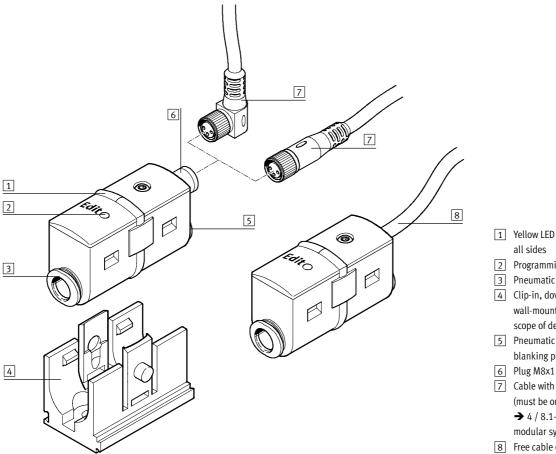
FESTO



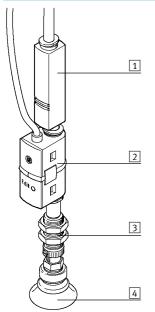
Function overview



- 1 Yellow LED display, visible from
- 2 Programming pushbutton
- 3 Pneumatic connection
- 4 Clip-in, dovetailing bracket for wall-mounting (included in the scope of delivery)
- 5 Pneumatic connection or blanking plug
- 7 Cable with socket SIM-M8 (must be ordered separately → 4 / 8.1-25 or via the modular system → 4 / 8.1-24)
- 8 Free cable end

Application example

Separation of parts by checking the applied vacuum



- Two pressures must be programmed (taught-in) for this application: - Teach-in pressure 1: Part gripped
- Teach-in pressure 2: Part not gripped

Operating mode 1 of the SDE5 calculates the average of the stored teach-in pressures:

If the applied vacuum is below the average, the workpiece is regarded as gripped and the SDE5 registers it as an acceptable part.

If the applied vacuum is above the average, the workpiece is regarded as not fully gripped and is rejected as unacceptable.

Other applications:

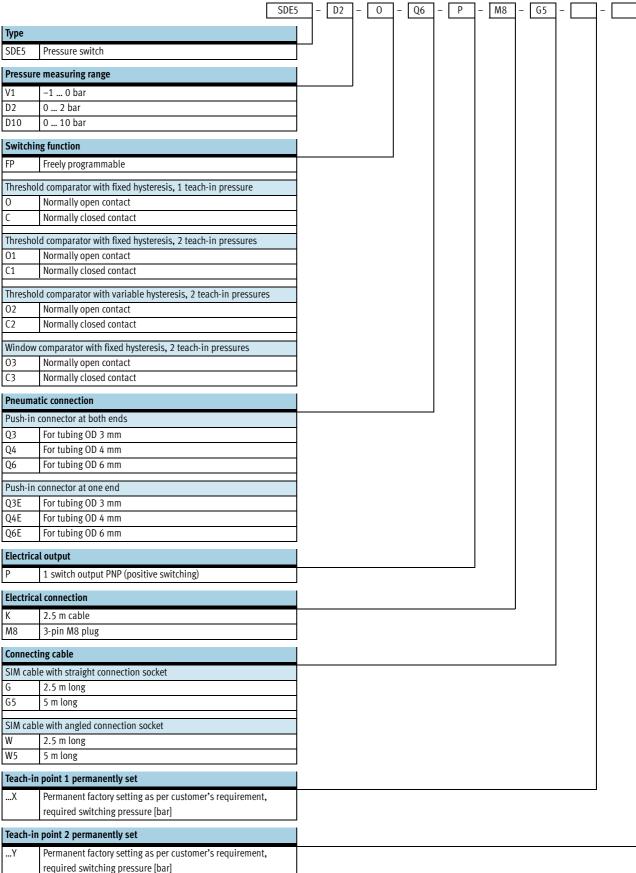
- Pressure monitoring (pressure present?)
- Regulator monitoring (pressure in desired range?)
- Detection of objects by means of back pressure monitoring

