## Standards-based cylinder DSBC-...-63- -F1A-Part number: 8150690



## **Data sheet**

| Feature  | Value   |
|--|---|
| Stroke   | 1 mm2800 mm   |
| Piston diameter                                    | 63 mm   |
| Piston rod thread                                  | M16x1.5<br>M10  |
| Cushioning   | Elastic cushioning rings/pads at both ends<br>Self-adjusting pneumatic end-position cushioning<br>Pneumatic cushioning, adjustable at both ends   |
| Mounting position                                  | Any   |
| Conforms to standard                               | ISO 15552   |
| Piston rod end                                     | External thread<br>Internal thread  |
| Structural design                                  | Piston<br>Piston rod<br>Profile barrel  |
| Position sensing                                   | For proximity sensor  |
| Variants   | Metals with copper, zinc or nickel by mass as main constituent are<br>excluded from use. Exceptions are nickel in steel, chemically nickel-<br>plated surfaces, printed circuit boards, cables, electrical plug connectors<br>and coils.<br>Extended external thread piston rod<br>Internal thread on piston rod<br>Extended piston rod<br>Through piston rod<br>Sensor slots on 3 profile sides<br>Piston rod at one end |
| Operating pressure                                 | 0.04 MPa1.2 MPa<br>0.4 bar12 bar  |
| Mode of operation                                  | Double-acting   |
| Operating medium                                   | Compressed air as per ISO 8573-1:2010 [7:4:4]   |
| Information on operating and pilot media           | Operation with oil lubrication possible (required for further use)  |
| Corrosion resistance class (CRC)                   | 2 - Moderate corrosion stress   |
| LABS (PWIS) conformity                             | VDMA24364-C1-L  |
| Suitability for the production of Li-ion batteries | Suitable for battery production in accordance with Festo's internal definition in degree of severity F1A with restrictions regarding the use of Cu/Zn/Ni  |
| Ambient temperature                                | -20 °C80 °C   |

## **FESTO**

| Feature  | Value   |
|--|---|
| Impact energy in the end positions                     | 1.3 J   |
| Cushioning length                                      | 22 mm   |
| Theoretical force at 6 bar, retracting                 | 1682 N  |
| Theoretical force at 6 bar, advancing                  | 1870 N  |
| Weight surcharge per 10 mm piston rod extension        | 25 g  |
| Weight surcharge per 10 mm piston rod thread extension | 14 g  |
| Type of mounting                                       | Optionally:<br>With internal thread<br>With accessories |
| Pneumatic connection                                   | G3/8  |
| Note on materials                                      | RoHS-compliant  |
| Cover material   | Die-cast aluminum, coated                               |
| Piston seal material                                   | TPE-U(PU)   |
| Material of piston                                     | Wrought aluminum alloy                                  |
| Piston rod material                                    | High-alloy steel  |
| Piston rod wiper material                              | TPE-U(PU)   |
| Buffer seal material                                   | TPE-U(PU)   |
| Cushion piston material                                | POM   |
| Material of cylinder barrel                            | Wrought aluminum alloy, smooth-anodized                 |
| Nut material   | Steel, nickel-plated                                    |
| Material of bearing                                    | POM   |
| Flange screws material                                 | Steel, nickel-plated                                    |