M	7	Nominal operating voltage	24 V DC		1	1
	8	Manual override facility	Detenting		D	D
0	9	Pilot air supply	Internal			
4			External		Z	

Transfer order code

		_								
537 662	VTUB	-	M	SD	-	S		1	D	
1	2		3	4	,	5	6	7	8	9

# Valve terminals VTUB — Multi-pin plug Ordering data – Modular products



<b>→</b>	M Mandatory data	O Options	M	0	M					
	Pressure supply connection	Pressure supply connection position	Exhaust connection	Exhaust connection position	Valve connection	Valve connection position	Manifold rail			
	G12	_	D	-	P4	T	В			
	Q10	L	U1	L	P6	TB				
	Q12	R		R	P8	TA				
	Q16				P10	TC				
_	G12	R -	D	R -	P6	Т -	В			
	10	11	12	13	14	15	16			

Or	derin	ng table					
				Condi-	Code		Enter
				tions			code
M	10	Pressure supply connection	Thread G <sup>1</sup> / <sub>2</sub>		-G12		
			Push-in connector 10 mm		-Q10		
			Push-in connector 12 mm		-Q12		
			Push-in connector 16 mm		-Q16		
0	11	Pressure supply connection	At both ends				
		position	Left-hand end		L		
	Right-hand end R						
M	12	Exhaust connection	Ducted (corresponds to the pressure supply connection)		-D		
			Silencer		-U1		
0	13	Exhaust connection position	At both ends				
			Left-hand end	1	L		
			Right-hand end	1	R		
M	14	Valve connection	Push-in connector 4 mm		-P4		
			Push-in connector 6 mm		-P6		
			Push-in connector 8 mm		-P8		
			Push-in connector 10 mm		-P10		
	15	Valve connection position	On top, straight		T		
			On top, angled outlet to the front/rear	2	TB		
			On top, angled outlet to the front	2	TA		
			On top, angled outlet to the rear	2	TC		
Ψ	16	Manifold rail	Size 2 (G½)		-B		-B

1 L, R Only with pressure supply connection position (11) L, R 2 **TB, TA, TC** Not with valve connection (14) P10 (push-in connector 10 mm)

### Transfer order code



# **Directional control valves for standard applications** Valve series VB

# Valve terminals VTUB — Multi-pin plug Ordering data – Modular products



	0 11											Assembly accessories	Electrical accessories
17 Position fur		<b>11:</b> K, N,	M, J, S, L								_	Н	M1 M2
O Options  18 Duct separation 0 10: TP, TS, TR											M3		
Valve position													
Valve position 0 1	2	3	4	5	6	7	8	9	10	11			

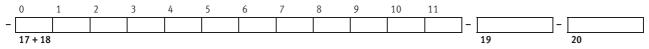
Ord	derin	g table								
				Condi-	Code	Enter				
				tions		code				
		Valve position 0 11		3	-	-				
M	17	Position function 0 11	3/2-way valve, normally closed		K	Enter the				
			3/2-way valve, normally open		N	equip-				
			4/2-way valve, single solenoid, pneumatic spring		M	ment				
			4/2-way valve, double solenoid							
			Additional power supply							
			Blanking plate							
0	18	Duct separation 0 10	Separator 1	4	TP	code				
			Separator 1, 3	4	TS					
			Separator 3	4	TR					
0	19	Assembly accessories								
		Type of mounting	H-rail mounting		-H					
	20	Electrical accessories								
		Multi-pin plug connection	Connecting cable for multi-pin plug, 2.5 m		-M1					
			Connecting cable for multi-pin plug, 5 m							
			Connecting cable for multi-pin plug, 10 m		-M3					

3 Permissible number of valves: 4, 6, 8, 10, 12

 $\boxed{\textbf{4}} \quad \textbf{TP, TS, TR} \qquad \text{Only with pressure supply connection position (11) "At both ends" and exhaust}$ connection position (13) "At both ends". Possible only once per valve terminal.



