## rotary drive unit

 ERMS-25-90-ST-M-H1-PLK-AA

Data sheet

| Feature | Value |
| :---: | :---: |
| Size | 25 |
| Design structure | Electromechanical rotary drive with integrated drive With integrated gearing |
| Assembly position | Any |
| Mounting type | with internal (female) thread |
| Rotation angle | $90^{\circ}$ |
| Gear unit ratio | 9:1 |
| Max. speed | $1501 / \mathrm{min}$ |
| Max. speed at 90 ${ }^{\circ}$ | 105 1/min |
| Torsional backlash | 0.2 deg |
| Repetition accuracy | $\pm 0,05^{\circ}$ |
| Position detection | Motor encoder |
| Max. axial force | 350 N |
| Max. radial force | 450 N |
| Permissible mass moment of inertia | 0.0065 kgm2 |
| Product weight | $1,472 \mathrm{~g}$ |
| Stepper angle at full step | 1.8 deg |
| Stepper angle tolerance | $\pm 5$ \% |
| Duty cycle | 100 \% |
| Power supply, type of connection | Plug |
| Power supply, connection technology | M12x1, T-coded as per EN 61076-2-111 |
| Power supply, number of pins/wires | 4 |
| Logic interface, connection type | Plug |
| Logic interface, connection technology | M12x1, A-coded in accordance with EN 61076-2-101 |
| Logic interface, number of poles/wires | 8 |
| Logic interface, connection pattern | 00992264 |
| Max. line length | 15 m outputs <br> 15 m inputs <br> 20 m with IO-Link operation |
| Nominal voltage DC | 24 V |
| Nominal current | 3 A |
| Nominal motor current | 3 A |
| Max. current consumption | 3 A |
| Permissible voltage fluctuation | +/-15\% |
| Number of digital logic inputs | 2 |
| Logic input characteristics | configurable <br> Not electrically isolated |
| Specification, logic input | Based on IEC 61131-2, type 1 |
| Logic input working range | 24 V |
| Input circuit logic | PNP (positive-switching) |
| Number of 24 V DC digital logic outputs | 2 |
| Digital logic output characteristics | configurable <br> Not electrically isolated |
| Max. current, digital logic outputs | 100 mA |
| Switching logic, outputs | PNP (positive-switching) |


| Feature | Value |
| :---: | :---: |
| IO-Link, SIO mode support | Yes |
| IO-Link, protocol | Device V 1.1 |
| IO-Link, communication mode | COM3 (230.4 kbd) |
| IO-Link, port type | A |
| IO-Link, number of ports | 1 |
| IO-Link, process data width OUT | 2 Byte |
| IO-Link, process data content OUT | Move in 1 bit <br> Move out 1 bit <br> Quit Error 1 bit <br> Move Intermediate 1 bit |
| IO-Link, process data width IN | 2 Byte |
| IO-Link, process data content IN | State In 1 bit <br> State Out 1 bit <br> State Move 1 bit <br> State Device 1 bit <br> State Intermediate 1 bit |
| IO-Link, Service data contents IN | 32 bit Force <br> 32 bit Position <br> 32 bit Speed |
| IO-Link, minimum cycle time | 1 ms |
| IO-Link, data memory required | 0.5 Kilobyte |
| IO-Link, connection technology | Plug |
| Parameters configuring interface | IO-Link User interface |
| Insulation protection class | B |
| Motor type | Stepper motor |
| Rotor position sensor | Absolute single turn encoder |
| Rotary position encoder measuring principle | Magnetic |
| Rotor position encoder resolution | 16 Bit |
| Referencing | Fixed stop block positive Fixed stop block negative |
| Protective function | Temperature monitoring |
| Additional functions | User interface Integrated end-position sensing |
| Display | LED |
| Ready status display | LED |
| Angular acceleration | <= $140 \mathrm{rad} / \mathrm{s} 2$ |
| Authorization | RCM Mark |
| KC mark | KC-EMV |
| CE symbol (see declaration of conformity) | according to EU-EMV guideline in accordance with EU RoHS directive |
| UKCA marking (see declaration of conformity) | To UK instructions for EMC To UK RoHS instructions |
| Peak torque | 2.7 Nm |
| Interface code, base | E8-55 |
| Protection class | IP40 |
| Safety class | III |
| Storage temperature | $-20 \ldots 60^{\circ} \mathrm{C}$ |
| Ambient temperature | $0 \ldots 50{ }^{\circ} \mathrm{C}$ |
| Note on ambient temperature | Above an ambient temperature of $30^{\circ} \mathrm{C}$, the power must be reduced by $2 \%$ per K. |
| Relative air humidity | 0-85\% |
| Vibration resistance | Transport application test with severity level 1 as per FN 942017-4 and EN 60068-2-6 |
| Shock resistance | Shock test with severity level 1 in accordance with FN 942017-5 and EN 60068-2-27 |
| PWIS conformity | VDMA24364 zone III |
| Materials note | Conforms to RoHS |
| Material flange | Wrought aluminum alloy, anodized |
| Material housing | Anodised wrought aluminium alloy |
| Speed "Speed press" | $3 \mathrm{~m} / \mathrm{s}$ |


| Feature | Value |
| :--- | :--- |
| Max. current consumption, logic | 0.3 A |
| Maintenance interval | Life-time lubrication |

