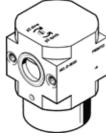
## start valve HEL-D-MIDI

Part number: 170691 Classic - do not use for new projects

For service units, without threaded connection plates with FRB threaded pin. Gradual pressure build-up. The valve function is equivalent to a 2/2-way directional control valve.

Modern alternatives can be found by entering the first four characters of the type code in the search field.



## **Data sheet**

| Feature                                 | Value  |
|---|--|
| Exhaust-air function                    | throttleable   |
| Type of actuation                       | pneumatic  |
| Sealing principle                       | soft   |
| Assembly position                       | Any  |
| Manual override                         | None   |
| Design structure                        | Piston slide   |
| Type of reset                           | mechanical spring  |
| Type of piloting                        | direct   |
| Flow direction                          | non reversible   |
| Valve function                          | 2/2 closed, monostable   |
| Working pressure                        | 3 16 bar   |
| Operating medium                        | Compressed air in accordance with ISO8573-1:2010 [7:4:4]         |
|   | Inert gases  |
| Note on operating and pilot medium      | Lubricated operation possible (subsequently required for further |
|   | operation)   |
| Corrosion resistance classification CRC | 2 - Moderate corrosion stress                                    |
| PWIS conformity                         | VDMA24364-B1/B2-L  |
| Air purity class at output              | Compressed air in accordance with ISO8573-1:2010 [7:4:4]         |
|   | Inert gases  |
| Medium temperature                      | -10 60 °C  |
| Ambient temperature                     | -10 60 °C  |
| Product weight                          | 270 g  |
| Mounting type                           | Line installation  |
| Materials note                          | Conforms to RoHS   |
| Material seals                          | NBR  |
| Material housing                        | Aluminum die cast  |

**FESTO** 

