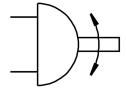
## **Semi-rotary drive DRRS-25-180-FH-PA** Part number: 8163613







## **Data sheet**

| Feature  | Value  |
|--|--|
| Size   | 25   |
| Cushioning angle                                   | 25.5 deg   |
| Setting range of swivel angle on both sides        | +10/-100 deg   |
| Axial eccentricity poppet valve                    | 0.07 mm  |
| Swivel angle                                       | 180 deg  |
| Min. swivel angle                                  | 45 deg   |
| Max. swivel angle                                  | 200 deg  |
| Cushioning   | Elastic cushioning rings/plates at both ends   |
| Mounting position                                  | optional   |
| Design   | Rack and pinion  |
| Position detection                                 | Via proximity switch   |
| Operating pressure                                 | 0.3 MPa0.8 MPa<br>3 bar8 bar   |
| Repetition accuracy                                | 0.07 deg   |
| Mode of operation                                  | Double-acting Double-acting  |
| Operating medium                                   | Compressed air to ISO 8573-1:2010 [7:4:4]  |
| Note on operating and pilot medium                 | Lubricated operation possible (in which case lubricated operation will always be required)   |
| Corrosion resistance class CRC                     | 1 - Low corrosion stress   |
| LABS (PWIS) conformity                             | VDMA24364-C1-L   |
| Suitability for the production of Li-ion batteries | Metals with more than 1% copper, zinc or nickel by mass are excluded from use. Exceptions are nickel in steel, chemically nickel-plated surfaces, printed circuit boards, cables, electrical plug connectors and coils |
| Cleanroom class                                    | Class 9 according to ISO 14644-1   |
| Storage temperature                                | -20 °C60 °C  |
| Ambient temperature                                | 0 °C60 °C  |
| Theoretical torque at 0.6 MPa (6 bar, 87 psi)      | 6.6 Nm   |
| Permissible mass moment of inertia                 | 0.04 kgm²  |
| Max. bending moment                                | 10 Nm  |
| Max. axial load static                             | 450 N  |
| Product weight                                     | 1240 g   |

| Feature               | Value   |
|-----------------------|---|
| Type of mounting      | Either:<br>Via mounting kit<br>With through-hole<br>Via female thread |
| Pneumatic connection  | M5  |
| Note on materials     | RoHS-compliant  |
| Material seals        | NBR<br>TPE-U(PU)  |
| Material housing      | Anodised aluminium  |
| Flange shaft material | Aluminium-Knetlegierung   |
| Pinion material       | Vergütungsstahl   |