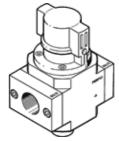
start valve HE-1/2-D-MAXI Part number: 186514 Classic - do not use for new projects For service units, with threaded connecting plate Modern alternatives can be found by entering the first four characters of the type code in the search field.



Data sheet

Feature	Value
Design structure	Piston slide
Type of actuation	manual
Sealing principle	soft
Exhaust-air function	not throttleable
Manual override	None
Valve function	3/2 bistable
Working pressure	0 16 bar
C value	23.7 l/sbar
b value	0.32
Standard nominal flow rate	5,600 l/min
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
	Inert gases
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further
	operation)
Corrosion resistance classification CRC	2 - Moderate corrosion stress
Materials note	Conforms to RoHS
PWIS conformity	VDMA24364-B1/B2-L
Medium temperature	-10 60 °C
Ambient temperature	-10 60 °C
Mounting type	Line installation
	with accessories
Assembly position	Any
Flow direction	non reversible
Product weight	796 g
Pneumatic connection, port 1	G1/2
Pneumatic connection, port 2	G1/2
Pneumatic connection, port 3	G3/8
Air purity class at output	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
	Inert gases
Material seals	NBR
Material housing	Aluminum die cast

FESTO