Valve position



## Solenoid valves VUVB/valve terminals type 24 VTUB

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Accessorie

### Cover plate for valve housing VAMC

Material: Polyamide



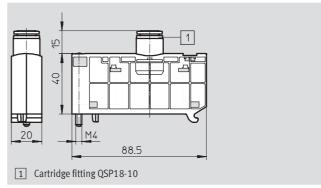
Ordering data		
CRC	Part No.	Туре
21)	537 512	VAMC-B6-C

Corrosion resistance class 2 to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

### Pressure zone supply module VABF

Material: Reinforced polyamide





Ordering data				
		CRC	Part No.	Туре
For individual electrical connection	With cartridge fitting QSP18-10	2 <sup>1)</sup>	537 517	VABF-B6-P1A5-Q10
For multi-pin plug connection	With cartridge fitting QSP18-10 and	2 <sup>1)</sup>	537 624	VABF-B6-P1A9-Q10
	cover cap for multi-pin plug connection			

Corrosion resistance class 2 to Festo standard 940 070
 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

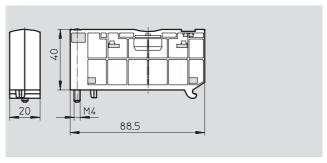
# Solenoid valves VUVB/valve terminals type 24 VTUB

**FESTO** 

### Blanking plate VABB

Material: Reinforced polyamide





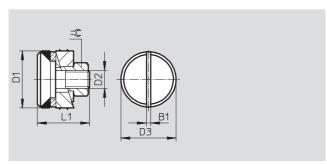
Ordering data				
		CRC	Part No.	Туре
For individual electrical connection	-	2 <sup>1)</sup>	537 513	VABB-B6-E
For multi-pin plug connection	With cover plate for multi-pin plug	2 <sup>1)</sup>	537 623	VABB-B6-ET
	connection			

Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.

### Separator for pressure zones VABD

Material: Steel





Dimensions and ordering data									
Manifold rail	B1	D1	D2	D3	L1	=©	CRC	Part No.	Туре
		Ø	Ø	Ø					
G1/4	1.6	11.7	M4	11.3	13.9	7	21)	537 515	VABD-B6-14-P-C
G <sup>1</sup> / <sub>2</sub>	1.4	19	M6	18.3	17.3	10	2 <sup>1)</sup>	537 516	VABD-B6-12-P-C

<sup>1)</sup> Corrosion resistance class 2 to Festo standard 940 070 Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a normal industrial environment or media such as coolants or lubricating agents.



# Solenoid valves VUVB/valve terminals type 24 VTUB

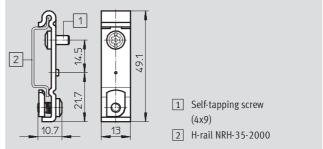
**FESTO** 

Accessories

### H-rail mounting kit VAME

Material: Steel





Ordering data		
CRC	Part No.	Туре
2 <sup>1)</sup>	537 514	VAME-B6-T

1) Corrosion resistance class 2 to Festo standard 940 070 Components subject to mode rate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with a subject to mode rate of the contact with a subject w $normal\ industrial\ environment\ or\ media\ such\ as\ coolants\ or\ lubricating\ agents.$ 

# **Directional control valves for standard applications** Valve series VB

2.7

# Solenoid valves VUVB/valve terminals type 24 VTUB

Ordering data						
	Code	Valve function	Voltage	Pneumatic connection	Part No.	Туре
Blanking plate for v	acant posit	ion				
	L	For individual electrical connection	_	-	537 513	VABB-B6-E
	L	For multi-pin plug connection with cover cap for electrical multi-pin plug connection	_	-	537 623	VABB-B6-ET
Pressure zone supp	olv module					
	S	Additional supply for individual electrical connection	-	QS-10	537 517	VABF-B6-P1A5-Q10
	S	Additional supply for multi-pin plug connection with cover cap	-	QS-10	537 624	VABF-B6-P1A9-Q10
	_	Variable plate from which either a sub- base is produced through combination with a blanking plug or a pressure zone supply module is produced through combination with a cartridge		-	537 532	VABF-B6-P1A5-Q
Cayor plata for	o hauain-					
Cover plate for valv	e nousing C	Valve design with cover	-	-	537 512	VAMC-B6-C