- 1 Vacuum generator VN Pressure switch SDE5
- 3 Suction cup holder HCL
- 4 Suction cup ESS

8.1

Pressure switch SDE5

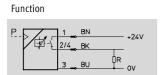
Type code



Pressure switch SDE5

Data sheet

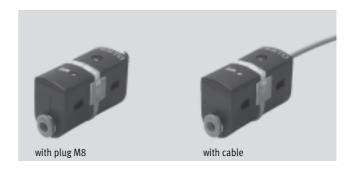
FESTO



Voltage 15 ... 30 V DC

Pressure -1 ... +10 bar

Temperature range



General technical data					
Variant	V1	D2	D10		
Pressure measuring range [bar]	-1 0	0 2	0 10		
Mechanical					
Pneumatic connection	Push-in connector at one or both ends, 0	QS-3, QS-4 or QS-6			
Method of measurement	Piezoresistive pressure switch				
Measured variable	Relative pressure				
Precision ¹⁾	±1.5% of the measuring range final value				
Reproducibility of switching point	±0.3% of the measuring range final value	e			
Hysteresis FS	dysteresis FS 2%				
Temperature coefficient	±0.5% / 10K				
Response time [ms]	[ms] 4				
Electrical connection	Plug M8x1, 3-pin, or 2.5 m cable				
Type of mounting	With accessories				
Mounting position	Any ²⁾				
Electrical					
Operating voltage [V DC]	15 30				
Max. idle current [mA]	20				
Max. output current [mA]	100				
Protection against short circuit	Pulsed				
Protection against polarity reversal	For operating voltage				
Protection against overloading	Yes				
Switching output	PNP				
Switching element function	NO contact or NC contact				
Type of display	Yellow LED, visible from all sides				
CE symbol	89/336/EEC (EMC)				

- Difference between the teach-in pressure and the switching pressure
 The collection of condensate in the sensor should be prevented.

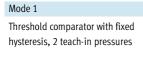
Operating and environmental conditions							
•			D2	D10			
Operating medium		Filtered compressed air, lubricated or unlubricated					
Pressure measuring range	[bar]	-1 0	0 2	0 10			
Threshold value setting range		0 100%					
Overload pressure	[bar]	5	6	15			
Ambient temperature	[°C]	0 50	0 50	0 50			
Temperature of medium	[°C]	0 50	0 50	0 50			
Corrosion resistance class CRC ¹⁾		2	2	2			
Protection class to EN 60 529		IP40	IP40	IP40			

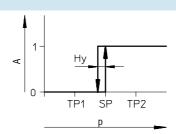
¹⁾ Corrosion resistance class 2 according to Festo standard 940 070 Components requiring moderate corrosion resistance. Externally visible parts with primarily decorative surface requirements which are in direct contact with a surrounding industrial atmosphere or media such as cooling or lubricating agents.

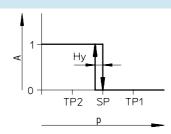
8.1

With plug M8, without bracket	19
With cable, without bracket	47
Bracket	5.5

Switch functions Operating mode Mode 0 Threshold comparator with fixed hysteresis, 1 teach-in pressure NO switching element (normally open) NC switching element (normally closed)

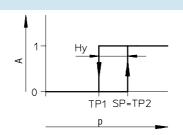


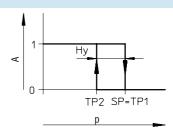




Mode 2

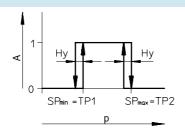
Threshold comparator with variable hysteresis, 2 teach-in pressures

