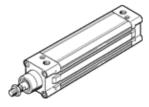
## **Standards-based cylinder DNC-32-250-PPV** Part number: 163327 Classic - do not use for new projects

As per ISO 15552, with profile cylinder barrel, with adjustable cushioning at both end positions.

Modern alternatives can be found by entering the first four characters of the type code in the search field.



## **Data sheet**

Feature	Value
Stroke	250 mm
Piston diameter	32 mm
Piston rod thread	M10x1,25
Cushioning	PPV: Pneumatic cushioning adjustable at both ends
Assembly position	Any
Conforms to standard	ISO 15552
Piston-rod end	Male thread
Design structure	Piston
	Piston rod
	Profile barrel
Position detection	No
Variants	Single-ended piston rod
Operating pressure MPa	0.06 1.2 MPa
Working pressure	0.6 12 bar
Mode of operation	double-acting
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further
	operation)
Corrosion resistance classification CRC	2 - Moderate corrosion stress
PWIS conformity	VDMA24364-B1/B2-L
Ambient temperature	-20 80 °C
Impact energy in end positions	0.1 J
Cushioning length	20 mm
Theoretical force at 0.6 MPa (6 bar, 87 psi), retracting	415 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance	483 N
Moving mass with 0 mm stroke	162 g
Additional mass factor per 10 mm of stroke	9 g
Basic weight for 0 mm stroke	517 g
Additional weight per 10 mm stroke	30 g
Mounting type	with internal (female) thread
	with accessories
Pneumatic connection	G1/8
Materials note	Conforms to RoHS
Material cover	Aluminum die cast
	coated
Material seals	TPE-U(PU)
Material piston rod	High alloy steel
Material cylinder barrel	Wrought Aluminum alloy
	Smooth anodized

**FESTO** 