Ordering data						
-	Code	Description	Valve positions	Pressure supply connection	Part No.	Туре
Sub-base for individua	al valve					
	-	Internal pilot air	1	G1/4	537 518	VABS-B6-PB-Q-B
	-	External pilot air	1	G <sup>1</sup> / <sub>4</sub>	537 519	VABS-B6-PB-Q
Manifold rail for indiv	dual elect	trical connection				
Mannota tatt for marv	_		2	G1/4	537 500	VABM-B6-E-G14-2
			3		545 815	VABM-B6-E-G14-3
			4	-	537 501	VABM-B6-E-G14-4
			5	-	545 816	VABM-B6-E-G14-5
			6	-	537 502	VABM-B6-E-G14-6
			7	-	545 817	VABM-B6-E-G14-7
			8	-	537 503	VABM-B6-E-G14-8
			9	_	545 818	
			<u> </u>	_		VABM-B6-E-G14-9
			10	_	537 504	VABM-B6-E-G14-10
			11	4	545 819	VABM-B6-E-G14-11
			12		537 505	VABM-B6-E-G14-12
	-		2	G <sup>1</sup> / <sub>2</sub>	537 506	VABM-B6-E-G12-2
			3		545 820	VABM-B6-E-G12-3
			4		537 507	VABM-B6-E-G12-4
- CO.			5		545 821	VABM-B6-E-G12-5
			6		537 508	VABM-B6-E-G12-6
			7		545 822	VABM-B6-E-G12-7
			8		537 509	VABM-B6-E-G12-8
			9		545 823	VABM-B6-E-G12-9
			10		537 510	VABM-B6-E-G12-10
			11		545 824	VABM-B6-E-G12-11
			12		537 511	VABM-B6-E-G12-12
Monifold well ferry	house: -1					
manifold rall for valve	terminal	with multi-pin plug connection	1,	C1/a	F27 /40	VADA DC F C42 / P44
	_		4	G <sup>1</sup> / <sub>2</sub>	537 618	VABM-B6-E-G12-4-M1
			6	4	537 619	VABM-B6-E-G12-6-M1
6			8	_	537 620	VABM-B6-E-G12-8-M1
			10	_	537 621	VABM-B6-E-G12-10-M1
			12		537 622	VABM-B6-E-G12-12-M1
Separator						
	TP, TS,	For duct separation		G <sup>1</sup> / <sub>4</sub>	537 515	VABD-B6-14-P-C
	TR	- Last Separation		G <sup>1</sup> / <sub>2</sub>	537 516	VABD-B6-12-P-C
-				5/2	227 210	77.00 00 12 1 0