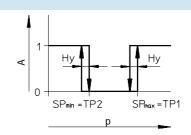




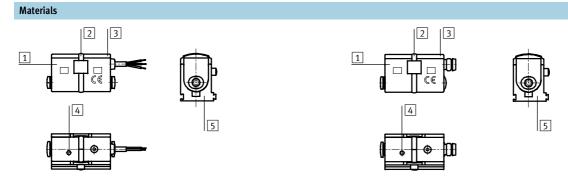
Mode 3

Window comparator with fixed hysteresis, 2 teach-in pressures





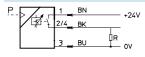
- A Binary output signal
- p Pressure
- SP Switching point
- TP Teach-in pressure
- Hy Hysteresis



Pressure switch		
1 Housing	POM, reinforced	
2 Fibre optics	PA PA	
3 Cover	PPS, reinforced	
4 Pushbutton	VMQ	
5 Wall bracket	PP PP	

Pin allocation

Variant with plug M8





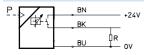




Note The colours specified are for cables

with socket SIM-...

Variant with cable

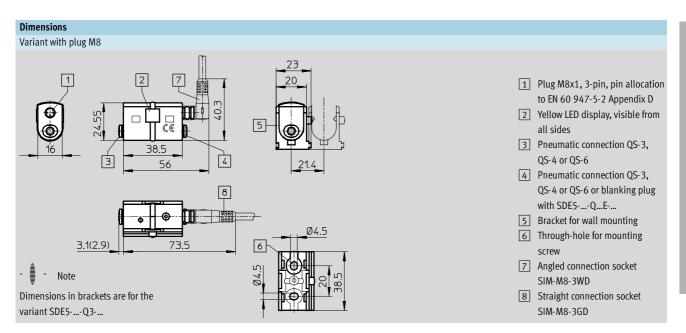


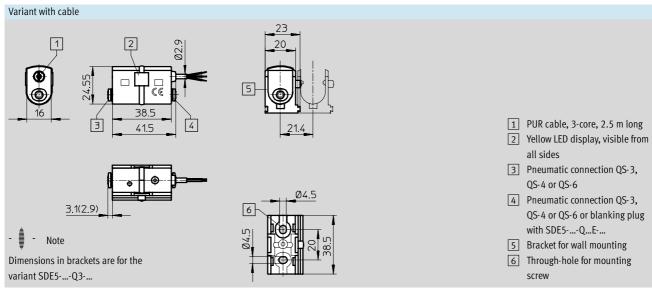
BN = Brown BK = Black BU = Blue

FESTO

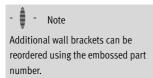
Pressure switch SDE5

Data sheet





Ordering data							
Pressure range	Pneumatic	For tubing	OD [mm]				
	connection	3		4		6	
		Part No.	Туре	Part No.	Туре	Part No.	Туре
-1 0 bar	at one end	527 459	SDE5-V1-O-Q3E-P-M8	527 460	SDE5-V1-O-Q4E-P-M8	527 461	SDE5-V1-O-Q6E-P-M8
	at both ends	527 456	SDE5-V1-O-Q3-P-M8	527 457	SDE5-V1-O-Q4-P-M8	527 458	SDE5-V1-O-Q6-P-M8
0 10 bar	at one end	527 465	SDE5-D10-O-Q3E-P-M8	527 466	SDE5-D10-O-Q4E-P-M8	527 467	SDE5-D10-O-Q6E-P-M8
	at both ends	527 462	SDE5-D10-O-O3-P-M8	527 463	SDE5-D10-O-O4-P-M8	527 464	SDE5-D10-O-O6-P-M8



