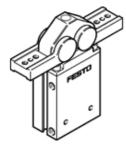
## Radial gripper HGR-25-A Part number: 161830

Self-centring, can be used as internal and external gripper, 182° opening angle, with facility for proximity position sensing. Minimum operating pressure is increased to as high as > 4 bar in the event of increased device temperature. Products to be discontinued. Available until 2011.



## **Data sheet**

Feature	Value	
Size	25	
Max. replacement accuracy	0.2 mm	
Max. opening angle	180 deg	
Repetition accuracy, gripper	<= 0.1 mm	
Number of gripper fingers	2	
Mode of operation	double-acting	
Gripper function	radial	
Design structure	Rack and pinion	
Position detection	For proximity sensor	
Operating pressure	2 8 bar	
Max. operating frequency of gripper	4 Hz	
Min. opening time at 6 bar	95 ms	
Min. closing time at 6 bar	80 ms	
Operating medium	Filtered compressed air	
Corrosion resistance classification CRC	2	
Ambient temperature	5 60 °C	
Total gripping torque at 6 bar, opening	195 Ncm	
Total gripping torque at 6 bar, closing	160 Ncm	
Max. force on gripper jaw Fz static	39 N	
Max. torque at gripper Mx static	0.6 Nm	
Max. torque at gripper My static	3 Nm	
Max. torque at gripper Mz static	2 Nm	
Product weight	250 g	
Mounting type	with internal (female) thread	
Pneumatic connection	M5	
Materials note	Free of copper and PTFE	
Materials information for cover cap	РОМ	
Materials information, housing	Wrought Aluminium alloy	
	Hard anodised	
Materials information for gripper jaws	Wrought Aluminium alloy	_
	Hard anodised	

**FESTO** 