Ordering data						
	Code	Description	Tubing O.D.	Packaging unit	Part No.	Туре
Cartridge fitting wit	th push-in co	onnector				
<u></u>	-	Straight	4 mm	10 pieces	130 839	QSP18-4
	-	Connection ∅ 18 mm	6 mm	10 pieces	130 840	QSP18-6
	-	_	8 mm	10 pieces	130 841	QSP18-8
	-	_	10 mm	10 pieces	130 842	QSP18-10
<u></u>	-	L-shape	4 mm	10 pieces	130 843	QSPL18-4
	_	Connection Ø 18 mm	6 mm	10 pieces	130 844	QSPL18-6
	_		8 mm	10 pieces	130845	QSPL18-8
				· .		
	-	L-shape, long	4 mm	10 pieces	130 846	QSPLL18-4
	_	Connection Ø 18 mm	6 mm	10 pieces	130 847	QSPLL18-6
				'		
	-		8 mm	10 pieces	130 848	QSPLL18-8
Push-in fitting						Technical data → Volume 3
~	T_	With sealing ring	6 mm	10 pieces	186 096	QS-G <sup>1</sup> /8-6
	_	Connection G½8	8 mm	10 pieces	186 098	QS-G <sup>1</sup> / <sub>8</sub> -8
	_	With sealing ring	6 mm	10 pieces	186 097	QS-G <sup>1</sup> / <sub>4</sub> -6
	_	Connection G <sup>1</sup> / <sub>4</sub>	8 mm	10 pieces	186 099	QS-G <sup>1</sup> / <sub>4</sub> -8
	_	- connection 674	10 mm	10 pieces	186 101	QS-G <sup>1</sup> / <sub>4</sub> -10
	_	_	12 mm	10 pieces	186 350	QS-G <sup>1</sup> / <sub>4</sub> -12
	-	With sealing ring	12 mm	1 piece	186 104	QS-G <sup>1</sup> / <sub>2</sub> -12
	-	Connection G <sup>1</sup> / <sub>2</sub>	16 mm	1 piece	186 104	QS-G <sup>1</sup> / <sub>2</sub> -16
		<u> </u>		ļ '		
	_	Connection R <sup>1</sup> / <sub>4</sub>	6 mm	10 pieces	153 003	QS-1/4-6
		_	8 mm	10 pieces	153 005	QS-1/4-8
	-	_	10 mm	10 pieces	153 007	QS-1/4-10
	-	C 1' P1/	12 mm	10 pieces	164 980	QS-1/4-12
	-	Connection R <sup>1</sup> / <sub>2</sub>	10 mm	1 piece	190 646	QS-1/2-10
	-		12 mm	1 piece	153 010	QS-1/2-12
	-		16 mm	1 piece	153 011	QS-1/2-16
D 1 1 1 Cut						T. 1. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 2. 1. 1. 1. 1. 2. 1. 1. 1. 1. 2. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.
Push-in L-fitting		Med P *		I.o.:	106447	Technical data → Volume 3
	_	With sealing ring	6 mm	10 pieces	186 117	QSL-G <sup>1</sup> / <sub>8</sub> -6
	-	Connection G½	8 mm	10 pieces	186 119	QSL-G <sup>1</sup> /8-8
	_	With sealing ring	6 mm	10 pieces	186 118	QSL-G <sup>1</sup> / <sub>4</sub> -6
	-	Connection G <sup>1</sup> / <sub>4</sub>	8 mm	10 pieces	186 120	QSL-G <sup>1</sup> / <sub>4</sub> -8
	-		10 mm	10 pieces	186 122	QSL-G <sup>1</sup> / <sub>4</sub> -10
	-		12 mm	10 pieces	186 351	QSL-G <sup>1</sup> / <sub>4</sub> -12
	-	With sealing ring	12 mm	1 piece	186 125	QSL-G <sup>1</sup> /2-12
		Connection G½	16 mm	1 piece	186 126	QSL-G <sup>1</sup> / <sub>2</sub> -16
Push-in L-fitting, lo	ong	Town is a		T .		Technical data → Volume 3
	-	With sealing ring	6 mm	10 pieces	186 129	QSLL-G <sup>1</sup> / <sub>4</sub> -6
	-	Connection G1/4	8 mm	10 pieces	186 131	QSLL-G <sup>1</sup> / <sub>4</sub> -8
	-		10 mm	10 pieces	186 133	QSLL-G <sup>1</sup> / <sub>4</sub> -10
	-	With sealing ring	12 mm	1 piece	186 136	QSLL-G <sup>1</sup> / <sub>2</sub> -12
	-	Connection G½	16 mm	1 piece	190 665	QSLL-G <sup>1</sup> /2-16



Ordering data						
	Code	Description		Packaging unit	Part No.	Туре
Blanking plug						
(P)	-	Connection Ø 18 mm		10 pieces	537 533	QSPC18
	-	For thread G <sup>1</sup> / <sub>4</sub>		10 pieces	3 569	B-1/4
	-	For thread G <sup>1</sup> / <sub>2</sub>		10 pieces	3 571	B-1/2
	•			•	•	
Adapter						
	-	For thread G <sup>1</sup> / <sub>8</sub>		10 pieces	545 921	NPFA-A-P18-G18-F
	-	For thread G <sup>1</sup> / <sub>4</sub>		10 pieces	545 922	NPFA-A-P18-G14-F
	•	•				
Silencer		_				Technical data → Volume 3
	-	For thread G1/4		1 piece	165 004	UC-1/4
O De la company		5 11 161/		4 .	2.246	11.1/
	-	For thread G½		1 piece	2 316	U-1/4
		For thread G <sup>1</sup> / <sub>4</sub>		1 piece	6 842	U-1/4-B
	-	For thread G½		1 piece	6 844	U-1/2-B
		1			I	
Inscription label						
	-	Scope of delivery 24 labels in frame			161 937	IBS-9x17
	-	Scope of delivery 80 labels in frame			197 259	MH-BZ-80X
	-	Scope of delivery 64 labels in frame			18 576	IBS-6x10
H-rail mounting kit						
Trait mounting kil	Н	Attachment of the manifold rails		1 piece	537 514	VAME-B6-T
	["	to H-rails to EN 60715-TH35		1 piece	33, 314	7,0112 30 1
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		to IT fails to LIV OU/ 17-11199				
	<u>'</u>		'	•		

