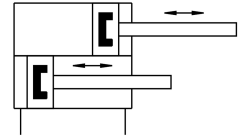


Feed separator HPV-22-30-A

Part number: 529353

FESTO



Data sheet

Feature	Value
Stroke	30 mm
Piston diameter	22 mm
Max. replacement accuracy	0.3 mm
Max. stem backlash Sx	0.05 mm
Max. stem backlash Sz	0.03 mm
Max. angular gripper jaw backlash ax	0.06 deg
Max. angular gripper jaw backlash ay	0.11 deg
Max. angular gripper jaw backlash az	0.12 deg
Mounting of external fingers	Through-hole
Cushioning	No cushioning
Mounting position	optional
Mode of operation	Double-acting
Design	Twin piston Piston rod Locking mechanism Non-rotating
Position detection	Via proximity switch
Half pulse	152.4 ms
Protection against torque/guide	Square guide
Cycle time	304.8 ms
Operating pressure	3 bar...8 bar
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	2 - Moderate corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Ambient temperature	5 °C...60 °C
Max. force on finger Fz static	180 N
Max. torque Mr at finger, static	9 Nm
Max. torque at finger Mx static	9 Nm
Max. torque at finger My static	9 Nm
Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke	180 N

Feature	Value
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke	225 N
Product weight	950 g
Max. mass per external gripper finger	395 g
alternative connections	M5
Type of mounting	Either: Via female thread and centring sleeve Via through-hole and centring sleeve
Pneumatic connection	M5