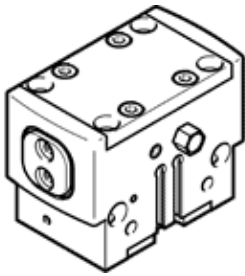


parallel gripper HGPD-25-A

Part number: 1132942

FESTO



Data sheet

| Feature | Value |
|---|---|
| Size | 25 |
| Stroke per gripper jaw | 6 mm |
| Max. replacement accuracy | ≤ 0.2 mm |
| Max. angular gripper jaw backlash ax,ay | ≤ 0.1 deg |
| Max. gripper jaw backlash Sz | ≤ 0.02 mm |
| Rotationally symmetrical | ≤ 0.2 mm |
| Repetition accuracy, gripper | ≤ 0.04 mm |
| Number of gripper fingers | 2 |
| Drive system | pneumatic |
| Assembly position | Any |
| Mode of operation | double-acting |
| Gripper function | Parallel |
| Gripper force back-up | No |
| Design structure | Inclined plane guided motion sequence |
| Position detection | For proximity sensor |
| Total gripping force at 0.6 MPa (6 bar, 87 psi), opening | 288 N |
| Total gripping force at 0.6 MPa (6 bar, 87 psi), closing | 266 N |
| Operating pressure | 3 ... 8 bar |
| Operating pressure, sealing air | 0 ... 0.5 bar |
| Max. operating frequency of gripper | ≤ 3 Hz |
| Min. opening time at 0.6 MPa (6 bar, 87 psi) | 29 ms |
| Min. closing time at 0.6 MPa (6 bar, 87 psi) | 35 ms |
| Max. mass per external gripper finger | 138 g |
| Operating medium | Compressed air in accordance with ISO8573-1:2010 [7:4:4] |
| Note on operating and pilot medium | Lubricated operation possible (subsequently required for further operation) |
| Corrosion resistance classification CRC | 2 - Moderate corrosion stress |
| PWIS conformity | VDMA24364-B2-L |
| Protection class | IP65 |
| Ambient temperature | 5 ... 60 °C |
| Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi) opening | 144 N |
| Gripping force per gripper jaw at 0.6 MPa (6 bar, 87 psi) closing | 133 N |
| Mass moment of inertia | 1.32 kgcm ² |
| Max. force on gripper jaw Fz static | 500 N |
| Max. torque at gripper Mx static | 30 Nm |
| Max. torque at gripper My static | 25 Nm |
| Max. torque at gripper Mz static | 15 Nm |
| Lubrication interval for guide components | 5,000,000 Mio SP |
| Product weight | 327 g |
| Mounting type | Internal thread and centring sleeve With through-hole and centring sleeve With through-hole and dowel pin With internal thread and dowel pin Optional |
| Pneumatic connection, sealing air | M5 |

| Feature | Value |
|-----------------------|---------------------------------|
| Pneumatic connection | M5 |
| Materials note | Conforms to RoHS |
| Material cover cap | High alloy steel, non-corrosive |
| Material housing | Anodised aluminium |
| Material gripper jaws | Steel, hardened |