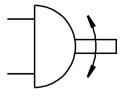
## Semi-rotary drive DFPD-80-Part number: 8042187







## **Data sheet**

Feature	Value
Size of valve actuator	80
Flange hole pattern	F07 F0507
Swivel angle	90 deg180 deg
End-position adjustment range at 0°	-5 deg5 deg
End-position adjustment range at nominal swivel angle	-5 deg5 deg
Shaft connection depth	19 mm
Fitting connection conforms to standard	ISO 5211
Mounting position	optional
Mode of operation	Double-acting Single-acting
Design	Rack and pinion
Closing direction	Closes to the right Closes to the left
Valve connection conforms to standard	VDI/VDE 3845 (NAMUR)
Connection point for positioner and position sensor conforms to standard	VDI/VDE 3845 size AA 1
Safety Integrity Level (SIL)	To SIL 2 Low Demand mode Up to SIL 3 in a redundant architecture Up to SIL 1 high demand mode
Certified for safety function to ISO 13849 and IEC 61508 (SIL)	Product can be used in SRP/CS up to SIL 2 (Low Demand) Product can be used in SRP/CS up to SIL 1 (High Demand) Up to SIL 3 in a redundant architecture
Operating pressure	0.2 MPa0.8 MPa 2 bar8 bar 29 psi116 psi
Nominal operating pressure	2 bar6 bar
Maritime classification	See certificate
CE mark (see declaration of conformity)	To EU Explosion Protection Directive (ATEX)
CE marking (see declaration of conformity)	To UK EX instructions
Explosion protection certification outside the EU	EPL Db (GB) EPL Gb (GB)

Feature	Value
Explosion protection	Zone 1 (ATEX) Zone 1 (UKEX) Zone 2 (ATEX) Zone 21 (ATEX) Zone 21 (UKEX) Zone 22 (ATEX)
Certificate issuing authority	DNV TAP00001CE German Technical Control Board (TÜV) Rheinland 968/V 1106.01/2023
ATEX category gas	II 2G
ATEX category dust	II 2D
Explosion ignition protection type for gas	Ex h IIC T3 Gb X Ex h IIC T4 Gb X Ex h IIC T6 Gb X
Explosion ignition protection type for dust	Ex h IIIC T105°C Db X Ex h IIIC T175°C Db X Ex h IIIC T85°C Db X
Explosion ambient temperature	-20°C <= Ta <= +80°C -50°C <= Ta <= +60°C 0°C <= Ta <= +150°C
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Dew point at least 10 °C below the ambient temperature and temperature of the medium Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	1 - Low corrosion stress
LABS (PWIS) conformity	VDMA24364-B1/B2-L VDMA24364 zone III
Storage temperature	-20 °C60 °C
Ambient temperature	-50 °C150 °C
Torque at nominal operating pressure and 0° swivel angle	20.1 Nm82.4 Nm
Torque at nominal operating pressure and 90° swivel angle	10.5 Nm82.4 Nm
Note on torque	The operating torque of the actuator must not be higher than the maximum permissible torque listed in ISO 5211, with reference to the size of the mounting flange and of the coupling.
Spring return torque at 0° swivel angle	9.9 Nm29.6 Nm
Spring return torque at 90° swivel angle	19.5 Nm58.4 Nm
Air consumption at 0.6 MPa (6 bar, 87 psi) per cycle 0°-nominal swivel angle-0°	3.1 l7.4 l
Product weight	3308 g3970 g
Shaft connection	T17
Pneumatic connection	G1/8 1/8 NPT
Note on materials	RoHS-compliant
Material sub-base	Anodised wrought aluminium alloy
Material cover	Die-cast aluminium, coated
Material seals	FPM FVMQ NBR
Material spring	Spring steel
Material housing	Anodised wrought aluminium alloy
Material piston	Die-cast aluminium
Material bearing	POM PPS reinforced
Material cam	Steel High-alloy stainless steel
Material screws	High-alloy stainless steel
Material shaft	Nickel-plated steel High-alloy stainless steel