M Mandatory	data						O Options		
Module No.	Sensor function	Pressure range	Switch- ing function	Pneumatic connection	Electrical output	Electrical connection	Connect- ing cable	Teach-in point 1 per- manently set	Teach-in point 2 per- manently set
529 027	SDE5	V1 D2 D10	FP 0 C C 01 C1 02 C2 03 C3	Q3 Q4 Q6 Q3E Q4E Q6E	P	K M8	G W G5 W5	X	У
Ordering example 529 027	SDE5	– D10 -	- 02 -	Q6 .	- P -	- M8 -	- G 5 -	5,5X -	5,5Y

rdering table	,			
ze	5	Condi-	Code	Enter code
		tions		
Module No.	529 027			529 027
Sensor function	Pressure switch		SDE5	SDE5
Pressure range	Pressure range 01 bar (relative)		-V1	
	Pressure range 0 2 bar (relative)		-D2	
	Pressure range 0 10 bar (relative)		-D10	
Switching function	Freely programmable, NO contact, NC contact		-FP	
	Threshold value with fixed hysteresis, 1 teach-in point, NO contact		-0	
	Threshold value with fixed hysteresis, 1 teach-in point, NC contact		-C	
	Threshold value with fixed hysteresis, 2 teach-in points, NO contact		-01	
	Threshold value with fixed hysteresis, 2 teach-in points, NC contact		-C1	
	Threshold value with variable hysteresis, NO contact		-02	
	Threshold value with variable hysteresis, NC contact		-C2	
	Window comparator with fixed hysteresis, NO contact		-03	
	Window comparator with fixed hysteresis, NC contact		-C3	
Pneumatic connection	QS3 connection at both ends		-Q3	
	QS4 connection at both ends		-Q4	
	QS6 connection at both ends		-Q6	
	QS3 connection at one end		-Q3E	
	QS4 connection at one end		-Q4E	
	QS6 connection at one end		-Q6E	
Electrical output	1 switch output PNP		-P	-Р
Electrical connection	Cable 2.5 m		-K	
	M8 plug, 3-pin		-M8	
Connecting cable (accessory)	2.5 m SIM cable with straight connection socket	1	-G	
	2.5 m SIM cable with angled connection socket	1	-W	
	5.0 m SIM cable with straight connection socket	1	-G5	
	5.0 m SIM cable with angled connection socket	1	-W5	
Teach-in point 1 permanently set [bar]	0 10 (required switching pressure)	2	X	
Teach-in point 2 permanently set [bar]	0 10 (required switching pressure)	2 3	Y	

1 G, W, G5, W5 Only in combination with M8 2 X, Y

Not in combination with FP, O1, C1 3 Y
Must be evaluated if O2, C2, O3, C3,
and X or Y was selected
Only one decimal place permissible in
combination with D10

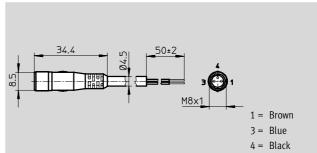
Not in combination with 0, $\ensuremath{\text{C}}$

Pressure switch SDE5

Accessories

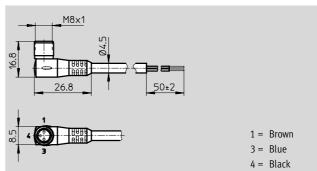
Socket with cable SIM-M8-3GD-...-PU





Socket with cable SIM-M8-3WD-...-PU





Technical data				
recinicat data		SIM-M82,5-PU	SIM-M85-PU	SIM-M810-PU
Cable length	[m]	2.5	5	10
Cable diameter	[mm]	4.5		
Constructional design		3x0.25 mm ²		
Cable ends		Open end		
Current-carrying capacity	[A]	2.8 A		
Operating voltage		45 V AC / 70 V DC		
Protection class to EN 60 529		IP 67		
Ambient temperature				
Fixed cable installation	[°C]	-40 70		
Flexible cable installation	[°C]	-5 70		
Materials				
Housing		PUR		
Cable sheath		PUR		

Ordering data					
Plug outlet		Straight		Angled	
		Part No.	Туре	Part No.	Туре
Cable length	2.5 m	159 420	SIM-M8-3GD-2,5-PU	159 422	SIM-M8-3WD-2,5-PU
	5 m	159 421	SIM-M8-3GD-5-PU	159 423	SIM-M8-3WD-5-PU
	10 m	192 964	SIM-M8-3GD-10-PU	192 965	SIM-M8-3WD-10-PU

