

# linear/swivel clamp CLR-25-20-R-P-A-K11-R8

Part number: 535485

FESTO

clamping system with linear and swivel motion 90 degrees to the right.  
standard hole pattern according to ISO 21287. With dust and weld  
spatter protection.



## Data sheet

Feature	Value
Total stroke	33 mm
Piston diameter	25 mm
Piston rod thread	M6
Swivel angle	90 deg +/- 3 deg
Clamping stroke	20 mm
Cushioning	P: Flexible cushioning rings/plates at both ends
Assembly position	Any
Design structure	Piston Piston rod Cylinder barrel
Position detection	For proximity sensor
Swivel direction	Right
Variants	spatter protection Dust protection
Operating pressure	2 ... 10 bar
Mode of operation	double-acting
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further operation)
Corrosion resistance classification CRC	2 - Moderate corrosion stress
PWIS conformity	VDMA24364-B2-L
Ambient temperature	-10 ... 80 °C
Effective clamping force at 0.2 MPa (2 bar, 29 psi)	63 N
Effective clamping force at 0.4 MPa (4 bar, 58 psi)	127 N
Effective clamping force at 0.6 MPa (6 bar, 87 psi)	188 N
Max. tightening torque, tensioning finger screw	12 Nm
Theoretical clamping force at 0.6 MPa (6 bar, 87 psi)	227 N
Product weight	470 g
Mounting type	with through hole with internal (female) thread with accessories Optional
Pneumatic connection	M5
Material wiper seal	PPS
Material of flange screw	Steel Galvanised
Material cover	Wrought Aluminium alloy coated
Material seals	NBR TPE-U(PU)
Material housing	Wrought Aluminium alloy Smooth anodised
Material piston rod	coated High alloy steel, non-corrosive
Material cylinder barrel	Wrought Aluminium alloy Smooth anodised