## Handling module HSW-12-AP-SD Part number: 540229



Pick and Place for repositioning parts at an angle of  $90^{\circ}\text{,}$  with protective cover.



## **Data sheet**

Feature	Value
Working stroke	15 25 mm
Size	12
Max. linear stroke at 90° swivel angle	142/142 mm
Z stroke	80 100 mm
Cushioning	CC: Shock absorber at both ends
	Soft characteristic
Assembly position	Any
Design structure Design structure	linear guide plus rotating bearing
	Swivel actuator
	guided motion sequence
Position detection	For proximity sensor
Working pressure	4 8 bar
Minimum cycle time	0.8 s
Repetition accuracy, end positions	+/-0,02 mm
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:-:-]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further
	operation)
PWIS conformity	VDMA24364-B2-L
Ambient temperature	0 60 °C
Max. torque Mx	1.5 Nm
Max. torque My	1.5 Nm
Max. torque Mz	1.5 Nm
Maximum effective load	1 kg
Maximum process force in Y direction	35 N
Theoretical force at 0.6 MPa (6 bar, 87 psi)	35 N
Product weight	3,040 g
Mounting type	With through-hole and centering sleeve
Pneumatic connection	M5
Material stops	High alloy steel
Material cover	Wrought Aluminum alloy
	Anodized
Material spring pressure piece	High alloy steel
Material sub-base	Wrought Aluminum alloy
	Anodized
Material bracket	Wrought Aluminum alloy
	Anodized
Material cross-guide	Heat-treatment steel
Material swivel lever	Case-hardened steel
	Burnished
Material slotted guide plate	Case-hardened steel
	Hardened
Material sensor rail	Wrought Aluminum alloy
	Anodized
Material bar	Wrought Aluminum alloy
	Anodized
Material adjusting screw	High alloy steel