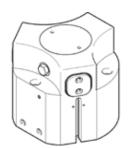
## three-point gripper HGDD-80-A-G2 Part number: 1163051

**FESTO** 

With gripping force backup when closing...-G2.





## **Data sheet**

| Feature                                      | Value  |
|--|--|
| Size   | 80   |
| Stroke per gripper jaw                       | 12 mm  |
| Max. replacement accuracy                    | <= 0.2 mm  |
| Max. angular gripper jaw backlash ax,ay      | <= 0.1 deg   |
| Max. gripper jaw backlash Sz                 | <= 0.05 mm   |
| Rotationally symmetrical                     | <= 0.2 mm  |
| Repetition accuracy, gripper                 | <= 0.05 mm   |
| Number of gripper fingers                    | 3  |
| Assembly position                            | Any  |
| Mode of operation                            | double-acting  |
| Gripper function                             | 3-point  |
| Gripper force back-up                        | On closing   |
| Design structure                             | Inclined plane   |
|  | guided motion sequence   |
| Position detection                           | For proximity sensor   |
| Operating pressure                           | 4 8 bar  |
| Operating pressure, sealing air              | 0 0.5 bar  |
| Max. operating frequency of gripper          | <= 4 Hz  |
| Min. opening time at 0.6 MPa (6 bar, 87 psi) | 159 ms   |
| Min. closing time at 0.6 MPa (6 bar, 87 psi) | 107 ms   |
| Operating medium                             | Compressed air in accordance with ISO8573-1:2010 [7:4:4]         |
| Note on operating and pilot medium           | Lubricated operation possible (subsequently required for further |
|  | operation)   |
| Corrosion resistance classification CRC      | 2 - Moderate corrosion stress                                    |
| PWIS conformity                              | VDMA24364-B2-L   |
| Protection class                             | IP65   |
| Ambient temperature                          | 5 60 °C  |
| Mass moment of inertia                       | 109 kgcm2  |
| Max. force on gripper jaw Fz static          | 3,600 N  |
| Max. torque at gripper Mx static             | 100 Nm   |
| Max. torque at gripper My static             | 65 Nm  |
| Max. torque at gripper Mz static             | 75 Nm  |
| Lubrication interval for guide components    | 5 Mio SP   |
| Max. mass per external gripper finger        | 790 g  |
| Product weight                               | 4,788 g  |
| Mounting type                                | With through-hole and dowel pin                                  |
|  | With internal thread and dowel pin                               |
|  | Optional   |
| Pneumatic connection, sealing air            | G1/8   |
| Pneumatic connection                         | G1/8   |
| Materials note                               | Conforms to RoHS   |
| Material cover cap                           | High alloy steel, non-corrosive                                  |
| Material housing                             | Smooth-anodised wrought aluminium alloy                          |
| Material gripper jaws                        | Steel, hardened  |