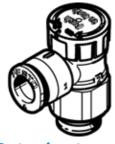
## one-way flow control valve VFOE-LE-T-R12-Q12-F1A Part number: 8157631



## **Data sheet**

Feature	Value
Valve function	One-way flow control function for exhaust air
Pneumatic connection, port 1	QS-12
Pneumatic connection, port 2	R1/2
Type of actuation	manual
Adjusting element	Rotary knob with lock
Mounting type	Threaded
Standard nominal flow rate in flow control direction	1,200 l/min
Standard nominal flow rate in non-return direction	600 1200 l/min
Ambient temperature	-10 60 °C
Material housing	PBT
Assembly position	Any
Width across flats	24 mm
Ability to swivel	360° / no continuous swivelling permissible
Variants	Recommended for production facilities for the manufacture of lithium-
	ion batteries
Operating pressure for entire temperature range	0.02 1 MPa
Operating pressure complete temperature range	0.2 10 bar
Operating pressure for entire temperature range	2.9 145 psi
Standard flow rate in flow control direction 0.6->0 MPa (6->0 bar, 87->0 psi)	1,900 l/min
Standard flow rate in non-return direction at 0.6->0 MPa (6->0 bar, 87->0	1400 2000 l/min
psi)	
Operating medium	Compressed air in accordance with ISO8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (subsequently required for further
	operation)
PWIS conformity	VDMA24364 zone III
RSBP classification to CD-0033	F1a
Cleanroom class	ISO class 4
Medium temperature	-10 60 °C
Product weight	49.5 g
Materials note	Conforms to RoHS
Material cover	PBT
Material of dynamic seals	HNBR
Material threaded bolt	Steel, chemical nickel-plated
Material release ring	PBT
Material static seals	NBR



