three-point gripper
HGDD-40-A


| Feature | Value |
| :---: | :---: |
| Size | 40 |
| Stroke per gripper jaw | 6 mm |
| Max. replacement accuracy | < $=0.2 \mathrm{~mm}$ |
| Max. angular gripper jaw backlash ax,ay | < $=0.1 \mathrm{deg}$ |
| Max. gripper jaw backlash Sz | $<=0.05 \mathrm{~mm}$ |
| Rotationally symmetrical | $<=0.2 \mathrm{~mm}$ |
| Repetition accuracy, gripper | < $=0.03 \mathrm{~mm}$ |
| Number of gripper fingers | 3 |
| Assembly position | Any |
| Mode of operation | double-acting |
| Gripper function | 3-point |
| Design structure | Inclined plane guided motion sequence |
| Position detection | For proximity sensor |
| Total gripping force at 0.6 MPa (6 bar, 87 psi ), opening | 648 N |
| Total gripping force at 0.6 MPa (6 bar, 87 psi ), closing | 600 N |
| Operating pressure | $3 \ldots 8$ bar |
| Operating pressure, sealing air | $0 \ldots 0.5 \mathrm{bar}$ |
| Max. operating frequency of gripper | < $=4 \mathrm{~Hz}$ |
| Min. opening time at 0.6 MPa (6 bar, 87 psi ) | 78 ms |
| Min. closing time at 0.6 MPa ( $6 \mathrm{bar}, 87 \mathrm{psi}$ ) | 106 ms |
| Operating medium | Compressed air in accordance with IS08573-1:2010 [7:4:4] |
| Note on operating and pilot medium | Lubricated operation possible (subsequently required for further operation) |
| Corrosion resistance classification CRC | 2 - Moderate corrosion stress |
| PWIS conformity | VDMA24364-B2-L |
| Protection class | IP65 |
| Ambient temperature | $5 \ldots 6{ }^{\circ} \mathrm{C}$ |
| Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi ) opening | 216 N |
| Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi ) closing | 200 N |
| Mass moment of inertia | 3.331 kgcm 2 |
| Max. force on gripper jaw Fz static | 700 N |
| Max. torque at gripper Mx static | 25 Nm |
| Max. torque at gripper My static | 18 Nm |
| Max. torque at gripper Mz static | 20 Nm |
| Lubrication interval for guide components | 5 Mio SP |
| Max. mass per external gripper finger | 130 g |
| Product weight | 599 g |
| Mounting type | With through-hole and dowel pin With internal thread and dowel pin Optional |
| Pneumatic connection, sealing air | M3 |
| Pneumatic connection | M5 |
| Materials note | Conforms to RoHS |
| Material cover cap | High alloy steel, non-corrosive |
| Material housing | Smooth-anodised wrought aluminium alloy |
| Material gripper jaws | Steel, hardened |

