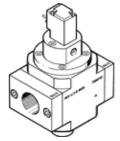
## start valve HEE-3/8-D-MINI-24 Part number: 165074 Classic - do not use for new projects

Used in conjunction with service units. Modern alternatives can be found by entering the first four characters of the type code in the search field.



## **Data sheet**

| Feature                                 | Value  |
|---|--|
| Design structure                        | Piston slide   |
| Type of actuation                       | electrical   |
| Sealing principle                       | soft   |
| Exhaust-air function                    | not throttleable   |
| Manual override                         | detenting  |
| Type of reset                           | mechanical spring  |
| Type of piloting                        | Piloted  |
| Valve function                          | 3/2 closed, monostable   |
| Working pressure                        | 2.5 16 bar   |
| C value                                 | 7.3 l/sbar   |
| b value                                 | 0.28   |
| Standard nominal flow rate              | 1,600 l/min  |
| Duty cycle                              | 100 %  |
| Characteristic coil data                | 24 V DC: 3 W   |
| Permissible voltage fluctuation         | +/- 10 %   |
| Operating medium                        | Compressed air in accordance with ISO8573-1:2010 [7:4:4]         |
|   | Inert gases  |
| Note on operating and pilot medium      | Lubricated operation possible (subsequently required for further |
|   | operation)   |
| Corrosion resistance classification CRC | 2 - Moderate corrosion stress                                    |
| Materials note                          | Conforms to RoHS   |
| PWIS conformity                         | VDMA24364-B1/B2-L  |
| Medium temperature                      | -10 60 °C  |
| Ambient temperature                     | -10 60 °C  |
| Mounting type                           | Line installation  |
|   | with accessories   |
| Assembly position                       | Any  |
| Flow direction                          | non reversible   |
| Product weight                          | 223 g  |
| Pneumatic connection, port 1            | G3/8   |
| Pneumatic connection, port 2            | G3/8   |
| Pneumatic connection, port 3            | G1/8   |
| Air purity class at output              | Compressed air in accordance with ISO8573-1:2010 [7:4:4]         |
|   | Inert gases  |
| Electrical connection                   | Plug pattern type C to EN 175301-803                             |
|   | Plug   |
|   | Per DIN EN 175301-803  |
| Signal status display                   | with accessories   |
| Material seals                          | NBR  |
| Material housing                        | Aluminum die cast  |