Ordering data						
	Code	Description	Voltage [V]	Cable length [m]	Part No.	Туре
Plug socket						Technical data → 2 / 7.2-10
	-	For self-assembly	Up to 240 AC	_	151 687	MSSD-EB
	С		Up to 240 AC	-	539 712	MSSD-EB-M12
	-	With insulation displacement technology, for self-assembly	Up to 240 AC	-	192 745	MSSD-EB-S-M14
Plug socket with cab	ole					Technical data → 2 / 7.3-23
	-	Switching status display with LED	24 DC	2.5	151 688	KMEB-1-24-2,5-LED
		Polyvinyl chloride	24 DC	5	151 689	KMEB-1-24-5-LED
		Polyvinyl chloride	Up to 240 AC		151 690	KMEB-1-230AC-2,5
		siyimiyi amende	Up to 240 AC	5	151 691	KMEB-1-230AC-5
			op to 2 10 / te	1		
Plug socket with cal	ole for indiv	vidual electrical connection				Technical data → 2 / 7.3-23
/	C1	Switching status display with LED	24 DC	2.5	174 844	KMEB-2-24-2,5-LED
	C2	Polyurethane	24 DC	5	174 845	KMEB-2-24-5-LED
	C1	Polyurethane	Up to 230 AC	2.5	174 846	KMEB-2-230AC-2,5
	C2	- Totyuremune	Up to 230 AC	5	174 847	KMEB-2-230AC-5
			Op 10 230 / 10	,	274047	Times 2 250/16 5
Connecting cable fo	r multi-nin	nlug to IP//0				
Connecting capic to		Sub-D, 25-pin, up to 20 coils	24 DC	2.5	530 046	KMP6-25P-20-2,5
h ~//	> <u> </u>	Polyurethane	24 DC	5	530 047	KMP6-25P-20-5
	<u> </u>	- rotyurethane	24 DC	10	530 047	KMP6-25P-20-10
		Sub-D, 25-pin, up to 12 coils	24 DC	2.5	530 048	KMP6-25P-12-2,5
	_	Polyurethane	24 DC	5	530 049	KMP6-25P-12-5
	-	Polyurethane				
	-		24 DC	10	530 051	KMP6-25P-12-10
C " 11 C	1,	l ID/s				
Connecting cable fo		• =	27.00	12.5	F20 222	NEDV CACOE I/ 2 E N LEAE
	M1	Sub-D, 25-pin, up to 12 coils	24 DC	2.5	538 222	NEBV-S1G25-K-2,5-N-LE15
	M2	-	24 DC	5	538 223	NEBV-S1G25-K-5-N-LE15
	M3		24 DC	10	538 224	NEBV-S1G25-K-10-N-LE15
	M1	Sub-D, 25-pin, up to 24 coils	24 DC	2.5	538 225	NEBV-S1G25-K-2,5-N-LE25
	M2	_	24 DC	5	538 226	NEBV-S1G25-K-5-N-LE25
	M3		24 DC	10	538 227	NEBV-S1G25-K-10-N-LE25
Illuminating seal						
attuminating seat	T-	For indicating the signal status	12 24 DC	I_	151 717	MEB-LD-12-24DC
	<u> </u>	Tot mulcating the signal status		_	ļ	
<b>Y</b>			Up to 230 AC	-	151 718	MEB-LD-230AC